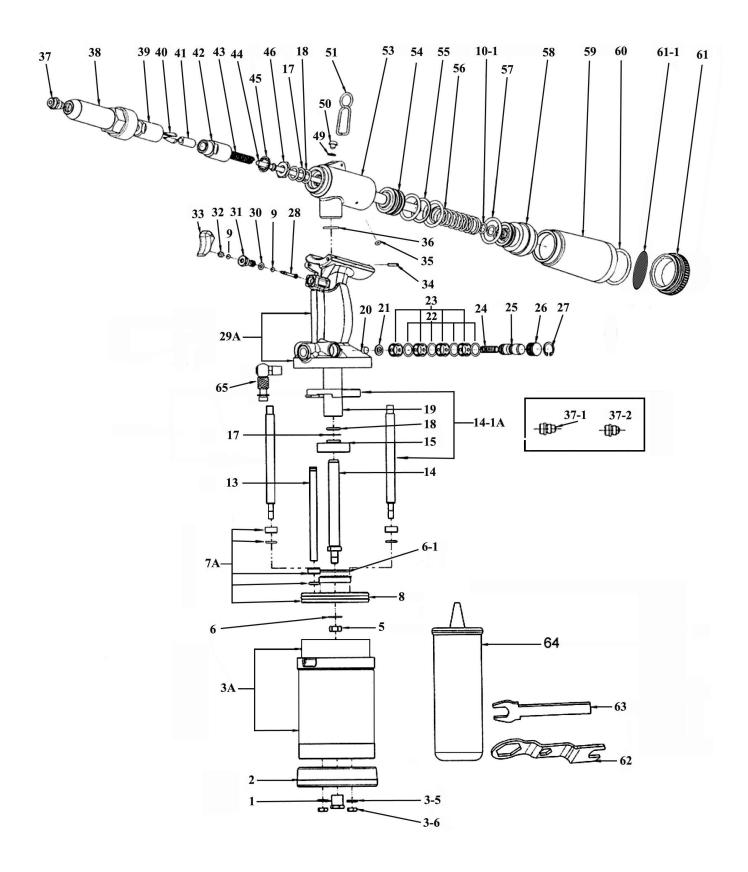


Parts Information: Air/Hydraulic Riveter Vacuum System Model No: SA316.V2



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. IMPORTANT: No liability is accepted for incorrect use of product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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## Parts Information: Air/Hydraulic Riveter Vacuum System Model No: SA316.V2

1SA316.01SAFETY VALVE ASS'Y2SA316.02RUBBER BASE3ASA316.03AAIR CYLINDER (c/w LINER)3-5SA316.3-5WASHER3-6SA316.3-6NUT5SA316.05NUT6SA316.06WASHER6-1SA316.07AIR PISTON ASS'Y7ASA316.07AIR PISTON ASS'Y8SA316.08O-RING (72.62-79.68-3.53)9SA316.01O-RING (72.62-79.68-3.53)9SA316.02O-RING (1.78-5.34-1.78)10-1SA316.10O-RING (1.78-5.34-1.78)11SA316.13TUBE12SA316.14ROD13SA316.14ROD14-1ASA316.14ROD & NUT STAND15SA316.15STEM NUT16SA316.14ROD & NUT STAND17SA316.15STEM NUT18SA316.14O-RING (11.8-16.6-2.4)19SA316.19STEM11SA316.19STEM12SA316.20MUFFLER21SA316.21PAD22AK4564D.13O-RING 12.74x1.7823SA316.23VALVE24SA316.24SPRING25SA316.25VALVE26SA316.26VALVE CAP27SA316.27RETAINING RING28SA316.28VALVE PISTON29SA316.23HANDLE BODY (c/w SHEATH)30SA316.31TRIGGER INSERT31SA316.33TRIGGER HEAD<	Item	Part No.	Description
3ASA316.03AAIR CYLINDER (c/w LINER)3-5SA316.3-5WASHER3-6SA316.3-6NUT5SA316.05NUT6SA316.06WASHER6-1SA316.07AIR PISTON ASS'Y8SA316.08O-RING (72.62-79.68-3.53)9SA316.09O-RING (1.78-5.34-1.78)10-1SA316.10O-RING (9.8-13.6-1.9)13SA316.13TUBE14SA316.14ROD15SA316.15STEM NUT16SA316.17BACK-UP RING17SA316.18O-RING (11.8-16.6-2.4)18SA316.19STEM20SA316.20MUFFLER21SA316.21PAD22AK4564D.13O-RING 12.74x1.7823SA316.23CAGE24SA316.24SPRING25SA316.25VALVE26SA316.26VALVE CAP27SA316.27RETAINING RING28SA316.28VALVE PISTON29ASA316.29AHANDLE BODY (c/w SHEATH)30SA316.23TRIGGER INSERT31SA316.31TRIGGER INSERT32SA316.32TRIGGER HEAD	1	SA316.01	SAFETY VALVE ASS'Y
3-5     SA316.3-5     WASHER       3-6     SA316.3-6     NUT       5     SA316.05     NUT       6     SA316.06     WASHER       6-1     SA316.07A     AIR PISTON ASS'Y       8     SA316.08     O-RING (72.62-79.68-3.53)       9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14     SA316.14     ROD & NUT STAND       15     SA316.14     ROD & NUT STAND       15     SA316.14     ROD & NUT STAND       16     SA316.14     ROD & NUT STAND       17     SA316.15     STEM NUT       17     SA316.17     BACK-UP RING       18     SA316.20     MUFFLER       20     SA316.21     PAD       21     SA316.23     CAGE       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.24     SPRING       24     SA316.25 <td< td=""><td>2</td><td>SA316.02</td><td>RUBBER BASE</td></td<>	2	SA316.02	RUBBER BASE
3-6     SA316.3-6     NUT       5     SA316.05     NUT       6     SA316.06     WASHER       6-1     SA316.07     WASHER       7A     SA316.07     AIR PISTON ASS'Y       8     SA316.08     O-RING (72.62-79.68-3.53)       9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14-1     SA316.15     STEM NUT       15     SA316.15     STEM NUT       16     SA316.17     BACK-UP RING       17     SA316.18     O-RING (11.8-16.6-2.4)       18     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP <td>ЗA</td> <td>SA316.03A</td> <td>AIR CYLINDER (c/w LINER)</td>	ЗA	SA316.03A	AIR CYLINDER (c/w LINER)
