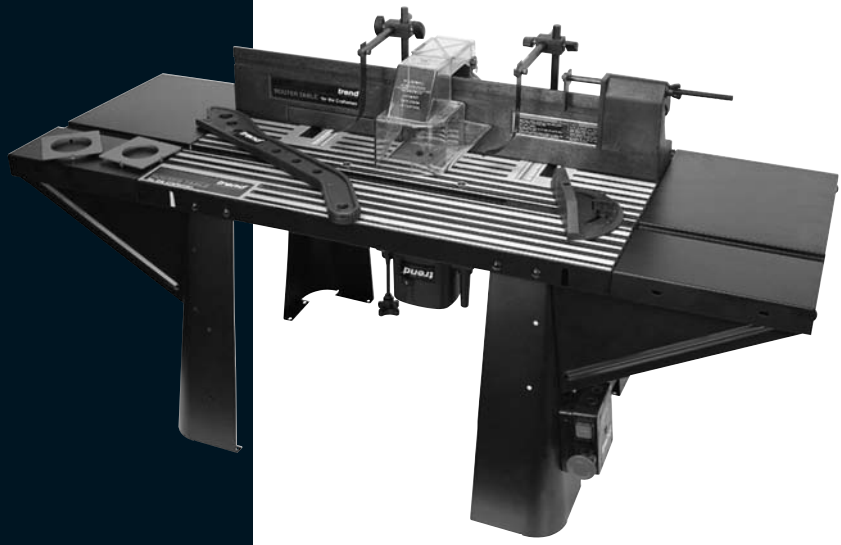
CRT



trend®
routing technology

Dear Customer

Thank you for purchasing this Trend product, we hope you enjoy many years of creative and productive use.

Please remember to return your guarantee card within 28 days of purchase.

CONTENTS

If you require further technical information or spare parts, please call our technical support department on 01923 249911.

TECHNICAL DATA

Voltage:	UK & Eire	230V
	UK & Eire	115V
	Europe	230V
On/off switch		No-volt release
Dimensions (width x depth)		1030 x 359mm
Height with legs		367mm
Height with floor stand accessory		1000mm
Cutter diameter max.		51mm
Loss of cutting depth due to table thickness		9.5mm
Weight		10kg
Fuse:	UK & Eire	240V 13A in plug
	UK & Eire	115V 16A in mains
	Europe	230V 10A in mains

The following symbols are used throughout this manual:

Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions in this manual.

Denotes risk of electric shock.

Refer to the instruction manual of your power tool.

MANUFACTURERS DECLARATION

CE CRT MK2

We declare that the attachment mentioned above has been designed in accordance with 73/23/EEC.
This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

gwillcocks

Managing Director
Jeff Willcocks

Trend Machinery & Cutting Tools Ltd.

Intended Use
The unit is intended for stationary operation of routers.

SAFETY

WARNING:

Observe the safety regulations in the instruction manual of the power tool to be used. Please read the following instructions carefully. Failure to do so could lead to serious injury. When using electric tools, basic safety precautions, including the following should always be followed to reduce the risk of fire, electric shock and personal injury. Also observe any applicable additional safety rules. Read the following safety instructions before attempting to operate this product.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of Practice and Guidance Document and any amendments.

Users must be competent with woodworking equipment before using our products.

IMPORTANT NOTE:

Residual Risk. Although the safety instructions and operating manuals for our tools contain extensive instructions on safe working with power tools, every power tool involves a certain residual risk which cannot be completely excluded by safety mechanisms. Power tools must therefore always be operated with caution!

General

1. Disconnect power tool and attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in “off” position. Always ensure cutter has stopped rotating.
2. Always mount the power tool, accessory or attachment in conformity with the instructions. Only use attachment and accessories specified in the power tool manual. The tool or attachment should not be modified or used for any application other than that for which it was designed. Do not force tool.
3. Keep children and visitors away. Do not let children or visitors touch the tool, accessory or attachment. Keep children and visitors away from work area. Make the workshop child proof with padlock and master switch.
4. Dress properly. Do not wear loose clothing or jewellry, they can be caught in moving parts. Rubber gloves and non-skid footwear is recommended when working outdoors. Wear protective hair covering to contain long hair.
5. Consider working environment. Do not use the product in the rain or in a damp environment. Keep work area well lit. Do not use power tools near gasoline or flammable liquids. Keep workshop at a comfortable temperature so your hands are not cold. Connect machines that are used in the open via a residual current device (RCD) with an actuation current of 30 mA maximum. Use only extension cables that are approved for outdoor use.
6. The accessory or attachment must be kept level and stable at all times.
7. Keep work area clean. Cluttered workshops and benches can cause injuries. Ensure there is sufficient room to work safely.
8. Secure idle tools. When not in use, tools should be stored in a dry and high or locked up place, out of reach of children.
9. For best control and safety use both hands on the power tool and attachment. Keep both hands away from cutting area. Always wait for the spindle and cutter to stop rotating before making any adjustments.
10. Always keep guards in place and in good working order.
11. Remove any nails, staples and other metal parts from the workpiece.
12. Maintain tools and cutters with care. Keep cutters sharp and clean for better and safer performance. Do not use damaged cutters. Follow instructions for lubricating and changing accessories. Keep handles dry, clean and free from oil and grease.
13. Maintain accessories. Do not use damaged accessories. Only use accessories recommended by the manufacturer.
14. Check damaged parts. Before operation inspect the attachment, the power tool, the cable, extension cable and the plug carefully for signs of damage. Check for alignment of moving parts, binding, breakage, mounting and any other conditions that may effect its operation. Have any damage repaired by an Authorised Service Agent before using the tool or accessory. Protect tools from impact and shock.
15. Do not use tool if switch does not turn it on or off. Have defective switches replaced by an Authorised Service Agent
16. Don't over reach. Keep proper footing and balance at all times. Do not use awkward or uncomfortable hand positions.
17. Don’t abuse the cable. Never carry power tool or accessory by cord or pull it to disconnect from the socket. Keep cord from heat, oil and sharp edges. Always trail the power cord away from the work area.
18. Connect dust extraction equipment. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.
19. Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools before use to ensure they are tight and secure. Periodically check when machining over long periods.
20. Stay alert. Watch what you are doing. Use common sense. Do not operate tools when you are tired, under the influence of drugs or alcohol.
21. Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. All PPE must meet current UK and EU legislation.
22. Do not leave tools running unattended. Do not leave tool until it comes to a complete stop.
23. Always clamp workpiece being machined securely.
24. Only use cutting tools for woodworking that meet EN847-1/2 safety standards, and any subsequent amendments.
25. Vibration levels. Hand held power tools produce different vibration levels. You should always refer to the specifications and relevant Health & Safety Guide.

Routing Safety

1. Read and understand instructions supplied with power tool, attachment and cutter.
2. Keep hands, hair and clothing clear of the cutter.
3. Remove adjusting keys and spanners. Check to see that keys and adjusting spanners are removed from the router tool, cutter and attachment before turning router on. Make sure cutter can rotate freely.
4. Noise. Take appropriate measures for the protection of hearing if the sound pressure of 85dB(A) is exceeded. Routing sound pressure may exceed 85dB(A), so ear protection must be worn.
5. Eye protection. Always wear eye protection in the form of safety goggles, spectacles or visors to protect the eyes.

6. Respiratory protection. Wear a face or dust mask, or powered respirator. Dust masks/filters should be changed regularly.
7. Do not switch router on with the cutter touching the workpiece. At the end of the cut, release the router plunge and allow spindle to stop rotating. Never use the spindle lock as a brake
8. The direction of routing must always be opposite to the cutter's direction of rotation. Do not back-cut or climb-cut.
9. Check before cutting that there are no obstructions in the path of the router. Ensure there are no obstacles beneath workpiece when cutting full thickness, and that a sacrificial work surface is used.

Router Cutter Safety

1. Cutting tools are sharp. Care should be taken when handling them. Do not drop cutters or knock them against hard objects. Handle very small diameter cutters with extra care. Always return cutter to its packaging after use.
2. Always use cutters with a shank diameter corresponding to the size of the collet installed in your tool.
3. The maximum speed (n.max) marked on the tool, or in instructions or on packaging shall not be exceeded. Where stated the speed range shall be adhered to. Recommended speeds are shown in the Trend Routing Catalogue and/or website.
4. Always use router cutters in a router. Drill and boring bits must not be used in a router. Router cutters must only be used for the material cutting application for which they are designed. Do not use on metal or masonry.
5. Never use cutters with a diameter exceeding the maximum diameter indicated in the technical data of the powertool or attachment used.
6. Before each use check that the cutting tool is sharp and free from damage. Do not use the cutting tool if it is dull, broken or cracked or if in any other damage is noticeable or suspected.
7. Cutters should be kept clean. Resin build up should be removed at regular intervals with Resin Cleaner®. The use of a PTFE dry lubricant will reduce resin build up. Do not use PTFE spray on plastic parts.
8. When using stacked tooling (multi-blade, block and groover etc.) on a spindle arbor, ensure that the cutting edges are staggered to each other to reduce the cutting impact.
9. Cutter shanks should be inserted into the collet all the way to the line indicated on the shank. This ensures that at least ¾ of the shank length is held in the collet. Ensure clamping surfaces are cleaned to remove dirt, grease, oil and water.
10. Observe the correct assembly and fitting instructions in the router instruction manual for fitting the collet, nut and cutter.
11. Tool and tool bodies shall be clamped in such a way that they will not become loose during operation. Care shall be taken when mounting cutting tools to ensure that the clamping is by the shank of the cutting tool and that the cutting edges are not in contact with each other or with the clamping elements.
12. It is advisable to periodically check the collet and collet nut. A damaged, worn or distorted collet and nut can cause vibration and shank damage. Do not over-tighten the collet nut
13. Do not take deep cuts in one pass; take several shallow or light passes to reduce the side load applied to the cutter and router. Too deep a cut in one pass can stall the router.
15. In case of excessive vibrations whilst using the router stop immediately and have the eccentricity of the router, router cutter and clamping system checked by competent personnel
15. All fastening screws and nuts should be tightened using the appropriate spanner or key and to the torque value provided by the manufacturer.
16. Extension of the spanner or tightening using hammer blows shall not be permitted.
17. Clamping screws shall be tightened according to instructions provided by the manufacture. Where instructions are not provided, clamping screws shall be tightened in sequence from the centre outwards.

Using Routers In A Fixed Position

1. Attention should be made to the HSE's Safe Use of Vertical Spindle Moulding Machines Information Sheet No.18 and any revisions.
2. After work, release the router plunge to protect the cutter.
3. Always use a push-stick or push-block when making any cut less than 300mm in length or when feeding the last 300mm of the cut.
4. The opening around the cutter should be reduced to a minimum using suitably sized insert rings in the table and closing the back fence cheeks or fitting a false fence on the back fence.
5. Whenever possible use a work holding device or jig to secure component being machined. Ensure any attachment is securely fitted to the workbench, with table surface at approximately hip height.
6. Use a No-Volt Release Switch. Ensure it is fixed securely, easily accessible and used correctly.
7. In router table (inverted) mode, stand to the front right of the table. The cutter will rotate anti-clockwise when viewed from top so the feed direction is from the right (against the rotation of the cutter). In overhead mode, stand to the front left of the machine table and the feed direction is from the left.
8. Do not reach underneath table or put your hands or fingers at any time in the cutting path while tool is connected to a power supply.
9. Never thickness timber between the back of the cutter and the backfence.

Useful Advice When Routing

1. Judge your feed rate by the sound of the motor. Feed the router at a constant feed rate. Too slow a feed rate will result in burning.
2. Trial cuts should be made on waste material before starting any project.
3. When using some attachments e.g. a router table or dovetail jig, a fine height adjuster is recommended.
4. When using a template guide bush, ensure there is sufficient clearance between cutter tip and inside edge of bush and that it cannot come into contact with collet and nut. Ensure cutter and guide bush are concentric.

Router Cutter Repair/Maintenance

1. Repair of tools is only allowed in accordance with the manufacturers instructions.
3. The design of composite (tipped) tools shall not be changed in process of repair. Composite tools shall be repaired by a competent person i.e. a person of training and experience, who has knowledge of the design requirements and understands the levels of safety to be achieved.
4. Repair shall therefore include, e.g. the use of spare parts which are in accordance with the specification of the original parts provided by the manufacturer.
5. Tolerances which ensure correct clamping shall be maintained.
6. Care shall be taken that regrinding of the cutting edge will not cause weakening of the body and the connection of the cutting edge to the body.

Version 7.1 06/2006

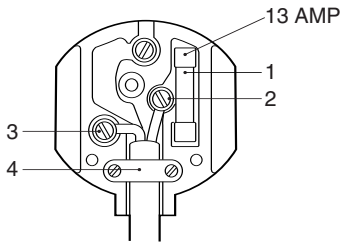
ELECTRICAL SAFETY

Mains Plug Replacement (UK & Ireland only)

Always check the condition of the cable and plug before starting with your work.

Should your mains plug need replacing and you are competent to do this, proceed as instructed below. If you are in doubt, contact an authorised Trend repair agent or a qualified electrician.

- Disconnect the plug from the supply.
- Cut off the plug and dispose of it safely; a plug with bared copper conductors is dangerous if engaged in a live socket outlet.
- Only fit 13 Amperes BS 1363A approved plugs fitted with a 13 Amp A.S.T.A approved BS 1362 fuse (1).
- The cable wire colours, or a letter, will be marked at the connection points of most good quality plugs. Attach the wires to their respective points in the plug (see below). Brown is for Live (L) (2) and Blue is for Neutral (N) (3).
- Before replacing the top cover of the mains plug ensure that the cable restraint (4) is holding the outer sheath of the cable firmly and that the two leads are correctly fixed at the terminal screws.



