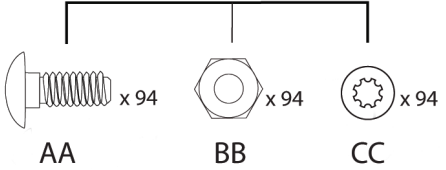


Main Assembly Unit



Drawer Assembly Unit

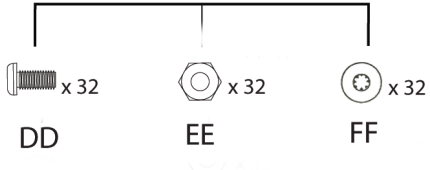
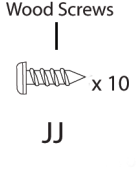


Table Top Wood Screws



4. ASSEMBLY

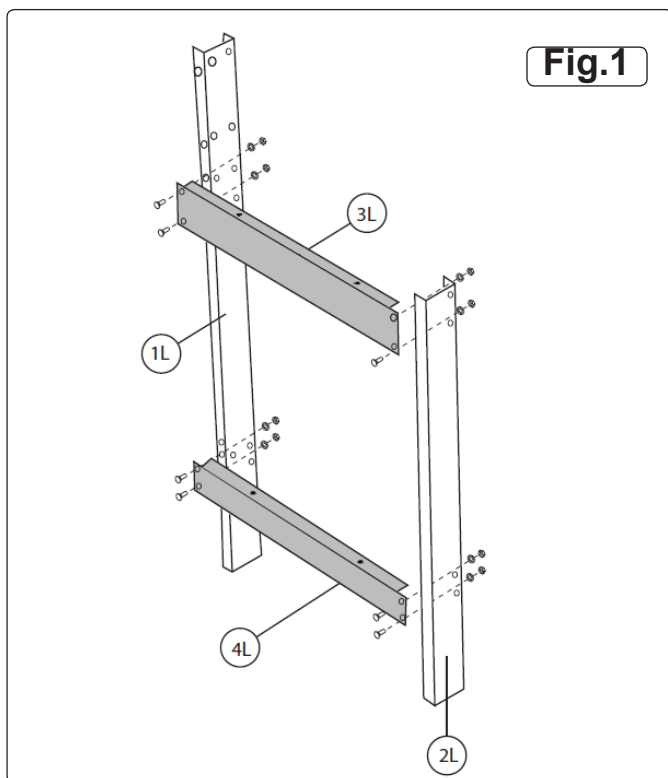


Fig.1

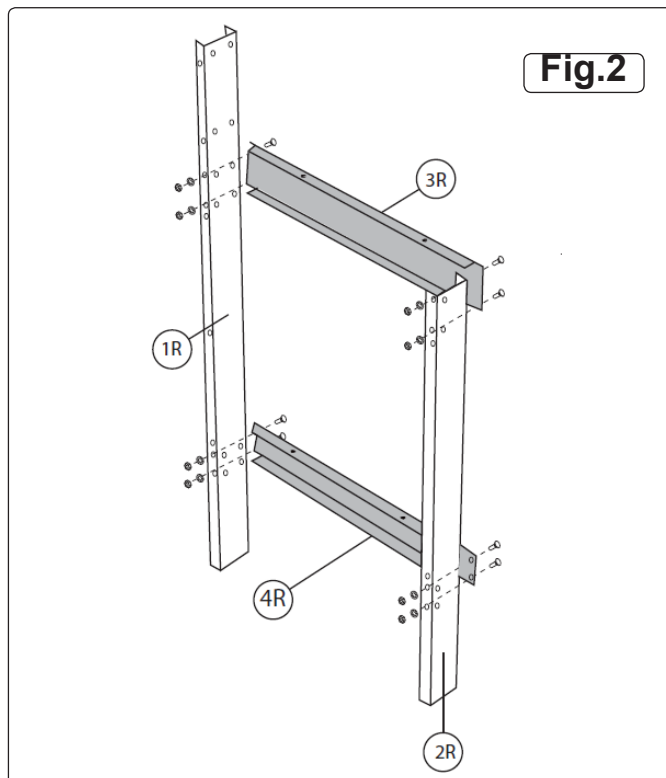


Fig.2

- NOTE:** Tools required for assembly: spanner (included), #2 cross-head screwdriver and pliers (not included).
- 4.1.** Use 8 AA bolts, 8 BB nuts and 8 CC washers. Align holes on cross bracing (3L) and (4L) to table legs (1L and 2L). Insert 8 (AA) bolts through matching holes as shown above - four bolts per cross bracing. Fasten with 8 washers (CC) and 8 nuts (BB).
Do not over tighten.

- 4.2.** Use 8 AA bolts, 8 BB nuts and 8 CC washers. Align holes on cross bracing (3R) and (4R) to table legs (1R) and (2R). Insert 8 (AA) bolts through matching holes as shown above - four bolts per cross bracing. Fasten with 8 washers (CC) and 8 nuts (BB).
Do not over tighten.

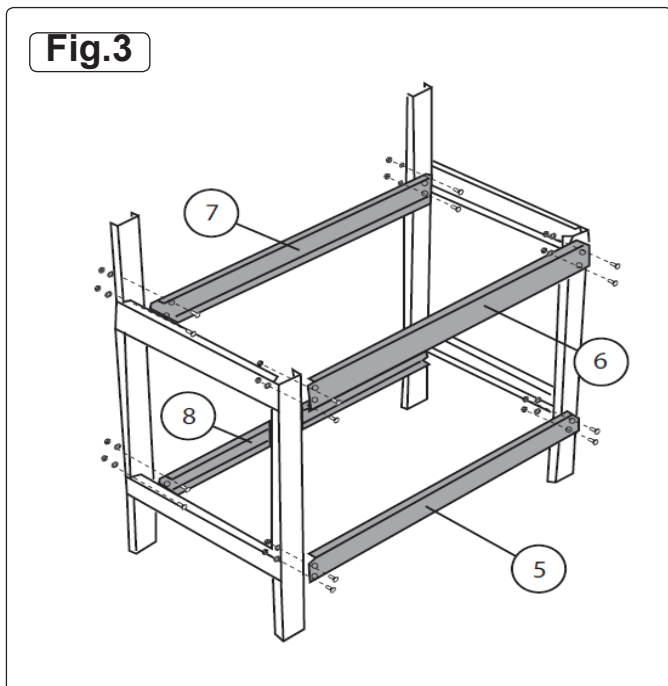


Fig.3

- 4.3.** Use 16 AA bolts, 16 BB nuts and 16 CC washers. Align holes from cross bracing pieces (5 and 8) to the complete table leg ends from previous steps. Ensure labels on pieces (5 and 8) have arrows facing up and square holes are on the top. Insert 2 (AA) bolts through left and right side of lower front cross bracings (5) - Fasten with 2 washers (CC) and 2 nuts (BB). Repeat for lower back cross bracing (8). Repeat steps for top cross bracing pieces (6 and 7), ensure labels on pieces (6 and 7) have arrows facing up and round holes are on the top. **Do not over tighten.**

