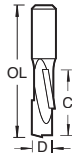


UP-DOWN SHEAR

- Tungsten Carbide Tipped.
- Two flute with tips sheared up & down, giving a fine finish.
- For trimming veneered & double-faced boards, plywoods & natural timbers.
- Have the action of pushing chips towards the middle of the board being cut, ensuring that the veneers are sheared off cleanly in the process.



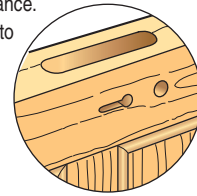
Feathering



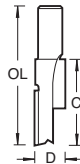
Clean cut

D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/2"
1/2	12.7	54.0	108.0	14/2	£59.14

- TCT cutters with staggered cutting surfaces.
 - Deep mortising & grooving gives good chip clearance.
 - For lock mortising, two width cuts will be needed to achieve the standard 19mm mortise.
 - The lock mortiser Ref. 5/53 will plunge and clear chips to a depth of 70mm in a number of passes.
 - Tools have extra long shanks. Adjust the cutter in the collet to achieve maximum plunge depth.
- ▲ For Ref. 5/53 take several passes to avoid cutter breakage & motor overload.



Ref. 5/52



D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/2"
1/2	12.7	50.0	108.0	5/52	£59.81
5/8	16.0	50.0	103.0	5/53	£61.92

DOWN-CUT SHEAR

- Tungsten Carbide Tipped.
- Two flute cutters with a positive shear angle (down-cut) for fast cutting and fine finish.
- Ideal for grooving and trimming veneer finishes and laminated boards.
- Down-cut feature stops break out on top edge.
- Ref. 53/30 & 53/82 have a 4° shear. Ref. 53/83 has a 3° shear.



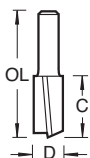
Ref. 53/30



Feathering



Clean cut



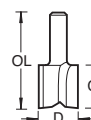
D inch	D mm	C mm	1/4"	OL 8mm	1/2"	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
3/8	9.5	25.0	54.0	54.0	70.0	53/30	£29.90	£32.03
1/2	12.7	38.0	-	-	79.0	53/82	-	£41.69
1/2	12.7	50.0	-	-	107.0	53/83	-	£43.15

HINGE RECESSER

- Two flute TC cutters giving good chip clearance.
- Ideal for shallow lateral routing cuts such as recessing hinges.
- Corners will require final trimming square with a hand chisel or a corner chisel.
- Ref. 3/8L is suitable for Trend Hinge & Lock Jigs. See pages 170-176 for full details.



Ref. 5/1



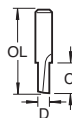
D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
-	12.0	19.0	66.0	3/8L	£30.30
1/2	12.7	19.0	51.0	5/1	£26.47
3/4	19.1	19.0	51.0	5/3	£28.58

HSS STRAIGHT FLUTED

SINGLE FLUTE STRAIGHT

For fast free cutting, these HSS cutters have extra clearance. For grooving in softwoods & non-abrasive hardwoods.

D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
13/16	4.8	19	61	2/40L	£11.06



Ref. 2/3

- Single piece High Speed Steel tooling.
- Ground with a very fine edge for superior cut in softwood.
- For use in softwoods and non-abrasive hardwoods.

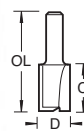
TWO FLUTE STRAIGHT

These HSS cutters are suitable for general grooving and rebating in softwoods & non-abrasive timbers.

D inch	D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4"
1/4	6.3	16	48	3/20	£13.50 +
1/4	6.3	28	59	3/21	£15.35



Ref. 3/21



+ While stocks last

Diameter dimensions in bold denote exact size.