# SRT


trend®
routing technology

USA

Dear Customer

Thank you for purchasing this Trend product, we hope you enjoy many years of creative and productive use.

Please remember to return your guarantee card within 28 days of purchase.

## CONTENTS



## TECHNICAL DATA

| | |
|---|---|
| Voltage: | 120V |
| On/off switch | Rocker |
| Dimensions (width x depth) | 24” x 14” |
| Height with legs | 14” |
| Cutter diameter max. | 2 1/8” |
| Loss of cutting depth due to table thickness | 1/8” |
| Weight | 19.1lbs |

The following symbols are used throughout this manual:

Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions in this manual.

Denotes risk of electric shock.

Refer to the instruction manual of your power tool.

### Caution

Carefully read through this entire instruction Manual and the entire router Operator’s Manual before using your new SRT table. Pay close attention to the Safety section and the Safety Symbols. If you use your SRT table properly and only for what it is intended, you will enjoy years of safe, reliable service.


The operation of any router can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety glasses with side shields and a full face shield when needed. We recommend Wide Vision Safety Mask for use over eye glasses or standard safety glasses with side shields. Always wear eye protection.

**For Technical Support**
**Email: technical@trend-usa.com**

## SAFETY

Observe the safety regulations in the instruction manual of the Power Tool to be used or connected to this attachment. Also observe any applicable additional safety rules. Read the following safety instructions before attempting to operate this product.

**PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.**

**General**

- Disconnect power tool, when not in use. Before servicing and when changing accessories such as drill bits & router bits. Disconnect power tool and attachment from power supply. Ensure the machine is switched off before plugging tool in or connecting to a power supply.
- Always mount the power tool, accessory or attachment in conformity with the present instructions.
- Keep children and visitors away. Do not let children or visitors touch the tool, accessory or attachment. Keep children and visitors away from work area.
- Make the workshop child proof with padlock and master switch.
- Dress properly. Do not wear loose clothing or jewellery, they can be caught in moving parts. Rubber gloves and non-skid footwear is recommended when working outdoors. Wear protective hair covering to contain long hair.
- Consider working environment. Do not use the product in the rain or in a damp environment. Keep work area well lit. Do not use power tools near gasoline or flammable liquids. Keep workshop at a comfortable temperature so your hands are not cold.
- The accessory or attachment must be kept level and stable at all times.
- Keep work area clean. Cluttered workshops and benches can cause injuries
- Use the attachment with the power tools and accessories specified in this manual only. Do not force the tool or attachment to do a job for which it is not designed.
- Secure idle tools. When not in use, tools should be stored in a dry and high or locked up place, out of reach of children.
- For best control and safety use both hands on the power tool and attachment. Keep both hands away from cutting area. Always wait for the spindle and bit to stop rotating before making any adjustments.
- Always keep guards in place and in good working order.
- Remove any nails, staples and other metal parts from the workpiece.
- Maintain tools and bits with care. Keep bits sharp and clean for better and safer performance. Do not use damaged bits. Follow instructions for lubricating and changing accessories. Keep handles dry, clean and free from oil and grease.
- Maintain accessories. Do not use damaged accessories. Only use accessories recommended by the manufacturer.
- Check damaged parts. Before operation inspect the attachment, the power tool, the cable, extension cable and the plug carefully for signs of damage. Check for alignment of moving parts, binding, breakage, mounting and any other conditions that may effect its operation. Have any damage repaired by an Authorised Service Agent before using the tool or accessory.
- Do not use tool if switch does not turn it on or off. Have defective switches replaced by an Authorised Service Agent.
- Don't over reach. Keep proper footing and balance at all times.
- Don’t abuse the cable. Never carry power tool or accessory by cord or pull it to disconnect from the socket. Keep cord from heat, oil and sharp edges. Always trail the power cord away from the work area.
- Connect dust extraction equipment. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.
- Check all fixing and fastening nuts, bolts and screws before use to ensure they are tight and secure. Periodically check when machining over long periods.
- Stay alert. Watch what you are doing. Use common sense. Do not operate tools when you are tired, under the influence of drugs, alcohol or any medication.
- Personal Protective Equipment (PPE). All PPE must meet current legislation.
- Do not leave tools running unattended. Do not leave tool until it comes to a complete stop.
- Always clamp workpiece being machined securely.

**Routing Safety**

- Disconnect router power tool. When not in use, before servicing and when changing accessories such as bits, disconnect router and attachment from power supply.
- Ensure router bit has stopped rotating before changing it. Never use the spindle lock as a brake.
- Remove adjusting keys and wrenches. Form the habit of checking to see that keys and adjusting wrenches are removed from the router tool, bit and attachment before turning router on. Make sure bit can rotate freely.
- Check all ball bearing and blade fixing screws before use to ensure they are tight and secure. Periodically check when machining over long periods.
- When using a template guide bush ensure it cannot come into contact with collet and nut.
- Noise. Take appropriate measures for the protection of hearing if the sound pressure of 85dB(A) is exceeded. Routing sound pressure may exceed 85dB(A), so ear protection must be worn.
- Eye protection. Wear safety goggles, spectacles or visors to protect the eyes from ejected waste particles.
- Respiratory protection. Wear a face or dust mask, or powered respirator. Dust masks/filters should be changed regularly.
- Do not switch router on with the bit touching the workpiece.
- The direction of routing must always be opposite to the bits direction of rotation.
- After work, release the router plunge and allow spindle to stop rotating before putting machine down.
- Check before cutting that there are no obstructions in the path of the router. When cutting through the full thickness of the workpiece, ensure there are no obstacles beneath workpiece, and that a sacrificial work surface is used.

**Additional Safety Rules For Router Bits**

- Cutting tools are sharp. Care should be taken when handling them.
- Always use router bits with a shank diameter corresponding to the size of the collet installed in your tool.
- Always run router bits at the spindle speed recommended and marked accordingly. Ensure bit has reached correct speed before entering workpiece. Recommended speeds can be found on the packaging, in cutter instructions or in the Trend Routing Catalogue.
- Always use router bits in a router. Router bits must not be used in a drill. Drill and boring bits must not be used in a router. Router bits must only be used for the material cutting application for which they are designed. Do not use on metal or masonry.
- Never use router bits with a diameter exceeding the maximum diameter indicated in the technical data of the powertool or attachment used.
- Do not drop router bits or knock them against hard objects. Do not use router bits that are damaged.
- Router bits should be kept clean. Resin build up should be removed at regular intervals with Resin Cleaner®. The use of a dry lubricant (Trendicote® PTFE) will act as a preventative. Do not use PTFE spray on plastic parts.
- Router bit shanks should be inserted into the collet to the mark line on the shank. This ensures that at least ¾ of the shank length is held in the collet. Do not over-tighten the collet nut as this will score the shank and create a weakness and fracture point.
- Observe the correct assembly instructions in the router instruction manual for fitting the collet and nut. Observe the router power tool manual instructions on fitting bits correctly.
- It is advisable to periodically check the collet and collet nut. A worn, distorted or damaged collet can cause vibration and damage the shank, and should be replaced. Worn collet nuts should be replaced.
- Do not take deep cuts in one pass; take several shallow or light passes to reduce the side load applied to the router bit. Too deep a cut in one pass can stall the router.
- Very small diameter router bits must be handled and used with care.
- Always return router bit to its packaging after use.
- Should you experience excessive vibration during use stop immediately. Have the eccentricity of the router, router bit and clamping system checked.
- All fastening screws and nuts should be tightened using the appropriate wrench or key in accordance with the manufacturers instructions.
- When using arbor type multi-groover sets ensure that the groover cutting tips/wings are staggered at 90º to each other to reduce the cutting impact.

**Using Routers In A Fixed Position**

- After work, release the router plunge to protect the router bit.
- Always use a push-stick or push-block for last 12" of the cut.
- Whenever possible use a work holding device or jig to secure component being machined. Fit a spelch block to the holding device or mitre fence to prevent break out on the timber.
- Ensure attachment is securely fitted to the workbench, with table surface at approximately hip height.
- Ensure a No-Volt Release Switch is fixed to or adjacent to the attachment and that it is used correctly.
- Check the feed direction of the workpiece is always opposite to the router bits direction of rotation. Ensure that, when using a router table, you stand to the front right hand side of the table (when viewed from the front) and feed from right to left. When using an overhead router, stand to the front left hand side (when viewed from the front) and feed left to right.
- Do not use awkward or uncomfortable hand positions.
- Do not reach underneath table or put your hands or fingers at any time in the cutting path while tool is connected to a power supply.

**Useful Advice When Routing**

- Trial cuts should be made on waste material before starting any project.
- Judge your feed rate by the sound of the motor. Feed the router at a constant feed rate. Too slow a feed rate will result in burning.
- Take many light passes rather than one deep cut to reduce the side load applied to both router and router bit.
- When using some attachments including a router table or dovetail jig, the use of a fine height adjuster is highly recommended.
- When using a template guide bush, ensure there is sufficient clearance between router bit tip and inside each of bush. Ensure router bit and guide bush are concentric.

**Router Bit Maintenance**

- Composite cutting tools (brazed tip) must be maintained by a competent person i.e. a person of training and experience, who has knowledge of the design requirements and understands the levels of safety to be achieved.
- The design of composite tools must not be changed in the process of maintenance.
- Replacement parts must meet Trend specification.
- Tolerances which ensure correct clamping by the collet shall be maintained.
- When re-grinding the tool, care must be taken not to cause weakening of the body or the connection between the cutting edge and the body.

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## ELECTRICAL SAFETY

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the data plate.

