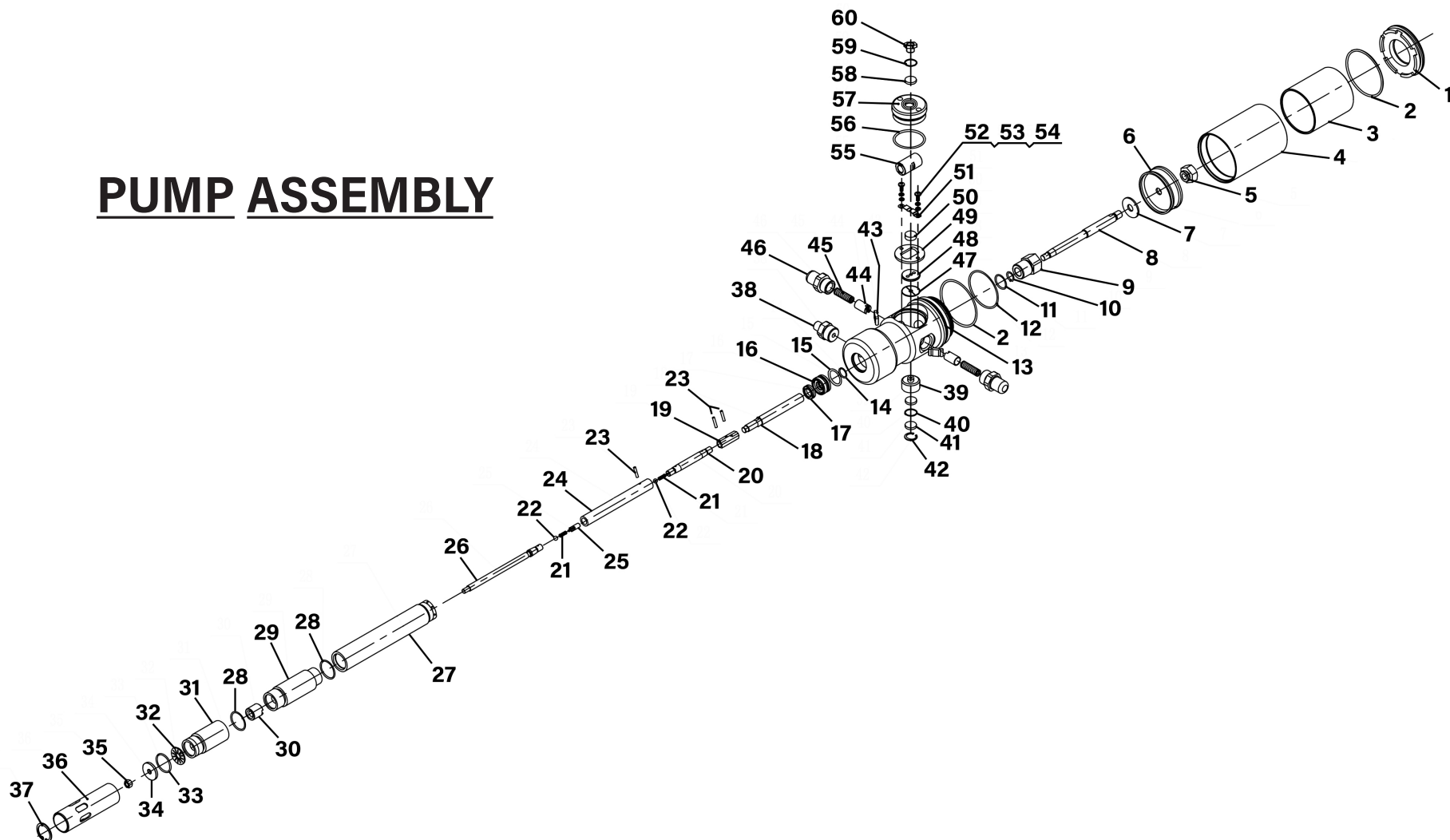


PUMP ASSEMBLY



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WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Jack Sealey Ltd t/a Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK

Jack Sealey (EU) Ltd t/a Sealey Group, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland

