

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

1.1. ELECTRICAL SAFETY

WARNING! It is the responsibility of the owner and the operator to read, understand and comply with the following:

You must check all electrical products before use, to ensure that they are safe. You must inspect power cables, plugs, sockets and any other connectors for wear or damage. You must ensure that the risk of electric shock is minimised by the installation of appropriate safety devices. A Residual Current Circuit Breaker (RCCB) should be incorporated in the main distribution board. We also recommend that a Residual Current Device (RCD) is used. It is particularly important to use an RCD with portable products that are plugged into a supply which is not protected by an RCCB. If in any doubt consult a qualified electrician. You may obtain a Residual Current Device by contacting your Sealey dealer.

You must also read and understand the following instructions concerning electrical safety.

1.1.1. The **Electricity at Work Act 1989** requires all portable electrical appliances, if used on business premises, to be tested by a qualified electrician, using a Portable Appliance Tester (PAT), at least once a year.

1.1.2. The **Health & Safety at Work Act 1974** makes owners of electrical appliances responsible for the safe condition of those appliances and the safety of the appliance operators. **If in any doubt about electrical safety, contact a qualified electrician.**

1.1.3. Ensure that the insulation on all cables and on the appliance is safe before connecting it to the power supply. See 1.1.1. and 1.1.2. and use a Portable Appliance Tester.

1.1.4. Ensure that cables are always protected against short circuit and overload.

1.1.5. Regularly inspect power supply cables and plugs for wear or damage and check all connections to ensure that none are loose.

1.1.6. **Important:** Ensure that the voltage marked on the appliance matches the power supply to be used and that the plug is fitted with the correct fuse - see fuse rating at right.

1.1.7. **DO NOT** pull or carry the appliance by the power cable.

1.1.8. **DO NOT** pull the plug from the socket by the cable.


1.1.9. **DO NOT** use worn or damaged cables, plugs or connectors. Immediately have any faulty item repaired or replaced by a qualified electrician. When an ASTA/BS approved UK 3 pin plug is damaged, cut the cable just above the plug and **dispose of the plug safely.** Fit a new plug according to the following instructions (UK only).

a) Connect the **GREEN/YELLOW** earth wire to the earth terminal 'E'.

b) Connect the **BROWN** live wire to the live terminal 'L'.

c) Connect the **BLUE** neutral wire to the neutral terminal 'N'.

d) **After wiring, check that there are no bare wires, that all wires have been correctly connected, that the cable outer insulation extends beyond the cable restraint and that the restraint is tight.**

Double insulated products, which are always marked with this symbol , are fitted with live (brown) and neutral (blue) wires only.

To rewire, connect the wires as indicated above - **DO NOT** connect either wire to the earth terminal.

1.1.10. Products which require more than 13 amps are supplied without a plug. In this case you must contact a qualified electrician to ensure that a 30 amp supply is available. We recommend that you discuss the installation of an industrial round pin plug and socket with your electrician.

1.1.11. If an extension reel is used it should be fully unwound before connection. A reel with an RCD fitted is preferred since any appliance plugged into it will be protected. The cable core section is important and should be at least 1.5mm², but to be absolutely sure that the capacity of the reel is suitable for this product and for others which may be used in the other output sockets, we recommend the use of 2.5mm² section cable.

1.2. GENERAL SAFETY

WARNING! *Water and electricity are dangerous partners. Be extremely cautious and always be aware that this device uses an electric motor. Always plug into a RCD (See electrical safety above). Unplug from mains before changing accessories or servicing.*

WARNING! *DO NOT USE the washer if any part of the unit, gun, nozzle, detergent tank, hose or cables is damaged. Replace or repair using genuine parts only. Unauthorised parts may be dangerous and will invalidate your warranty. Always check connections are correctly secured and not cracked or damaged in any way before using the machine.*

WARNING! *Use washer on a flat, levelled surface, in an upright position. Failure to do so will invalidate your warranty. NEVER lay the washer down during use.*

✓ Ensure you comply with all local water supply regulations. Power washers may only be connected to mains water supply if a back flow preventer valve is installed in the supply hose, or at the tap outlet.

✓ The supply hose must be reinforced, and have an internal diameter of 1/2". The water supply must be at least equal to the cleaner capacity. The water temperature must NOT exceed 122°F (50°C). The water supply pressure must NOT exceed 6 bar.

