



10TONNE BENCH TYPE HYDRAULIC PRESS

MODEL NO: YK10B.V4

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instructions



Wear a face shield



Wear safety footwear



Wear protective gloves



Wear protective clothing



Warning!
Crushing of hands

1. SAFETY

- ✓ Familiarise yourself with the applications, limitations and hazards of the press.
- ✓ Maintain the press in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. Use recommended parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- ✓ Keep the press clean for best and safest performance.
- ✓ Locate the press in an adequate working area for its function, keep area clean and tidy and free from unrelated materials and ensure there is adequate lighting.
- ✓ Ensure the workpiece is correctly secured before operating the press.
- ✓ Ensure that all fittings are tight before each use.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, other loose jewellery and contain long hair.
- ✓ Keep hands and body clear of the table when operating the press.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the working area.
- ✓ Securely attach the press to a flat, firm, level surface capable of supporting the weight of press and any workpiece taking into account clearance for workpieces.
- ✓ When not in use, release pressure from the hydraulic unit and clean the press. Stand or store the arbor plates in a safe location.
- ✗ **DO NOT** operate the press if any parts are missing as this may cause failure and/or possible personal injury.
- ✗ **DO NOT** use the press for a task it is not designed to perform.
- ✗ **DO NOT** make any modifications to the press.
- ✗ **DO NOT** exceed the rated capacity of the press.
- ✗ **DO NOT** apply off-centre loads.
- ✗ **DO NOT** allow the workpiece or the arbor plates to fall from the table.
- ✗ **DO NOT** get the press wet or use in damp or wet locations or areas where there is condensation.
- ✗ **DO NOT** operate the press when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✗ **DO NOT** climb upon the press.
- ✗ **DO NOT** use the press to compress a spring or any other item that could disengage and cause a potential hazard including personal injury.
- ✗ **DO NOT** stand directly in front of a loaded press and never leave a loaded press unattended.
- ✗ **DO NOT** allow untrained persons to operate the press.
- ☐ **WARNING!** Always wear approved eye or face protection when operating the press. A full range of personal safety equipment is available from your Sealey stockist.
- ☐ **WARNING:**
- ✗ **DO NOT** top up hydraulic unit with brake fluid, or any other fluid other than a good quality hydraulic oil (Sealey Part Number: HJO500MLS/HJO5LS) as this may cause serious damage to the hydraulic unit and will invalidate the warranty.
- ☐ **WARNING!** Always position the press against a wall. If the press is situated in the open workshop, it is essential that a guard be placed at the rear of the unit. This will prevent injury to bystanders in the event of the work piece ejecting suddenly.
- ☐ **WARNING!** The warnings, cautions and instructions in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.
- ▲ **DANGER!** The press is top heavy. If it requires moving after assembly or for relocation, use suitable slings around the top crossbeam, or lift direct with a forklift with the forks located under the top crossbeam. **DO NOT** use a pallet truck.

2. INTRODUCTION

High quality industrial press, supplied with pressure gauge, ideal for pressing, bending and extruding. Suitable for many automotive and industrial applications.

- ▲ **DANGER!** Models are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly “give way” causing danger to operator or the component.

3. SPECIFICATION

Model:	YK10B.V4
Capacity	10Tonne
Gauge included	yes
Lateral ram travel	190mm
Max. height - ram to table	365mm
Min. height - ram to table	110mm
Overall height	1060mm
Ram diameter	Ø40mm
Ram stroke	180mm
Table aperture	115mm
Working table depth	135mm
Working table width	80mm

4. ASSEMBLY

Unpack the product and check contents. Should there be any damaged or missing parts contact your supplier immediately. Take care to ensure safety when removing main frame from packing as the unit is very heavy.

