



PRT



trend[®]
routing technology

USA

Dear Customer

Thank you for purchasing this Trend product, we hope you enjoy many years of creative and productive use.

Please remember to return your guarantee card within 28 days of purchase.

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For Technical Support

Email: technical@trend-usa.com

TECHNICAL DATA

Voltage:	120V
On/off switch	No-volt release
Dimensions (width x depth)	25½" x 21½"
Height with legs	32¾"
Bench height	13¾"
Bit diameter max.	3½"
Loss of cutting depth due to table thickness	5/8"
Weight	55lbs

The following symbols are used throughout this manual:



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions in this manual.



Denotes risk of electric shock.



Refer to the instruction manual of your power tool.



Caution

Carefully read through this entire instruction Manual and the entire router Operator's Manual before using your new SRT table. Pay close attention to the Safety section and the Safety Symbols. If you use your SRT table properly and only for what it is intended, you will enjoy years of safe, reliable service.



The operation of any router can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety glasses with side shields and a full face shield when needed. We recommend Wide Vision Safety Mask for use over eye glasses or standard safety glasses with side shields. Always wear eye protection.

SAFETY

Observe the safety regulations in the instruction manual of the Power Tool to be used or connected to this attachment. Also observe any applicable additional safety rules. Read the following safety instructions before attempting to operate this product.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.**General**

- Disconnect power tool, when not in use. Before servicing and when changing accessories such as drill bits & router bits. Disconnect power tool and attachment from power supply. Ensure the machine is switched off before plugging tool in or connecting to a power supply.
- Always mount the power tool, accessory or attachment in conformity with the present instructions.
- Keep children and visitors away. Do not let children or visitors touch the tool, accessory or attachment. Keep children and visitors away from work area.
- Make the workshop child proof with padlock and master switch.
- Dress properly. Do not wear loose clothing or jewellery, they can be caught in moving parts. Rubber gloves and non-skid footwear is recommended when working outdoors. Wear protective hair covering to contain long hair.
- Consider working environment. Do not use the product in the rain or in a damp environment. Keep work area well lit. Do not use power tools near gasoline or flammable liquids. Keep workshop at a comfortable temperature so your hands are not cold.
- The accessory or attachment must be kept level and stable at all times.
- Keep work area clean. Cluttered workshops and benches can cause injuries
- Use the attachment with the power tools and accessories specified in this manual only. Do not force the tool or attachment to do a job for which it is not designed.
- Secure idle tools. When not in use, tools should be stored in a dry and high or locked up place, out of reach of children.
- For best control and safety use both hands on the power tool and attachment. Keep both hands away from cutting area. Always wait for the spindle and bit to stop rotating before making any adjustments.
- Always keep guards in place and in good working order.
- Remove any nails, staples and other metal parts from the workpiece.
- Maintain tools and bits with care. Keep bits sharp and clean for better and safer performance. Do not use damaged bits. Follow instructions for lubricating and changing accessories. Keep handles dry, clean and free from oil and grease.
- Maintain accessories. Do not use damaged accessories. Only use accessories recommended by the manufacturer.
- Check damaged parts. Before operation inspect the attachment, the power tool, the cable, extension cable and the plug carefully for signs of damage. Check for alignment of moving parts, binding, breakage, mounting and any other conditions that may effect its operation. Have any damage repaired by an Authorised Service Agent before using the tool or accessory.
- Do not use tool if switch does not turn it on or off. Have defective switches replaced by an Authorised Service Agent.
- Don't over reach. Keep proper footing and balance at all times.
- Don't abuse the cable. Never carry power tool or accessory by cord or pull it to disconnect from the socket. Keep cord from heat, oil and sharp edges. Always trail the power cord away from the work area.
- Connect dust extraction equipment. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.
- Check all fixing and fastening nuts, bolts and screws before use to ensure they are tight and secure. Periodically check when machining over long periods.
- Stay alert. Watch what you are doing. Use common sense. Do not operate tools when you are tired, under the influence of drugs, alcohol or any medication.
- Personal Protective Equipment (PPE). All PPE must meet current legislation.
- Do not leave tools running unattended. Do not leave tool until it comes to a complete stop.
- Always clamp workpiece being machined securely.

Routing Safety

- Disconnect router power tool. When not in use, before servicing and when changing accessories such as bits, disconnect router and attachment from power supply.
- Ensure router bit has stopped rotating before changing it. Never use the spindle lock as a brake.
- Remove adjusting keys and wrenches. Form the habit of checking to see that keys and adjusting wrenches are removed from the router tool, bit and attachment before turning router on. Make sure bit can rotate freely.
- Check all ball bearing and blade fixing screws before use to ensure they are tight and secure. Periodically check when machining over long periods.
- When using a template guide bush ensure it cannot come into contact with collet and nut.
- Noise. Take appropriate measures for the protection of hearing if the sound pressure of 85dB(A) is exceeded. Routing sound pressure may exceed 85dB(A), so ear protection must be worn.
- Eye protection. Wear safety goggles, spectacles or visors to protect the eyes from ejected waste particles.
- Respiratory protection. Wear a face or dust mask, or powered respirator. Dust masks/filters should be changed regularly.
- Do not switch router on with the bit touching the workpiece.
- The direction of routing must always be opposite to the bits direction of rotation.
- After work, release the router plunge and allow spindle to stop rotating before putting machine down.
- Check before cutting that there are no obstructions in the path of the router. When cutting through the full thickness of the workpiece, ensure there are no obstacles beneath workpiece, and that a sacrificial work surface is used.

Additional Safety Rules For Router Bits

- Cutting tools are sharp. Care should be taken when handling them.
- Always use router bits with a shank diameter corresponding to the size of the collet installed in your tool.
- Always run router bits at the spindle speed recommended and marked accordingly. Ensure bit has reached correct speed before entering workpiece. Recommended speeds can be found on the packaging, in cutter instructions or in the Trend Routing Catalogue.
- Always use router bits in a router. Router bits must not be used in a drill. Drill and boring bits must not be used in a router. Router bits must only be used for the material cutting application for which they are designed. Do not use on metal or masonry.
- Never use router bits with a diameter exceeding the maximum diameter indicated in the technical data of the power tool or attachment used.
- Do not drop router bits or knock them against hard objects. Do not use router bits that are damaged.
- Router bits should be kept clean. Resin build up should be removed at regular intervals with Resin Cleaner[®]. The use of a dry lubricant (Trendicote[®] PTFE) will act as a preventative. Do not use PTFE spray on plastic parts.
- Router bit shanks should be inserted into the collet to the mark line on the shank. This ensures that at least $\frac{3}{4}$ of the shank length is held in the collet. Do not over-tighten the collet nut as this will score the shank and create a weakness and fracture point.
- Observe the correct assembly instructions in the router instruction manual for fitting the collet and nut. Observe the router power tool manual instructions on fitting bits correctly.
- It is advisable to periodically check the collet and collet nut. A worn, distorted or damaged collet can cause vibration and damage the shank, and should be replaced. Worn collet nuts should be replaced.
- Do not take deep cuts in one pass; take several shallow or light passes to reduce the side load applied to the router bit. Too deep a cut in one pass can stall the router.

- Very small diameter router bits must be handled and used with care.
- Always return router bit to its packaging after use.
- Should you experience excessive vibration during use stop immediately. Have the eccentricity of the router, router bit and clamping system checked.
- All fastening screws and nuts should be tightened using the appropriate wrench or key in accordance with the manufacturers instructions.
- When using arbor type multi-groover sets ensure that the groover cutting tips/wings are staggered at 90° to each other to reduce the cutting impact.
- Judge your feed rate by the sound of the motor. Feed the router at a constant feed rate. Too slow a feed rate will result in burning.
- Take many light passes rather than one deep cut to reduce the side load applied to both router and router bit.
- When using some attachments including a router table or dovetail jig, the use of a fine height adjuster is highly recommended.
- When using a template guide bush, ensure there is sufficient clearance between router bit tip and inside each of bush. Ensure router bit and guide bush are concentric.

Using Routers In A Fixed Position

- After work, release the router plunge to protect the router bit.
- Always use a push-stick or push-block for last 12" of the cut.
- Whenever possible use a work holding device or jig to secure component being machined. Fit a splch block to the holding device or mitre fence to prevent break out on the timber.
- Ensure attachment is securely fitted to the workbench, with table surface at approximately hip height.
- Ensure a No-Volt Release Switch is fixed to or adjacent to the attachment and that it is used correctly.
- Check the feed direction of the workpiece is always opposite to the router bits direction of rotation. Ensure that, when using a router table, you stand to the front right hand side of the table (when viewed from the front) and feed from right to left. When using an overhead router, stand to the front left hand side (when viewed from the front) and feed left to right.
- Do not use awkward or uncomfortable hand positions.
- Do not reach underneath table or put your hands or fingers at any time in the cutting path while tool is connected to a power supply.
- Composite cutting tools (brazed tip) must be maintained by a competent person i.e. a person of training and experience, who has knowledge of the design requirements and understands the levels of safety to be achieved.
- The design of composite tools must not be changed in the process of maintenance.
- Replacement parts must meet Trend specification.
- Tolerances which ensure correct clamping by the collet shall be maintained.
- When re-grinding the tool, care must be taken not to cause weakening of the body or the connection between the cutting edge and the body.

Router Bit Maintenance

Useful Advice When Routing

- Trial cuts should be made on waste material before starting any project.

ELECTRICAL SAFETY



The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the data plate.



