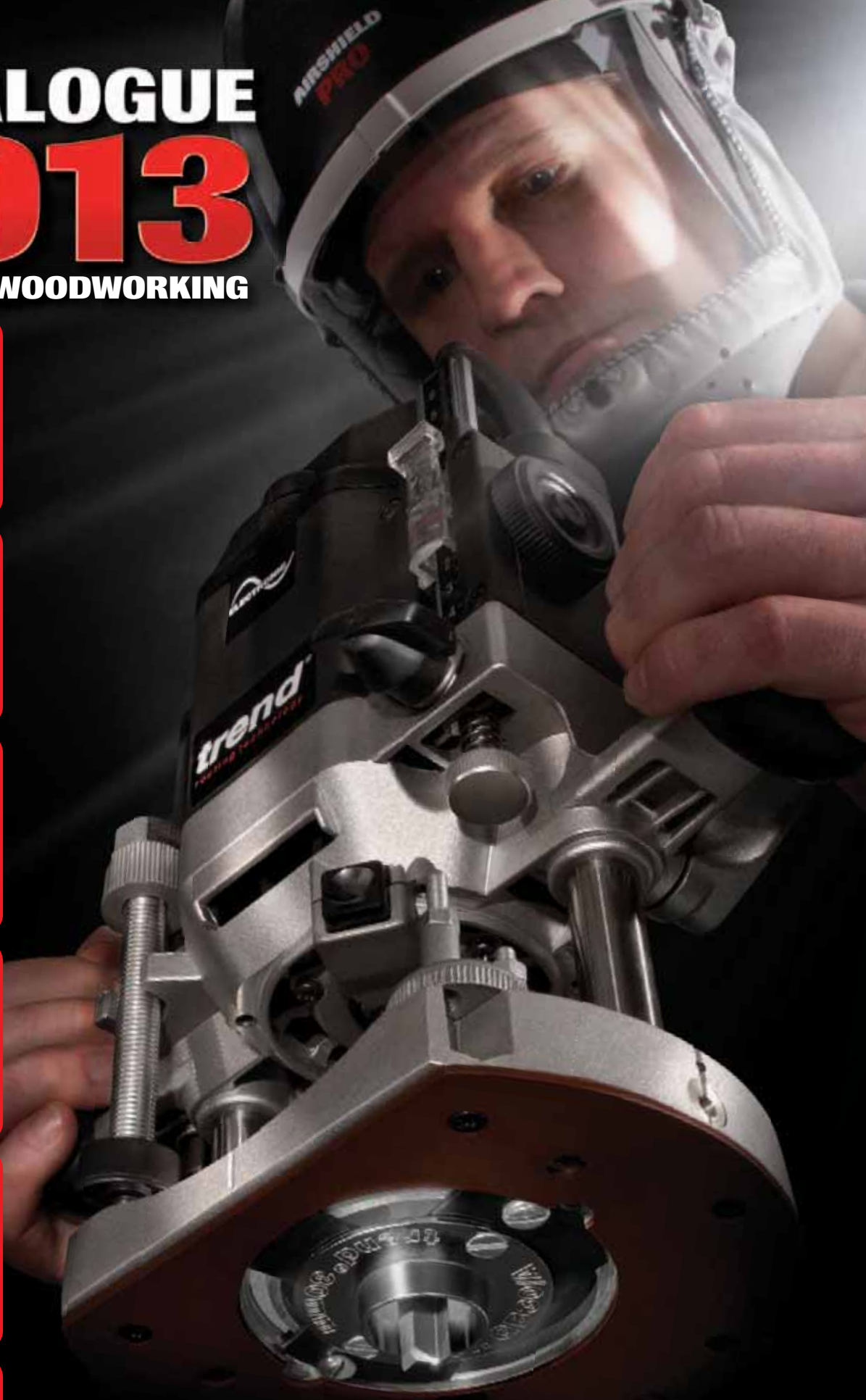


CATALOGUE 2013

ROUTING & WOODWORKING



trend[®]
routing technology

As leaders of the UK routing market we continuously strive to develop and improve our range of products. In this catalogue you will find over 100 new and innovative product lines, see pages 2 and 3.