Refer to attached Parts List

- 4.1. Identify and lay out parts.
- 4.2. Bolt the cross legs to the bottom of the pre-assembled main frame.
- 4.3. Bolt the ram supporting plates to the head of the main frame. (Tighten nuts finger tight at this stage.)
- 4.4. Remove straight adaptor and pass the ram through the upper support plate.
- 4.5. Screw the straight adaptor onto the ram on the lower side of the ram support plates and tighten.
- 4.6. Tighten the support plate securing bolts.
- 4.7. Attach the pump. Bolt pump through the frame. There is a choice of left or right attachment, assemble the plate according to your operational requirement. Screw in the pump handle.
- 4.8. **PRESSURE GAUGE**
 - 4.8.1. Remove the dust cap hex bolt from the top of the ram and screw the pressure gauge in until tight.
× **DO NOT** over-tighten.
 - 4.8.2. Remove the plastic safety bung from the end of the pump hose and connect the hose to the ram inlet valve.
- 4.9. Insert the table support pins through the holes in the main frame. Taking firm hold of the table, tip it into a diagonal position so that it can be introduced between the mainframe uprights and carefully lower it back to a horizontal position to rest on the support pins.
 - **WARNING!** Take care not to allow the working table to drop onto the pins and ensure your hands and fingers are clear of the working table when lowering.

5. INSTALLATION

- 5.1. Securely mount bench press on a workbench or surface, ensure the bench is flat and level and is strong enough to support the press and any workpiece during operation.
- 5.2. Before operating the press, purge the hydraulic system in order to eliminate any air that may have built up during transit. Open the release valve and pump the handle several times and close the release valve. Should the system malfunction at any time, repeating this process may resolve the problem.
 - ▲ **DANGER!** Models are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly “give way” causing danger to operator or the component. Also ensure you have read and understood chapter 1 safety instructions.
- 5.3. The transit valve on the bottom of the pump (opposite end to the handle) needs to be open during operation.

6. OPERATION

- 6.1. Check that the hydraulic unit is fully closed ready for operating.
- 6.2. Position the working table at the required operating height by inserting the support pins into the appropriate holes in the main frame.
- 6.3. Position the arbor plate or press tools to be used onto the work table and align beneath the ram. Place workpiece onto the work table or arbors and align beneath the ram as required. **Note:** Care must be taken to ensure an arbor does not fall from the press work table. If necessary hold the configuration in position with clamps.
- 6.4. Operate the pump slowly until the ram is close to or just touching the workpiece. Before applying real pressure to the workpiece recheck the alignment with the ram and ensure that the workpiece and press tools are supported in such a way that they cannot flex to breaking point. **DO NOT** exceed the stroke indicated on the label or the red mark on the piston and **DO NOT** apply off centre loads.
- 6.5. When work is complete release the pressure using the knob with four lugs and the piston and the ram head will retract automatically. **Note:** Always keep the piston retracted after use to avoid corrosion.

7. MAINTENANCE

Note: Maintenance and repair must only be carried out by qualified person. Contact your Sealey stockist for details.

- 7.1. Check all fittings are tight before each use.
- 7.2. Lubricate all moving parts at regular intervals.
- 7.3. Always keep the press clean, dry, and protected from harsh conditions.
- 7.4. Should you need to replace the oil ensure the piston is fully retracted. An excess of oil will render the press inoperative. Use only appropriate Sealey hydraulic jack oil. **DO NOT** use brake fluid. Contact your local Sealey stockist for details. Purge the system to remove any air.
- 7.5. Check your model parts information for spares. Repair kits are also available.

IMPORTANT: NO RESPONSIBILITY IS ACCEPTED FOR INCORRECT USE OF THE MACHINE.

Hydraulic products are only repaired by local service agents. We have service/repair agents in all parts of the UK.

DO NOT RETURN PRODUCT TO US. Please telephone us on 01284 757500 to obtain the address and phone number of your local agent.

If product is under guarantee please contact your stockist.

De-commissioning Product

Should the product become completely unserviceable and require disposal, draw off the oil into an approved container and dispose of the product and the oil according to local regulations.



ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. Please note that other versions of this product are available. If you require documentation for alternative versions, please email or call our technical team on technical@sealey.co.uk or 01284 757505.

Important: No Liability is accepted for incorrect use of this product.

Warranty: Guarantee is 12 months from purchase date, proof of which is required for any claim.

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