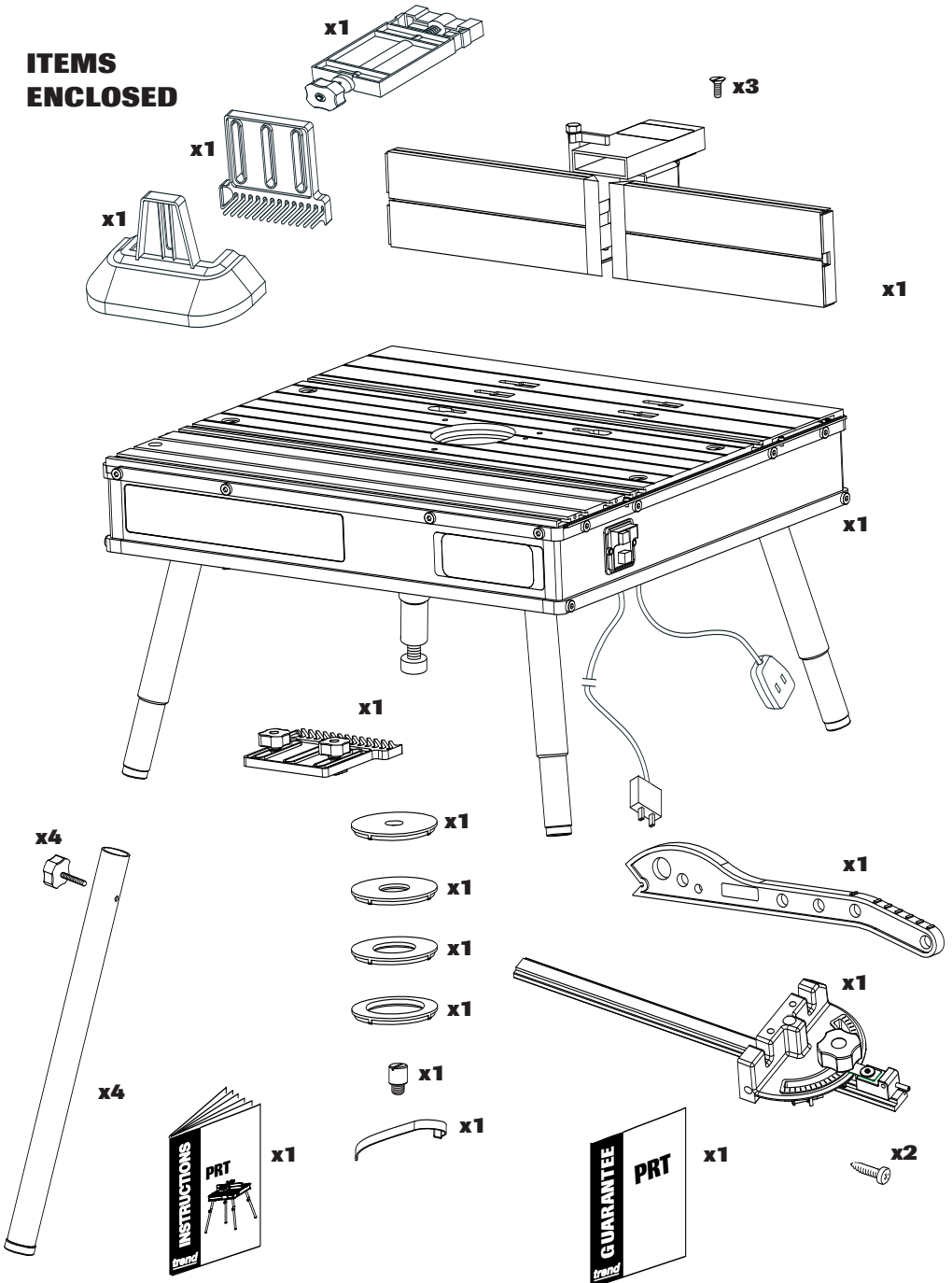
Never connect the live (L) or neutral (N) wires to the ground pin marked E or \perp .

Using an Extension Cord

- If an extension cable is required, use an approved triple core extension cable suitable for the power input of this tool (see technical data).
- When using a cable reel, always unwind the cable completely.
- Also refer to the table below.

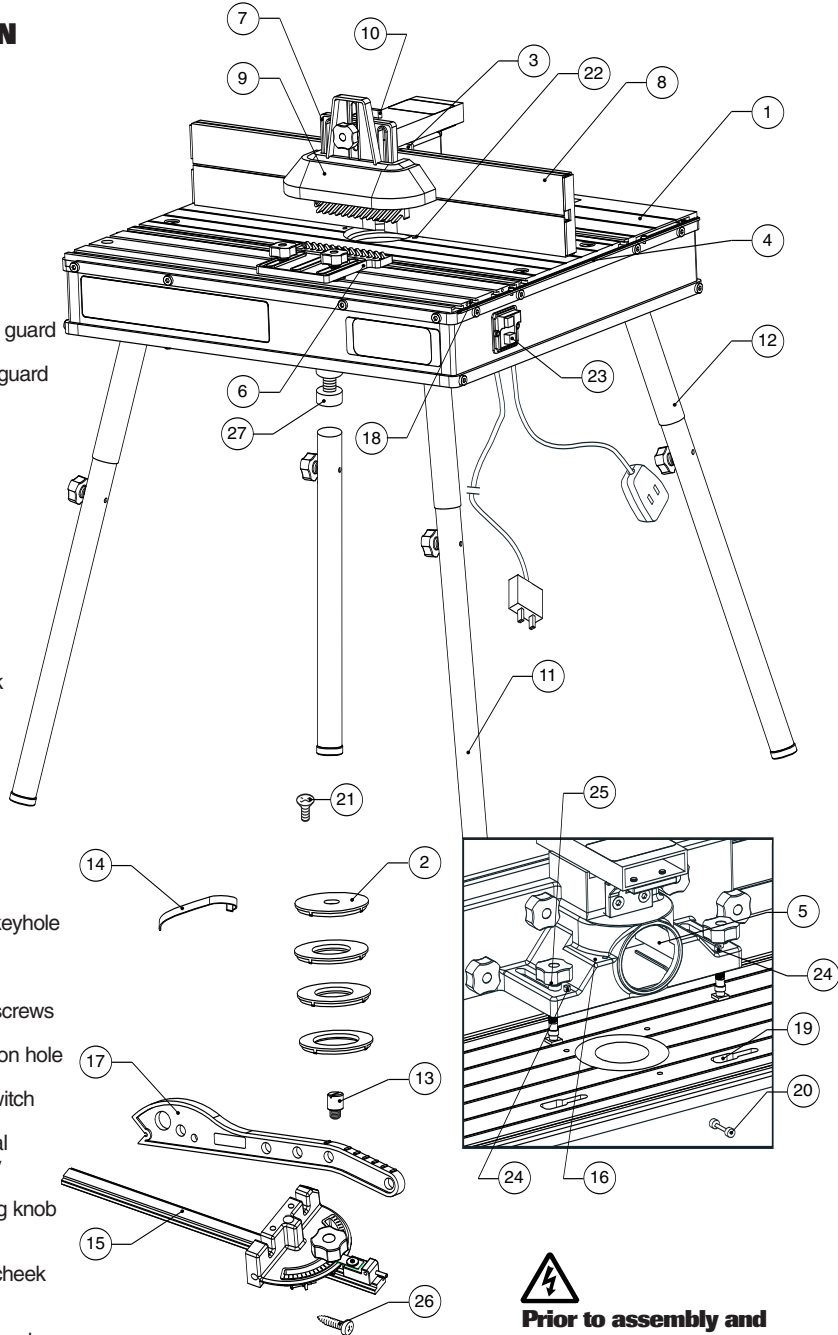
Ampere Rating	00 - 20	21 - 34	35 - 50	51 - 70	71 - 120	121 - 160
Cord Length	Wire Size					
25'	18	18	18	18	16	14
50'	18	18	18	16	14	12
75'	18	18	16	14	12	10
100'	18	16	14	12	10	
150'	16	14	12	12		
200'	16	14	12	10		
300'	14	12	10			
400'	12	10				
500'	12					
600'	10					