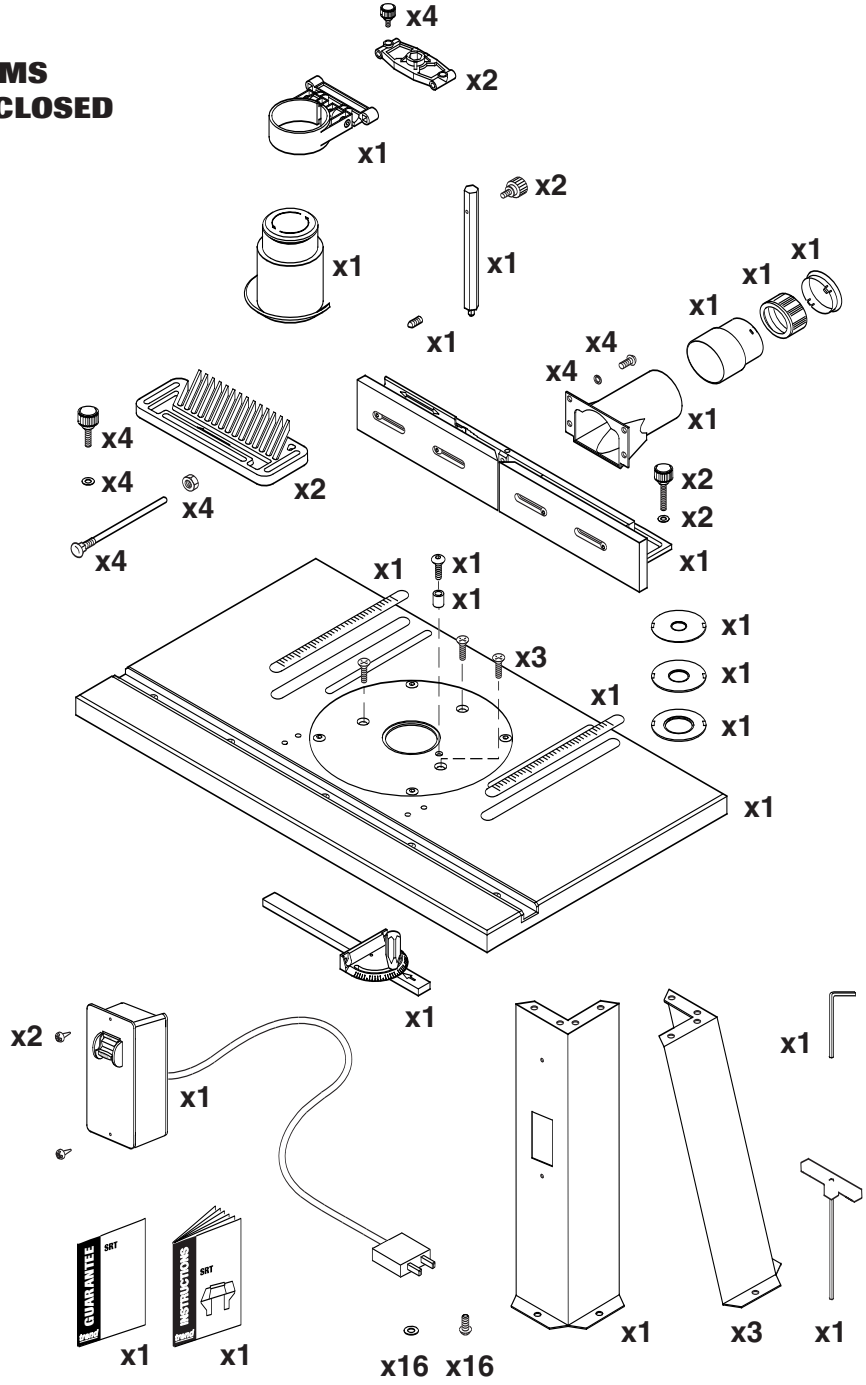
**Never connect the live (L) or neutral (N) wires to the ground pin marked E or ⏚ .**

### Using an Extension Cord

- If an extension cable is required, use an approved triple core extension cable suitable for the power input of this tool (see technical data).
- When using a cable reel, always unwind the cable completely.
- Also refer to the table below.

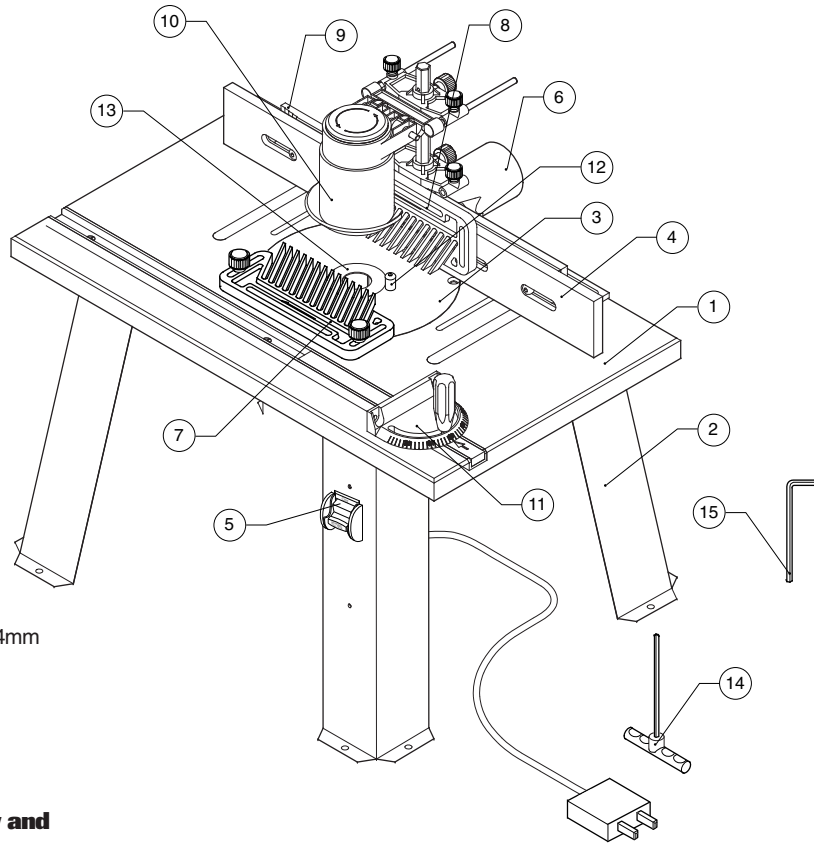
| Ampere Rating | 0.0 - 2.0 | 2.1 - 3.4 | 3.5 - 5.0 | 5.1 - 7.0 | 7.1 - 12.0 | 12.1 - 16.0 |
|---|---|---|---|---|---|---|
| **Cord Length** | **Wire Size** | | | | | |
| 25’ | 18 | 18 | 18 | 18 | 16 | 14 |
| 50’ | 18 | 18 | 18 | 16 | 14 | 12 |
| 75’ | 18 | 18 | 16 | 14 | 12 | 10 |
| 100’ | 18 | 16 | 14 | 12 | 10 | |
| 150’ | 16 | 14 | 12 | 12 | | |
| 200’ | 16 | 14 | 12 | 10 | | |
| 300’ | 14 | 12 | 10 | | | |
| 400’ | 12 | 10 | | | | |
| 500’ | 12 | | | | | |
| 600’ | 10 | | | | | |

## ITEMS ENCLOSED



## DESCRIPTION OF PARTS

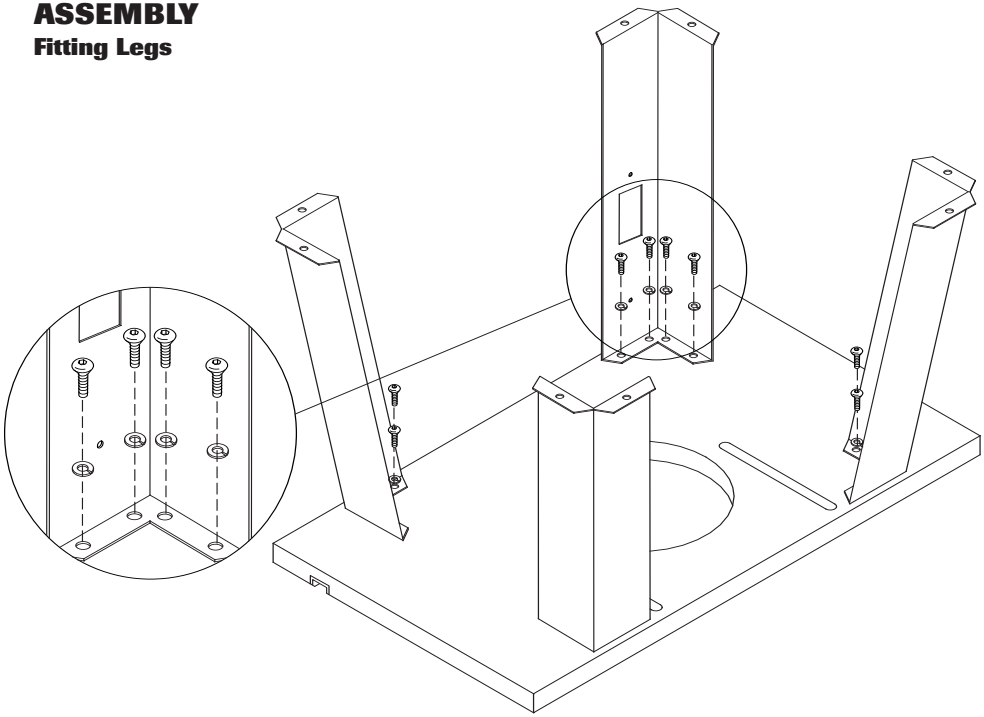
1. Table top
2. Legs
3. Insert plate
4. Back fence
5. No-volt release switch
6. Dust spout
7. Side pressure guard
8. Top pressure guard
9. Fence cheek stepper
10. Top guard
11. Miter fence
12. Lead-on pin
13. Insert ring
14. T-handle hex key 4mm
15. Hex key 3mm