For 115V units with a power rating exceeding 1500W, we recommend to use a plug to BS4343 standard.

Never use a light socket. Never connect the live (L) or neutral (N) wires to the earth pin marked E or ⏚.

Using an Extension Cable

- If an extension cable is required, use an approved triple core extension cable suitable for the power input of this tool (see technical data).
- When using a cable reel, always unwind the cable completely.
- Also refer to the table below.

Cable Rating (Amperes)			
		Voltage 115V	Voltage 240V
Cable Length (M)	7.5	15A	6A
	15	15A	6A
	25	20A	6A
	30	25A	6A
	45	25A	10A
	60	25A	15A

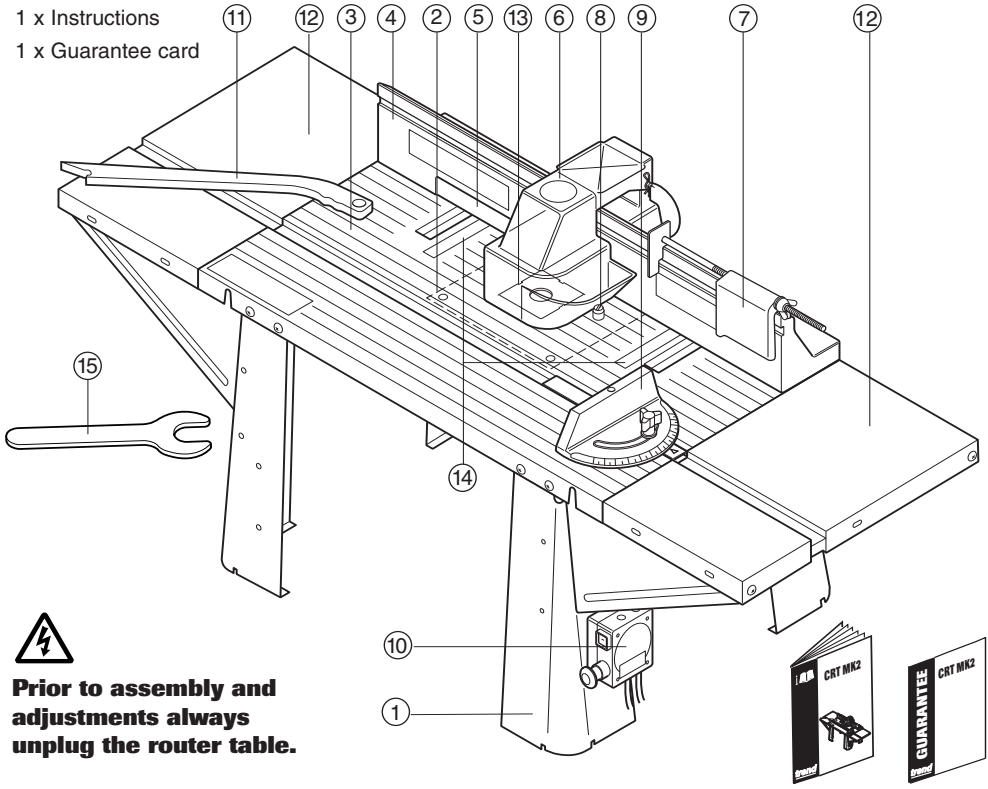
Conductor size (mm^2)	Cable rating (Amperes)
0.75	6
1.00	10
1.50	15
2.50	20
4.00	25

ITEMS ENCLOSED

1 x Table top
4 x Legs
1 x Back fence and fittings
1 x Workpiece Support and fittings
1 x Tenon Block and fittings
1 x Top guard and fittings
1 x Mitre fence
1 x No-Volt Release Switch
3 x Insert rings
2 x Table extensions
1 x Lead-on Pin
1 x Spanner
1 x Screw and Fittings Pack
1 x Pushstick
2 x Scales
1 x Instructions
1 x Guarantee card

DESCRIPTION OF PARTS

1. Legs
2. Fixing plate
3. Table top
4. Back fence
5. Workpiece support
6. Guard
7. Tenon push block
8. Lead-on pin
9. Mitre fence
10. Switch
11. Pushstick
12. Table extensions
13. Insert rings
14. Scales
15. Spanner 9.5mm A/F

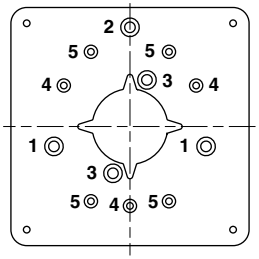


Prior to assembly and adjustments always unplug the router table.

ROUTER COMPATIBILITY

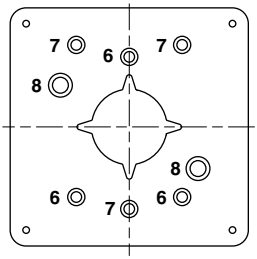
CRT/FP/A

TBC
TREND BASE CONFIGURATION



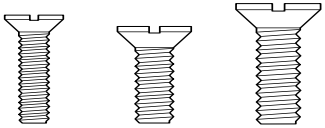
TREND	T3, T5, T5 MK2	1	E x 2
TREND	T9	1 & 2	E x 3
AEG	OF4505, OF500S, OFE710	3 ●	G x 2
ATLAS COPCO	OFS720, OFSE850, OFS50 OFSE1000, OF500S	3 ●	G x 2
AXMINSTER	AW635R	3 ●	G x 2
AXMINSTER	AW127R	■ ●	G x 3
B&D	KW779, 780(E), 800(E) BD780(E), KW850ET	4	A x 3
B&D	SR100, DN67, BD66	3 ●	G x 2
BOSCH	POF52, 400*, 500A*, 600ACE*	3	F x 2
BOSCH	GOF1600A, 1700ACE	1 & 2	F x 3
CK LEKTO	LRT700	3 ●	G x 2
CHALLENGE	1020W	3 ●	G x 2
CHALLENGE EXTREME	MR5757	4	A x 3
CHAMPION	CPR850	3 ●	G x 2
CLARK	CR1	4	A x 3
DEWALT	DW613, 615, 629	1	E x 2
DEWALT	DW620, 621	1	E x 2
DEWALT	DW625EK	1 & 2	F x 3
DRAPER	R850V	3 ●	G x 2
EINHELL	EOF850SP	3 ●	G x 2
EIBAUER	ERB RT	■ ●	G x 3
ELU	MOF96(E) MK1	3 ●	G x 2
ELU	MOF96(E) MK2	1	E x 2
ELU	OF97(E)	1	E x 2
ELU	MOF131, 177(E)	1 & 2	F x 3
JCB	PR	3 ●	G x 2
FELISATTI	R346EC	1 & 2	F x 3
FELISATTI	TP246(E)	■ ●	G x 2
FERM	FBF-6E, FBF-8E	3 ●	G x 2
FESTO	OF900(E), 1000(E), 1010EBC, 2000(E)	1 & 2 ●	H x 3
HITACHI	M8(V)(S)	5	B x 4
HITACHI	FM8, ZK2008	3 ●	H x 2
HOLZHER	2335, 2355, 2356	■ ●	G x 2
KANGO	R8550S	3 ●	G x 2
KINZO	25C44	■	F x 2
KINZO	25C46	■ ●	G x 3
KRESS	FM6955	3 ●	G x 2
LYNX	RT-800-A	3 ●	G x 2
MAFELL	LO50E, 65E	1 & 2 ●	H x 3
MAKITA	RP0910, 1110C	1	E x 2
METABO	OF528	3 ●	G x 2
METABO	OF1028, OFE1229	■ ●	G x 2
METABO	OF1612, OFE1812	■ ●	G x 2
NUTOOL	NPT850, 102	3 ●	G x 2
PORTER CABLE	100, 690, 693, 7529, 7538	3 ●	H x 2
PERLES	OF808(E) <1999	3 ●	G x 2
PERLES	OF808(E) >1999, 0F2-808E	1	E x 2
PERFORMANCE POWER	1020W	3 ●	G x 2
PERFORMANCE POWER	PRO1250R <11/2003	■ ●	G x 3
PERFORMANCE POWER	PRO1250R >11/2003	3 ●	G x 2
PERFORMANCE POWER	PRO1250RD, 2050R	1 & 2	E x 3
PEUGEOT	TDF800	3 ●	G x 2
POWER BASE	1020W	3 ●	G x 2
POWER BASE	EXCEL1250W	■ ●	G x 3
POWER DEVIL	PDW5026	3 ●	G x 2
POWER DEVIL	PDW5027, 5038PRA	3 ●	G x 2
POWERMASTER	710W	4	A x 3
RYOBI	R500, R502	1 & 2 ●	H x 3
SILVERLINE	SL762, SL464	3 ●	G x 2
SPARKY	X52E	3 ●	G x 2
STAYER	PR50	3 ●	G x 2
TRITON	TRB001	■ ●	G x 2
VIRUTEX	FR77C, 78C, 66F	3 ●	H x 2
WADKIN	R500	1 & 2 ●	H x 3
WICKES	900W	3 ●	G x 2

CRT/FP/B



BOSCH	GOF900A, 900ACE, POF800ACE	6	H x 3
BOSCH	GOF1300ACE	7	H x 3
RYOBI	RE600N, R600N,RE601,R601	8	I x 2

Screw List

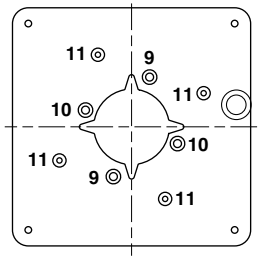


A M4x12mm

B M5x10mm

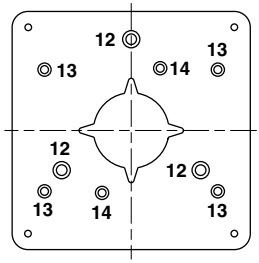
C UNF10-32 x3/8"

CRT/FP/C



MAKITA	3620	10	D x 2
MAKITA	3612(C)	9	D x 2
		11	A x 4
MAKITA	3612BR	10	D x 2
		11	A x 4
MAKITA	3600B	■	D x 2
		■	A x 4
MAX PRO	MIR-KW02-12	10	D x 2
		11	A x 4

CRT/FP/D

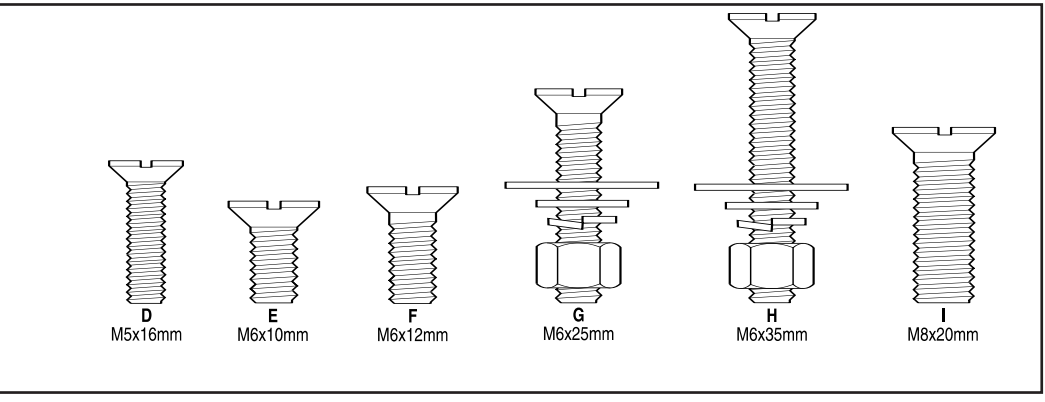


ATLAS COPCO	OFSE2000	12	F x 3
CASALS	FT750, 1000E, FT2000VCE	12	F x 3
DRAPER	R1900V	12	F x 3
FAITHFUL	FPPR2000E	12	F x 3
FREUD	FT1000E, FT2000E	12	F x 3
HITACHI	M12SA, M12V	13	B x 4
HITACHI	TR12	■	B x 4
RYOBI	RE120, R150, R151, R152, RE155K	14	D x 2
PEUGEOT	DF55E, DEF570E	14	B x 2
SKIL	1835, 1875U1	■	C x 3

Some routers may require the removal of their plastic base slider to allow fitting to the plate.

- ● Re-drilling of router base by user required
- ■ Re-drilling of insert plate by user required
- * Requires 3mm packing piece

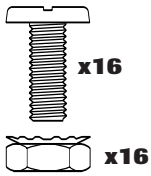
Do not mount any powertools not specified on this list.

