

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.



Parts Information:
Gas/No-Gas MIG Welder 90Amp 230V
Model No: PMG110.V2

Item	Part No.	Description
1	120.121424	Knob, Potentiometer
2	120/112185	Protection, Rectifier
3	120/112363	Potentiometer
4	120.980463	Wire Feed Control Card
5	CC10/1	10mm Copper Cable Per Metre
6	120/122256	Thermostat
7	120/122400	Switch, White Rocker
8	120/122752	Switch, Rocker Illuminated
--	120/132169	Mains Cable 3g1.5 2.3m (NOT SHOWN)
--	TG100/4	Flux Cored MIG Wire 4.5kg 0.9mm A5.20 Class E71T-GS (NOT SHOWN)
11	120/153023	Wire Feed Motor
12	120.169293	Transformer 230V
13	120.169282	Reactance
14	B/609Z	Bearing 609Z
--	TG100/1	Flux Cored MIG Wire 0.9kg 0.9mm A5.20 Class E71T-GS (NOT SHOWN)
16	120/322126	Casing, Feeder Roller Shaft
17	120/322127	Casing, Torch Fixing
18	120/322128	Bracket, Counter Roller
19	120.322584	Front Panel
20	120.322586	Back Panel
21	120/422257	Knob, Counter Roller Tension
22	120/452022	Spring, Counter Roller Tension
23	120.644959	Bottom (Black)

Item	Part No.	Description
24	120.651015	Door
25	120/722529	Feed Roller 0.6-0.9mm Fluxcore
26	120.742901	Mig Torch
27	120/990072	Fuse Terminal Complete
28	120/990073	Black Clamp
29	120/990097	Guide Hose 2mm x 4mm x 122mm
30	120/990286	Gear Set
31	120/990288	Reel Kit, 15-50mm
32	120.990746	Rectifier Kit
33	120/322172	Spindle, 15-50mm
34	120/322173	Reel Ring Nut
35	120/322174	Reel Thumb Screw
36	120/452065	Spring, Reel
37	120.322585	Fairleader
38	120/322143	Ring Nut, Cable Protection
39	120.990783	Cover Kit
40	120.644919	Diaphragm
41	120.649421	Front Panel
42	120.644923	Back Panel
43	120.322587	Handle
44	120.322590	Handle
45	120/712001	Clamp, Earth (Black)
46	120.322112	Bushing
--	120/322104	Belt For Bottle (NOT SHOWN)

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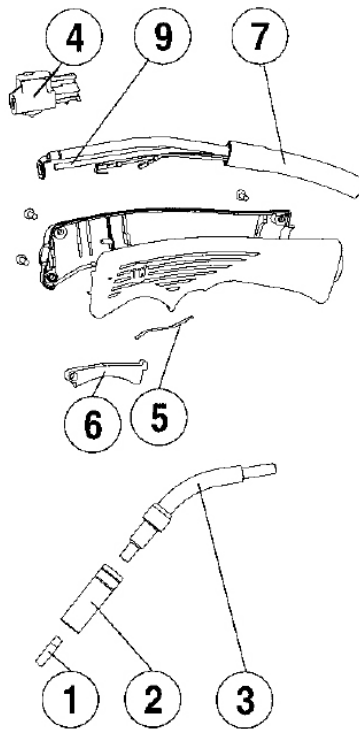


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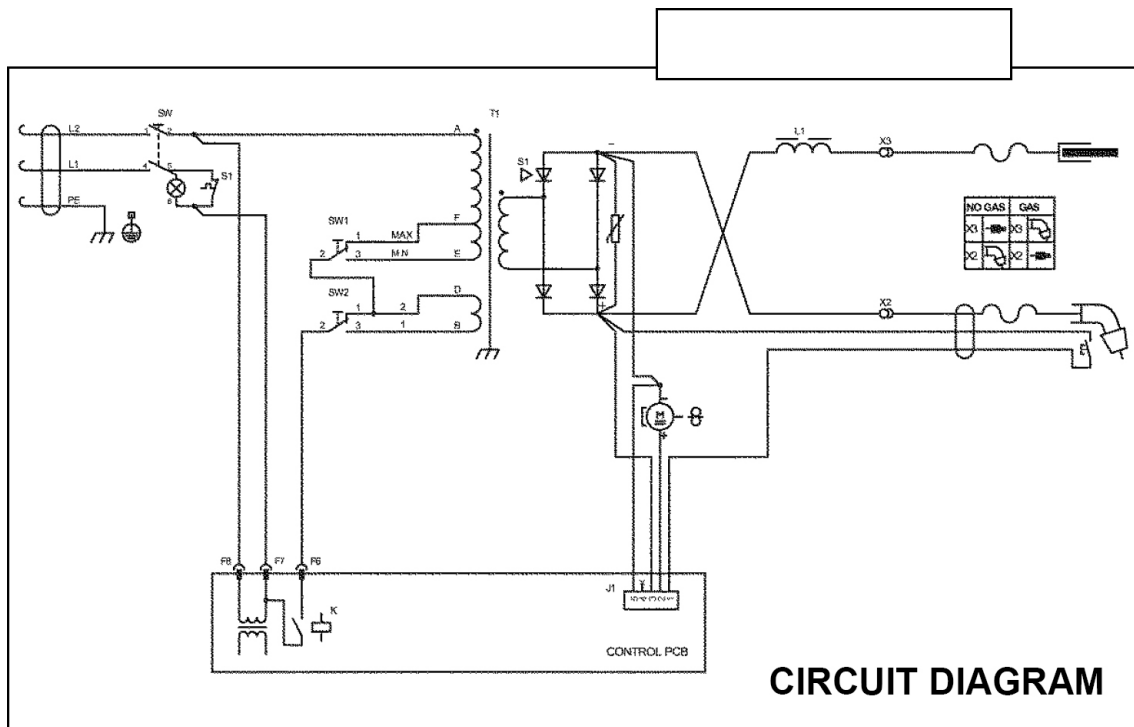
www.sealey.co.uk

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Item	Part No.	Description
1	MIG957	Contact Tip 0.8mm TB15 Pack Of 5
2	MIG955	Conical Nozzle TB15 Pack Of 3
3	120/722078	Lance With Diffuser
4	120/990464	Torch Connection Assembly

Item	Part No.	Description
5	120/452097	Contact Spring
6	120/322295	Pushbutton
7	120/990600	Sleeve With Cable
9	120/742412	Liner, Black, 0.6-0.8mm 2.25m



CIRCUIT DIAGRAM

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