**Prior to assembly and adjustment always unplug the router table.**

## ASSEMBLY

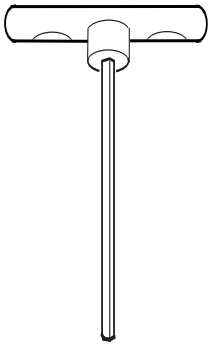
### Fitting Legs



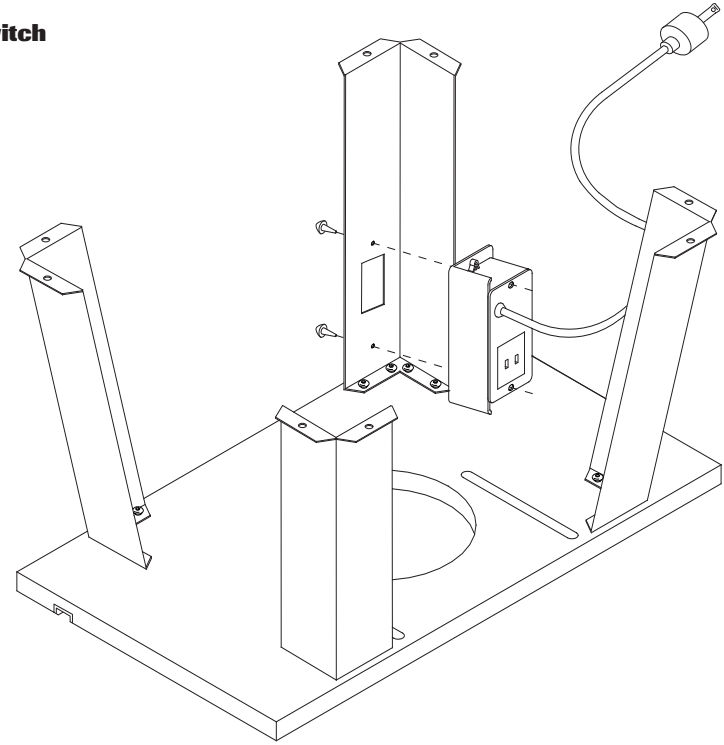
### Identify Parts

x 16

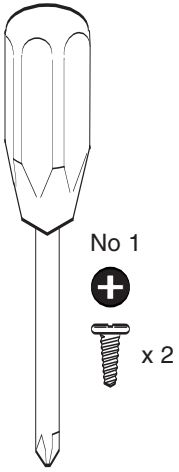
x 16



**Fitting Switch**

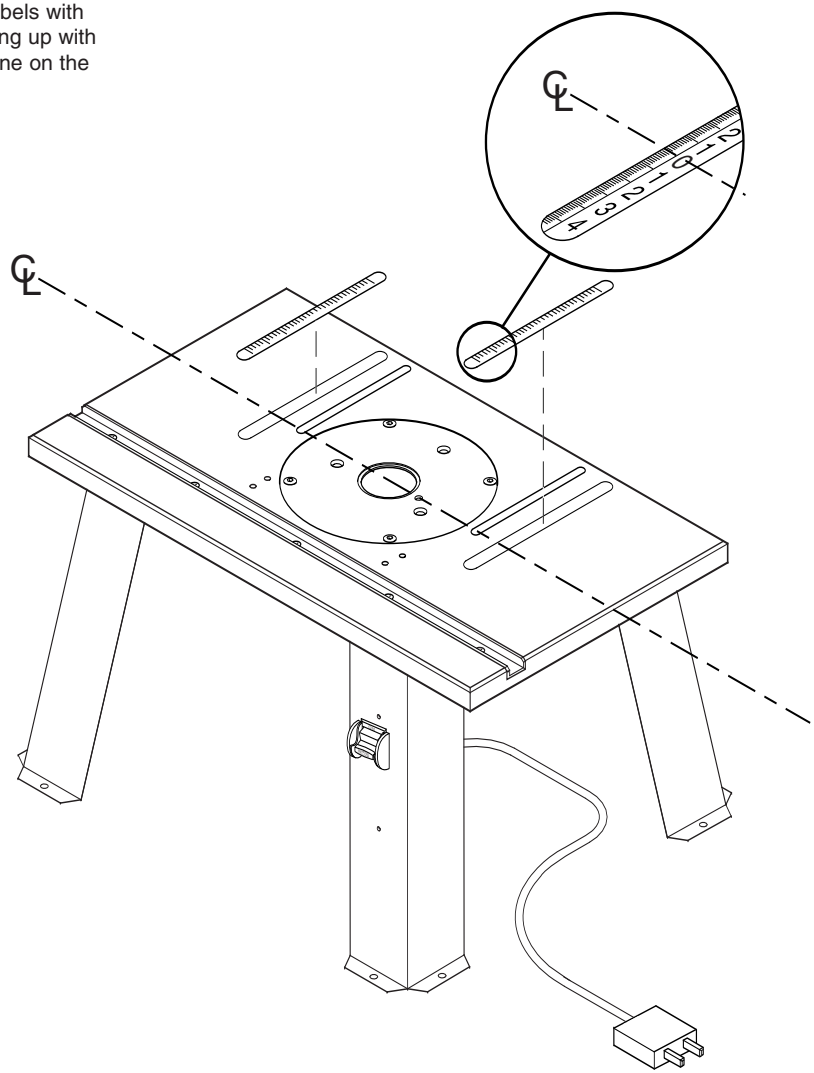


**Requires:**
**No 1 Phillips® Screwdriver (not supplied).**



## Fitting Scaled Label

Apply the labels with the zero lining up with the centre line on the insert plate.



**Router Compatibility** See machine screw illustrations on opposite page.

**Three machine screws (F) are supplied as standard with the SRT table**


| Make | Router Model | Screw x Qty |
|---|---|---|
| TREND | T3, T5, T5 Mk2 | F X 2 |
| DEWALT | DW613, 614, 615 | F X 2 |
| ELU | MOF96(E) MK2 | F X 2 |
| MAKITA | RP0910, 1110C | F X 2 |
| PERLES | OF808(E) >1999, OF2-808(E) | F X 2 |

**The following machines require a machine screw pack accessory ref. FIX/KIT/2 (not supplied with table)**

| Make | Router Model | Screw x Qty | Csk Size & Hole |
|---|---|---|---|
| AEG | OF450S●■, 500S●■, OFSE850●■, OFS50●■ | G X 2 | 13mm X 6mm |
| ATLAS COPCO | OFS720●■, OFSE850●■, 1000●■, OFS50●■, OFE710●■ | G X 2 | 13mm X 6mm |
| BLACK & DECKER | KW779●■, 780(E)●■, BD780(E)●■, 800(E)●■ | A X 3 | 9.5mm X 4mm |
| BLACK & DECKER | SR100●■, DN67●■, BD66●■, 6200 QUANTUM | G X 2 | 13mm X 6mm |
| BOSCH | POF400●■+, 500A●■+, 600ACE●■+,800A●■ | F X 2 | 13mm X 6mm |
| BOSCH | 1614●, 1614EVS■, 1613■, 1616EVS■, | H X 3 | 13mm X 6mm |
| BOSCH | GOF900(A)CE■, 1300ACE■ | H X 3 | 13mm X 6mm |
| CASALS | FT750■, 1000E■ | F X 3 | 13mm X 6mm |
| CK LEKTRO | LRT700■+ | F X 2 | 13mm X 6mm |
| EINHELL | EOF850SP●■ | G X 2 | 13mm X 6mm |
| ELU | 3304●■, 3404●■, MOF96(E) MK1●■ | G X 2 | 13mm X 6mm |
| FELISATTI | TP245(E)●■ | G X 2 | 13mm X 6mm |
| FERM | FBF-6E●■, FBF-8E●■ | G X 2 | 13mm X 6mm |
| FESTO | OF900(E)●■, 1000(E)●■, 1010EB●■, | G X 2 | 13mm X 6mm |
| FREUD | FT1000E■ | F X 3 | 13mm X 6mm |
| HITACHI | FM8●■, ZK2008●■ | G X 2 | 13mm X 6mm |
| HITACHI | M8(V)■ | B X 4 | 10mm X 5mm |
| HOLZHER | 2335●■, 2355●■, 2356●■ | G X 2 | 13mm X 6mm |
| KANGO | R8550S●■ | G X 2 | 13mm X 6mm |
| KRESS | FM6955●■ | G X 2 | 13mm X 6mm |
| LYNX | RT-800-A●■+ | G X 2 | 13mm X 6mm |
| MAFELL | LO50E●■ | G X 2 | 13mm X 6mm |
| MAKITA | 3620●■, 3621●■ | D X 2 | 10mm X 5mm |
| METABO | OF528●■, 1028●■, OFE1229●■ | G X 2 | 13mm X 6mm |
| MILWAUKEE | OFSE1000●■ | G X 2 | 13mm X 6mm |
| NUTOOL | NPT850●■ | G X 2 | 13mm X 6mm |
| PERLES | OF808(E) <1998●■ | G X 2 | 13mm X 6mm |
| PEUGEOT | DF55E●■, DEF570E●■ | B X 2 | 10mm X 5mm |
| POWER DEVIL | PDW5026●■, 5027●■ | G X 2 | 13mm X 6mm |
| RYOBI | RE120■, R150■, R151■,RE155K■ | D X 2 | 10mm X 5mm |
| SKIL | 1835■ | C X 3 | 10mm X 5mm |
| SPARKY | X52E●■ | G X 2 | 13mm X 6mm |
| STAYER | PR50V●■ | G X 2 | 13mm X 6mm |
| VIRUTEX | FR77C●■, 78C●■, 66F●■ | H X 2 | 13mm X 6mm |

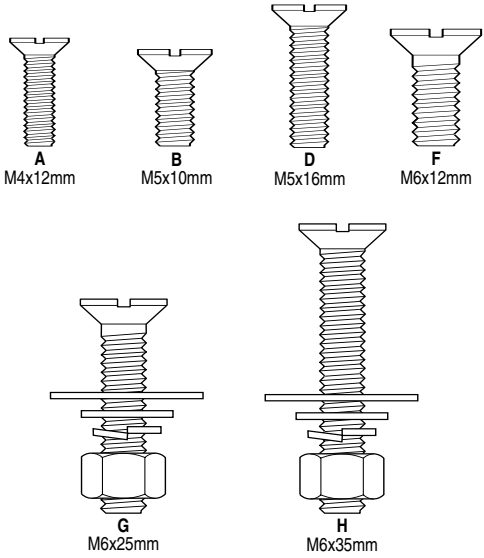
■ Re-drilling of router base by user required.

● Re-drilling of insert plate by user required.

+ Packing piece 1/8" thick required.

**Do not mount any power tools not specified on this list.**

## Screw Selection




## Mounting Router to Insert Plate

Screws are supplied for TBC routers, see opposite chart. For other makes of router, re-drilling of the router base or insert plate will be required. Appropriate machine screws will be required, see chart.

## Re-drilling Router Base Only

- Invert and stand your router onto a suitable surface.
- Place the fixing plate facing upwards onto the base of your router.
- Adjust position of the fixing plate to centralise.
- Ensure that the holes you are about to drill in the base do not interfere with any of the features on the router or any webbings in the casting of the router base. A slight turning of the plate may be required to miss such obstructions.
- Mark the centre of the holes onto the base.
- Remove plate and mark the centre of the holes with a centre punch.
- Drill a hole at these points with a 6mm diameter drill bit.
- Clean up edges of holes if required.

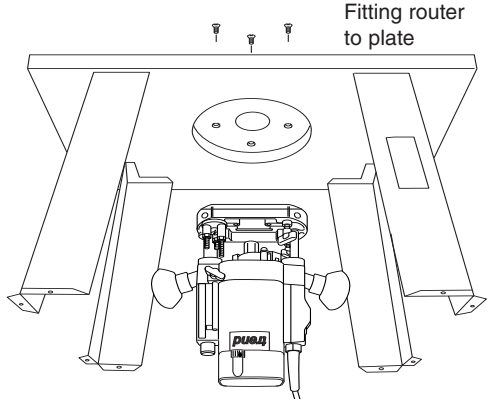
## Re-drilling Fixing Plate Only

- Remove the plastic base of the router. Alternatively a photocopy or an outline of the base can be made of the plastic base instead.
- Align the centre of the fixing plate to the router base and secure them together.
- Using a centre punch, mark the centres of holes.
- Drill the required hole size with a suitable metal cutting drill bit. Best results will be obtained if your power drill is mounted in a drill stand.
- Countersink the hole with a countersink bit to a depth so the heads of the screws are slightly below the top surface. Clean off any burrs created.