5     SA316.05     NUT       6     SA316.06     WASHER       6-1     SA316.07     WASHER       7A     SA316.07A     AIR PISTON ASS'Y       8     SA316.08     O-RING (72.62-79.68-3.53)       9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14-1A     SA316.15     STEM NUT       15     SA316.17     BACK-UP RING       15     SA316.17     BACK-UP RING       16     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.27     RETAINING RING       27     SA316.28     VALVE	3-5	SA316.3-5	WASHER
6     SA316.06     WASHER       6-1     SA316.07A     AIR PISTON ASS'Y       8     SA316.07A     AIR PISTON ASS'Y       8     SA316.08     O-RING (72.62-79.68-3.53)       9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14-1A     SA316.14     ROD & NUT STAND       15     SA316.17     BACK-UP RING       16     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.20     MUFFLER       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE       27     SA316.28     VALVE       28     SA316.28     VALVE PISTON       29A     SA316.30	3-6	SA316.3-6	NUT
6-1     SA316.6-1     WASHER       7A     SA316.07A     AIR PISTON ASS'Y       8     SA316.08     O-RING (72.62-79.68-3.53)       9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14.1A     SA316.15     STEM NUT       15     SA316.15     STEM NUT       16     SA316.17     BACK-UP RING       17     SA316.18     O-RING (11.8-16.6-2.4)       18     SA316.20     MUFFLER       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.27     RETAINING RING       27     SA316.28     VALVE CAP       27     SA316.28     VALVE PISTON       28     SA316.29A	5	SA316.05	NUT
7A     SA316.07A     AIR PISTON ASS'Y       8     SA316.08     O-RING (72.62-79.68-3.53)       9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14-1A     SA316.15     STEM NUT       15     SA316.15     STEM NUT       17     SA316.18     O-RING (11.8-16.6-2.4)       18     SA316.19     STEM       19     SA316.20     MUFFLER       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.27     RETAINING RING       27     SA316.28     VALVE PISTON       28     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31	6	SA316.06	WASHER
8     SA316.08     O-RING (72.62-79.68-3.53)       9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14-1A     SA316.15     STEM NUT       15     SA316.15     STEM NUT       16     SA316.17     BACK-UP RING       17     SA316.18     O-RING (11.8-16.6-2.4)       18     SA316.20     MUFFLER       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31 <t< td=""><td>6-1</td><td>SA316.6-1</td><td>WASHER</td></t<>	6-1	SA316.6-1	WASHER