To improve the in-store shopping experience for you, throughout 2012 we have been re-merchandising our Trend Routing Centres around the UK. We are continuing this process into 2013 for our other Stockists.

We are also very aware, that it is important to continue providing exceptional levels of service in the areas of sales, technical advice and delivery. Therefore your continued feedback is vital to us in maintaining these high standards.

We hope you will enjoy using our products.

Jeff Willcocks
Managing Director



ROUTING CENTRES AND TREND STOCKISTS

Products in this catalogue are available from over 150 local Routing Centres and Trend Stockists around the UK.

Routing Centres are independent retailers with a well presented and standardised Trend display who sell a comprehensive range of our products and have trained staff giving technical advice.

Trend stockists offer a concise range of Trend products.



If the products are unavailable, your Trend dealer can order the items on a next day delivery service for either collection from them or delivery direct to you.

**NEAREST ROUTING CENTRE OR TREND STOCKIST
CALL 01923 249911
or use our stockist locator**



www.trend-uk.com/stockist

OUR WEBSITE

We have developed and expanded various features of our website including online videos, power search, online catalogues, projects and our extensive knowledge base.

Online Videos
View over 50 Trend video clips featuring products from across our range. They can also be accessed from within each product page on our website.



eNews
Subscribe to our regular eNews for latest new products and promotions available from our stockists.

Power Search
By entering a keyword, product reference or phrase, the entire contents of our website can be searched.

Instructions & Manuals
Download PDFs of all our instructions, manuals, spare parts, wiring diagrams and look-up charts.

Knowledge Base
Full of hints, tips, advice on jig-making and routing techniques.

Projects
With 39 easy to follow step by step guides to make your own routing projects including tables, shelves, TV stands etc.

CNC SMART MACHINES

Computer controlled routing technology, offering high performance machines for a wide variety of applications. Brochure Ref. LEAF/CNC/BR



TECHNICAL SUPPORT TEAM

Our experienced engineers and former tradesmen are available for practical advice on cutter selection, setting-up, jig-making and routing techniques. They also offer a leading design service for tooling made to order for specific applications.

For Technical Support:
Tel: 0044(0)1923 249911
(8.45am - 5.30pm Monday - Friday)
Fax: 0044(0)1923 228657
Email: technical@trendm.co.uk



Try our online technical support



EXHIBITIONS & SHOWS

In 2013 we will be exhibiting at local retailer shows around the UK and at major end-user woodworking exhibitions including South East Woodworking Show, European Woodworking, The Tool Show and Northern Woodworking Show. Great show offers and experienced staff will provide product demonstrations, advice and daily lectures.



Visit www.trend-uk.com for latest dates and details.

ROUTING COURSES
Our sponsored one or two day basic and advanced routing courses provide full instruction on a wide range of Trend products.
See page **217**
Or visit: www.trend-uk.com

COMPATIBILITY CHART
Select your make and model of router to check compatibility with our range of routing jigs and accessories or see our website.
See pages **218-219**
Or visit: www.trend-uk.com

INDUSTRIAL TOOLING CATALOGUES

Phone 01923 249911 for your free Industrial Tooling Catalogues and details of your nearest stockist. Catalogues are also available for viewing online.

www.trend-industrial.com

INDUSTRIAL SAWBLADES
Leading industrial sawblades for high performance manufacturing applications.

SPINDLE TOOLING
Spindle Tooling includes multi-profile cutter heads with Tool Steel and Tungsten Carbide knives, Tungsten Carbide brazed tip tooling and disposable insert tooling. Catalogue Ref. CAT/IT/SS

DRILLING TOOLS
TCT drilling tools including dowel drills and boring bits, providing a complete solution to all hole boring operations found in the woodworking industry.

