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**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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## Parts Information: Pillar Drill Bench 12-Speed 370W/230V Model No: GDM92B.V2

| Item | Part No.      | Description  |
|------|---------------|--|
| 1    | GDM92B-V2-01  | Base (Black)   |
| 2    | SS1025.S      | Hex Head Set Screw M10 X 25 Zinc                               |
| 3    | GDM92B-V2-03  | Column (Black Base)  |
| 4    | GDM92B/04     | Rack Ring  |
| 5    | GSM610.S      | Grub Screw M6x10 (Single)                                      |
| 6    | GDM92B/06     | Rack   |
| 7    | GDM92B-V2-07  | Table Bracket (Black)  |
| 7A   | GDM92B-V2-07A | Table Arm (Black)  |
| 8    | SN8.S         | Steel Nut M8 Zinc  |
| 9    | GDM92B/09     | Worm Gear  |
| 10   | GDM92B/10     | Gear   |
| 11   | GDM92B/11     | Shaft  |
| 12   | GDM92B/12     | Handle   |
| 14   | GDM92B/14     | Plug   |
| 15   | GDM92B/15     | Clamp Bolt   |
| 15A  | GDM92B/15A    | Table Bolt   |
| 16   | GDM92B/16     | Table, Round (Bottom Fitting D: 17 W:250 D: 27)                |
| 17   | MSP510.S      | Machine Screw Pan Head Phillips M5 x 10mm                      |
| 18   | FWM5.S        | Flat Washer M5 Zinc  |
| 19   | SCB1230.SB    | Socket Cap Bolt M12 x 30mm Black                               |
| 20   | GDM92B/20     | Chuck b16 3-16mm   |
| 21   | GDM92B/21     | Arbor  |
| 22   | GDM92B/22     | Spindle  |
| 23   | B/6204-2RS    | Bearing 6204-2rs   |
| 24   | GDM92B/24     | Spindle Sleeve   |
| 25   | B/6201ZZ      | Bearing 6201zz   |
| 26   | RE231.V3-06   | External Circlip 10.9mm ID.                                    |
| 27   | GDM92B/27     | Rubber Washer M40  |
| 28   | GDM92B/28     | Feed Shaft   |
| 29   | GDM92B/29     | Clamp Bolt   |
| 30   | GDM92B/30     | Scale Ring   |
| 31   | GDM92B/31     | Handle Body  |
| 32   | GDM92B/32     | Handle   |
| 33   | GDM92B/33     | Knob, Plastic, Spherical, OD: 28mm, M8 Threaded Female Fitting |
| 34   | GDM92B/34     | Headless Set Screw   |
| 36   | GDM92B/36     | Body   |
| 37   | GDM92B/37     | Hex.Key  |
| 38   | GDM92B/38     | Hex.Key  |
| 39   | GSM812.S      | Grub Screw M8 X 12   |
| 40   | GDM92B/40     | Slide Bar Bolt   |
| 41   | GDM92B/41     | Screw  |

| Item | Part No.   | Description   |
|------|------------|---|
| 42   | GDM92B/42  | Slide Bar   |
| 44   | GDM92B/44  | Chuck key, T-Shape, 8mm                             |
| 45   | GDM92B/45  | Spring  |
| 46   | GDM92B/46  | Spring Seat   |
| 47   | GDM92B/47  | M12 X 1.5 Fine Pitch Half Nut                       |
| 48   | GDM92B/48  | Plastic Jam Nut                                     |
| 49   | GDM92B/49  | Screw 6 X 1/2" Ab Pan Self Tap Supadrive Bzp        |
| 50   | GDM92B/50  | Switch (Front Mount with Emergency Stop)            |
| 51   | GDM92B/51  | Wire Clamp  |
| 52   | MSP410.S   | Machine Screw Pan Head Phillips M4 X 10mm           |
| 53   | GDM92B/53  | Motor Base  |
| 54   | GDM92B/54  | Motor (External 240v 50hz 370/550w)                 |
| 55   | SS830.S    | Hex Head Set Screw M8 X 30 Zinc                     |
| 56   | FWM8.S     | Flat Washer M8 Zinc                                 |
| 58   | GDM92B/58  | V-belt k-456  |
| 59   | GDM92B/59  | Centre Pulley                                       |
| 60   | GDM92B/60  | Headless Set Screw 1/4" UNC x 3/8"                  |
| 61   | DPG99      | Drill Press Guard Ø60mm                             |
| 62   | RE231.05   | External Circlip 12.8mm ID.                         |
| 63   | B/6203ZZ   | Bearing 6203ZZ                                      |
| 64   | GDM92B/64  | Collar  |
| 65   | GDM92B/65  | Drive Sleeve  |
| 66   | GDM92B/66  | Spindle Pulley                                      |
| 67   | GDM92B/67  | Left Hand Thread Pulley Half Nut M18 x 1.25mm Black |
| 68   | MSP612.S   | Machine Screw Pan Head Phillips M6 X 12mm           |
| 69   | FWM6.S     | Flat Washer M6 Zinc                                 |
| 70   | GDM92B/70  | Pulley Cover  |
| 71   | GDM92B/71  | V-belt k550 (id-515)                                |
| 72   | GDM92B/72  | Motor Pulley  |
| 73   | GDM92B/73  | Centre Shaft  |
| 74   | GDM92B/74  | Bearing 6202zz                                      |
| 75   | GDM92B/75  | Nut M12 X 1.50 Metric Fine                          |
| 76   | GDM92B/76  | Washers Plain And Spring M12                        |
| 77   | MSP514.S   | Machine Screw Pan Head Phillips M5 X 14mm           |
| 78   | GDM92B/50A | Switch Housing                                      |
| 79   | GDM92B/79  | Wedge   |
| 80   | GDM92B/80  | Pin   |
| 81   | GDM92B.81  | Holder for Micro Switch                             |
| 82   | GDM92B.82  | Holder for Micro Switch                             |
| 83   | GDM92B.83  | Phillips Bolt M6X12                                 |

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