



# STEEL STORAGE CHEST

MODEL NO'S: **SB565, SB765 & SB1200**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.**



Refer to  
instruction  
manual

## 1. SAFETY

- ❑ **WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this cabinet.
- ❑ **WARNING!** Use caution when handling and assembling the metal components. The metal may have sharp edges or corners, the use of protective gloves is recommended.
- ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
- ✓ Keep children and unauthorised persons away from the working area.
- ✖ **DO NOT** use the cabinet for any purpose other than that for which it is designed.
- ❑ **WARNING!** The warnings, cautions and instructions referred to in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.

## 2. INTRODUCTION

Manufactured from heavy gauge steel. Supplied flat-packed saving on high freight cost. Quick and easy to assemble with all nuts and bolts hidden from view once unit is built up. Enamel finish helps prevent corrosion. Features a cylindrical lock for added security. Suitable for site, workshop and home use.

## 3. SPECIFICATION

|         | SB565 | SB765 | SB1200 |
|---------|-------|-------|--------|
| Width:  | 565mm | 765mm | 1200mm |
| Depth:  | 350mm | 350mm | 450mm  |
| Height: | 320mm | 320mm | 360mm  |

## 4. ASSEMBLY



- 4.1.**  
ATTACH BACK PANEL TO  
BASE USING FIXED  
SCREWS AS A GUIDE. DO  
NOT OVERTIGHTEN



FIXED SCREW

## CONTENTS



BACK

BASE



FRONT



LID



SIDES X 2



LOCK CONTENTS



4 X PVC PLUGS



18 X LOCK NUTS  
26 X LOCK NUTS



ASSEMBLY TOOL



- 4.2.**  
ATTACH FRONT TO BASE USING FIXED SCREWS AS A GUIDE. DO  
NOT OVERTIGHTEN



**4.3.**  
ATTACH BOTH SIDES USING FIXED SCREWS AS A GUIDE. DO NOT OVERTIGHTEN

**4.5.**  
ONCE BOX IS ASSEMBLED INSERT PVC PLUGS INTO EACH OF THE CORNER HOLES



**4.4.**  
ATTACH LID USING FIXED SCREWS AS A GUIDE. DO NOT OVERTIGHTEN



#### Environmental Protection

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment.

When the product becomes completely unserviceable and requires disposal, dispose of the product according to local regulations.

Parts support is available for this product. To obtain a parts listing and/or diagram, please log on to [www.sealey.co.uk](http://www.sealey.co.uk), email: [sales@sealey.co.uk](mailto:sales@sealey.co.uk) or telephone 01284 757500.

**4.6. LOCK ASSEMBLY. STEP 1**  
DISASSEMBLE LOCK (UNSCREW)



**STEP 2**  
INSERT LOCK INTO HOLE PROVIDED



**STEP 3**  
ATTACH RETENTION CLIP TO REAR OF LOCK



**STEP 4**  
SCREW LATCH ONTO LOCK BARREL





#### ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.



REGISTER YOUR  
PURCHASE HERE

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No Liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 24 months from purchase date, proof of which is required for any claim.

**Jack Sealey Ltd t/a Sealey Group**, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK

**Jack Sealey (EU) Ltd t/a Sealey Group**, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland

**Tel:** 01284 757500 • **Email:** sales@sealey.co.uk • **Web:** www.sealey.co.uk