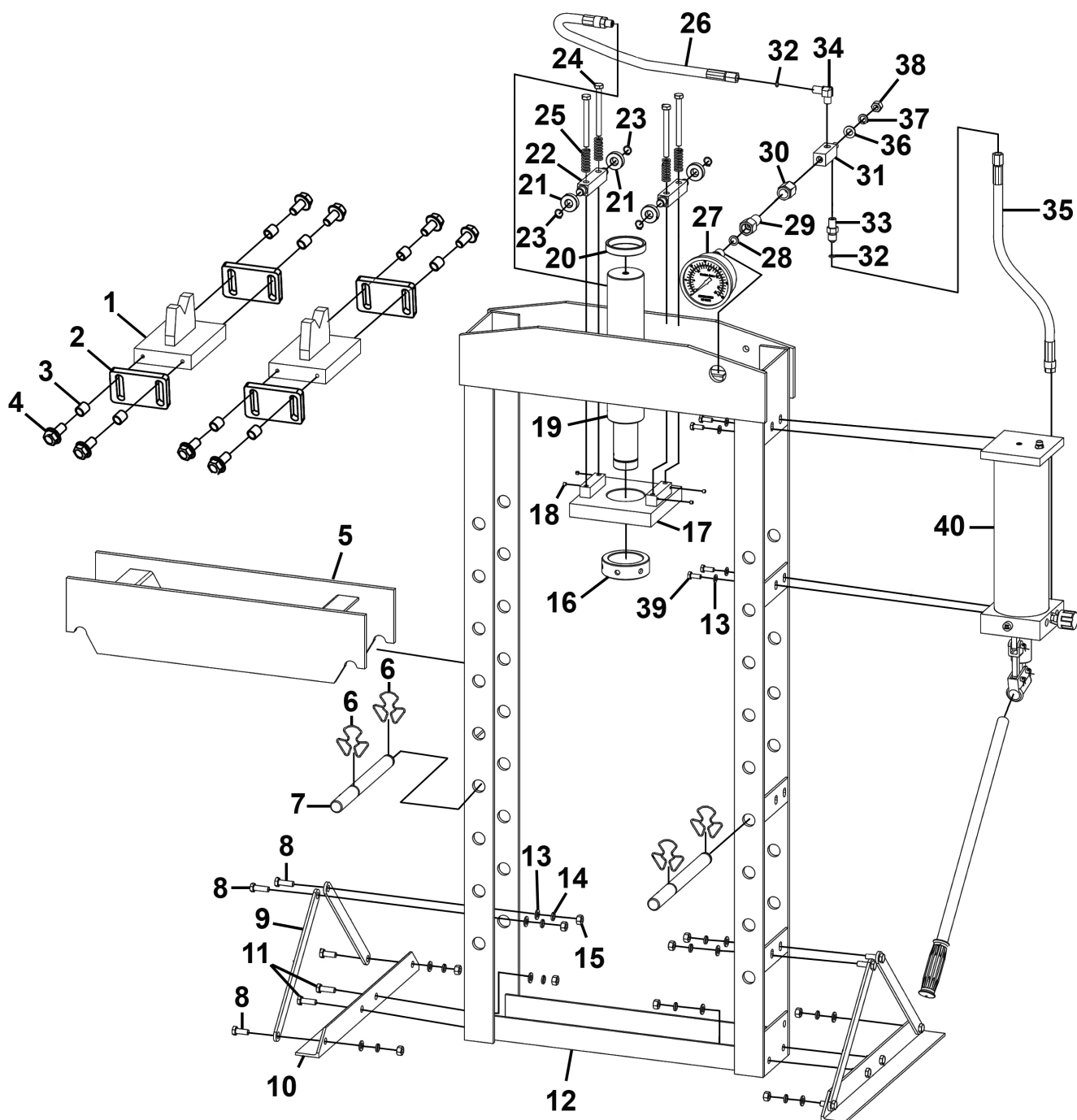


Parts Information: Premier Heavy-Duty Floor Type Hydraulic Press 20 Tonne Model No: YK209F.V4



Item	Part No.	Description	Qty
1	YK209F-V4-01	V-Block	2
2	YK209F-V4-02	Limited Block	4
3	YK209F-V4-03	Bushing	8
4	SFS816.S	Hex Head Flange Bolt M8 X 16 Zinc	8
5	YK209F-V4-05	Bed Frame	1