CNC MACHINING
Industrial router cutters for CNC machines in Solid Carbide grade, with TC disposable knives or Solid Carbide Spiral. Catalogue Ref. CAT/IT/DC (available soon). View now online.

MODULAR WINDOW SYSTEM
Make wooden windows quickly and accurately on a spindle moulder with minimum set-up time. Creates 8 different window styles with one machine and set-up. Only available from MWS dealers. Catalogue Ref. CAT/MWS

SOLID CABINET DOOR SYSTEM BROCHURE
The new spindle moulder system for manufacturing solid timber, cabinet and internal doors with four different panel groove thicknesses. Only available from CDS dealers. Brochure Ref. CAT/CDS

INDUSTRIAL MACHINERY
Includes top of the range spindle moulder, thicknesser, surface planer, knife and jointing system. Only available from MWS dealers. Please see website for details. Catalogue Ref. CAT/IT/MACH

5-75 PROFESSIONAL TCT ROUTER CUTTERS	76-77 PROFESSIONAL HSS ROUTER CUTTERS	78-81 TRADE RANGE TCT ROUTER CUTTERS	82-105 CRAFTPRO TCT ROUTER CUTTERS	106-111 TCT ROUTER CUTTER SETS & SPARE PARTS	113-122 PLANER BLADES & SAWBLADES	123-135 POWER TOOLS, SAFETY & TABLES	136-176 ROUTING JIGS & ACCESSORIES	178-181 SPINDLE TOOLING	182 HAND TOOLS	183-189 DRILLING TOOLS	190-193 CLAMPING	194-196 MEASURING & MARKING	197-198 LUBRICANTS & CUTTER CLEANING	199-204 SHARPENING STONES	205-216 TREND SNAPPY
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NEW PRODUCTS

Pile Carrier Cutters

New range of bearing guided cutters.

NEW

C225X1/4TC

NEW

C225CX1/4TC

Weatherseal Cutters

New range of shank mounted bearing guided cutters. Now on 1/4" shank for use with light & medium duty routers.

NEW

C210AX1/4TC

NEW

C224X1/4TC

SEE PAGE 104

NEW

Foot Operated Door Lifter
To support door while fitting into frame.

D/LIFT/A £14.90

SEE PAGE 156

NEW

Multi-functional Combination Router Base

7 functions in one. Quick fit base improves accuracy & gives greater stability when routing.

CRB £69.00

SEE PAGE 159

NEW

LCD Digital Depth Gauge

For setting tool height in a plunge router, router table & saw bench accurately.

GAUGE/D60 £19.48

SEE PAGE 173

PROFESSIONAL CUTTERS

Linenfold Cutter Combination

To create a linen effect on panelled doors.

SEE PAGE 59

NEW

NEW

18/96X1/2TC

23/12X1/4TC

HAND TOOLS SEE PAGE 182

Folding Pullcut Flush Saw

For trimming dowels, plugs & wooden nails without marking the surface.

FFS/120 £19.90

Hand Mitre Shears with replaceable trapezoidal blade.

For perfect mitre cuts of mouldings, beadings & weatherseals.

HM/SHEAR/A £44.13

CRAFTPRO SHARPENING

New range of Diamond Sharpening products

For sharpening, deburring & honing a wide range of tools.

SEE PAGE 204

NEW

NEW

CR/DWS/B6/FC £29.90

CR/DWS/F4/FC £14.90

NEW

CR/DWS/CC/FC £9.90

ROUTING JIGS & ACCESSORIES

QUICK & ACCURATE KITCHEN WORKTOP JOINTING

Tradesman Kitchen Worktop Jig

For up to 700mm wide worktops.

KWJ700 £89.00

SEE PAGE 146

Easibolt Clips

For use with 150mm metal worktop panel connector bolts.

EB/C/30 £7.50

EB/PC/3 £2.75

SEE PAGE 149

CLAMPING SEE PAGES 190-191

New Varijig Clamp Guides & Accessories

Includes quick action straight guides 24", 36", 50" & 8 foot in length.