**ITEMS
ENCLOSED**



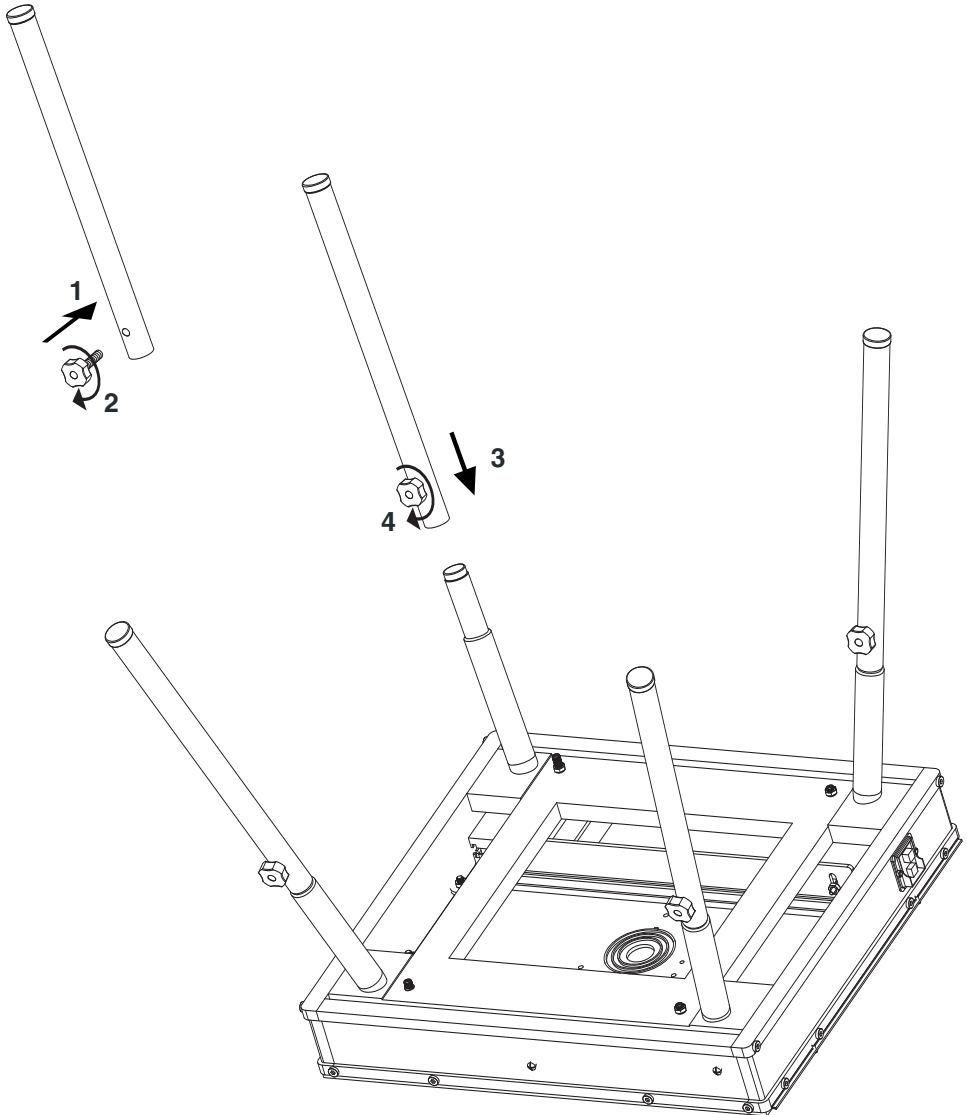
**DESCRIPTION
OF PARTS**

- ① Table top
- ② Insert rings
- ③ Back fence
- ④ Scale
- ⑤ Dust port
- ⑥ Side featherboard guard
- ⑦ Top featherboard guard
- ⑧ Fence cheek
- ⑨ Guard
- ⑩ Pivot guard lock
- ⑪ Floor legs
- ⑫ Bench legs
- ⑬ Lead on pin
- ⑭ Router trigger lock strap
- ⑮ Miter fence
- ⑯ Lead on pin park
- ⑰ Pushstick
- ⑱ Miter fence slot
- ⑲ Back fence slots/keyhole
- ⑳ Push stick park
- ㉑ Router clamping screws
- ㉒ Lead on pin location hole
- ㉓ No volt release switch
- ㉔ Back fence vertical adjuster assembly
- ㉕ Back fence locking knob and bolt
- ㉖ Mitre fence false cheek fixing screws
- ㉗ Bench leg adjustment foot



Prior to assembly and adjustment always unplug the router table.

ASSEMBLY
Fitting Legs



Router Compatibility

See machine screw illustrations on opposite page.

Three machine screws (B) are supplied as standard with the PRT table

Make	Router Model	Screw x Qty
TREND	T3, T5, T5 Mk2	B X 2
TREND	T9	B X 3
BOSCH	GOF1600A, 1700ACE	B X 3
CMT	CMT1E	B X 3
DEWALT	DW613, 614, 615	B X 2
DEWALT	DW624, 625E	B X 3
DRAPER	PT1200V	B X 2
ELU	MOF96(E) MK2.	B X 2
ELU	MOF131, 177(E) Mk2	B X 3
FELISATTI	R346EC	B X 3
MAKITA	RP0910, 1110C	B X 2
PERFORMANCE PRO	CLM1250R>11/03	C X 3
PERLES	OF808(E) >1999, OF2-808(E), OF9(E)	B X 2
TTECH	TT/R127	B X 3
FEIN	RT1800	B X 3



The following machines require a machine screw pack accessory ref. FIX/KIT/2 (not supplied with table)

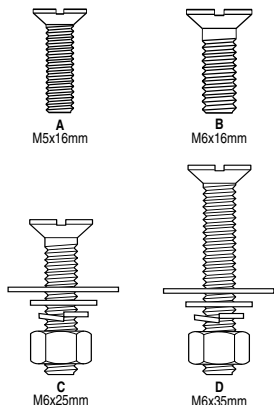
Make	Router Model	Screw x Qty	Csk Size & Hole
AXMINSTER	AW127R	C X 2	13mm X 6mm
ATLAS COPCO	OFSE850, 1000, OFS500, OFE710	C X 2	13mm X 6mm
BOSCH	GOF900ACE, 1300A, 2000CE	D X 3	13mm X 6mm
CASALS	FT750, 1000E, 2000VCE	C X 3	13mm X 6mm
DRAPER	R850V	C X 2	13mm X 6mm
ELU	MOF96(E) MK1, OF97(E)	C X 2	13mm X 6mm
ERBAUER	RT	C X 3	13mm X 6mm
FELISATTI	TP245(E)	C X 2	13mm X 6mm
FESTO	OF2000(E)	C X 2	13mm X 6mm
FLEX	OFT3121VV, 2926VV	C X 2	13mm X 6mm
FREUD	FT1000E, FT2000E	B X 3	13mm X 6mm
HITACHI	M8(V), M12(V), M12SA	A X 4	10mm X 5mm
HOLZHER	2335, 2355, 2356	C X 2	13mm X 6mm
JCB	PR12, 1216, 1200, 1105	C X 3	13mm X 6mm
KANGO	R8550S	C X 2	13mm X 6mm
MAFELL	LO65E	C X 2	13mm X 6mm
MAKITA	3620	A X 2	10mm X 5mm
MAKITA	3612BR, 3600B, 3612(C)	A X 4	10mm X 5mm
METABO	OF1612, OFE1812	C X 2	13mm X 6mm
MILWAUKEE	OFSE1000	C X 2	13mm X 6mm
NUTOOL	XP12, NPK1802	C X 2	13mm X 6mm
PERFORMANCE PRO	CLM1250R<11/03	C X 3	13mm X 6mm
PERLES	OF808(E) <1998	C X 2	13mm X 6mm
PORTERCABLE	7539, 7519	C X 3	13mm X 6mm
POWERBASE EXCEL	1250W	C X 3	13mm X 6mm
POWER DEVIL	PDW5038PR	C X 2	13mm X 6mm
RYOBI	R150, R151, RE155K	A X 2	10mm X 5mm
RYOBI	R500, R502, R600(N), RE600(N), RE601	C X 3	13mm X 6mm
TRITON	TRB001	C X 3	13mm X 6mm
SKIL	1875	C X 3	13mm X 6mm
SILVERLINE	464910	C X 3	13mm X 6mm
WADKIN	R500	C X 3	13mm X 6mm

- Re-drilling of router base by user required.
- Re-drilling of insert plate by user required.
- + Packing piece 3mm thick required.



Do not mount any power tools not specified on this list.

Screw Selection



Mounting Router to Insert Plate

Invert and stand your router onto a suitable surface. Remove middle extrusion from table by turning cam locks and place it facing upwards onto the base of your router. Screws are supplied for TBC routers, see opposite chart. For other makes of router, re-drilling of the router base or insert plate will be required. Appropriate machine screws will be required, see chart, these are available as an accessory Ref. FIX/KIT/2.

Re-drilling Router Base Only

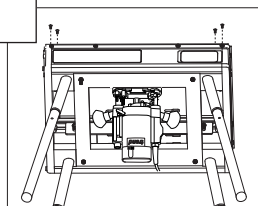
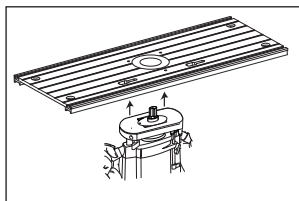
- Invert and stand your router onto a suitable surface.
- Remove middle extrusion from table by turning cam locks and place it facing upwards onto the base of your router.
- Adjust position of the middle extrusion to centralise.
- Ensure that the holes you are about to drill in the base do not interfere with any of the features on the router or any webbings in the casting of the router base. A slight turning of the router may be required to miss such obstructions.
- Mark the centre of the holes onto the base.
- Remove middle extrusion and mark the centre of the holes with a centre punch.
- Drill a hole at these points with a 6mm diameter drill bit.
- Clean up edges of holes if required.

Re-drilling Middle Extrusion Only

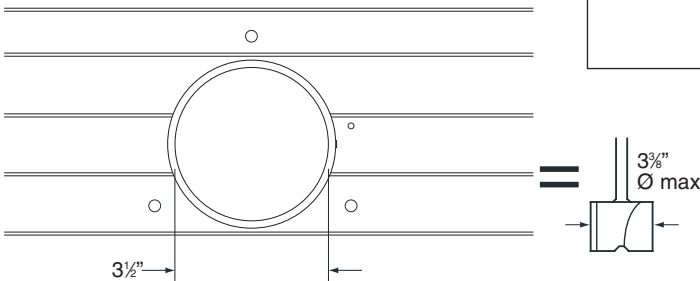
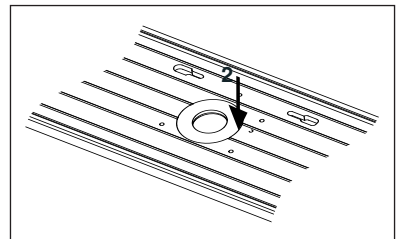
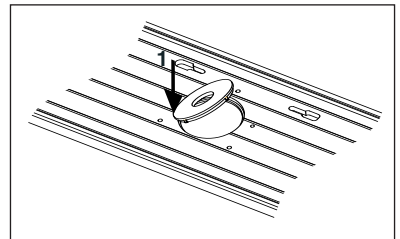
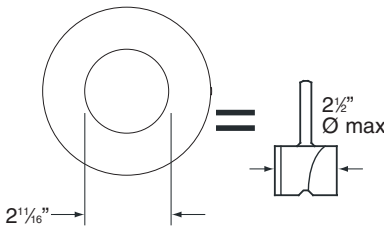
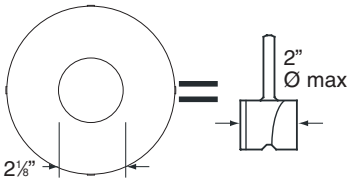
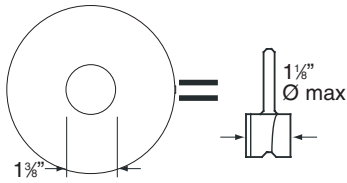
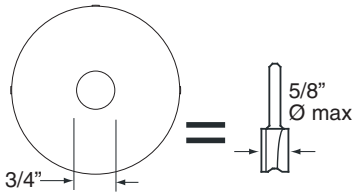
- Remove middle extrusion from table by turning cam locks.
- Remove the plastic base of the router. Alternatively a photocopy or an outline of the base can be made of the plastic base instead.
- Align the centre of the middle extrusion to the router base and secure them together.
- Using a centre punch, mark the centres of holes.
- Drill the required hole size with a suitable metal cutting drill bit. Best results will be obtained if your power drill is mounted in a drill stand.
- Countersink the hole with a countersink bit to a depth so the heads of the screws are slightly below the top surface. Clean off any burrs created.