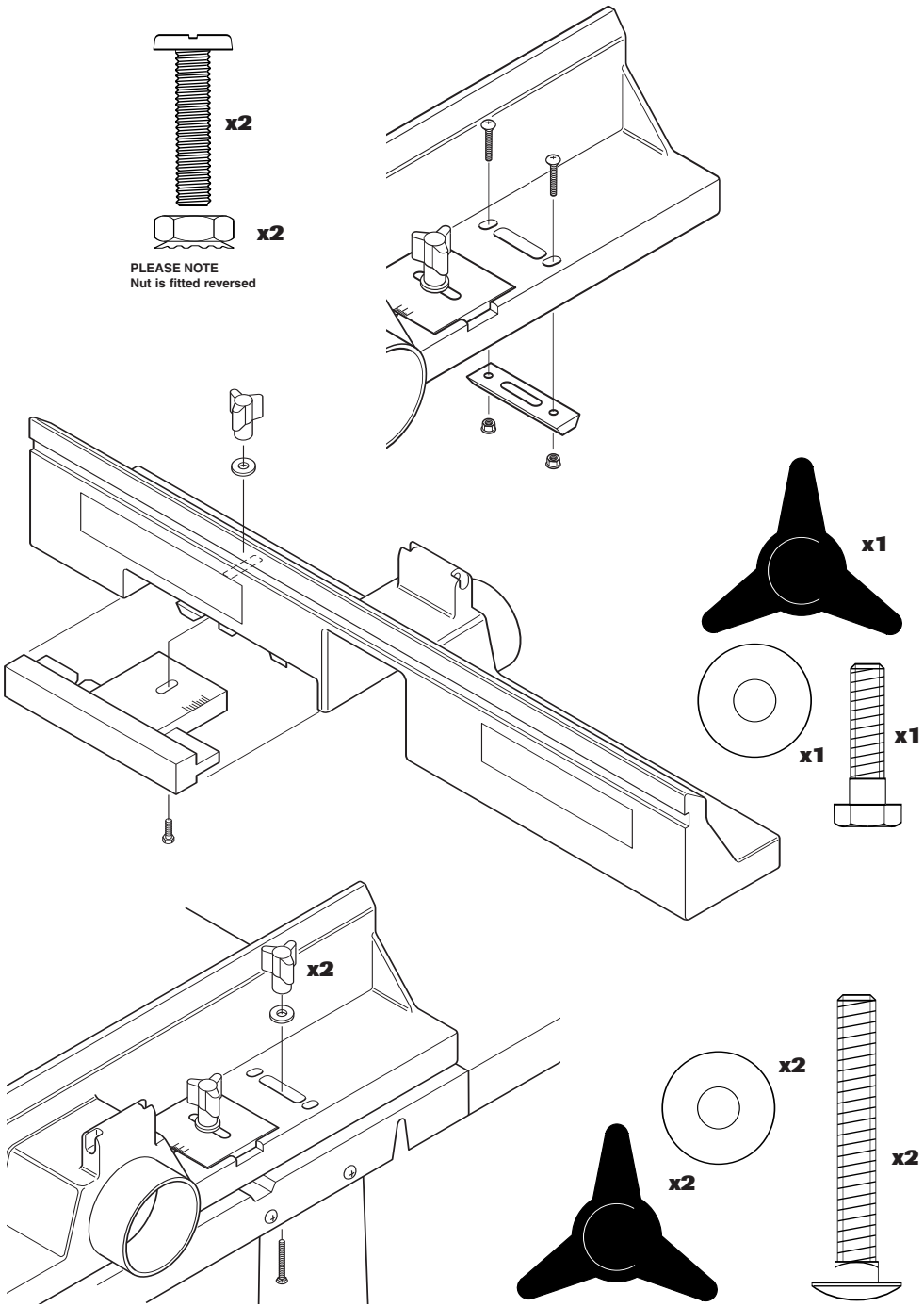


ASSEMBLY

Assemble the parts as shown.

For identification all fixings are illustrated as actual size.




x2
x2
PLEASE NOTE
Nut is fitted reversed
x1
x1
x1
x2
x2
x2
x2

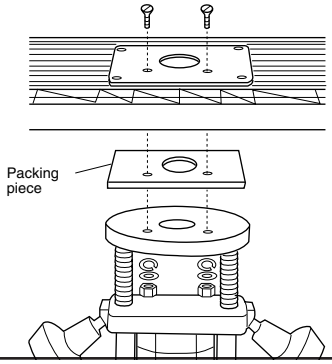
Identification of Router Mounting Holes and Screws.

- Identify the mounting holes and fixing screws (including washers & nuts if router base requires re-drilling) which will be required to suit your router.
- Identify whether your router or the fixing plate requires re-drilling.
- Bolt the router onto the fixing plate first with the operating controls to the front, before fitting to the table.
- The fixing plate is symmetrical therefore once the router is mounted to it, it can be fitted to the router table in four different positions. The orientation of the plate depends on which router is fitted. It is advisable to position the plate so that controls for speed or height are easily accessible.

Some routers may require the removal of the plastic base slider to allow fitting to plate.

Special note for Bosch POF routers

For the Bosch POF range of DIY routers a packing piece must be made in 3mm to 6mm thick plywood or MDF. This is then placed between the underside of the plate in the table and the underside of the router base. The fixing screws can then be used. Enlarging the aperture in the base of the router is also advised if large diameter tooling is to be used.



Carry out the following re-drilling only if required.

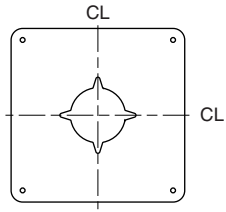
Re-drilling Router Base Only

- Invert and stand your router onto a suitable surface.
- Place the fixing plate facing upwards onto the base of your router.
- Identify holes 1 and 2, or holes 3 on fixing plate. Ref. CRT/FP/A
- Fit a large diameter cutter (max. 53mm Ø) into your router and tighten collet.
- Retract plunge mechanism and lock off allowing cutter to protrude through the base.
- Adjust position of the fixing plate to centralise the cutter within the centre hole. Take care not to damage cutter or to touch sharp edges.
- Ensure that the holes you are about to drill in the base do not interfere with any of the features on the router or any webbings in the casting of the router base. A slight turning of the plate may be required to miss such obstructions.
- Mark the centre of the holes onto the base.
- Remove plate and mark the centre of the holes with a centre punch.
- Drill a hole at these points with a 6mm diameter drill bit.
- Clean up edges of holes if required.

Re-drilling Fixing Plate Only

- Remove the plastic base of the router. Alternatively a photocopy or an outline of the base can be made of the plastic base instead.
- Draw cross lines onto the plastic base of the router.
- Draw cross lines on the fixing plate with a pencil. These cross lines should bisect the plate on both sides.

■ Align the lines on the fixing plate with those on the plastic base and secure the fixing plate to the plastic base.



■ Using a centre punch, mark the centres of holes.

■ Drill the required hole size with a suitable metal cutting drill bit. Best results will be obtained if your power drill is mounted in a drill stand.

■ Countersink the hole with a countersink bit to a depth so the heads of the screws are slightly below the top surface. Clean off any burrs created.

If you do not have the necessary equipment to carry out these operations, then a local engineering shop will be able to carry them out accurately for you.

Re-drilling both Fixing Plate and Router Base

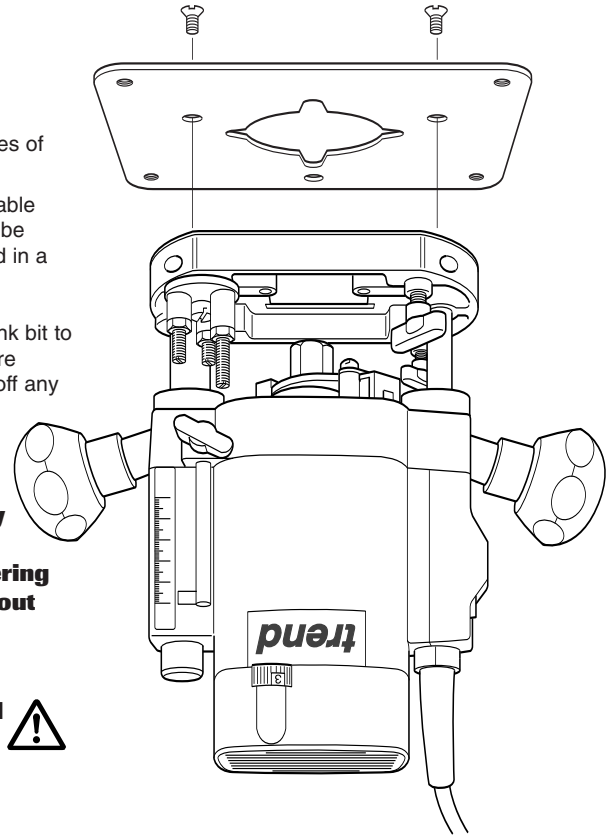
■ Invert the router and lay the fixing plate onto the upturned base.

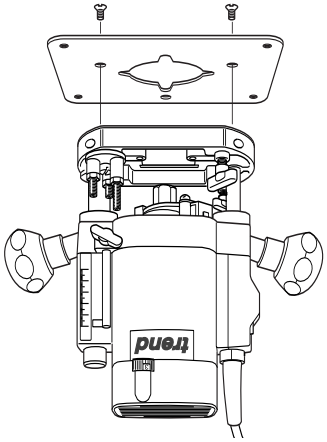
■ Clamp the fixing plate and router base together with two cramps.

■ Ensuring that the drill bit will not foul any webbing or fixtures on the router base, drill with a 6mm diameter metal cutting drill bit into the fixing plate and through the router base two holes approximately 75mm apart.

■ Unclamp the router base and fixing plate.

■ Countersink the fixing plate holes with a countersink bit to a depth so the screw heads are slightly below the top surface. Clean off any burrs created on both the fixing plate and router base.

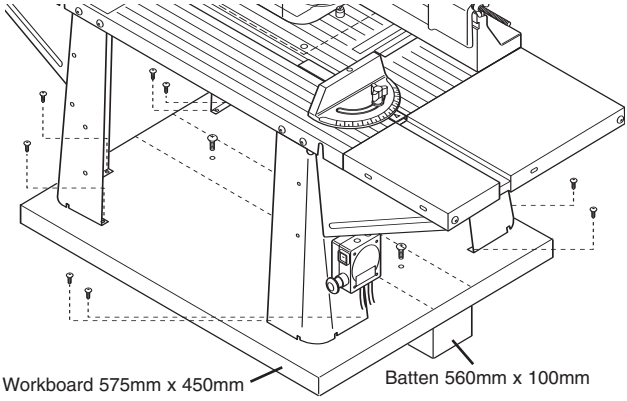




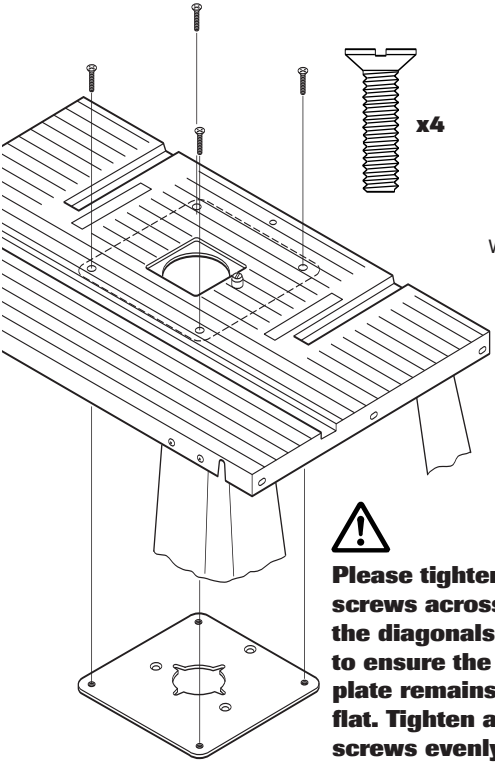
Mounting Table to Workbench or Workboard

The router table must be mounted onto either the optional floor stand or onto a suitable workbench or workboard.

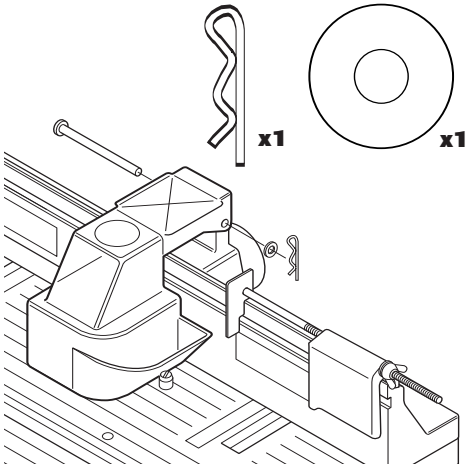
Each table leg has four holes at the bottom mounting. Firmly secure the table assembly to a workbench or workboard, using self-tapping screws (not provided).
If a workboard is used, this will allow quick mounting and removal from a workbench by using cramps. If a Workmate® is to be used then a batten can be fitted to allow securing in the Workmate's® jaws.



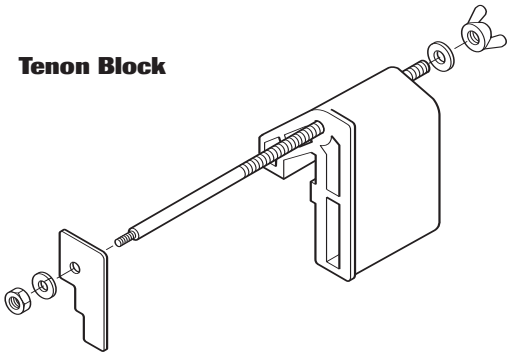
The fixing plate must be fitted to the router base before installation into the router table.

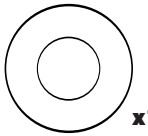


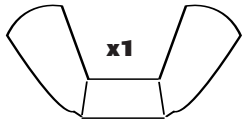
Please tighten screws across the diagonals, to ensure the plate remains flat. Tighten all screws evenly.