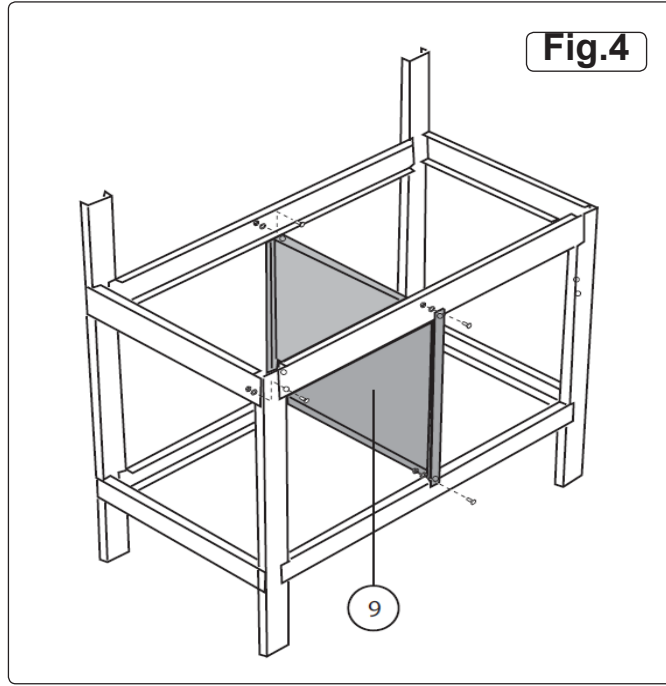
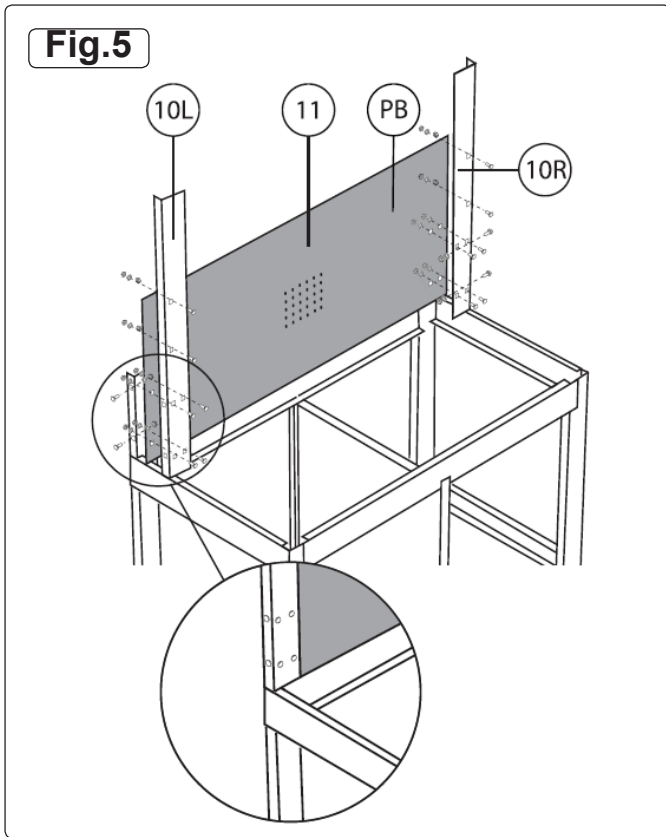
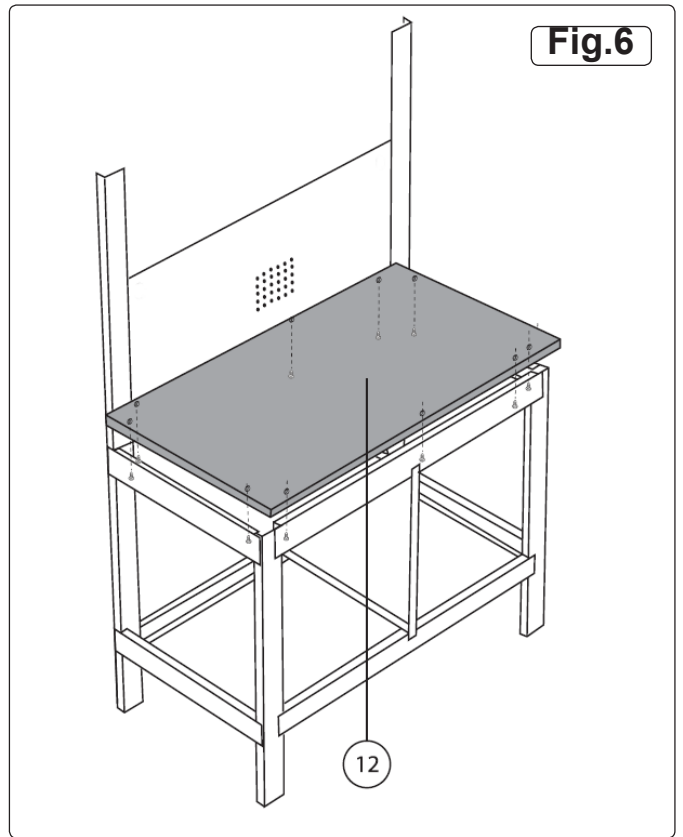


Fig.4

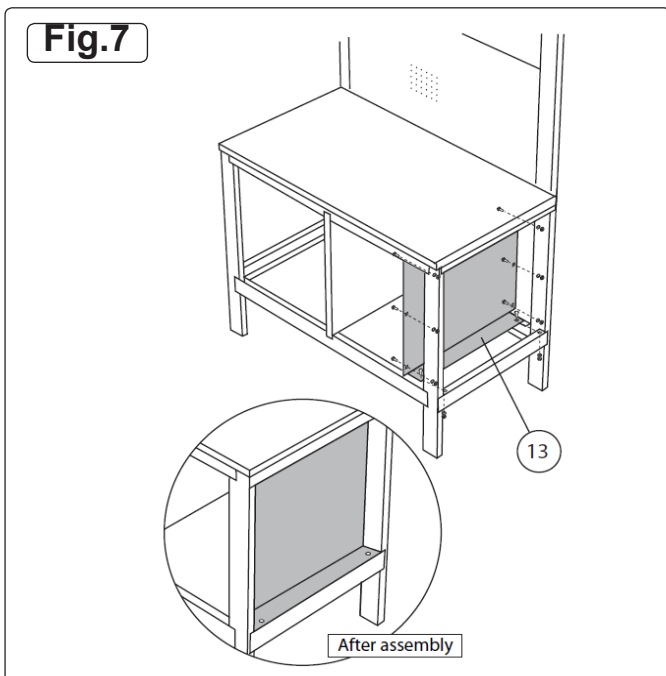
- NOTE:** If you wish to install the drawers on the **LEFT** side, go to steps **4.22** to **4.27**. Installation of drawers on left side will take an additional 1 hour approximately.
- 4.4.** Use 4 AA bolts, 4 BB nuts and 4 CC washers. Take centre wall (9), with drawer rails facing to the right of the table, and fasten to frame of table using 4 (AA) bolts, 4 (CC) washers and 4 (BB) nuts.
Do not over tighten.