9     SA316.09     O-RING (1.78-5.34-1.78)       10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14-1A     SA316.15     TEM NUT       15     SA316.15     STEM NUT       17     SA316.17     BACK-UP RING       18     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.20     MUFFLER       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.32     TRIGGER INSERT       32     SA316.32<	7A	SA316.07A	AIR PISTON ASS'Y
10-1     SA316.10-1     O-RING (9.8-13.6-1.9)       13     SA316.13     TUBE       14     SA316.14     ROD       14-1A     SA316.15     REM NUT STAND       15     SA316.15     STEM NUT       17     SA316.17     BACK-UP RING       18     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.20     MUFFLER       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE       27     SA316.27     RETAINING RING       28     SA316.28     VALVE CAP       29A     SA316.30     O-RING (4.47-8.03-1.78)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.32     TRIGGER HEAD	8	SA316.08	O-RING (72.62-79.68-3.53)
13     SA316.13     TUBE       14     SA316.14     ROD       14-1A     SA316.14-1A     ROD & NUT STAND       15     SA316.15     STEM NUT       17     SA316.17     BACK-UP RING       18     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.32     TRIGGER HEAD	9	SA316.09	O-RING (1.78-5.34-1.78)
14     SA316.14     ROD       14-1A     SA316.14-1A     ROD & NUT STAND       15     SA316.15     STEM NUT       17     SA316.17     BACK-UP RING       18     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	10-1	SA316.10-1	O-RING (9.8-13.6-1.9)
14-1A     SA316.14-1A     ROD & NUT STAND       15     SA316.15     STEM NUT       17     SA316.17     BACK-UP RING       18     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	13	SA316.13	TUBE
15   SA316.15   STEM NUT     17   SA316.17   BACK-UP RING     18   SA316.18   O-RING (11.8-16.6-2.4)     19   SA316.19   STEM     20   SA316.20   MUFFLER     21   SA316.21   PAD     22   AK4564D.13   O-RING 12.74x1.78     23   SA316.23   CAGE     24   SA316.24   SPRING     25   SA316.25   VALVE     26   SA316.26   VALVE     27   SA316.25   VALVE     28   SA316.27   RETAINING RING     29A   SA316.28   VALVE PISTON     29A   SA316.30   O-RING (4.47-8.03-1.78)     31   SA316.31   TRIGGER INSERT     32   SA316.32   TRIGGER HEAD	14	SA316.14	ROD
17     SA316.17     BACK-UP RING       18     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE       27     SA316.25     VALVE       26     SA316.25     VALVE       27     SA316.26     VALVE CAP       28     SA316.27     RETAINING RING       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	14-1A	SA316.14-1A	ROD & NUT STAND
18     SA316.18     O-RING (11.8-16.6-2.4)       19     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.30     O-RING (4.47-8.03-1.78)       30     SA316.31     TRIGGER INSERT       31     SA316.32     TRIGGER HEAD	15	SA316.15	STEM NUT
19     SA316.19     STEM       20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.30     O-RING (4.47-8.03-1.78)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.32     TRIGGER HEAD	17	SA316.17	BACK-UP RING
