Pre-Shipment Inspection Statement Sheet

发货前检验声明表

This form must be completed and sent to preshipment@sealey.co.uk prior to shipment of the goods for approval. Production of this product must be as per the Product Information Pack found on the Sealey SharePoint site. Failure to comply with this procedure could result in the delivery being rejected.

请在发货之前（留出足够时间提前量）填好此表发到 preshipment@sealey.co.uk 并得到确认才能发货。生产加工要按照 Sharepoint 上提供的产品包装信息。不按要求执行此操作可能导致拒收

To be completed by Sealey		
Sealey Model Number	型号	SUPERMIG150
Factory Model Number	工厂型号	MIG150E
Sealey Purchase Order Number	订单号	PO050103
Sealey Product Description	描述	Professional MIG Welder 150A 230V
Order Quantity	订单数量	300
Agent/Factory	贸易公司/工厂	Nantong Runwell Welding Machine Co Ltd

To be completed by Supplier		
Gross Weight (kg)	毛重	29.83KG
Quantity of order tested	检验数量	3
Factory Pre-Shipment testing details	验货细节	
Shipment Date	船期	2024-11-4

All applicable artwork, instructions, parts list and declaration of conformity match the documents provided via the Sealey SharePoint site at time of manufacture (Please select Yes or No) 所有涉及的彩盒，标贴，说明书，零备件清单，符合声明均与生产期间的 SEALEY 公司 SharePoint 网站上提供的文件相同。请选择是或否	Yes	◉	No	○

If you cannot access SharePoint or require a new link, please contact productinfo@sealey.co.uk and you will be given

如果你无法进入 SharePoint 或者需要一个新的邮箱链接，请联系 productinfo@sealey.co.uk 获取

Complete for Electrical Items			供电子电器产品填写		
Plug fitted	插头式样	No plug	Fuse fitted	保险丝	N/A
Batch number/Date of manufacture	批次号/生产日期	202443001-202443300			
ASTA or KITEMARK number on plug 插头上显示的 ASTA 或者 KITEMARK 的号码		N/A			
Power lead/cable number (eg. VDE H05VV-F 2x1.omm2) 电线规格(例如 VDE H05VV-F 2x1.0mm2)		VDE H07RN-F 3G1.5mm2			
Name of manufacturer on power lead/cable 电线上生产厂商名字		ZHENJIANG ZHONGJIA ELECTRIC CO.,LTD			

RoHS(Hexavalent Chromium)compliant? (Select Yes/No)
ROHS(6价铬)测试否？选择 Yes 或者 No

Yes ● No ○

Please ensure the images are clear and can be easily read

发送前请确保照片清晰可以被辨认

Picture of Plug (showing ASTA or KITEMARK number)	Picture of Lead (showing number e.g. H05VV-F 2x1.0mm²)
插头照片(可看清 ASTA 或者 KITEMARK 标志)	电线照片(显示线规，例如 H05VV-F 2x1.0mm2)
Picture of Lead (showing manufacturer name)	电线照片(显示生产商)

Complete for Trolley Jacks		供千斤顶类产品填写
Number of units tested to 100%	100% 额载测试数量	
Tested pressure release valve	测试了安全阀	
Year of manufacture	生产年份	
Maximum saddle height (mm)	托盘最高高度	
Minimum saddle height (mm)	托盘最低高度	
Recorded descent at 100% load (m/s)	记录额载慢降速度	
100% Visual Inspection (Welds/finish/structure)	100% 目测检验(焊缝，喷涂，结构等)(选择是否)	Yes ● No ○
Product is fitted with descent control? (click yes/no)	产品有无慢降(选择是否)	Yes ● No ○

Complete for Axle Stands	供千斤顶支架填写
(References to images below)	参考以下照片

Third party testing standard	第三方测试标准				
Other testing standard	其他测试标准				
Tick to confirm the order is manufactured to the above standard	选择确认订单是按照上述标准生产				
Complete order tested to 100% SWL	产品做 100% 额载测试				
Engagement head test(Tick to confirm)	齿条顶头左右两点额载测试，请选择确认		Qty tested	测试数量	
Test to 100% SWL (Tick to confirm)	100% 载荷测试，请选择确认		Qty tested	测试数量	
100% Visual inspection (welds/finish/structure)	100% 外观检查(焊缝/表面/结构)		Qty tested	测试数量	
Rated capacity (single stand) (kg)	名义载荷(每只支架)(kg)				
Number of feet on stand	每只支架的脚数				
Fig. 1. Engagement head overall working area (mm2)	如图1：齿条顶头工作面积				
Fig. 2. Engagement head plan area mm2	如图2：齿条顶头整体投影面积				
Fig. 3. Upper column outer diameter (mm2)	如图3：齿条外径				
Fig. 4. Distance from engagement head to wall (mm)	如图4：(支架脚蹼外缘到离得最近的支架齿条顶头最边缘距离 - H)				
Fig. 5. Max height - Base to engagement head at highest point mm	如图5：基面到支架顶头最高点高度 - V				
Fig. 6. Height after 100% load test- Test 1	如图 6:100% 载荷测试后高度-测试 1				
Fig. 6. Height after 100% load test- Test 2	如图 6:100% 载荷测试后高度-测试 2				
Fig. 6. Height after 100% load test- Test 3	如图 6:100% 载荷测试后高度-测试 3				
Fig. 7. True area of one foot in cm2	如图 7：一只脚板的真实面积 (cm2)				
Fig. 8. Column engagement mm	如图 8：最高位时上面齿条和下面支撑部分重叠的长度				