Item	Part No.	Description	Qty
6	YK209F-V4-06	Clip for Table Support Pin	4
7	YK209F-V4-07	Table Support Pin	2
8	SS1025.S	Hex Head Set Screw M10 X 25 Zinc	8
9	YK209F-V4-09	Support Brace	4
10	YK209F-V4-10	Base Foot	2

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WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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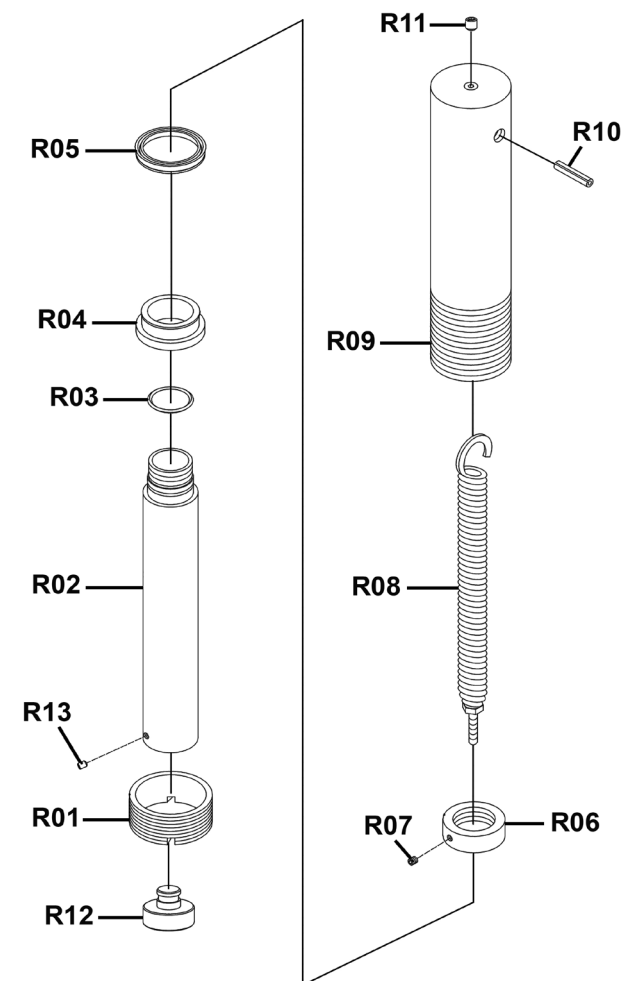
Parts Information:

Premier Heavy-Duty Floor Type Hydraulic Press 20 Tonne

Model No: YK209F.V4

Item	Part No.	Description	Qty
11	SS1035.S	Hex Head Set Screw M10 X 35 Zinc	4
12	YK209F-V4-12	Frame	1
13	FWM10.S	Flat Washer M10 Zinc	16
14	SWM10.S	Spring Washer M10 Zinc	12
15	SN10.S	Steel Nut M10 Zinc	12
16	YK209F-V4-16	Lower Round Nut	1
17	YK209F-V4-17	Ram Plate	1
18	GSM66.S	Grub screw m6x6 (single)	4
19	YK209F-V4-19	Ram Assembly	1
20	YK209F-V4-20	Upper Round Nut	1
21	YK209F-V4-21	Guide Roller	4
22	YK209F-V4-22	Guide Roller Location Beam	2
23	YK209F-V4-23	External Circlip Ø14	4
24	HHB10100.S	Hex Head Bolt M10 x 100mm	4
25	YK209F-V4-25	Spring	4

Item	Part No.	Description	Qty
26	YK209F-V4-26	Oil Hose (A)	1
27	YK209F-V4-27	Pressure Gauge	1
28	YK209F-V4-28	Gauge Nylon Washer	1
29	YK209F-V4-29	Gauge Connector	1
30	YK209F-V4-30	Gauge Nut	1
31	YK209F-V4-31	Connector Block	1
32	YK209F-V4-32	O-Ring 5.2 x 1.9mm	2
33	YK209F-V4-33	Connector	1
34	YK209F-V4-34	Elbow	1
35	YK209F-V4-35	Oil Hose (B)	1
36	FWM12.S	Flat Washer M12 Zinc	1
37	SWM12.S	Spring Washer M12 Zinc	1
38	SN12.S	Steel Nut M12 Zinc	1
39	SS1020.S	Hex Head Set Screw M10 X 20 Zinc	4
40	YK209F-V4-40	Manual Pump Assembly	1



