

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY, AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

### 1. SAFETY INSTRUCTIONS

- 1.1 GENERAL SAFETY**
- ❑ **WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this bench.
  - ✓ Locate bench in a suitable working area.
  - ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
  - ❑ **WARNING!** Use bench on level and solid ground, preferably concrete. Avoid tarmacadam since the bench may sink into the surface.
  - ✓ Keep the bench clean and tidy in accordance with good workshop practice.
  - ✓ Keep children and unauthorised persons away from the working area.
  - x **DO NOT** use the bench for any purpose other than that for which it is designed.
  - x **DO NOT** do work on the bench without the workpiece being adequately secured. Use clamps or a vice (not included but available from your Sealey dealer) to secure the workpiece.
  - x **DO NOT** use the bench out of doors.
  - x **DO NOT** get the bench wet or use in damp or wet locations or areas where there is condensation.
  - x **DO NOT** clean the bench with any solvents which may damage the paint surface.

### 2. INTRODUCTION & SPECIFICATION

35mm Thick wood composite top, with beech-effect laminate, and epoxy coated steel frame. Available in two sizes.

**Model No: AP0615** Size (H x W x L): **880 x 610 x 1500mm**

**Model No: AP0620** Size (H x W x L): **880 x 610 x 2000mm**

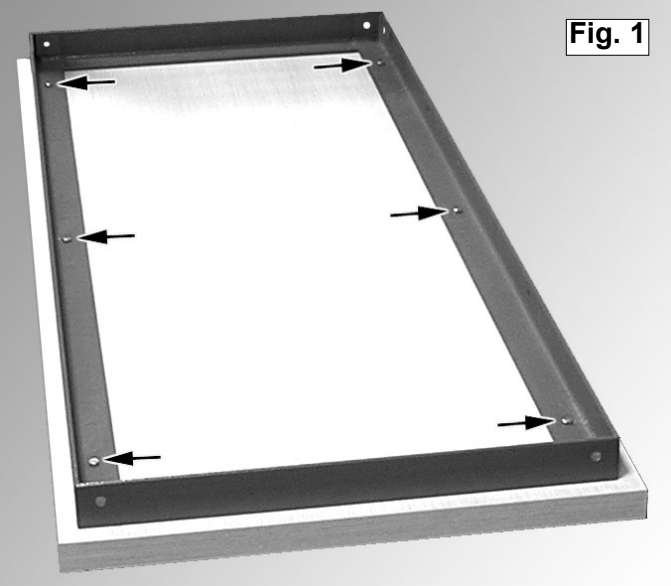
### 3. CONTENTS

- 3.1 Do not attempt to move the unassembled bench in its box on your own. Two people will be required to carry the box to the assembly area.
- 3.2 Remove all parts and fixings from the box. Ensure that you have adequate help to remove the bench top from the box ( It is too heavy for one person to lift safely.)
- 3.4 Check the contents against the parts listed below. Should there be any damaged or missing parts contact your supplier immediately.

ITEM	QUANTITY
Wood Composite Worktop	(1)
Support Frame	(1)
Legs	(4)
Leg Crosspieces	(2)
Leg Tie Piece	(1)
Leg Braces	(2)
M14 x 25mm Bolts	(18)
M14 Nuts	(18)
Washers	(18)
Hex Head Wood Screws M11x36mm	(6)

