

#### suit the size of the lock. Templates are held by two powerful magnets. Compatibility

Must be used with a 1-3/16" guide bush & 15/32" diameter bit. For deep mortises a heavy duty router should be used with the long reach bit.

### **Hinge & Lock Operations**

If a medium duty router is to be used, then full mortises are not possible & a suitable sized auger bit in a drill will be required. If the Lock jig is to be used in conjunction with the Trend Hinge Jig, then the collar should be used to bush out the 5/8" guide bush to 1-3/16".

#### **Final Application**

Mark the appropriate position for the lock & centralise on the door using the centre line notches within the jig aperture. The jig can then be clamped to the door. In most applications, the door will be held secured on its side.



# **Includes templates for** locks having following dimensions:

Size	Template #	Size	Template #	Ų
7/8" x 6"	1	1" x 6"	7	
7/8" x 6"	2	1" x 6"	8	
1" x 4-3⁄4"	3	1" x 6-1/2"	9	
1" x 5"	4	1" x 7"	10	
1" x 5-1/4"	5	1" x 2-1/4"	11 UPPER	
1" x 5-3⁄4"	6	1" x 2-1/4"	11 LOWER	

#### Mortise Dimensions:

Imperial	Template	These are maximum mortise	
5/8" x 2-3/4"	А	lengths, unless radius end	
5/8" x 4-1/4"	В	are squared with a chisel. However smaller mortise locan be accommodated	
3/4" x 3"	С		
3/4" x 4-1/4"	D	depending on position of the fixing screws.	

# **Replacement Parts:**

#### **Guide Bush Collar** U\*GB/COLL/1630

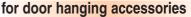
Fits to U\*GB/US/160 (as supplied with the Trend Hinge Jig) or U\*GB160 to give 1-3/16" OD. Secures to bush with integral 'O' ring.

Screw-on Special Guide Bush 1-3/16" U\*GB/US/30

# **Router Bit**

U\*C172X1/2TC 15/32" diameter x 4-1/2" overall length. For up to 2-3/4" deep mortise depending on plunge of router and use of Unibase etc.

**24" CARRY CASE** 



Accepts Door Stand, Lock Jig, Door Clamp & accessories.

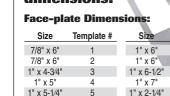
- Full opening jaw.
- Padded inner layer.
- Carry strap and removable shoulder strap.

## **Product Reference:** U\*CASE/DH

Size: 24" x 8" x 8". Tools and accessories not included.







Guide Bush				
If using jig in combination with Hinge Jig, then a 5/8" bush can	Imperial	Templa		
be used together with the supplied guide bush collar	5/8" x 2-3/4"	А		
5/8" Euro Style.	5/8" x 4-1/4"	В		
U*GB160	3/4" x 3"	С		
5/8" Screw-on Style.	3/4" x 4-1/4"	D		

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CORNER CHISEL

# **For squaring corners** on hinge recesses.

- Squares up rounded corners in one operation.
- Use with a hammer.

Compatibility

www.trend-usa.com/compatibility

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**Guide Bush** 

Included

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OCK JUG

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- High Speed Steel (HSS) Anvil.
- For use with hinge and lock jigs. Can be re-sharpened.

**Product Reference:** U\*C/CHISEL







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**U\*UNIBASE** 



a Unibase to accept the Euro Style guide bushes. **Recommended Bit for 1/4" routers** 

will cut the mortise &

face-plate recess for

For most common sash mortise and dead locks,

with up to 3" deep mortises & a 7/8" or 1" face-

plate. Deeper mortises can be achieved with a

Fast, clean and accurate results on doors 1-1/2" to

The jig requires a router with a 3-1/8" plunge, fitted with a 1-3/16" guide bush and 15/32" diameter long

CNC precision manufactured plates and body.

TCT router bit, 15/32" diameter with 1/2" shank

1/4" Shank TCT 15/32"Ø Router Bit

1-3/16" Screw-on Guide Bush

1-3/16" Guide Bush Collar

**Optional Accessories:** 

popular door locks.

suitable size of auger bit.

reach bit.

1 x

1 x

Includes:

Guide Bush

U\*GB160 5/8" Screw-on Style. U\*GB/US/160

2-1/2" thick, even in hardwood.

included. Ref U\*C172X1/2TC.

**12 x Face Plate Templates** 

**4 x** Mortise Templates

U\*C019AX1/4TC 15/32" dia. x 2-3/4" overall length. Deepening of mortise with auger bit

required, when using a light duty router. **Product Reference:** LOCK/JIG