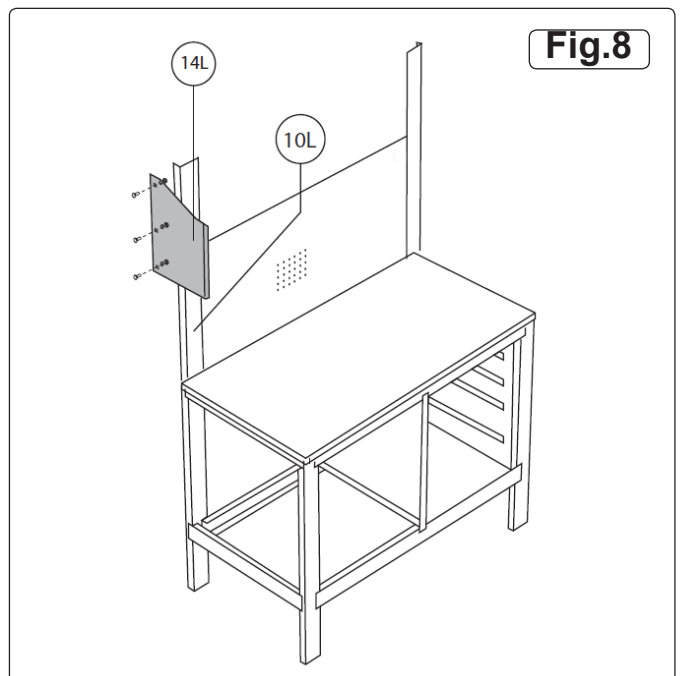
4.5. Use 8 AA bolts, 8 BB nuts and 8 CC washers. Align holes on cross bracing (3L) and (4L) to table legs (1L and 2L). Insert 8 (AA) bolts through matching holes as shown above - four bolts per cross bracing. Fasten with 8 washers (CC) and 8 nuts (BB). **Do not over tighten.**



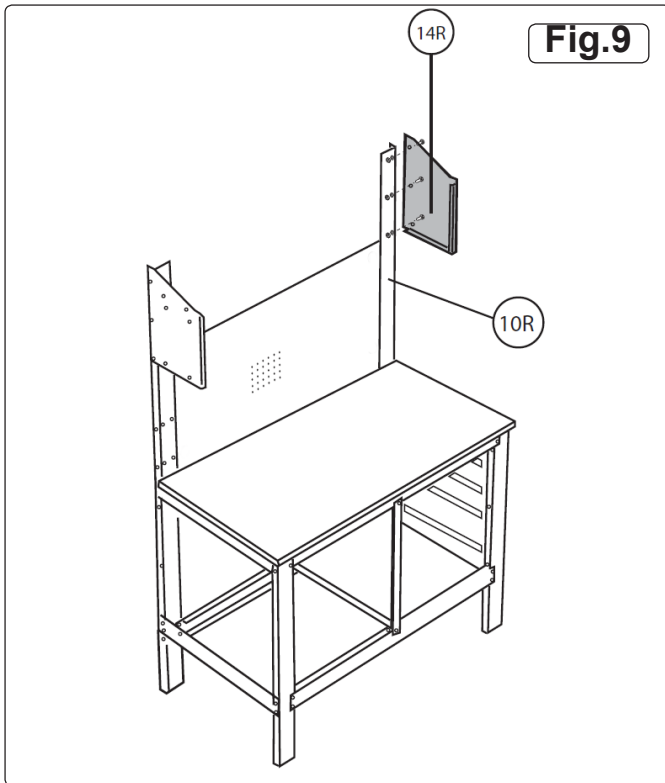
4.6. Use 8 AA bolts, 8 BB nuts and 8 CC washers. Align holes on cross bracing (3L) and (4L) to table legs (1L and 2L). Insert 8 (AA) bolts through matching holes as shown above - four bolts per cross bracing. Fasten with 8 washers (CC) and 8 nuts (BB). **Do not over tighten.**



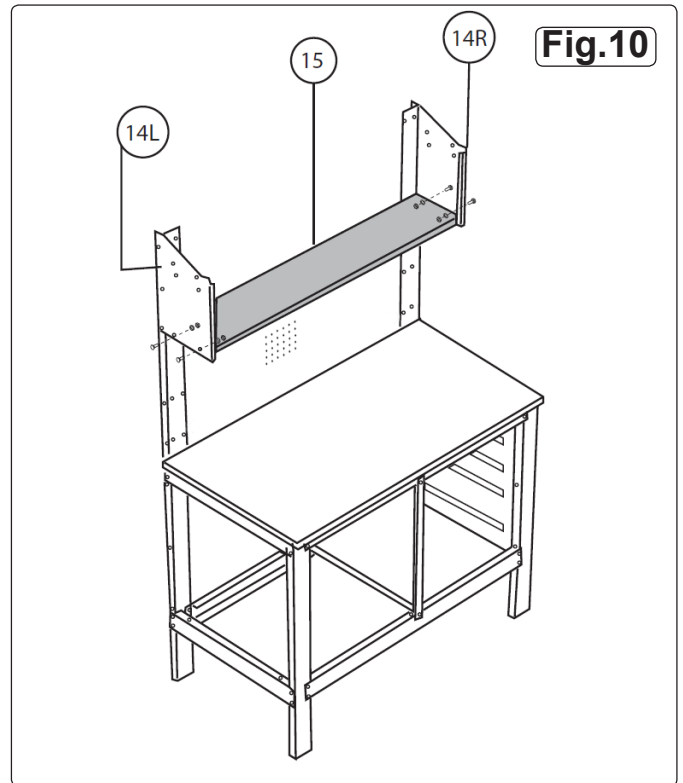
4.7. Use 8 AA bolts, 8 BB nuts and 8 CC washers. With drawer rails facing inward, take drawer frame (13) and fasten to body of frame using 8 (AA) bolts, 8 (CC) washers and 8 (BB) nuts. **Do not over tighten.**



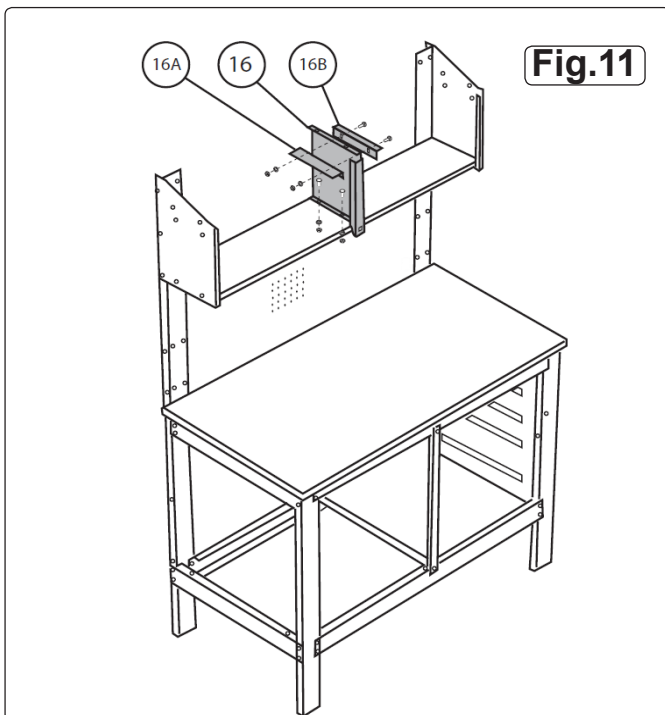
4.8. Use 3 AA bolts, 3 BB nuts and 3 CC washers. Align holes of the left side shelf bracing (14L), and match them to the peg board frame (10L). Fasten using 3 (AA) bolts, 3 (CC) washers and 3 (BB) nuts. **Do not over tighten.**



