



INSTRUCTIONS FOR

AIR OPERATED 30MM BELT SANDER

MODEL NO: **SA356**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instructions



Wear eye protection



Wear protective gloves



Wear safety footwear



Wear protective clothing



Wear ear protection



Wear a mask

1. SAFETY

- WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this equipment.
- WARNING!** Disconnect from air supply before changing accessories or servicing.
- ✓ Maintain the sander in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. Use genuine parts only. unauthorised parts may be dangerous and will invalidate the warranty.
- ✓ Use in a suitable work area, free from unrelated materials. Ensure there is adequate lighting.
- ✓ Before each use check abrasive belt for condition. If worn or damaged replace immediately.
- ✓ Use only the correct size and type of belt with this sander.
- ✓ Ensure there are no flammable or combustible materials near the work area.
- WARNING!** Always wear approved eye or face and hand protection when operating the sander.
- ✓ Use face, dust, or respiratory protection in accordance with COSHH regulations.
- ✓ Depending on the task, sander noise level may exceed 85dB in which case wear safety ear defenders.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, other loose jewellery, and contain and/or tie back long hair.
- ✓ Wear appropriate protective clothing and keep hands and body clear of working parts.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the work area.
- ✓ Check moving parts alignment on a regular basis.
- ✓ Ensure work piece is secure before operating the sander. Never hold a work piece by hand.
- ✓ Check the work piece to ensure there are no protruding screws, bolts, nuts, nails, stones, etc.
- ✓ Avoid unintentional starting.
- WARNING!** Ensure correct air pressure is maintained and not exceeded. Recommended pressure 70-90psi
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- × **DO NOT** use the sander for a task it is not designed to perform.
- × **DO NOT** operate sander if any parts are damaged or missing as this may cause failure and/or personal injury.
- WARNING! DO NOT** sand any materials containing asbestos.
- × **DO NOT** carry the sander by the hose, or yank the hose from the air supply.
- × **DO NOT** force, or apply heavy pressure to the sander, let the sander do the work.
- × **DO NOT** switch the sander on whilst the belt is in contact with the work piece.
- × **DO NOT** get the sander wet or use in damp or wet locations.
- × **DO NOT** place attachments close to your face and do not point at other persons or animals.
- × **DO NOT** operate sander when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- × **DO NOT** use sander where there are flammable liquids, solids or gases such as paint solvents and including waste wiping or cleaning rags etc.
- × **DO NOT** carry the sander with your finger on the power lever.
- × **DO NOT** direct air from the air hose at yourself or others.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.
- WARNING! LEAD PAINT**
Paint once contained lead as a traditional ingredient. Contact with the dust from the removal of such paint is toxic and must therefore be avoided. The following action must be taken before using the sander on a surface that you suspect may contain lead paint.
 1. User must determine potential hazard relating to age of paint to be removed. (Modern paints do not have lead content).
 2. DANGER! Keep all persons and pets away from the working area. The following persons are particularly vulnerable to the effects of lead paint dust: Expectant women, babies and children.
 3. We recommend personal protection by using the following safety items: a) Paint Spray Respirator (Our ref SSP16EN)
b) PE Coated Hooded Coverall (Our ref SSP266) c) Latex Gloves (Our ref SSP24).
 4. Take adequate measures to contain the paint dust, flakes and scrapings.
 5. Continue to wear safety equipment as in (3) above and thoroughly clean all areas when task is complete. Ensure paint waste is disposed of in sealed bags or containers.

WARNING! – Risk of Hand Arm Vibration Injury.

This tool may cause Hand Arm Vibration Syndrome if its use is not managed adequately.

This tool is subject to the vibration testing section of the Machinery Directive 2006/42/EC.

This tool is to be operated in accordance with these instructions.

Measured vibration emission value (a): 1.11 m/s²

Uncertainty value (k): 0.6 m/s²

Please note that the application of the tool to a sole specialist task may produce a different average vibration emission. We recommend that a specific evaluation of the vibration emission is conducted prior to commencing with a specialist task.

A health and safety assessment by the user (or employer) will need to be carried out to determine the suitable duration of use for each tool.

NB: Stated Vibration Emission values are type-test values and are intended to be typical.

