

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY, AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

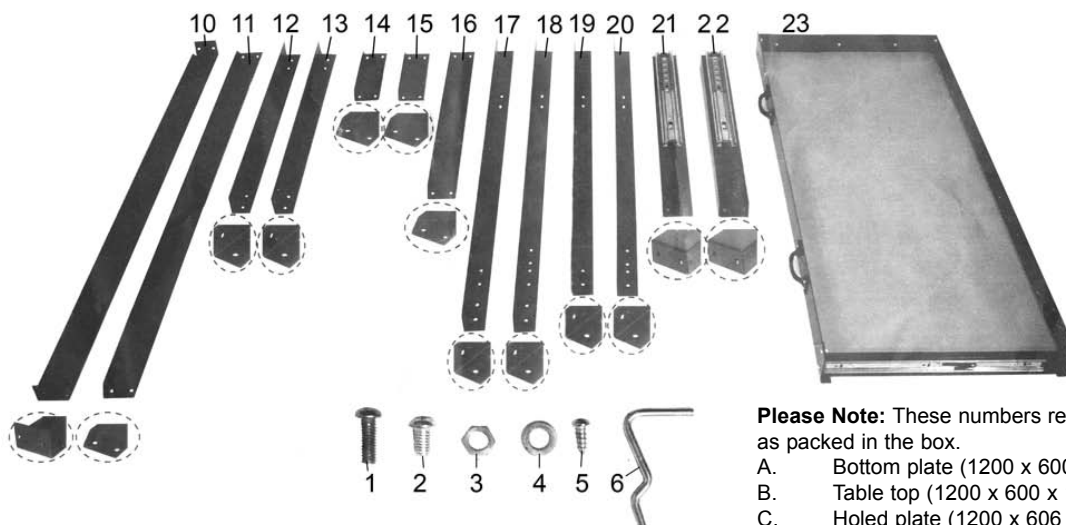
1.1 GENERAL SAFETY

- ❑ **WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this bench.
- ✓ Locate bench in a suitable work area.
- ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
- ❑ **WARNING!** Use bench on level and solid ground, preferably concrete.
- ✓ Keep the bench clean and tidy in accordance with good workshop practice.
- ✓ Keep children and unauthorised persons away from the work area.
- x **DO NOT** use the bench for any purpose other than that for which it is designed.
- x **DO NOT** undertake work on the bench without the workpiece being adequately secured. Use clamps or a vice (not included) to secure the workpiece. Available from your Sealey dealer.
- x **DO NOT** use the bench outdoors.
- x **DO NOT** get the bench wet or use in damp or wet locations or areas where there is condensation.
- x **DO NOT** clean the bench with any solvents which may damage the surface or the protective coating on the worktop.



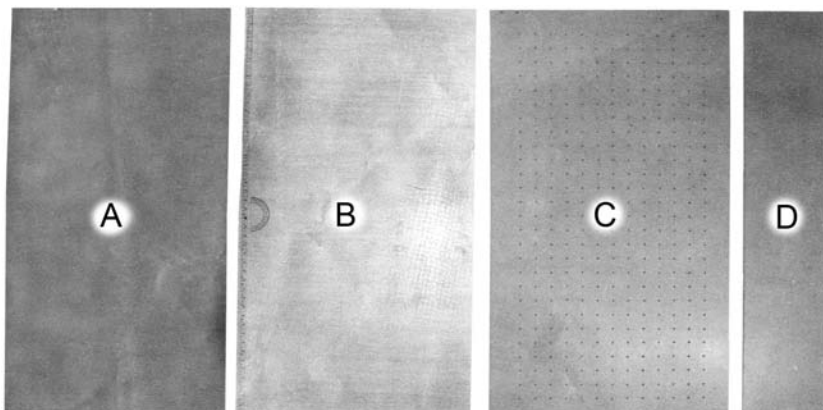
2. CONTENTS

- 2.1 Carefully unpack the product and check the contents against the diagrams below. Should any items be missing or damaged make immediate contact with your Sealey dealer.