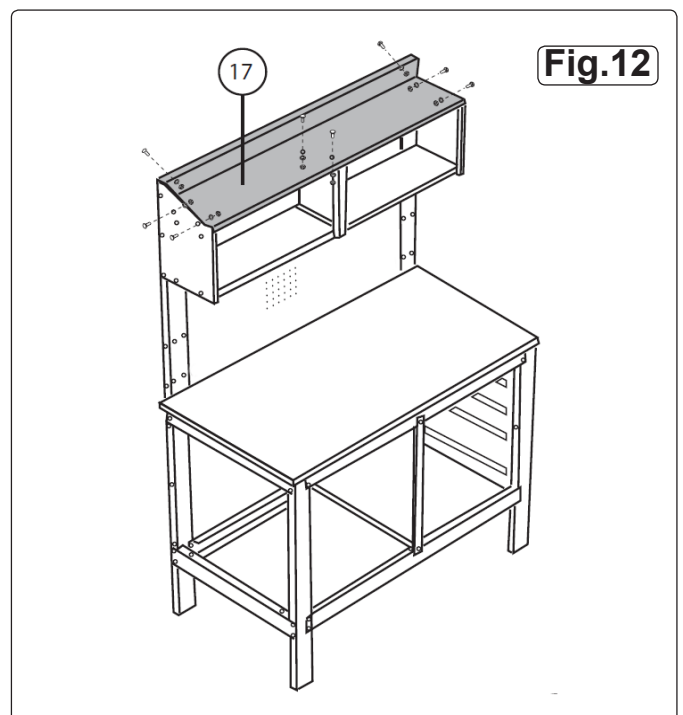
- 4.9.** Use 3 AA bolts, 3 BB nuts and 3 CC washers. Align holes of the right side shelf bracing (14R), and match them to the pegboard frame (10R). Fasten using 3 (AA) bolts, 3 (CC) washers and 3 (BB) nuts. **Do not over tighten.**



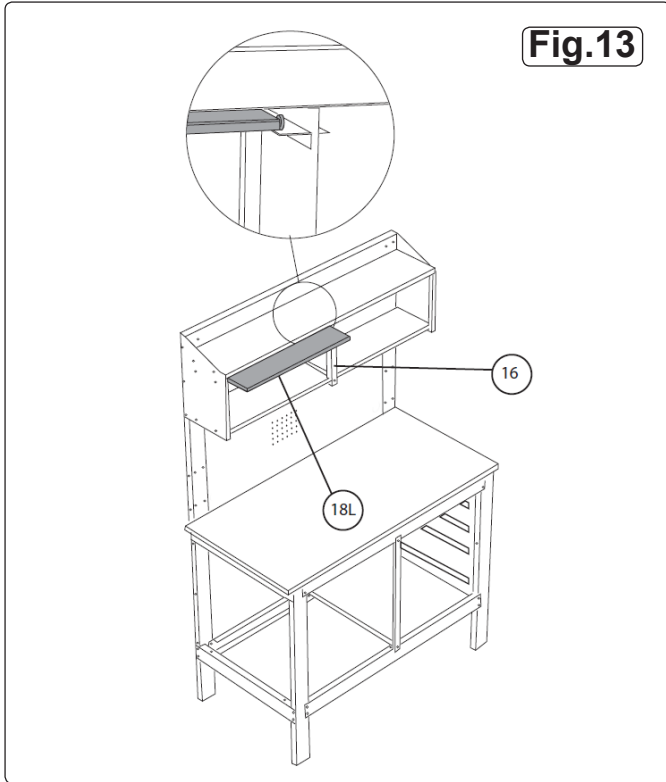
- 4.10.** Use 4 AA bolts, 4 BB nuts and 4 CC washers. Align the holes of the bottom of the shelving unit (15) and match them to the side shelf bracing (14L) and (14R). Fasten using 4 (AA) bolts, 4 (CC) washers and 4 (BB) nuts. **Do not over tighten.**



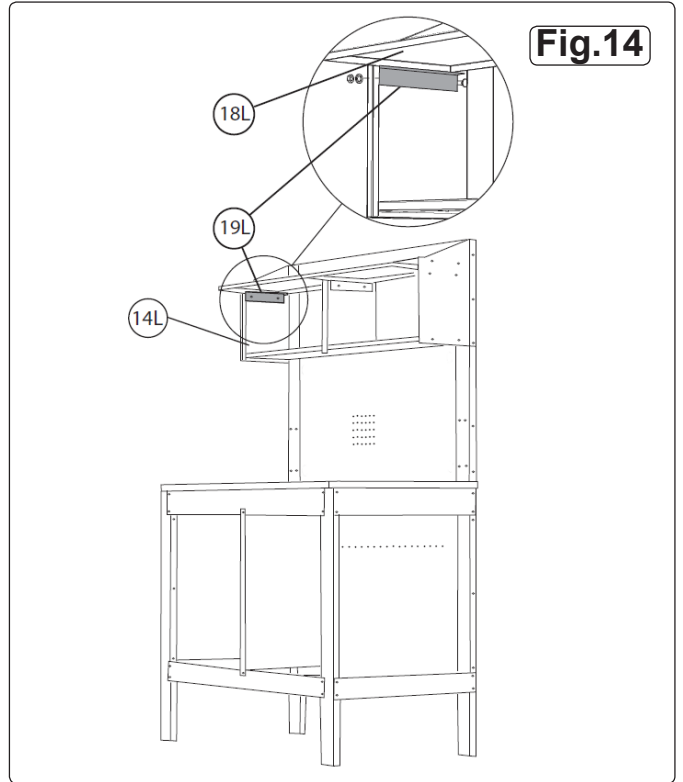
- 4.11.** Use 4 AA bolts, 4 BB nuts and 4 CC washers. Take the middle shelf divider (16) and align holes with the bottom shelving. Fasten using 2 (AA) bolts, 2 (CC) washers and 2 (BB) nuts. Take the left middle shelf divider rail (16A) and align it with the right middle shelf divider rail (16B) making sure the middle shelf divider (16) is in between. Fasten using 2 (AA) bolts, 2 (CC) washers and 2 (BB) nuts. **Do not over tighten.**



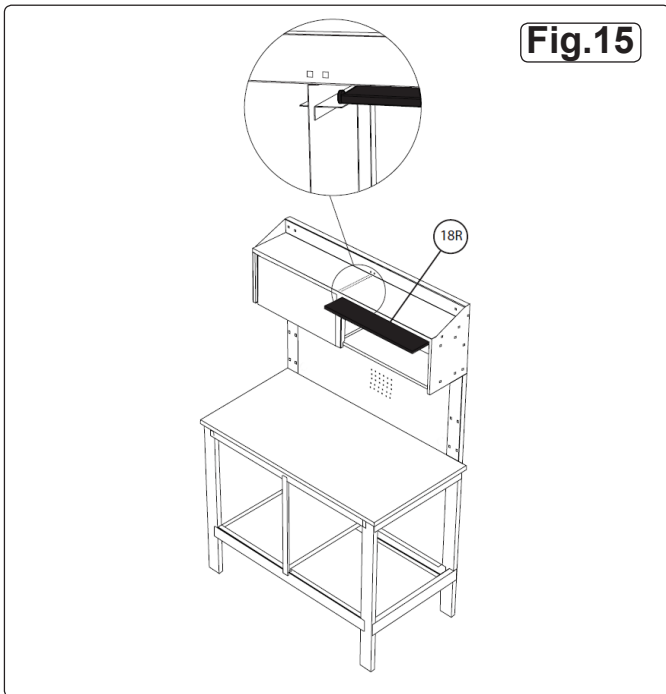
- 4.12.** Use 8 AA bolts, 8 BB nuts and 8 CC washers. Take the upper shelf (17) and lay flat so that it is resting on top of the shelf divider. Align holes of upper shelf (17) to match the left and right side shelf bracing. Take 3 (AA) bolts and insert them into the left shelf bracing, fasten with 3 (CC) washers and 3 (BB) nuts. Repeat previous step to attach the upper shelf (17) to the right shelf bracing. Take 2 (AA) bolts and insert them into the top part of shelf divider, fasten with 2 (CC) washers and 2 (BB) nuts. **NOTE: Now tighten all fasteners on the workbench upon completion of Step 4.12.**



