

REG/MM, REG/MMG & REG/MMGT

Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

Read the following instructions carefully before using the regulator, and keep them for future reference. The instructions provide all the information necessary for correct use of the instrument, to avoid damage and danger.

SEALEY will not be responsible for any damage occurring due to incorrect use of the instrument, or to modifications made to it.

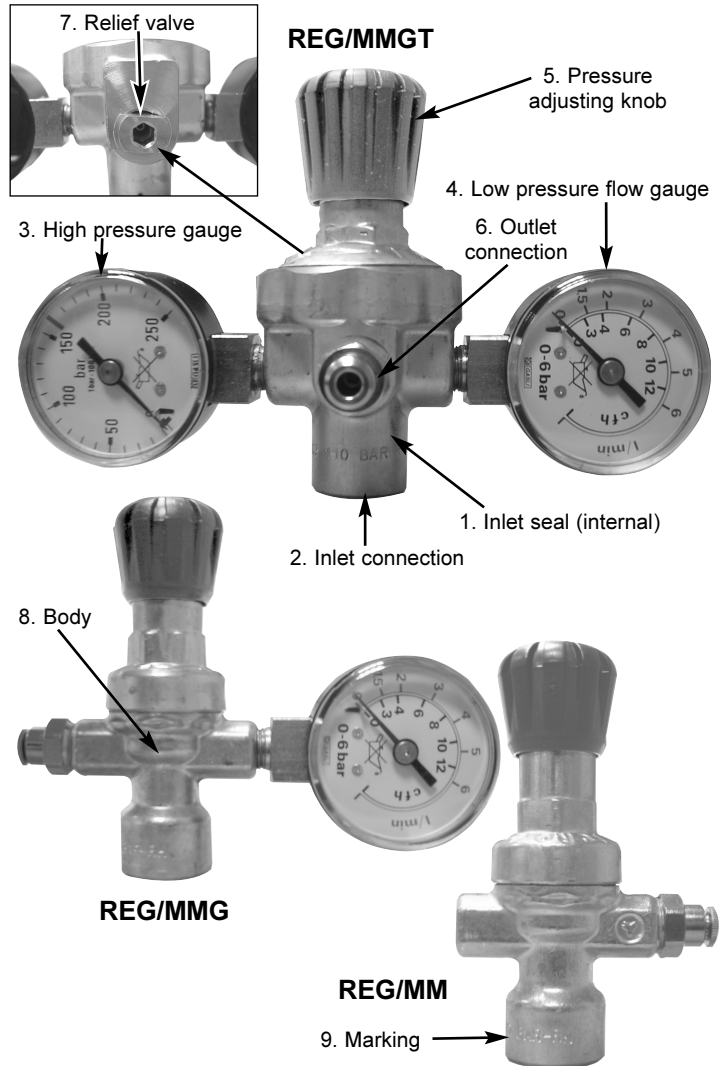
This gas regulator is a delicate piece of workshop equipment. Failure to observe the following safety points will cause damage to the unit and will invalidate your warranty.

- ✓ Use Regulator **only** for gas intended.
- ✓ Use to designed pressure.
- ✓ Check for damage and leaks at frequent intervals.
- x **DO NOT** knock or jolt regulator.
- x **DO NOT** use a regulator showing any signs of damage.
- x **DO NOT** allow cylinders to become heated.
- x **DO NOT** use pressure gauges that are damaged, not smooth in operation or not zeroing.
- x **DO NOT** overtighten adjusting knob as this will damage diaphragm and void warranty.
- x **DO NOT** oil the regulator.
- ☐ **WARNING!** Incorrect use of the regulator can cause serious damage. Users must be trained by specialist engineers.
- ☐ **WARNING!** The regulator must be treated as a precision instrument. Protect it from accidental knocks, dust, oil and other sources of dirt.
- ☐ **WARNING!** Do not use the regulator if it is not in perfect working condition
- ☐ **WARNING!** When you draw gas, the cylinder must be placed upright and protected from falling.

2. INTRODUCTION & SPECIFICATIONS

2.1 Sealey Regulators are manufactured from only the highest quality materials and machined almost entirely automatically to fine tolerances. With correct use they will give reliable and trouble-free service. This regulator is only suitable for use with the shielding gases Carbon Dioxide, Argon or a mixture of these two gases (when used with the correct adaptor). Do not use for any other purpose.

2.2 SPECIFICATION:	REG/MM	REG/MMG	REG/MMGT
Mini Refillable/Disposable Cylinder	Yes	Yes	Yes
Gauge	No	1	2
Argon/CO ₂ Adaptor	No	No	Yes
Safe Working Pressure	.110bar	.110bar	.110bar
Max Throughput	.6ltr/min	.6ltr/min	.6ltr/min



MARKING KEY: (stamped on body)

1. K - Pressure reducer class
2. ID - Type of gas - code
3. Lot
4. P1 - Maximum inlet pressure

Parts Identification.		5.	Pressure knob
1.	Inlet seal	6.	Outlet connection
2.	Inlet connection	7.	Relief valve
3.	High pressure gauge	8.	Body
4.	Low pressure gauge	9.	Marking

