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**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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## Parts Information: Pillar Drill Floor 16-Speed 650W/230V Model No: GDM200F.V3

| Item | Part No.       | Description   |
|------|----------------|---|
| 1    | GDM200F-V3-001 | Base (Black)  |
| 2    | SS1040.S       | Hex Head Set Screw M10 X 40 Zinc                                |
| 3    | GDM200FX/003   | Rack  |
| 4    | GDM200F-V3-004 | Column (Black)  |
| 5    | GDM200F-V3-005 | Table Bracket (Black)   |
| 6    | GDM92B/12      | Handle  |
| 7    | GSM610.S       | Grub Screw M6X10 (Single)                                       |
| 8    | GDM200FX/008   | Shaft   |
| 9    | GDM92B/80      | Pin   |
| 10   | SN6.S          | Steel Nut M6 Zinc   |
| 11   | FWM16.S        | Flat Washer M16 Zinc  |
| 12   | SS1630.S       | Hex Head Set Screw M16 X 30 Zinc                                |
| 13   | GDM92B/15A     | Table Bolt  |
| 14   | GDM200F-V3-014 | Table Arm (Black)   |
| 15   | GDM160FX/015   | Table   |
| 16   | GDM160FX/016   | Clamp Bolt  |
| 17   | GDM200FX/017   | Gear 14T 31.9mm dia x 18.2mm Thick                              |
| 18   | GDM200FX/018   | Worm Gear   |
| 19   | GDM200FX/019   | Rack Ring   |
| 20   | GDM160FX/020   | Spring Pin M6.4 X 20  |
| 21   | GSM610.S       | Grub Screw M6x10 (Single)                                       |
| 22   | GDM200FX/022   | Feed Shaft  |
| 23   | GDM200FX/023   | Scale Ring  |
| 24   | GDM160FX/024   | Washer  |
| 25   | GDM160FX/025   | Handle Body   |
| 26   | GDM200FX/026   | Handle  |
| 27   | GDM200FX/027   | Knob, Plastic, Spherical, OD: 33mm, M10 Threaded Female Fitting |
| 28   | GDM160FX/028   | Spring Pin M5.4 X 20  |
| 29   | GDM92B/29      | Clamp Bolt  |
| 30   | GDM160FX/030   | Set Screw   |
| 31   | GDM92B/37      | Hex.Key   |
| 32   | GDM92B/38      | Hex.Key   |
| 33   | GDM200FX/033   | Shifter Bar   |
| 34   | GDM160FX/034   | Slide Bar Bolt  |
| 35   | SS830.S        | Hex Head Set Screw M8 X 30 Zinc                                 |
| 36   | GDM92B/56      | Flat Washer M8 Zinc   |
| 37   | SN8.S          | Steel Nut M8 Zinc   |
| 38   | SN10.S         | Steel Nut M10 Zinc  |
| 39   | GDM160FX/039   | Set Screw   |
| 40   | MSP510.S       | Machine Screw Pan Head Phillips M5 x 10mm                       |
| 41   | GDM92B/47      | M12 X 1.5 Fine Pitch Half Nut                                   |

