

MORTISE & TENON JIG

International PCT application No. PCT/GB02/00253

"BEST SELLING MORTISE & TENON JIG IN THE UK"

Enables mortise & tenons and dowel joints to be cut with a router. Ideal for cabinet, chair and table construction.

- CNC precision manufactured plates and body.
- One set-up for both mortise and tenon giving perfectly fitting joints.
- Fully adjustable for compound angle joints up to 45°.
- Reversible templates to produce round and square end tenons.
- Templates can be used for accurate dowelling applications.
- Cuts mortise & tenon sizes of 1/4" to 5/8".
- Guide bushes are included but bits are required.
- A Unibase may be required for certain makes & models of router.
- All tenons are cut with a 5/8" diameter straight bit. The width of the tenon is adjusted by using different guide bush diameters.

Product Reference:

U*MT/JIG

Includes:

- 5 x Brass Screw-on
 Guide Bushes (for Tenons)
- 1 x 2-1/8" Screw-on Guide Bush (for Mortise)
- 1 x 5/8" Brass Screw-on Guide Bush (for Dowelling)
- 4 x Clamps
- 1 x Set-up Bar

Specification:

Material thickness min	1/2"
Material thickness max	_1-7/8"
Tenon thickness min.	_ 3/16"
Tenon thickness max	5/8"
Tenon length max. using vertical	
guide*	_3-1/2"
Mortise length max. using vertical	al
guide**	_3-1/2"
Angle tilt compound10	$^{\circ}$ to 45 $^{\circ}$

- On end of 4" wide material
- ** Unlimited if vertical guide removed and wood repositioned.



Routing the Mortise



Setting-up Square Tenon



Double Loose Tenon



Dowel Joints



Optional Accessories:

Straight Bits

A set of five long reach straight bits with diameters of 1/4" to 5/8" suitable for use with the Mortise and Tenon Jig.

Tenon Width	Included Guide Bush Diameters
1/4"	1-1/4"
5/16"	1-3/16"
3/8"	1-1/8"
1/2"	1"
5/8"	7/8"

U*SET/MT1X1/4TC

(1/4" shank) U*SET/MT1X1/2TC (1/2" shank)

Guide Bush Set

Screw-on Style brass guide bush set of 9 sizes 7/8", 15/16" 1", 1-1/16", 1-1/18", 1-3/16", 1-1/4", 1-5/16" and 2-1/8". Allows for three additional sizes of mortise and tenon.



Dust Kit

Dust Kit with 2-1/4" dust spout aperture and 1-1/4" adaptor.