✓ Always be aware of the hazards that may occur during use. Study all applications and limitations of the washer before use.

✓ Use where air can freely circulate around the washer to avoid the machine overheating.

✓ Keep the washer in good condition. Use an authorised service agent to service the unit.

✓ Wear adequate protective clothing, goggles and anti-slip rubber soled footwear.

✓ Position the washer as near to the water supply as possible.

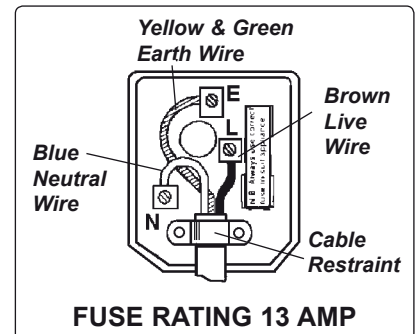
WARNING! *Ensure all persons and animals keep at a minimum distance of 15mtr from the washer when in use.*

WARNING! *The pressure washer must only be used with clean water. Unfiltered water or corrosive chemicals must not be used as these will damage the cleaner.*

✓ Ensure the nozzle is aimed correctly at the work surface before switching on the machine.

✓ Before activating the trigger, GRIP the gun firmly to counteract the recoil from the high pressure water jet.

WARNING! *Avoid sudden bursts of water as these will cause water pressure to drop and put extreme pressure on hoses and connectors.*



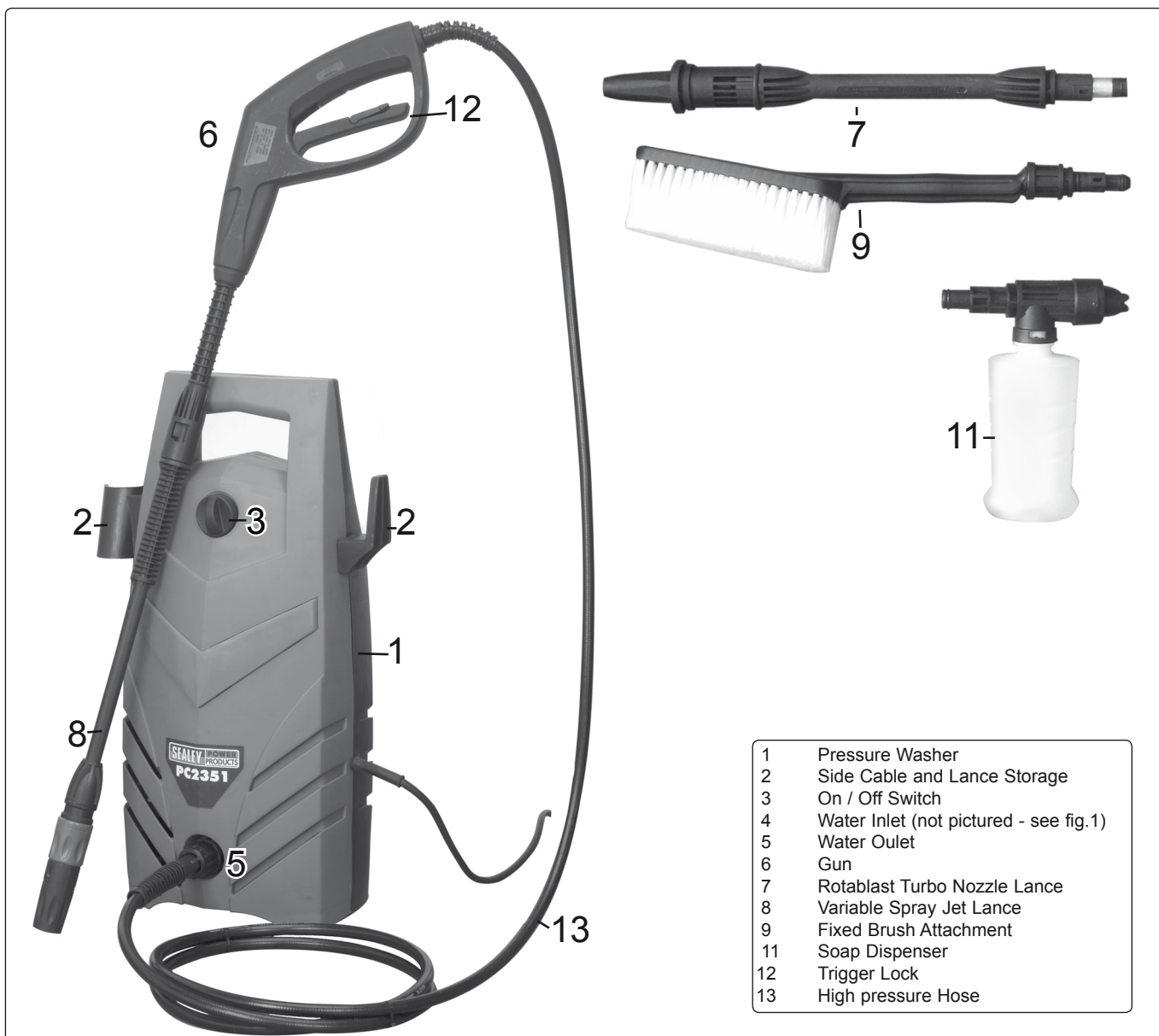
- ✓ If, during operation, power failure occurs turn the electricity and water off for safety reasons.
- ☐ **WARNING! The high pressure jet will cause loose particles to be propelled at high speed, which may cause serious injury.**