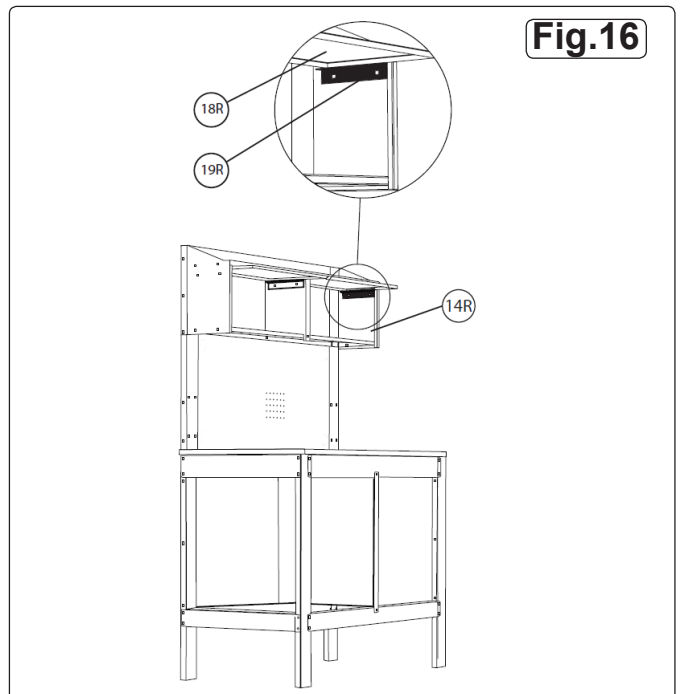
- 4.13.** Take the top left door (18L) and place onto rail of the middle shelf divider (16). Ensure that the wheel is resting onto the rail of middle shelf divider. You may have to insert the door at an angle to ensure it sits securely on the rail of the middle shelf divider.



- 4.14.** Use 2 AA bolts, 2 BB nuts and 2 CC washers. Take the left shelf rail (19L) and fit onto the wheel of the top left door (left side). Lifting both the left shelf rail (19L) and the top left door (18L), align the holes of (19L) with the holes of the left side shelf bracing (14L). Fasten 19L to 14L with 2 (AA) bolts, with 2 (CC) washers and 2 (BB) nuts. **Do not over tighten.**



- 4.15.** Take the top right door (18R) and place onto rail of the middle shelf divider (16). Ensure that the wheel is resting onto the rail of middle shelf divider. You may have to insert the door at an angle to ensure it sits securely on the rail of the middle shelf divider.



- 4.16.** Use 2 AA bolts, 2 BB nuts and 2 CC washers. Take the right shelf rail (19R) and fit onto the wheel of the top right door (right side). Lifting both the right shelf rail (19R) and the top left door (18R), align the holes of (19R) with the holes of the right side shelf bracing (14R). Fasten 19R to 14R with 2 (AA) bolts, with 2 (CC) washers and 2 (BB) nuts. **Do not over tighten.**

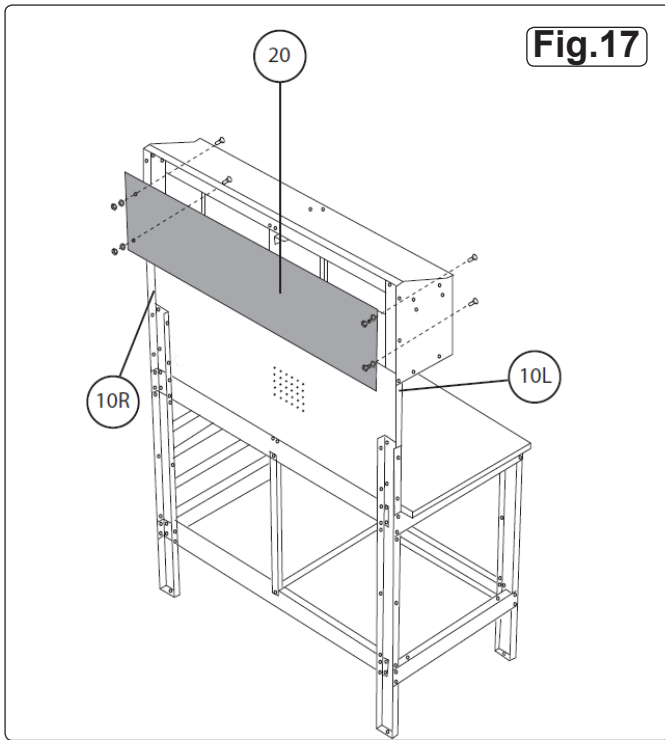


Fig.17

4.17. Use 4 AA bolts, 4 BB nuts and 4 CC washers. Rest the drawer backing (20) on top of the pegboard (11). Take 4 (AA) bolts and place through pegboard frame (10R) and (10L). Fasten and tighten with 4 (CC) washers and 4 (BB) nuts.
Do not over tighten.

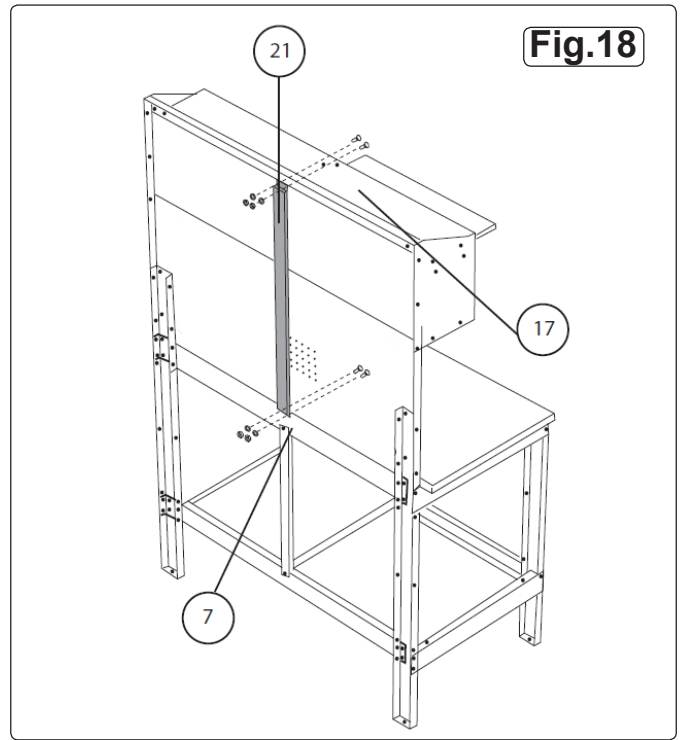


Fig.18

4.18. Use 4 AA bolts, 4 BB nuts and 4 CC washers. Align the holes of the pegboard support bar (21) to the holes of the cross bracing piece (7) as well as the upper shelf (17). Insert 4 (AA) bolts through holes and fasten using 4 (CC) washers and 4 (BB) nuts.
Do not over tighten.

