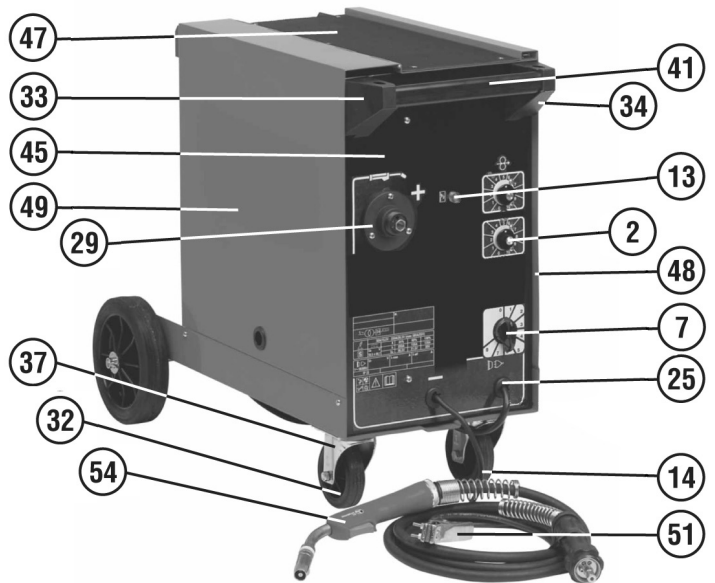
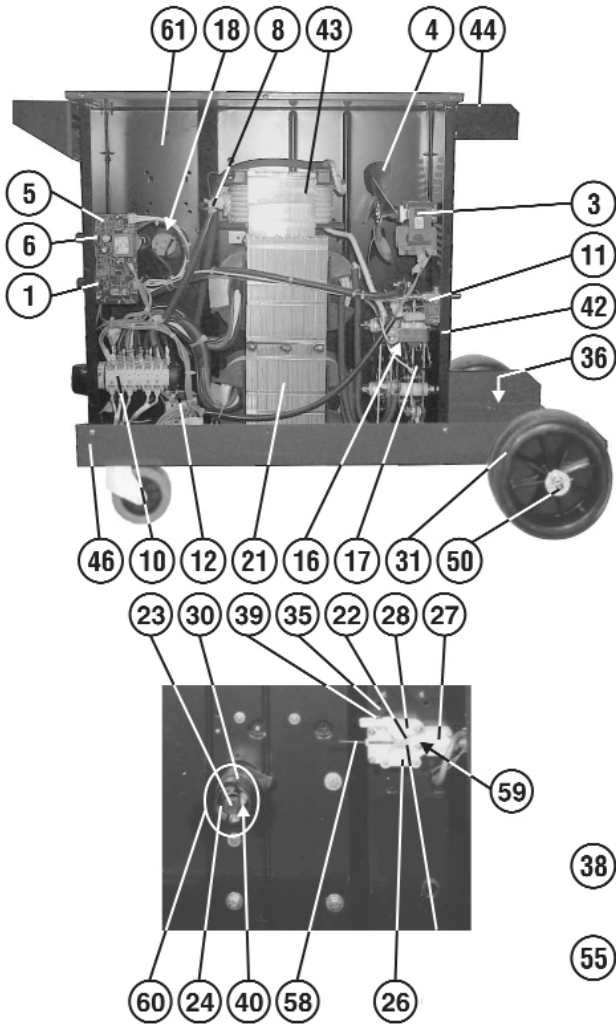




Parts Information:
**Professional MIG Welder 270Amp 230V
 with Euro Torch**
Model No: SUPERMIG270



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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Parts Information:
**Professional MIG Welder 270Amp 230V
 with Euro Torch
 Model No: SUPERMIG270**

Item	Part No.	Description
1	120.113574	Potentiometer (100KA)
2	120.121424	Knob, Potentiometer
3	120/152110	Motor, Fan
4	120/152054	Blade, Fan
5	120.980462	Wire Feed PCB
6	120.113533	Potentiometer (470KA)
7	120.323101	Switch Knob Set
8	120/122329	Thermostat
10	120.121070	Switch
--	120.121520	Switch (NOT SHOWN)
11	120/122035	Electro-Valve 230V
12	120.121089	Contactora
13	120/122594	Lamp, Yellow, Slim, 24V
14	120/123466	Cable 25mmq
16	120/112182	Protector, Rectifier
17	120.121068	Single Phase Rectifier
18	120/153007	Wire Feed Motor (Internal)
21	120.169186	Transformer Kit
22	B/609Z	Bearing 609Z
23	120/312137	Knob
24	120/322081	Spindle, Sleeve/Spacer Type
25	120/990046	Bushing & Nut, Cable
26	120/322126	Casing, Feeder Roller Shaft
27	120/322127	Casing, Torch Fixing
28	120/322128	Bracket, Counter Roller
29	120/723051	Connection, Torch
30	120/322180	Spacer Collar
31	120/322200	Wheel, Fixed (200x16x41)