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TM

Parts Information: Air Operated Grease Pump 50kg Model No: AK453X.V4

Item	Part No.	Description	Qty
1	AK453X.V3-P06	Air Motor Cover	1
2	AK453X.V3-P02	O-ring, (Ex: 73.19 In: 67.95 Cs: 2.62)	2
3	AK453X.V3-P05	Air Motor Shell Inside	1
4	AK453X.V3-P04	Air Motor Shell Outside	1
5	AK453X.V3-P07	Nut	1
6	AK453X.V3-P08	Rubber Piston Block	1
7	AK453X.V3-P09	Gasket	1
8	AK453X.V3-P10	Piston Shaft	1
9	AK453X.V3-P11	Piston Rod Guide Sleeve	1
10	SA695.13	O-ring, (Ex: 16.01 In: 10.77 Cs: 2.62)	1
11	SA686.36	O-ring, (Ex: 22.33 In: 18.77 Cs: 1.78)	1
12	AK453X.V3-P03	O-ring, (Ex: 66.84 In: 61.60 Cs: 2.62)	1
13	AK453X.V3-P01	Cylinder Block	1
14	AK453X.V3-P19	O-ring, (Ex: 15.63 In: 11.77 Cs: 1.93)	1
15	MT700.V2-R10	O-ring, (Ex: 25.53 In: 20.29 Cs: 2.62)	1
16	AK453X.V3-P17	Sealing Socket	1
17	AK453X.V3-P16	Oil Seal Green 12mm ID	1
18	AK453X.V3-P15	Centre Shaft	1
19	AK453X.V3-P21	Connect Shell	1
20	AK453X.V3-P23	Connect Shaft 'New Type' (10X428)	1
21	AK453X.V3-P25	Compression Spring Dia 4mm	2
22	SB-6.0	Steel Ball 6.0mm	2
23	SA2/05	Spring Pin M3 X 14	3
24	AK453X.V3-P27	Piston	1
25	AK453X.V3-P28	Spring Seat	1
26	AK453X.V3-P29	Shaft	1
27	AK453X.V3-P24	Outer Sleeve	1
28	SA0615KIT.08	O-ring, (Ex: 23.91 In: 20.35 Cs: 1.78)	2
29	AK453X.V3-P30	Plug Sleeve	1
30	AK453X.V3-P31	Valve Set	1
31	AK453X.V3-P32	Valve Seat	1

Item	Part No.	Description	Qty
32	AK453X.V3-P33	Filter Plate	1
33	AK453X.V3-P38	O-ring, (Ex: 27.08 In: 23.52 Cs: 1.78)	1
34	AK453X.V3-P35	Extract Plate	1
35	NLN6.S	Nyloc Nut M6 Zinc	1
36	AK453X.V3-P37	Tube	1
37	AK453X.V3-P34	Internal Circlip 32.0mm OD.	1
38	AK453X.V3-P44	Joint	1
39	AK453X.V3-P39N	Muffler Seat	1
40	AK453X.V3-P40N	O-Ring 27.3 x 2.65mm	1
41	AK453X.V3-P41N	Silencer	1
42	AK453X.V3-P42N	Internal Circlip 32mm	1
43	AK453X.V3-P40	Toggle Block	2
44	AK453X.V3-P43	Inner Spring Fixed Seat	2
45	AK453X.V3-P42	Compression Spring Dia 9.8mm	2
46	AK453X.V3-P41	Outer Spring Fixed Seat	2
47	AK453X.V3-P52	Gasket	1
48	AK453X.V3-P51	Gasket	1
49	AK453X.V3-P50	Limit Plate	1
50	AK453X.V3-P47	Silencer	1
51	AK453X.V3-P56	Plate	1
52	MSP410.S	Machine Screw Pan Head Phillips M4 X 10mm	2
53	SWM4.S	Spring Washer M4 Zinc	2
54	FWM4.S	Flat Washer M4	2
55	AK453X.V3-P14	Sliding Sleeve	1
56	AK453X.V3-P49	O-Ring, (Ex: 46.18 In: 40.94 Cs: 2.62)	1
57	AK453X.V3-P57N	Seal Cover	1
58	AK453X.V3-P58N	Silencing Plug	1
59	AK453X.V3-P59N	O-Ring 18.5 x 3mm	1
60	AK453X.V3-P60N	Air Inlet Connection Joint	1

