

Issue: 1
Date Issued: 021202

Item	Part No.	Description	Item	Part No.	Description	Item	Part No.	Description
1	SA5S/01	Oil Seal	19	SA5S/19	Trigger	37	SA5S/37	O-Ring
2	SA5S/02	Cap Screw	20	SA5S/20	Spring Pin	38	SA5S/38	Front End Plate
3	SA5S/03	Spring Washer	21	SA5S/21	Set Screw	39	SA5S/39	Spring Pin
4	SA5S/04	Hammer Case	22F	SA5S/22	Motor Housing	40F	SA5S/40	Cylinder
5	SA5S/05	Front Gasket	23	SA5S/23	O-Ring	41	SA5S/41	Spring Pin
6	SA5S/06	Anvil Bushing	24F	SA5S/24	Regulator	42	SA5S/42	Rotor
7	SA5S/07	Spacer	25	SA5S/25	Spring Pin	43	SA5S/43	Rotor Blade
8	SA5S/08	O-Ring	26	SA5S/26	O-Ring	44F	SA5S/44	Rear End Plate
9	SA5S/09	Anvil Collar	27	SA5S/27	Valve Stem	45	B/6201Z	Bearing
10	SA5S/10	Anvil	28	SA5S/28	Bushing	46	SA5S/46	Rear Gasket
11	SA5S/11	Spring	29	SA5S/29	Steel Ball	47	SA5S/47	Rear Cover
12	SA5S/12	Hammer Pin	30	SA5S/30	Spring	48	SA5S/48	Cap Screw
13	SA5S/13	Cam	31	SA5S/31	Air Inlet	49	SA5S/49	Protector, Rubber
14	SA5S/14	Steel Ball	32	SA5S/32	Pin	50	SA5S.V2-50	Protector, Rubber
15	SA5S/15	Cam Base	33	SA5S/33	Spring	51E	SA5S.V2-51	Spring
16	SA5S/16	Hammer Cage	34	SA5S/34	Set Screw	52E	SA5S.V2-52	Steel Ball
17	SA5S/17	Reverse Valve	35	B/6001Z	Bearing			
18	SA5S/18	Valve Sleeve	36	SA5S/36	Oil Seal			

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. **IMPORTANT:** No liability is accepted for incorrect use of this equipment. **WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim. **INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.

Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

- ✓ Follow all Health & Safety and general workshop rules, regulations and conditions when using the wrench.
- ❑ **WARNING!** Disconnect from air supply before changing accessories or servicing.
- ✓ Maintain the wrench in good condition and replace any damaged or worn parts. *Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- ❑ **WARNING!** Check correct air pressure is maintained and not exceeded. We recommend 90psi.
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- ✓ Only use impact sockets which are specifically designed for use with an impact wrench.
- ✓ Wear approved safety eye/face shield, ear defenders and hand protection.
- ❑ **WARNING!** Due to the possible presence of asbestos dust from brake linings, when working around vehicle brake systems we recommend you wear suitable respiratory protection.
- ✓ Maintain correct balance and footing. Ensure that the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and non-essential persons away from the work area.
- ✗ **DO NOT** use the wrench for a task that it is not designed to perform.
- ❑ **WARNING! DO NOT** use wrench if damaged or thought to be faulty (contact your Service Agent).
- ✗ **DO NOT** use wrench unless you have been instructed in its use by a qualified person.
- ✗ **DO NOT** carry the wrench by the air hose, or yank the hose from the air supply.
- ✗ **DO NOT** operate the wrench if you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✗ To avoid unintentional starting **DO NOT** carry the wrench with your finger on the trigger.
- ✗ **DO NOT** direct air from the air hose at yourself or others.
- ✓ When not in use, disconnect from the air supply and store in a safe, dry, childproof location.

2. INTRODUCTION & SPECIFICATION

2.1. Introduction
Fitted with power-pin type clutch giving up to 50% better performance than standard rocking-dog clutches. Suitable for heavy garage and tyre shop use. Features 4-position adjustable air/torque control, reversible action and spring balance anchorage point.