| Item | Part No.       | Description                                     |
|------|----------------|---|
| 42   | GDM160FX/042   | Spring Cap                                      |
| 43   | GDM160FX/043   | Torsion Spring                                  |
| 44   | GDM160FX/044   | Spring Cover                                    |
| 45   | GDM200FX/045   | Switch Box                                      |
| 46   | MSP514.SB      | Machine Screw Pan Head Phillips M5 x 14mm Black |
| 47   | GDM92B/49      | Screw 6 X 1/2" Ab Pan Self Tap Supadrive Bzp    |
| 48   | MSP510.S       | Machine Screw Pan Head Phillips M5 x 10mm       |
| 49   | GDM92B/51      | Wire Clamp                                      |
| 50   | GDM200FX/050   | Body  |
| 51   | SS815.S        | Hex Head Set Screw M8 X 15 Zinc                 |
| 52   | GDM160FX/052   | Shifter   |
| 53   | GDM160FX/053   | Slide Bar                                       |
| 54   | GDM160FX/054   | Slide Bar                                       |
| 55   | GDM200FX/055   | Motor Base                                      |
| 56   | FWM8.S         | Flat Washer M8 Zinc                             |
| 57   | SN12.S         | Steel Nut M12 Zinc                              |
| 58   | GDM200F-V3-058 | Motor (Black)                                   |
| 59   | GDM200FX/059   | Motor Pulley                                    |
| 60   | GDM92B/79      | Wedge   |
| 61   | GDM92B/60      | Headless Set Screw 1/4" UNC x 3/8"              |
| 62   | V/M24          | V-belt (id-600) M24                             |
| 63   | GDM200FX/063   | Centre Shaft                                    |
| 64   | GDM160FX/064   | Internal Circlip 37.5mm OD.                     |
| 65   | B/6202-2RS     | Bearing 6202-2rs                                |
| 66   | GDM160FX/066   | Rubber Washer                                   |
| 67   | GDM200FX/067   | Centre Pulley                                   |
| 68   | FWM6.S         | Flat Washer M6 Zinc                             |
| 69   | MSP612.S       | Machine Screw Pan Head Phillips M6 X 12mm       |
| 70   | MSP514.S       | Machine Screw Pan Head Phillips M5 X 14mm       |
| 71   | FWM5.S         | Flat Washer M5 Zinc                             |
| 73   | GDM200FX/073   | Pulley Cover                                    |
| 74   | V/M25          | V-belt (id-630) M25                             |
| 75   | GDM200FX/075   | Pulley Nut                                      |
| 76   | GDM200FX/076   | Spindle Pulley                                  |
| 77   | GDM200FX/077   | Pulley Insert                                   |
| 78   | GDM200FX/078   | Circlip   |
| 79   | B/6205-2RS     | Bearing 6205-2rs                                |
| 80   | GDM200FX/080   | Spacer  |
| 82   | 2500LE.19      | External Circlip 22.8mm ID.                     |
| 83   | GDM200FX/083   | Nut   |
| 84   | GDM200FX/084   | Washer with 11 tabs                             |

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Parts Information:  
**Pillar Drill Floor 16-Speed 650W/230V**  
**Model No: GDM200F.V3**

| Item | Part No.     | Description                               |
|------|--------------|---|
| 85   | B/6205-2RS   | Bearing 6205-2rs                          |
| 86   | GDM200FX/086 | Rubber Washer                             |
| 87   | GDM200FX/087 | Spindle Sleeve                            |
| 88   | B/6203-2RS   | Bearing 6203-2rs                          |
| 89   | GDM200FX/089 | Spindle                                   |
| 90   | GDM200FX/090 | Arbor                                     |
| 91   | GDM92B/20    | Chuck B16 3-16mm                          |
| 92   | GDM92B/44    | Chuck key, T-Shape, 8mm                   |
| 93   | GDM160FX/093 | Washer                                    |
| 94   | MSP512.S     | Machine Screw Pan Head Phillips M5 X 12mm |
| 95   | GDM160FX/095 | Wire Connector                            |
| 96   | GDM160FX/096 | Cover                                     |

| Item | Part No.     | Description                              |
|------|--------------|--|
| 97   | GDM160FX/097 | Wire                                     |
| 98   | GDM92B/50    | Switch (Front Mount with Emergency Stop) |
| 99   | GDM200FX/099 | Plug                                     |
| 100  | GDM200FX.100 | C-clip                                   |
| 101  | GDM200FX.101 | C-clip                                   |
| 102  | DPG99        | Drill Press Guard Ø60mm                  |
| 103  | GDM200FX.103 | Micro Switch Assembly                    |
| 104  | GDM200FX.104 | Screw M6x12                              |
| 105  | GDM200FX.105 | Nut                                      |
| 106  | GDM200FX.106 | Angle Rule                               |
| 107  | GDM200FX.107 | Zero Rule                                |

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