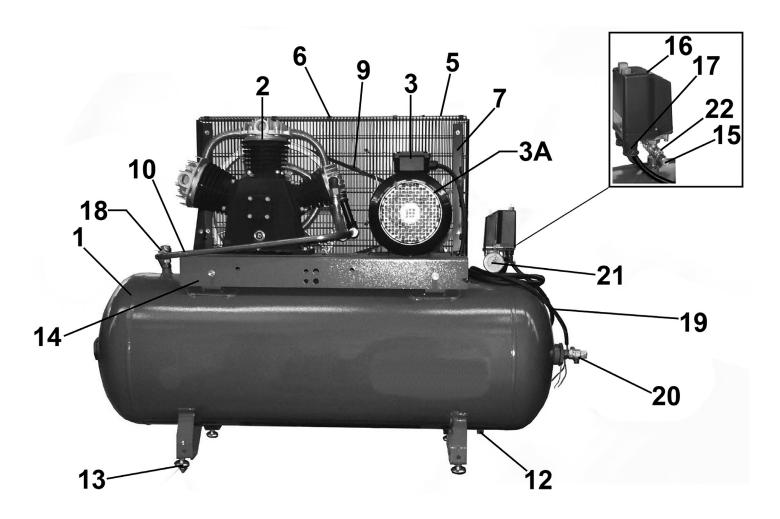


#### Parts Information:

### Premier 270L Belt Drive Air Compressor 7.5hp

Model No: SAC32775B



Item	Part No.	Description
1	SAC32775B.01	Tank 270L
2	SAC32775B.02	Air Compressor Pump, 3 Cylinder - <b>Please see Catalogue</b>
3	SAC32775B.03	Air compressor Electrical Motor 7.5hp 5.5kw
3A	SAC32775B.03A	Motor Fan Cover
5	SAC32775B.05	Belt Guard
6	SAC32775B.06	Plastic Clip, Belt Guard
7	SAC32775B.07	Bracket, Belt Guard
9	V/B74	V-Belt (id-1800) B74
10	SAC32775B.10	Copper Tube Ø18mm
12	SAC32775B.12	Drain Plug 3/8"
13	SAC32775B.13	Rubber Foot 60 x 20mm M10
14	SAC32775B.14	Base Plate

Item	Part No.	Description
15	SAC32775B.15	Safety Valve Ø3/8" 11Bar
16	SAC32775B.16	Pressure Switch 10/16Amp 4-12Bar
17	SAC32775B.17	Decompression Tube
18	SAC32775B.18	Check Valve
19	SAC32775B.19	Electrical Cable
20	SAC32775B.20	Ball Valve 1/2"bsp (F) x 2
21	SAC32775B.21	Pressure Gauge 230psi, Back Fitting Ø63mm
22	SAC32775B.22	Cross Connector 3 x(F) - 1 x (M)
	SAC7085390000	Bung (Tap End of Tank for 3/4" Tap)(Not Shown)
	SAC7130460000	Ball Valve 3/4"bsp (M)-3/4"bsp (F)(Not Shown)
	SAC32775B.03B	Motor Fan (Not Shown)
	SAC32775B.04	Motor Pulley Ø140mm (Not Shown)

**NOTE**: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Jack Sealey Ltd t/a Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK Jack Sealey (EU) Ltd t/a Sealey Group, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland Tel: 01284 757500 • Email: sales@sealey.co.uk • Web: www.sealey.co.uk

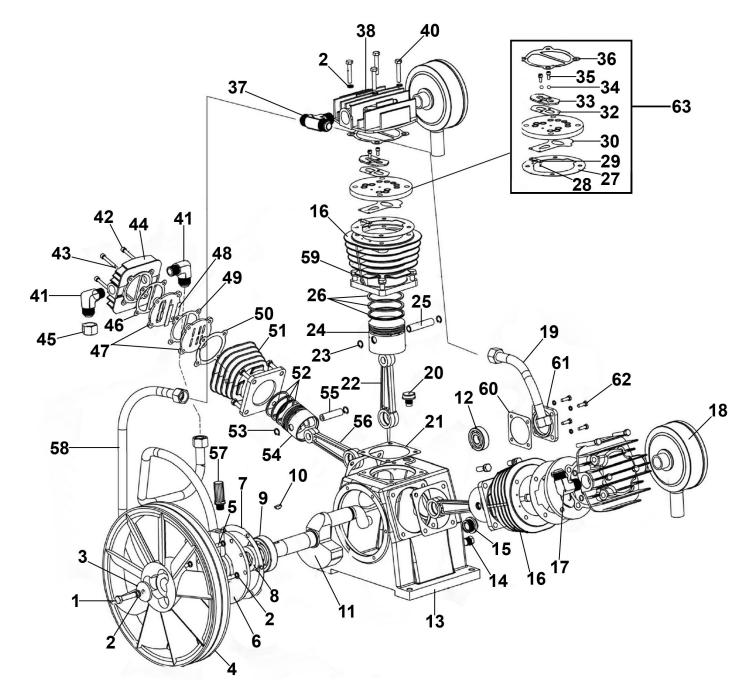
Page 1 of 3 SAC32775B ISSUE 4 DPL 21/11/25



