



# AIR ROTARY CUT-OFF TOOL Ø75MM

MODEL NO: **SA25.V4**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual



Wear ear protection



Wear eye protection



Wear protective gloves

## 1. SAFETY

- WARNING!** Ensure that Health & Safety, local authority and general workshop practice regulations are adhered to when using this equipment.
- ✓ Familiarise yourself with the applications, limitations and potential hazards peculiar to the air rotary cut-off tool.  
**WARNING!** Disconnect from the air supply before changing cutting disc or servicing.  
Maintain tool in good condition and replace any damaged or worn parts. Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- WARNING!** Check correct air pressure is maintained and not exceeded. We recommended 90psi.
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- WARNING!** Before each use check cutting disc is secure, and the disc is not worn or damaged. If damaged replace immediately.
- ✓ Ensure replacement discs are not damaged in any way such as cracks, deformations or splinters etc. Also check the mounting washer to ensure it is not deformed, burred or notched. Damaged washer must not be used as it will cause irregular pressure on the disc which may cause the disc to break. **DO NOT** over tighten a disc and never tamper with a disc in order to adapt it to a different size holder.
- ✓ Always use the correct disc suitable for the material being cut. Ensure the maximum speed specification of the cutting disc is higher than that indicated on the machine data plate.
- WARNING!** Keep disc guard in place, tight and in good working order. The safety guard is a mandatory fitting where tool is used in premises covered by the Health & Safety at Work Act.
- WARNING!** Always wear approved eye and face protection when operating the tool.
- ✓ Use breathing protection in accordance with COSHH regulations if fumes or dust pose a hazard.
- ✓ Wear ear defenders and gloves if necessary.
- ✓ Keep hands and body clear of the workpiece when operating the tool.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Secure unstable workpiece with a clamp, vice or other adequate holding device.
- ✓ Keep children and non essential persons away from the working area.
- ✓ Avoid subjecting disc to excessive strain, always ease disc down against workpiece (a harsh impact may break the disc).
- ✗ **DO NOT** over-press in order to cut workpiece. Maintain a controlled adequate progression, which will emit a minimum of sparks.
- ✗ **DO NOT** hold the workpiece by hand. Use clamps or a vice to secure the workpiece.
- ✗ **DO NOT** use the tool for a task it is not designed to perform.
- WARNING! DO NOT** use tool if damaged or faulty. Contact your local service agent.
- ✗ **DO NOT** use tool unless you have been instructed in its use by a qualified person.
- ✗ **DO NOT** position your body in line with the disc whilst cutting, and **DO NOT** remove the safety guard whilst in use.
- ✗ **DO NOT** carry the tool by the air hose, or yank the hose from the air supply.
- ✗ **DO NOT** direct air from the air hose at yourself or others.
- WARNING! DO NOT** cut any materials containing asbestos.
- ✗ **DO NOT** switch the tool on whilst the disc is in contact with the workpiece.
- ✗ **DO NOT** allow workpiece to over heat. Periodically cool by immersing the workpiece in water.
- ✗ **DO NOT** use tool where there are flammable liquids, solids or gases such as paint solvents, including waste wiping or cleaning rags etc as any sparks generated may be dangerous.
- ✗ **DO NOT** touch the workpiece close to the cut as it will be very hot. Allow to cool. The workpiece may also be very sharp.
- ✗ **DO NOT** operate tool if you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.

## 2. INTRODUCTION

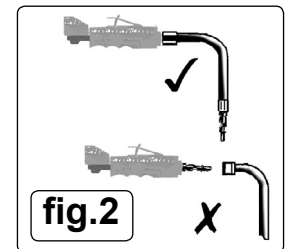
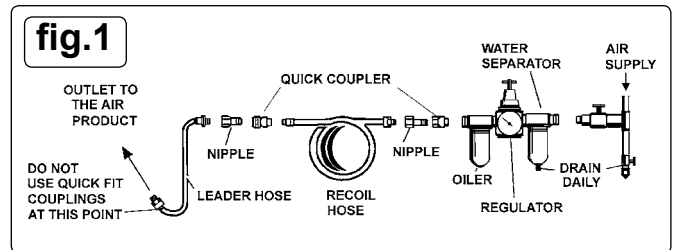
Versatile tool, suitable for cutting car panel thickness material. Also ideal for cutting exhaust brackets. Fitted with metal safety guard and throttle safety device to prevent accidental operation. Cutting disc not included.

### 3. SPECIFICATION

Model no .....	SA25.V4
Disc size.....	Ø75 x 2 x 10mm
Free speed.....	20,000rpm
Air consumption .....	4cfm
Operating pressure .....	90psi
Air inlet size.....	1/4" BSP
Weight.....	0.75kg
Cutting wheel part no. ....	PTC/3C
Pack of 5.....	PTC/3C5
Noise power .....	95dBA
Noise pressure.....	84dBA
Vibration.....	2.07m/s <sup>2</sup>
Uncertainty.....	1.5m/s <sup>2</sup>

### 4. AIR SUPPLY

- 4.1. **AIR SUPPLY** (Recommended hook-up procedure is shown in fig.1.)
- 4.1.1. Ensure tool air valve (or trigger) is in "off" position before connecting to the air supply.
- 4.1.2. You will require an air pressure of 90psi, and an air flow according to specification.
- WARNING!** Ensure the air supply is clean and does not exceed 90 psi while operating the tool. Too high an air pressure and unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.
- 4.1.3. Drain the air tank daily. Water in the air line will damage the tool.
- 4.1.4. Clean air inlet filter weekly.
- 4.1.5. Line pressure should be increased to compensate for unusually long air hoses (over 8 metres). The minimum hose diameter should be 1/4" I.D. and fittings must have the same inside dimensions.
- 4.1.6. Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.
- 4.2. **COUPLINGS**
- 4.2.1. Vibration may cause failure if a quick change coupling is connected directly to the tool. To overcome this, connect a leader hose to the tool. A quick change coupling may then be used to connect the leader hose to the air line recoil hose. See fig.1 & fig.2.