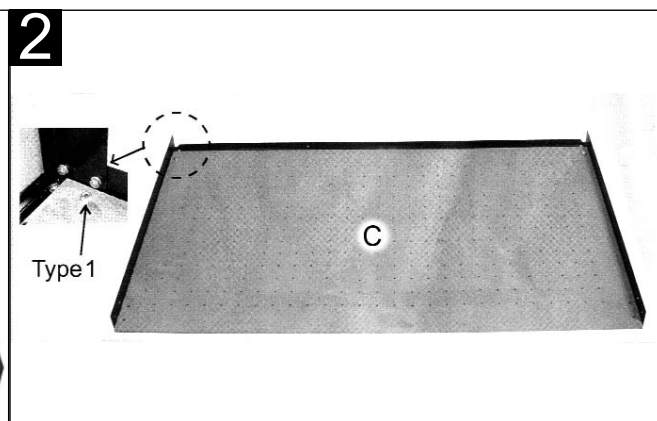
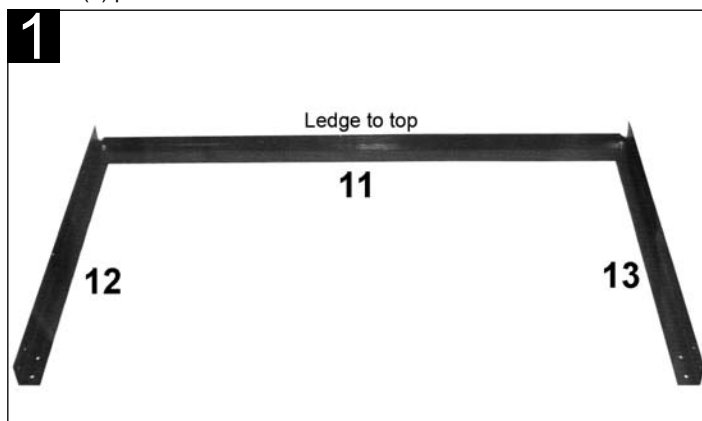
Please Note: These numbers relate to the parts as packed in the box.

- A. Bottom plate (1200 x 600 x 9mm)
- B. Table top (1200 x 600 x 18mm)
- C. Holed plate (1200 x 606 x 6mm)
- D. Top plate (1196 x 220 x 6mm)
- 1. Bolt M6 x 15mm (x6)
- 2. Bolt M6 x 10mm (x54)
- 3. Nut M6 (x60)
- 4. Washer M6 (x120)
- 5. Wood screw (x4)
- 6. Tool hooks for holed plate (x30)
- 10. Top rail 1198mm (x1)
- 11. Cross member 1200mm (x5)
- 12. Left holed plate support (x1)
- 13. Right holed plate support (x1)
- 14. Left top cantilever arm 220mm (x1)
- 15. Right top cantilever arm 220mm (x1)
- 16. Side rail 600mm (x4)
- 17. Left rear leg 1000mm (x1)
- 18. Right rear leg 1000mm (x1)
- 19. Left front leg 900mm (x1)
- 20. Right front leg 900mm (x1)
- 21. Left guide rail 602mm (x1)
- 22. Right guide rail 602mm (x1)
- 23. Drawer 450mm x 1115mm (x1)



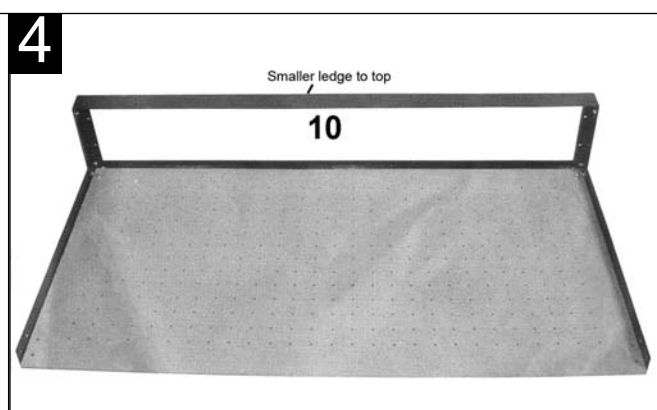
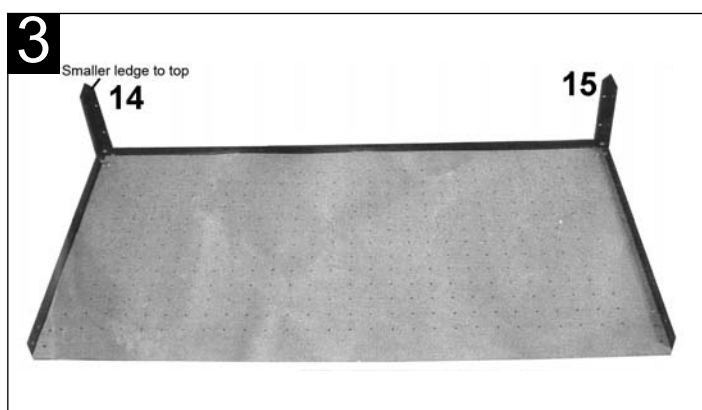
3. ASSEMBLY

Please note: Unless otherwise stated in the following instructions, use M6 x 10mm bolts (Part No.2), two M6 washers (4) per bolt and one M6 nut (3) per bolt.



