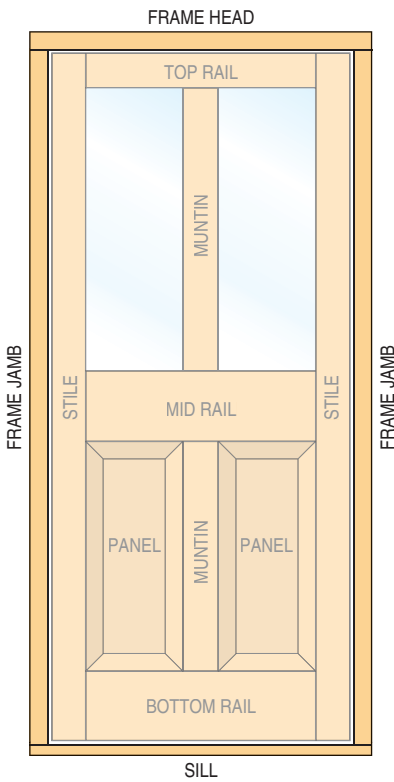
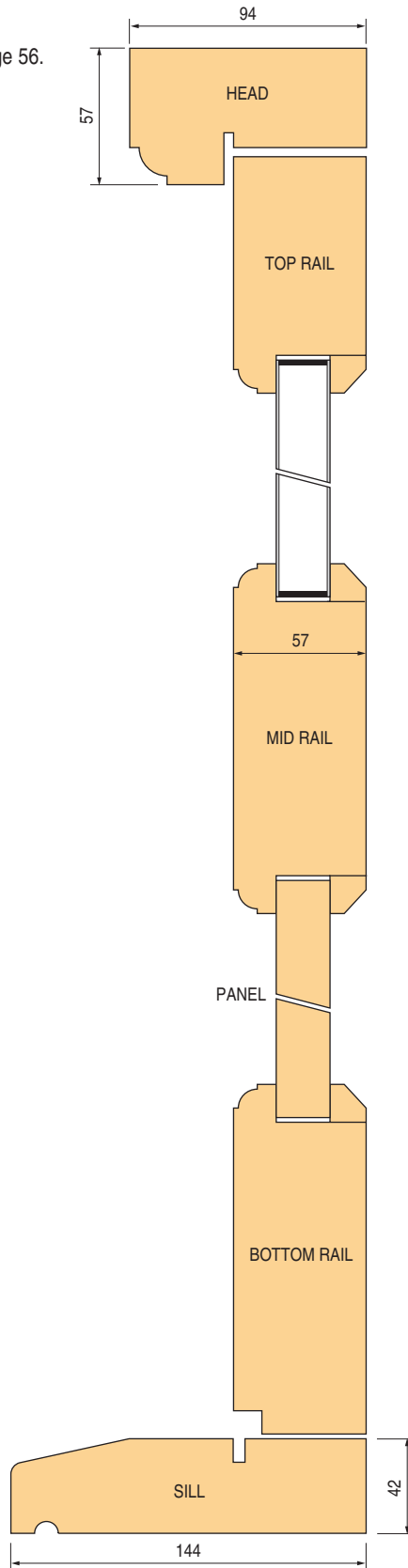


Timber door frame tooling with the following features:

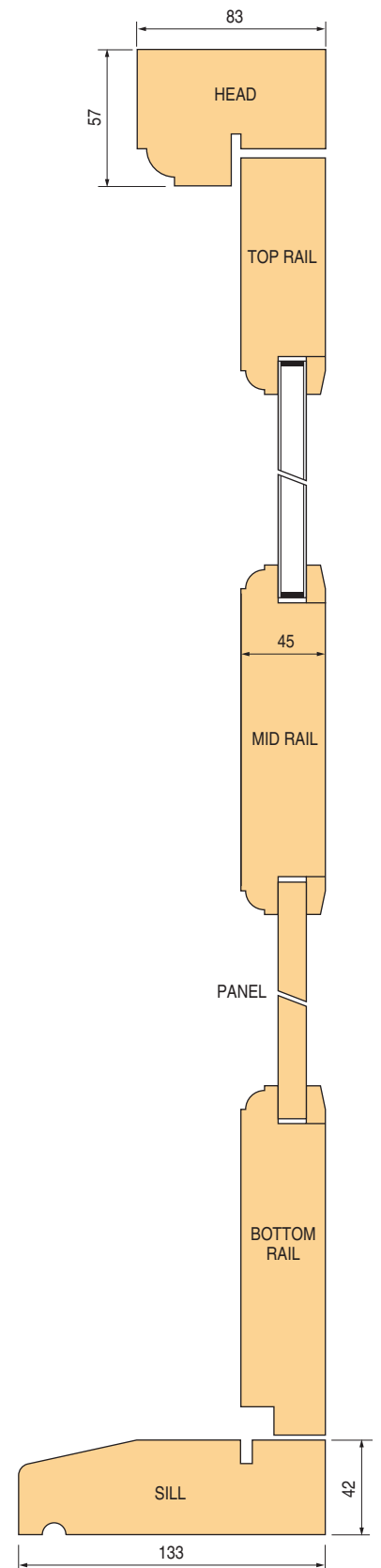
- Will produce a 83mm x 57mm door frame with a 133mm sill.
- Will produce a 94mm x 57mm door frame with 144mm sill.
- Suitable for 44mm or 57mm thick doors.
- 15mm rebate depth.
- 3mm gasket groove as standard.
- Large ovolo profile as standard.
- Requires separate sill block to produce sill. See page 56.



Door Frame section for 57mm door



Door Frame section for 45mm door



Requires separate sill block. See page 56.



This system is supplied with a wallchart and individual specification sheets per step. The wallchart can be mounted next to the spindle moulder for quick selection of tools.



Description	Product Ref
Wallchart	WALL/MWS/DF
Specification Manual	MANU/MWS/DF

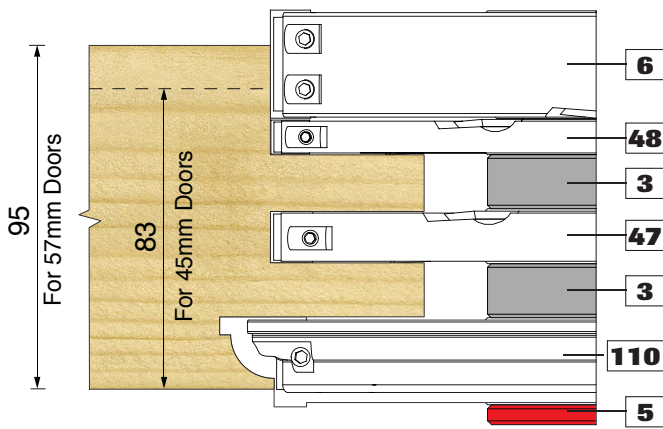
Beading The profile tools in the system can be used for creating the beads, but require changes to the spindle machine settings.

Shared Common Tools When purchasing in conjunction with other styles please see pages 44 & 45.

Complete set of 20 tools with 30mm (or 1-1/4") including spacers and setting gauge.

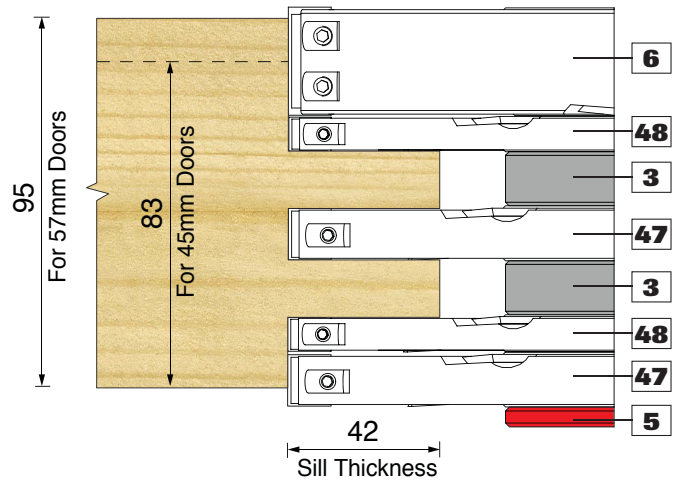
Product Ref	Bore
IT/MWS/SET091	30mm
IT/MWS/SET097	1-1/4"