- ☐ **WARNING! DO NOT operate the machine without a water supply. Dry running can seriously damage the unit.**
- ☐ **WARNING! DO NOT leave the washer switched on for more than 15 minutes without operating the trigger.**
- x **DO NOT** obstruct ventilation grills during operation.
- x **DO NOT** use the washer with flammable or toxic liquids or any other product. Use only recommended detergent. Unapproved detergents may corrode the machine cover and accessories.
- x **DO NOT** jam the trigger in the operating position.
- x **DO NOT** adjust any internal control valves, as they have been factory set.
- x **DO NOT** connect other appliances to the machine inlet or outlet.
- x **DO NOT** move the unit by pulling the hoses or electrical cables. Use the handle.
- x **DO NOT** touch plug with wet hands. To avoid the risk of electrocution keep all connections dry and off the ground.
- x **DO NOT** direct jet against yourself, other persons, animals, electrical equipment or the machine itself.
- x **DO NOT** use washer if you are tired or under the influence of alcohol, drugs or intoxicating medication.
- x **DO NOT** allow children or untrained persons to operate the washer.
- ☐ **WARNING!** Discharge residual pressure before disconnecting the washer hose. Pressure left in unit may cause injury.
- ✓ After use, disconnect washer from electrical mains and water supply and store in a safe, dry, childproof area.