RAM ASSEMBLY

Item	Part No.	Description	Qty
R01	YK209F-V4-R01	Limited Ring	1
R02	YK209F-V4-R02	Piston Rod	1
R03	YK209F-V4-R03	O-Ring 34.4 x 3.1mm	1
R04	YK209F-V4-R04	Piston	1
R05	YK209F-V4-R05	U-Ring 55 x 65 x 8mm	1
R06	YK209F-V4-R06	Ring Nut	1
R07	GSM68.S	Grub Screw M6x8 (single)	1
R08	YK209F-V4-R08	Spring	1
R09	YK209F-V4-R09	Ram Cover	1
R10	YK209F-V4-R10	Spring Pin Ø10 x 50mm	1
R11	YK209F-V4-R11	Grub Screw	1
R12	YK209F-V4-R12	Ram Saddle	1
R13	GSM68.S	Grub Screw M6x8 (single)	1

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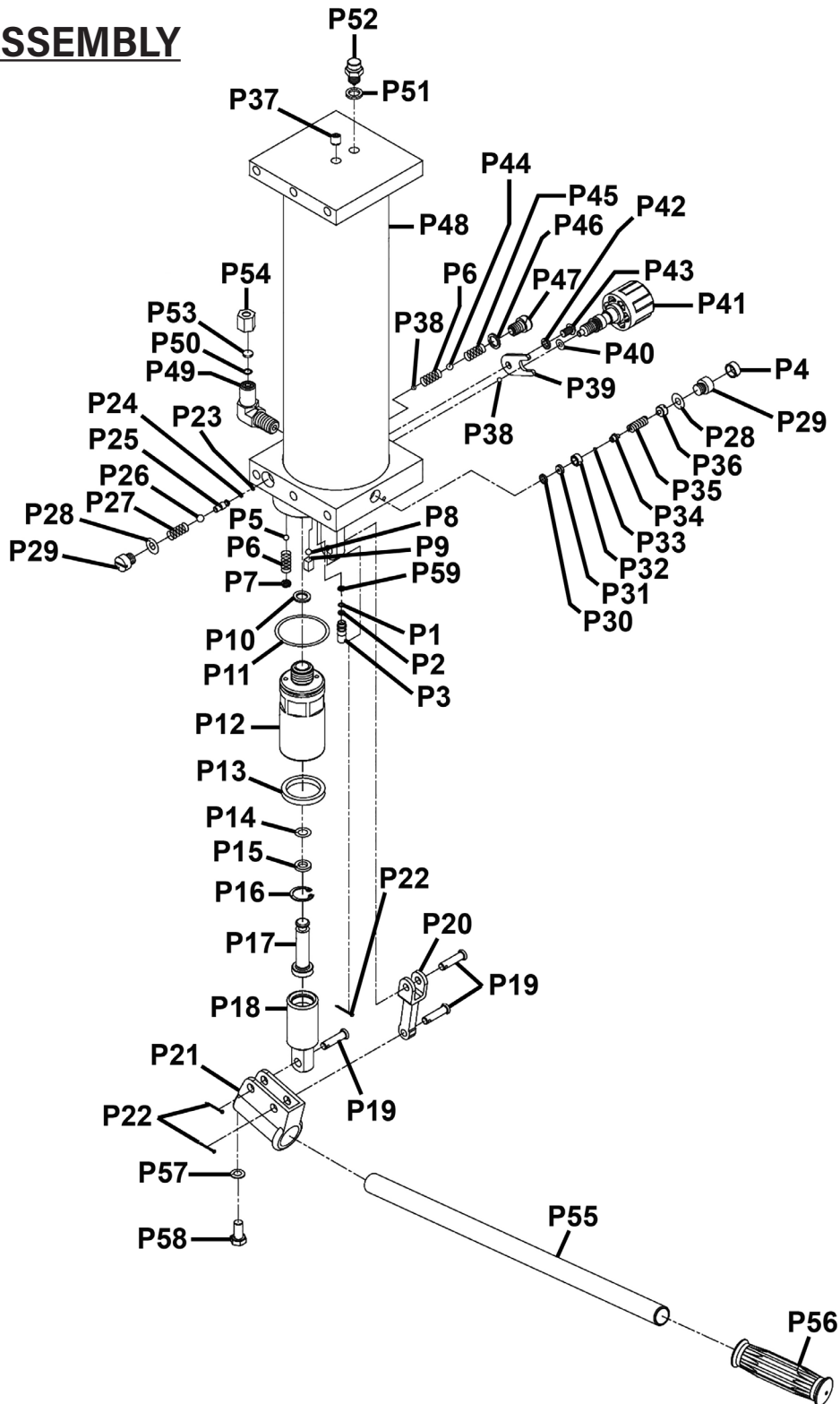
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PUMP ASSEMBLY



