



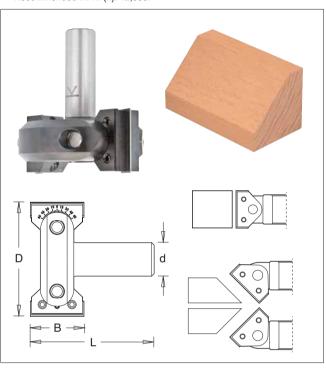






# **DISPOSABLE INSERT ADJUSTABLE CHAMFER ROUTER CUTTER - TWO FLUTE**

- Suitable for producing chamfer cuts at various angles in softwood, hardwood and man-made board.
- Cutting angle can be adjusted in 7.5 degree steps by using a notched
- Fine adjustment of 1 degree is also possible.
- Replaceable inserts ensure a constant cutting diameter and finish quality.
- For use on routers and machining centres with CNC control.
- Recommended RPM (n): 12,000.

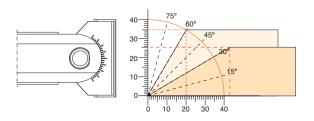


#### L ød Product Ref. Stock Price 85 -45°<del>→</del>+90° 40 100 20 IT/854 001 1

### SPARE PARTS

	0 0	TAA	
Description	T.C. Blade	Wedge	Locking Wedge
Product Ref.	IT/300 052 8/10	IT/199 082 0	IT/199 403 1
Size	40x12x1.5	L=38	25x12
Price	£33.96	£5.92	£12.50

Set Screw		Hex Key		
IT/193 049 4	IT/193 026 5	IT/194 003 5 IT/194 003		
M6x8	M5x16	S3 S4		
£1.05	£1.05	£4.16	£5.22	

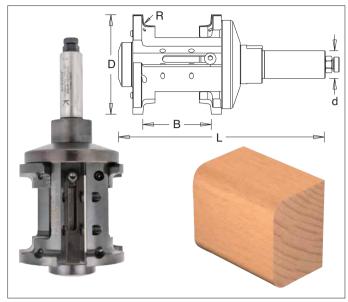


Spare Blades & Scorers - Product Reference ending in /10 are sold in packs of ten. Stock - Y means normally kept in stock for next day delivery.

### N means not normally held in stock, delivery in a short time.

# **DISPOSABLE INSERT ROUNDING & CHAMFERING CUTTERS - TWO FLUTE**

- Suitable for producing round over and chamfer cuts in softwood, hardwood and man-made board.
- · Replaceable inserts ensure a constant cutting diameter and finish quality.
- Recommended RPM (n): 10,000.



øD	R	В	L	ød	Product Ref.	Stock	Price
90	3	18-58	186	20	IT/852 413 0	Ν	£570.27
90	4	18-58	186	20	IT/852 414 0	Υ	£570.27
90	5	18-58	186	20	IT/852 415 0	Υ	£570.27
90	6	18-58	186	20	IT/852 416 0	Υ	£570.27
90	8	20-60	186	20	IT/852 418 0	Υ	£581.89
90	10	22-62	186	20	IT/852 420 0	Ν	£581.89
90	45°*	12-62	186	20	IT/852 421 0	Υ	£581.89

\*45° tip has 6mm cut length

#### **COMPLETE SET**

90 3-10 & 45° 12-62 186 20 IT/852 410 0 Y £906.06

## **SPARE PARTS**

Description	T.C. Blade				
Radius	R3 R4 R5				
Product Ref. Top	IT/310 896 3	IT/310 896 4	IT/310 896 5		
Product Ref. Bottom	IT/310 896 3L	IT/310 896 4L	IT/310 896 5L		
Price	£13.79	£13.79	£13.79		

T.C. Blade					
R6	R8	R10	45°		
IT/310 896 6	IT/310 896 8	IT/310 897 0	IT/310 300 1		
IT/310 896 6L	IT/310 896 8L	IT/310 897 0L	IT/310 300 1L		
£13.79	£13.79	£13.79	£14.35		

0 0			
T.C. Blade	Torx® Screw	Arbor	Arbor Screw
IT/300 053 1/10	IT/193 395 0	IT/190 810 0	IT/193 608 0
60x12x1.5	M4x6	L=186x20mm	M5x20
£56.32	£1.62	£111.24	£1.67

		T		
Hex Screw	Hex Key	Torx <sup>®</sup> Key	Cover	
IT/193 076 0	IT/194 003 6	IT/194 101 5	IT/199 715 0	
M6x12	S4	T15	-	
£1.67	£5.22	£3.14	£16.57	

**KEY**