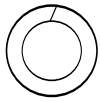


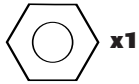
Tenon Block



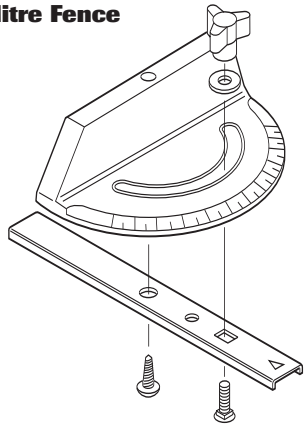


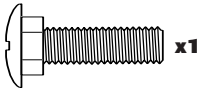


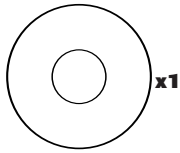


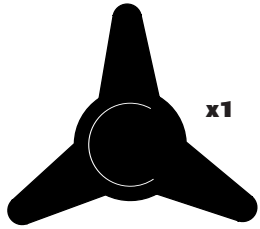


Mitre Fence

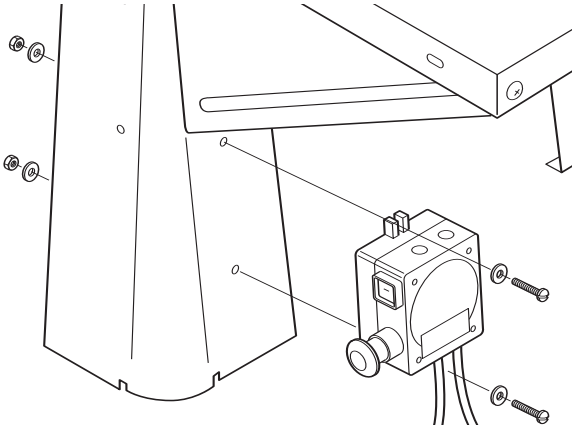


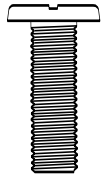






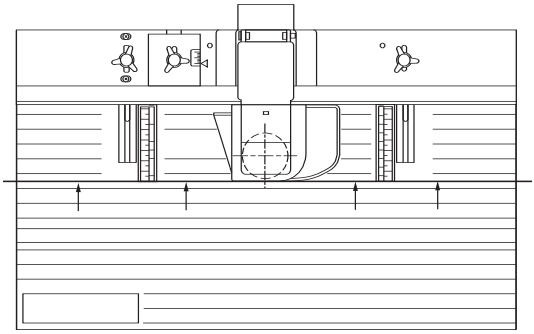
Switch

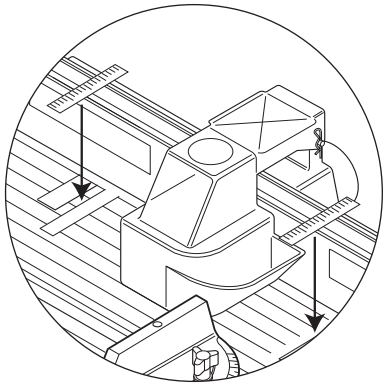




Fitting Scales

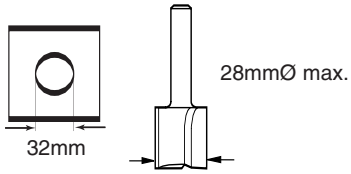
- When fitting scales make sure they are in line as indicated below.

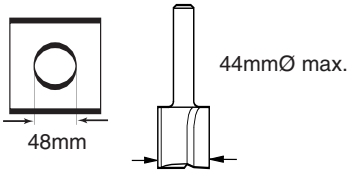


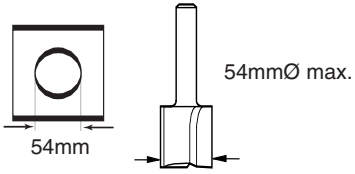


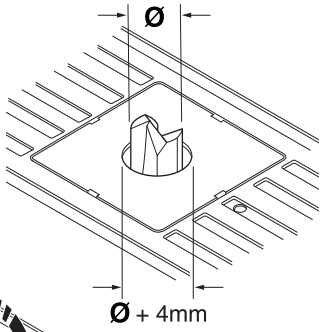
Insert Rings

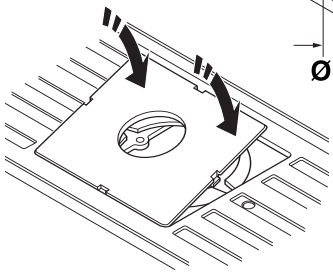
- For router cutter diameters up to 50mm, insert rings can be fitted. They serve to keep the opening between the tool and the routing table as small as possible.
- The diameter of the insert ring should be approximately 4mm larger than the cutter diameter.

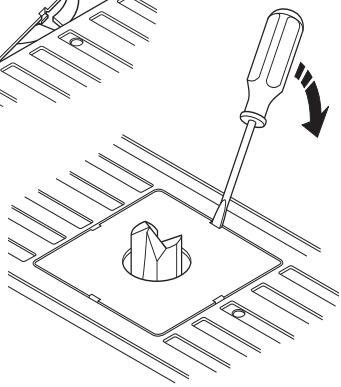










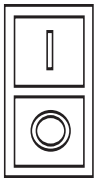


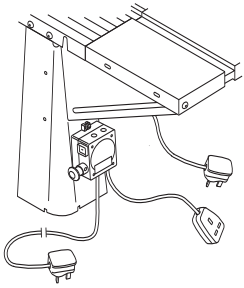
OPERATION

Mounting the No-Volt Release Switch

- The no-volt release switch serves as start-up protection. When the router is plugged in and its on/off switch depressed, the router starts only after the green switch is pressed.
- Switch off the router using the red button.
- Attach the no-volt release switch to the table leg with the screws provided.
- Plug the router into the socket.

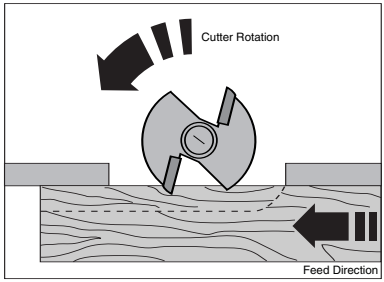
Always remove the plug of the No-Volt Release Switch from the power source before making any adjustments.





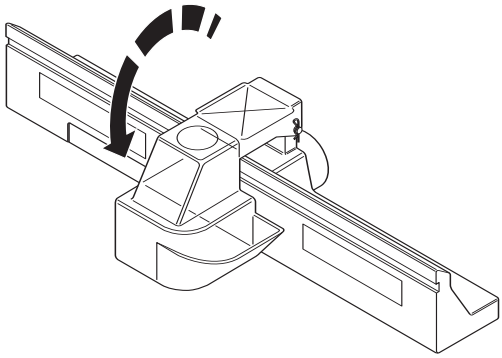
Feed Direction

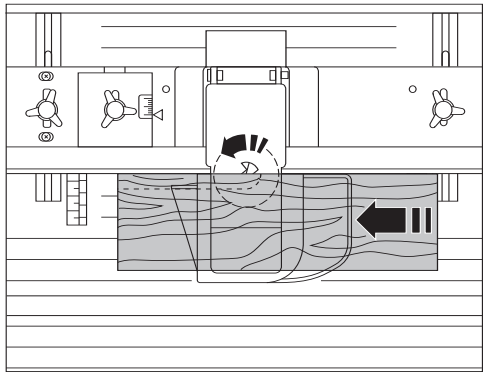
- Always work with constant, medium rate. Feeding too slow will results in burn marks and excessive heat build up of the cutter.
- Good results will be obtained by removing small amounts of material in several passes.
- Always feed work in the opposite direction to the direction of rotation of the router cutter.

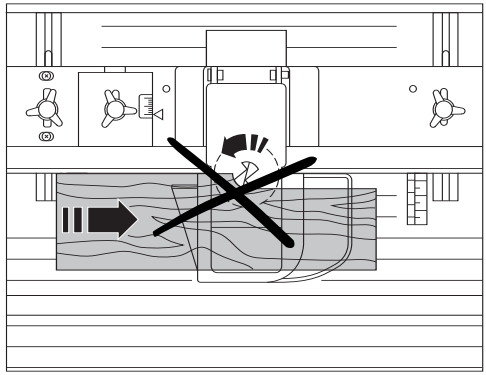


Guard Operation

When routing with the top guard, never reach under the guard or swing the guard away. The guard should not be removed from the back fence and should always be used in the lowered position.



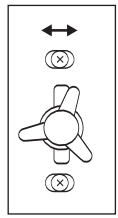




Back Fence Adjustment

To make adjustment to the lateral movement of the back fence:

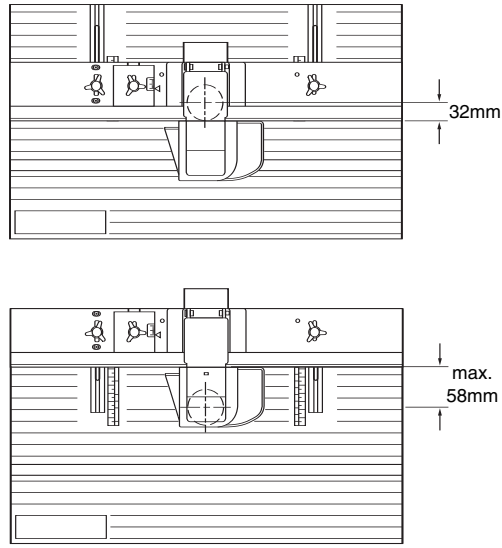
- Release the back fence knob.
- Loosen the two screws that secure the adjustable wedge.
- Adjust position and re-tighten screws.
- Re-tighten the back fence knob.



The back fence can be adjusted forwards and backwards, using the graduated scales to gauge the depth of mould.

For edge moulding, position the back fence with the fastening bolts towards the front of the slot.

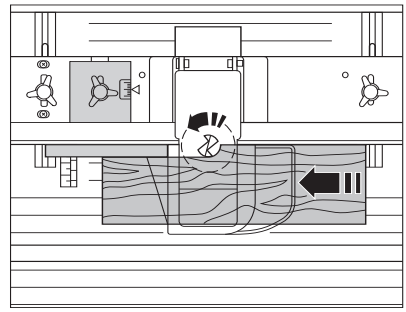
For panel grooving (i.e. routing of grooves away from the edge of the workpiece) the fastening bolts should be to the rear of the holes and slots.



Workpiece Support

The workpiece support provides safe guiding of the workpiece when routing the complete edge of the surface.

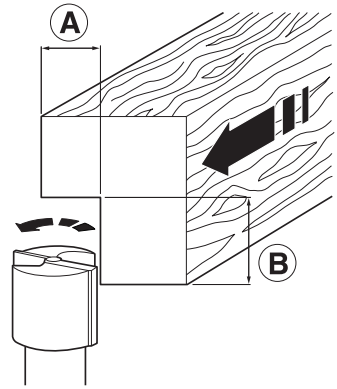
Adjustment range from:
0 to 12.7mm (½")



Cutting Depth/Cutting Height

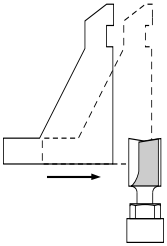
Before starting to work:

- Adjust the cutting depth (A) by adjusting the position of the back fence.
- Adjust the cutting height (B) by raising or lowering the cutter using a fine height adjuster (if fitted). Alternatively rapid height adjustment can be made if a PlungeBar is fitted.



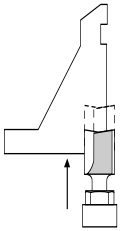
Edge Moulding with the Back Fence

- Mark the width and depth of cut required onto the end of the timber and place it up against back fence.
- Release back fence fixing bolts and adjust position until required width of cut is achieved.

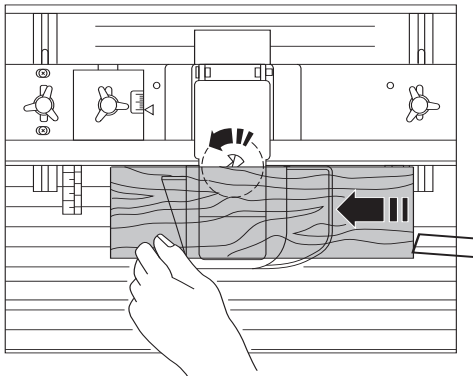


If pin or ball bearing guided cutters are used, ensure that the back fence is in line with the guide or slightly behind it. The back fence will give more support and provides the retractable safety guard and spring pressure clamp facility.

- Lock back fence fixing bolts.
- Release plunge mechanism on router and adjust the depth of cut using the fine height adjuster or PlungeBar (if fitted).



- Lock-off plunge mechanism of router.
- Lower guard and check it will retract freely over the workpiece.
- Adjust the spring pressure clamps (if fitted) to suit the thickness and width of the timber.
- Ensure that you have the pushstick within easy reach when routing.
- Switch on router and pass timber over cutter with a consistent feed speed.
- Ensure even pressure is kept on the workpiece down onto the table and against the back fence.



Before making adjustments isolate the router and no-volt release switch from the power supply.

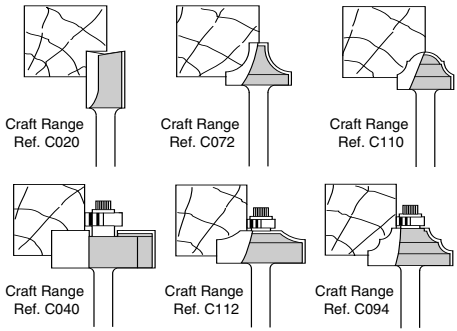
Always ensure that hands are never near the cutter.

Use the push stick to safely maintain pressure on narrow timbers.

Useful Advice

Make a test cut on a piece of waste material prior to carrying out any routing operation.

Examples of edge moulding cutters



Grooving with the Back Fence

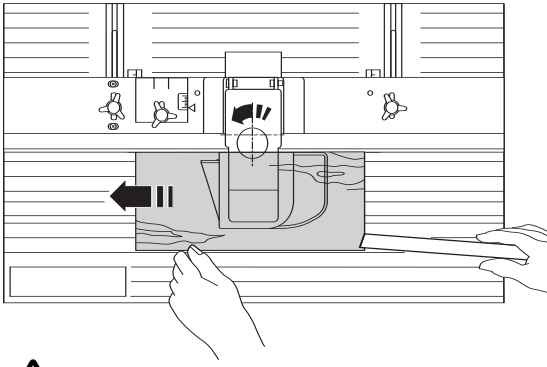
The router table can be used for operations away from the edge of the workpiece such as grooving, fluting, veining, etc.

When routing, always feed against the rotation of the cutter. This direction is marked on the back fence.

For maximum accuracy, one edge of your workpiece (the edge sliding against the fence) must be true and straight.

