



Item	Part No.	Description
1	PBS90.01	Hex Screw Pin (M16 x 25)
2	PBS90.02	Copper Washer
3	SCB8100.SB	Socket Head Cap Screw M8x100 Black
--	SCB810.SB	Socket Head Cap Screw M8x10 Black (NOT SHOWN)
4	PBS90.04	O-Ring (10 x 1.9)
5	PBS91-V3.05	Large Nut
6	PBS91-V3.06	Nut
7	PBS91-V3.07	Support
8	PBS91-V3.24	O-Ring (105 x 3.1)
9	PBS91-V3.09	Hydraulic Piston

Item	Part No.	Description
10	PBS91-V3.10	Guide Ring
11	PBS91-V3.11	Sealing Ring
12	PBS90.13	Spring Assy (Includes Parts 12 & 14)
13	PBS91-V3.13	Spring
14	PBS90.13	Spring Assy (Includes Parts 12 & 14)
15	PBS90.15	Nut
16	PBS90.16	Spring Washer
17	PBS91-V3.17	Cylinder Liner
18	PBS91-V3.87	O-Ring (80 x 3.1)
19	PBS91-V3.19	O-Ring (80 x 3.2)

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Parts Information:
**Industrial Hydraulic Pipe Bender with
 Stand 15tonne
 Model No: PBS91.V3**

Item	Part No.	Description
20	PBS91-V3.20	Cylinder Body
21	PBS90.21	Washer, Plastic
22	PBS90.22	Filing Screw
23	PBS90.23	Steel Ball 7mm
24	PBS91-V3.24	O-Ring (105 x 3.1)
25	PBS90.25	Retainer
26	PBS90.26	Spring
27	SB-6.0	Steel Ball 6.0mm
28	PBS91-V3.28	Back Support
29	PBS90.29	Pin (3 x 8)
30	PBS90.04	O-Ring (10 x 1.9)
31	PBS90.31	Screw
32	PBS90.32	Return Knob
33	PBS90.33	Pin (M4 x 16)
34	PBS90.34	Filter
35	PBS90.35	Spring
36	PBS90.36	O-Ring
37	PBS90.37	Screw Cap
38	PBS90.38	Plate Pin
39	PBS90.39	Back Cap
40	PBS90.40	Ring
41	PBS90.41	Washer M10
--	FWM10.S	Flat Washer M10 Single (NOT SHOWN)
42	PBS90.42	Screw
43	PBS90.43	Front Wheel Fork
44	PBS90.44	Axle (10 x 4.5)
45	PBS90.45	Pin (3 x 25)
46	PBS90.46	Wheel (62 x 10 x 20)
47	SB-6.0	Steel Ball 6.0mm
48	PBS90.48	O-Ring
49	PBS90.49	Pump, Low Pressure (100 kg/cm2)
50	PBS90.50	Locking Retainer (28mm dia)
51	PBS90.51	Large Piston
52	PBS90.52	Pin (6 x 30)
53	PBS90.53	Nut
54	PBS90.54	Bar Support
55	SB-6.0	Steel Ball 6.0mm
56	PBS90.56	O-Ring (26 x 2.4)
57	PBS90.57	Pump, High Pressure (630 kg/cm2)
58	PBS90.58	Sealing Ring (16mm dia)
59	PBS90.59	Small Piston
60	PBS90.52	Pin (6 x 30)
61	PBS90.61	Nut
62	PBS90.62	Handle Support

Item	Part No.	Description
63	PBS90.63	Handle
64	PBS90.64	Grip
65	PBS91-V3.65	Axle For Plate
66	PBS90.66	Pin (3 x 40)
67	PBS91-V3.67	Superior Plate
68	PBS91-V3.68	Inferior Plate
69	PBS90.69	Axle
70	PBS90.74	Leg Support + Plate
71	PBS90.71	Stud (M12 x 50)
72	FWM12.SB	Flat Washer M12 Black (Single)
73	SN12.SB	Steel Nut M12 Black (Single)
74	PBS90.74	Leg Support + Plate
75	PBS90.75	Stud (M10 x 12)
76	PBS90.76	Axle For Legs (8 x 30)
77	PBS90.45	Pin (3 x 25)
78	PBS90.78	Leg
79	PBS90.79	Screw (M6 x 20)
80	PBS90.80	Wheel Fork
81	PBS90.45	Pin (3 x 25)
82	PBS90.44	Axle (10 x 4.5)
83	PBS90.46	Wheel (62 x 10 x 20)
84	PBS90.84	Washer M6
--	FWM6.S	Flat Washer M6 Single (NOT SHOWN)
85	PBS90.85	Spring Washer (M6)
86	PBS90.86	Hex Screw (M6)
87	PBS91-V3.87	O-Ring (80 x 3.1)
88	PBS91-V3.88	Axle Of Supporting Roller
89	PBS91-V3.89	Supporting Roller
90	PBS90.90	Circlip
--	PBS90.92	Washer (M8) (NOT SHOWN)
93	PBS90.93	Spring Washer (M8)
94	PBS90.94	Screw (M8 x 25)
--	PBS90.95	Bending Die 1/2" (NOT SHOWN)
--	PBS90.96	Bending Die 3/4" (NOT SHOWN)
--	PBS90.97	Bending Die 1" (NOT SHOWN)
--	PBS91-V3.98	Bending Die 1-1/4" (NOT SHOWN)
--	PBS91-V3.99	Bending Die 1-1/2" (NOT SHOWN)
--	PBS91-V3.100	Bending Die 2" (NOT SHOWN)
--	PBS91-V3.101	Bending Die 2-1/2" (NOT SHOWN)
--	PBS91-V3.102	Bending Die 3" (NOT SHOWN)
--	PBS91.104	Complete Hydraulic Unit C/W Handle (NOT SHOWN)
--	PBS91.HANDLE	Handle For Pump (NOT SHOWN)
--	PBS91-V3.103	Suction Pipe (NOT SHOWN)

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