

Issue Date: .....011002  
Issue No: .....1

Item	Part No	Description	Item	Part No	Description
1	SA4/01	HOUSING	25	SA4/25	ROTOR
2	SA4/02	SLEEVE, VALVE	26	SA4/26	ROTOR BLADE
3	SA4/03	VALVE, REVERSE	27	SA4/27	PLATE, FRONT END
4	SA4/04	TRIGGER	28	B/6002	BEARING, 6002
5	SA4/05	TRIGGER PIN	29	SA4/29	PLATE, REAR END
6	SA4/06	TRIGGER SCREW	30	B/6002	BEARING, 6002
7	SA4/07	VALVE STEM	31	SA4/31	SPRING, VALVE SLEEVE
8	SA4/08	VALVE BALL, STEEL 10.7MM	32	SA4/32	PIN, VALVE SLEEVE
9	SA4/09	SPRING, AIR INLET	33	SA4/33	REAR GASKET
10	SA4/10	ADAPTOR, HOSE	34	SA4/34	COVER, (SO)
11	SA4/11	SCREEN	35	SA4/35	WASHER, REAR COVER
12	SA4/12	AIR REGULATOR	36	SA4/36	SCREW, REAR COVER
13	SA4/13	O-RING	37	SA4/37	WASHER, REAR COVER
14	SA4/14	PIN	38	SA4/38	SCREW, REAR COVER
15	SA4/15	OIL SEAL	39	SA4/39	DEFLECTOR, EXHAUST
16	SA4/16	SPACER, ANVIL	40	SA4/40	SCREW, (SO)
17	SA4/17	BUSHING, ANVIL	41	SA4/41	SCREW
18	SA4/18	ANVIL ( 3/4" SQ. )	42	SA4/42	ANVIL COLLAR
19	SA4/19A	CAGE, HAMMER 10.5MM	43	SA4/43	O-RING
20	SA4/20A	PIN, HAMMER 10.5MM	44	SA4/44	PROTECTING RUBBER
21	SA4/21A	DOG, HAMMER 10.5MM	45	SA4/45	SCREW
22	SA4/22A	CAM, DRIVE FOR 10.5 PIN	46	SA4/46	OIL SEAL
23	SA4/23	SEAL, FRONT PLATE	47	SA4/47	PROTECTING RUBBER
24	SA4/24	CYLINDER	48	SA4/RS	RED PLASTIC COVER SLEEVE (NOT SHOWN)

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. **IMPORTANT:** No liability is accepted for incorrect use of this equipment. **WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim. **INFORMATION:** Call us for a copy of our latest catalogue and promotions on 01284 757525 and leave your full name and address including your postcode.

Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

**1. SAFETY INSTRUCTIONS**

- ✓ Follow all workshop safety rules, regulations, and conditions when using this wrench.
- ☐ **WARNING!** Disconnect from air supply before changing accessories or servicing.
- ✓ Maintain the wrench in good condition and replace any damaged or worn parts. Use genuine parts only. Non-authorized parts may be dangerous and will invalidate the warranty.
- ☐ **WARNING!** Check correct air pressure is maintained and not exceeded. We recommend 90psi.
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- ✓ Only use impact sockets which are specifically designed for use with an impact wrench.
- ✓ Wear approved safety eye/face shield, ear defenders, and hand protection.
- ☐ **WARNING!** Due to the possible presence of asbestos dust from brake linings, when working around vehicle brake systems we recommend you wear suitable respiratory protection
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and non essential persons away from the working area.
- ✗ DO NOT use the wrench for a task it is not designed to perform.
- ☐ **WARNING! DO NOT** use wrench if damaged or thought to be faulty. (Contact Service Agent).
- ✗ DO NOT use wrench unless you have been instructed in its use by a qualified person.
- ✗ DO NOT carry the wrench by the air hose, or yank the hose from the air supply.
- ✗ DO NOT operate wrench if you are tired, under the influence of alcohol, drugs or intoxicating medication.
- ✗ DO NOT carry wrench with your hand on the power trigger in order to avoid unintentional starting.
- ✗ DO NOT direct air from the air hose at yourself or others.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.

**2. INTRODUCTION & SPECIFICATIONS**

Heavy duty air impact wrench suitable for heavy garage and tyre shop use. Fitted with a rocking dog type clutch mechanism with hardened anvil and cage. Features 4 position adjustable air/torque control and reversible action.