Set up the back fence as follows:

- Raise safety guard and rest it against the extraction point.
- Position the fence behind the router bit for the desired cutting depth (the distance of cut from the edge of the workpiece).
- Securely tighten back fence fixing bolts and lower the guard over the cutter.
- Make the cut by sliding the straight edge of workpiece against the fence. Use the pushstick as shown.



Never push small or narrow workpieces by hand past the router cutter, unless a jig or pushstick/pushblock is used.

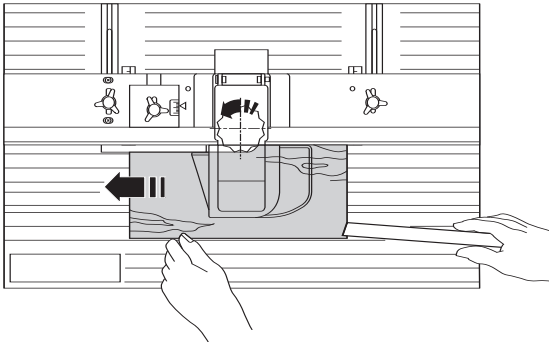
Always work with the guard lowered.

Adjust the cutting height and depth only when the power has been isolated and the router cutter stops rotating.

Full Edge Moulding using the Workpiece Support

The workpiece support can be used to plane an edge.

- The cutter should be set approximately 2mm proud of the back fence.
- The workpiece should be routed until the planed edge passes onto the out-feed fence.
- Retract workpiece away from cutters and switch off router.
- Replace workpiece and bring workpiece support out until it touches.
- Tighten knob and continue routing.



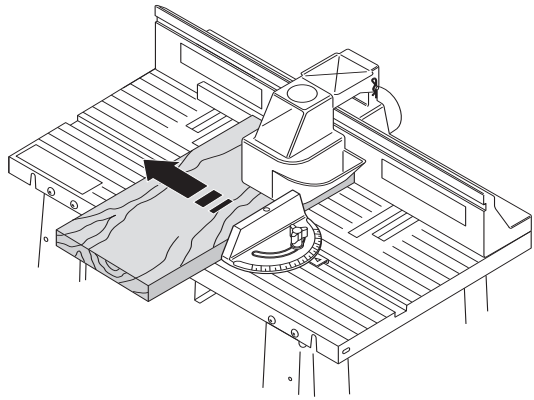
Across Grain Routing with the mitre fence

The mitre fence will be required to give extra support for routing small workpieces or ends of large workpieces.

It is advisable to fit a waste piece of material to the mitre fence or behind the component to prevent break-out of the wood grain.

If using mitre fence to trim the end off a piece of material, the workpiece support can be brought forward with the cutter to support the workpiece after the cut.

Align back fence with the mitre bar slot before using mitre fence.



Stopped Moulding

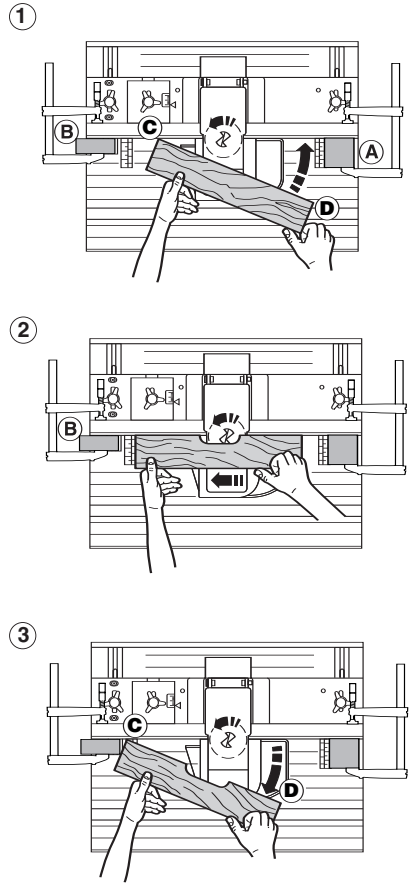
Right hand (A) and left hand (B) stops, constructed from scrap timber, must be attached to the back fence using clamps. These stops limit the movement of the workpiece, and should be set to suit the required stopped mould length.

1. Swing in the workpiece around the corner (C) keeping the workpiece edge (D) up against the right hand stop (A), until the router cutter plunges into the workpiece.

2. Rout the complete length of the workpiece, until the workpiece touches the left hand stop (B).

3. Swing out the workpiece (D) around the corner point (C).

There is a danger of kick-back, unless the stops are used.



Tenon Cutting using the Push Tenon Block

The tenon push block facility is ideal for producing tenons and sliding dovetails.

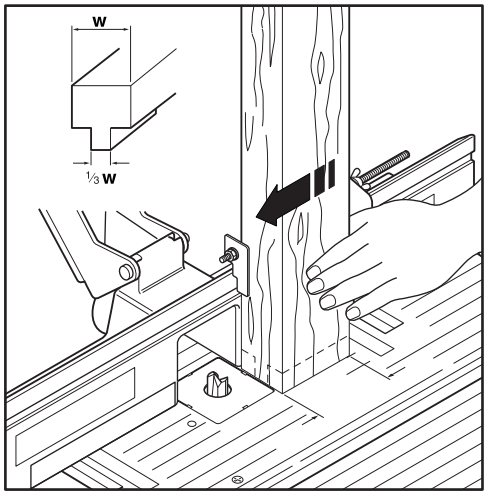
The retractable guard cannot be used when carrying our push block operations. Therefore extra care must be taken to ensure that hands are kept well clear of the cutter.

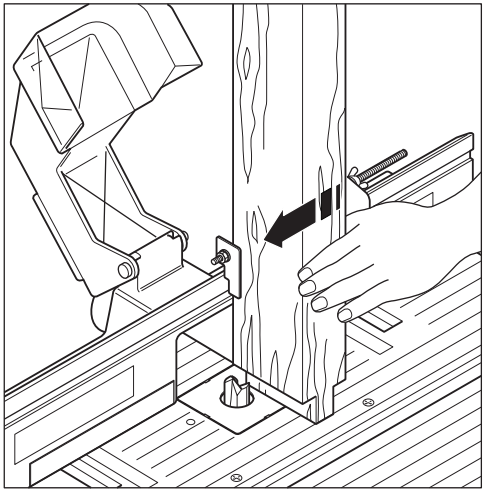
- Ensure that the workpiece is true and the end is square and smooth.
- Mount push block assembly on the back fence.
- Adjust the height and depth of the cutter to suit the cut required.
- Position workpiece between clamp plate and push block so that it's side is flush against the face of the back fence, and the end to be cut is resting on the table. Clamp workpiece in this position by tightening the wing nut on the clamp rod while making sure that clamp plate stays orientated on the workpiece.
- Slide push block and workpiece back to the start position. When routing, always feed against the rotation of the cutter.
- Switch router on and guide the push block against the back fence with both hands, keeping fingers at a safe distance from cutter.
- Switch router off, unclamp workpiece and slide push block back to its original position.
- Position and re-clamp each side of workpiece and repeat cutting operations.

Useful advice.

When setting up, a piece of paper placed between the compact and table top will give sufficient gap to slide properly.

A scrap piece of timber should be placed behind the workpiece to prevent break-out.



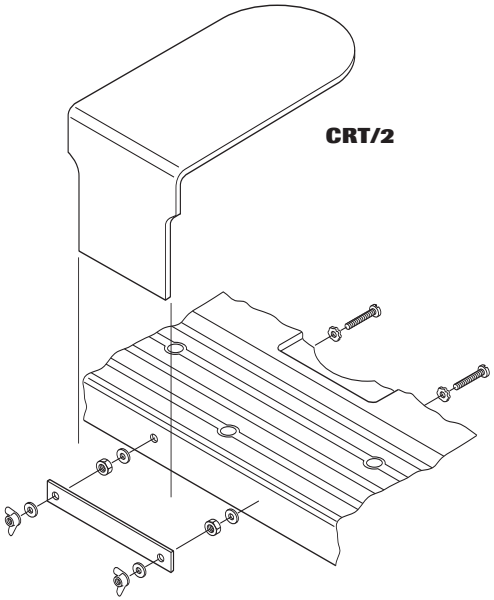


Routing without a Back Fence

There is an increased danger of injury since the router cutter is freely accessible from all sides.

Fit the profiling top guard for protection and the lead-on pin to prevent kick-back.

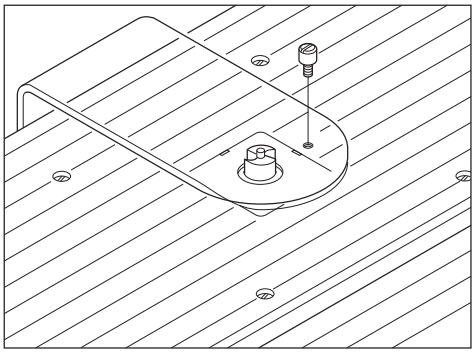
- Only use router cutters with a ball bearing or pin guide.
- Always work against the direction of rotation of the router cutter.



Mounting a Lead-on Pin

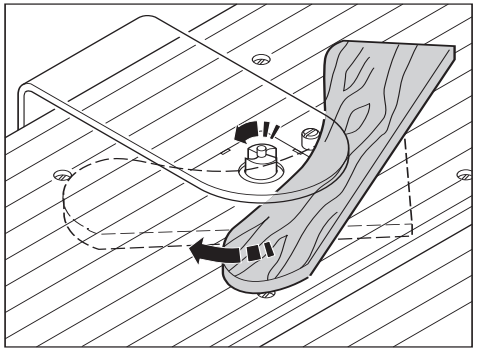
- The lead-on pin should be screwed into the table top as shown and tightened with a flat screwdriver.

The pin is used as a guide for the workpiece when the cut is first made. Correct working procedure for this is critical especially when using large diameter cutters.



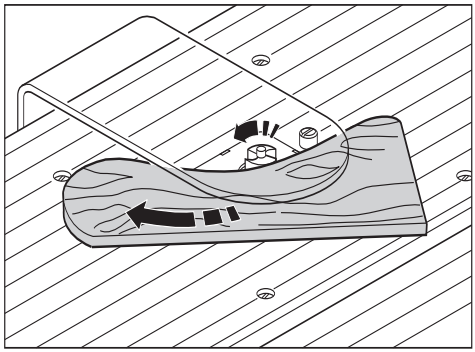
Profiling Working Procedure

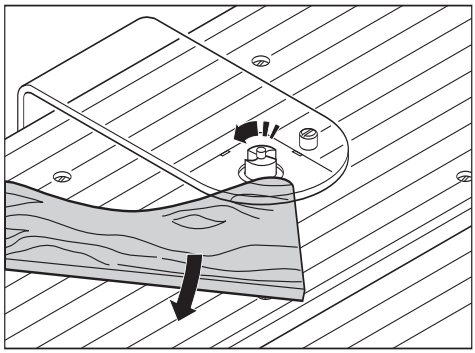
- Switch router on and allow it to reach full running speed.
- Position the workpiece against the lead-on pin as shown. The workpiece should not contact the cutter.
- Gradually swing workpiece towards cutter until workpiece or template engages the ball bearing or pin guide.
- Feed workpiece against the rotation of the cutter whilst swinging the workpiece away from the lead-on pin. At this point the ball bearing is acting as the guide.
- Progressively feed the workpiece anti-



clockwise around the shape of the template ensuring that the ball bearing always stays in contact with the workpiece.

- When the complete edge of the workpiece has been machined, slide it away from the cutter.
- If you are unfamiliar with the above procedure then the technique should be practised before switching on the router.





Helpful Advice

- Always keep the workpiece moving in a precise steady movement to prevent the workpiece from burning.
- Never let go of the workpiece. Always keep an even pressure of the workpiece against the bearing. Do not use too much pressure.
- If you wish to stop routing halfway through the operation. Simply slide the workpiece away from the cutter before switching off the router.
- If the workpiece inadvertently comes away from the ball-bearing and so does not complete the cut correctly, do not stop. Complete the operation and repeat the procedure for the edge concerned.
- It is usually advisable to repeat the operation in order to improve the finish of the workpiece.
- Keeps hands away from the cutter, even if the guard is fitted, in order to give a good safety margin.
- If natural woods are used, consideration should be given to break-out of short grain which will effect your decision as to where to start the routing operation in order to prevent it.

EXAMPLE APPLICATION

Producing a Shield

- Construct an actual size template of the design from 6mm MDF or plywood ensuring that it is accurate and free from imperfections.
- Fix the template to the back of the workpiece to be used using screws or double sided tape.
- Rough cut the workpiece to the shape of the template using a band saw or jigsaw leaving 2-3mm oversize.
- Fit a ball bearing guided trimmer cutter.
- Lay the workpiece (with template fitted) face down on the table surface. Adjust the height of the cutter. Ensure that the ball bearing will contact the template and the cutting edge of the cutter will machine the full edge of the workpiece.
- Fit the profiling top guard and adjust height to give a 6mm gap between the top of cutter and underside of template.
- Switch router on and position the workpiece against the lead-on pin as shown. The workpiece should not contact the cutter.
- Rout the shield using the procedure described on the previous pages.

Useful advice

If natural woods are used, consideration should be given to break-out of short grain which will effect your decision as to where to start the routing operation in order to prevent it.

Moulding the Shield

A suitable ball bearing guided cutter should be chosen to mould the shield.

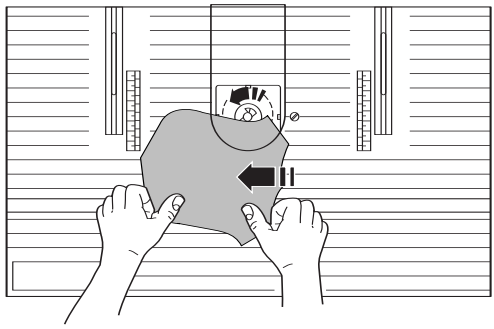
- Fit chosen moulding cutter and adjust height of cutter to achieve shape required.
- If the full edge of the workpiece is to be machined, leave the template attached to the workpiece so as to provide a guide for the ball bearing. Otherwise the template can be removed, providing there is sufficient edge for the ball bearing to follow.
- Repeat the same routing procedure as before.