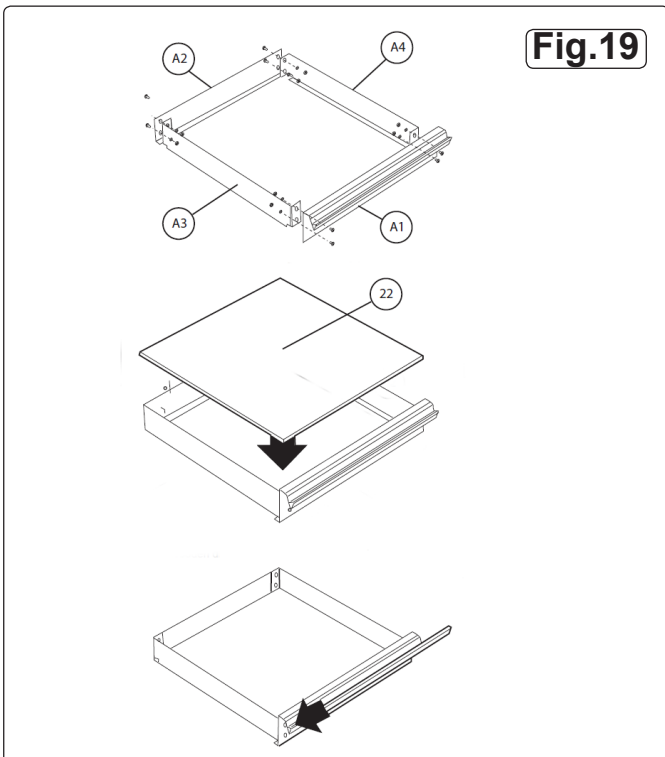


Fig.19

4.19. Align holes of front drawer (A1) with left and right side of drawer (A3 & A4). Insert 2 (DD) bolts per side. Fasten using 2 (FF) lock washers and 2 (EE) nuts. Align holes of rear drawer (A2) with left and right side of drawer (A3 & A4). Insert 2 (DD) bolts per side. Fasten using 2 (FF) lock washers and 2 (EE) nuts. Tighten all fasteners - **Do not over tighten.** Insert wooden drawer bottom (22) so that it rests on lip of drawers. Slide aluminium handle cover (23) over the top of the front drawer. Repeat for remaining small drawers.

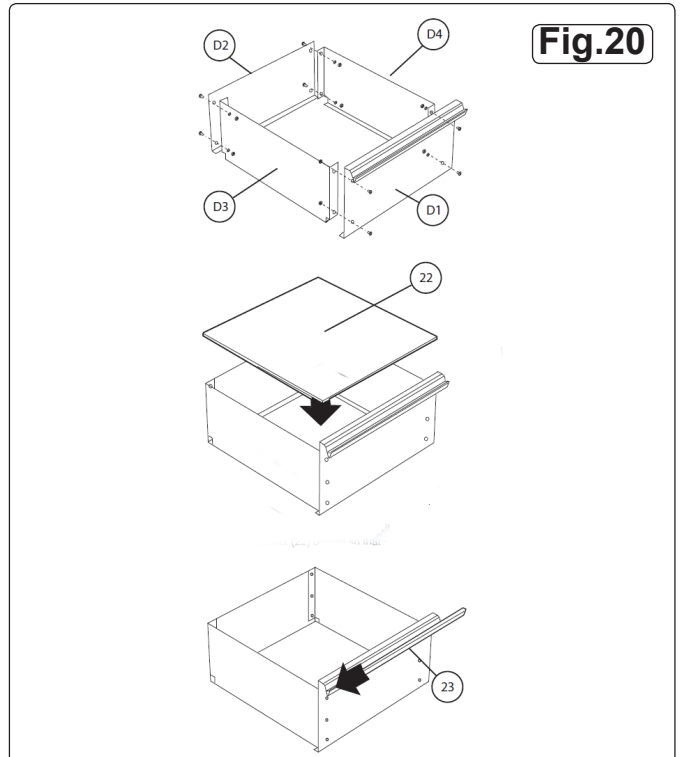
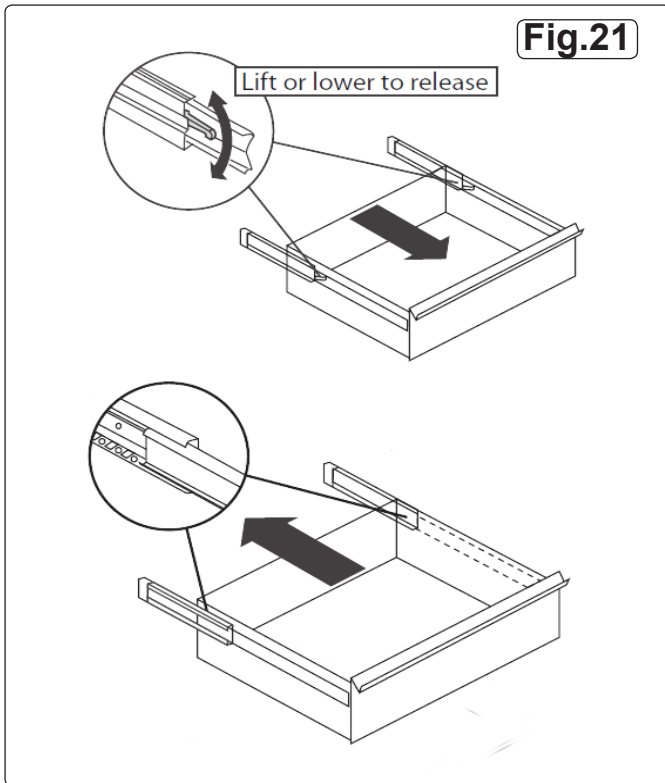
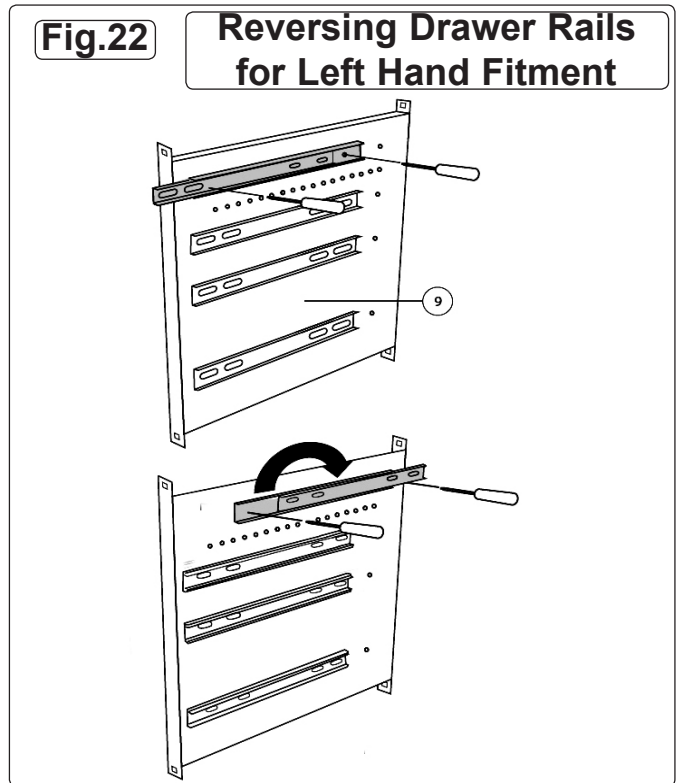