20     SA316.20     MUFFLER       21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	18	SA316.18	O-RING (11.8-16.6-2.4)
21     SA316.21     PAD       22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	19	SA316.19	STEM
22     AK4564D.13     O-RING 12.74x1.78       23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	20	SA316.20	MUFFLER
23     SA316.23     CAGE       24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	21	SA316.21	PAD
24     SA316.24     SPRING       25     SA316.25     VALVE       26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	22	AK4564D.13	O-RING 12.74x1.78
25   SA316.25   VALVE     26   SA316.26   VALVE CAP     27   SA316.27   RETAINING RING     28   SA316.28   VALVE PISTON     29A   SA316.29A   HANDLE BODY (c/w SHEATH)     30   SA316.30   O-RING (4.47-8.03-1.78)     31   SA316.31   TRIGGER INSERT     32   SA316.32   TRIGGER HEAD	23	SA316.23	CAGE
26     SA316.26     VALVE CAP       27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	24	SA316.24	SPRING
27     SA316.27     RETAINING RING       28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	25	SA316.25	VALVE
28     SA316.28     VALVE PISTON       29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	26	SA316.26	VALVE CAP
29A     SA316.29A     HANDLE BODY (c/w SHEATH)       30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	27	SA316.27	RETAINING RING
30     SA316.30     O-RING (4.47-8.03-1.78)       31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	28	SA316.28	VALVE PISTON
31     SA316.31     TRIGGER INSERT       32     SA316.32     TRIGGER HEAD	29A	SA316.29A	HANDLE BODY (c/w SHEATH)
32 SA316.32 TRIGGER HEAD	30	SA316.30	O-RING (4.47-8.03-1.78)
	31	SA316.31	TRIGGER INSERT
33 SA316.33 TRIGGER	32	SA316.32	TRIGGER HEAD
	33	SA316.33	TRIGGER

Item	Part No.	Description
34	SA316.34	SPRING PIN
35	SA316.35	O-RING (2.57-6.13-1.78)
36	SA316.36	O-RING (13.8-18.6-2.4)
37	SA316.37	NOZZLE 1/4"
37-1	SA316.37-1	NOZZLE 7/32"
37-2	SA316.37-2	NOZZLE 3/16"
38	SA316.38	FRAME HEAD
39	SA316.39	JAW HOUSING
40	SA316.40	JAW FOR NOZZLES
41	SA316.V2-41	JAW PUSHER FOR NOZZLES
42	SA316.42	JAW HOUSING COUPLER
43	SA316.V2-43	SPRING
44	SA316.V2-44	PISTON SHAFT
45	SA316.45	M10 INT TOOTH WASHER ZINC
46	SA316.46	CASE LOCK NUT M10
49	SA316.49	OIL SEAL WASHER
50	SA316.50	HEXAGON SOCKET SCREW
51	SA316.51	НООК
53	SA316.53	OIL CYLINDER BODY
54	SA316.54	PISTON ROD
55	SA316.55	O-RING
56	SA316.56	SPRING
57	SA316.57	O-RING (24.7-31.7-3.5)
58	SA316.58	FRAME CAP NUT
59	SA316.59	BOTTLE
60	SA316.60	O-RING (37.7-44.7-3.5)
61	SA316.61	BOTTLE ADAPTOR
61-1	SA316.61-1	SILENCER
62	SA316.62	SPANNER
63	SA316.63	SPANNER GAUGE
64	SA316.64	OIL CAN
65	SA316.65	VALVE

**NOTE**: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. **IMPORTANT**: No liability is accepted for incorrect use of product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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Page 2 of 2

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