Re-drilling both Middle Extrusion and Router Base

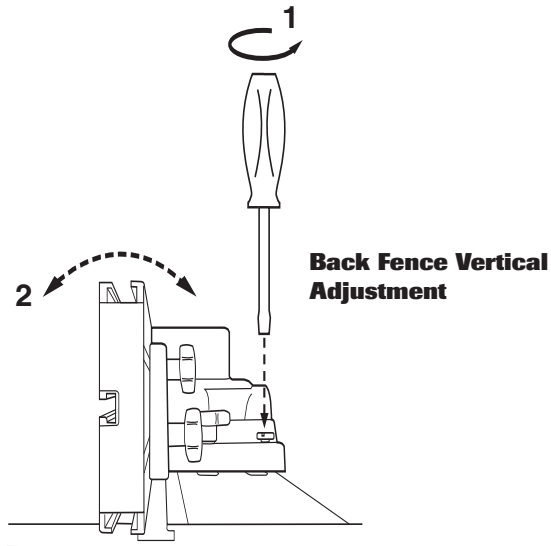
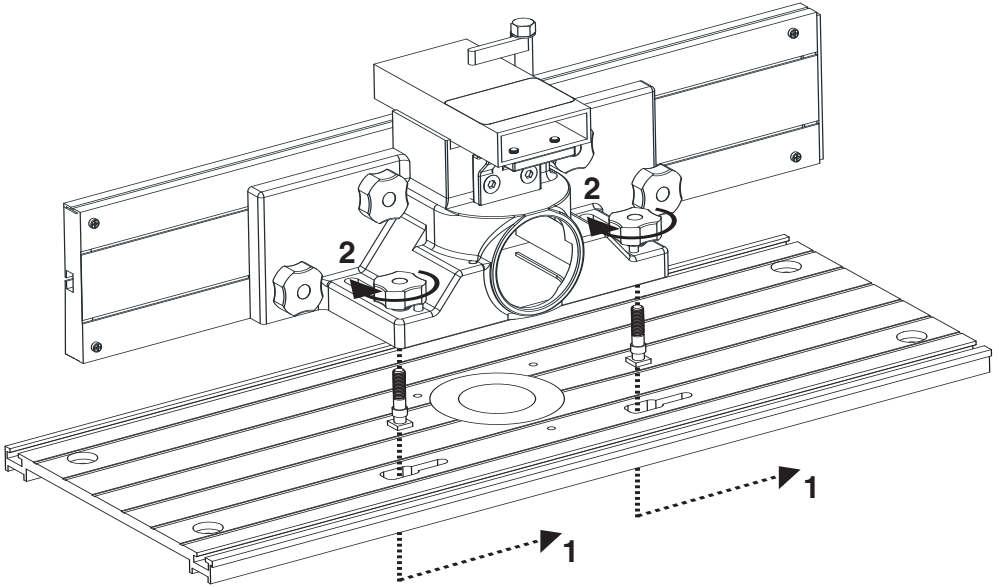
- Invert the router and lay the middle extrusion onto the upturned base.
- Clamp the middle extrusion and router base together with two cramps.
- Ensuring that the drill bit will not foul any webbing or fixtures on the router base, drill with a 6mm diameter metal cutting drill bit into the middle extrusion and through the router base two holes.
- Unclamp the router base and middle extrusion.
- Countersink the middle extrusion holes with a countersink bit to a depth so the screw heads are slightly below the top surface. Clean off any burrs created on both the middle extrusion and router base.



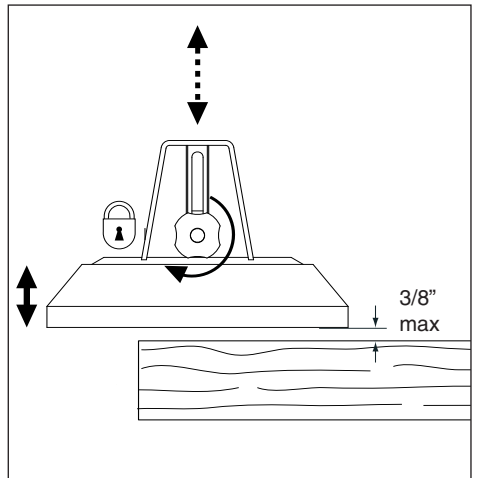
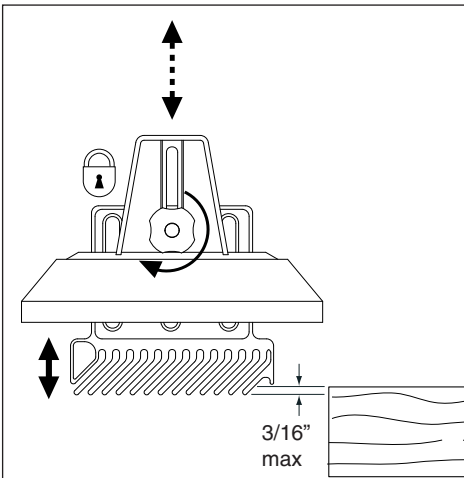
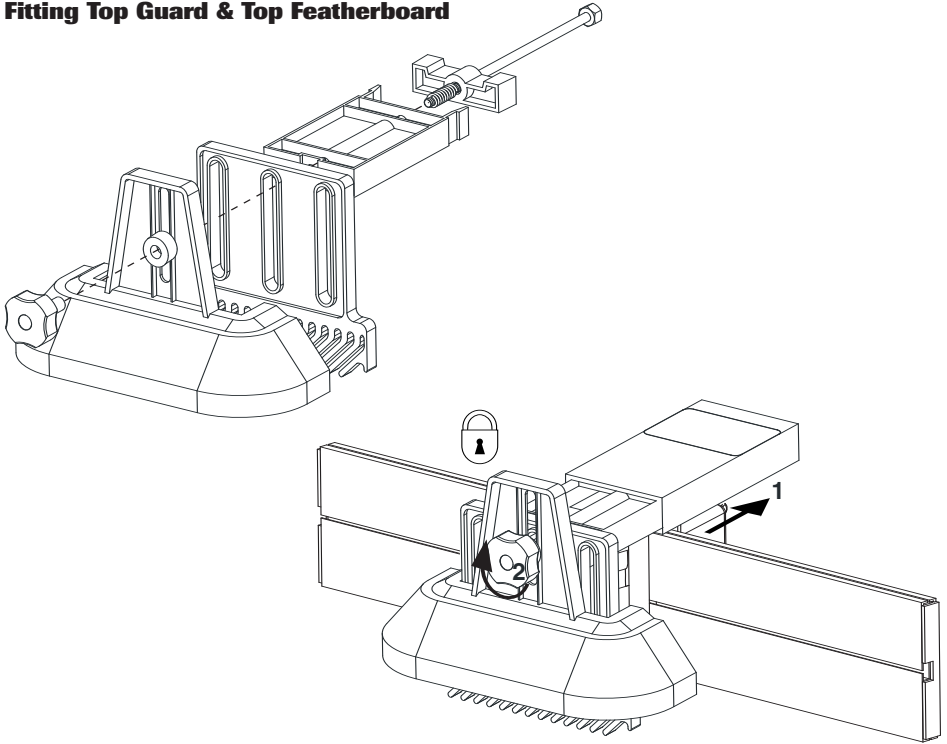
Fitting Insert Rings



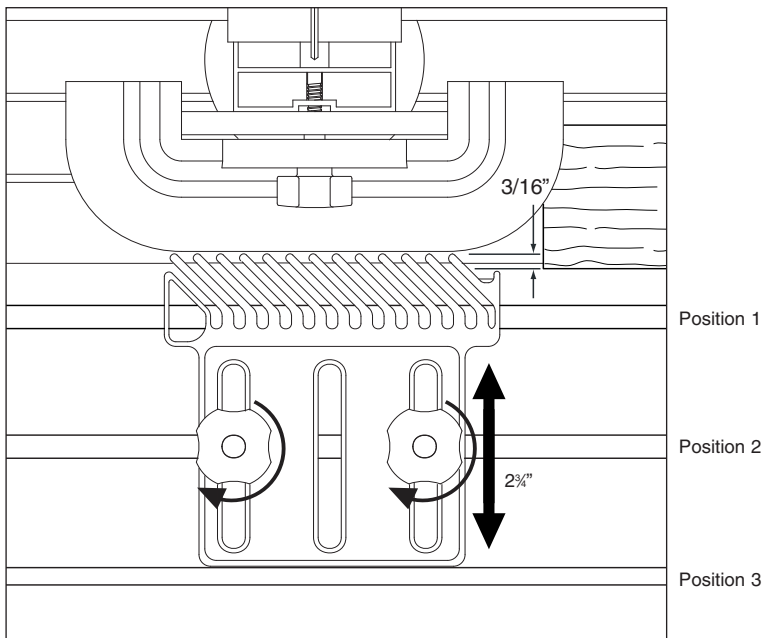
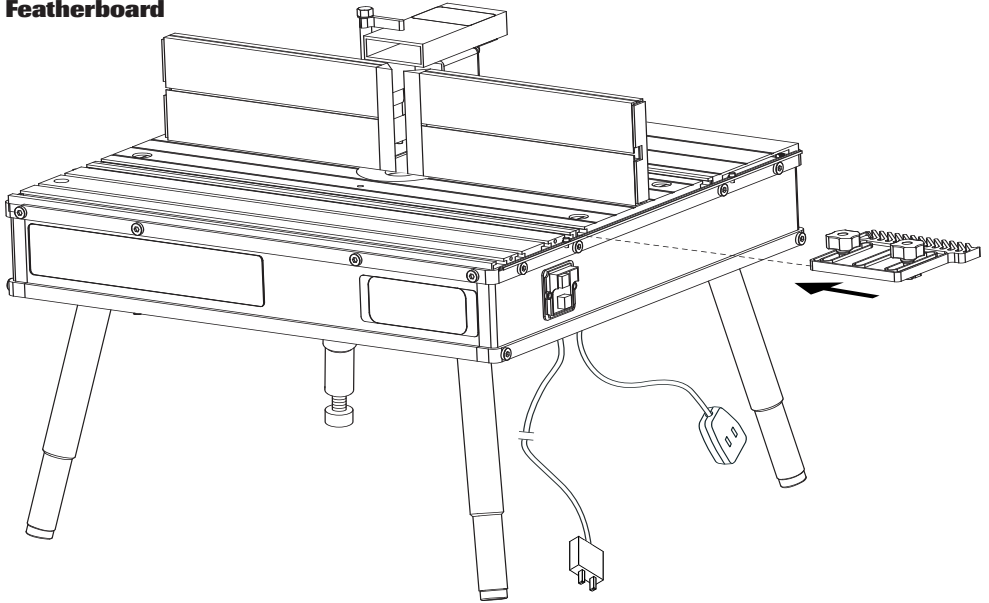
Fitting Back Fence