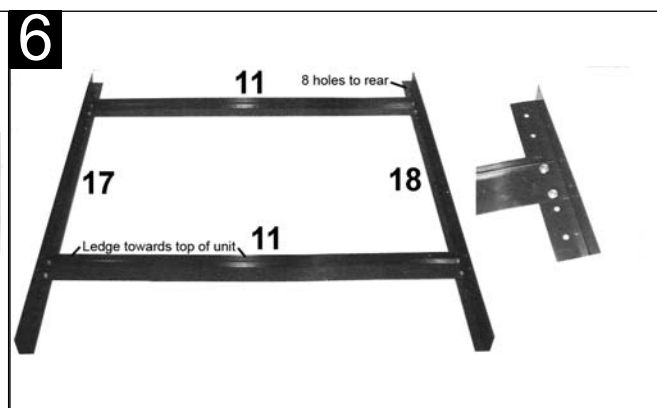
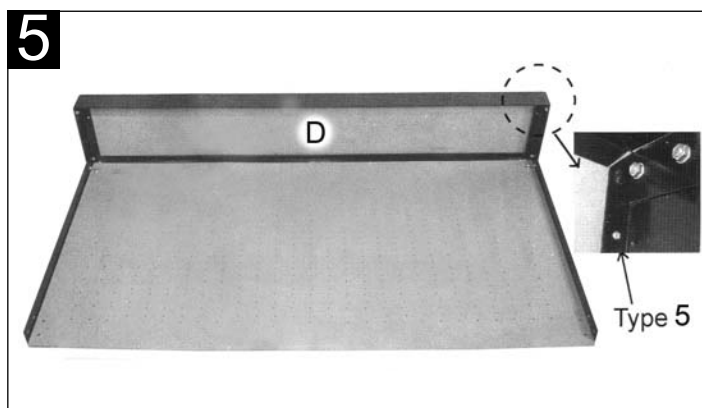
STEP 1. Place the left and right plate supports (12 and 13) on a level surface and then mount a cross member (11) across the top of these keeping the ledge to the top, using only one M6 10mm bolt per side in the top holes.

STEP 2. Mount the holed plate (C) inside this frame and secure at the top using one M6 15mm bolt per side.



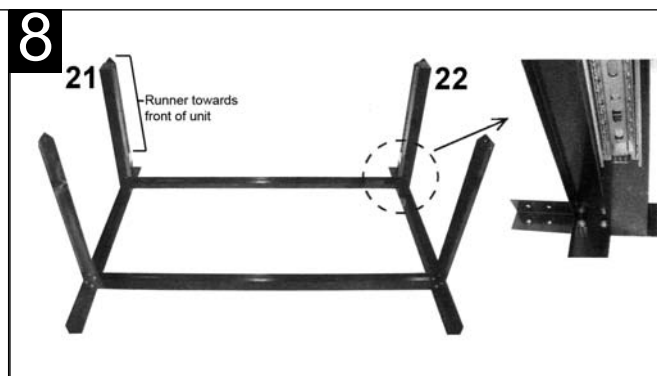
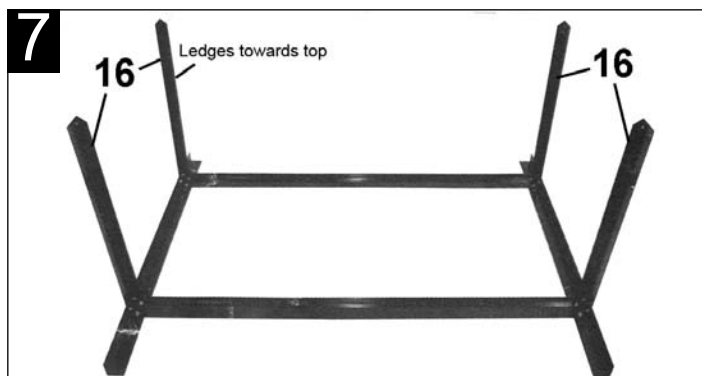
STEP 3. Position and fix the left and right cantilever arms (14 and 15) to the corners at the top of the frame.

STEP 4. Mount the top rail (10) between the two cantilever arms with the smaller ledge towards the top.



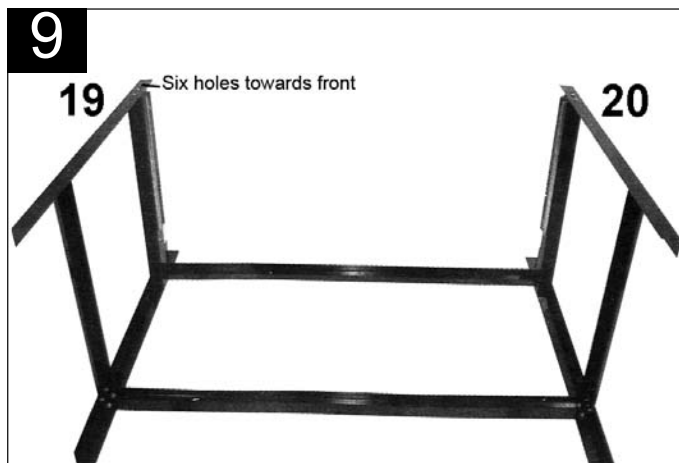
STEP 5. Mount the top plate (D) onto this framework, securing using the four wood screws (5) through the cantilever arms.