Whilst in use, the actual value will vary considerably from and depend on many factors.

Such factors include; the operator, the task and the inserted tool or consumable.

NB: ensure that the length of leader hoses is sufficient to allow unrestricted use, as this also helps to reduce vibration.

The state of maintenance of the tool itself is also an important factor, a poorly maintained tool will also increase the risk of Hand Arm Vibration Syndrome.

Health surveillance.

We recommend a programme of health surveillance to detect early symptoms of vibration injury so that management procedures can be modified accordingly.

Personal protective equipment.

We are not aware of any personal protective equipment (PPE) that provides protection against vibration injury that may result from the uncontrolled use of this tool. We recommend a sufficient supply of clothing (including gloves) to enable the operator to remain warm and dry and maintain good blood circulation in fingers etc. Please note that the most effective protection is prevention, please refer to the Correct Use and Maintenance section in these instructions. Guidance relating to the management of hand arm vibration can be found on the HSC website www.hse.gov.uk - Hand-Arm Vibration at Work.

2. INTRODUCTION

Aluminium housing with articulated sanding arm and integral regulator. Features belt tracking control, heavy-duty nose roller and left- or right-hand mounting for side handle. Suitable for sanding otherwise inaccessible areas such as around door-shuts. Wide belt makes tool suitable for welding work too. Spare belts available from stock.

3. SPECIFICATION

Model	SA356
Belt.....	30 x 540mm
Air Pressure	90psi
Air Consumption.....	20cfm
Air inlet.....	1/4" BSP
Weight.....	2.1kg
Noise Power.....	95dBA
Noise Pressure	84dBA
Vibration.....	1.11m/s ²
Uncertainty.....	0.6m/s ²

4. PREPARING FOR USE

4.1. Air Supply

Recommended hook-up procedure is shown in fig 1.

4.1.1. Ensure the sander air valve (or throttle) is in the "off" position before connecting to the air supply.

4.1.2. You will require an air pressure between 70-90psi, and an air flow according to the specification above.

- **WARNING!** Ensure the air supply is clean and does not exceed 90 psi while operating the sander. Too high an air pressure and unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.

4.1.3. Drain the air tank daily. Water in the air line will damage the sander and invalidate your warranty.

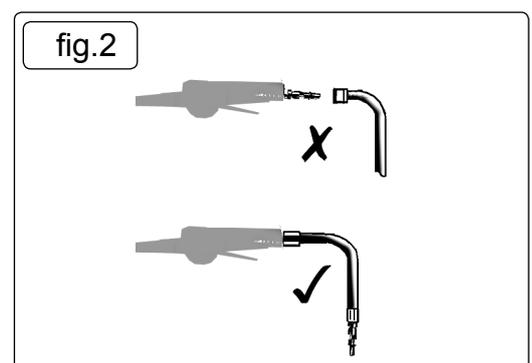
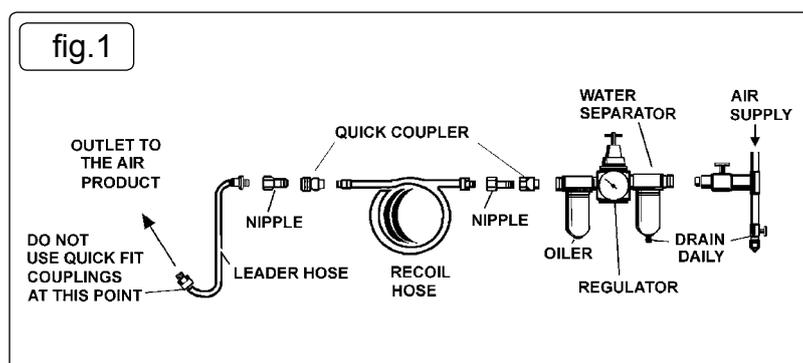
4.1.4. Clean air inlet filter weekly.

4.1.5. Line pressure should be increased to compensate for unusually long air hoses (over 8 metres). The minimum hose diameter should be 1/4" I.D. and fittings must have the same inside dimensions.

4.1.6. Keep hose away from heat, oil and sharp edges. Check hoses for wear, and make certain that all connections are secure.

