



INSTRUCTIONS FOR :

# HYDRAULIC PRESSES

FLOOR MODELS	<b>YK10F</b>	<b>YK10FLG</b>	<b>YK20</b>	BENCH MODELS	<b>YK10B.V2</b>	<b>YK10BLG</b>	<b>YK10BMP</b>
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Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

- ✓ Familiarise yourself with the applications, limitations and hazards of the press.
- ✓ Maintain the press in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. *Use recommended parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- ✓ Keep the press clean for best and safest performance.
- ✓ Locate the press in an adequate working area for its function, keep area clean and tidy and free from unrelated materials and ensure there is adequate lighting.
- ✓ Ensure the workpiece is correctly secured before operating the press.
- ✓ Ensure that all fittings are tight before each use.
- ☐ **WARNING!** Always wear approved eye or face protection when operating the press.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, other loose jewellery and contain long hair.
- ✓ Keep hands and body clear of the work table when operating the press.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the working area.
- ✗ **DO NOT** operate the press if any parts are missing as this may cause failure or possible personal injury.
- ✗ **DO NOT** use the press for a task it is not designed to perform.
- ✗ **DO NOT** adjust or tamper with the safety valve.
- ✗ **DO NOT** exceed the rated capacity of the press.
- ✗ **DO NOT** apply off-centre loads.
- ✗ **DO NOT** allow the workpiece or the arbor plates to fall from the press work bench.
- ✗ **DO NOT** get the press wet or use in damp or wet locations or areas where there is condensation.
- ✗ **DO NOT** operate the press when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✗ **DO NOT** climb upon the press.
- ✓ When not in use release pressure from the pump and clean the press. Stand or store the arbors in a safe location.

## 2. INTRODUCTION & SPECIFICATIONS

### 2.1. GENERAL INFORMATION

The Sealey range of heavy duty floor hydraulic presses are ideal for a variety of workshop applications and are particularly suited to agricultural or industrial use. Jobs such as straightening, bending, folding, punching, removing bolts and bearings etc are some of tasks that may be accomplished by your press. Models YK10B, YK10F, YK20 are fitted with a pressure gauge and all models are supplied with work table arbors.

**▲ DANGER!** Models are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly "give way" causing danger to operator or the component.

### 2.2. SPECIFICATIONS

Model:	YK10BMP	YK10B.V2	YK10BLG	YK10FLG	YK10F	YK20
Capacity	10T	10T	10T	10T	10T	20T
Ram stroke	-	155mm	155mm	203mm	203mm	203mm
Max height ram to table	390mm	390mm	390mm	685mm	685mm	885mm
Min height ram to table	190mm	190mm	190mm	25mm	25mm	22mm
Table aperture	140mm	140mm	140mm	83mm	83mm	103mm
Work table width	360mm	360mm	360mm	416mm	416mm	554mm
Overall height	720mm	945mm	855mm	1425mm	1514mm	1770mm
Gauge included	no	yes	no	no	yes	yes
Weight	47kg	52kg	52kg	66kg	66kg	131kg

**Note:** YK10BMP is the same press frame as the YK10B, but supplied without hydraulic unit so users of our hydraulic kits can use their existing pump and ram. Please contact your Sealey dealer for information regarding suitable hydraulics.

## 3. ASSEMBLY

Unpack the product and check contents. Should there be any damaged or missing parts contact your supplier immediately. Take care to ensure safety when removing main frame from packing as the unit is very heavy.

### 3.1. Bench Press Assembly

- 3.1.1. Identify and lay out parts. Bolt the cross legs to the bottom of the pre-assembled main frame.
- 3.1.2. Bolt the ram supporting plate or plates to the head of the main frame. **Note.** If your model has a top and bottom plate which attach to either side of the frame head, screw the nuts finger tight only at this stage.
- 3.1.3. Remove the plastic protection ring from the ram thread and apply a suitable thread locking compound, screw the ram into the support plate until it is tight, thread the locking ring onto the ram on the lower side of the support plate and tighten.

**Note.** YK20 is not supplied with locking ring.

If the ram passes through two support plates as in 3.1.2 above, you may now tighten the securing bolts.

