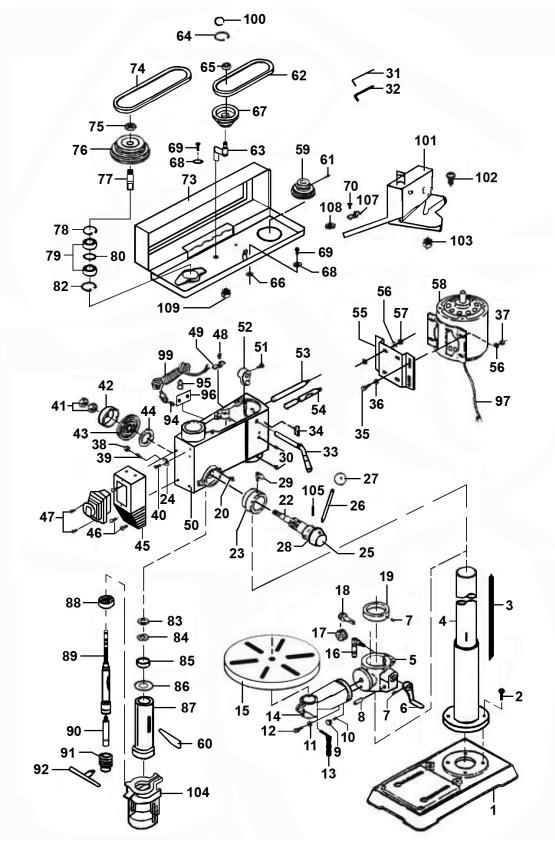


Parts Information: Pillar Drill Floor 16-Speed 1580mm Height 550W/230V Model No: GDM160F.V2



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information. IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR 1. 01284 757500 01284 703534 🙊 sales@sealey.co.uk (Care)

www.sealey.co.uk



Parts Information: Pillar Drill Floor 16-Speed 1580mm Height 550W/230V Model No: GDM160F.V2

Item	Part No.	Description	Item	Part N
1	GDM160FX/001	Base	41	GDM9
2	SS1040.S	Hex Head Set Screw M10 X 40 Zinc	42	GDM1
3	GDM200FX/003	Rack	43	GDM1
4	GDM160FX/004	Column	44	GDM1
5	GDM160FX/005	Table Bracket	45	GDM1
6	GDM92B/12	Handle	46	MSP5
7	GSM610.S	Grub Screw M6x10 (Single)	1	
8	GDM92B/11	Shaft	47	GDM9
9	GDM92B/80	Pin	48	MSP4
10	SN6.S	Steel Nut M6 Zinc	49	GDM9
11	FWM16.S	Flat Washer M10 Zinc	50	GDM1
12	SS1630.S	Hex Head Set Screw M16 X 30 Zinc	51	SS816
13	GDM92B/15A	Table Bolt	52	GDM1
14	GDM160FX/014	Table Arm	53	GDM1
15	GDM160FX/015	Table	54	GDM1
16	GDM160FX/016	Clamp Bolt	55	GDM2
17	GDM200FX/017	Gear 14t 31.9mm Dia x 18.2mm Thick	56	GDM9
18	GDM200FX/018	Worm Gear	57	SN12.5
19	GDM160FX/019	Rack Ring	58	GDM2
20	GDM160FX/020	Spring Pin M6.4 X 20	59	GDM1
22	GDM160FX/022	Feed Shaft	60	GDMS
23	GDM160FX/023	Scale Ring	61	GDMS
24	GDM160FX/024	Washer	62	V/M22
25	GDM160FX/025	Handle Body	63	GDM1
26	GDM200FX/026	Handle	64	GDM1
27	GDM92B/33	Knob	65	B/620
28	GDM160FX/028	Spring Pin M5.4 X 20	66	GDM1
29	GDM92B/29	Clamp Bolt	67	GDM1
30	GDM160FX/030	Set Screw	68	FWM6
31	GDM92B/37	Нех Кеу	69	MSP6
32	GDM92B/38	Hex Key	70	MSP5
33	GDM200FX/033	Shifter Bar	73	GDM1
34	GDM160FX/034	Slide Bar Bolt	74	V/M24
35	SS830.S	Hex Head Set Screw M8 X 30 Zinc	75	GDM1
36	GDM92B/56	Washer	76	GDM1
37	SN8.S	Steel Nut M8 Zinc	77	GDM1
38	SN10.S	Steel Nut M10 Zinc	78	GDM1
39	GDM160FX/039	Set Screw	79	B/620
40	MSP510.S	Machine Screw Pan Head Phillips M5 x10mm	80	GDM1