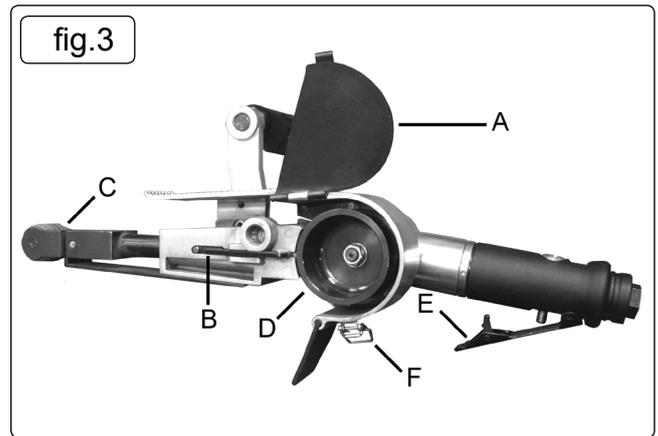
4.2. COUPLINGS

Vibration may cause failure if a quick change coupling is connected directly to the air sander. To overcome this, connect a leader hose to the sander. A quick change coupling may then be used to connect the leader hose to the air line recoil hose. fig 1 & 2.



5. OPERATION

- 5.1. Unpack the product and check contents against the parts listed below. If there is anything damaged or missing contact your supplier immediately.
Contents: SA356 Belt Sander, Sanding Belt and Hex. Key.
- ❑ **WARNING!** Ensure that you have read and understood and then apply the safety instructions in Section 1.
- 5.2. Loosening the slider bolt on the underside of the sander allows the slider to move closer to/further away from the idle pulley, tightening the slider bolt.
- 5.3. Once connected to the air supply the sander is started by squeezing the trigger (E).
- 5.4. To remove and replace the sanding belt:
- 5.4.1. Ensure air-line is detached from the unit.
- 5.4.2. Release metal clip (F) retaining the pulley cover (A).
- 5.4.3. Press and hold spring-loaded latch (B), whilst pulling the idle pulley (C) inwards, towards the drive pulley (D). once compressed, release the latch (B), ensuring it is engaged.
- 5.4.4. Replace/fit new sanding belt, close the pulley cover and release the spring loaded latch (B), being careful of fingers or lose items.
- 5.4.5. The tracking of the belt can be altered by the adjusting bolt closest to the idle pulley on the opposite side.
- 5.5. **Belt Preparation**
To ensure full flexibility, and to prolong working life, the belt must be "bedded in"
- 5.5.1. Fit new belt ensuring the direction of travel is correct, and the belt join is NOT on the nose roller. Tension belt.
- 5.5.2. Operate the tool without a load applied at half speed for around 10 seconds, then increase to full speed for a further 10 seconds.
- 5.5.3. Finally, at a slow operating speed, using a piece of scrap material, apply light pressure to the belt where it runs over the "shoe". Increase the operating speed steadily to maximum for a few seconds, then stop.



6. MAINTENANCE

- ❑ **WARNING!** Disconnect sander from air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. Use genuine parts only. unauthorised parts may be dangerous and will invalidate the warranty.
- 6.1. If the system does not have an oiler, lubricate the air sander daily with a few drops of good grade air tool oil such as Sealey ATO/500 or ATO1000, dripped into the air inlet (8) before use.
- 6.2. Clean the sander after use and change belts when required.
- 6.3. Loss of power or erratic action may be due to the following:
- Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connectors. To remedy check the air supply and follow instructions in chapter 4.
 - Grit or gum deposits in the sander may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it. Flush the sander out with gum solvent oil or an equal mixture of SAE No 10 oil and kerosene. Allow to dry before use. If you continue to experience problems, contact your local Sealey service agent.
- 6.4. For a full service contact your local Sealey service agent.
- 6.5. When not in use, disconnect from air supply, clean sander and store in a safe, dry, childproof location.

Parts support is available for this product. To obtain a parts listing and/or diagram, please log on to www.sealey.co.uk, email sales@sealey.co.uk or telephone 01284 757500.



Environmental Protection

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain off any fluids (if applicable) into approved containers and dispose of the product and the fluids according to local regulations.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.



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