If the profile required involves excessive removal of material, it is advisable to take two passes with the cutter. First reduce the height of the cutter protruding from the table, this in effect, reduces the amount of material which will be removed, or fit a larger ball bearing, if one is available for that particular cutter.

The second pass can then be made to give the required finish.

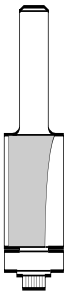
Carrying out this two stage routing operation has many advantages.

- Improved finish on workpiece
- Less load on cutter and router
- Far less risk of workpiece snatching

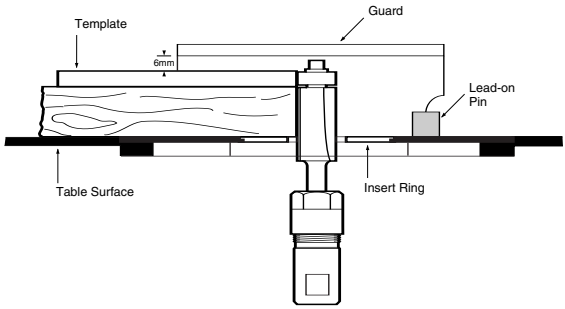


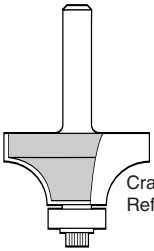
Definition of Snatching

This can be described as the cutter catching the workpiece and projecting it away from the direction of rotation. The workpiece is often taken from the operator's hands and projected across the work area. It can have potentially dangerous consequences if the cutter is unguarded and/or the operator's hands are too close to the cutter. Damage to the cutter can also be caused.

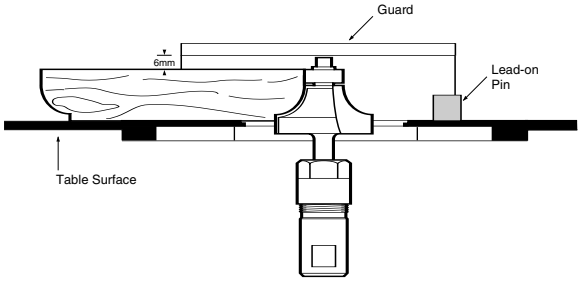


Craft Range
Ref. C116





Craft Range
Ref. C078



The following precautions should be made to avoid a potentially dangerous situation:

- Fit the profiling top guard, this will prevent fingers contacting the cutter.
- Always rout in the direction which opposes the direction of rotation of the cutter. Routing with the direction of the cutter is called back-cutting and will cause snatching and therefore should not be carried out.
- Use the lead-on pin to provide support for the workpiece during the initial start of the routing operation, it will also ensure that you approach the cutter from the correct side.
- When a deep cut is required or the workpiece is particularly dense, then take two or three passes.
- Ensure the cutter always has sharp cutting edges.

Useful advice

- Do not reduce pressure of the workpiece or let go of it. Always keep both hands on the workpiece and keep an even pressure against the ball bearing.
- Do not use too great a feed speed. If the revolutions of the router drop, it is a good indication that either too deep a pass is being made and/or the cutter is blunt. Therefore reduce the depth of cut and/or re-sharpen your cutter.

If the above points are followed, profile routing using bearing guided cutters is both safe and rewarding. It is however advisable for those new to routing to avoid using larger diameter cutters until proficient with the technique described. Under no circumstances should this type of operation be attempted with cutters not having a ball bearing or guide pin.

OPTIONAL ACCESSORIES

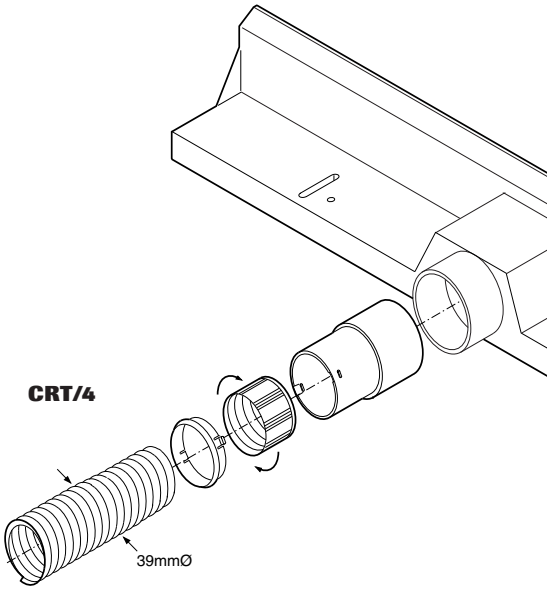
HOSE & CONNECTOR CRT/4

The back fence is provided with an extraction point for connection to suitable vacuum extractors. The internal hole diameter is 58mm (2 1/4"). Suitable fittings with 58mm outside diameter are available for most extractor units.

- Only a vacuum extractor unit recommended for use in the workshop should be used.
- A suitable adaptor and extraction hose can be purchased as optional accessories.

The hose (Ref. CRT/4) has an outside diameter of 39mm and inside diameter of 32mm. It is fitted with the hose adaptor which is a three piece design that allows the hose to swivel freely.

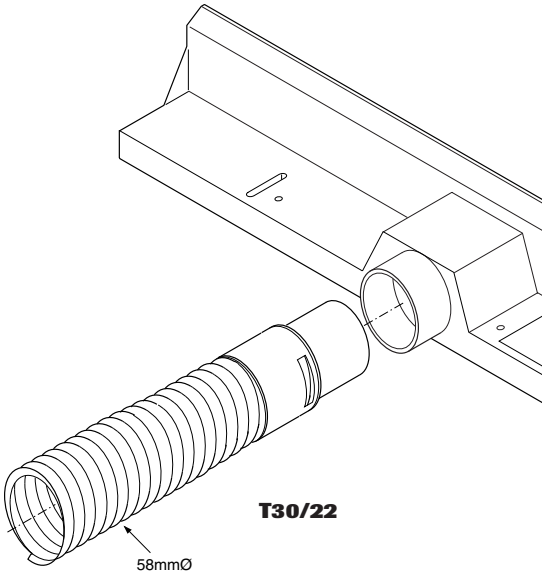
- Assemble the hose adaptor onto the end of the hose as shown and insert into back fence.
- Fit the other end of the extraction hose to your dust extractor.



Large Capacity Hose T30/22

A larger 58mm diameter hose 1.5 metres long with integral connector is available (Ref. T30/22) for fitting to the CRT and the Trend T30A vacuum extractor. This hose will provide an increased rate of air flow to improve extraction effectiveness.

- The hose is simply inserted into the back fence extraction point.



SPRING PRESSURE CLAMPS CRT/10

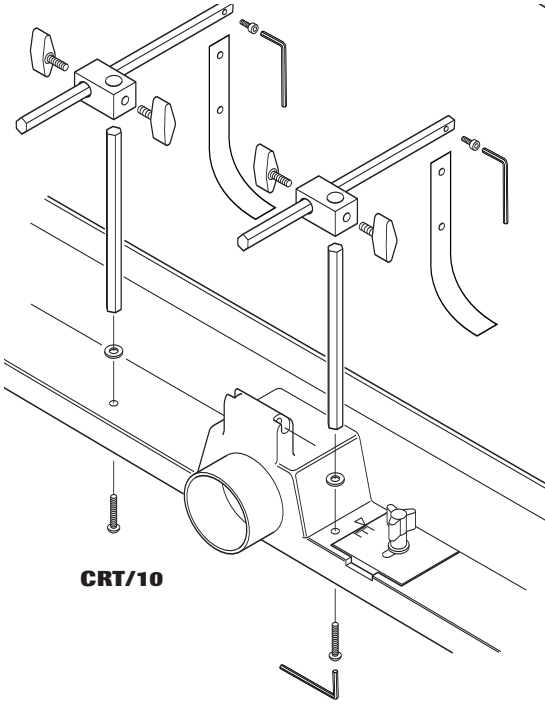
The optional spring pressure clamps can be mounted to the back fence. When adjusted to suit the width and thickness of the workpiece, they ensure the workpiece is held down onto the surface to obtain accurate machining of the workpiece.

- Remove back fence from table surface and assemble as shown.

Adjustment

- The spring pressure clamps will require adjusting to suit the height and width of workpiece being routed.
- The pressure strips should provide enough pressure to prevent the workpiece lifting from the table surface, but not too much as to create friction which would prevent the workpiece from sliding freely.
- The horizontal bar with pressure strip fitted can be removed from the vertical pillars when not required. The vertical pillars can be left in position and will not impede the tenon push bock system.

A side pressure clamp is also available Ref. CRT/11.



CRT/10

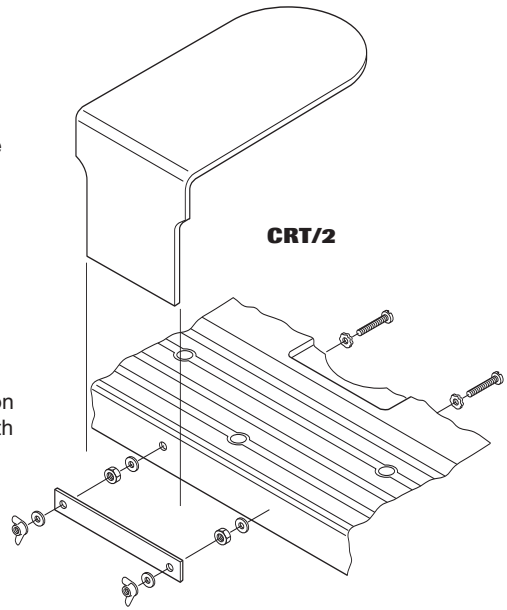
PROFILING TOP GUARD CRT/2

- Remove the back fence and assemble the profiling top guard as shown.

The use of the optional profiling top guard is recommended when profiling of workpieces workpieces with a pin or ball bearing guided cutter. It will prevent the operator's fingers inadvertently contacting the cutter while providing good visibility.

Pages 26 and 27 describe a typical application involving using ball bearing guided cutters with to make a shield.

Lead on pin must be fitted.

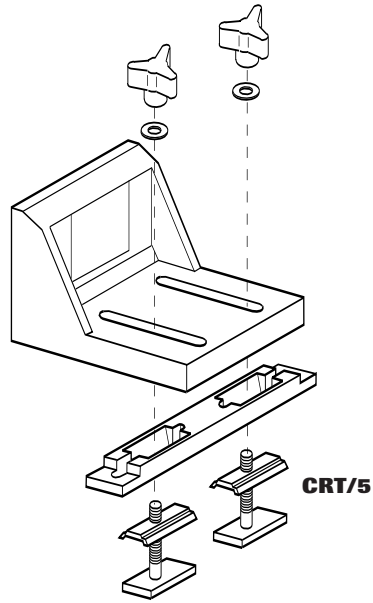


CRT/2

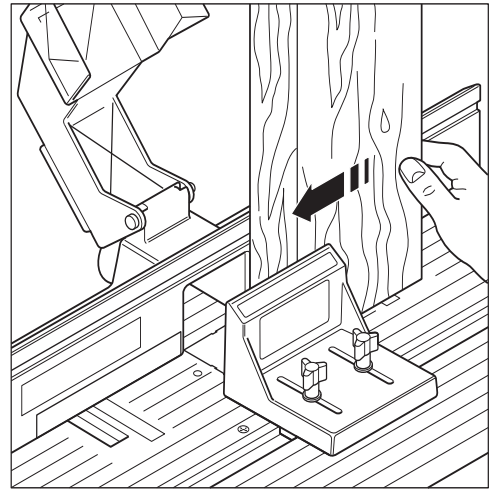
VERTICAL ROUTING SUPPORT CRT/5

For safe routing of narrow panels a vertical routing support is available.

- Assemble the support as shown.
- Adjust the depth of cut and router cutter height making sure the router is unplugged when making these adjustments.
- The vertical routing support should be positioned to guide the workpiece but allow it to slide freely.
- It is important to check that the entire length of the workpiece will travel between the fence and the support without binding. This is done simply by holding the workpiece up to clear the router cutter and passing it through the cutting area to ensure no binding occurs.
- Once the vertical routing support is positioned correctly lock it into place securely by tightening both knobs so that the vertical routing support will not move.