2. INTRODUCTION

Lightweight yet powerful unit designed for light trade and domestic use. Features Automatic Total Stop System (TSS) which switches the motor on and off when the lance trigger is operated, prolonging the motor life. Supplied with 3mtr hose and accessory kit including variable spray jet lance, rotary and fixed brush attachments and patio brush attachment with integral detergent container. Features Rotablast Nozzle® which helps develop the same Effective Cleaning Power (ECP) as a 2700psi washer. Includes foam applicator for pre-wash. Suitable for a wide range of applications.

3. CONTENTS & SPECIFICATION

Unpack the product and check contents against the list below. Also check that the machine has an identification plate or label. If label or parts are damaged or missing contact your supplier immediately.



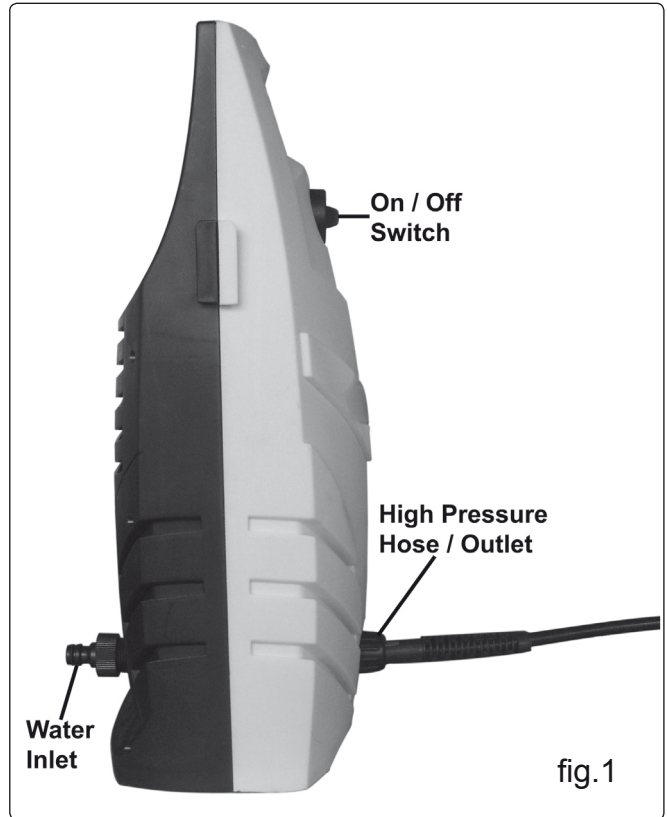
- | | |
|----|--|
| 1 | Pressure Washer |
| 2 | Side Cable and Lance Storage |
| 3 | On / Off Switch |
| 4 | Water Inlet (not pictured - see fig.1) |
| 5 | Water Outlet |
| 6 | Gun |
| 7 | Rotablast Turbo Nozzle Lance |
| 8 | Variable Spray Jet Lance |
| 9 | Fixed Brush Attachment |
| 11 | Soap Dispenser |
| 12 | Trigger Lock |
| 13 | High pressure Hose |

3.1. SPECIFICATION

Model No.	PC2351	Input Voltage/Current	230V/7A
Max Pressure	95bar	Rec. Power Supply	13A
Effective Cleaning Power	2300psi	Hose Length	3mtr
Water Flow	360ltr/hr	Weight	7kg
Motor Power	1600W		

4. SET-UP

- 4.1 Connecting the water supply.** Use a reinforced hose pipe with an internal diameter of 1/2" and connect to the mains water supply. Before attaching the hose to the pressure washer flush the hose through with some clean water to remove any foreign matter from within the hose. Attach a push fit hose connector to the water inlet on the machine (fig.1).
- 4.2 Connecting the high pressure hose.** Attach the high pressure hose as indicated in fig.1, ensuring the connector is tight. Turn on the water supply.
- 4.3 Assembling the lance and nozzle.** Push the lance into the gun as shown in fig.2 and turn 90° until it locks into place.
- ❑ **WARNING!** Ensure the nozzle is locked into position, failure to ensure this could result in the nozzle being ejected under high pressure when operating the gun.
 - ❑ **WARNING!** Ensure the On/Off switch is in the 'Off' position.
- 4.4 Connect to supply.** Using an RCD plugged into a 13A mains socket, DO NOT turn the power on until procedure 5.3 has been carried out.. DO NOT touch the plug with wet hands.

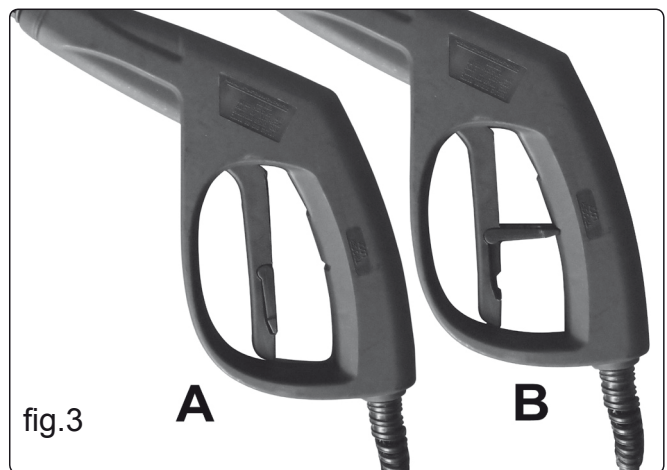
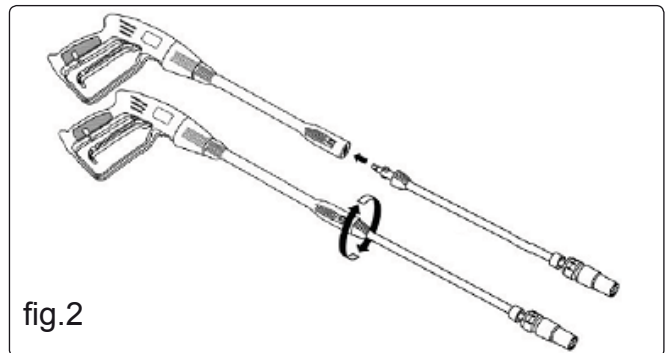