Step 1 Tenon Tools for Jamb to Head



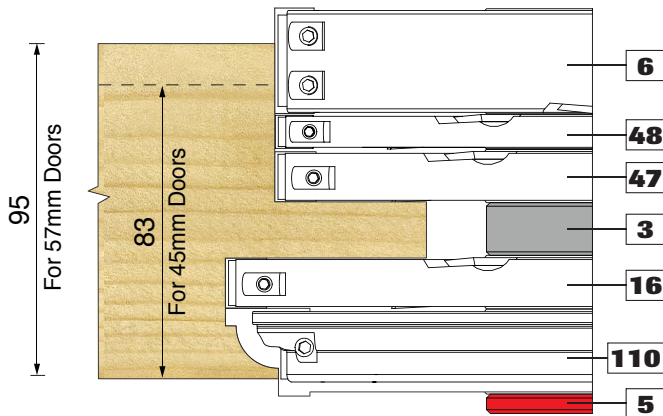
Recommended Speed
3,500 - 4,500 RPM

Step 2 Tenon Tools for Jamb to Sill



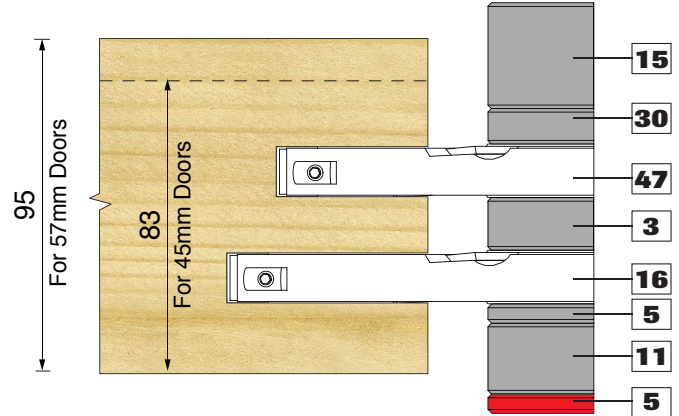
Recommended Speed
3,500 - 4,500 RPM

Step 3 Tenon Tools for Transom to Jamb



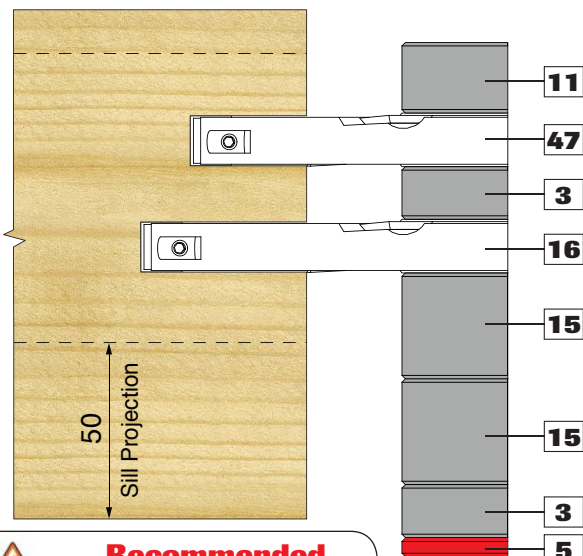
Recommended Speed
3,500 - 4,500 RPM

Step 4 Slot Tenons Head to Jamb



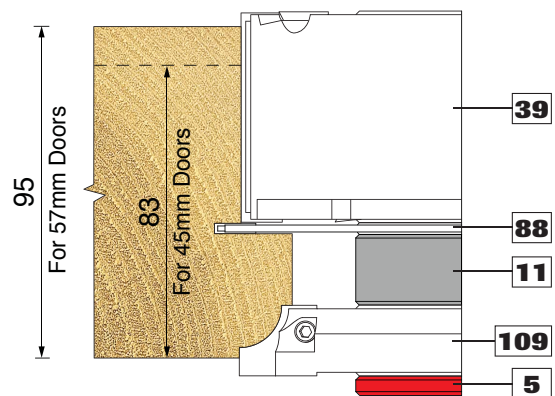
Recommended Speed
3,500 - 4,500 RPM

Step 5 Slot Tenons for Sill to Jamb



Recommended Speed
3,500 - 4,500 RPM

Step 6 Profile Tools for Head & Jamb to Frame



Recommended Speed
5,500 - 6,500 RPM

HP Ovalo

HP 20° Splay

HP TF Ovalo

TF Ovalo

SP Ovalo

SB YS Ovalo

EJ Splay

FS Splay

DT Ovalo

DF Large Ovalo