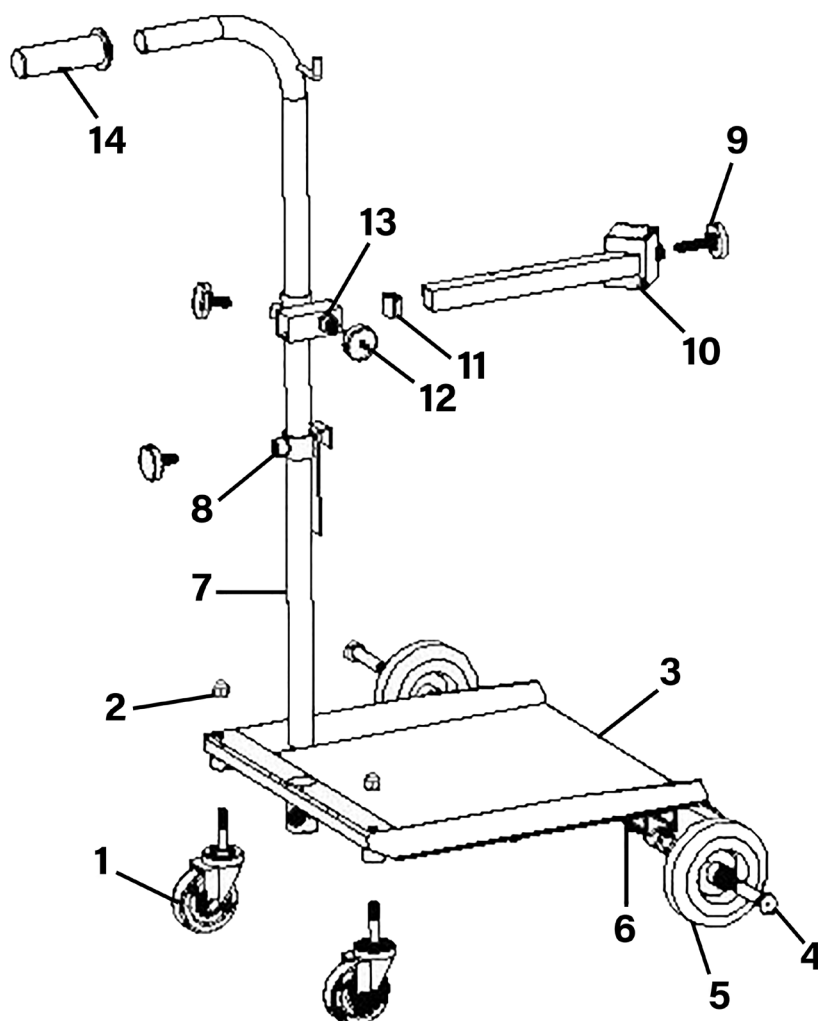
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TROLLEY ASSEMBLY



Item	Part No.	Description
1	AK453X.V3-T01	Wheel,Swivel Castor, Single Bolt (D:75 W:25 B:8 H:149)
2	SN10.SD	Steel Nut M10 Domed
3	AK453X.V3-T03	Trolley Base
4	HHB1490.S	Hex Head Bolt M14 x 90mm
5	AK453X.V3-T05	Wheel,Fixed (D:125 W:36 B:14)
6	SN14.S	Steel Nut M14
7	AK453X.V3-T07	Handle
8	AK453X.V3-T08	Fixing Nut
9	AK453X.V3-T09	Knob, OD: 40mm, M10x45mm Threaded Male Fitting
10	AK453X.V3-T10	Holder, Grease Gun
11	AK453X.V3-T11	End Plug

Item	Part No.	Description
12	AK453X.V3-T12	Knob, OD: 39mm, M10x24mm Threaded Male Fitting
13	AK453X.V3-T13	Pump Support
14	AK453X.V3-T14	Handle Grip
--	AK453X.V3-01	Grease Pump ***See Diagram***
--	AK453X.V3-03	Drum Cover 385mm (Not Shown)
--	AK453X.V3-04	Follower Plate 370mm (Not Shown)
--	AK453X.V3-05	High Pressure Grease Hose 4m (Not Shown)
--	AK453X.V3-06	Grease Control Gun (Not Shown)
--	AK453X.V3-07	Filter/Regulator/Lubricator Assembly (Not Shown)
--	AK453X.V3-08	Z-Swivel Connector (Not Shown)
--	AK453X.V3-T	Trolley Assembly (Not Shown)

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