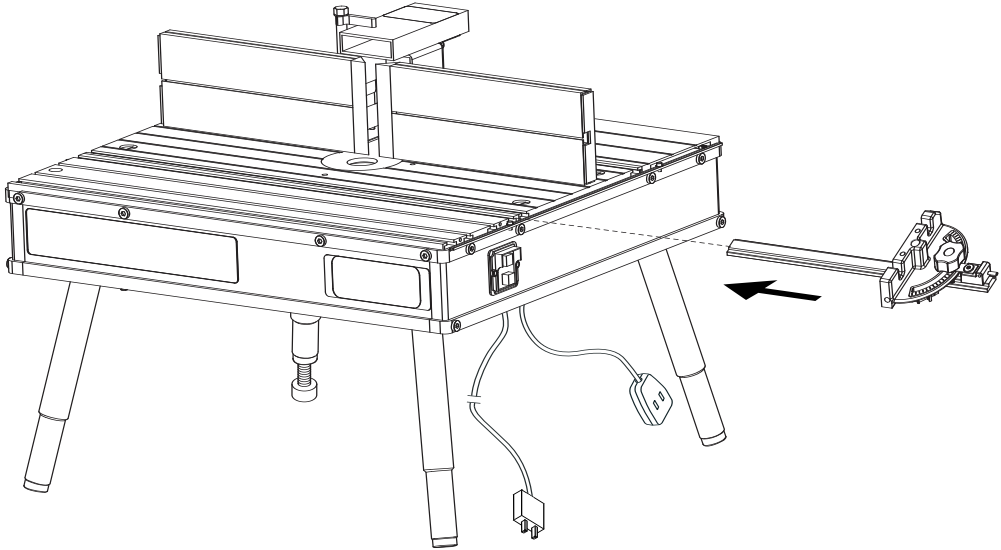
Fitting Top Guard & Top Featherboard



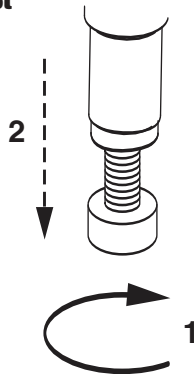
**Fitting Side
Featherboard**



Fitting Miter Fence

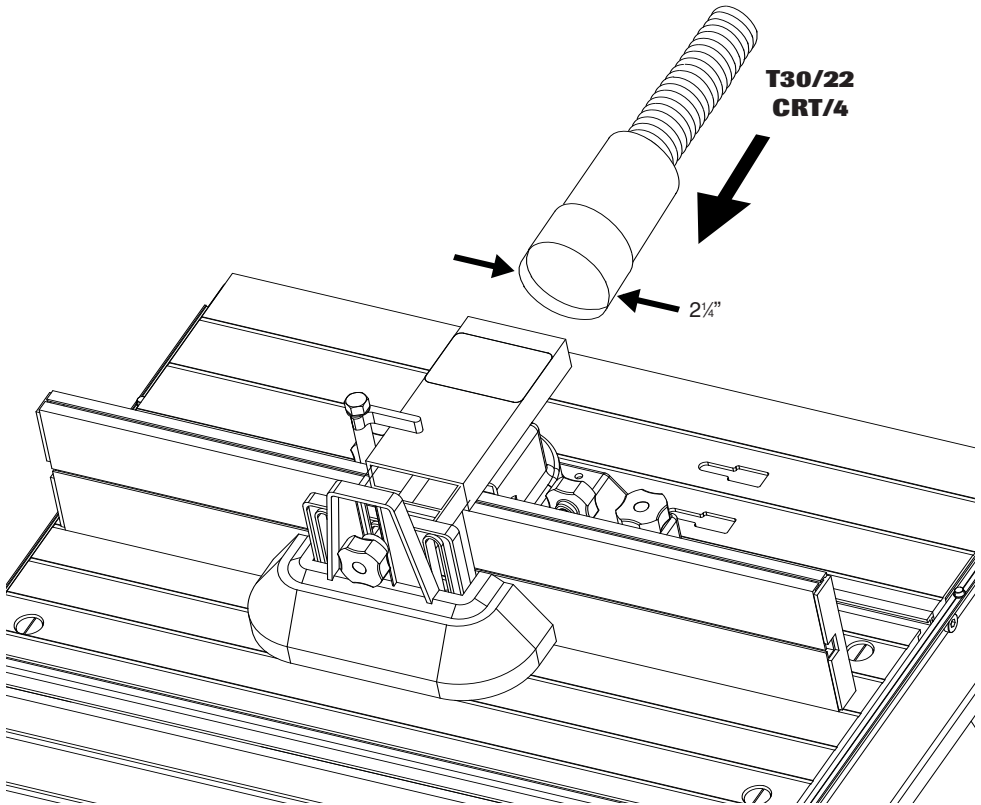


Bench Leg Foot Adjustment



**Dust Extraction -
Fitting Hose**

Hose ref. T30/22 or CRT/4
not included.



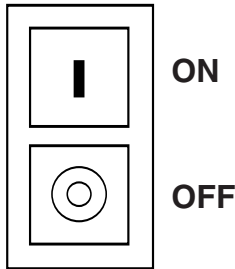
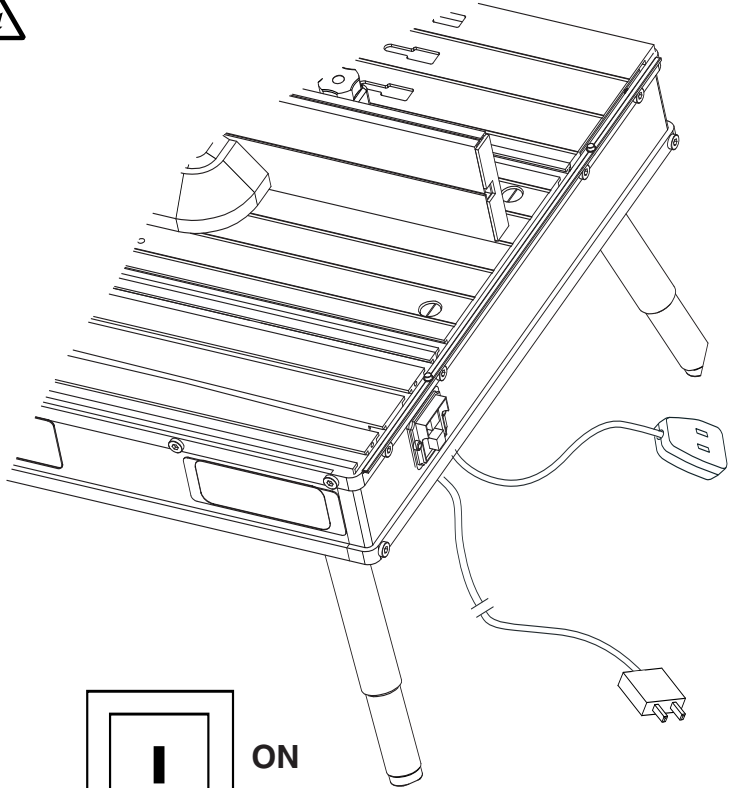
OPERATION



**No-Volt Release
Switch**



- ① Plug machine into trailing socket.
- ② Put plug of switch into mains supply.
- ③ Switch on router
- ④ Press green button to switch on. To switch off press red button.

