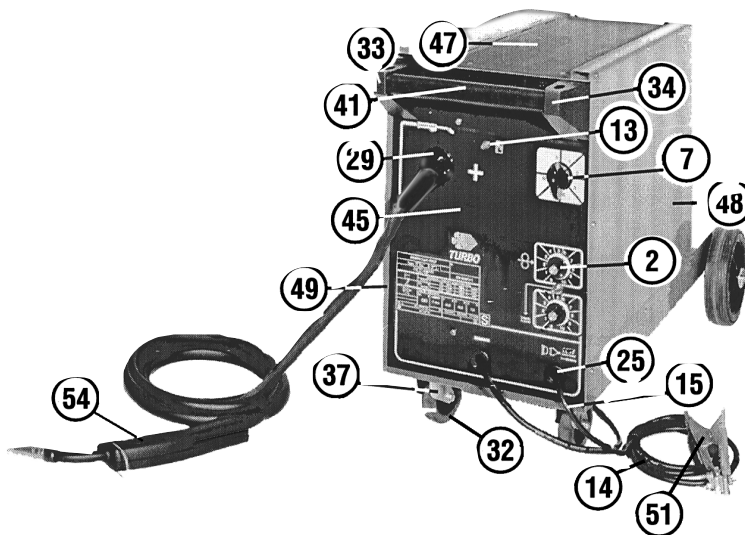
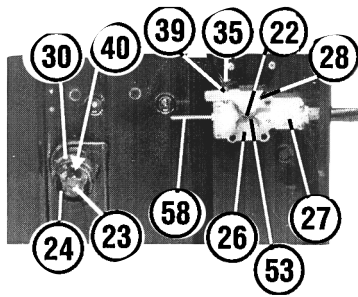
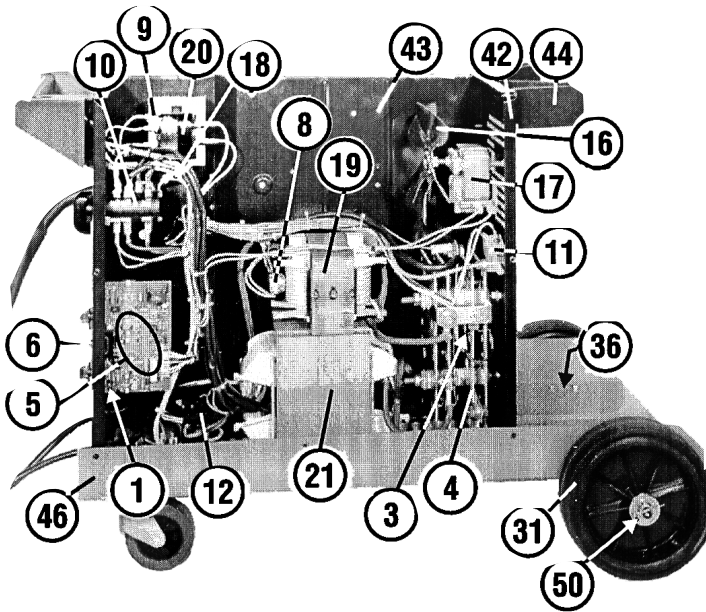


PARTS LIST SUPERMIG185 & 195/10.



Item	Part No	Description
1	120/112079	Potentiometer
2	120/112125	Potentiometer Knob
3	120/112183	Rectifier Protection
4	120/112230	Rectifier
5	120/114177	Regulation Card
6	120/122051	Trigger
7	120/122058	Switch Knob
8	120/122525	Thermostat
9	120/122432	Fuse
10	120/122567	Switch
11	120/122682	Electro Valve
12	120/122694	Contactors
13	120/122703	Lamp
14	120/713135	Work Cable
15	120/132230	Feed Cable
16	120/152054	Fan Blade
17	120/152110	Fan Motor
18	120/153007	Wire Feed Motor
19	120/164145	Reactance
20	120/164270	Aux. Transformer
21	120/164750	Transformer, 230V
22	120/232105	Pressure Roll
23	120/312137	Reel Handwheel
24	120/322081	Reel
25	120/322112	Cable Bushing
26	120/322126	Roll Support
27	120/322127	Torch Fixing Casing
28	120/322128	Pressure Roll Bracket
29	120/723051	Torch Connection
30	120/322180	Spacer
31*	120/322201	Wheel
32*	120/322245	Wheel
33	120/322248	Handle Rt. Casing
34	120/322249	Handle Lt. Casing
35	120/422257	Wire Feed Knob
36	120/422817	Support
37*	120/422820	Swivel Support
38	120/432102	Gas Bottle Adaptor
39	120/452022	Spring
40	120/452057	Reel Spring
41	120/644056	Handle
42*	120/644069	Back Panel
43*	120/644176	Diaphragm
44	120/644606	Bracket for Bottle
45*	120/648461	Front
46	120/650019	Chassis
47	120/650025	Cover
48*	120/655762	Side Panel
49*	120/655763	Door
50	120/681092	Wheel Axle
51	120/712030	Work Clamp
53	120/722019	Wire Feed Roller
54	120/722838	Torch
55	120/722119	Gauge Regulator
58	120/990097	Gas Hose
59	120/990257	Gear Kit
60	120/990264	Reel Kit

***195/9 exceptions to the above list:**

Item	Part No	Description
31	120/322200	Fixed Wheel
32	120/322246	Wheel
37	120/422969	Swivel Support
42	120/644077	Back Panel
43	120/644078	Diaphragm
45	120/648462	Front Panel
48	120/655764	Side Panel
49	120/655765	Door

