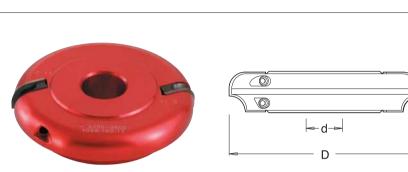
# DISPOSABLE INSERT BEADING CUTTER BLOCKS

- Hard wearing alloy body complete with disposable Tungsten Carbide knives (z).
- Suitable for rounding over and producing matching cove joints in softwood, hardwood and man-made boards on a spindle moulder.
- Can be used with a 100mm diameter ball bearing guide ring for ring fence work. See page 91.
- Suitable for Hand Feeding (MAN).



### Recommended RPM (n):



	(
106mm dia	_7,300 - 10,100
110mm dia	_7,000 - 9,900
112mm dia	_6,900 - 9,700
116mm dia	_6,600 - 9,500
120mm dia	_6,400 - 10,000
124mm dia	_6,200 - 9,800
130mm dia	_5,900 - 9,500
140mm dia	_5,500 - 9,000
150mm dia	_5,100 - 6,000
160mm dia	_4,900 - 5,800

EN847-1/2

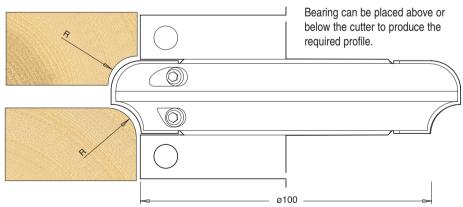
							EIN647-1/2	
D	R	Z	В	30mm Bore d	Stock	1 1/4" Bore d	Stock	Price
106	3	2	20	IT/751 103 1	Ν	IT/751 103 7	Ν	£138.71
110	5	2	20	IT/751 105 1	Ν	IT/751 105 7	Ν	£138.71
112	6	2	20	IT/751 106 1	Ν	IT/751 106 7	Ν	£138.71
116	8	2	20	IT/751 108 1	Ν	IT/751 108 7	Ν	£149.14
120	10	2	25	IT/751 110 1	Ν	IT/751 110 7	Y	£149.14
124	12	2	30	IT/751 112 1	Ν	IT/751 112 7	Ν	£161.66
130	15	2	35	IT/751 115 1	Ν	IT/751 115 7	Ν	£170.58
140	20	2	50	IT/751 120 1	Ν	IT/751 120 7	Ν	£208.12
150	25	2	60	IT/751 125 1	Y	IT/751 125 7	Ν	£240.92
160	30	2	80	IT/751 130 1	Ν	IT/751 130 7	Ν	£255.53

## SPARE KNIVES

Description	T.C. Blade									
	R=3	R=5	R=6	R=8	R=10	R=12	R=15	R=20	R=25	R=30
Product Ref.	IT/310 894 4	IT/310 894 6	IT/310 894 7	IT/310 894 9	IT/310 895 0	IT/310 895 2	IT/310 895 3	IT/310 895 4	IT/310 895 5	IT/310 895 6
Price	£23.18	£23.18	£23.18	£26.48	£29.81	£30.36	£41.94	£45.25	£48.56	£54.08

## BALL BEARING GUIDE TO SUIT R3 - R10 CUTTER BLOCKS

Description	Ball Bearing				
Product Ref.	IT/191 540 1	IT/191 540 7			
Size	100x15x30	100x15x1-1/4"			
Price	£35.00	£35.00			



4

В

V

#### KEY

Spare Knives and Scorers - Product Reference ending in /10 are sold in packs of ten.

Stock - Y means normally kept in stock for next day delivery.

N means not normally held in stock, delivery in a short time.

