

**SEALEY****Professional  
TOOLS**

INSTRUCTIONS FOR

Models **AK637 & AK638****GEARLESS COMBINATION WRENCH SETS**

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

**When using the ratchet rings remember the following:**

The gearless ratcheting mechanism is designed to offer rapid tightening of a fastener in a confined space. However the mechanism can be damaged by excessive torque and if necessary the final tightening should be done with the open jawed end of the spanner.

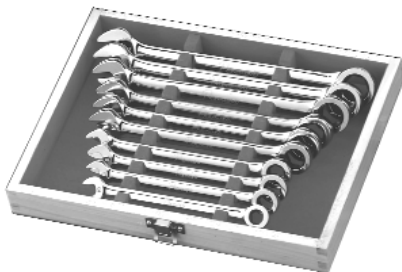
**DO NOT** exceed the torque figures shown in the table below.

**DO NOT** strike the shaft of the spanner with a hammer to tighten fastener.

**DO NOT** increase leverage by placing a length of pipe over the spanner.

**DO NOT** use the spanner as a crowbar.

Spanner size	10	11	12	13	14	15	16	17	18	19
Metric (mm)	10	11	12	13	14	15	16	17	18	19
SAE (ins)	3/8	7/16		1/2	9/16		5/8	11/16		3/4
Max torque on ratchet ring										
Nm	28.5	33.2	40.0	47.4	56.9	63.6	71.2	73.1	74.0	75.9
lb.ft	21.0	24.5	29.5	35.0	42.0	46.9	52.5	53.9	54.6	56.0



**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this equipment.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.

**SEALEY** Professional **TOOLS**Sole UK Distributor, Sealey Group,  
Bury St. Edmunds, Suffolk.

01284 757500



01284 703534

E-mail: sales@sealey.co.uk