5. OPERATION

- ❑ **WARNING!** Ensure you read, understand and apply Section 1 safety instructions.
- ❑ **WARNING!** Dry running can seriously damage the unit.
- ❑ **WARNING!** Use washer on a flat, levelled surface, in an upright position. Failure to do so will invalidate your warranty. Never lay the washer down during use.
- ❑ **WARNING!** DO NOT leave washer switched on for more than 15 minutes without operating trigger.

Important! The washer motor will stop as soon as the gun trigger is released and will restart when the trigger is squeezed. Always allow at least 5 seconds between releasing the trigger and restarting.

- 5.1 Primary checks.** Check that the inlet filter is clean; pump delivery and pressure will be reduced if blocked. Never use the machine without a filter (which is fitted inside the water inlet connector, see fig.1). Ensure that the water supply, high pressure hose and gun are correctly connected, and that air can freely circulate around the washer.
- 5.2 Operation of safety catch.** To prevent inadvertent operation of the unit the safety catch should always be engaged when the gun is not in use. Turn the catch 90° away from the trigger to lock it, towards the trigger to unlock it (fig.3).
- 5.3 Bleeding The Gun**
It is very important to bleed the gun before using the pressure washer. Squeeze the trigger BEFORE turning the electrical supply on. This allows any air trapped inside the pressure washer and gun to be removed before using the unit. Continue holding the trigger for approximately one minute to allow any excess air out of the unit. Water will flow through the gun at low pressure during this procedure.
- 5.4 Operating the machine.**
- 5.4.1** Hold the spray gun firmly to counteract the recoil caused by the high pressure of the water. Before switching on ensure that the lance is not directed at people, objects or animals prior to being directed at the object to be cleaned.
- 5.4.2** It is recommended that the trigger is depressed before switching on the unit before every use. This reduces the back pressure and amperage draw which prevents fuses blowing.
- 5.4.3** Switch the machine on by turning the switch to the 'On' position as shown in fig.1. Release the handle safety catch (fig.3). Point the lance at the object to be cleaned and fully depress the trigger. When the trigger is released the motor will automatically switch off.



5.5 Adjusting spray pattern. The variable spray jet nozzle can be continuously varied from a fine pencil jet to a fan pattern by rotating the body of the nozzle.

Caution! The pencil point setting is very aggressive. It is recommended that for most cleaning applications, a twenty degree spray angle is used to avoid damage to the surface being sprayed.

Note: The pressure of the spray on the surface you are cleaning increases as you move the nozzle closer to the surface.

5.5.1 For the high pressure Rotablast spray fit the Rotablast turbo nozzle. This nozzle is intended for maximum cleaning affect.

Note: *The Rotablast Nozzle is not adjustable in any way. DO NOT attempt to dismantle it. It may be unscrewed from the lance for cleaning purposes only.*

5.6 Using detergent. Use only detergents approved for use in pressure washers.

5.6.1 Remove the nozzle that is attached to the gun and attach the soap dispenser.

5.6.2 Remove the bottle and check that the tube is not blocked.

5.6.3 Fill with detergent suitable for use with a pressure washer and screw on the bottle. The detergent will automatically be mixed with the water and discharged through the nozzle.

5.6.4 Dirt is dissolved by applying detergent to the dry surface. On vertical surfaces, work from the bottom upwards.

5.6.5 Leave the detergent to act for 1-2 minutes, but **DO NOT** allow the surface to dry out.

5.6.6 To wash down select the variable spray jet nozzle set on the wide fan setting.

5.6.7 When you have finished the soap application, remove the bottle and flush clean water through the tube until it is thoroughly cleaned.

Note: Failure to clean properly will cause the injection system to become clogged and inoperable.

5.7. When washing is completed.

5.7.1. Switch the power supply off by turning the switch to the 'Off' position.

5.7.2 Turn off the water supply tap.

5.7.3 Discharge residual pressure by pressing the trigger until no more water comes out of the nozzle.

☐ **WARNING!** Failure to discharge pressure could result in personal injury.