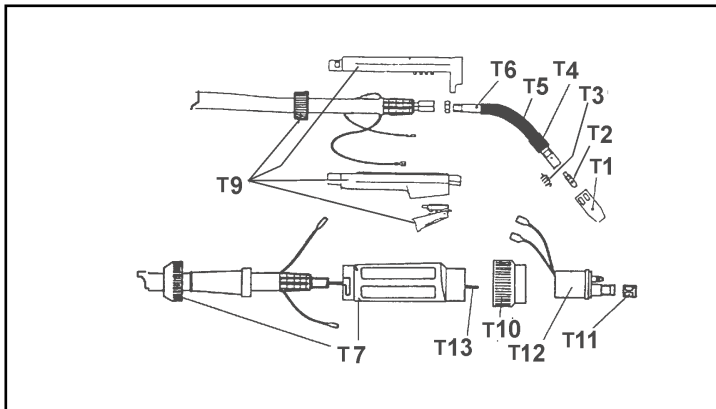
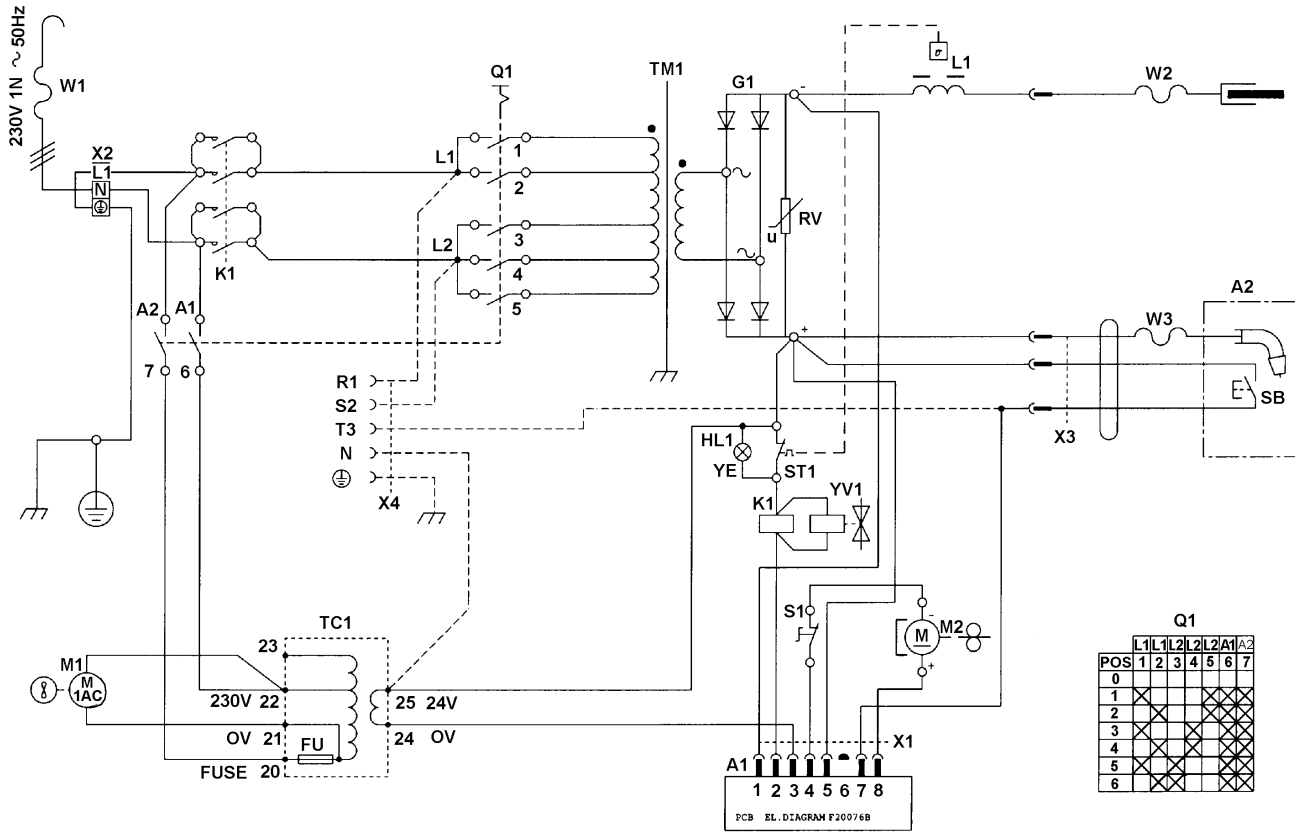
Sealey Group
Bury St. Edmunds,
Suffolk.



01284 757500

01284 703534

WIRING DIAGRAM FOR SUPERMIG MODELS 185, & 195/9.



TORCH PART No's

Item	Part No	Description
T1	722423	Conical Nozzle
T2	722415	Contact Tip D.0.6
T3	722416	Contact Tip D.0.8
T4	722319	Nozzle Spring
T5	722326	Diffuser Insulation
T6	722823	Swan Neck Insulation
T7	722822	Swan Neck Diffuser
T8	722819	Gun Plug Housing
T9	722665	Complete Handle
T10	722007	Ring Nut
T11	722013	Liner Nut
T12	722441	Gun Plug Body
T13	722671	Wire Guide Hose
---	722838	Complete Torch

Origin Date: 11/6/96
 Issue Date: 11/6/96
 Version No: 2
 Modified Date: 18/09/00