Drive size .....3/4"  
Working/Max torque ... .470/650ft/lb  
Ultimate torque ..... 670ft/lb  
Air consumption ..... .9cfm

Operating pressure .... .90psi  
Air inlet size ..... .1/4" BSP  
Weight ..... .4.7kg

### 3. PREPARING WRENCH FOR USE

#### 3.1. Air Supply

- 3.1.1. Ensure wrench air valve (or trigger) is in the "off" position before connecting to the air supply.
- 3.1.2. You will require an air pressure of 90psi, and an air flow according to specification.
- 3.1.3.  **WARNING!** Ensure the air supply is clean and does not exceed 90 psi while operating the wrench. Too high an air pressure and unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.
- 3.1.4. Drain the air tank daily. Water in the air line will damage the wrench.
- 3.1.5. Clean air inlet filter weekly. Recommended hook-up procedure is shown in fig 1.
- 3.1.6. Line pressure should be increased to compensate for unusually long air hoses (over 8 metres). The minimum hose diameter should be 1/4" I.D. and fittings must have the same inside dimensions.
- 3.1.7. Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.

#### 3.2. Couplings.

Vibration may cause failure if a quick change coupling is connected directly to the wrench. To overcome this, connect a leader hose to the wrench. A quick change coupling may then be used to connect the leader hose to the air line recoil hose. See fig 1 & 2.

fig 1

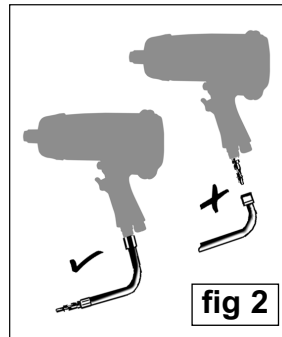
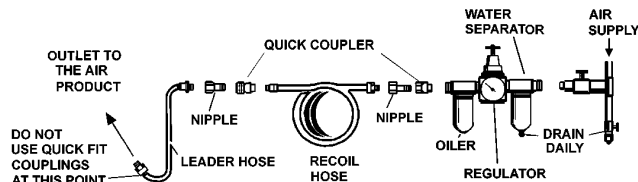


fig 2

### 4. OPERATING INSTRUCTIONS

#### **WARNING!** Ensure you read, understand and apply safety instructions before use.

- 4.1. Only use impact sockets which are specifically designed for use with an impact wrench.
- 4.2. This impact wrench is heavy. Maintain control of the tool at all times during use.
- 4.3. Connect the wrench to the air hose as in chapter 3.
- 4.4. When the forward/reverse button protrudes over the trigger as seen in fig.3 the wrench is running in the forward direction (for doing up nuts ). To select reverse push the button inwards. (The other end of the button will now be protruding from the rear face of the wrench.) To return to forward running push the button inwards at the rear face of the wrench.
- 4.5. Place the socket over the subject nut and depress the trigger to operate the wrench.
- 4.6. The flow of air may be regulated by adjusting flow valve at the base of the handle (See fig.3) DO NOT use any additional force upon the wrench in order to remove a nut. DO NOT allow wrench to free run for an extended period of time as this will shorten its life.

### 5. MAINTENANCE

- WARNING!** Disconnect wrench from air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. *Use genuine parts only. Non-authorized parts may be dangerous and will invalidate the warranty.*
- 5.1. Lubricate the air wrench daily with a few drops of Sealey air tool oil dripped into the air inlet
  - 5.2. Clean the wrench after use. DO NOT use worn, or damaged sockets.
  - 5.3. Loss of power or erratic action may be due to the following:
    - a) Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connectors. To remedy check the air supply and follow instructions in chapter 3.
    - b) Grit or gum deposits in the wrench may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it. Flush the wrench out with gum solvent oil or an equal mixture of SAE No 10 oil and paraffin. Allow to dry before use.
  - 5.4. For a full service contact your local Sealey service agent.
  - 5.5. When not in use, disconnect from air supply, clean wrench and store in a safe, dry, childproof location.



fig 3

### Declaration of Conformity



We, the sole importer into the UK, declare that the product listed here is in conformity with the following EEC standards and directives. The construction file for this product is held by the Manufacturer and may be inspected, by a national authority, upon request to Jack Sealey Ltd.

**Air Impact Wrench  
Model: SA4**

98/37/EC Machinery Directive  
93/68/EEC Marking Directive

Signed by Mark Sweetman

1st October 2002

For Jack Sealey Ltd. Sole importer into the UK of Sealey Power Tools.