NEW

NEW

NEW

Snappy
The Quick Release Drill System

SEE PAGES 205-216

The Quick Release Drill System

The most effective way to increase productivity for drilling & fixing.

NEW METRIC DRILL SIZES

NEW

Screwdriver Bits

NEW

Drill Saw

Drill Countersinks

SDS Plus Screwdriver Holder

NEW

NEW

8 piece Masonry Drill Set



THE UK'S No.1 BRAND OF ROUTER CUTTERS

OUR ROUTER CUTTER RANGES

PROFESSIONAL RANGE



WITH OVER 800 LINES

The most popular range of Tungsten Carbide Tipped router cutters in the UK. Includes superior D-Namic extended life Carbide.

See pages **5-75**

HSS grade is also available for softwoods & the Window Industry (pages 76-77).

CRAFTPRO® RANGE



Comprehensive range of Tungsten Carbide Tipped cutters specifically designed for the needs of the woodworker.

See pages **82-105**

TRADE RANGE



Concise range of extra long Tungsten Carbide Tipped cutters with PTFE coating, designed & packaged for the Tradesman.

See pages **78-81**

SUITABLE FOR:



Softwoods

Hardwoods

Man-made Boards

Plastics

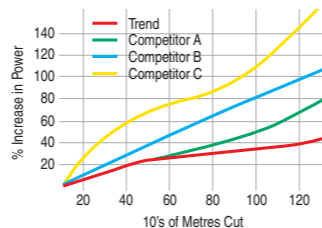


SETTING THE PERFORMANCE STANDARD

We use the latest computer aided techniques for the research and development of our router cutters.

The highest quality Micro-granular grades of Tungsten Carbide are used in their manufacture and this quality ensures that Trend cutters maintain their edges under the most arduous conditions.

Controlled conditions allow the router's power consumption to be measured. The low level indicates the ability of our tooling to maintain sharp cutting edges.



PROFESSIONAL ROUTER CUTTERS

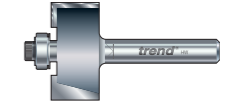


STRAIGHT FLUTED



6-9

REBATE CUTTERS



10

SPIRAL CUTTERS



11

ROTA-TIP



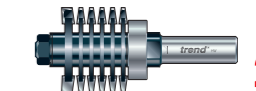
12-15

STRAIGHTS, RECESSERS & TRIMMING CUTTERS



16-21

JOINTING CUTTERS



22-23

CHAMFER & 'V' GROOVE



24-25

DOVETAIL CUTTERS



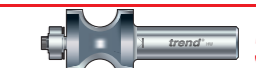
26-27

OVOLO, ROUNDING OVER, JOINTERS & SCRIBERS



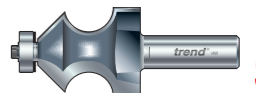
28-33

BEAD & REED



34-38

EDGE MOULDING, CAPILLARY & DRAWER



39-43

RADIUS, COVE & CAVETTO



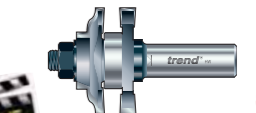
44-45

OGEE & CLASSIC MOULD



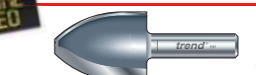
46-49

PROFILE SCRIBING



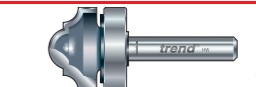
50-51

RAISED PANEL MOULDING



52-55

PANEL MOULD



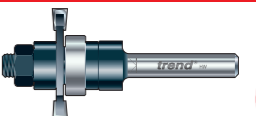
56-59

MINIATURE BEARING



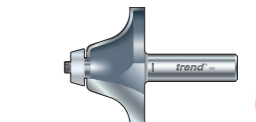
60

SLOTING & GROOVING, WEATHERSEAL & INTUMESCENT



61-68

CUTTERS FOR SOLID SURFACES



69-71

ROUTER DRILLING & SPECIAL APPLICATION



72-74

BURRS & RASPS



75

For the most demanding applications in the manufacturing and woodworking trades. Tools manufactured using D-Namic Manufacturing Technology.

