

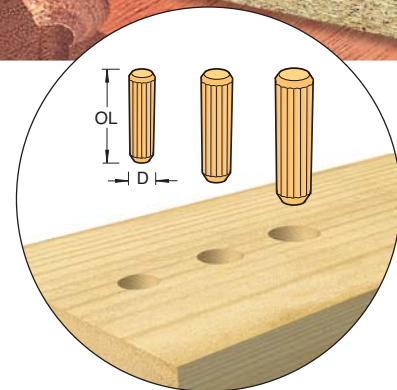
DRILLING WITH PORTABLE & STATIONARY ROUTERS



ROUTER DOWEL DRILL

- Two flute lip and spur.
- For drilling blind holes.
- These slow spiral TCT drills can be used in drilling machines or portable routers.
- Refs. 61/01, 61/06 and 61/08 are suitable for use in the DeWalt DE6252 Dovetail Jig.

▲ For drilling operations only.



DOWEL

- Multi-grooved pine dowel pins.
- Suitable for jointing chipboard and MDF panels in the production of cabinet carcasses and doors.
- Three diameters available.
- The grooves in the dowels allow for easier gluing up.

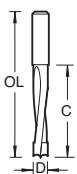
See page 188 for prices.



D mm	OL mm	Qty	Product Ref.
6.0	30.0	50	DWL/1/50
6.0	30.0	500	DWL/1/500
8.0	30.0	50	DWL/2/50
8.0	30.0	500	DWL/2/500
8.0	40.0	50	DWL/3/50
8.0	40.0	500	DWL/3/500
10.0	35.0	50	DWL/4/50
10.0	35.0	500	DWL/4/500
10.0	50.0	50	DWL/5/50
10.0	50.0	500	DWL/5/500



Ref. 61/12



▲ 1,000 - 22,000

D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
3/16	4.8	27.0	57.0	61/80	£19.74
-	5.0	35.0	57.0	61/05	£22.27
7/32	5.5	27.0	57.0	61/10	£17.81
-	6.0	35.0	70.0	61/06	£22.27
1/4	6.3	27.0	57.0	61/12	£17.81
-	8.0	35.0	70.0	61/08	£22.27
-	10.0	35.0	70.0	61/01	£22.27

ROUTER THROUGH HOLE DRILL

- Two flute spiral 'V' point.
- TCT for abrasive wood based materials.
- Drills allow holes to be drilled right through material.
- Can be used in drilling machines or portable routers.

▲ For drilling operations only.

▲ For router drilling a guide bush and template are required.

▲ For use in a professional router with a suitable plunge depth to ensure a safe cutter retraction into base.



Ref. 64/06



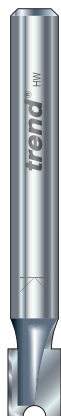
▲ 1,000 - 20,000

D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
5.0	37.0	69.0	64/05	£21.53
6.0	37.0	69.0	64/06	£21.53
8.0	39.0	69.0	64/08	£25.87
10.0	39.0	69.0	64/10	£32.40

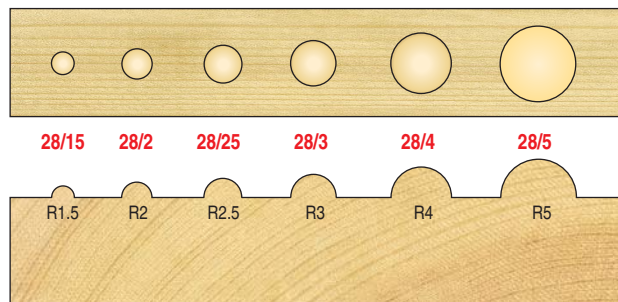
ROUTER PIP CUTTER

- For decorative use on carvings and ornate work.
- Material around pips can be removed with a straight flute cutter or with a chisel.
- Smaller pip sizes should be used with close grain timber.
- Cutters have small diameters to allow closer pips.

▲ For drilling operations only.