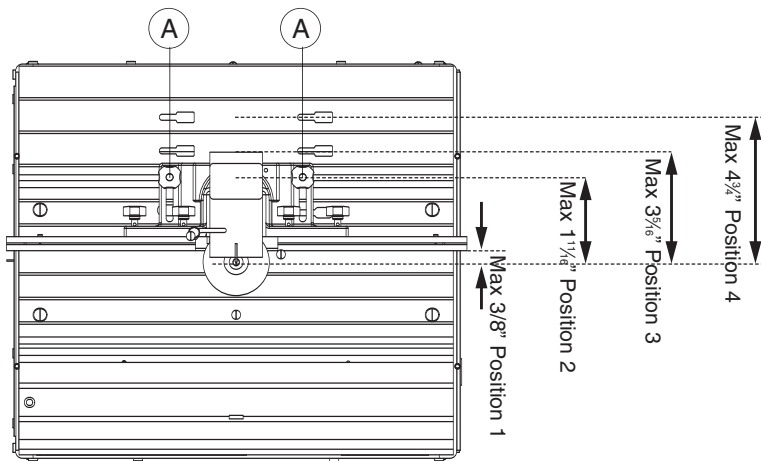


**Isolate from
power supply
when making
any adjustments.**

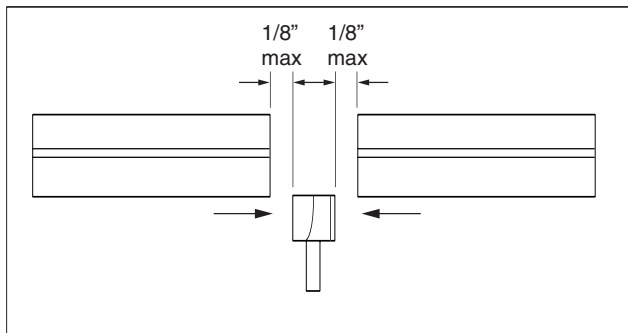
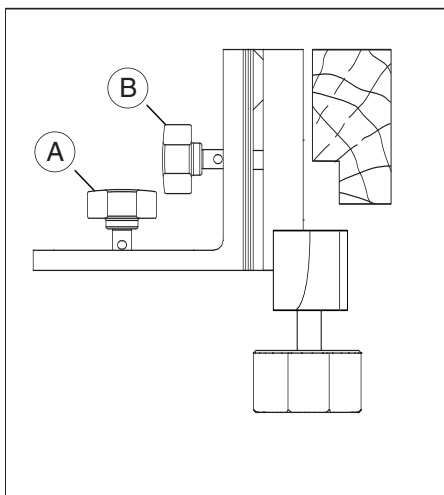
Back Fence Adjustment



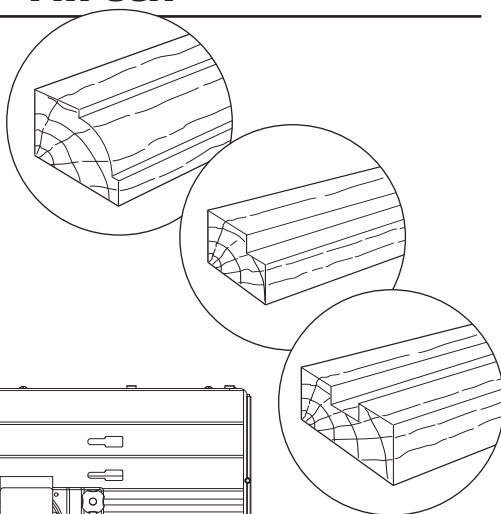
- 1 Adjust back fence position by loosening two knobs (A) and pushing fence forwards or backwards.
- 2 Lock fence position by tightening the two knobs (A).



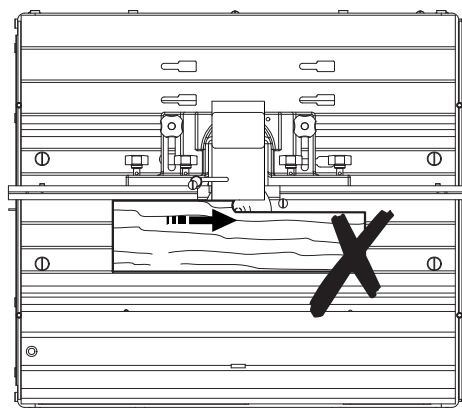
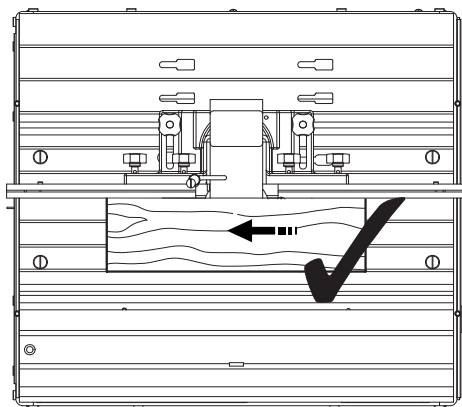
- 3 To adjust fence cheeks loosen four back knobs (B). Slide cheeks in and out to suit bit. Leave gap of 1/8".
- 4 Lock cheeks by tightening four knobs (B).

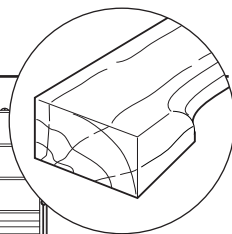


**Edge Moulding
and Grooving**



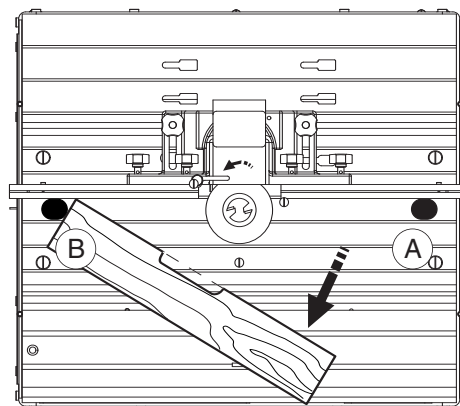
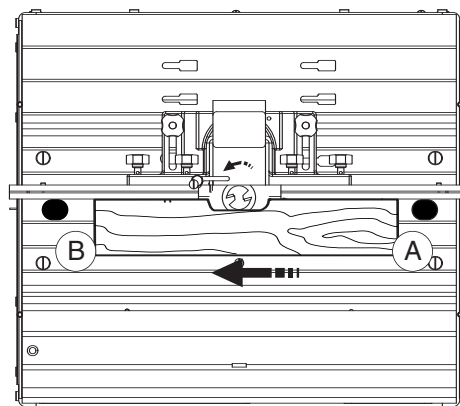
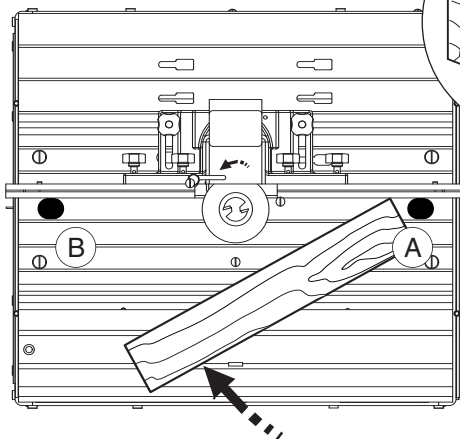
- 1 Isolate from power source.
- 2 Fit bit.
- 3 Set back fence position.
- 4 Set top and side featherboard.
- 5 Fit guard.
- 6 Check all knobs are tight.
- 7 Plug into power supply.
- 8 Switch on.
- 9 Feed right to left.
- 10 Switch off.





Stopped Moulding 

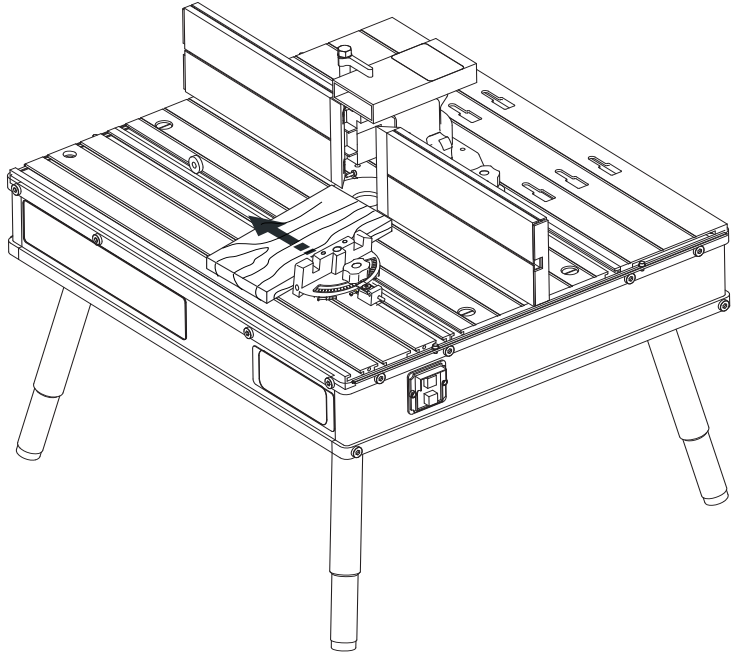
- 1 Isolate from power supply.
- 2 Fit bit.
- 3 Set back fence position. Fit some stops to back fence using cramps.
- 4 Fit guard.
- 5 Check all knobs are tight
- 6 Plug into power supply.
- 7 Switch on.
- 8 Drop material against infeed stop A and pivot into cutter.
- 9 Feed right to left, until reaching outfeed limit stop B.
- 10 Pivot at outfeed stop.
- 11 Switch off.



Mitre Fence

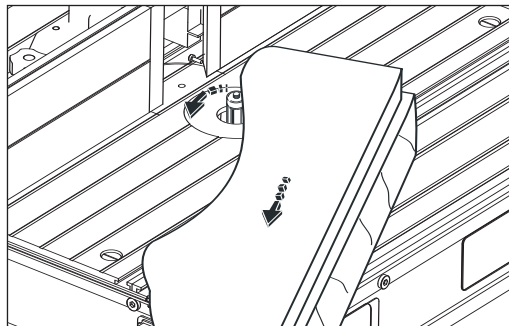
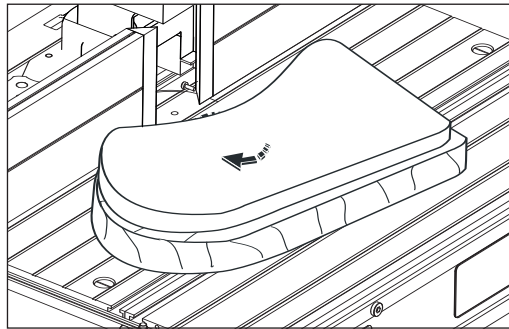
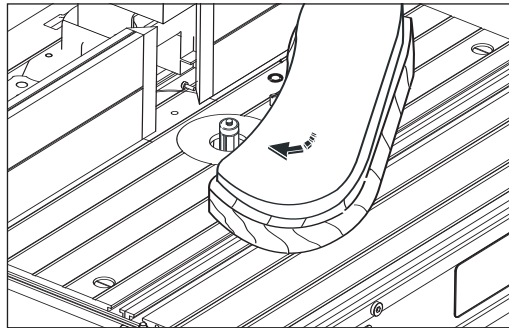
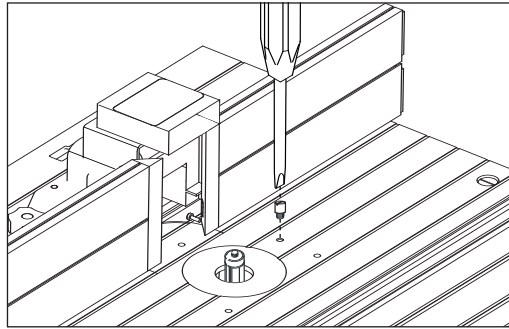


- 1 Isolate from power supply.
- 2 Fit bit.
- 3 Adjust angle of mitre fence by loosening knob and turning protractor head to line up angle required with arrow.
- 4 Place component onto miter fence.
- 5 Plug into power supply.
- 6 Feed right to left holding component securely.
- 7 Switch off.