- Specially developed micro-granular D-Namic Tungsten Carbide tips from the world's leading carbide manufacturer. Designed to withstand the most abrasive of materials giving a longer life.
- Highly ground tip face ensures perfect sharpness & gives a cleaner cut on softwoods, hardwoods, MDF, plywood & chipboard.
- Advanced automated grinding improves the carbides resistance to wear & gives longer life when cutting abrasive materials.
- Straight cutters feature radial ground clearance for greater support to the cutting edge. TCT plunge centre tips are on straight cutters over 9.5mm in diameter.
- Production is fully automated on custom designed & built machines to give the highest level of accuracy & precision.
- Continuous laboratory testing of tools during the production process.

Router Cutter Grades



Tungsten Carbide Tipped Cutters

This grade of cutter has Tungsten Carbide Tips brazed onto a steel body & is designed to cut the most abrasive materials. With careful handling, they will outlast HSS grade cutters by many times under normal conditions. Small sized cutters have a solid carbide insert.

Applications: Cutting, routing & profiling natural timbers, plywood, MDF, chipboard & abrasive plastics such as solid laminate & solid surfaces. EN847 Group HW.



Solid Tungsten Carbide Cutters

These are turned, milled & ground from a solid piece of Tungsten Carbide & provide the greatest durability when used under stress load conditions. They also offer better plunge cutting characteristics than TCT & many more re-sharpenings can be obtained from STC tools. Furthermore, a harder grade of carbide is used as the tool is not being brazed.

They have similar applications to TCT grade cutters. STC rasps can also be used on GRP. EN847 Group SC.

ASSOCIATIONS

Trend are members of the following associations:



QUALITY CONTROL

Consistently high standards are guaranteed by strict quality control procedures and inspection by our quality controllers. Our quality system is BS EN ISO 9001: 2008 registered to comply with international standards. Items described in this catalogue may not necessarily be manufactured under a registered ISO 9001: 2008 management system.



SAFETY INFORMATION

Before using Trend products, read our comprehensive safety information online, or see page 112.



NEW VIDEOS ON-LINE VIDEO

For over 50 online Trend videos, visit: www.trend-uk.com/video

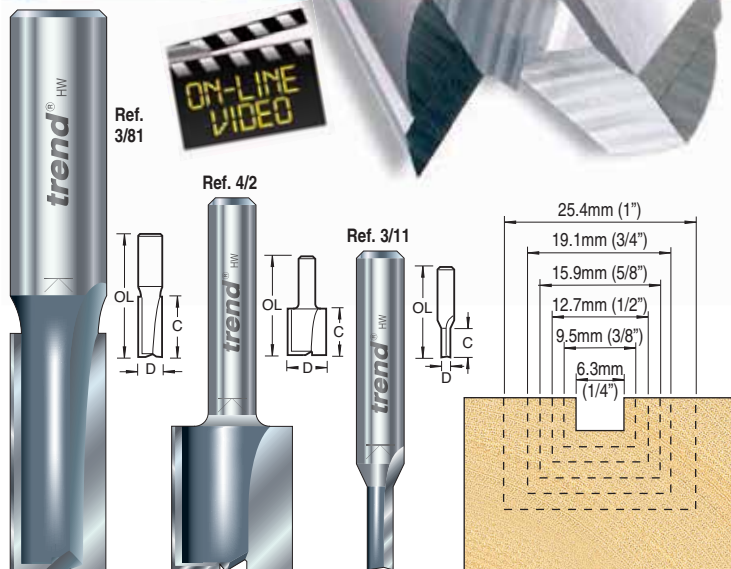
Applications for Straight Router Cutters



Using Profile Scriber & Panel Cutters



STRAIGHT FLUTED



- Tungsten Carbide Tipped for abrasive materials such as chipboard, MDF, plywood, hardwoods and hard plastics.
- Two flutes give a clean finish to the cut edges.
- All cutters are suitable for plunge routers unless stated.
- Cutters above and including 9.5mmØ have TCT plunge centre tip.
- For cutters with extra long shanks, see 'Pocket Cutters' on page 8.