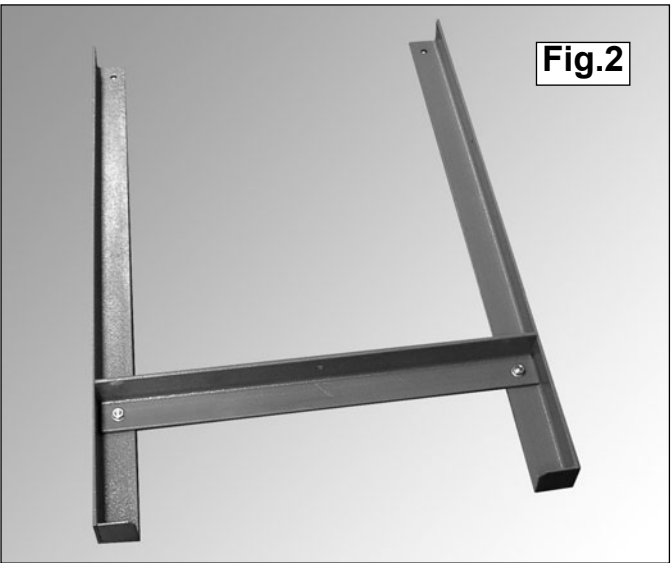
### 4. ASSEMBLY

- 4.1 Place a protective layer onto the floor e.g. the cardboard packing from this product. Lay the worktop face down onto the protective layer. Lay the support frame onto the top and align the six holes in the frame with the six pre-drilled holes in the worktop (see Fig.1). Fasten the frame to the top using the 6 M11 x 36mm hex headed woodscrews provided.



**Fig. 1**

- 4.2 Make up two end frames ensuring that the leg crosspiece that joins the two legs together is the right way round as shown in Fig.2.

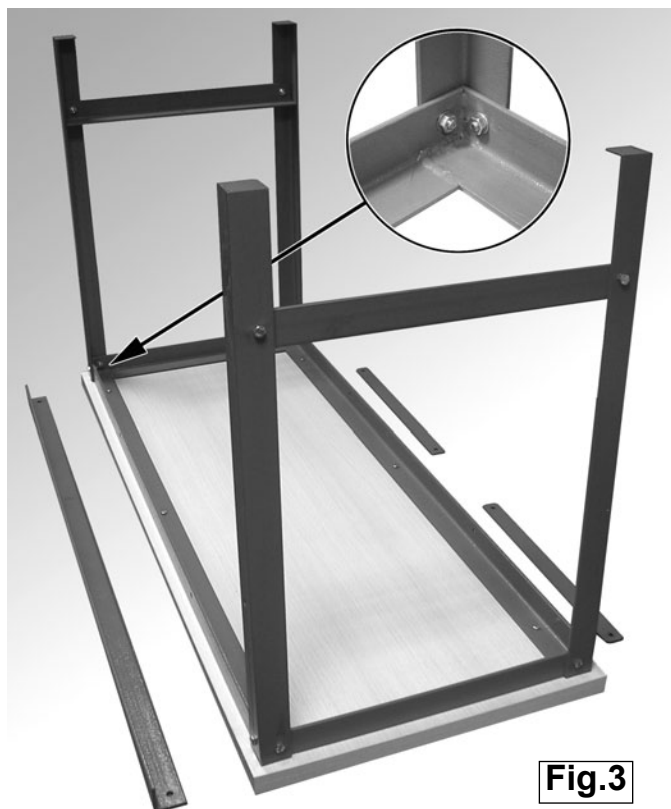


**Fig.2**

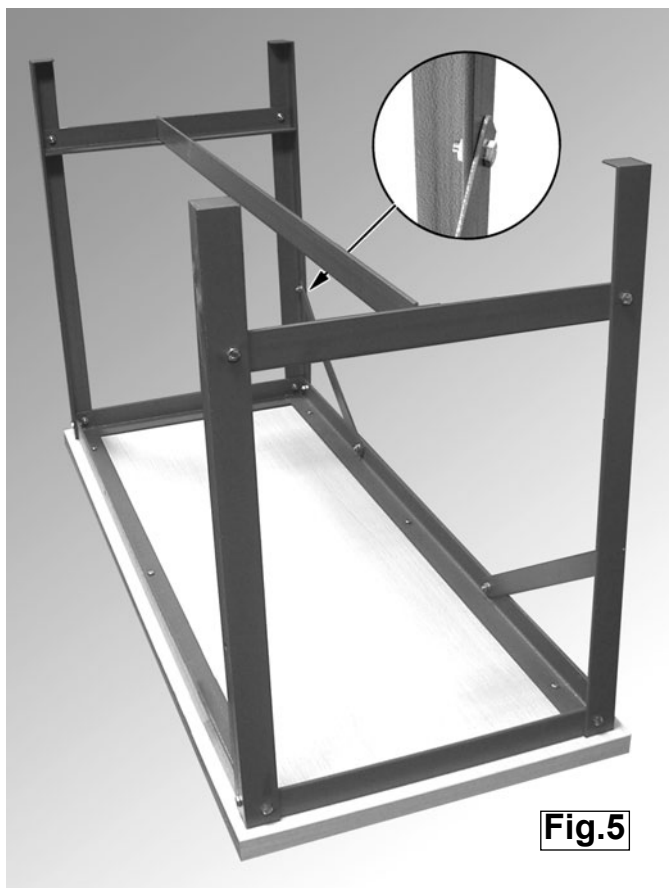
**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.  
**IMPORTANT:** No liability is accepted for incorrect use of this product.  
**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.  
**INFORMATION:** For a copy of our catalogue and latest promotions call us on 01284 757525 and leave your full name, address and postcode.

