

Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

**⚠ IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

- ❑ **WARNING!** The blades used by this cutter are razor sharp and should be treated with due caution.
- ✓ Store the cutter in a safe childproof place when not in use.
- ✓ Use in a suitable, clean and tidy work area, free from unrelated materials. Ensure there is adequate lighting.
- ✓ Use the cutters for rubber and soft vinyl pipes only.
- x **DO NOT** use cutter on hard reinforced pipe. If the blade does not penetrate the pipe, then the materials used to make the pipe are too hard. Applying excessive pressure may cause the pipe to shatter.
- x **DO NOT** continue to attempt cutting any pipe that withstands penetration.
- x **DO NOT** insert a finger into the cutting area at any time.
- x **DO NOT** turn the pipe whilst cutting.
- x **DO NOT** allow untrained people to use the cutters.
- x **DO NOT** allow children to use or play with the cutters.
- x **DO NOT** use the cutter for a task it is not designed to perform.
- x **DO NOT** operate cutter if any parts are damaged or missing as this may cause failure and/or personal injury.
- x **DO NOT** operate the cutter when you are tired, under the influence of alcohol, drugs or intoxicating medication.

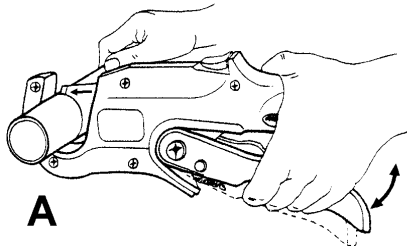


## 2. INTRODUCTION

The PCB35 plastic pipe cutter has a die cast aluminium body with a heat treated AUS-8 grade stainless steel blade. Features ratchet action cutting to avoid the crushing of pipes and push button blade retraction. Suitable for cutting plastic pipes and extrusions. Cutting capacity 6mm to 35mm pipes.

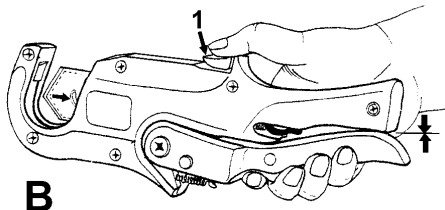
## 3. OPERATING THE CUTTER

- ❑ **WARNING!** Ensure you read, understand and apply safety instructions.



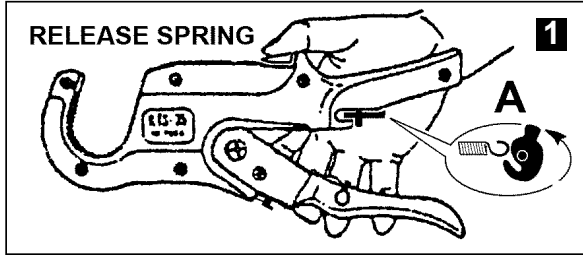
### 3.1. OPERATING THE CUTTER

- 3.1.1. Place the plastic pipe into the 'U' jaw with the blade point aligned with the tube centre. Repeatedly squeeze the trigger handle to pierce and cut through the pipe.



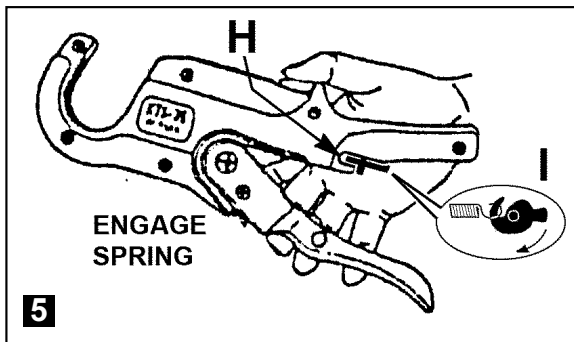
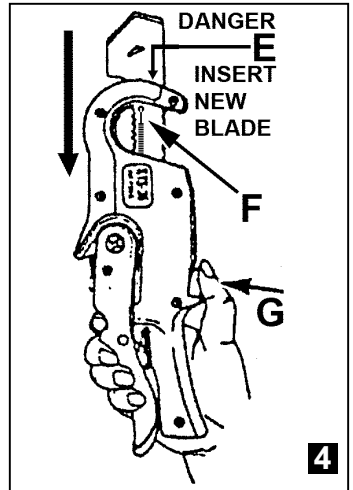
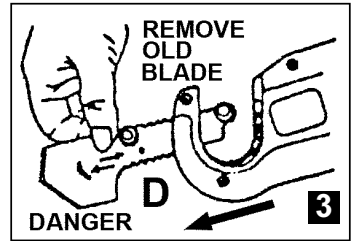
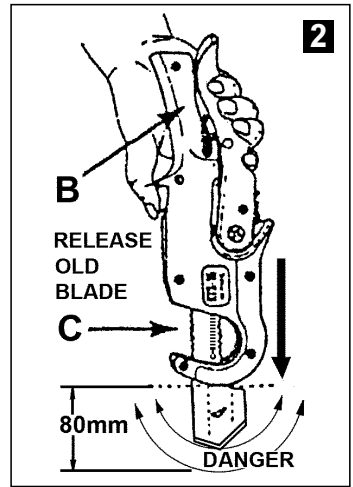
### 3.2. RETRACTING THE BLADE

- 3.2.1. To retract the blade after cutting squeeze the handles together and press the retraction button as shown at '1' above.



### 3.3. CHANGING THE BLADE (Part number PCB35/B)

- 3.3.1. Rotate the black spring retaining lever in the handle so that the hook retracts from the spring eyelet thus releasing the spring. (See fig.1-A).
- 3.3.2. Hold the cutter with the head facing downwards so that gravity will assist the blade out. Depress the handle repeatedly to extend the blade as far as possible. (See fig.2-B) Ease the blade outwards until the spring is visible then disconnect the spring using thin nosed pliers. (See fig.2-C) Remove the spring making note of its orientation for reassembly.
- 3.3.3. Slide the blade carefully out of the top of the tool as shown in fig.3-D.
- 3.3.4. Slide the new blade partway into the tool as shown in fig.4-E. With the eyelet flat to the blade, slide the spring into the body of the tool and reconnect the hooked end of the spring into the circular hole in the blade. (See fig.4-F).
- 3.3.5. Depress the trigger handle and retraction button simultaneously and ease the new blade back into the body of the tool. (See fig.4-E)
- 3.3.6. When the spring reappears adjacent to the black spring retaining lever rotate the lever so that the hook re-engages with the spring eyelet.



**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. **IMPORTANT:** No liability is accepted for incorrect use of this equipment. **WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim. **INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.

**SEALEY**

Professional  
**TOOLS**

Sole UK Distributor  
Sealey Group,  
Bury St. Edmunds, Suffolk.



01284 757500



01284 703534

Web address: [www.sealey.co.uk](http://www.sealey.co.uk)

E-mail: [sales@sealey.co.uk](mailto:sales@sealey.co.uk)