- 3.1.4. Attach the pump according to model:  
Should your model have a separate pump assembly plate, check side of main frame to locate assembly holes. If you have a choice of left or right attachment, assemble the plate according to your operational requirement.
- 3.1.5. Attach the pump to the pump plate or to the appropriate attachment bars incorporated in the main frame using the bolts provided. On models YK10B and YK10BLG the pump can be stowed on the side of the main frame when not in use by hanging it on the hook provided.
- 3.1.6. Pressure gauge (where supplied).  
If not already attached to the ram. Remove the dust cap hex bolt from the top of the ram and screw the pressure gauge in until tight. **DO NOT** over-tighten. *Note: LG models are supplied without gauge.*
- 3.1.7. Remove the plastic safety bung from the end of the pump hose and connect the hose to the ram inlet valve.
- 3.1.8. Insert the work table support pins through the holes in the main frame. Taking firm hold of the table, tip it into a diagonal position so that it can be introduced between the mainframe uprights and carefully lower it back to a horizontal position to rest on the support pins.  
**⚠ WARNING!** Take care not to allow the working table to drop onto the pins and ensure your hands and fingers are clear of the working table when lowering.
- 3.2. Floor Press Assembly.**
- 3.2.1. Identify and lay out parts. Bolt the cross legs to the bottom of the pre-assembled main frame and secure by bolting two support arms from each leg to the main frame.
- 3.2.2. Bolt the base support bar between the main frame side supports. Other assembly instructions are the same as in 3.1.

## 4. INSTALLATION & OPERATING

### 4.1. INSTALLATION.

- 4.1.1. Securely attach the press to a flat, firm, level surface taking into account clearance for working pieces. Should you wish to mount a bench press on a workbench or surface, ensure the bench is flat and level and is strong enough to support the press and any workpiece during operation.
- 4.1.2. Before operating the press, purge the hydraulic system in order to eliminate any air that may have built up during transit. Open the release valve and pump the handle several times. Should the system malfunction at any time, repeating this process may resolve the problem.

**▲ DANGER!** Models are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly "give way" causing danger to operator or the component. Also ensure you have read and understood chapter 1 safety instructions.

### 4.2. OPERATING INSTRUCTIONS.

- 4.2.1. Check that the hydraulic unit is fully closed ready for operating.
- 4.2.2. Position the working table at the required operating height by inserting the support pins into the appropriate holes in the main frame.
- 4.2.3. Screw the required adaptor to the ram and if required identify the matching cutout on the arbor plate to be used.
- 4.2.4. Position the arbor plate or press tools to be used onto the work table and align beneath the ram. Place workpiece onto the work table or arbors and align beneath the ram as required. *Note:* Care must be taken to ensure an arbor does not fall from the press work table. If necessary hold the configuration in position with clamps.
- 4.2.5. Operate the pump slowly until the ram is close to or just touching the workpiece. Before applying real pressure to the workpiece recheck the alignment with the ram and ensure that the workpiece and press tools are supported in such a way that they cannot flex to breaking point. **DO NOT** exceed the stroke indicated on the label or the red mark on the piston and do not apply off centre loads.
- 4.2.6. When work is complete release the pressure using the knob with four lugs and the piston and the ram head will retract automatically. *Note:* Always keep the piston retracted after use to avoid corrosion.

## 5. MAINTENANCE

**Note:** Maintenance and repair must only be carried out by qualified person. Contact your Sealey dealer for details.

- 5.1. Check all fittings are tight before each use.
- 5.2. Lubricate all moving parts at regular intervals.
- 5.3. Always keep the press clean, dry, and protected from harsh conditions.
- 5.4. Should you need to replace the oil ensure the piston is fully retracted. An excess of oil will render the press inoperative. Use only appropriate Sealey hydraulic jack oil. **DO NOT** use brake fluid. Contact your local Sealey dealer for details. Purge the system to remove any air.
- 5.5. Check your model parts information for spares. Repair kits are also available.

**IMPORTANT: NO RESPONSIBILITY IS ACCEPTED FOR INCORRECT USE OF THE MACHINE.**

*Hydraulic products are only repaired by local service agents. We have service/repair agents in all parts of the UK.*

**DO NOT RETURN PRODUCT TO US.** Please telephone us on 01284 757500 to obtain the address and phone number of your local agent. If product is under guarantee please contact your dealer.

### De-commissioning Product

Should the product become completely unserviceable and require disposal, draw off the oil into an approved container and dispose of the product and the oil according to local regulations.

**Declaration of Conformity** We, the sole importer into the UK, declare that the products listed below are in conformity with the following EEC standards and directives.

**Hydraulic Press**  
**Models: YK10F, YK10FLG, YK10B.V2,**  
**YK10BLG, YK10BMP, YK20.**  
 2006/42/EC Machinery Directive  
 93/68/EEC CE Marking Directive



The construction file for these products are held by the Manufacturer and may be inspected, by a national authority upon request to Jack Sealey Ltd.

Signed by Mark Sweetman.

31st March 2008

*For Jack Sealey Ltd. Sole importer into the UK of Sealey Quality Machinery*

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our catalogue and latest promotions call us on 01284 757525 and leave your full name, address and postcode.



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