Fig. 1	如图 1

1. Engagement head overall working area (mm2)

顶头工作面积（阴影）

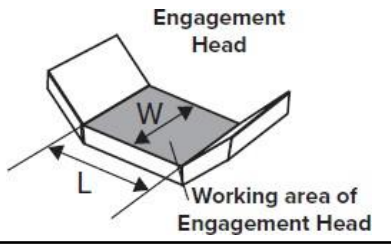


Fig. 2	如图 2

2. Engagement head plan area (mm²) must be minimum 3000mm²

顶头投影面积至少3000mm2

（阴影）

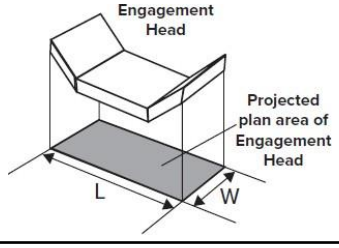


Fig. 3	如图 3

3. Upper column outer diameter (mm²) 齿条外径

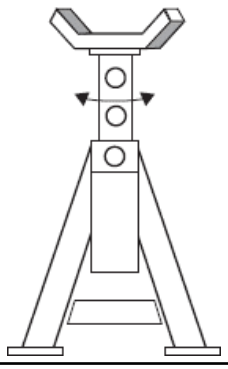


Fig. 4 | 如图 4

4. Distance from engagement head to wall (mm)

- two feet must be against the wall.

支架2个脚抵住墙面，顶头边缘和墙面的最短距离H

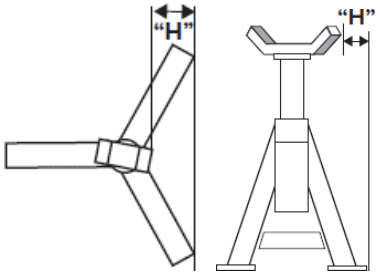


Fig. 5 | 如图 5

5. Maximum height - from base to engagement head at highest point (mm) **从基面到**顶头最高点高度V

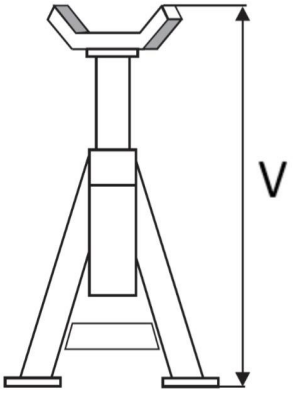


Fig. 6 | 如图 6

6. Height after 100% load test

1. Gradually apply a force to the centre of the engagement head.

2. Continue to increase the force slowly until the axle stand is loaded to 100 %.

3. Maintain the load for 5 minutes.

4. Measure and record the height from the centre of the engagement head to the base plane with the load released

Test 2 - repeat steps 1 to 4 (if height is the same as test 1 no need to do test 3 as the feet have settled)

Test 3 - repeat steps 1-4 (height should be the same as test 2, if not there is an issue)

The reason Sealey request this test to be run up to 3 times is the height can drop as the feet settle.

By a maximum of the three tests the feet should be settled to their final position.

6.100%载荷高度测试

1). 缓慢将压力加到顶头中心

2). 继续加压到额载

3). **保持5分**钟

4). **卸荷**，测量并记录顶头中心到地面基准高度

测试 2 - **重复**1-4，**如果高度和**测试1结果相同，则无需进行测试 3

测试 3 - **重复**1-4，**高度**测量结果应该和测试2结果一致，如果不一致则有问题了。

Fig. 7 | 如图 7

7. True area of 1 foot in cm2

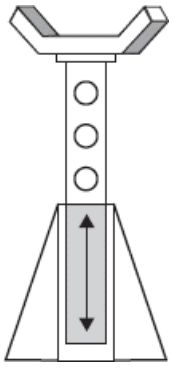
Measure the nominal dimensions and calculate the area of one foot, in sq cm.

