

# 2500KG PROFESSIONAL COIL SPRING COMPRESSOR SET LH/RH

MODEL NO: RE229.V4, RE239.V2, RE249.V2, RE259

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.









hands



Refer to Wear instruction sh manual

Wear a face shield

Wear protective gloves

Warning! **DO NO** crushing of winding

DO NOT let coil windings touch

## 1. SAFETY

- **DANGER!** Stop compressing the spring before the coil windings touch, fig.2.A. Exercise particular caution when using an air impact wrench.
- □ WARNING! DO NOT compress the spring to an extent where the jaws touch.
- WARNING! Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this equipment.
- **WARNING!** Wear approved safety face shield (standard spectacles are not adequate).
- DO NOT operate spring compressor if parts are damaged or missing as this may cause failure and/or personal injury.
- DO NOT force the spring compressor to achieve a task it was not designed to perform.
- DO NOT allow untrained persons to use the spring compressor.
- ✓ Familiarise yourself with the applications, limitations and potential hazards of the spring compressor.
- Maintain the spring compressor in good condition. Replace or repair damaged parts. Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
- $\checkmark$  Keep hands and body clear of the spring when operating the spring compressor.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- √ Remove ill fitting clothes. Remove ties, watches, rings, other loose jewellery. Contain and/or tie back long hair.
- ✓ Wear appropriate protective clothing.
- ✓ When not in use clean and store the spring compressor in a safe, dry, childproof location.

# 2. INTRODUCTION

Suitable for MacPherson strut coil springs. Features a yoke extension bracket that also allows use on conical springs. Supplied with three pairs of different sized interchangeable yokes, for a wide range of vehicle applications. Plastic yoke protectors that protect the spring coating from damage, which can invalidate the vehicle manufacturer's guarantee. Safety yokes carefully shaped to stop the spring bowing while under compression.

### 3. SPECIFICATION

Model no's	RE229.V4, RE239.V2, RE249.V2 and RE259
Capacity	2500kg
Max. jaw opening	265mm
Drive	21mm

### 4. CONTENTS

Contents	Compressor	Gold yoke Ø80-105mm	Handed	Black yokes Ø105-140mm	Handed	Silver yokes Ø145-190mm	Handed
RE229.V4	Yes	Yes	R/H	Yes	R/H	Yes	R/H
RE239.V2	Yes	No	N/A	Yes	L/H	Yes	L/H
RE249.V2	Yes	Yes	R/H	Yes	R/H + L/H	Yes	R/H + L/H
RE259	No	No	N/A	Yes	L/H	Yes	L/H

### 5. OPERATION

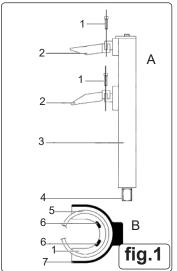
- □ WARNING! DO NOT compress the spring to an extent where the coil windings touch, fig.2.A.
- WARNING! DO NOT compress the spring to an extent where the jaws touch fig.2.B.
- **5.1.** Ensure the jaws and the body of the compressor are correctly aligned at all times during spring compression fig.3.A. For conical springs, the centre line of the spring should remain parallel to the compressor body, fig.3.B.
- 5.2. If necessary use the extension block as in fig.4 to keep the spring and compressor body parallel.
- **5.3.** Secure the strut with a clamp, vice or other adequate holding device.

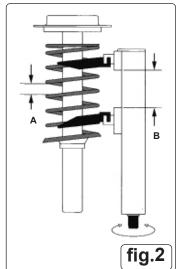
#### 5.4. TO COMPRESS A STRUT REMOVED FROM A VEHICLE

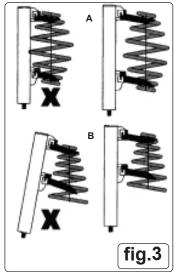
- 5.4.1. Mount the selected jaws on the compressor body, fit the retaining bolts and tighten securely.
- 5.4.2. Rotate the hexagonal nut, using air or hand tools to drive the jaws apart to the length of the spring and to allow compression of as many windings as possible.
- 5.4.3. Place the spring strut compressor onto the spring, ensuring the spring seats correctly, fig.1.B., between the safety lips, fig.1.6. and the outer rib fig.1.7. and cannot slide out during compression.
- 5.4.4. Ensure the jaws and body are correctly aligned, fig.3 / 4.
- 5.4.5. Rotate the hexagonal nut, using air or hand tools and compress the spring until the upper support bearing is free and the spring will rotate.

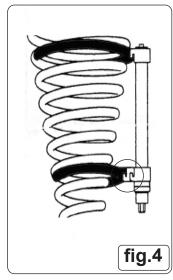
#### 5.5. TO DECOMPRESS A STRUT REMOVED FROM A VEHICLE

5.5.1. To decompress the spring, reverse the compress procedure.









- 1 Retaining bolts
- 2 Yoke
- 3 Compressor body
- 4 Hex nut
- 5 Spring
- 6 Safety lips
- 7 Outer rib

## 6. MAINTENANCE

- **6.1.** Before each use check the compressor to ensure it is not damaged or worn.
- **6.2.** If suspect, do not use the unit, but contact your local Sealey stockist.
- **6.3.** Grease the compressor spindle as necessary, at least every six months.
- **6.4.** Keep the compressor clean, and when not in use store in a safe, dry, childproof location.



### **ENVIRONMENT PROTECTION**

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.



**Note**: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. Please note that other versions of this product are available. If you require documentation for alternative versions, please email or call our technical team on technical@sealey.co.uk or 01284 757505.

Important: No Liability is accepted for incorrect use of this product.

Warranty: Guarantee is 12 months from purchase date, proof of which is required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR

1 01284 757500 01284 703534 🙊 sales@sealey.co.uk 🕏 www.sealey.co.uk