Lead-on Pin 

- ① Isolate from power supply.
- ② Fit lead-on pin into threaded hole using a slotted screwdriver.
- ③ Move back fence back.
- ④ Fit self guided bit.
- ⑤ Fit top guard.
- ⑥ Plug into power supply.
- ⑦ Support component onto the lead-on pin and swing into bit and contact bearing guide.
- ⑧ Mould component.
- ⑨ Switch off.



Guard removed for clarity. Ensure guard is fitted when using self guided bits.

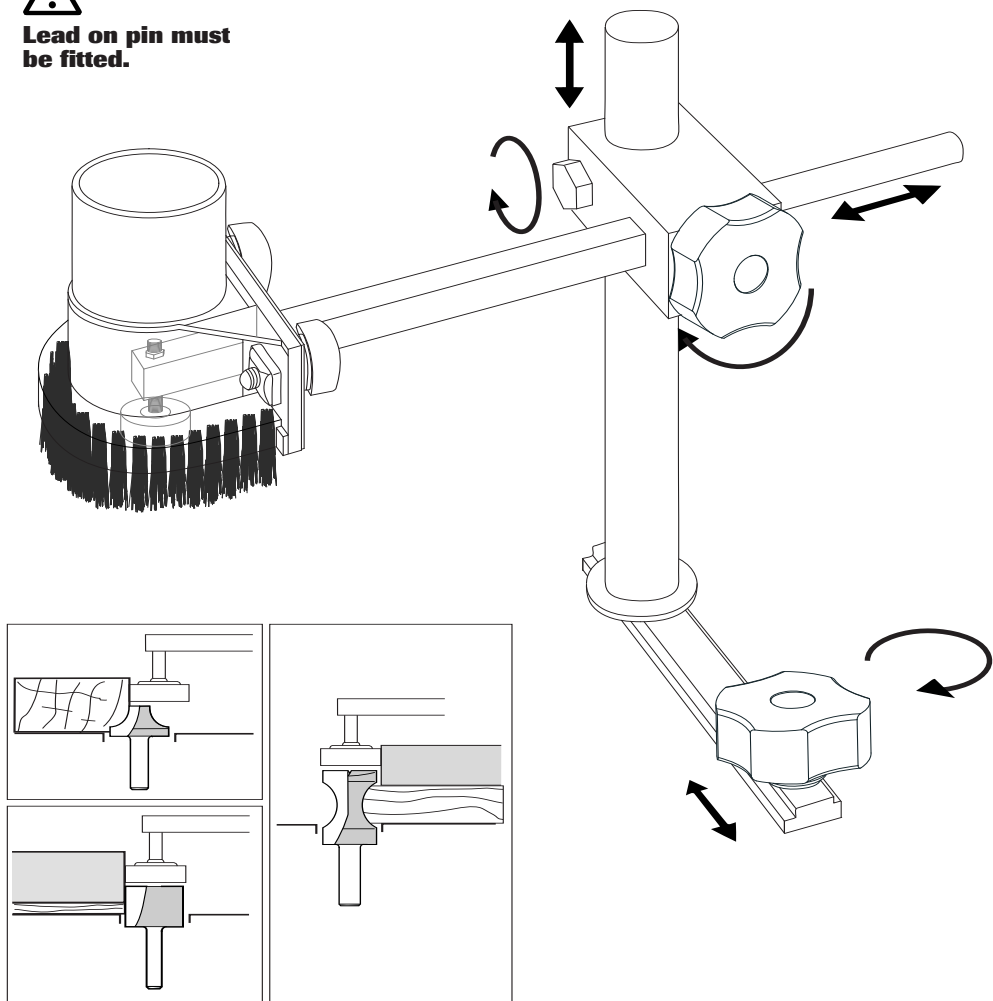
OPTIONAL ACCESSORY

COPY FOLLOWING ATTACHMENT PRT/01

For use with unguided router bits.



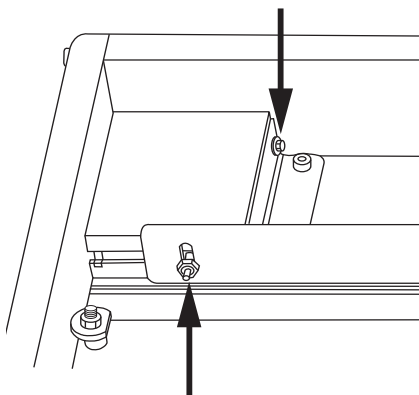
Lead on pin must be fitted.



MAINTENANCE

The router table has been designed to operate over a long period of time with a minimum of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

- Replace the router bit insert when worn out.
- The table top front and back extrusions can be levelled by adjusting the bolts on the underside of the table using a 13mm A/F spanner.
- **Cleaning**
Keep the grooves clear of sawdust.
Regularly clean the table with a soft cloth.
- **Lubrication**
Your router table requires no additional lubrication.



RECYCLING

Router table, accessories and packaging should be sorted for environmentally friendly recycling.

GUARANTEE

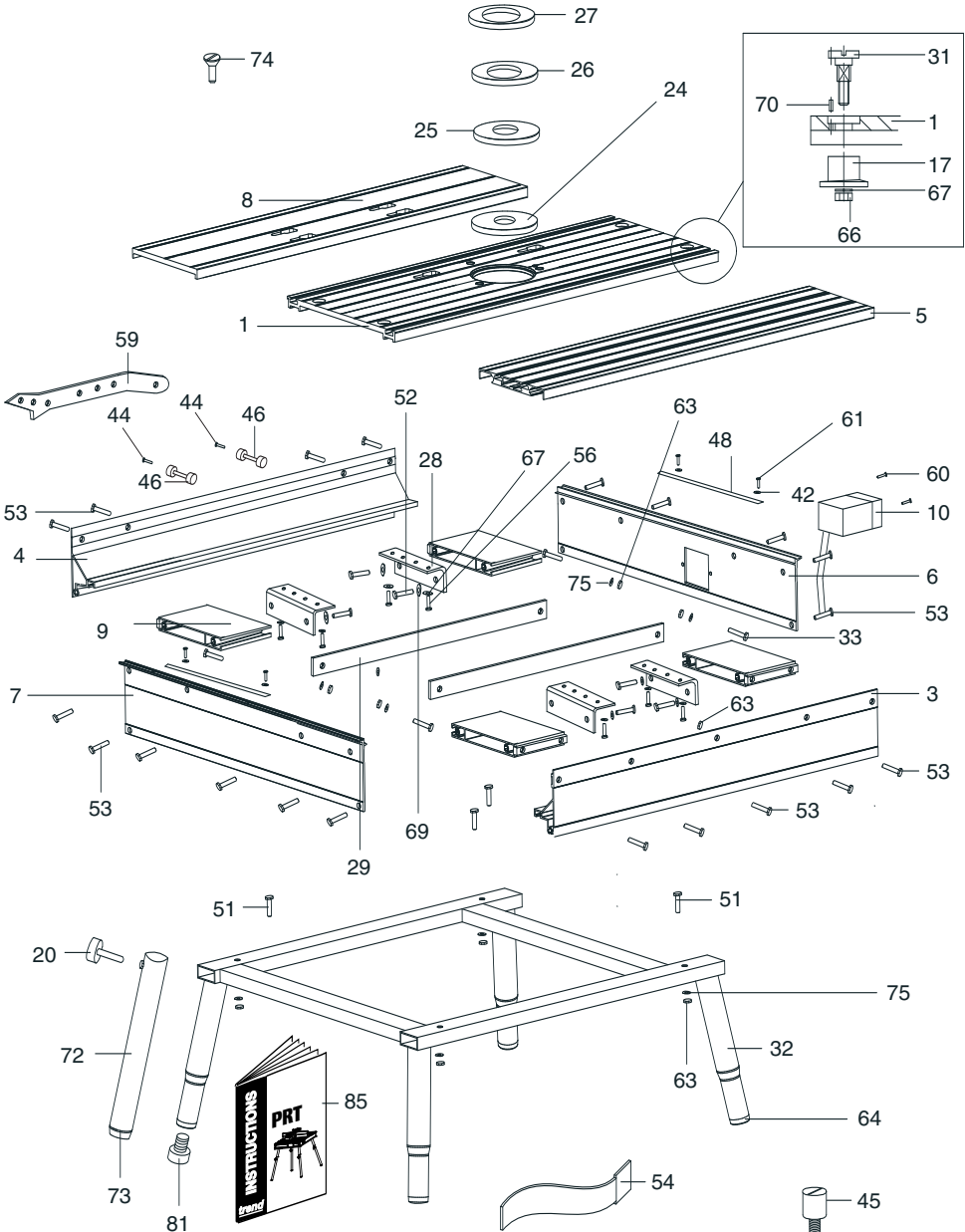
The router table carries a manufacturers guarantee in accordance with the conditions on the enclosed guarantee card.