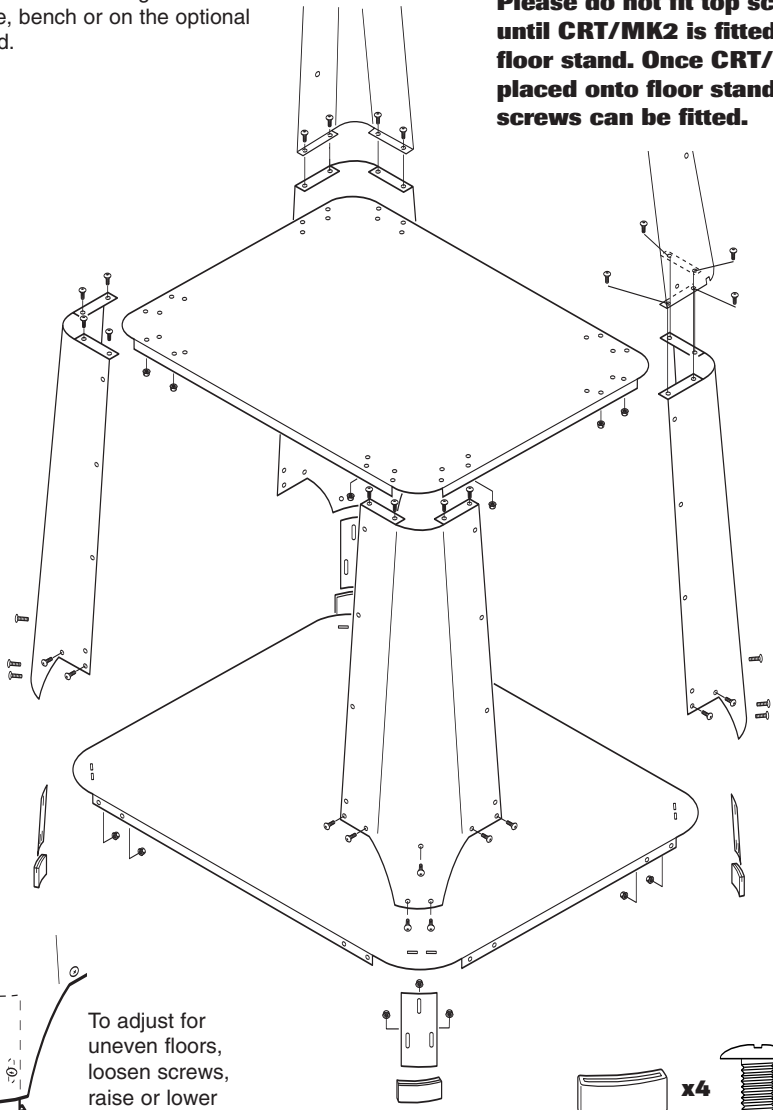
Do not overtighten the knobs as this may result in damage.

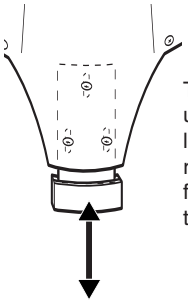


FLOOR STAND CRT/FS

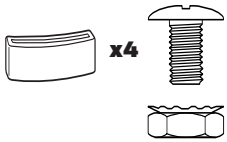
Always mount the routing table on a work table, bench or on the optional floor stand.

Please do not fit top screws until CRT/MK2 is fitted to the floor stand. Once CRT/MK2 is placed onto floor stand, the screws can be fitted.



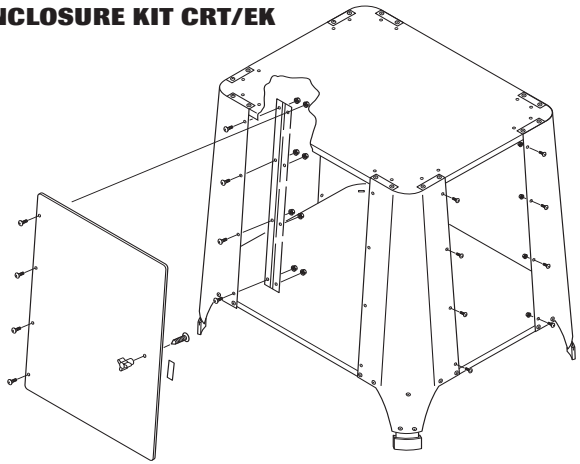


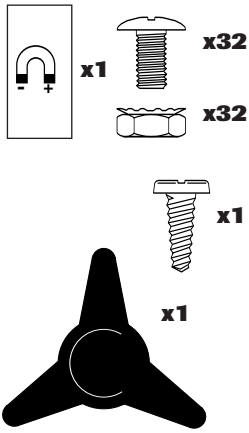
To adjust for uneven floors, loosen screws, raise or lower foot and re-tighten.



Do not drag unit along floor. Please lift to move.

ENCLOSURE KIT CRT/EK





MAINTENANCE

The router table has been designed to operate over a long period of time with a minimum of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

- Replace the cutter insert when worn out.

- **Cleaning**
  Keep the grooves clear of sawdust. Regularly clean the table with a soft cloth.

- **Lubrication**
  Your router table requires no additional lubrication. Do not use PTFE spray on the plastic components of the table.

ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Accessories and packaging should be sorted for environmental-friendly recycling.

Separate collection. This product must not be disposed of with normal household waste.

Household User

Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by retailer when you purchase a new product.

Please call Trend Customer Services for advice as to how to dispose of unwanted Trend electrical product in an environmentally safe way or visit www.trend-uk.com

Business User

Please call Trend Customer Services for disposal of unwanted Trend electrical products.

GUARANTEE

The unit carries a manufacturers guarantee in accordance with the conditions on the enclosed guarantee card.

For the location of your nearest Trend Service Agent, please call Trend Customer Services or see Stockist Locator at www.trend-uk.com

CRT/MK2 – SPARE PARTS LIST v3.0 08/2003

No.	Qty.	Desc.	Ref.
1	1	Table Top	WP-CRTMK2/01
2	2	Table Leg	WP-CRTMK2/02
3	4	Washer 7.2mm x 19mm x 1.5mm	WP-CRT/03
4	2	Bolt Carriage UNC 1/4"-20 x 1 3/4"	WP-CRT/04
5	34	Nut/Star Washer UNF10-30	WP-CRTMK2/05
6	1	Mitre Fence Bar	WP-CRTMK/06
7	34	Machine Screw Pan UNF10-32 x 1/2" PH	WP-CRTMK2/07
8	1	Back Fence Wedge	WP-CRTMK2/08
9	4	Machine Screw Csk UNF10-32 x 3/4" PH	WP-CRTMK2/09
10	1	Mitre Fence Head	WP-CRTMK2/10
11	1	Mitre Fence Knob UNC10-24	WP-CRT/11
12	1	Extension Table Support LH	WP-CRTMK2/12
13	1	Extension Table Support RH	WP-CRTMK2/13
14	1	Extension Table Left	WP-CRTMK2/14
15	1	Washer 5.2mm x 14.2mm x 1mm	WP-CRT/15
16	1	Extension Table Right	WP-CRTMK2/16
17	1	Back Fence	WP-CRTMK2/17
18	1	Safety Guard	WP-CRTMK2/18
19	1	Guard Pivot Pin	WP-CRTMK2/19
20	1	Workpiece Support	WP-CRT/20
21	1	Push Block	WP-CRT/21
22	1	Clamp Rod UNC 5/16"-18	WP-CRT/22
23	1	Clamp Plate For	WP-CRT/23
24	1	Bolt Hex UNC 1/4"-20 x 1"	WP-CRT/24
25	1	Guard Pivot Pin Clip	WP-CRTMK2/25
26	1	Wing Nut UNC 5/16"-18	WP-CRT/26
27	1	Washer 9mm x 17.5mm x 1.5mm	WP-CRT/27
28	2	Scale Metric/Imperial	WP-CRTMK2/28
29	1	Washer Split Spring UNF 1/4"	WP-CRT/29
30	3	Knob UNC 1/4"-20	WP-CRTMK2/30
32	1	Table Top Label	WP-CRTMK2/32
33	1	Label Fence Trend	WP-CRTMK2/33
34	1	Label Warning	WP-CRTMK2/34
35	2	Machine Screw Pan UNF10-32 x 7/8" PH	WP-CRTMK2/35
36	1	Nut Hex UNF 1/4"-28	WP-CRT/36
37	1	Screw Self Tapping 4.8mm x 12.7mm PH	WP-CRTMK2/37
38	1	Lead On Pin	WP-CRTMK2/38
39	1	Insert Ring 32mm ID	WP-CRTMK2/39
40	1	Insert Ring 48mm ID	WP-CRTMK2/40
41	1	Insert Ring 54mm ID	WP-CRTMK2/41
42	1	Fixing Pack For Plate A	WP-CRTMK2/42

CRT/MK2 - SPARE PARTS LIST			v3.0 08/2003
No.	**Qty.**	**Desc.**	**Ref.**
43	1	Fixing Pack For Plate B	WP-CRTMK2/43
44	1	Fixing Pack For Plate C	WP-CRTMK2/44
45	1	Fixing Pack For Plate D	WP-CRTMK2/45
46	0	Fixing Plate A With Screws	CRT/FP/A
47	0	Fixing Plate B With Screws	CRT/FP/B
48	0	Fixing Plate C With Screws	CRT/FP/C
49	0	Fixing Plate D With Screws	CRT/FP/D
50	0	Mitre Fence Complete	WP-CRTMK2/50
51	0	Push Block Complete	WP-CRT/51
52	0	Back Fence Complete	WP-CRTMK2/52
53	1	Bolt Carriage UNC10-24 x ¾"	WP-CRTMK2/53
91	1	No Volt Release Switch 230V UK Plug	NVRS/230V
	0	No Volt Release Switch 115V UK Plug	NVRS/115V
	0	No Volt Release Switch 230V EURO Plug	NVRS/230V/EUR
92	0	Fixing Pack For Switch	WP-NVRS/01
93	1	Spanner 9.5mm A/F Pressed Steel	WP-SPAN/95P
94	1	Manual	MANU/CRT
96	1	Plastic Pushstick	PUSHSTICK/1

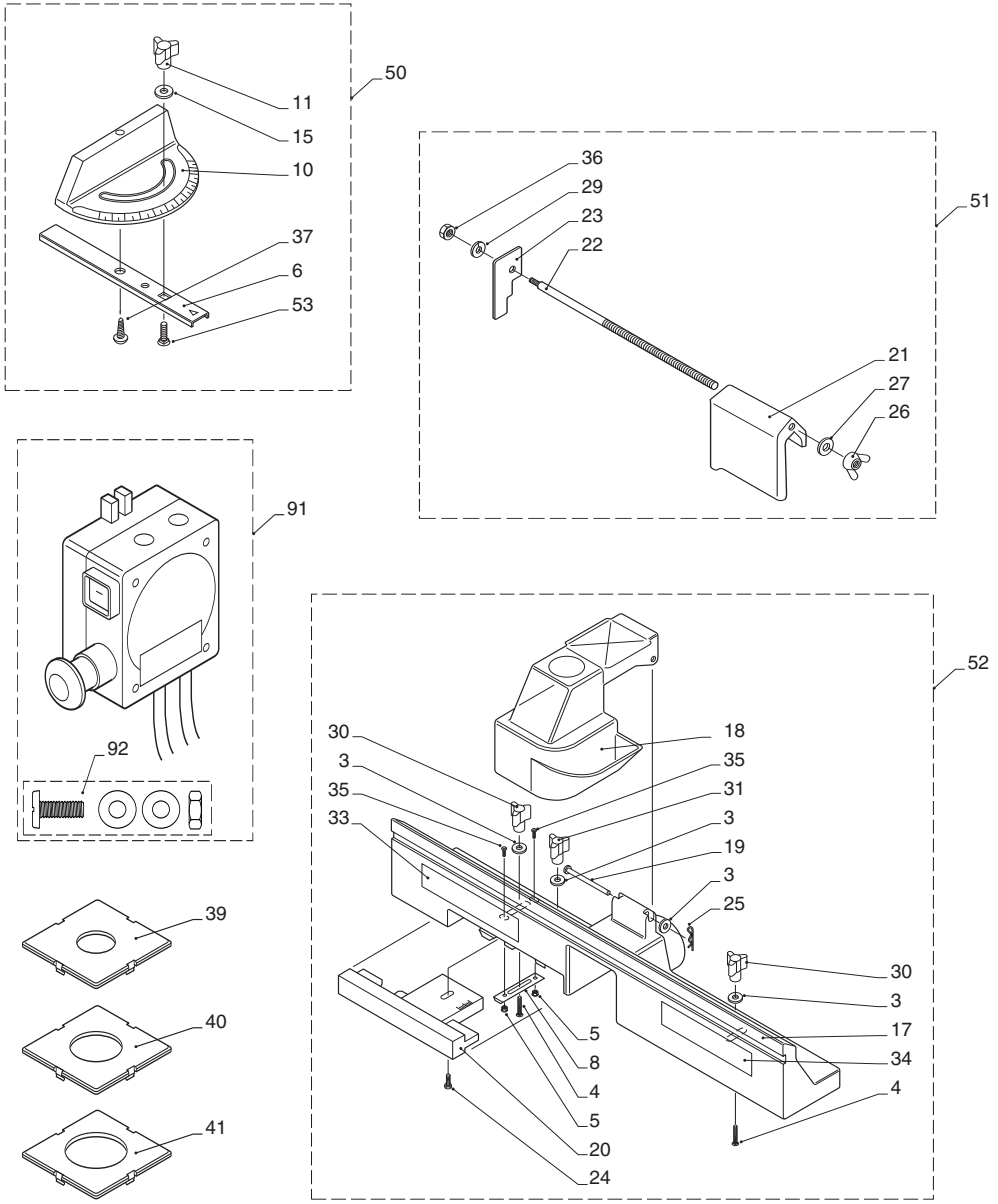
CRT/EK (optional)			
5	32	Nut/Star Washer UNF10-30	WP-CRTMK2/05
37	1	Screw Self Tapping 4.8mm x 12.7mm PH	WP-CRTMK2/37
80	1	Enclosure Kit Door Panel	WP-CRTMK2/80
81	2	Enclosure Kit Side Panel	WP-CRTMK2/81
82	1	Enclosure Kit Hinge	WP-CRTMK2/82
83	1	Enclosure Kit Back Panel	WP-CRTMK2/83
85	8	Machine Screw Pan UNC10-32 x ⅜" PH	WP-CRTMK2/85
86	1	Enclosure Kit Knob	WP-CRTMK2/86
87	1	Magnetic Latch	WP-CRTMK2/87

CRT/FS (optional)			
5	44	Nut/Star Washer UNF10-30	WP-CRTMK2/05
7	44	Machine Screw Pan UNF10-32 x ½" PH	WP-CRTMK2/07
75	4	Leg Stand Leg Assembly	WP-CRTMK2/75
76	1	Leg Stand Top Shelf	WP-CRTMK2/76
77	1	Leg Stand Bottom Shelf	WP-CRTMK2/77
78	4	Leg Stand Adjustable Foot	WP-CRTMK2/78
79	4	Leg Stand Rubber Foot	WP-CRTMK2/79

