



**Diamond Steels**  
**DWS/DS10/F**  
**DWS/DS12/F**



INST/DWS/DS v2.0

**trend**<sup>®</sup>  
*routing technology*

Please  
 read carefully  
 before use

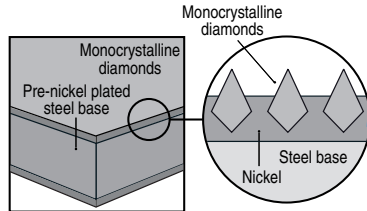
**DIAMOND STEELS**  
**DWS/DS10/F - 10 inch**  
**DWS/DS12/F - 12 inch**

Thank you for purchasing this product.

**INTENDED USE**

Diamond steels sharpen blunt knives easily in seconds with little pressure applied. They have an exceptional life span and will sharpen both professional and domestic type blades. Unlike a traditional steel which merely re-aligns the edge (eventually leaving the blade rounded and blunt) a diamond steel removes material from the blade in each stroke maintaining a sharp edge.

- n Ideal for domestic, butchery, catering and fishing.
- n Diamond steel tools have a fine grade with 600 grit (nom. 25 micron).
- n Clean with a damp cloth or a cleaning block.



The monocrystalline diamonds are bonded through an electroless process to a precision ground pre-plated nickel stainless steel base.



**All cutting edges are very sharp and care must be taken to prevent injury.**

**Never sharpen blades towards the hand or body.**

© Trend Machinery & Cutting Tools Ltd. 2007 E&OE  
 ® All trademarks acknowledged

**Trend Machinery & Cutting Tools Ltd.**

Odhams Trading Estate St. Albans Road  
 Watford WD24 7TR England

**Enquiries:** \_\_\_\_\_ 0800 487363

**Technical Support:** \_0044 (0) 1923 224681

**Fax:** \_\_\_\_\_ 0044 (0) 1923 236879

**Email:** \_\_\_\_\_ enquiry@trendm.co.uk

**Web:** \_\_\_\_\_ www.trendmachinery.co.uk



5 027654 537183 >

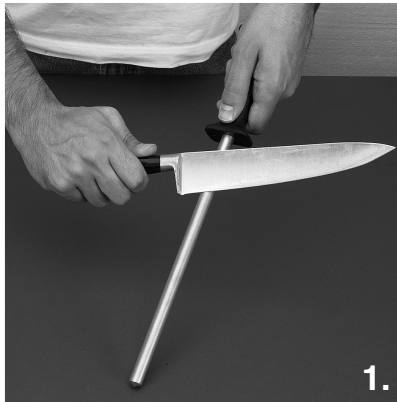


RS 28982  
 Stockholding  
 & Supply

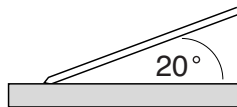


RECYCLABLE

## CORRECT METHOD OF SHARPENING



- n Alternate strokes on either side of the blade, slowly and softly at  $20^\circ$ . Bring the knife down the length of the steel as shown in the diagrams.
- n Use a shallow angle for a fine or filleting edge. Use a steeper angle to achieve a boning edge.
- n Clean with a damp cloth or a cleaning block. **Order Ref. DWS/CB/A**
- n Serrated/scalloped knives can be sharpened by running the serrated edge up and down the length of the steel. Turn the blade over and wipe once on the flat side to remove any burr created.



## ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling.  
The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

## GUARANTEE

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd cannot be held liable for any material rendered unusable, or for any form of consequential loss.