2.2. Specification

Drive1/2"sq	Air Inlet1/4"BSP
Working/Max Torque420/520lb.ft	Weight2.7kg
Ultimate Torque600lb.ft	Noise95.5dBA
Air Consumption4cfm	Vibration5m/s ²
Operating Pressure90psi		

3. AIR SUPPLY & COUPLINGS

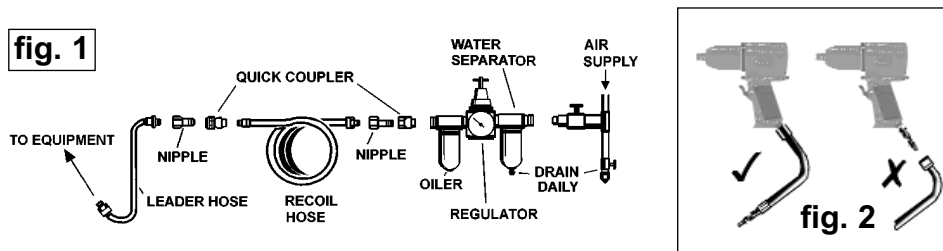
3.1. Air Supply

Recommended hook-up is shown in fig 1.

- 3.1.1. Ensure that the wrench trigger is in the "Off" position before connecting the air supply.
- 3.1.2. You will require an air pressure of 90psi and an air flow of 4cfm.
 WARNING! Ensure that the air supply is clean and does not exceed 90 psi. Too high an air pressure and/or unclean air will cause excessive wear and may result in damage and/or personal injury.
- 3.1.3. Drain the compressor air tank daily. Water in the air line will damage the wrench.
- 3.1.4. Clean compressor air inlet filter weekly.
- 3.1.5. Line pressure should be increased to compensate for unusually long air hoses (over 8 metres). Hose internal diameter and the bores of fittings should be 1/4" minimum.
- 3.1.6. Keep hose away from heat, oil and sharp edges. Before each use check hose for wear and make certain that all connections are secure.

3.2. Couplings

Vibration may cause failure if a quick-connect coupling is fitted directly to the wrench. To overcome this, connect a leader hose to the wrench. A quick-connect coupling may then be used between the leader hose and the air line recoil hose. See figs. 1 & 2.



4. OPERATING INSTRUCTIONS

- WARNING!** Ensure that you read, understand and apply safety instructions before use.
- 4.1. Only use impact sockets which are specifically designed for use with an impact wrench. DO NOT use worn or damaged sockets.
- 4.2. Connect the wrench to the air supply as described in Section 3.
- 4.3. Place the socket over the nut/bolt and depress the trigger to operate the wrench.
- 4.4. To change rotation, push the slide button at the top of the handle. Move it in the direction F for forward (clockwise) and in the direction R for reverse (anticlockwise).
- 4.5. The flow of air may be regulated by adjusting the flow valve at the base of the handle.
- 4.6. DO NOT use any additional force upon the wrench in order to loosen/tighten a fixing.
- 4.7. DO NOT allow the wrench to free run for an extended period as this may damage the bearings.

5. MAINTENANCE

- WARNING!** Disconnect the wrench from the air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. *Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- 5.1. If the air supply system does not have an oiler, lubricate the wrench daily with a few drops of Sealey air tool oil dripped into the air inlet.

- 5.2. Check and top up the gearbox oil by removing grub screw, marked OIL, located in the body.
- 5.3. Clean the wrench after use.
- 5.4. Loss of power or erratic action may be due to the following:
 - a) Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connectors. To rectify, check the air supply and follow instructions in Section 3.
 - b) Grit or gum deposits in the wrench will also reduce performance. If your model has an air strainer (located in the air inlet), remove the strainer and clean it. Flush the wrench out with gum solvent oil or an equal mixture of SAE 10 oil and paraffin. Allow to dry before use.
- 5.5. When not in use, disconnect from the air supply, clean and store in a safe, dry, childproof location.



6. DECLARATION OF CONFORMITY

Declaration of Conformity

CE We, the sole importer into the UK, declare that the product listed here is in conformity with the following standards and directives. The construction file for this product is held by the Manufacturer and may be inspected, by a national authority, upon request to Jack Sealey Ltd.

**Air Impact Wrench
Model: SA5/S.V2**

98/37/EC Machinery Directive
93/68/EEC Marking Directive

Signed by Mark Sweetman

4th December 2002

For Jack Sealey Ltd. Sole importer into the UK
of Sealey Power Tools.