



HYDRAULIC PRESS 10 TONNE

MODEL NO: YK10BLG.V2

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual



Wear protective gloves



Wear eye protection



Wear protective clothing



Wear safety footwear



Warning: Crushing of hands

1. SAFETY

- ✓ Familiarise yourself with the applications, limitations and hazards of the press.
- ✓ Maintain the press in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. Use recommended parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- ✓ Keep the press clean for best and safest performance.
- ✓ Locate the press in an adequate working area for its function, keep area clean and tidy and free from unrelated materials and ensure there is adequate lighting.
- ✓ Ensure the workpiece is correctly secured before operating the press.
- ✓ Ensure that all fittings are tight before each use.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, other loose jewellery and contain long hair.
- ✓ Keep hands and body clear of the table when operating the press.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the working area.
- ✓ Securely attach the press to a flat, firm, level surface capable of supporting the weight of press and any workpiece taking into account clearance for workpieces.
- ✓ When not in use, release pressure from the hydraulic unit and clean the press. Stand or store the arbor plates in a safe location.
- ✗ **DO NOT** operate the press if any parts are missing as this may cause failure and/or possible personal injury.
- ✗ **DO NOT** use the press for a task it is not designed to perform.
- ✗ **DO NOT** make any modifications to the press.
- ✗ **DO NOT** exceed the rated capacity of the press.
- ✗ **DO NOT** apply off-centre loads.
- ✗ **DO NOT** allow the workpiece or the arbor plates to fall from the table.
- ✗ **DO NOT** get the press wet or use in damp or wet locations or areas where there is condensation.
- ✗ **DO NOT** operate the press when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✗ **DO NOT** climb upon the press.
- ✗ **DO NOT** use the press to compress a spring or any other item that could disengage and cause a potential hazard including personal injury.
- ✗ **DO NOT** stand directly in front of a loaded press and never leave a loaded press unattended.
- ✗ **DO NOT** allow untrained persons to operate the press.
- ☐ **WARNING!** Always wear approved eye or face protection when operating the press. A full range of personal safety equipment is available from your Sealey stockist.
- ☐ **WARNING: DO NOT** top up hydraulic unit with brake fluid, or any other fluid other than a good quality hydraulic oil (Sealey Part Number: HJO500MLS/HJO5LS) as this may cause serious damage to the hydraulic unit and will invalidate the warranty.
- ☐ **WARNING!** Always position the press against a wall. If the press is situated in the open workshop, it is essential that a guard be placed at the rear of the unit. This will prevent injury to bystanders in the event of the work piece ejecting suddenly.
WARNING! The warnings, cautions and instructions in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.
- ▲ **DANGER!** The press is top heavy. If it requires moving after assembly or for relocation, use suitable slings around the top crossbeam, or lift direct with a forklift with the forks located under the top crossbeam. **DO NOT** use a pallet truck.

2. INTRODUCTION

This hydraulic press is ideal for a variety of workshop applications and is particularly suited to agricultural or industrial use. Jobs such as straightening, bending, folding, punching, removing bolts and bearings etc are some of the tasks that may be accomplished by your press. Supplied with a work table arbor.

- ▲ **DANGER!** This model is purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly "give way" causing danger to operator or the component.

3. SPECIFICATION

Model..... YK10BLG.V2
Capacity10tonne

Ram stroke	180mm
Max height - ram to table.....	340mm
Min height - ram to table.....	190mm
Table aperture	115mm
Table depth.....	140mm
Table width	335mm
Overall height	1060mm
Weight	50.5kg
Gauge included	No

