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Parts Information:
**Pillar Drill Bench 16-Speed 1085mm Height
 750W/230V
 Model No: GDM180B.V2**

Item	Part No.	Description
1	GDM180BX/001	Base
2	SS1040.S	Hex Head Set Screw M10 X 40 Zinc
3	GDM180BX/003	Rack
4	GDM180BX/004	Column (80mm x 840mm)
5	GDM200FX/005	Table Arm Bracket
6	GDM92B/12	Handle
7	GSM610.S	Grub Screw M6x10
8	GDM180BX/008	Shaft
9	GDM92B/80	Pin
10	SN6.S	Steel Nut M6 Zinc
11	FWM10.S	Flat Washer M10 Zinc
12	SCB1230.SB	Socket Cap Bolt M12 x 30mm Black
13	GDM92B/15A	Table Bolt
14	GDM180BX/014	Table Arm
15	GDM180BX/015	Table
16	GDM160FX/016	Clamp bolt
17	GDM200FX/017	Gear 14t 31.9mm dia x 18.2mm Thick
18	GDM200FX/018	Worm Gear
19	GDM200FX/019	Rack Ring
20	GDM160FX/020	Spring Pin M6.4 X 20
22	GDM200FX/022	Feed Shaft
23	GDM200FX/023	Scale Ring
24	GDM160FX/024	Washer
26	GDM200FX/026	Handle
27	GDM200FX/027	Knob
28	GDM160FX/028	Spring Pin M5.4 X 20
29	GDM92B/29	Clamp Bolt
30	GDM160FX/030	Set Screw
31	GDM92B/37	Hex Key
32	GDM92B/38	Hex Key
33	GDM200FX/033	Shifter Bar
34	GDM160FX/034	Slide Bar Bolt
35	SS830.S	Hex Head Set Screw M8 X 30 Zinc
36	GDM92B/56	Washer
37	SN8.S	Steel Nut M8 Zinc
38	SN10.S	Steel Nut M10 Zinc
39	GDM160FX/039	Set Screw
40	MSP510.S	Machine Screw Pan Head Phillips M5 x10mm
41	GDM92B/47	M12 x 1.5 Fine Pitch Half Nut
42	GDM160FX/042	Spring Cap

Item	Part No.	Description
43	GDM160FX/043	Torsion Spring
44	GDM160FX/044	Spring Cover
45	GDM200FX/045	Holder For Micro Switch
46	SCB1230.SB	Socket Cap Bolt M12 x 30mm Black
47	GDM92B/49	Screw 6 x 1/2" Ab Pan Self Tap Supadrive bzp
48	MSP410.S	Machine Screw Pan Head Phillips M4 X 10mm
49	GDM92B/51	Wire Clamp
50	GDM180BX/050	Body
51	SS815.S	Hex Head Set Screw M8 X 15 Zinc
52	GDM160FX/052	Shifter
53	GDM160FX/053	Slide Bar
54	GDM160FX/054	Slide Bar
55	GDM200FX/055	Motor base
56	GDM92B/56	Washer
58	GDM180BX/058	Motor
59	GDM180BX/059	Motor Pulley
60	GDM92B/79	Wedge
61	GDM92B/60	Headless Set Screw
62	V/M24	V-Belt (id-600) M24
63	GDM200FX/063	Centre Shaft
64	GDM160FX/064	Internal Circlip 37.5mm OD
65	B/6202-2RS	Bearing 6202-2rs
66	GDM160FX/066	Rubber Washer
67	GDM180BX/067	Centre Pulley (12 Speed)
68	FWM6.S	Flat Washer M6 Zinc
69	MSP612.S	Machine Screw Pan Head Phillips M6 X 12mm
70	MSP514.S	Pan Head Machine Screw Phillip M5 x 14mm
71	FWM5.S	Flat Washer M5 Zinc
73	GDM180BX/073	Pulley Cover
74	V/M27	V-belt (Id-670) M27
75	GDM200FX/075	Pulley Nut
76	GDM180BX/076	Spindle Pulley (12 Speed)
77	GDM200FX/077	Pulley Insert
78	GDM180BX/078	Circlip
79	B/6205-2RS	Bearing 6205-2rs
80	GDM180BX/080	Spacer
82	GDM180BX/082	Internal Circlip 56.0mm OD
83	GDM180BX/083	Nut
84	GDM200FX/084	Washer With 11 Tabs
85	B/6204ZZ	Bearing 6204zz

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**Pillar Drill Bench 16-Speed 1085mm Height
750W/230V
Model No: GDM180B.V2**

Item	Part No.	Description
86	GDM180BX/086	Washer Rubber Black M50
87	GDM180BX/087	Spindle Sleeve
88	B/6203-2RS	Bearing 6203-2rs
89	GDM180BX/089	Spindle
90	GDM180BX/090	Arbor
91	GDM180BX/091	Chuck B22 5-20mm
92	GDM92B/44	Chuck Key
93	GDM160FX/093	Washer
94	MSP512.S	Machine Screw Pan Head Phillips M5 X 12mm
95	GDM160FX/095	Wire Connector
96	GDM160FX/096	Cover
97	GDM160FX/097	Wire

Item	Part No.	Description
98	GDM92B/50	Switch (Front Mount With Emergency Stop)
99	GDM180BX/099	Plug
100	GDM200FX.100	C-Clip
102	DPG230	Drill Press Guard 75mm
103	GDM200FX.103	Micro Switch Assembly
104	GDM200FX.104	Screw M6x12
105	GDM200FX.105	Nut
106	GDM200FX.106	Angle Rule
107	GDM200FX.107	Zero Rule
--	GDM180BX/067A	Centre pulley(16 Speed)(Not Shown)
--	GDM180BX/076A	Spindle Pulley(16 speed)(Not Shown)
--	GDM200FX.101	C-Clip (Not Shown)

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