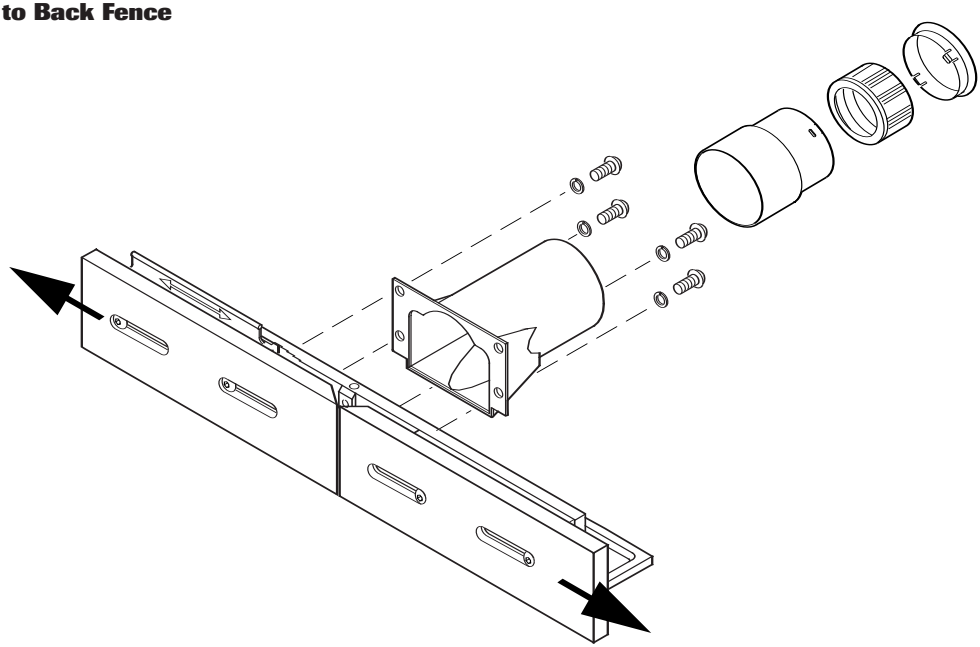
## Re-drilling both Fixing Plate and Router Base

- Invert the router and lay the fixing plate onto the upturned base.
- Clamp the fixing plate and router base together with two cramps.
- Ensuring that the drill bit will not foul any webbing or fixtures on the router base, drill with a 1/4" diameter metal cutting drill bit into the fixing plate and through the router base two holes approximately 3" apart.
- Unclamp the router base and fixing plate.
- Countersink the fixing plate holes with a countersink bit to a depth so the screw heads are slightly below the top surface. Clean off any burrs created on both the fixing plate and router base.