	<b>Sole UK Distributor</b> Sealey Group, Bury St. Edmunds, Suffolk.	<b>01284 757500</b> <b>01284 703534</b>	<a href="http://www.sealey.co.uk">www.sealey.co.uk</a> <a href="mailto:sales@sealey.co.uk">sales@sealey.co.uk</a>
--	---	--	--

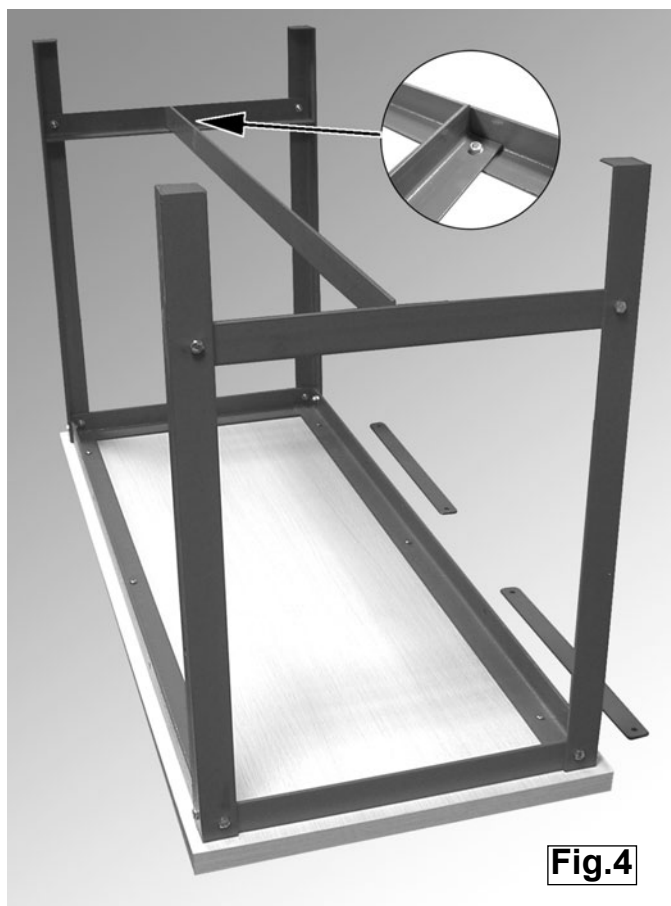
4.3 Attach the leg frames to the support frame using two M14 x 25mm bolts with washers and nuts for each leg (see Fig.3) To help with the alignment of the holes tighten the outside bolts first then insert the end bolts and leave them finger tight.



4.5 Attach the two leg braces between the legs and the main support frame using the nuts bolts and washers supplied as indicated in Fig.5. **Now tighten all nuts and bolts previously left finger tight.**



4.4 Lay the leg tie-bar centrally from one leg crosspiece to the other and align the holes. Insert a bolt at each end and fix with a washer and nut as shown in Fig.4.



4.6 At least two people are required to turn the assembled workbench upright and into position for use.