Fig.20

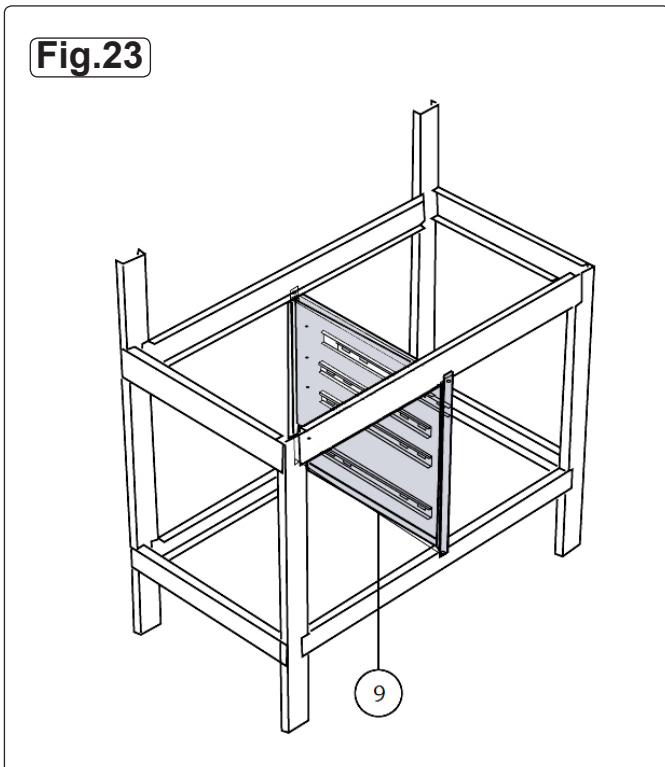
4.20. Align holes of front drawer (D1) with left and right side of drawer (D3 & D4). Insert 2 (DD) bolts per side. Fasten using 2 (FF) lock washers and 2 (EE) nuts. Align holes of rear drawer (D2) with left and right side of drawer (D3 & D4). Insert 2 (DD) bolts per side. Fasten using 2 (FF) lock washers and 2 (EE) nuts. Tighten all fasteners - **Do not over tighten.** Insert wooden drawer bottom (22) so that it rests on lip of drawers. Slide aluminium handle cover (23) over the top of the front drawer.



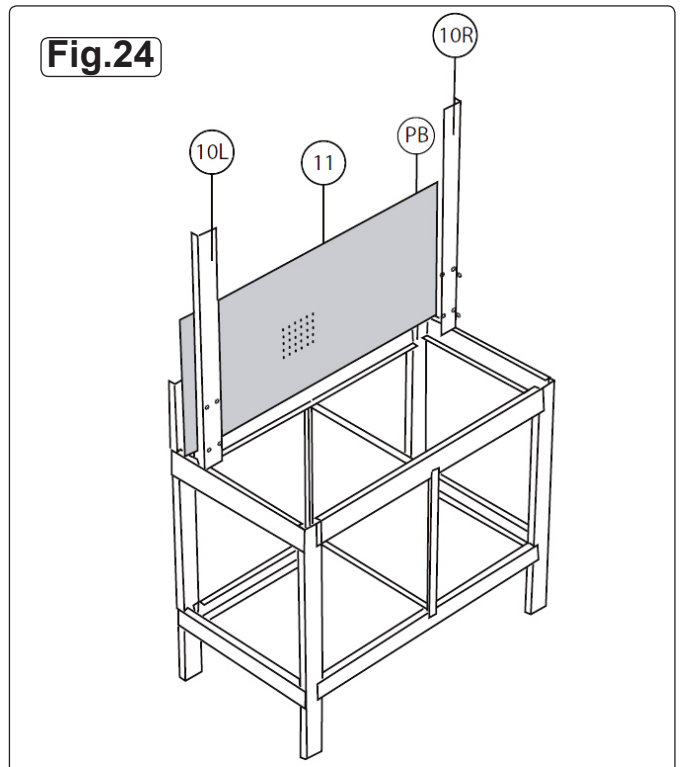
- 4.21.** Empty the drawer and fully extend before removing. Lift or lower (depending on the slide) the release lever on both sides. Slowly pull the drawer out to remove from table. To re-install, align the drawer rails and slowly push the drawer into the table until the drawer stops. Go to step 4.28.



- 4.22.** Remove both screws attaching drawer rails to centre walls. Flip drawer rails 180° to face the other direction and fasten with both screws. Repeat the above steps for the other three drawer rails.



- 4.23.** Use 4 AA bolts, 4 BB nuts and 4 CC washers. Take centre wall (9), with drawer rails facing to the left of the table, and fasten to the frame of the table using 4 (AA) bolts, 4 (CC) washers and 4 (BB) nuts. **Do not over tighten.**



- 4.24.** Use 12 AA bolts, 12 BB nuts and 12 CC washers. Take the pegboard (11) and place it against the back of the table frame so that the power bar hole (PB) is on the bottom right as shown above. Align screw holes of pegboard (11) against the holes of the table frame. Taking the left and right pegboard frame (10L and 10R), sandwich the pegboard between (1L) and (10L). Repeat this procedure, sandwiching Pegboard between (1R) and (10R). Fasten pegboard frame against frame of table by using 6 (AA) bolts, 6 (CC) washers and 6 (BB) bolts on each side. **Do not over tighten.**

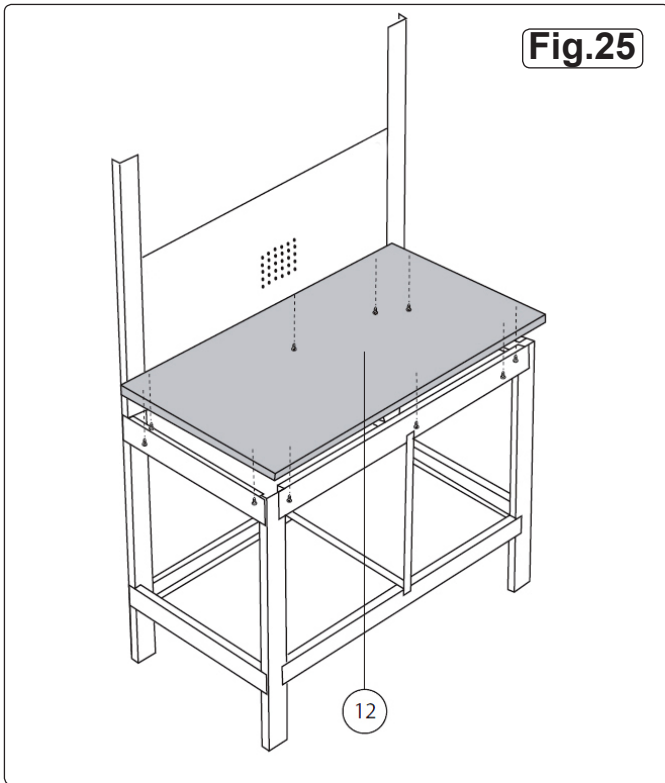


Fig.25

4.25. Use 10 JJ screws.
Align pre-drilled holes on bottom of table top to the round holes of the table frame. Using 10 (JJ) wood screws, fasten table top to frame of table. Tighten screws using a screwdriver.
Do not over tighten.