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Parts Information:
**Premier Heavy-Duty Floor Type Hydraulic
Press 20 Tonne
Model No: YK209F.V4**

Item	Part No.	Description	Qty
P01	YK209F-V4-P01	O-Ring Ø5.5 x 1.5mm	1
P02	YK209F-V4-P02	Washer	1
P03	YK209F-V4-P03	Oil Outlet Valve	1
P04	YK209F-V4-P04	Red Cap	1
P05	SB-6.0	Steel Ball 6.0mm	1
P06	YK209F-V4-P06	Spring	2
P07	YK209F-V4-P07	Screw	1
P08	SB-6.6	Steel Ball 6.6mm	1
P09	YK209F-V4-P09	Square Tube	1
P10	YK209F-V4-P10	Copper Washer	1
P11	YK209F-V4-P11	O-Ring Ø34.4 x 3.1mm	1
P12	YK209F-V4-P12	Piston Seat	1
P13	YK209F-V4-P13	U-Ring 28 x 35.5 x 5	1
P14	YK209F-V4-P14	O-Ring	1
P15	YK209F-V4-P15	Nylon Washer	1
P16	YK209F-V4-P16	Internal Circlip Ø20	1
P17	YK209F-V4-P17	Piston (Small)	1
P18	YK209F-V4-P18	Piston (Large)	1
P19	YK209F-V4-P19	Handle Socket Pin Ø8 x 32-10.9	3
P20	YK209F-V4-P20	Link Rod	1
P21	YK209F-V4-P21	Handle Socket	1
P22	YK209F-V4-P22	Split Pin Ø2 x 20	3
P23	YK209F-V4-P23	O-Ring Ø3.1 x 1.6mm	1
P24	YK209F-V4-P24	Nylon Washer	1
P25	YK209F-V4-P25	Control Valve Rod	1
P26	SB-8.0	Steel Ball 8.0mm	1
P27	YK209F-V4-P27	Spring, Control Valve Rod	1
P28	YK209F-V4-P28	O-Ring Ø7.8 x 2.2mm	2
P29	YK209F-V4-P29	Screw	2
P30	YK209F-V4-P30	Copper Washer	1

Item	Part No.	Description	Qty
P31	YK209F-V4-P31	Seal Ring	1
P32	YK209F-V4-P32	Screw	1
P33	YK209F-V4-P33	Valve Ball	1
P34	YK209F-V4-P34	Steel Ball Seat	1
P35	YK209F-V4-P35	Spring for Steel Ball Seat	1
P36	YK209F-V4-P36	Screw	1
P37	YK209F-V4-P37	Grub Screw	1
P38	SB-5.0	Steel Ball 5.0mm	2
P39	YK209F-V4-P39	U-Limited Plate	1
P40	YK209F-V4-P40	O-Ring Ø7 x 3mm	1
P41	YK209F-V4-P41	Release Valve Knob	1
P42	SWM6.S	Spring Washer M6 Zinc	1
P43	MSP610.S	Machine Screw Pan Head Phillips M6 X 10mm	1
P44	SB-7.2	Steel Ball 7.2mm	1
P45	YK209F-V4-P45	Spring	1
P46	YK209F-V4-P46	Copper Washer	1
P47	YK209F-V4-P47	Socket Cap Bolt	1
P48	YK209F-V4-P48	Pump Base	1
P49	YK209F-V4-P49	Elbow	1
P50	YK209F-V4-P50	O-Ring Ø5.2 x 1.9mm	1
P51	YK209F-V4-P51	Nylon Washer	1
P52	YK209F-V4-P52	Air Vent Screw	1
P53	YK209F-V4-P53	Nylon Washer	1
P54	YK209F-V4-P54	Nut	1
P55	YK209F-V4-P55	Pumping Handle	1
P56	YK209F-V4-P56	Handle Grip	1
P57	FWM8.S	Flat Washer M8 Zinc	1
P58	SS816.S	Hex Head Set Screw M8 X 16 Zinc	1
P59	YK209F-V4-P59	Plate	1

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