

MAINTENANCE

Please use only Trend original spare parts and accessories.

The accessory has been designed to operate over a long period of time, with the minimum amount of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

Cleaning

- Regularly clean jig with a soft cloth.
- Do not use a corrosive cleaning solutions.

Lubrication

- Your accessory requires no additional lubrication.

Storage

- Always return product to its packaging after use, or hang on a wall hook

ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling. The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

GUARANTEE

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

Trend Machinery & Cutting Tools Ltd.

Odhams Trading Estate St Albans Road
Watford WD24 7TR England
Tel: 0044(0)1923 249911
technical@trendm.co.uk
www.trend-uk.com

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routing technology

Safety Points

1. Disconnect power tool and attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position. Always ensure cutter has stopped rotating.
2. Read and understand instructions supplied with power tool, attachment and cutter.
3. Current Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected.
5. The maximum speed (n_{max}) marked on tool or in instructions or on packaging shall not be exceeded. Where stated, the speed range should be adhered to.
6. Insert the shank into the router collet at least all the way to the marked line indicated on the shank. This ensures at least 3/4 of shank length is held in collet. Ensure clamping surfaces are clean.
7. Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools are correctly assembled, tight and to correct torque setting before use.
8. Ensure all visors, guards and dust extraction is fitted.
9. The direction of routing must always be opposite to the cutter's direction of rotation.
10. Do not switch power tool on with the cutter touching the workpiece.
11. Trial cuts should be made in waste material before starting any project.
12. Repair of tools is only allowed according to tool manufacturers instructions.
13. Do not take deep cuts in one pass, take several shallow passes to reduce the side load applied to the cutter.

Please see www.trend-uk.com/safety for more safety advice.



Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd. cannot be held liable for any material rendered unusable, or for any form of consequential loss.

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OFFSET BASE

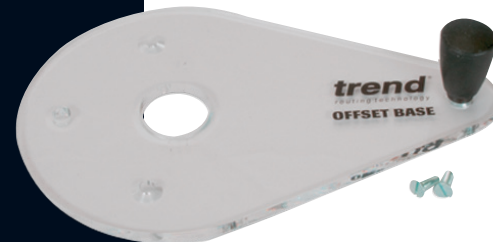
Teardrop shaped base allows better control when edge moulding with a router by preventing router tilt.

FOR USE WITH
A ROUTER

- Made from 8mm clear plastic.
- Large grip knob for greater control.
- Pre-drilled for Trend, Elu and DeWalt routers. Can be re-drilled by user to suit other makes of router.

Requires:

- Plunge router.
- Bearing guided router cutter*.



Size: 280mm x 180mm x 8mm

*Maximum diameter 36mm.

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OFFSET BASE REF. OFS/BASE

Thank you for purchasing this Trend product which should give lasting performance if used in accordance with these instructions.

The following symbols are used throughout these instructions.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.



Refer to the instruction manual of your power tool.

This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

INTENDED USE

This accessory is intended to be used with a plunge router with a suitable bearing guided router cutter fitted to allow better control when edge moulding of wood and wood based material.

Maximum cutter diameter 36mm.

SAFETY

Please read and understand these safety instructions and the safety points at end of this instruction as well as the power tool instructions before use.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of practice and Guidance Document and any amendments.

Users must be competent in using woodworking equipment before using our products.

Consider working environment before using tools.

Ensure working position is comfortable and component is clamped securely.

Please keep children and visitors away from tools and work area. All power tools will have a residual risk, so must be operated with caution.

Only use tooling that meets EN847-1/2 safety standard and any amendments.



Consider working environment before using tools. Keep proper footing and balance at all times.



As offset base is made of clear plastic, please be aware of possible glare.



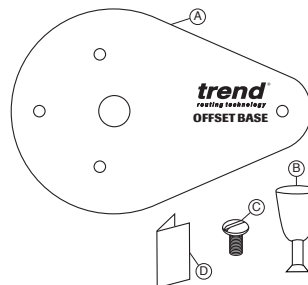
Ensure component is of a suitable size to support the offset base properly.

ITEMS REQUIRED

- Router.
- Bearing guided router cutter.
- Hand tools.
- Suitable clamping devices.

ITEMS ENCLOSED & DESCRIPTION OF PARTS

- A. Offset base **x1**
- B. Grip knob **x1**
- C. Machine screw csk M6 x 16mm **x2**
- D. Instructions **x1**



Maximum cutter diameter 36mm.

ASSEMBLY

For Trend Base Configuration (TBC) routers, fit offset base to the router using the screws provided and a screwdriver.

For non-TBC routers the base will require redrilling and suitable screws obtained.

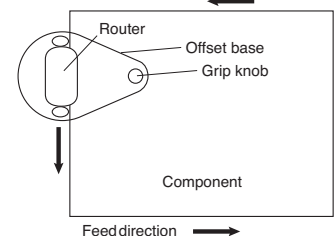


The material being cut will need to be supported and clamped securely. Ensure any clamps will not foul the router base and that the workpiece is placed at a comfortable working height.

OPERATION



- Once the offset base is fitted to the router, fit the router cutter into the collet following the router manufacturers instructions.
- Set depth of cut.
- Place router with offset base onto the component, ensuring the grip knob is on the component side.
- Switch the router on, and rout the outside edge of the component in a clockwise direction.



- After the edge has been routed, release plunge and switch off router.

After use, remove offset base from router and store carefully.

ACCESSORIES

Please use only Trend original accessories.

SPARE PARTS

Please use only Trend original spare parts.

Item	Qty.	Desc.	Ref. (1 off)
C	2	Machine Screw M6 x 16mm Csk Slot	WP-SCW/26