



INSTRUCTIONS FOR: CUT-OFF SAW STANDS

Models: **SM2504ST, SM3154ST**

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

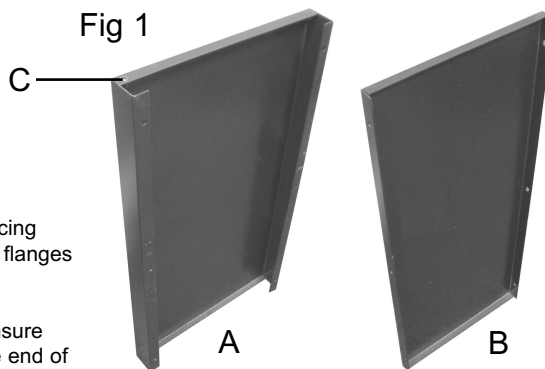
⚠ IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY

- ❑ **WARNING!** The cut-off saws are extremely heavy - it is recommended that a hoist/crane be employed to lift and lower the saws onto the assembled stands. This support should not be removed until the saw is firmly attached to the stand in the position in which it is due to remain for use.
- 1.1 Avoid trapping hands/fingers beneath the saw, when lowering onto the stand.
- 1.2 Ensure the stand is positioned on firm, level ground (we recommend concrete or similar hard surface).
- 1.3 Ensure the surrounding environment is not conducive to rust. Rust will damage the stand, rendering it structurally unsafe.

2. CONTENTS AND ASSEMBLY

- 2.1 The stands come flat packed and require minimal assembly.
- 2.2 Check the contents:
 - 8 x Bolt M8
 - 8 x Nut M8
 - 2 x Large 2mm steel side panels (fig 1A).
 - 2 x Smaller 2mm steel side panels (fig 1B).
- 2.3 Laying one large panel upon a suitable surface, with the flange facing upwards, carefully bolt on the two smaller panels. Ensure that the flanges on these smaller panels are facing inward.
- 2.4 Carefully bolt the final large panel onto the two smaller panels. Ensure that the fixing points (fig 1C) on both large panels are at the same end of the assembled stand.



3. MAINTENANCE

- 3.1 Very little maintenance is required, but regular checks should be made to ensure the structural integrity of the stand. The cut-off saws are extremely heavy and should the stand sustain structural damage, it could collapse/overbalance if not properly repaired/replaced.
- 3.2 Periodically check the stand for rust.
- 3.3 Occasionally remove the saw and check the nuts & bolts within the stand. Ensure they are all present, intact and well fitting.
- 3.4 Regularly check the stand for dents, twisting and signs of misuse.
- 3.5 For information regarding repairs/replacement contact your authorised Sealey dealer.



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