

# CDJ300 & 600 DOVETAIL JIGS

Two accurate and easy to use Dovetail Jigs for a variety of elegant joints.

- Two sizes 12" and 24".
- Cuts 1/2" wide half blind dovetails or rebated dovetails in one operation.
- Precision made laser cut zinc plated steel template with packing piece.
- Adjustable offset stops for 24" jig.
- A Unibase and fine height adjuster may be required for certain makes of router.
- A range of accessory templates are available for box joint, dowel and through dovetails for both jigs.\*

Product Reference:

**U\*CDJ300**  
**U\*CDJ600**



**Compatibility**  
www.trend-usa.com/compatibility



Router and fine height adjuster not included.

ROUTING JIGS & ACCESSORIES

## Includes:

- 1 x 1/4" Shank TCT 104° Dovetail Bit
- 1 x 5/8" Euro Style Guide Bush



## Replacement Parts:

### Router Bit

Diameter 1/2" x 104°



**U\*C041AX1/4TC**

### Guide Bush 5/8"

Euro Style.



**U\*GB158**

## Specification:

Rating	Craftsman
Dovetail size	1/2"
Workpiece thickness min.	1/2"
Workpiece thickness max.	1"
CDJ300 workpiece width max.	12"
CDJ600 workpiece width max.	24"
Guide bush size	5/8"
Router base dia. max.	7"



## Optional Accessories:



### 1/4" Lapped Dovetail

M	T	1/4"
Min.		5/16"
Max.		1/2"



### Lapped Dovetail Templates\*

- U\*CDJ300/01
- U\*CDJ600/01

### Dovetail Bit

U\*C154X1/4TC  
Diameter 1/4" x 98°



### Universal Sub-Base

Certain makes & models of routers will require a Sub-base to accept the Euro Style guide bushes.

Please see page 24



### 5/16" & 1/2" Box Joints

M	T	5/16"	1/2"
Min.		5/16"	5/16"
Max.		19/32"	3/4"



### Box Joint Templates

- U\*CDJ300/03 (5/16")
- U\*CDJ600/03 (5/16")
- U\*CDJ300/02 (1/2")
- U\*CDJ600/02 (1/2")

### Bit for 5/16" Template

U\*C012AX1/4TC  
Diameter 5/16" x 1" cut

### Bit for 1/2" Template

U\*C021AX1/4TC  
Diameter 1/2" x 1" cut

\* Template guide bushes and edge stops included where applicable.

- + For heavy duty routers only
- T Template size
- M Material thickness



### 32mm (1-1/4") Center Dowelling

M	T	32mm centers
Min.		N/A
Max.		1"



### Dowel Templates

- U\*CDJ300/04
- U\*CDJ600/04

### Suggested Router Dowel Drills

- U\*C174X1/4TC  
Diameter 5.0mm
- U\*C175X1/4TC  
Diameter 6.0mm
- U\*C176X1/4TC  
Diameter 8.0mm
- U\*C177X1/4TC  
Diameter 10.0mm

### Dowels

- U\*DWL/1/50  
6.0mm x 30.0mm (pack of 50)
- U\*DWL/3/50  
8.0mm x 40.0mm (pack of 50)
- U\*DWL/5/50  
10.0mm x 50.0mm (pack of 50)



### 1/2" & 3/4" Through Dovetail

M	T	1/2"	3/4"
Min.		5/16"	11/16"
Max.		11/16"	1"



### Through Dovetail Templates\*

Templates are dual sided for Pin and Tail. Two bits are required for each template. (Straight and Dovetail)

- U\*CDJ300/05 (1/2")
- U\*CDJ600/05 (1/2")
- U\*CDJ300/06 (3/4")+ ▲
- U\*CDJ600/06 (3/4")+

### Bits for 1" Template

U\*C178X1/4TC  
98° Dovetail bit  
U\*C012AX1/4TC  
Straight bit 5/16" diameter

### Bits for 3/4" Template+

U\*C179X1/2TC  
97° Dovetail bit  
U\*C021X1/2TC  
Straight bit 1/2" diameter

▲ while stocks last