KEY TO PRODUCT REFERENCES

- Prefix **S** = Solid Tungsten Carbide (STC).
- Suffix **D** = Especially suited for drilling.
- Suffix **M** = Short shank for Makita 3600B & 3612BR, Ryobi & Hitachi routers.
- Suffix **C** = Conventional ground for additional clearance. Not DNAMIC Carbide.
- ★ Solid Carbide insert. Handle small diameter cutters with care & take shallow passes.
- No centre TC tip, so not suitable for plunging abrasive materials.
- C** For hollow board worktop only. Use on a router with 80mm plunge & one-piece multi-slit collet.
- W** For use with Trend Worktop Jigs.
- H** For use with Trend Hinge Jigs.
- L** For use with Trend Lock Jigs.
- Note** Diameter dimensions shown in **bold** denote exact size.

Two Flutes

D inch	D mm	C mm	Approximate Overall Length OL				Product Ref.	TC Shank Diameter			
			1/4"	8mm	3/8"	1/2"		1/4"	8mm	3/8"	1/2"
5/64	2.0	5.0	43.0	50.0	-	-	3/06	★£20.99	★£20.99	-	-
-	2.5	8.0	48.0	-	-	-	3/04	★£18.08	-	-	-
-	3.0	11.0	51.0	-	-	-	3/05	★£18.19	-	-	-
1/8	3.2	11.0	51.0	-	-	56.0	3/10	★£18.08	-	-	★£18.08
-	3.4	11.0	51.0	-	-	-	3/11	★£17.00	-	-	-
5/32	4.0	11.0	51.0	51.0	-	63.0	3/01	★£18.08	★£18.08	-	★£17.55
5/32	4.0	15.9	56.0	-	-	-	3/07	★£17.00	-	-	-
-	4.5	11.0	51.0	-	-	-	3/03	★£19.27	-	-	-
3/16	4.7	11.0	51.0	-	-	56.0	3/0	★£18.08	-	-	★£18.08
13/64	5.0	16.0	56.0	56.0	-	63.0	3/1	★£20.99	★£20.99	-	£20.99
7/32	5.5	19.0	51.0	-	-	-	3/13	£22.07	-	-	-
15/64	6.0	16.0	48.0	54.0	56.0	61.0	3/2	£22.50	£22.07	★£24.87	★£24.87
15/64	6.0	25.0	57.0	-	-	65.0	3/24	£21.00	-	-	£30.35
1/4	6.3	11.0	44.0	-	-	-	3/12	£17.55	-	-	-
1/4	6.3	11.0	51.0	-	-	-	S3/12	£27.12	-	-	-
1/4	6.3	16.0	47.0	-	57.0	69.0	3/20	£19.27	-	£24.32+	★£27.12
1/4	6.3	19.0	51.0	-	-	-	3/02	£19.80	-	-	-
1/4	6.3	25.0	56.0	-	62.0	75.0	3/22	£21.53	-	★£30.57	£31.11
1/4	6.3	25.0	50.0	-	-	-	S3/22	£27.12	-	-	-
1/4	6.3	28.0	63.0	-	-	-	S3/21	£32.29	-	-	-
-	6.5	25.0	57.0	-	-	-	3/23	£22.60	-	-	-
9/32	7.0	19.0	50.0	56.0	-	63.0	3/3	£21.53	£21.53	-	£21.53
9/32	7.0	25.0	-	-	-	63.0	3/31	-	-	-	£22.07
19/64	7.5	19.0	51.0	-	-	-	3/30	£22.07	-	-	-
5/16	7.9	25.0	70.0	70.0	-	-	3/42	£22.07	£22.07	-	-
5/16	8.0	19.0	52.0	57.0	55.0	65.0	3/4	£22.07	£22.07	-	£24.32
5/16	8.0	25.0	57.0	-	-	69.0	3/41	£24.87	-	-	£25.51
5/16	8.0	25.0	70.0	70.0	-	-	3/43	£22.07	£22.07	-	-
-	8.1	25.0	70.0	70.0	-	-	3/44	£22.07	£22.07	-	-
-	8.9	25.0	70.0	70.0	-	-	3/45	£22.07	£22.07	-	-
23/64	9.0	19.0	51.0	-	55.0	68.0	3/5	£22.07	-	£21.53+	£23.25
23/64	9.0	25.0	-	-	-	70.0	3/52	-	-	-	£22.04
3/8	9.5	25.0	58.0	51.0	63.0	71.0	3/50	£23.79	£24.87	£24.87	£22.07
3/8	9.5	25.0	-	-	63.0	-	S3/50	-	-	£48.11	-
3/8	9.5	32.0	64.0	-	-	76.0	3/51	£27.12	-	-	£27.12
25/64	10.0	19.0	51.0	51.0	55.0	63.0	3/6	£22.60	£22.60	£22.60	£22.60
25/64	10.0	25.0	57.0	-	-	69.0	3/61	£22.07	-	-	£22.07
25/64	10.0	30.0	-	-	-	74.0	3/62	-	-	-	£29.39
25/64	10.0	35.0	-	-	-	81.0	3/60	-	-	-	£33.91