CRT/MK2 - SPARE PARTS LIST			v3.0 08/2003
No.	**Qty.**	**Desc.**	**Ref.**
CRT/2 (optional)			
54	2	Washer 5.3mm x 9.8mm x 1.0mm	WP-WASH/09
55	2	Wing Nut M5	WP-NUT/11
57	1	Clamping Plate	WP-CRT/57
58	2	Nut Hex M5	WP-NUT/05
59	2	Spring Washer M5	WP-WASH/29
60	2	Star Washer M5	WP-WASH/39
61	2	Machine Screw Pan M5 x 20mm Slot	WP-SCW/16
62	1	Perspex Guard	WP-CRT/62
CRT/4 (optional)			
97	1	Adaptor Tube	WP-CRT/97
98	1	Adaptor Fitting	WP-CRT/98
99	1	Adaptor Clip	WP-CRT/99
99A	0	CRT/3 Complete	CRT/3
CRT/5 (optional)			
3	2	Washer 7.2mm x 19mm x 1.5mm	WP-CRT/03
31	1	Workpiece Support Knob UNC 1/4"-20	WP-CRT/31
71	1	Vertical Support Fence Body Only	WP-CRT/71
72	1	Guide Track For Vertical Support	WP-CRT/72
73	2	Wedge For Vertical Support	WP-CRT/73
74	2	Bolt For Guide Track UNC 1/4"-20 x 1 3/8"	WP-CRT/74
95	1	Instructions for CRT/5	INST/CRT/5
CRT/10 (optional)			
56	2	Machine Screw Socket M5 x 10mm	WP-SCW/20
63	2	Machine Screw Socket M6 x 20mm	WP-SCW/29
64	2	Washer M6	WP-WASH/50
65	2	Vertical Pillar	WP-CRT/65
66	2	Connecting Block	WP-CRT/66
67	4	Knob M6 x 10mm	WP-KNOB/01
68	2	Horizontal Bar	WP-CRT/68
70	2	Pressure Strip	WP-CRT/70
88	1	Hex Key 4mm A/F	WP-AP/04
89	1	Hex Key 3mm A/F	WP-AP/03

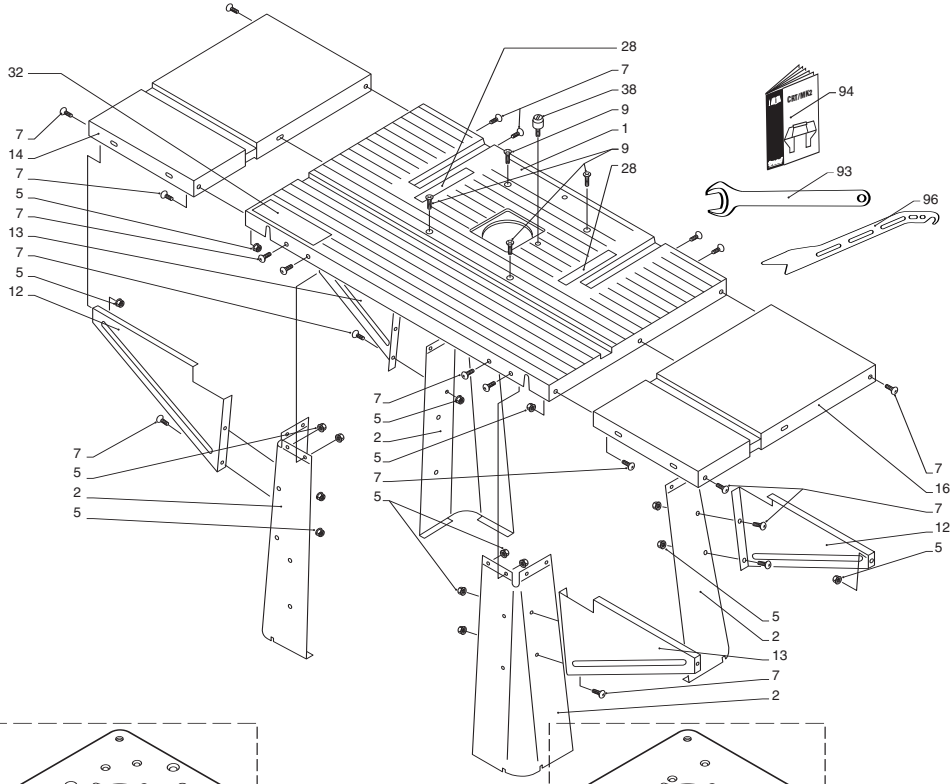
CRT/MK2 – SPARE PARTS DIAGRAM

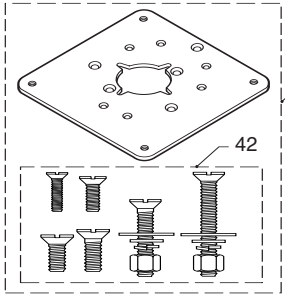
v3.0 08/2003



CRT/MK2 – SPARE PARTS DIAGRAM

v3.0 08/2003





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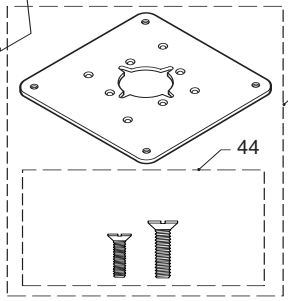

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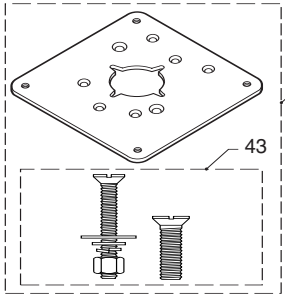

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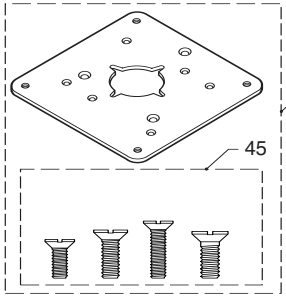

CRT/FP/D

CRT/MK2 – SPARE PARTS DIAGRAM

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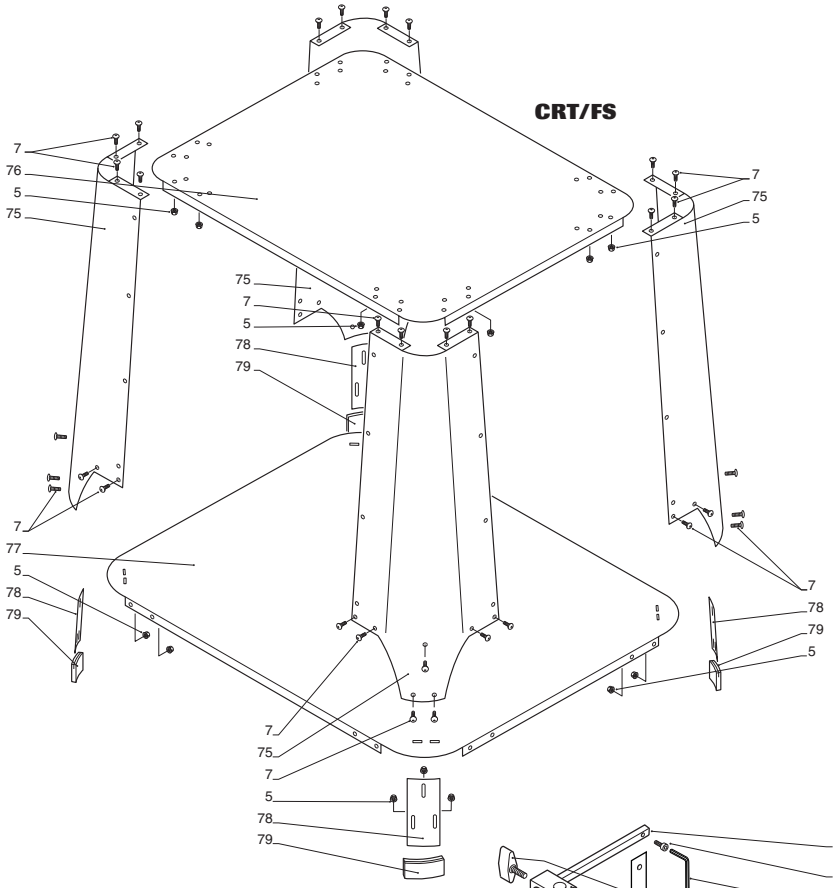

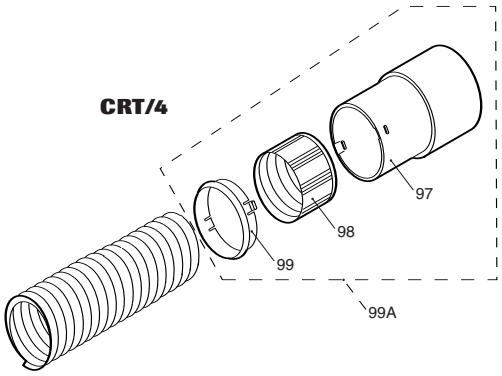

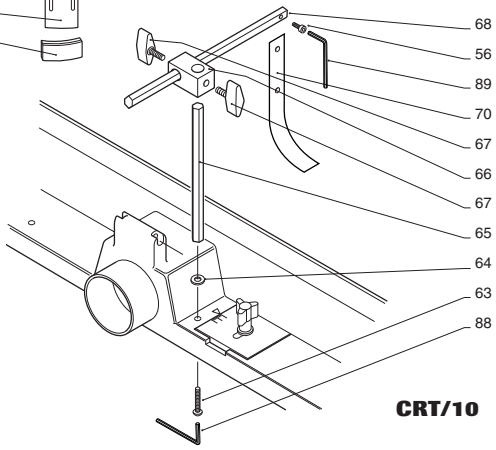

CRT/MK2 – SPARE PARTS DIAGRAM

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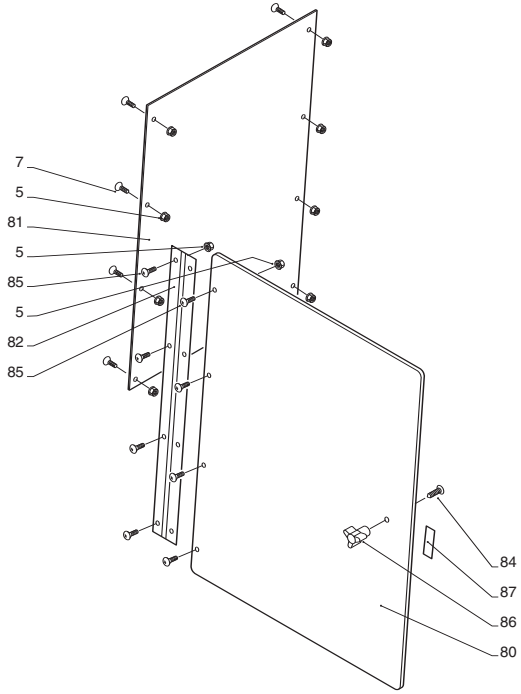
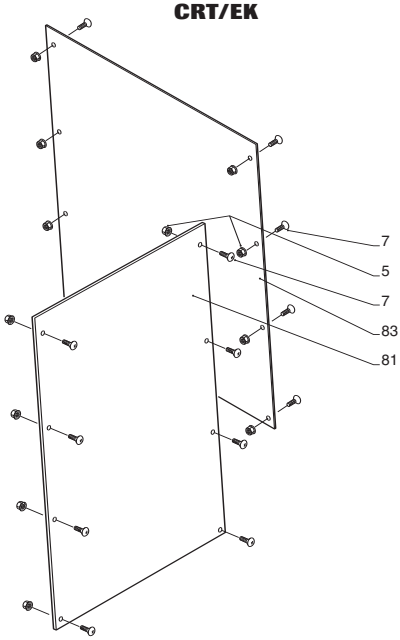
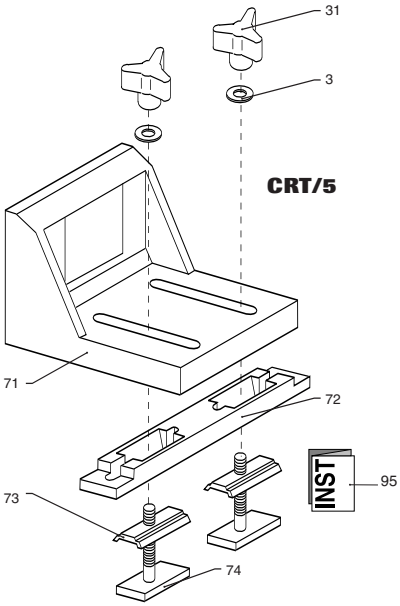


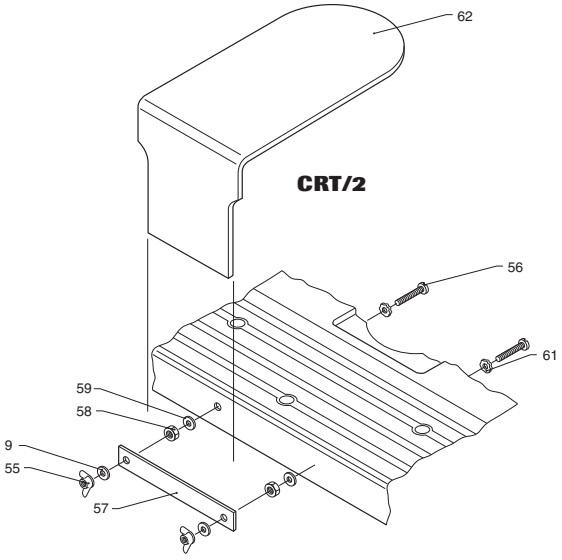
CRT/EK



CRT/5



CRT/2



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