4. ASSEMBLY

- 4.1. Unpack the product and check contents. Should there be any damaged or missing parts contact your supplier immediately. Take care to ensure safety when removing uprights from packing as the units are very heavy.
 - 4.2. Use the parts diagram as your guide to assembly. Lay all parts and assemblies out before beginning. The following procedure is recommended:
 - 4.3. Identify and lay out parts. Bolt the cross legs to the bottom of the pre-assembled main frame.
 - 4.4. Bolt the ram supporting plate or plates to the head of the main frame. **NOTE.** If your model has a top and bottom plate which attach to either side of the frame head, screw the nuts finger tight only at this stage.
 - 4.5. Remove the plastic protection ring from the ram thread and apply a suitable thread locking compound, screw the ram into the support plate until it is tight, thread the locking ring onto the ram on the lower side of the support plate and tighten.
 - 4.6. Attach the pump according to model:
 - 4.7. Should your model have a separate pump assembly plate, check side of main frame to locate assembly holes. If you have a choice of left or right attachment, assemble the plate according to your operational requirement.
 - 4.8. Attach the pump to the pump plate or to the appropriate attachment bars incorporated in the main frame using the bolts provided.
 - 4.9. The pump can be stowed on the side of the main frame when not in use by hanging it on the hook provided.
 - 4.10. Remove the plastic safety bung from the end of the pump hose and connect the hose to the ram inlet valve.
 - 4.11. Insert the work table support pins through the holes in the main frame. Taking firm hold of the table, tip it into a diagonal position so that it can be introduced between the mainframe uprights and carefully lower it back to a horizontal position to rest on the support pins.
- WARNING!** Take care not to allow the working table to drop onto the pins and ensure your hands and fingers are clear of the working table when lowering.

5. INSTALLATION.

- 5.1. Securely attach the press to a flat, firm, level surface taking into account clearance for working pieces. Should you wish to mount a bench press on a workbench or surface, ensure the bench is flat and level and is strong enough to support the press and any workpiece during operation.
 - 5.2. Before operating the press, purge the hydraulic system in order to eliminate any air that may have built up during transit. Open the release valve and pump the handle several times. Should the system malfunction at any time, repeating this process may resolve the problem.
- ▲ **DANGER!** Models are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly “give way” causing danger to operator or the component. Also ensure you have read and understood section 1 safety instructions.

6. OPERATION

- 6.1. Check that the hydraulic unit is fully closed ready for operating.
- 6.2. Position the working table at the required operating height by inserting the support pins into the appropriate holes in the main frame.
- 6.3. Screw the required adaptor to the ram and if required identify the matching cutout on the arbor plate to be used.
- 6.4. Position the arbor plate or press tools to be used onto the work table and align beneath the ram. Place workpiece onto the work table or arbors and align beneath the ram as required. Note: Care must be taken to ensure an arbor does not fall from the press work table. If necessary hold the configuration in position with clamps.
- 6.5. Operate the pump slowly until the ram is close to or just touching the workpiece. Before applying real pressure to the workpiece recheck the alignment with the ram and ensure that the workpiece and press tools are supported in such a way that they cannot flex to breaking point. **DO NOT** exceed the stroke indicated on the label or the red mark on the piston and **DO NOT** apply off centre loads.
- 6.6. When work is complete release the pressure using the knob with four lugs and the piston and the ram head will retract automatically. **NOTE:** Always keep the piston retracted after use to avoid corrosion.

7. MAINTENANCE

- NOTE:** Maintenance and repair must only be carried out by qualified person. Contact your Sealey stockist for details.
- 7.1. When the press is not in use, the hydraulic unit ram must be fully retracted to minimise corrosion. Remove the handle to inactivate the press.
 - 7.2. Lubricate all moving parts at regular intervals.
 - 7.3. Always keep the press clean, dry, and protected from harsh conditions.
 - 7.4. Should you need to replace the oil, ensure the hydraulic unit ram is fully retracted. An excess of oil will render the press inoperative.
 - 7.5. Use only appropriate Sealey hydraulic jack oil (Sealey Part Number: HJO500MLS/HJO5LS). **DO NOT** use brake fluid.
 - 7.6. Purge the system to remove any air.
 - 7.7. Check your model parts information for spares.

Parts support is available for this product.
www.sealey.co.uk, email sales@sealey.co.uk or telephone 01284 757500



ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

Important: No Liability is accepted for incorrect use of this product.

Warranty: Guarantee is 12 months from purchase date, proof of which is required for any claim.

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