Item	Part No.	Description
41	GDM92B/47	M12 x 1.5 Fine Pitch Half Nut
42	GDM160FX/042	Spring Cap
43	GDM160FX/043	Torsion Spring
44	GDM160FX/044	Spring Cover
45	GDM160FX/045	Housing For Switch
46	MSP514.SB	Machine Screw Pan Head Phillips M5 x 14mm Black
47	GDM92B/49	Screw 6 x 1/2" Ab Pan Self Tap Supadrive BZP
48	MSP410.S	Machine Screw Pan Head Phillips M4 X 10mm
49	GDM92B/51	Wire Clamp
50	GDM160FX/050	Body
51	SS816.S	Hex Head Set Screw M8 X 16 Zinc
52	GDM160FX/052	Shifter
53	GDM160FX/053	Slide Bar
54	GDM160FX/054	Slide Bar
55	GDM200FX/055	Motor Base
56	GDM92B/56	Washer
57	SN12.S	Steel Nut M12 Zinc
58	GDM200FX/058	Motor (External 230v)
59	GDM160FX/059	Motor Pulley
60	GDM92B/79	Wedge
61	GDM92B/60	Headless set screw
62	V/M22	V-Belt (Id-560) M22
63	GDM160FX/063	Centre Shaft
64	GDM160FX/064	Internal Circlip 37.5.mm OD
65	B/6202-2RS	Bearing 6202-2rs
66	GDM160FX/066	Rubber Washer
67	GDM160FX/067	Centre Pulley
68	FWM6.S	Flat Washer M6 Zinc
69	MSP612.S	Machine Screw Pan Head Phillips M6 X 12mm
70	MSP514.S	Machine Screw Pan Head Phillips M5 X 14mm
73	GDM160FX/073	Pulley Cover
74	V/M24	V-Belt (Id-600) M24
75	GDM160FX/075	Half Nut
76	GDM160FX/076	Spindle Pulley
77	GDM160FX/077	Pulley Insert
78	GDM160FX/078	Circlip
79	B/6203-2RS	Bearing 6203-2rs
80	GDM160FX/080	Spacer

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

🙊 sales@sealey.co.uk

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

01284 703534

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR I.B

(art)

www.sealey.co.uk

01284 757500

GDM160F.V2 Issue 5 DP 15/07/21



Parts Information: Pillar Drill Floor 16-Speed 1580mm Height 550W/230V Model No: GDM160F.V2

Item	Part No.	Description
81	B/6203-2RS	Bearing 6203-2rs
82	SM35CE.V4-098	External Circlip 15.8mm ID
83	GDM160FX/083	Nut M18x1.25
84	GDM200FX/084	Washer with 11 tabs
85	B/6201-2RS	Bearing 6201-2rs
86	GDM160FX/086	Rubber Washer
87	GDM160FX/087	Spindle Sleeve
88	B/6204ZZ	Bearing 6204zz
89	GDM160FX/089	Spindle
90	GDM92B/21	Arbor
91	GDM92B/20	Chuck b16 3-16mm
92	GDM92B/44	Chuck Key, T-Shape, 8mm
93	GDM160FX/093	Washer
94	MSP58.S	Machine Screw Pan Head Phillips M5 X 8mm
95	GDM160FX/095	Wire Connector

Item	Part No.	Description
96	GDM160FX/096	Cover
97	GDM160FX/097	Wire
98	GDM92B/50	Switch (Front Mount With Emergency Stop)
99	GDM160FX/099	Plug
100	GDM160FX.100	Circlip
101	GDM160FX.101	Micro Switch Assembly
102	GDM160FX.102	Phillips Bolt M6x12
103	GDM160FX.103	Nut
104	DPG99	Drill Press Guard 60mm
105	GDM160FX.105	Roll Pin
107	GDM160FX.107	Wire Clamp
108	GDM160FX.108	Cable Sleeve
109	GDM160FX.109	Nut
	GDM160FX.58-1	Capacitor 100uf 220240v 85x30 (Not Shown)

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information. IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR 0,8 (art) 01284 757500 01284 703534 🙊 sales@sealey.co.uk

www.sealey.co.uk

GDM160F.V2 Issue 5 DP 15/07/21

Page 3 of 3