# CDJ300 & 600 **DOVETAIL JIGS**

## Two accurate and easy to use **Dovetail Jigs for a variety of** elegant joints.

- Two sizes 12" and 24".
- Cuts 1/2" wide half blind dovetails or rabbetted dovetails in one operation.
- Precision made laser cut zinc plated steel template with packing piece.
- Adjustable offset stops for 24" jig.
- A Unibase and fine height adjuster may be required for certain makes of router.
- A range of accessory templates are available for box joint, dowel and through dovetails.

## **Product Reference:**

## **U\*CDJ300 U\*CDJ600**

#### Includes:

- 1 x 1/4" Shank TCT 104° Dovetail Bit
- 1 x 5/8" Euro Style Guide Bush

#### **Replacement Parts: Router Bit**

Diameter 1/2" x 104°

U\*C041AX1/4TC

5/8" Guide Bush Euro Style. U\*GB158

## **Optional Accessories:**



Lapped Dovetail Templates\* U\*CDJ300/01 U\*CDJ600/01

**Dovetail Bit** U\*C154X1/4TC Diameter 1/4" x 98°

## **Universal Sub-Base**

Certain makes & models of routers will require a Sub-base to accept Euro Style guide bushes





P	5/16" & 1/2" Box Joints		
E.	M	5/16"	1/2
-	Min.	5/16"	5/1
-	Max.	19/32"	3/4

## 

#### **Box Joint Templates**

U\*CDJ300/03 (5/16") U\*CDJ600/03 (5/16") U\*CDJ300/02 (1/2") U\*CDJ600/02 (1/2")

## Bit for 5/16" Template

U\*C012AX1/4TC Diameter 5/16" x 1" cut

### Bit for 1/2" Template U\*C021AX1/4TC

Diameter 1/2" x 1" cut

- \* Template guide bushes and edge stops included where applicable.
- For heavy duty routers only
- т Template size
- Material thickness Μ

M 32mm centers Min. N/A Max. 1"		32mm (1-1/4") Center Dowelling		
	1 -	M	32mm centers	
Max. 1"	100	Min.	N/A	
		Max.	1"	

trend

CDJ300 trend

Craftsman

1/2

12

24

5/8"

#### ..... **Dowel Templates** U\*CDJ300/04

U\*CDJ600/04

**Suggested Router Dowel Drills** U\*C174X1/4TC Diameter 5.0mm

U\*C175X1/4TC Diameter 6 0mm

U\*C176X1/4TC Diameter 8 0mm

U\*C177X1/4TC Diameter 10.0mm

Dowels U\*DWL/1/50 6.0mm x 30.0mm (pack of 50)

U\*DWL/3/50 8.0mm x 40.0mm (pack of 50)

U\*DWL/5/50 10.0mm x 50.0mm (pack of 50)

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	1/2" & 3 Through Do	

Router and fine height adjuster not included.

	M	1/2″	3/4″
	Min.	5/16"	11/16"
1	Max.	11/16"	1"
	-		

Through Dovetail Templates\* Templates are dual sided for Pin and Tail. Two bits are required for each template. (Straight and Dovetail)

U\*CDJ300/05 (1/2")

U\*CDJ600/05 (1/2")

U\*CDJ300/06 (3/4")+ ▲ U\*CDJ600/06 (3/4")+

**Bits for 1" Template** U\*C178X1/4TC

98° Dovetail bit U\*C012AX1/4TC Straight bit 5/16" diameter

Bits for 3/4" Template+ U\*C179X1/2TC 97° Dovetail bit

U\*C021X1/2TC Straight bit 1/2" diameter

while stocks last

17



Compatibility

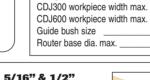
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6"



Rating

Dovetail size

**Specification:** 

Workpiece thickness min.

Workpiece thickness max.