STEP 6. Place the left and right rear legs (17 and 18) on a level surface and attach two cross members (11) between them.

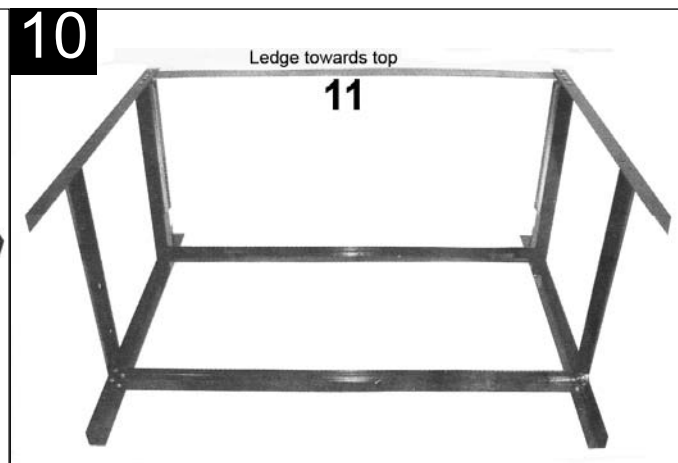


STEP 7. Attach the four side rails (16) to the rear legs.

STEP 8. Mount the left and right guide rails (21 and 22) onto the rear legs.



STEP 9. Mount and fix the left and right front legs (19 and 20) onto the side rails.



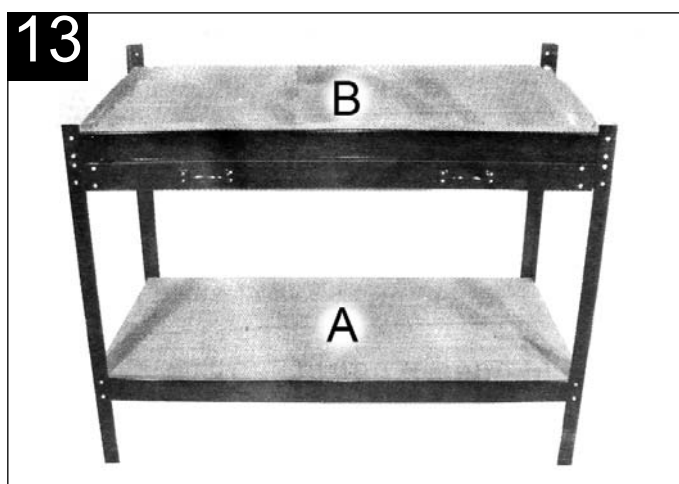
STEP 10. Mount a cross member (11) between the top of the front legs keeping the small ledge towards the top of the bench.



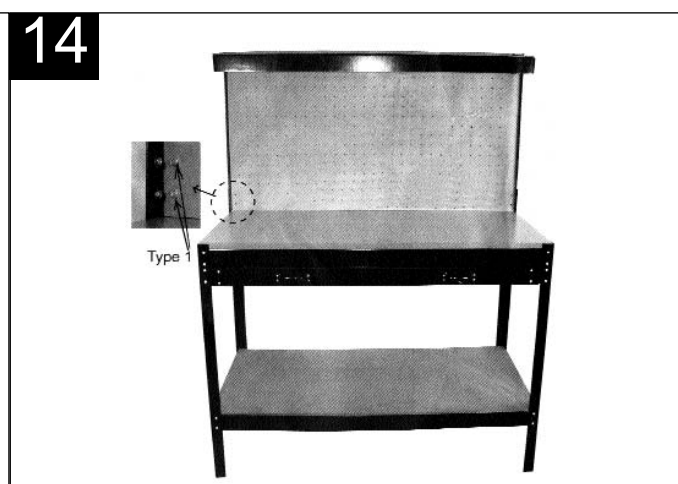
STEP 11. Attach and fix the last cross member (11) between the front legs.



STEP 12. Place the workbench upright onto its legs. Slide the pre-assembled drawer into place along the guide rails.



STEP 13. Place the bottom plate (A) onto the lower part of the workbench and table top (B) onto the top of the workbench.



STEP 14. Position the assembled tool plate from STEP 6, inside the rear brackets and attach onto the workbench by using four M6 x 15mm bolts through the holed plate at the back and four M6 x 10mm bolts through the side holes.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

INFORMATION: For a copy of our catalogue and latest promotions call us on 01284 757525 and leave your full name, address and postcode.

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