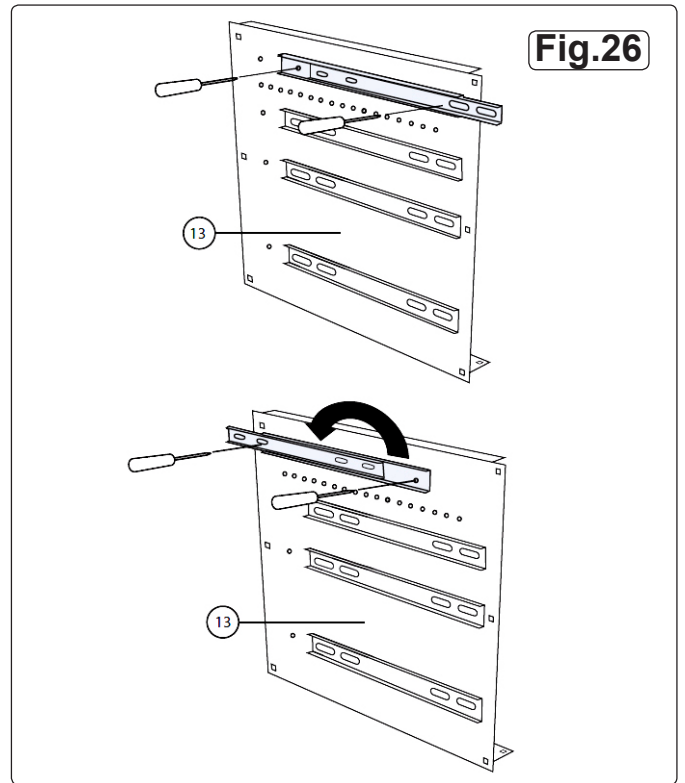


Fig.26

4.26. Slide the drawer rails in and out in order to remove both screws attaching the drawer rails to the drawer frame. Flip drawer rails 180° to face the other direction and fasten with both screws.
Repeat the above steps for the other three drawer rails.
Do not over tighten.

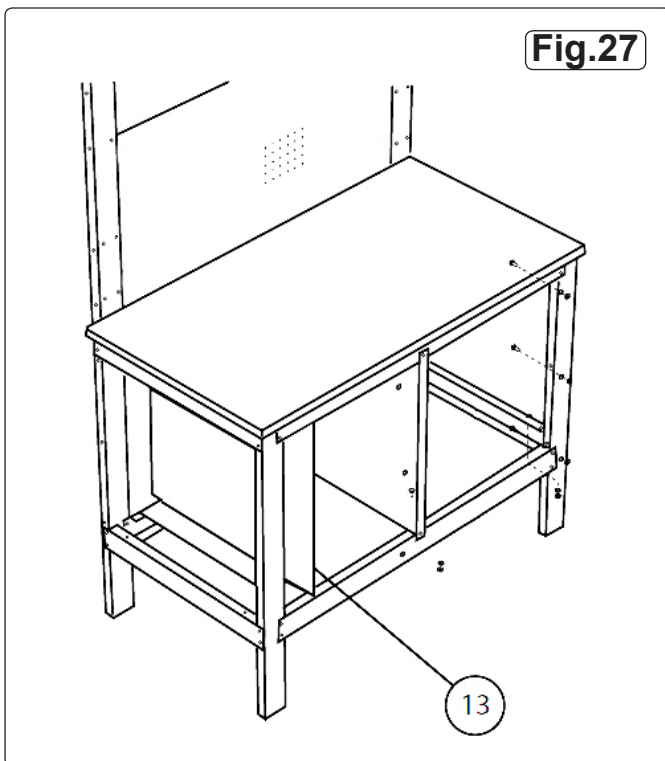


Fig.27

4.27. Use 8 AA bolts, 8 BB nuts and 8 CC washers.
With drawer rails facing inward, take drawer frame (13) and fasten to body of frame using 8 (AA) bolts, 8 (CC) washers and 8 (BB) nuts.
Do not over tighten.
Now return to Step 4.8. to complete assembly.

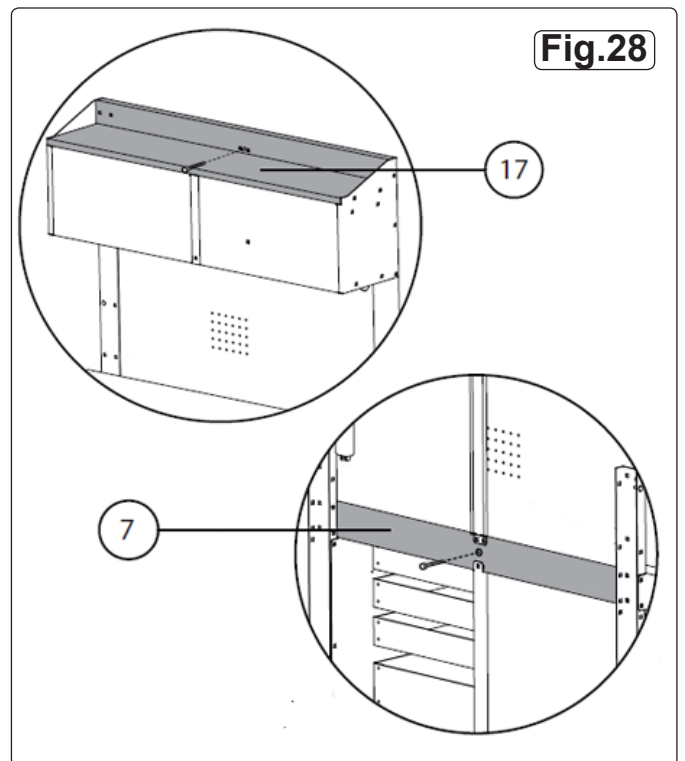


Fig.28

4.28. This workbench **MUST** be attached to a studed or concrete wall. Only use material appropriate hardware per your local building codes. Failure to do so may cause personal injury or product damage.
Insert mounting hardware through the pre-drilled hole in upper shelf (17). An additional pre-drilled hole is located in cross bracing piece (7). If unable to secure through upper shelf (17) securely mount workbench through cross bracing piece (7). Use appropriate hardware only.
Do not over tighten.

5. MAINTENANCE

- 5.1. Lubricate the slides of the drawers periodically with a smear of grease.
- 5.2. The drawer fronts, drawer trim, and other surfaces should be cleaned periodically with a mild detergent and water.
- 5.3. Car polish will preserve the workbench's finish. Apply the polish as you would to a vehicle. The polish will also help protect the workbench against scratches.
- 5.4. Grease and oil can be removed with most standard cleaning fluids. For safety reasons, use a nonflammable cleaning fluid.



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IP32 7AR

 01284 757500



www.sealey.co.uk



01284 703534



sales@sealey.co.uk