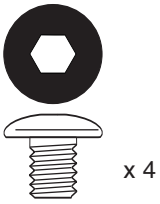
Fitting router to plate



**Fitting Dust Spout to Back Fence**

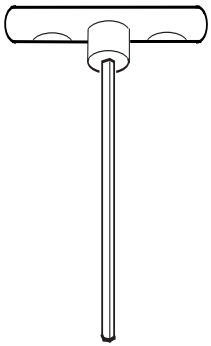


## Identify Parts

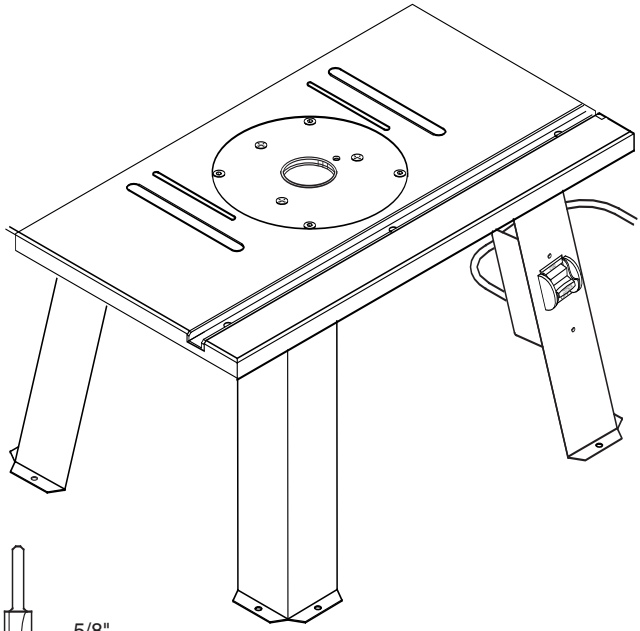


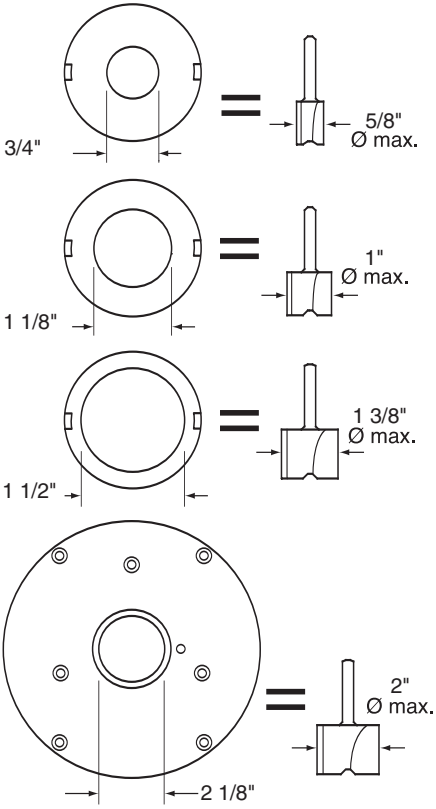
x 4

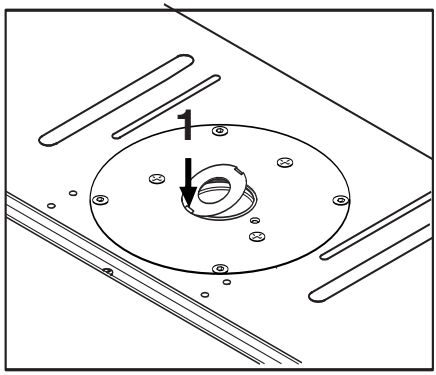
x 4

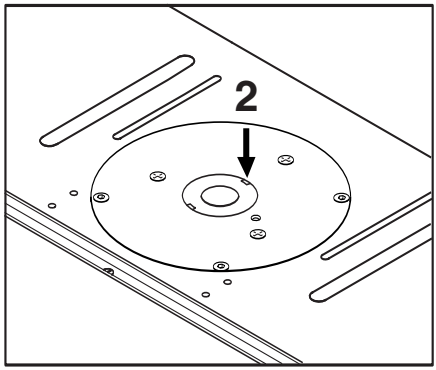


**Fitting Insert Rings**

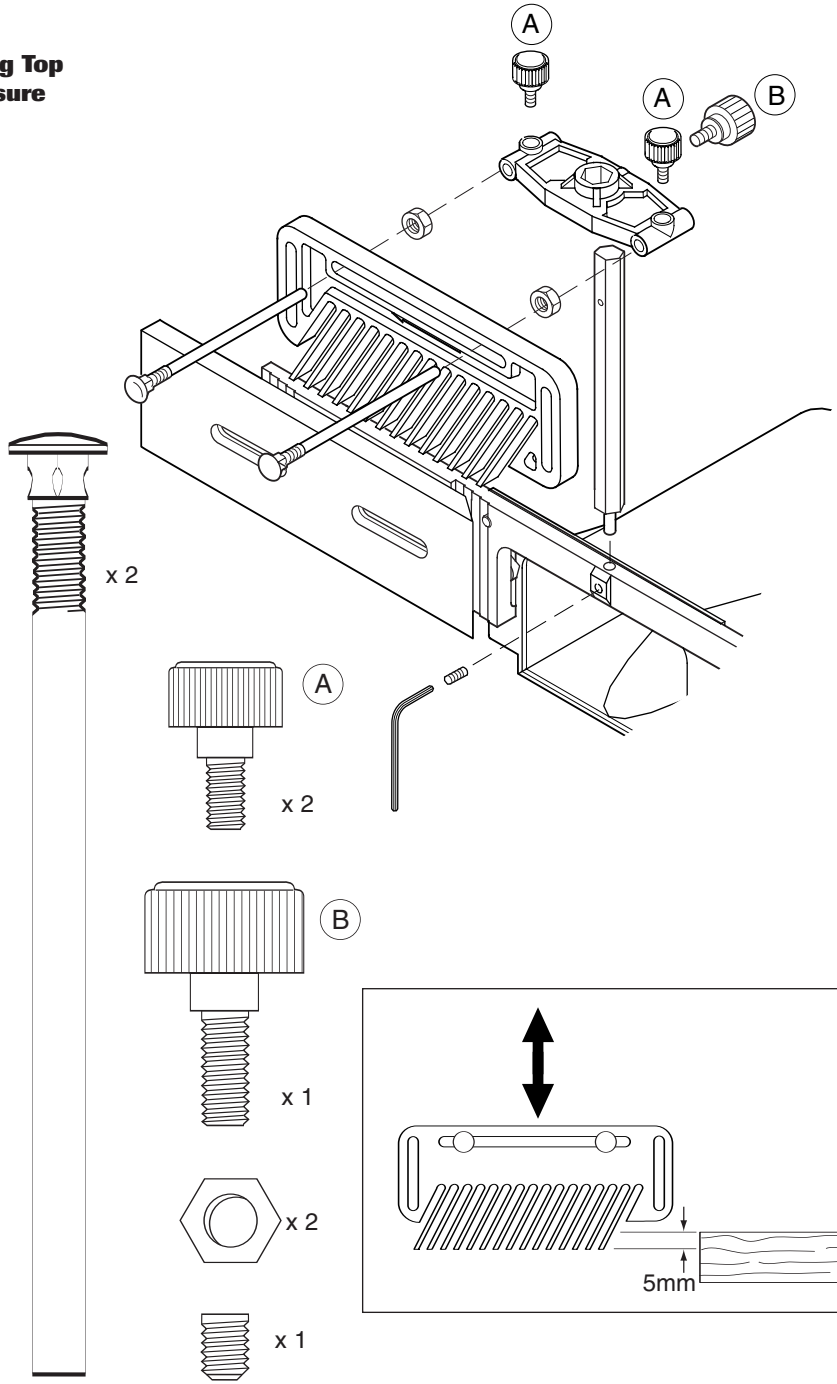




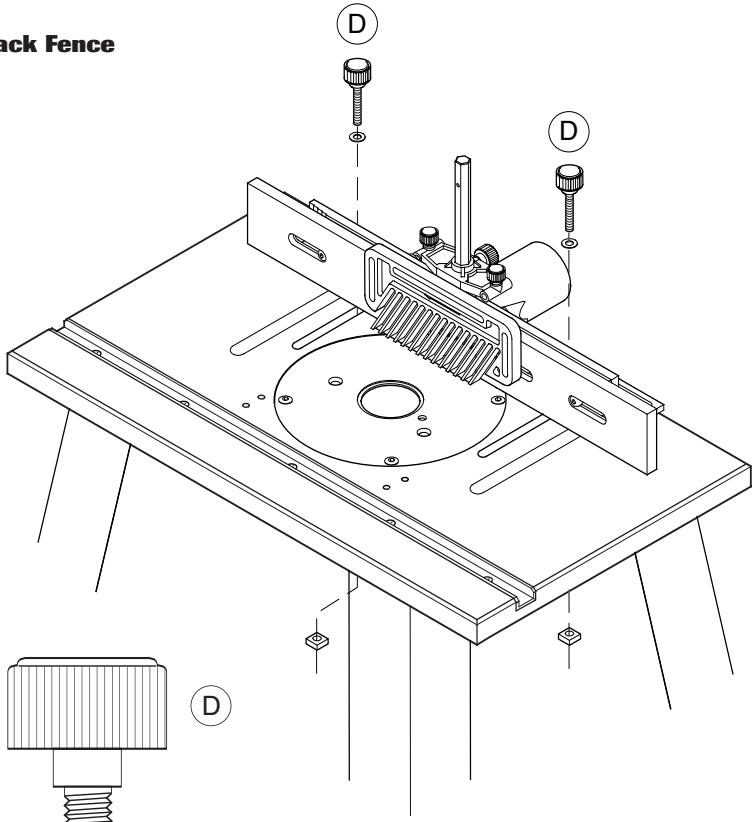



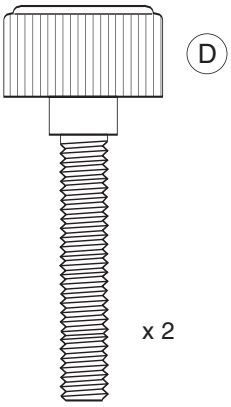



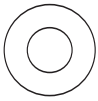
**Fitting Top Pressure**



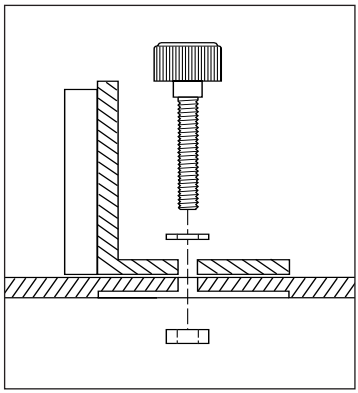
**Fitting Back Fence**



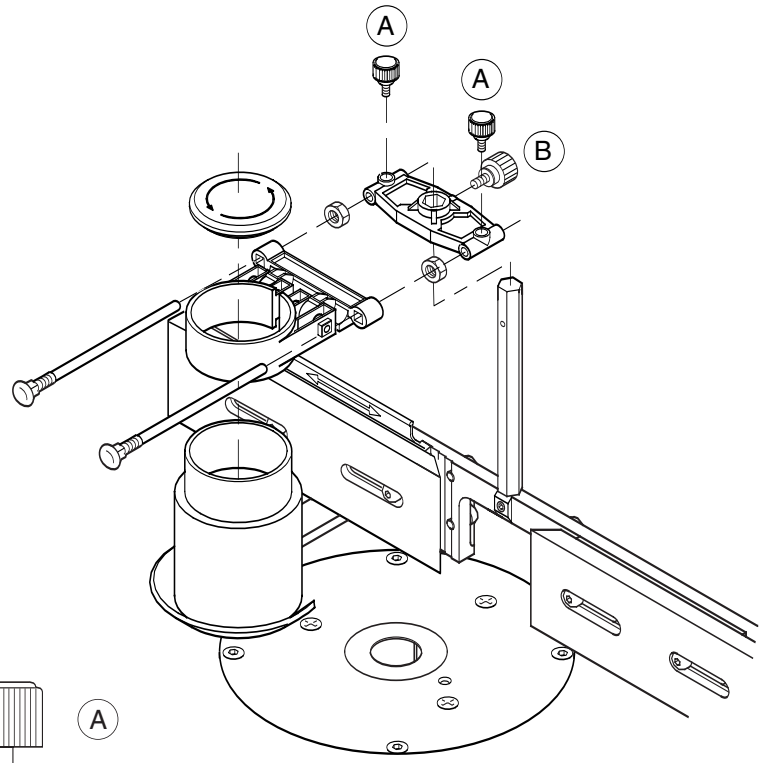



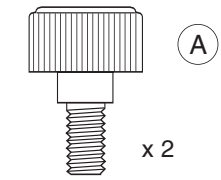



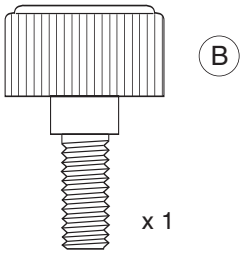

**Plastic**

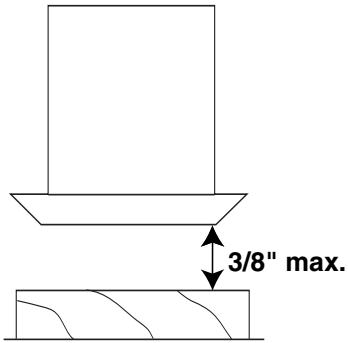
**Fitting Top Guard**



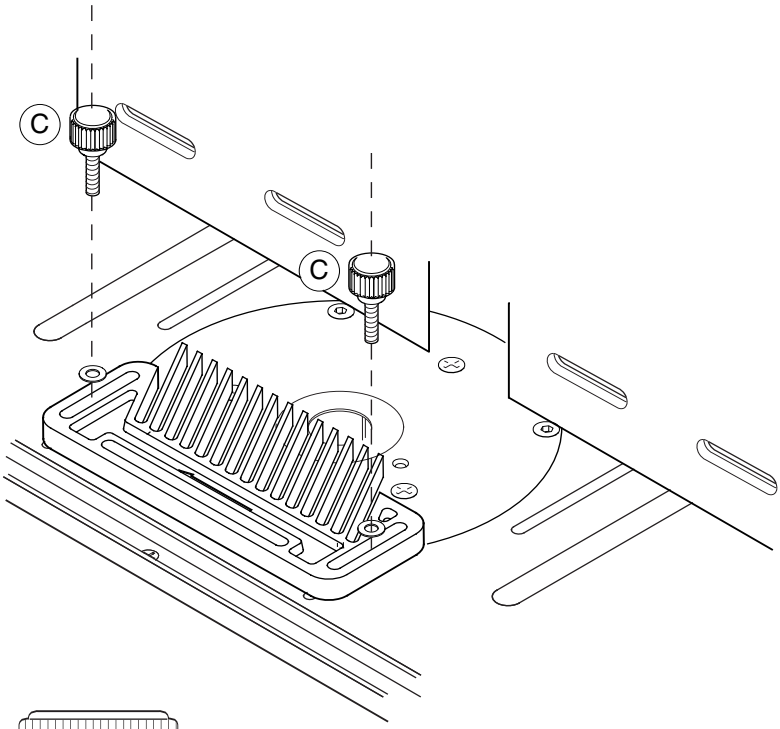



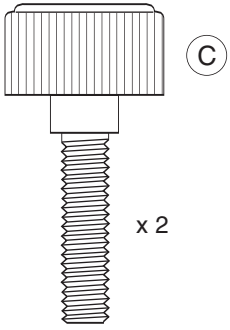



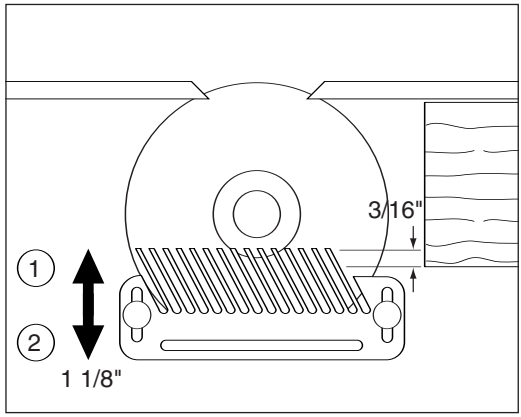


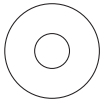



**Fitting Side Pressure**

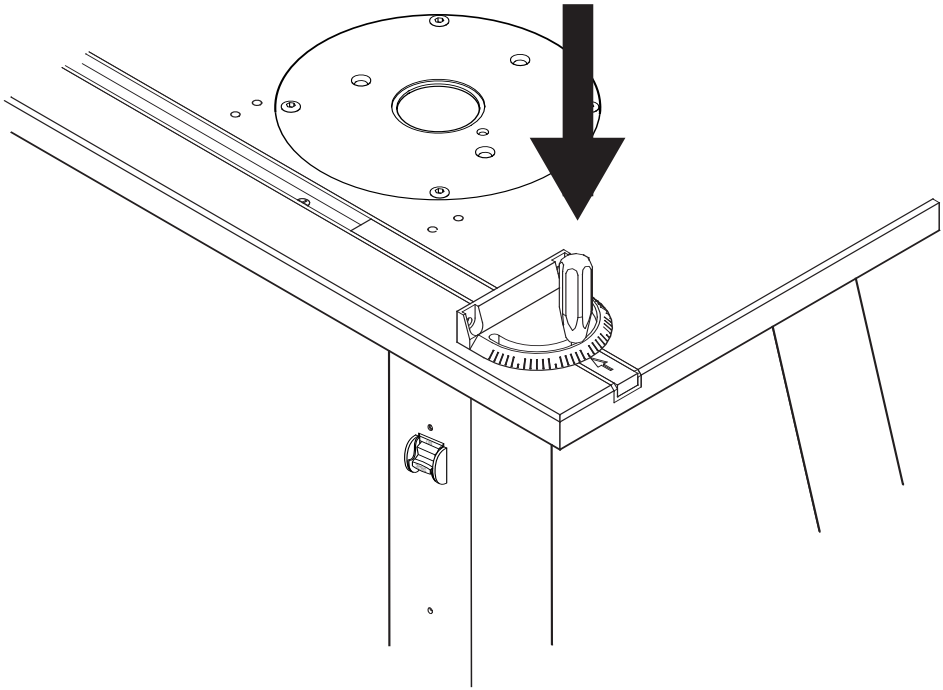


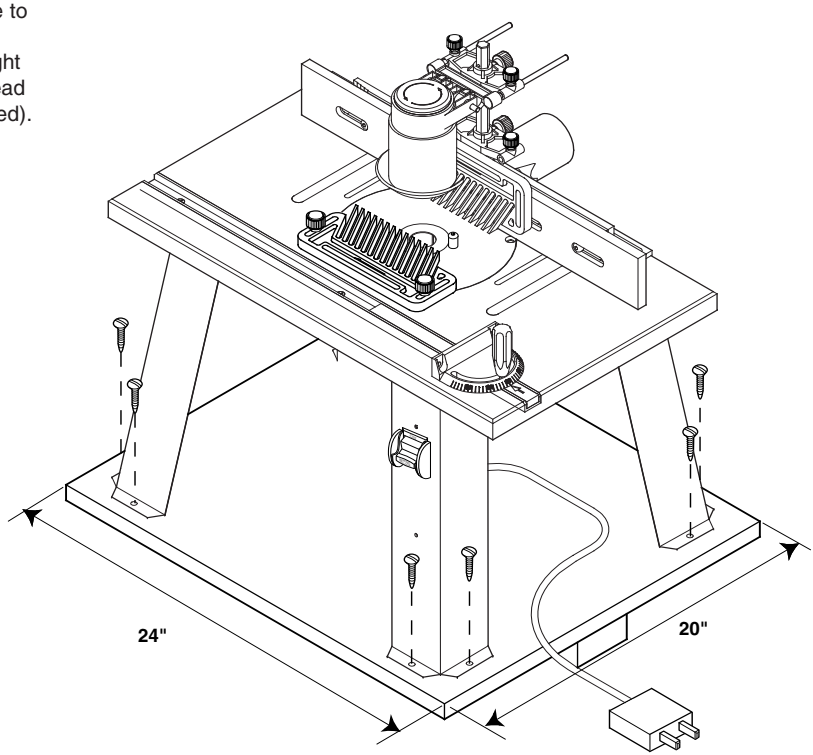