### 5. DISC FITTING

- WARNING!** Disconnect from the air supply before changing disc.
- 5.1. Use hex key to remove socket head cap screw and washer.
- 5.2. Place the cutting disc onto the spindle.
- 5.3. Replace the washer and secure with socket head cap screw, but **DO NOT** over tighten. Check that replacement disc is not damaged, (cracks, deformations or splinters etc). Also check the mounting washer to ensure it is not deformed, burred or notched. A damaged washer must not be used as it may cause irregular pressure on the disc which may cause it to break.
- \* **DO NOT** adapt with a disc in order to adapt it to a different size holder.

### 6. OPERATION

- WARNING!** Ensure you have read, understood and apply safety instructions.
- 6.1. Connect the tool to the air supply.
- 6.2. To start the tool, hold firmly and push the trigger locking lever forward whilst depressing trigger.
- 6.3. The disc must be running at its maximum speed before attempting to cut the workpiece.
- 6.4. Slowly and smoothly bring the cutting disc toward the workpiece (avoid jerky movements).
- 6.5. Exert adequate pressure on the tool to allow cutting according to the type and size of the material you are working with. Avoid subjecting disc to excessive strain, always hold tool firmly and ease disc against workpiece (a harsh impact may break the disc). Maintain a controlled adequate progression. **DO NOT** allow tool to free run for an extended period of time as this will shorten its bearing life.

### 7. MAINTENANCE

- WARNING!** Disconnect tool from air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. *Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- 7.1. Lubricate the air tool daily with a few drops of Sealey air tool oil dripped into the air inlet to prolong its life.
- 7.2. Clean the tool after use.
- 7.3. Loss of power or erratic action may be due to the following:
- Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connectors. To remedy check the air supply and follow instructions in section 4.
  - Grit or gum deposits in the tool may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it. Flush the tool out with gum solvent oil or an equal mixture of SAE No 10 oil and paraffin. Allow to dry before use.
- 7.4. For a full service contact your local Sealey service agent.
- 7.5. When not in use, disconnect from air supply, clean tool and store in a safe, dry, childproof location.

**WARNING! – Risk of Hand Arm Vibration Injury.**

**This tool may cause Hand Arm Vibration Syndrome if its use is not adequately managed.**

This tool is subject to the vibration testing section of the Machinery Directive 2006/42/EC.

This tool is to be operated in accordance with these instructions.

**This tool has been tested in accordance with:** EN ISO 28927- 1: 2009 & BS EN ISO 15744:2008.

Declaration and verification of Vibration Emission figures are in accordance with EN 12096: 1997

**Measured vibration emission value (a): 2.07 m/s<sup>2</sup>**

**Uncertainty value(k): 1.50 m/s<sup>2</sup>**

*Please note that the application of the tool to a sole specialist task may produce a different average vibration emission. We recommend that a specific evaluation of the vibration emission is conducted prior to commencing with a specialist task.*

A health and safety assessment by the user (or employer) will need to be carried out to determine the suitable duration of use for each tool.

**NB:** Stated Vibration Emission values are type-test values and are intended to be typical.

Whilst in use, the actual value will vary considerably from and depend on many factors.

Such factors include; the operator, the task and the inserted tool or consumable.

**NB:** ensure that the length of leader hoses is sufficient to allow unrestricted use, as this also helps to reduce vibration.

*The state of maintenance of the tool itself is also an important factor, a poorly maintained tool will also increase the risk of Hand Arm Vibration Syndrome.*

**CORRECT USE.**

Vibration emission is closely linked to the operating pressure in the air supply. The user should ensure that the pressure is set in accordance with our recommendations to assure optimum efficiency and minimise vibration exposure.

- Ensure that the tool is correctly aligned to the work. Misalignment increases the risk of vibration injury.
- Ensure that consumables are selected, maintained and replaced in accordance with Sealey Instructions.
- Sleeve fittings must be used where possible.
- Always support the tool in a stand or on a balancer or a tension device where possible.
- Ensure that the operator is sufficiently experienced in order to be able to handle and operate the tool correctly.
- Ensure that the tool is held with a light but secure grip. Avoid excessive grip force as this will increase the risk of vibration injury.



**ENVIRONMENT PROTECTION**

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

**Note:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**Important:** No Liability is accepted for incorrect use of this product.

**Warranty:** Guarantee is 12 months from purchase date, proof of which is required for any claim.

**Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR**



**01284 757500**



**01284 703534**



**sales@sealey.co.uk**



**www.sealey.co.uk**