PRT USA - SPARE PARTS LIST			V2.0 08/2004
No.	Qty.	Desc.	Ref.
1	1	Extrusion Top Middle	WP-PRT/01
2	0	Back Fence Complete	WP-PRT/02
3	1	Extrusion Side Front	WP-PRT/03
4	1	Extrusion Side Back	WP-PRT/04
5	1	Extrusion Top Front	WP-PRT/05
6	1	Extrusion Side Left	WP-PRT/06
7	1	Extrusion Side Right	WP-PRT/07
8	1	Extrusion Top Back	WP-PRT/08
9	4	Extrusion Bracket Front	WP-PRT/09
10	1	No Volt Release Switch 120V USA	WP-PRT/10L/US
11	1	Pivot Guard Housing	WP-PRT/11
12	1	Pivot Guard Slider	WP-PRT/12
13	1	Pivot Guard Clamping Wedge	WP-PRT/13
14	1	Pivot Guard Cam Locking Lever	WP-PRT/14
15	2	Cheek End Cap Angled	WP-PRT/15
16	2	Cheek End Cap	WP-PRT/16
17	4	Extrusion Cam Lock	WP-PRT/17
18	2	Finger Pressure Only	WP-PRT/18
19	8	Lobe Knob 40mm Dia M8 Female	WP-PRT/19
20	4	Lobe Knob 40mm Dia M8 x 15mm Male	WP-PRT/20
21	1	Lobe Knob 30mm for Guard M8 Female	WP-PRT/21
22	1	Clear Visor	WP-PRT/22
23	7	Screw Self Tapping Csk 3mm x 9.5mm Pozi	WP-PRT/23
24	1	Insert Ring 3/4" ID	WP-PRT/24
25	1	Insert Ring 1 1/8" ID	WP-PRT/25
26	1	Insert Ring 2 1/8" ID	WP-PRT/26
27	1	Insert Ring 2 1/16" ID	WP-PRT/27
28	4	Extrusion Support Bracket	WP-PRT/28
29	2	Extrusion Vertical Support	WP-PRT/29
30	1	Pivot Guard Spacer Plate	WP-PRT/30
31	4	Extrusion Lock Screw M6 x 27mm Slot	WP-PRT/31
32	1	Table Frame Welded	WP-PRT/32
33	4	Set Screw Hex M8 x 22mm	WP-PRT/33
34	1	Side Pressure Holder	WP-PRT/34
35	2	Back Fence Fixing Bolt M8	WP-PRT/35
36	1	Pivot Guard Slider Bolt M8 x 150mm	WP-PRT/36
37	1	Pivot Guard Slider Spring	WP-PRT/37
38	1	Pivot Guard Hinge	WP-PRT/38
39	1	Mitre Fence Complete	MITRE/1
40	2	Sliding Extrusion Cheek	WP-PRT/40
41	0	Side Finger Pressure Assembly	PRESSURE/2
42	4	Washer for Scale	WP-PRT/42
43	0	Cam Lever Lock Bush 12mm	WP-PRT/43

PRT USA - SPARE PARTS LIST			V2.0 08/2004
No.	Qty.	Desc.	Ref.
44	2	Pushstick Park Screw M4 x 20mm Pozi	WP-PRT/44
45	1	Lead-On Pin M6	WP-PRT/45
46	2	Pushstick Park Bush	WP-PRT/46
47	1	Cam Lever Set Screw M8 x 60mm	WP-PRT/47
48	2	Scale	WP-PRT/48
49	4	Cheek T Slot Bolt M8 x 27MM	WP-PRT/49
50	-	-	-
51	4	Set Screw Hex Bolt M8 x 35mm	WP-BOLT/10
52	8	Set Screw Hex Bolt M8 x 16mm	WP-BOLT/11
53	20	Machine Screw Cap M8 x16mm Socket	WP-SCW/92
54	1	Router Switch Lock	PRT/LOCK
55	2	Machine Screw Cap M6 x 16mm Socket	WP-SCW/87
56	8	Screw Hex Bolt M6 x 8mm Socket	WP-SCW/88
57	2	Machine Screw Csk M6 x 20mm Socket	WP-SCW/89
58	2	Screw Self Tapping Pan No 12 x 32mm Pozi	WP-SCW/106
59	1	Push Stick	PUSHSTICK/1
60	2	Screw Self Tapping Pan 4.2mm x 13mm Pozi	WP-PRT/60
61	4	Machine Screw Cap M4 x 6mm Socket Slot For Scale	WP-PRT/61
62	1	Nut Hex M8	WP-NUT/08
63	8	Nut Nylon M8	WP-NUT/09
64	4	Short Leg Plastic Foot 30mm	WP-PRT/64
65	1	Back Fence Casting	WP-PRT/65
66	4	Nut Hex M6	WP-NUT/06
67	13	Washer 6.6mm x 12mm x 1.6mm	WP-WASH/11
68	1	Spacer 8mm Bore	WP-PRT/68
69	8	Washer 8.3mm x 24mm x 1.8mm	WP-PRT/69
70	4	Pin For Extrusion Cam Lock	WP-PRT/70
71	1	Cam Lock Washer 12mm	WP-PRT/71
72	4	Floor Leg	WP-PRT/72
73	4	Floor Leg Rubber Foot	WP-PRT/73
74	3	Machine Screw Csk M6 x18mm Slot	WP-SCW/93
75	20	Washer 8.3mm x 15.8mm x 1.6mm	WP-WASH/15
76	1	Washer 6.4mm x 16mm x 1.0mm	WP-PRT/76
77	1	Mitre Fence Location	WP-PRT/77
78	1	Mitre Fence Body	WP-PRT/78
79	1	Mitre Fence Knob M6 x 20mm Male	WP-PRT/79
80	1	Mitre Fence Rail and Index Head	WP-PRT/80
81	1	Short Leg Adjustable Foot	WP-PRT/81
82	1	Back Fence Vertical Adjuster Set	WP-PRT/82
83	3	Nut Hex M5	WP-NUT/05
84	3	Machine Screw Pan M5 x 20mm Slot	WP-SCW/16
85	1	Manual	MANU/PRT/USA
PRT/01 (Optional)			
86	1	Copy Follower Attachment	PRT/01

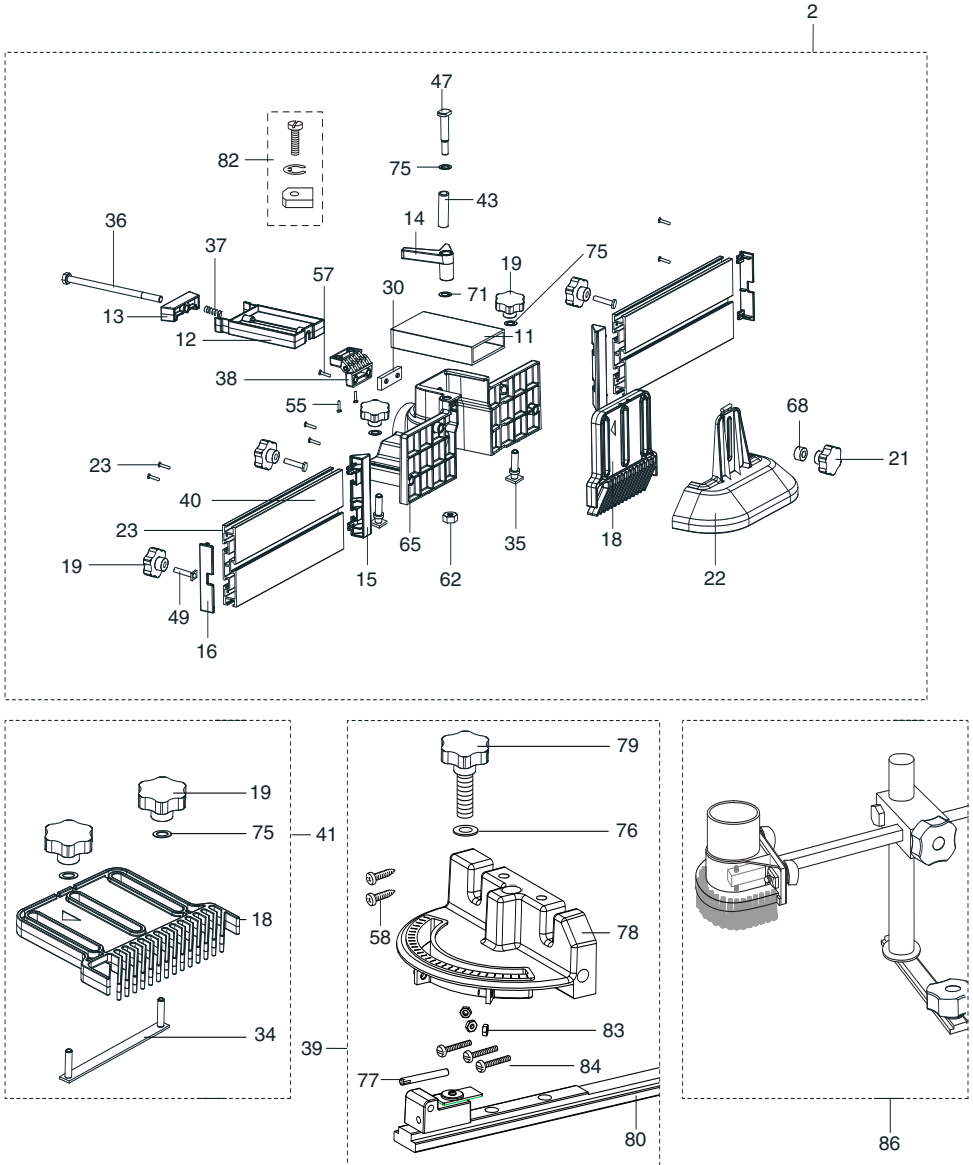
PRT USA - SPARE PARTS DIAGRAM

V1.0 08/2004



PRT USA- SPARE PARTS DIAGRAM

V1.0 08/2004



NOTES

MANU/USA v1.0



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