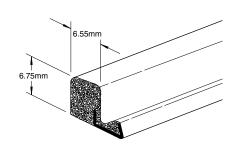
# AQUAMAC™ 63 WEATHERSEAL

CASEMENT WINDOWS

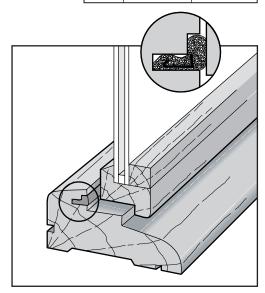
# PERFORMANCE BENEFITS

- Returns to original shape after compression.
- Stretching and shrink back at corners avoided.
- Insert retention leg enables fast and effective insertion.
- Low compression force helps ease window and door operation.
- Maintains weathering characteristics and resists compression set over a wide temperature range +70°C to -30°C.
- Research has proved that Aquamac<sup>™</sup> Weatherseal gives high levels of sound reduction.
- Unaffected by paint, stains, rot, fungi, UV light and ozone.
- Supplied in white or brown as standard.
- Suitable for all main timber window and door types.





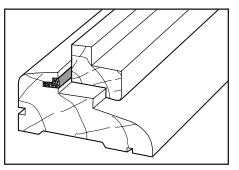
| Colour | Approximate<br>Length | Order<br>Ref. |  |
|--------|-----------------------|---------------|--|
| White  | 10 metres             | AQ63/W/10     |  |
| White  | 25 metres             | AQ63/W/25     |  |
| White  | 300 metre roll        | AQ63/W/300    |  |
| Brown  | 10 metres             | AQ63/B/10     |  |
| Brown  | 25 metres             | AQ63/B/25     |  |
| Brown  | 300 metre roll        | AQ63/B/300    |  |

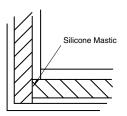


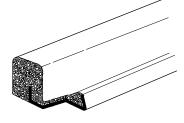
A resilient non-stretch, non-shrink cellular core weatherseal with low friction outer sheath, to help prevent the binding of windows and doors.

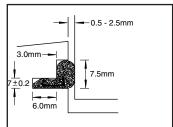
## **Typical Application**

Aquamac™ Weatherseal is fitted into the frame rebate aperture in four cut lengths. It is important to create tight butt or notch joints to ensure high levels of window performance. Joints can be enhanced by the application of a small amount of silicone mastic. When fitted it is necessary to notch the seal end.



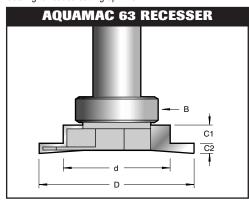






# **TOOLING REQUIRED**

The groove is routed in the frame using a 1/2" shank router and router cutter. The 330 set must be used with a side-fence, whereas the 331 set comes complete with a guide bearing to reduce setting-up time.



| D<br>mm       | d<br>mm | C1<br>mm | C2<br>mm | B<br>mm | OL<br>mm | Order<br>Ref. |
|---------------|---------|----------|----------|---------|----------|---------------|
| 36            | 25      | 4.8      | 2.7      | -       | 58       | 330x1/2TC     |
| 41.3          | 28.3    | 4.8      | 2.7      | 22      | 67       | 331x1/2TC     |
| Spare bearing |         |          |          |         |          | B28           |

#### Ref. HM/SHEAR

For perfect snipping and mitre cuts of weatherseal, mouldings and beading.



#### **Site Practice**

AQUAMAC™ Weatherseals are unaffected by the application of paint and stain. Wet paint can be removed using a cloth moistened with a mild solvent i.e. white spirit.

#### **Maintenance**

AQUAMAC™ Weatherseals can be wiped clean with a damp cloth. Normally a cleansing agent will not be required.

## References

AQUAMAC™ Weatherseals have been used throughout the world for many years and have proven to be successful in applications ranging from the arctic to tropical climates





## Available from:

# Trend Machinery & Cutting Tools Ltd.

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