**Metal**  x 2

## Fitting Miter Fence



## Bench Fixing

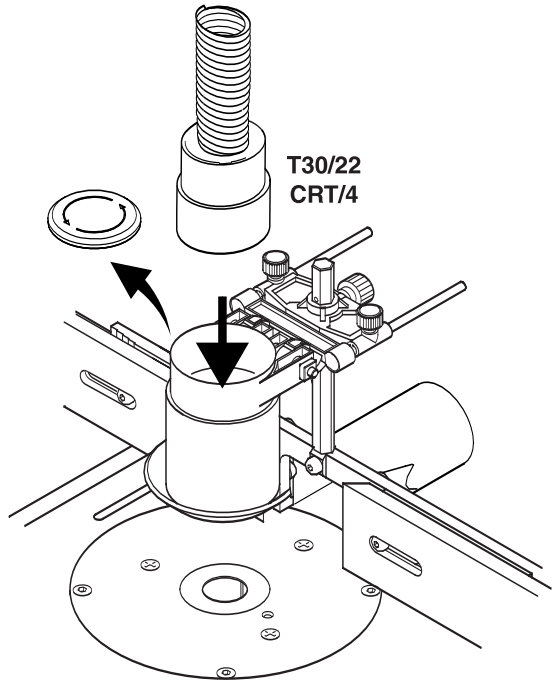
Fix the router table to the workbench or workboard with eight No.8 x 3/4” pan head screws (not supplied).



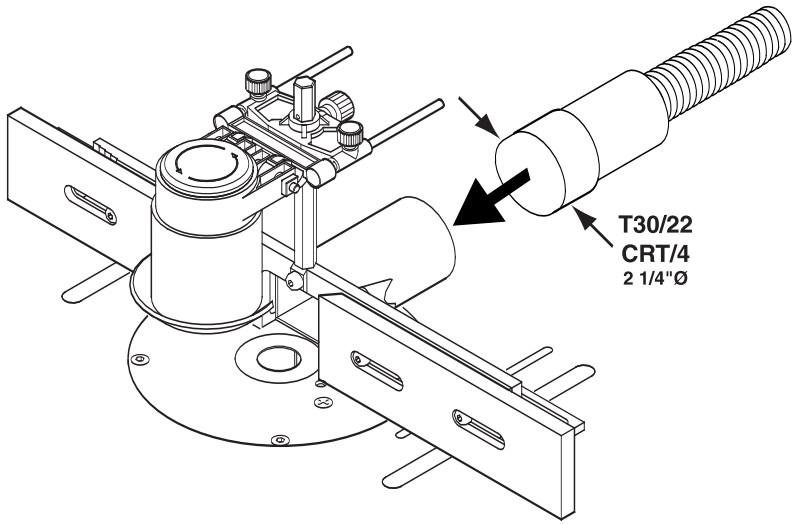
## Dust Extraction – Fitting Hose

Hose Ref. T30/22 or CRT/4 not included

**Option 1**



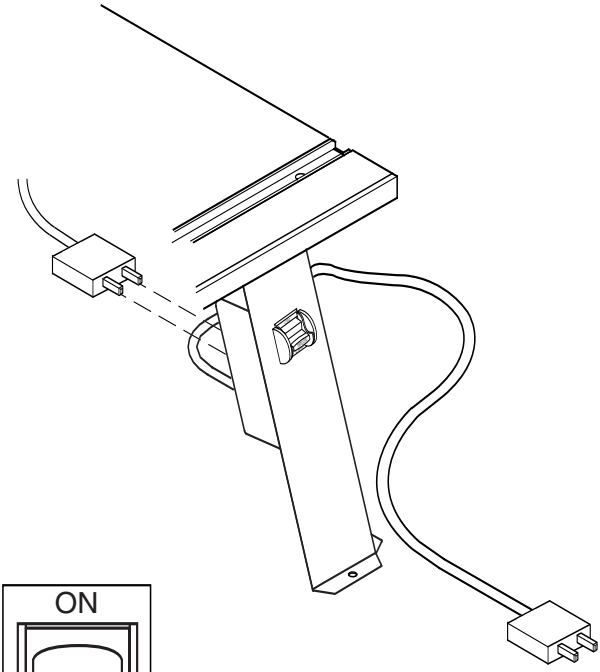

**Option 2**



## OPERATION

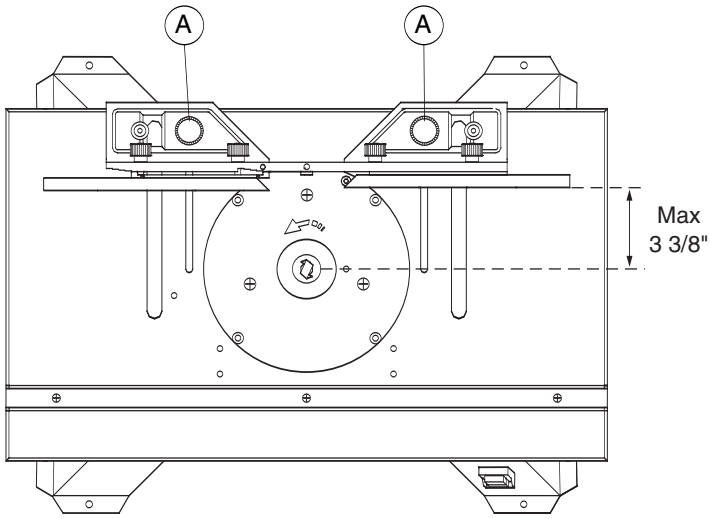
### Switch

1. Plug machine into socket in switch.
2. Put plug of switch into mains supply.
3. Switch on router
4. Push up switch lever to switch on. Push down switch lever to switch off.

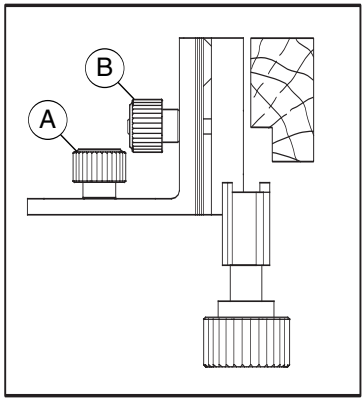



**Isolate from power supply when making any adjustments.**

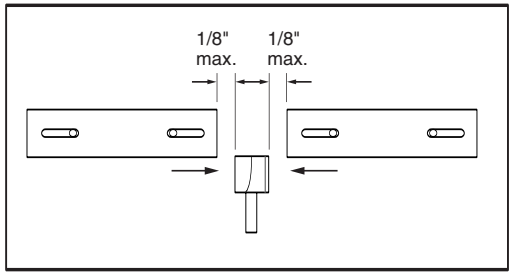
## Back Fence Adjustment




1. Adjust back fence position by loosening two knobs (A) and pushing fence forwards or backwards.
2. Lock fence position by tightening the two knobs (A).

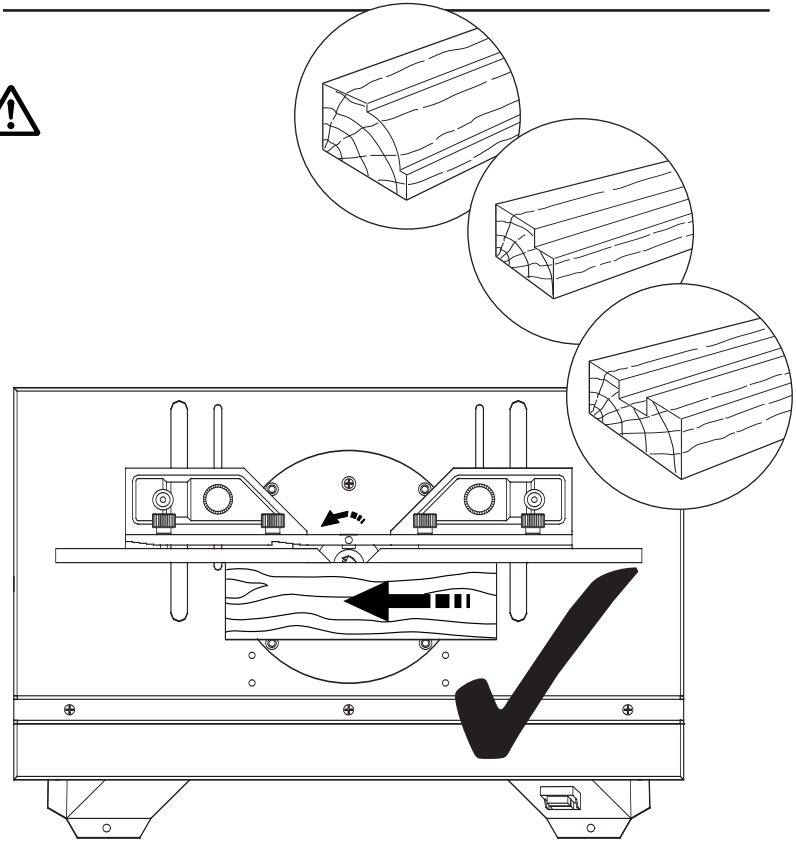


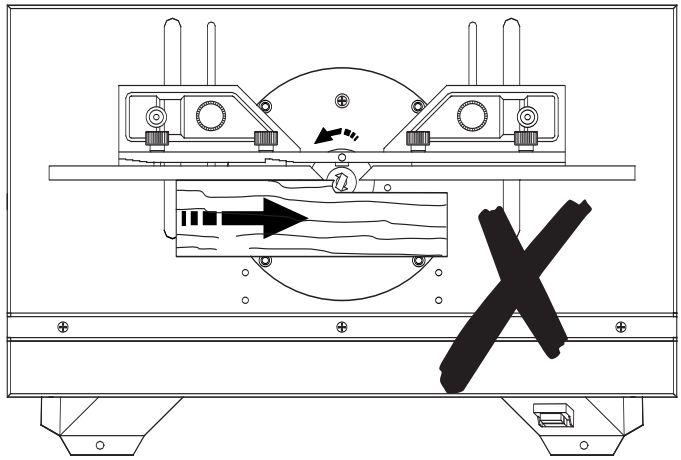

3. To adjust fence cheeks loosen four back knobs (B). Slide cheeks in and out to suit router bit. Leave gap of 1/8".
4. Lock cheeks by tightening four knobs (B).