Parts Information:

## Premier 270L Belt Drive Air Compressor 7.5hp

Model No: SAC32775B



Item	Part No.	Description
1	SCB1045.S	Socket Cap Bolt M10 x 45mm
2	SWM10.S	Spring Washer M10
3	SAC32775B.P03	Washer, Pulley
4	SAC32775B.P04	Flywheel
5	SAC32775B.P05	Bolt M8 x 25mm
6	SAC32775B.P06	Bearing Cover

Item	Part No.	Description
7	SAC32775B.P07	Cover Gasket
8	SAC32775B.P08	Oil Seal
9	B/6308	Bearing 6308
10	SAC32775B.P10	Woodruff Key 8 x 30mm
11	SAC32775B.P11	Crank Shaft
12	B/6304	Bearing 6304

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Page 2 of 3 SAC32775B ISSUE 4 DPL 21/11/25



#### Parts Information:

# Premier 270L Belt Drive Air Compressor 7.5hp

**Model No: SAC32775B** 

Item	Part No.	Description
13	SAC32775B.P13	Crankcase
14	SAC32775B.P14	Oil Drain Plug
15	SAC32775B.P15	Oil Leveler 3/4"
16	SAC32775B.P16	Cylinder Ø90mm
17	SAC32775B.P17	Exhaust Elbow 1"
18	SAC32775B.P18	Air Filter Assembly (c/w Element & Housing)
19	SAC32775B.P19	Complete Cooler LP
20	SAC32775B.P20	Oil Filler Plug
21	SAC32775B.P21	Cylinder Gasket
22	SAC32775B.P22	LP Connecting Rod
23	SAC32775B.P23	Internal Circlip Ø21.5mm
24	SAC32775B.P24	LP Piston Ø90mm
25	SAC32775B.P25	LP Piston Pin 20 x 80mm
26	SAC32775B.P26	LP Piston Ring Set (90 x 30mm)
27	SAC32775B.P27	LP Valve Seat Gasket Ø90mm
28	SAC32775B.P28	Column Pin 3 x 10mm
29	SAC32775B.P29	Valve Spring
30	SAC32775B.P30	Suction Valve Seat
32	SAC32775B.P32	Exhaust Valve Seat
33	SAC32775B.P33	Exhaust Stop Limit
34	SWM5.SB	Spring Washer M5 Black
35	SCB512.SB	Socket Cap Bolt M5 x 12mm Black
36	SAC32775B.P36	Head Gasket Ø90mm
37	SAC32775B.P37	Joint 1" (T-Shape)
38	SAC32775B.P38	Aluminium Cylinder Head Ø90mm

Item	Part No.	Description
40	SAC32775B.P40	Bolt M10 x 50mm
41	SAC32775B.P41	Exhaust Elbow 1/2"
42	SAC32775B.P42	Bolt M6 x 40mm
43	SWM6.S	Spring Washer M6
44	SAC32775B.P44	HP Aluminium Cylinder Head 65mm
45	SAC32775B.P45	Pipe Nut G 3/4"
46	SAC32775B.P46	HP Head Gasket 65mm
47	SAC32775B.P47	HP Valve Seat Plate 65mm
48	SAC32775B.P48	HP Valve Seat 65mm
49	SAC32775B.P49	Aluminium Gasket
50	SAC32775B.P50	HP Valve Seat Gasket 65mm
51	SAC32775B.P51	HP Cylinder 65mm
52	SAC32775B.P52	HP Piston Ring Set (62 x 3mm)
53	SAC32775B.P53	Internal Circlip Ø15.4mm
54	SAC32775B.P54	HP Piston 65mm
55	SAC32775B.P55	HP Piston Pin 14.5 x 57mm
56	SAC32775B.P56	HP Connecting Rod
57	SAC32775B.P57	Breather M16 x 1.5mm
58	SAC32775B.P58	Complete Cooler HP
59	SAC32775B.P59	Bolt M10 x 30mm
60	SAC32775B.P60	Rear Cover Gasket
61	SAC32775B.P61	Rear Cover
62	SAC32775B.P62	Bolt M6 x 20mm
63	SAC32775B.P63	Valve Plate Assembly (c/w Parts 27, 28, 29, 30, 32, 33, 34, 35 & 36)

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Page 3 of 3 SAC32775B ISSUE 4 DPL 21/11/25