7. 单只脚板的真实面积CM2 - 测量并计算单只脚板的真实面积，平方厘米

Fig. 8 | 如图 8

8. With pin in and axle stand at its highest point how much of the column is left in the neck (mm)

齿条最高点插入销子，上面齿条和下面支撑部分重叠的长度



Product/Document Images (Complete for all products)	产品和包材图片(适用所有产品)
Please ensure the images are clear and can be easily read	发送前请确保照片清晰可以被辨认

Picture of product
产品照片

Picture of product
产品照片

Picture of product
产品照片

Picture of product
产品照片

Picture of product
产品照片

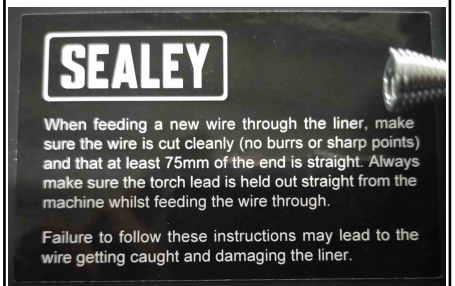
Picture of product
产品照片

Batch Number
批次号

202443013

Artwork label
彩盒彩稿标贴照片

Artwork label
彩盒彩稿标贴照片



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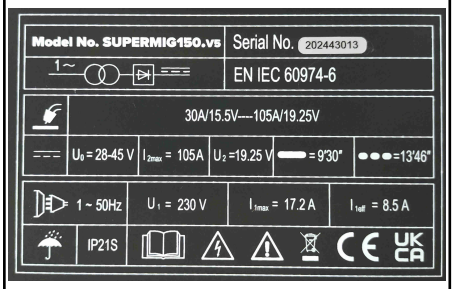
Artwork label
彩盒彩稿标贴照片



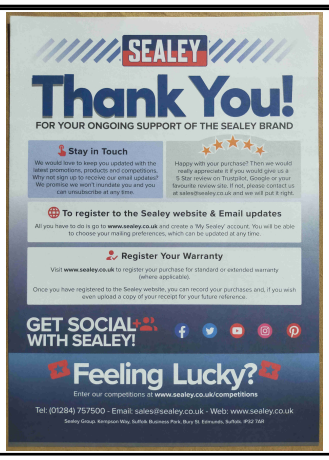
Artwork label
彩盒彩稿标贴照片

Artwork label
彩盒彩稿标贴照片

UK Energy Document
英国能效贴

EU Energy Document
欧盟能效贴

Sealey Thank You Card
感谢卡



Instructions issue no./date
说明书右下角版本号和日期近照

SUPERMIG150.V5 Issue:2 17/05/24

Date on declaration of conformity
符合声明日期近照

Signed.....
Date 01/07/2024
Name Steve Buckle.
Position Purchasing Director.
Place: Carrickmacross

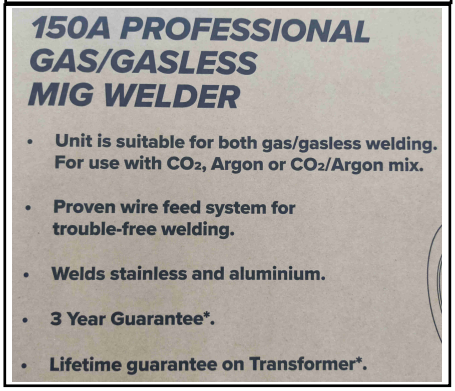
Parts list issue no./date
零备件清单右下角版本号和日期近照

SUPERMIG150.V5 Issue 1 22/04/24

Please ensure the images are clear and can be easily read	发送前请确保照片清晰可以被辨认

Picture of Sealey barcode
条码照片

Picture of packaging studio code
彩盒彩贴条码附近的 6 位 Studio 代码近照

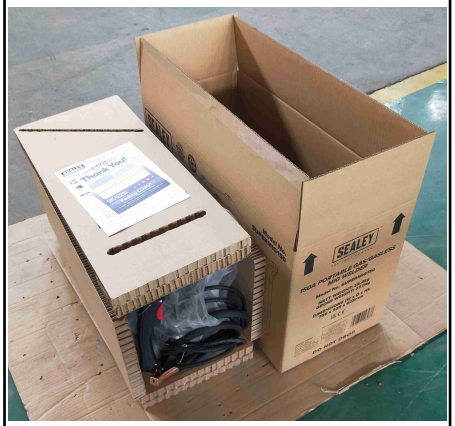
Picture of Sealey packaging
SEALEY 产品包装照片


Outer carton shipping Marks
外箱唛头

Outer carton weight/barcode label
外箱唛头显示的重量和条码标贴上显示的重量

Picture of outer carton Sealey logo
外箱的 SEALEY logo 一面的照片

Picture of Inner Packaging
内包装照片

Picture of Inner Packaging
内包装照片


Picture of Inner Packaging
内包装照片