## Edge Moulding and Grooving ⚠

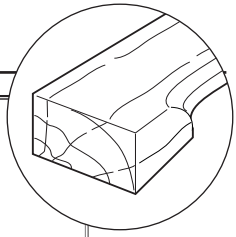
1. Isolate from power source.
2. Fit router bit.
3. Set back fence position.
4. Set top and side pressures.
5. Fit guard.
6. Check all knobs are tight.
7. Plug into power supply.
8. Switch on.
9. Feed right to left.
10. Switch off.

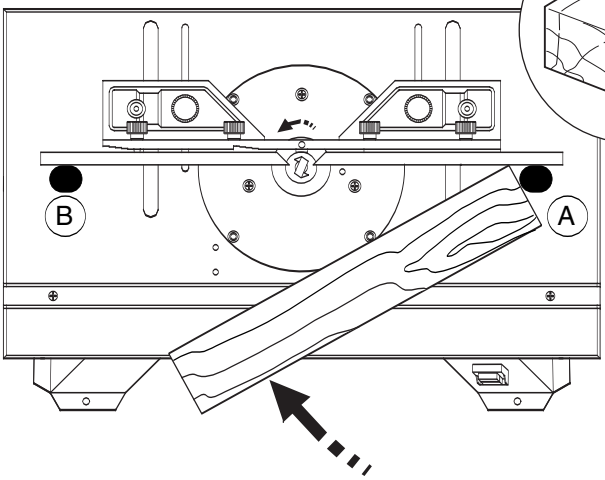


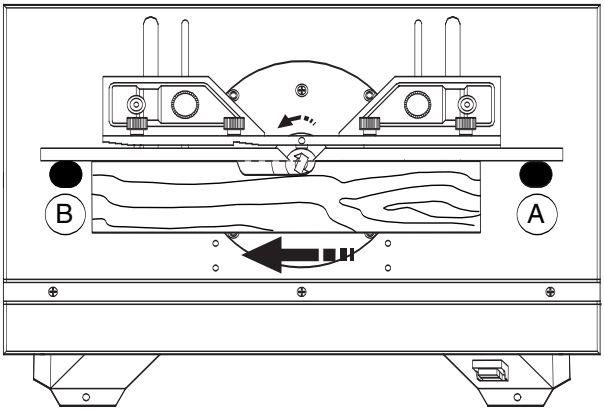


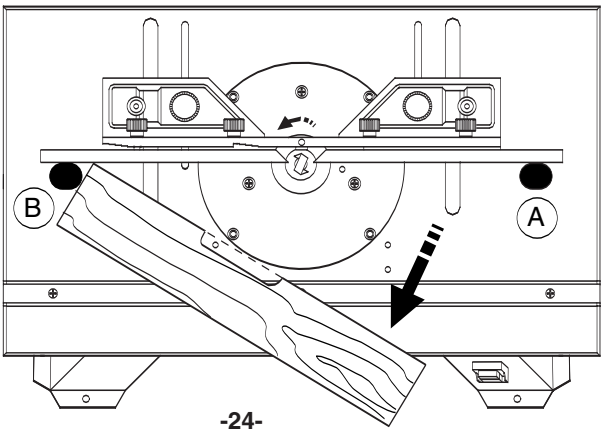
**Stopped Moulding** ⚠

1. Isolate from power supply.
2. Fit router bit.
3. Set back fence position. Fit some stops to back fence using cramps.
4. Fit guard.
5. Check all knobs are tight
6. Plug into power supply.
7. Switch on.
8. Drop material against infeed stop A and pivot into cutter.
9. Feed right to left, until reaching outfeed limit stop B.
10. Pivot at outfeed stop.
11. Switch off.



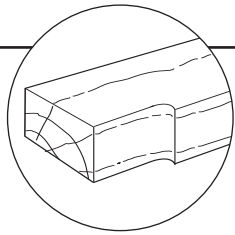


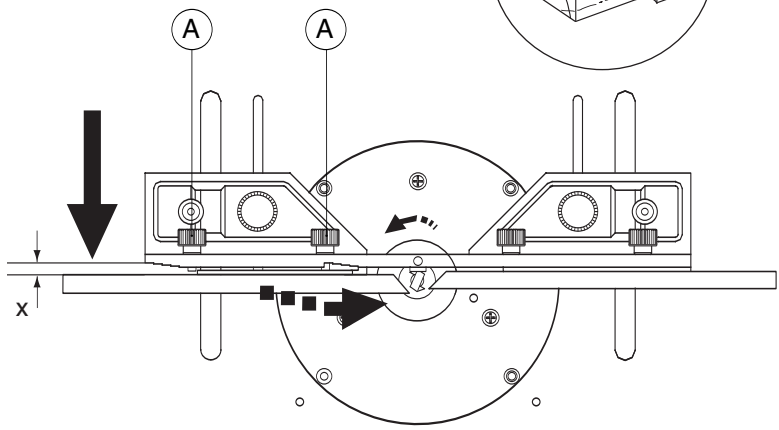



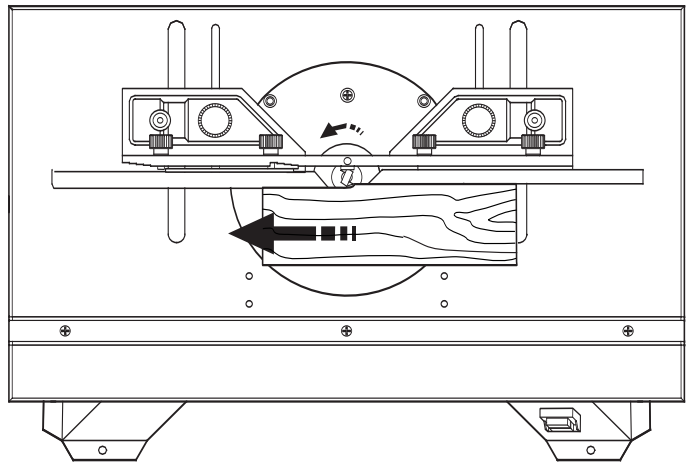



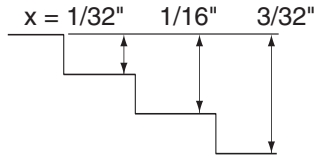
## Edge Planing

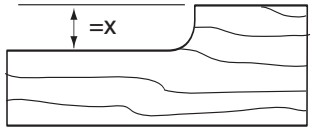
1. Isolate from power supply.
2. Fit router bit.
3. Loosen back knobs A and adjust stepper on outfeed cheek to required step in 1/32" increments. Lock both knobs A.
4. Adjust back fence position so that cutter edge is flush with outfeed cheek. Lock back fence position.
5. Fit pressures and guards.
6. Plug into power supply.
7. Feed right to left.
8. Switch off.





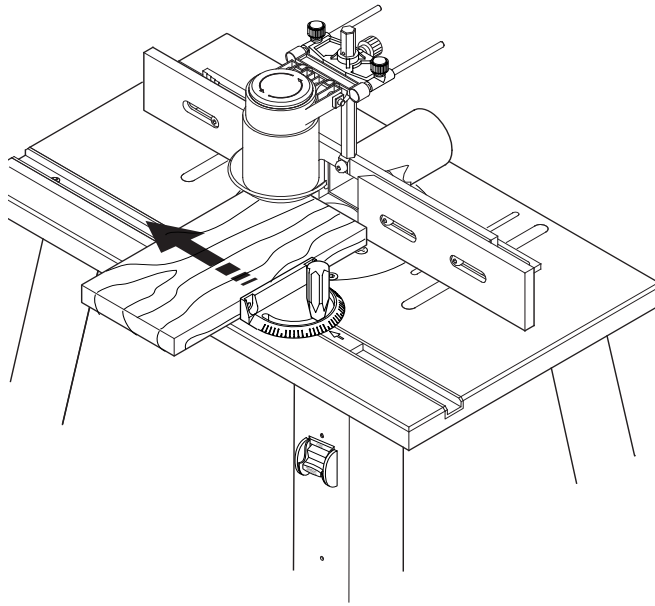





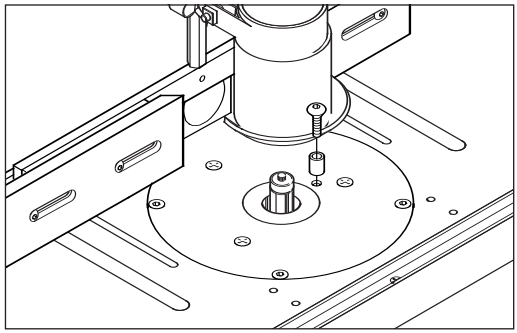
## Mitre Fence

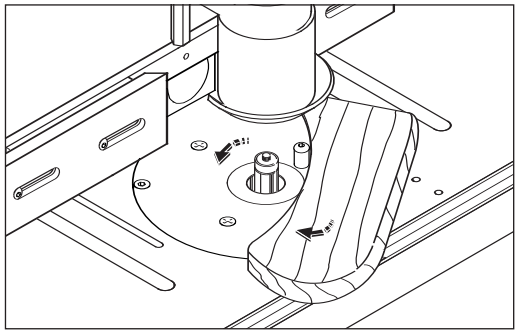
1. Isolate from power supply.
2. Fit router bit.
3. Adjust angle of mitre fence by loosening knob and turning protractor head to line up angle required with arrow.
4. Place component onto miter fence.
5. Plug into power supply.
6. Feed right to left holding component securely.
7. Switch off.

