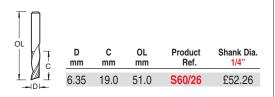


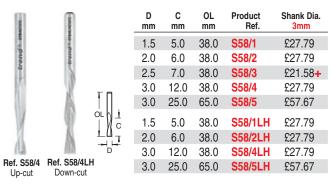
STC SINGLE 'O' FLUTE SPIRAL

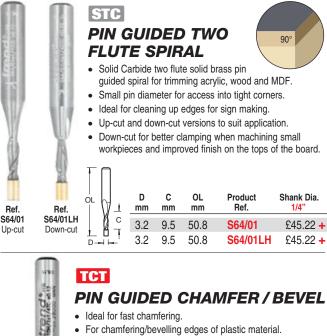
- · Special high grade 'O' flute ground carbide for fast and smooth cuts in woods and plastics.
- Super high polished cutting edge with unique mirror finish, resulting in clean cuts, less chance of chip re-welding, effortless chip removal, a superior finish and a longer tool life.
- · For use in routers and CNC routers.
- · Up-cut spiral can be used to plunge cut.
- Designed for plastic, wood, foam board, acrylic, nylon, PVC, PVC trim boards, polycarbonate, solid surface, HDPE, ABS, UHMW, HIPS, PET, Polystyrene, Polypropylene (PP), Acetal and mechanical /engineered plastics.



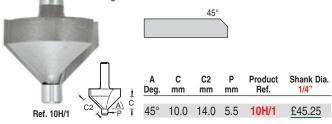
STC MINI UP-CUT & DOWN-CUT SPIRAL

- · 3mm diameter shank, two fluted spiral cutters for CNC routers.
- For specialised applications including sign making & PCB machining.
- Up-cut prevents burning in plunge cuts. Down-cut (LH) prevents feathered edges.
- · Can also be used on wood and plastic.





- Ideal for fast chamfering.
- · For chamfering/bevelling edges of plastic material.
- · Small pin is used to self guide the tool and allows access into tight corners.



STC MINI ENGRAVER FOR CNC MINI • Solid Carbide for long life with 4mm shank. · Available to suit various material including wood, acrylic and ABS plastic. С Ref. S66/1 Ref. S66/2 Ref. S66/3 Conical Conical Ball nose t radius two radius two two flute R R С flute up-cut flute up-cut up-cut spiral. -1 spiral spiral R0.25 R0.5 60 5.5° R0.25 R0.5 V D С Product Shank Dia. D С Product R R mm mm mm Ref. 4mm mm mm mm Ref. 0.25 3.0 S66/1 £29.63 0.25 2.0 S66/3 15.0 1.0 0.5 3.7 15.0 S66/2 £29.63 0.5 1.0 2.0 S66/4 С C Ref. S66/10 Ref. S66/5 Ref. S66/6 End mill two Half conical Half conical R 1 1 radius single single flute flute up-cut flute flat. flat HDH spiral 5.5° R0.5 R1.5 D с Product Shank Dia. R D С R Product Ref. mm mm mm 4mm mm mm mm Ref.



S66/5

£22.52

CNC/MINI/1	& 2
The latest miniature engraving machine for 2D and 3D projects. See pages 142-144 for full details.	A
CNC Mini	brend

2.5 12.0

_

3.96 15.0

TC				
A Deg.	D mm	C mm	Product Ref.	Shank Dia. 4mm
75	6.3	9.0	CNCM/1	£12.75
60	6.3	5.0	CNCM/2	£12.75
45	6.3	3.0	CNCM/3	£12.75

trend

30° inc

0.5

3.5 15.0