5.7.4 Disconnect the inlet and high pressure outlet hoses.

5.7.5 Wipe the machine clean and dry and store in a clean, safe, dry, childproof location.

Note: a) **DO NOT** leave motor switched on for more than 15 minutes without operating trigger.

b) If the water pressure drops (i.e. someone else using the same water supply), the washer will not operate correctly. Immediately switch off the motor and wait until the pressure is restored.

c) Should the motor stop and fail to restart, the built in thermal cut-out may have tripped. Check to ensure that the washer is connected correctly to electrical and water supplies (also see Section 6 Troubleshooting). Wait 5 minutes for the cut-out to reset and re-start the motor. If the motor continues to cut out contact your authorised service agent.

6. TROUBLESHOOTING GUIDE

SYMPTOMS	REASON	REMEDY
Motor will not start or stop while operating.	Loose or disconnected plug.	Reconnect plug.
	Tripped pressure washer thermal switch.	Allow to cool and restart unit.
Circuit breaker trips or fuse blown.	Circuit Overload.	Check that the circuit is rated 13amps or greater. Disconnect all loads on the circuit.
	Extension cord too long or wire size too small.	Use proper extension cord as recommended in section1.
	Nozzle partially blocked, causing excessive pressure.	Clean nozzle as described in maintenance section.
Water or oil leaking from bottom of pump.	A small amount of leakage is normal.	If excessive leaking occurs contact authorised service agent.
Trigger will not move.	Gun safety lock engaged.	Release safety lock.
Unit will not stop when trigger is released.	Trigger system not operating properly.	Contact authorised service agent.
Motor running but pump not building maximum pressure or has irregular pressure.	Water supply not turned on.	Turn on water supply.
	Unit has been stored in freezing temperatures.	Thaw out unit completely including hose, gun and attachments.
	Water inlet screen clogged.	Clean screen as described in maintenance section.
	Kink in supply hose.	Straighten hose.
	Nozzle worn out.	Replace nozzle.
	Air in pump.	Let pressure washer run with gun open and lance removed until a steady stream of water is released.
	Suction or discharge valves clogged or worn out.	Contact authorised service agent.

7. MAINTENANCE

- ❑ **WARNING!** Ensure the pressure washer is switched off and unplugged from the mains electrical power supply and turned off at the mains water tap before performing any maintenance tasks. Check, clean or renew the inlet filter (which is fitted inside the hose connector, see fig.12) after every 50 hours of use.

7.1 Nozzle Attachments

- 7.1.1 Ensure that both Nozzle Attachments are kept clean and free of debris.
- 7.1.2 The variable nozzle should be lubricated regularly. Clogging of the nozzle causes the pump pressure to be too high and cleaning is immediately required.
- 7.1.3 Separate the nozzle from the lance by unscrewing anti-clockwise (fig.2).
- 7.1.4 Clear the nozzle of any debris.
- 7.1.5 Flush the nozzle with water.
- 7.1.6 Reconnect the nozzle to the lance. Ensure that the nozzle clicks into place.

7.2 Water Filter

- 7.2.1 The pressure washer is equipped with a water inlet filter to protect the pump.
- 7.2.2 To clean the conical filter, remove quick fit connection and the filter from the pump inlet.
- 7.2.3 Back-flush the filter to clean.
- 7.2.4 Replace filter and quick connection immediately to prevent any ingress of foreign matter into the pump.

7.3 Cooling System

- 7.3.1 The air vents, in and around the pressure washer, must be kept clean and free of any obstructions to ensure proper air cooling of the motor during operation.
- ❑ **WARNING!** Prevent water from penetrating the vents of the pressure washer to minimise the risk of damage to the machine and to reduce the risk of shock to the operator.

- 7.4 **General** Check unit, gun, nozzle, hose, connections and cables for damage. Immediately replace or repair with genuine parts.

7.5 Storage

- 7.5.1 Store in a location where the washer will not be subject to freezing conditions.
- 7.5.2 Make sure that the pressure washer has been drained of water and remove the hoses.

Environmental Protection.



Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycle centre and disposed of in a manner which is compatible with the environment.



When the product is no longer required, it must be disposed of in an environmentally protective way. Contact your local solid waste authority for recycling information.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

INFORMATION: For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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