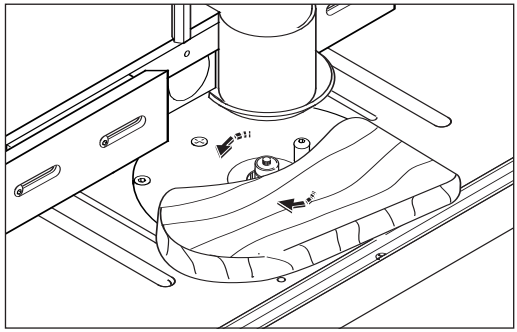


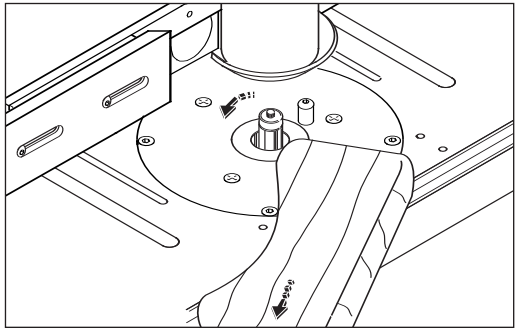
## Lead-on Pin

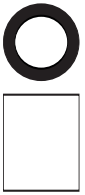
1. Isolate from power supply.
2. Fit lead-on pin into threaded hole using 4mm hex key.
3. Move back fence back.
4. Fit router bit.
5. Fit top guard.
6. Plug into power supply.
7. Support component onto the lead-on pin and swing into cutter.
8. Mould component.
9. Switch off.

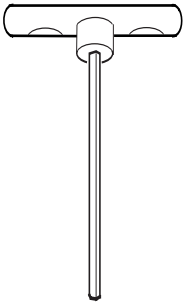








## MAINTENANCE

The router table has been designed to operate over a long period of time with a minimum of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

■ **Cleaning**
Keep the grooves clear of sawdust.
Regularly clean the table with a soft cloth.

■ **Lubrication**
Your router table requires no additional lubrication.

## RECYCLING

Router table, accessories and packaging should be sorted for environmentally friendly recycling.

## GUARANTEE

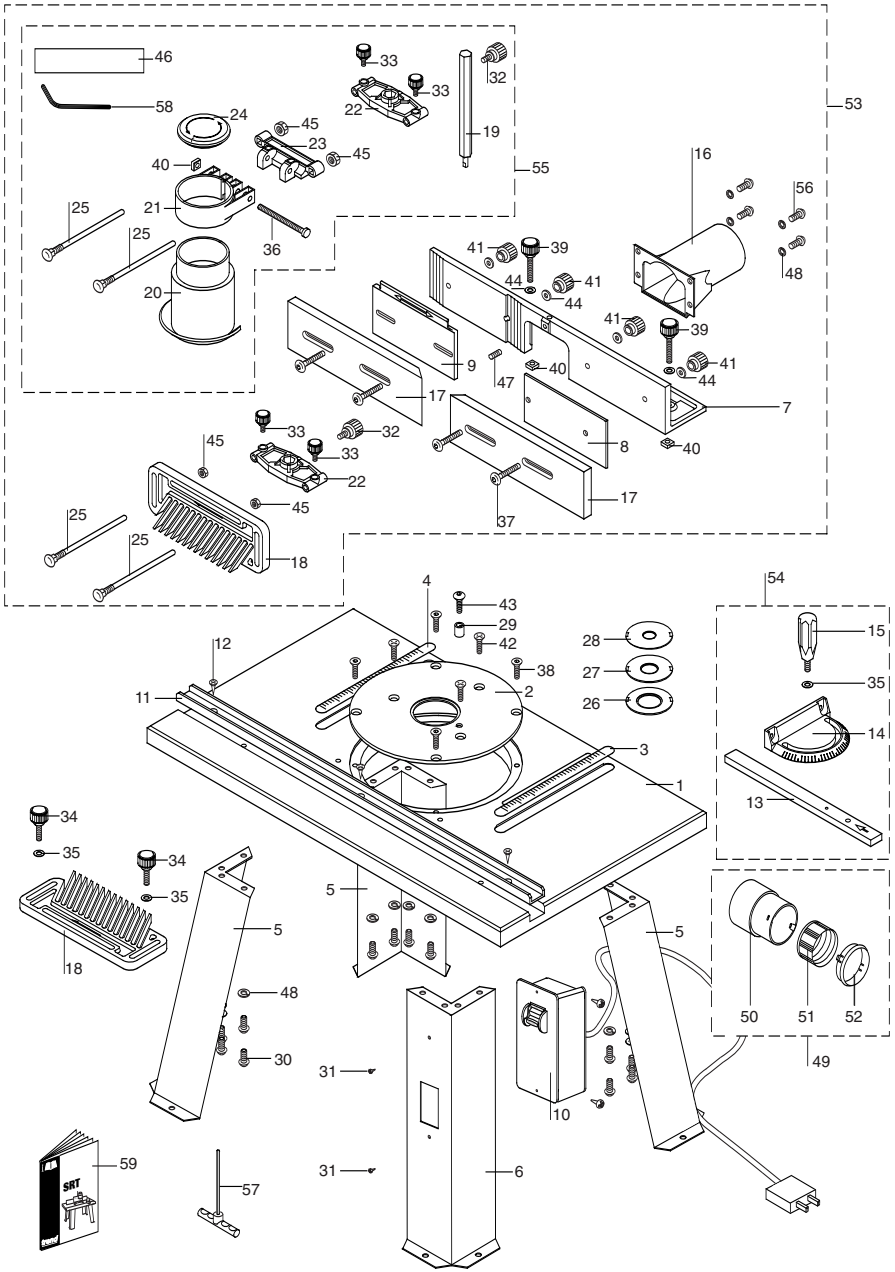
The router table carries a manufacturers guarantee in accordance with the conditions on the enclosed guarantee card.

| SRT USA – SPARE PARTS LIST | | | v1.0 07/2003 |
|---|---|---|---|
| **No.** | **Qty.** | **Desc.** | **Ref.** |
| 1 | 1 | Table Top | WP-SRT/01 |
| 2 | 1 | Insert Plate | SRT/PLATE/A |
| 3 | 1 | Scale Metric Right | WP-SRT/03 |
| 4 | 1 | Scale Metric Left | WP-SRT/04 |
| 5 | 3 | Leg 13” x 3” | WP-SRT/05 |
| 6 | 1 | Leg 13” x 3” Switch | WP-SRT/06/US |
| 7 | 1 | Back Fence | WP-SRT/07 |
| 8 | 1 | Infeed Flat Riser | WP-SRT/08 |
| 9 | 1 | Outfeed Step Riser | WP-SRT/09 |
| 10 | 1 | Switch 120V USA Plug | WP-SRT/10L/US |
| 11 | 1 | Miter Fence Extrusion Track | WP-SRT/11 |
| 12 | 3 | Screw Self Tapping Csk 1/8” x 1/2” PH | WP-SRT/12 |
| 13 | 1 | Miter Fence Bar | WP-SRT/13 |
| 14 | 1 | Miter Fence Protractor | WP-SRT/14 |
| 15 | 1 | Miter Fence Knob M6 x 17mm Male | WP-SRT/15 |
| 16 | 1 | Dust Spout 2 1/4” | WP-SRT/16 |
| 17 | 2 | HDF Fence Cheek | WP-SRT/17 |
| 18 | 2 | Finger Pressure 7 3/4” x 3 1/4” x 1/2” | PRESSURE/1 |
| 19 | 1 | Hex Post 6 5/16” x 1/2” | WP-SRT/19 |
| 20 | 1 | Clear Guard | WP-SRT/20 |
| 21 | 1 | Guard Ring | WP-SRT/21 |
| 22 | 2 | Post Bracket | WP-SRT/22 |
| 23 | 1 | Guard Ring Support | WP-SRT/23 |
| 24 | 1 | Guard Top Cap | WP-SRT/24 |
| 25 | 4 | Bolt Carriage M7 x 20mm x 125mm | WP-SRT/25 |
| 26 | 1 | Insert Ring 1 1/2” ID | WP-SRT/26 |
| 27 | 1 | Insert Ring 1 1/8” ID | WP-SRT/27 |
| 28 | 1 | Insert Ring 3/4” ID | WP-SRT/28 |
| 29 | 1 | Lead-on Pin Body 10mm x 12.7mm | WP-SRT/29 |
| 30 | 16 | Machine Screw Cap M6 x 12mm Socket | WP-SRT/30 |
| 31 | 2 | Screw Self Tapping Pan 1/8” x 1/4” PH | WP-SRT/31 |
| 32 | 2 | Knob 21mm Dia M6 x 8mm Male | WP-SRT/32 |
| 33 | 4 | Knob 15mm Dia M5 x 5mm Male | WP-SRT/33 |
| 34 | 2 | Knob 21mm Dia M6 x 25mm Male | WP-SRT/34 |
| 35 | 3 | Washer M6 | WP-SRT/35 |
| 36 | 1 | Bolt Carriage M6 x 75mm | WP-SRT/36 |

| SRT USA – SPARE PARTS LIST | | | v1.0 07/2003 |
|---|---|---|---|
| **No.** | **Qty.** | **Desc.** | **Ref.** |
| 37 | 4 | Machine Screw Button M6 x 35mm Socket | WP-SRT/37 |
| 38 | 4 | Machine Screw Csk M6 x 16mm Socket | WP-SRT/38 |
| 39 | 2 | Knob 21mm Dia M6 x 40mm Male | WP-SRT/39 |
| 40 | 3 | Nut Square M6 | WP-SRT/40 |
| 41 | 4 | Knob 21mm Dia M6 Female | WP-SRT/41 |
| 42 | 3 | Machine Screw Csk M6 x 12mm Slot | WP-SCW/25 |
| 43 | 1 | Machine Screw Button M6 x 14mm Lead-on Pin | WP-SRT/43 |
| 44 | 6 | Washer Nylon M6 | WP-SRT/44 |
| 45 | 3 | Nut Hex M7 For Carriage Bolt | WP-SRT/45 |
| 46 | 1 | Trend Logo Sticker | WP-SRT/46 |
| 47 | 1 | Grub Screw M6 x 8mm | WP-SRT/47 |
| 48 | 20 | Washer Split Ring 1/4” | WP-SRT/48 |
| 49 | 0 | Hose Adaptor 2¼” to 1½” | CRT/3 |
| 50 | 1 | Adaptor Body for CRT/3 | WP-CRT/97 |
| 51 | 1 | Adaptor Fitting for CRT/3 | WP-CRT/98 |
| 52 | 1 | Adaptor Clip for CRT/3 | WP-CRT/99 |
| 53 | 0 | Back Fence Complete | WP-SRT/53 |
| 54 | 0 | Miter Gauge Complete | WP-SRT/54 |
| 55 | 0 | Top Profile Guard Complete | WP-SRT/55 |
| 56 | 4 | Machine Screw Cap M6 x 8mm Socket | WP-SRT/56 |
| 57 | 1 | T Handle Hex Key 4mm x 150mm | HK/T/04 |
| 58 | 1 | Hex Key 3mm | WP-AP/03 |
| 59 | 1 | Manual USA | MANU/SRT/USA |

## SRT USA – SPARE PARTS DIAGRAM

V1.0 07/2003



## NOTES

MANU/SRT/USA v2.0

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RECYCLABLE

**Trend Routing Technology Inc.**
**Technical Support:** ____0044(0)1923 224681
**Email:** _____technical@trend-usa.com
**Web:**_____www.trend-usa.com