



Issue: 1  
Date: 280704

| Item Part No. | Description                | Item Part No. | Description                   |
|---------------|----------------------------|---------------|-------------------------------|
| 1             | SA23S.V3-01 Housing        | 17            | SA23S.V3-17 Rotor blade       |
| 2             | SA23S.V3-02 O-ring         | 18            | SA23S.V3-18 Cylinder          |
| 3             | SA23S.V3-03 O-ring         | 19            | SA23S.V3-19 Pin               |
| 4             | SA23S.V3-04 Valve stem     | 20            | SA23S.V3-20 Front plate       |
| 5             | SA23S.V3-05 O-ring         | 21            | SA23S.V3-21 Washer            |
| 6             | SA23S.V3-06 Bushing        | 22            | SA23S.V3-22 Gear              |
| 7             | SA23S.V3-07 Trigger spring | 23            | SA23S.V3-23 Pin               |
| 8             | SA23S.V3-08 Trigger        | 24            | SA23S.V3-24 Work spindle      |
| 9             | SA23S.V3-09 Trigger screw  | 25            | SA23S.V3-25 Thread ring gear  |
| 10            | SA23S.V3-10 Pin            | 26            | SA23S.V3-26 Bearing           |
| 11            | SA23S.V3-11 Muffler cover  | 27            | SA23S.V3-27 Clamp nut         |
| 12            | SA23S.V3-12 Screw          | 28            | SA23S.V3-28 Washer            |
| 13            | SA23S.V3-13 Air inlet      | 29            | SA23S.V3-29 Use DC/J-38 CHUCK |
| 14            | SA23S.V3-14 Bearing        | 30            | SA23S.V3-30 Chuck screw       |
| 16            | SA23S.V3-16 Rotor          |               |                               |

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this equipment.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.  
**INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.

Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

- ❑ **WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this equipment.
- ❑ **WARNING!** Disconnect from air supply before changing drill bits, or servicing, or performing any maintenance.
- ✓ Maintain the drill in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- ✓ Use in a suitable work area. Keep area free from unrelated materials and ensure that there is adequate lighting.
- ✓ Before each use check condition of drill bit. Sharpen if necessary. If worn or damaged replace immediately.
- ✓ Ensure the speed rating (rpm) of the drill bit is the same as, or greater than, the speed rating of the drill.
- ✓ Evaluate your working area before using the drill. Ceilings, floors and enclosures may contain hidden electrical wiring, water pipes or gas pipes.
- ❑ **WARNING!** Always wear approved eye (or face) and hand protection when operating the drill.
- ✓ Use face, dust, or respiratory protection in accordance with COSHH regulations.
- ✓ Depending on the task, the drilling noise level may exceed 84dB in which case wear safety ear defenders.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, other loose jewellery and contain and/or tie back long hair.
- ✓ Wear appropriate protective clothing and keep hands and body clear of working parts.
- ✓ Maintain correct balance and footing. Do not over reach, ensure the floor is not slippery, wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the working area.
- ✓ Check moving parts alignment on a regular basis.
- ✓ Ensure workpiece is secure before operating the drill. Never hold a workpiece by hand.
- ✓ Check the workpiece to ensure there are no protruding screws, bolts, nuts etc.
- ✓ Avoid unintentional starting.
- ✓ Remove chuck key before starting the drill.
- ❑ **WARNING!** Ensure correct air pressure is maintained and not exceeded. Recommended pressure 70-90psi. Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- ✓ Prolonged exposure to vibration from this drill poses a health risk. It is the owner's responsibility to correctly assess the potential hazard and issue guidelines for safe periods of use and offer suitable protective equipment.
- ❑ **DO NOT** use the drill for a task it is not designed to perform.
- ❑ **DO NOT** operate drill if any parts are damaged or missing as this may cause failure and/or personal injury.
- ❑ **WARNING!** **DO NOT** drill any materials containing asbestos.
- ❑ **DO NOT** carry the drill by the hose, or yank the hose from the air supply.
- ❑ **DO NOT** force, or apply heavy pressure to the drill; let the tool do the work.
- ❑ **DO NOT** place air line attachments close to your face and do not point at other people or animals.
- ❑ **DO NOT** operate drill when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ❑ **DO NOT** use drill where there are flammable liquids, solids or gases such as paint solvents and including waste wiping or cleaning rags etc.
- ❑ **DO NOT** carry the drill with your finger on the trigger.
- ❑ **DO NOT** direct air from the air line at yourself or others.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.