Item	Part No.	Description
32	120/322246	Wheel, Fixed (98x10x24)
33	120/322248	Handle Support Block - Right
34	120/322249	Handle Support Block - Left
35	120/422257	Knob, Counter Roller Tension
36	120/422817	Bracket, Axle
37	120/422969	Bracket, Castor
38	120/432102	Bull Nose Adaptor
39	120/452022	Spring, Counter Roller Tension
40	120/452057	Spring
41	120/312103	Handle
42	120/644077	Panel
43	120.169183	Reactance
44	120/644606	Bracket
45	120.649446	Front Panel
46	120/650019	Bottom
47	120/650025	Cover
48	120.655272	Top Side
49	120.655273	Top Door
50	120/681092	Axle, Wheel
51	120/712231	Work Clamp
54	MIG/T25	MIG Torch 3Mtr Euro Connector TB25
55	REG/MT	MIG Gas Regulator 2 Gauge Industrial
58	120/990097	Guide Hose 2mm x 4mm x 122mm
59	120/990257	Gear Set
60	120/990264	Spindle Kit
61	120/644078	Diaphragm
--	120/132191	Mains Cable (NOT SHOWN)

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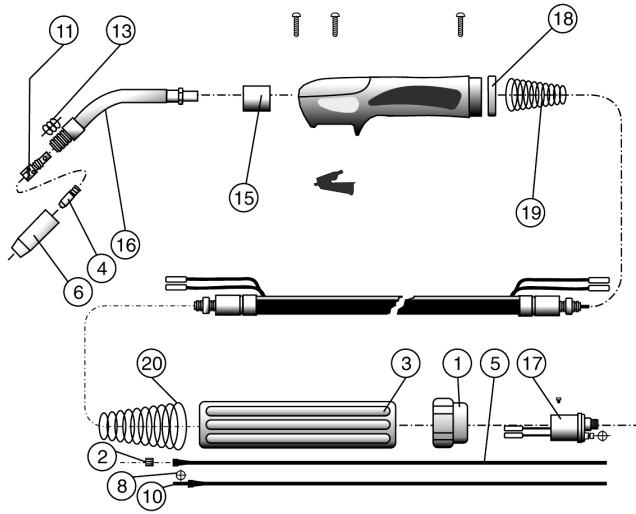
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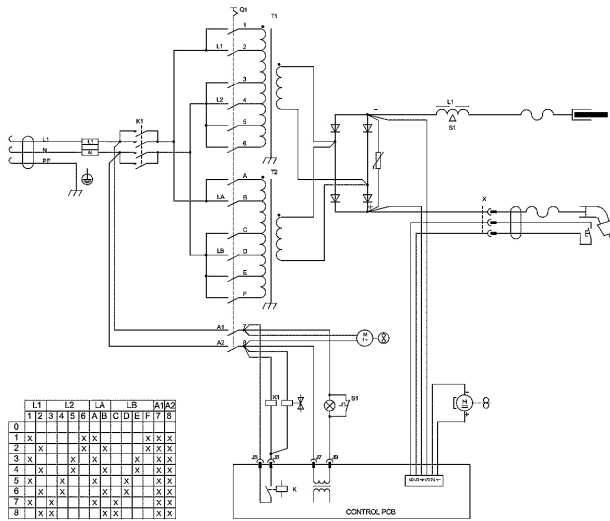


Parts Information:
**Professional MIG Welder 270Amp 230V
 with Euro Torch**
Model No: SUPERMIG270



Item	Part No.	Description
1	120/722007	Adaptor Nut
2	120/722013	Liner Positioner Nut
3	120/742175	Gun Plug Housing
4	MIG956	Contact Tip 0.6mm TB15 Pack Of 5
4	MIG921	Contact Tip 1mm Aluminium TB25/36 Pack Of 5
4	120/722553	Contact Tip TR-25 M6-08-1.2A 100223
4	MIG917	Contact Tip 0.8mm TB25/36 Pack Of 5
4	MIG918	Contact Tip 1mm TB25/36 Pack Of 5
4	MIG919	Contact Tip 1.2mm TB25/36 Pack Of 5
5	168.301535	Blue Steel Liner, Dia 1,5/4,5mm Round
5	120/722909	Liner, Red, 1.0-1.2mm 3.25M Alluminium
5	120/722689	Liner,T, 1.0-1.2mm 3MT Steel
6	MIG915	Cylindrical Nozzle TB25/36 Pack Of 2
6	MIG929	Conical Nozzle TB25/36 Pack Of 2

Item	Part No.	Description
6	120/722686	Thin Headed Nozzle TB25/36 Single
6	120/722687	Spot Welding Nozzle TB25/36 Single
8	168.301300	O-Ring For Teflon Liner 4x1.5mm
8	120/722606	O-Ring
10	120/722600	Guide Tube
11	MIG913	Diffuser Adaptor TB25/36 Pack Of 2
13	MIG914	Nozzle Spring TB25/36 Pack Of 2
15	120/722693	Plastic Body For Swanneck 305500
16	120/300060	Swanneck
17	120/722441	Central Adaptor KZ2
--	120/742170	Handle Without Switch (With Trigger) (NOT SHOWN)
18	120/742171	Ring Nut
19	120/742173	Spring
20	120/742174	Spring



	L1	L2	LA	LB	A1A2
0					
1	X		X	X	X
2	X	X	X	X	X
3	X	X	X	X	X
4	X	X	X	X	X
5	X	X	X	X	X
6	X	X	X	X	X
7	X	X	X	X	X
8	X	X	X	X	X

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