# **SAWBLADES FOR WOOD & WOOD BASED MATERIALS**

Face grind sharpening puts an extra face on the tip which helps the blade slice through the timber rather than chon the material away.



#### **UNIVERSAL RIP**

#### Good Finish . . . . .

suitable for: Ripping of softwood, hardwood, plywood and exotic timber.

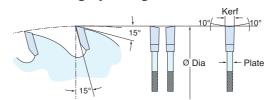
#### Less teeth

- Preferred for ripping along the grain of hard and soft wood and other wood based material.
- Coarser finish.
- Faster feed rate.

#### **More teeth**

- Preferred for cutting across grain of hard and soft wood.
- Finer finish.
- Slower feed rate.

## Alternating top bevel grind tooth form (ATB)









| W                 |            |
|-------------------|------------|
| Hardwood &        | Plywood ri |
| exotic timber rip |            |

| Dia.<br>inch | Dia.<br>mm | No. of<br>Teeth | Arbor inch | Arbor<br>mm | Kerf<br>inch | Plate inch | Product Reference |
|--------------|------------|-----------------|------------|-------------|--------------|------------|-------------------|
| 10           | 254        | 24              | 5/8        | 15.9        | 0.118        | 0.079      | U*PSB/25424       |

## **GENERAL PURPOSE**

## Good Finish . . . . .

suitable for: Ripping of softwood, hardwood, fiber board, plasterboard, cement bonded board & exotic timber.

| To the second |  |
|---------------|--|
| Softwood rip  |  |

Hardwood & exotic timber rip

Plasterboard & stone fiber board

Particle board

| Dia.<br>inch | Dia.<br>mm | No. of<br>Teeth | Arbor inch | Arbor<br>mm | Kerf<br>inch | Plate inch | Product Reference |
|--------------|------------|-----------------|------------|-------------|--------------|------------|-------------------|
| 6            | 150        | 12              | 1/2        | 12.7        | 0.067        | 0.039      | U*PSB/15012TC*    |
| 7-1/4        | 184        | 24              | 5/8◊       | 15.9        | 0.102        | 0.067      | U*PSB/18424       |
| 8-1/4        | 210        | 24              | 5/8◊       | 15.9        | 0.102        | 0.067      | U*PSB/21024       |

#### COMBINATION

#### Good Finish . . . . .

suitable for: Softwood, hardwood, plywood, soft fiber board, exotic timber, cement bonded board and plasterboard.



Dia

inch

6

8 nom.

8-1/4

10

Softwood rip Hardwood & exotic & crosscut rip & crosscut

Dia

mm

150

200

210

254



Arhor

inch

1/2

5/8

5/80

5/8

crosscut

Arhor

mm

12.7

15.9

15.9

15.9

Plywood rip &

Soft fiber board

Kerf

inch

0.067

0.102

0.102

0.118

Plate

inch

0.039

0.067

0.067

0.079

Plate

inch

0.067

0.079

Plasterhoard stone



fiber board & cement bonded board

**Product Reference** U\*PSB/15024TC\* U\*PSB/20040 U\*PSB/21048

## TRIMMING/CROSSCUT

## Fine Finish . . . . . . . . .

suitable for: Softwood, hardwood, plywood, double-sided veneer board, single-sided plastic laminate boards, MDF, particle board and hardboards.



Particle board



Double-sided

No. of

Teeth

24

40

48

48



MDF



U\*PSB/25448





Dia.

inch

7-1/4

10

Dia.

mm

184

254

Hardwood

| Dia.<br>inch | Dia.<br>mm | No. of<br>Teeth | Arbor inch | Arbor<br>mm | Kerf<br>inch | Plate inch | Product Referenc |
|--------------|------------|-----------------|------------|-------------|--------------|------------|------------------|
| 7-1/4        | 184        | 40              | 5/8◊       | 15.9        | 0.102        | 0.067      | U*PSB/18440      |
| 10           | 254        | 60              | 5/8        | 15.9        | 0.118        | 0.079      | U*PSB/25460      |

Arbor

mm

15.9

15.9

Kerf

inch

0.102

0.118

## **TRIMMING FINE/FINISHING**

#### Extra Fine Finish . . . . . . . .

suitable for: Hardwood, softwood, exotic timber, double-sided veneer board, singlesided laminate materials, MDF, particle board and hardboards.

| ♦ = Dual 5/8" & diamond knockout. | * = Thin kerf. |
|-----------------------------------|----------------|

No. of

Teeth

58

80

Arbor

inch

5/80

5/8

Product Reference

U\*PSB/18458

U\*PSB/25480