REG/MM	REG/MMG	REG/MMGT
K - Class/ID ... 1/N	K - Class/ID ... 1/N	K - Class/ID ... 1/N
P1 bar ... 110	P1 bar ... 110	P1 bar ... 110
P2 bar ... 4	P2 bar ... 4	P2 bar ... 4
Q1 m3/h ... <1	Q1 m3/h ... <1	Q1 m3/h ... <1

P1 = Inlet pressure P2 = Outlet pressure Q1 = Delivery flow

Type of gas	Code letter
Acetylene	A
Oxygen	O
Hydrogen	H
Compressed air	D
LPG	P
MPS	Y
Natural gas	M
CO ₂ , Nitrogen, Inert gas	N

The function of the regulator is to reduce and control the pressure of a gas. The regulator reduces the pressure at which the gas is stored, to the pressure needed to use the gas.

The regulator has been designed so as to be used only and exclusively with the type of gas and at the pressure which are shown by the markings stamped on the regulator body (refer to the markings key earlier in this section).

WARNING! To try and use the regulator with types of gasses and pressures other than those indicated can be dangerous.

3. CONNECTION

3.1 Connecting regulator.

- 3.1.1 Check that the regulator is correct both for the type of gas and the pressure in the cylinder in use.
- 3.1.2 Turn the pressure adjusting knob anti-clockwise (**REG/MMGT**), clockwise (**REG/MM & REG/MMG**) to check that the regulator valve is closed.
- 3.1.3 Replace the inlet connection seal if it is damaged or lost.
- 3.1.4 Screw the regulator to the cylinder valve and tighten. DO NOT over-tighten.

3.2 Hose connection.

- 3.2.1 Attach hose to the outlet connection of the regulator by pushing it in as far as it will go.

WARNING! Only use hoses complying with EN 559-ISO3821.

4. OPERATION

4.1 Regulate pressure.

- 4.1.1 To increase pressure and flow: slowly turn the regulator pressure adjusting knob (5) clockwise (**REG/MMGT**) and anticlockwise for the **REG/MM & REG/MMG**.
- 4.1.2 To decrease pressure and flow: slowly turn the regulator pressure adjusting knob (5) anticlockwise (**REG/MMGT**) and clockwise for **REG/MM & REG/MMG**.
- 4.1.3 Using the pressure adjusting knob (5) it is possible to compensate for eventual pressure drop within the cylinder.

CAUTION!

- Outlet pressure must not be regulated higher than the pressure you need to use.

4.2 Closing

- 4.2.1 Turn the pressure adjusting knob (5) anticlockwise until it is completely closed.
- 4.2.2 Release the gas until the regulator gauges (if fitted) indicate "zero".
- 4.2.3 Remove regulator from cylinder.

5. STORAGE/MAINTENANCE

5.1 STORAGE.

- 5.1.1 The regulator must be treated as a precision instrument.
- 5.1.2 When the regulator is not to be used for long periods, store it in its wrapping or in its box, to prevent contact with dust, oil and other sources of dirt.

5.2 MAINTENANCE.

- 5.2.1 Do not carry out maintenance or repairs, other than the following:
 - Replacement of inlet seal.
 - Replacement of guage.
- 5.2.2 Use only original spare parts and accessories.
- 5.2.3 Do not clean gauge glasses with petrol, solvents or any other kind of detergent.
- 5.2.4 In case of failure take your regulator back to the retailer.

5.3 Malfunctioning.

- 5.3.1 In case of malfunction (e.g. leaks in the gauges or in the relief valves) stop use and unscrew the regulator immediately from the bottle.
- 5.3.2 We suggest that the regulator be returned to the supplier to be checked and repaired.

CAUTION!

- Do not use the regulator if there are the following malfunctions:
- The seal (1) is damaged or lost.
- The regulator or any of its parts (gauge, inlet connection, outlet connection) are damaged or dirty, oily etc.
- There are any leaky connections.
- The relief valve adjustment has been modified or the valve leaks.

5.4 Relief valve.

- 5.4.1 **REG/MMGT** is equipped with an excess pressure valve.
- 5.4.2 In case of malfunctioning, this valve allows the excess gas pressure to escape.

CAUTION!

- Do not modify the calibration of the relief valve.

5.5 Checking the seal

- 5.5.1 This check must be carried out only in the open air: use either soapy water or a gas leak detector. Do not use flames.
- 5.5.2 Spray detector on the area to be checked.
- 5.5.3 The forming of bubbles or foam is a sign of a leak. If a leak is detected remove regulator from service immediately and have it serviced by an authorised dealer.

Declaration of Conformity. We, the sole importer into the UK, declare that the products listed here are in conformity with the following standards and directives. The construction files for these products are held by the Manufacturer and may be inspected, by a national authority, upon request to Jack Sealey Ltd.

**GAS REGULATORS - Models:
REG/MM, REG/MMG & REG/MMGT
EN585 & ISO2503**



Signed by Mark Sweetman  1st October 2005

For Jack Sealey Ltd. Sole importer into the UK of Sealey Power Welders.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. **IMPORTANT:** No liability is accepted for incorrect use of this equipment. **WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim. **INFORMATION:** Call us for a copy of our latest catalogue and promotions on 01284 757525 and leave your full name and address including your postcode.



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