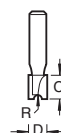


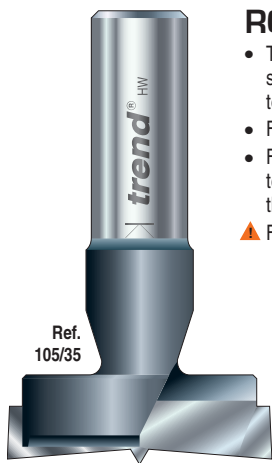
Ref. 28/15



▲ 1,000 - 20,000

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
1.5	7.0	9.0	28/15	£27.36
2.0	8.0	9.0	28/2	£29.91
2.5	9.0	9.0	28/25	£27.36
3.0	10.0	8.5	28/3	£34.39
4.0	12.0	9.0	28/4	£37.54
5.0	14.0	9.0	28/5	£41.41





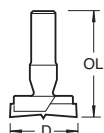
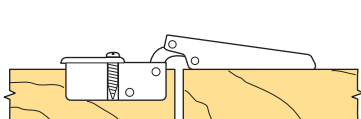
ROUTER HINGE BIT

- These router hinge bits have a specially designed form of scribe to allow use at high speeds.
- For recessing circular hinges.
- For accurate repetitive routing, a template and guide bush fitted to the router base should be used.

▲ For drilling operations only.



▲
1,000 - 20,000



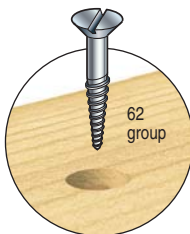
D mm	OL mm	Product Ref.	Shank Diameter 8mm	1/2"
25.0	60.0	105/25	-	£57.87
30.0	60.0	105/30	-	£59.82
35.0	60.0	105/35	£55.35	£59.82
40.0	60.0	105/40	-	£62.98



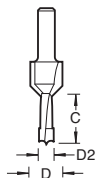
ROUTER DRILL COUNTERSINK / COUNTERBORE

- For abrasive materials.
- Tools will drill, countersink and finally counterbore a parallel hole.
- Designed to receive plug produced by plug maker Ref. 24 group shown on the right.
- The drill diameter sizes are for a clearance hole only.

▲ For drilling operations only.



▲
8,000 - 20,000



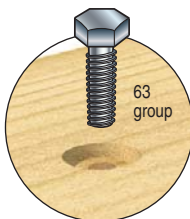
Wood Screw Size	D C/B mm	D2 Drill inch	D2 Drill mm	C mm	Product Ref.	Shank Dia. 1/4"
No.8	9.5	3/16	4.8	20.0	62/80	£53.40
No.10	12.0	7/32	5.5	20.0	62/10	£53.40
No.12	16.0	1/4	6.3	20.0	62/12	£53.40



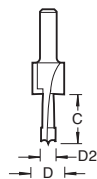
ROUTER DRILL COUNTERBORE

- This group will also drill holes and counterbore parallel holes over long periods in abrasive material.
- Designed to receive plug produced by plug maker Ref. 24 group shown on the right.
- The drill size is for a clearance hole only.

▲ For drilling operations only.

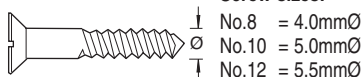


▲
8,000 - 20,000



Wood Screw Size	D C/B mm	D2 Drill inch	D2 Drill mm	C mm	Product Ref.	Shank Dia. 1/4"
No.8	9.5	3/16	4.8	20.0	63/80	£53.40
No.10	12.0	7/32	5.5	20.0	63/10	£53.40
No.12	16.0	1/4	6.3	20.0	63/12	£53.40

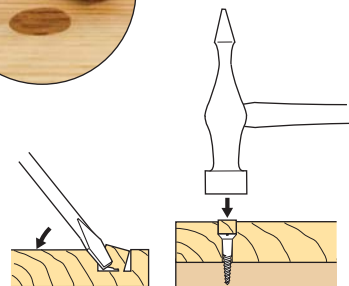
Screw sizes:



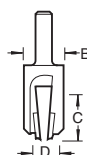
ROUTER PLUG MAKER

These plug cutters produce plugs to exactly fit counterbored holes produced by Ref. 62 and 63 group tools shown on the left.

▲ For drilling operations only.



▲
1,000 - 18,000



Wood Screw Size	B Body mm	D Plug mm	C Plug depth max.	Product Ref.	Shank Dia. 1/4"
No.8	16.0	9.5	16.0	24/80	£47.70
No.10	19.0	12.0	16.0	24/10	£47.70
No.12	22.0	16.0	16.0	24/12	£47.70

