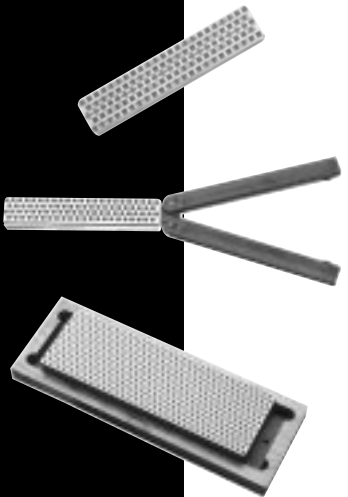


Please
read carefully
before use



TAKING CARE OF YOUR DMT DIAMOND WHETSTONES

Thank you for purchasing this product.

Diamond Whetstones allow fast, clean stock removal, with less effort and time required, and can be used on a variety of cutting edges.

When using DMT Diamond Whetstones, certain general guidelines should be followed to ensure that the Whetstone will give lasting performance under normal conditions.

By following the hints and tips explained here will help maximise the life of your Whetstone:

- Do not apply too much pressure. The diamond is extremely abrasive so what would normally take 5-10 minutes on an oilstone may take approximately 20 seconds on the Diamond Whetstone.
- Use water as a lubricant. This will prevent the diamonds becoming clogged with swarf.
- Clean with water, scouring powder and a scotchbrite[®] cleaner. Dry the Whetstone thoroughly after use. Any wet steel filings will cause rust.
- Do not store the Whetstone in damp conditions.
- Take care not to catch small or pointed tools in the perforations of the stone as this may damage the nickel and cause the surface to rust when water is applied.

If you damage your whetstone

If you damage the nickel of your Whetstone, you can still obtain many years of use from it by the following tips:

- If the 'nick' is raised, use an oilstone to rub it down to the level of the perforations.
- Clean and dry the Whetstone as described above.
- If rust appears, use an oilstone to remove it.
- Consider using a rust inhibitor such as Rust Buster[®].

Finally, when lending your Whetstone to someone, please ensure that they read this leaflet and take note of the guidelines before using the Whetstone.



Further information on maintaining your router cutters, collets and router is available in this 56 page booklet. Please see our current Catalogue for details.

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RS 28982
Stockholding
& Supply



RECYCLABLE



GRADE	COLOUR/ GRIT	APPLICATIONS
EXTRA FINE	Green 1200 Grit	Cabinet Making - polishes fine cutting edges for the ultimate in sharpness.
FINE	Red 600 Grit	Carpentry and Joinery - refines cutting edges of chisels, plane irons etc, particularly suited for honing router cutters.
COARSE	Blue 325 Grit	Carpentry and Joinery - rapidly sharpens chisels, plane irons etc.
EXTRA COARSE	Black 220 Grit	Garden Maintenance - for dressing chipped and damaged heavy cutting tools-garden shears, axes.

All Trend tooling is guaranteed against any defects in either workmanship or material, except tools that have been damaged due to improper use or maintenance.

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