D inch	D mm	C mm	Approximate Overall Length OL				Product Ref.	TC Shank Diameter		
			1/4"	8mm	3/8"	1/2"		1/4"	8mm	1/2"
7/16	11.0	25.0	57.0	-	58.0	69.0	3/7	£24.87	-	£24.32
15/32	12.0	19.0	51.0	51.0	51.0	61.0	3/8	£24.65	£24.32	£24.65
15/32	12.0	19.0	66.0	-	-	-	3/8L	H £24.65	-	-
15/32	12.0	25.0	-	-	-	68.0	3/71	-	-	£22.60
15/32	12.0	32.0	65.0	-	-	73.0	3/74	£26.59	-	£26.59
15/32	12.0	38.0	-	-	-	80.0	3/72	-	-	£26.59
15/32	12.0	50.0	-	-	-	84.0	3/73DM	-	-	£34.23
15/32	12.0	50.0	-	-	-	109.0	3/73	-	-	£32.29
15/32	12.0	50.0	-	-	-	109.0	3/73D	-	-	£35.09
15/32	12.0	63.0	-	-	-	114.0	3/75	-	-	L £36.81
15/32	12.0	63.0	-	-	-	100.0	3/75M	-	-	£38.43
31/64	12.55	25.4	67.0	-	-	-	3/76	£26.59	-	-
1/2	12.7	19.0	51.0	-	-	-	3/80	£22.07	-	-
1/2	12.7	25.0	55.0	-	-	68.0	3/08	£22.60	-	£22.60
1/2	12.7	32.0	64.0	-	73.0	74.0	3/81	£27.77	-	£22.60
1/2	12.7	32.0	-	-	-	73.0	3/81DC	-	-	£22.60
1/2	12.7	32.0	-	-	-	77.0	S 3/81	-	-	£69.53
1/2	12.7	37.0	-	-	-	79.0	3/82	-	-	£31.11
1/2	12.7	50.0	-	-	-	108.0	3/83	-	-	W ● £29.06
1/2	12.7	50.0	-	-	-	99.0	3/83D	-	-	W ● £31.21
1/2	12.7	50.0	-	-	-	84.0	3/83M	-	-	W ● £31.21
1/2	12.7	50.0	-	-	-	99.0	3/83DC	-	-	W ● £31.21
1/2	12.7	63.0	-	-	-	115.0	3/85	-	-	W ● £38.43
1/2	12.7	75.0	-	-	-	133.0	3/86C	-	-	● C £42.40
33/64	13.0	20.0	52.0	-	-	-	3/9	£24.87	-	-
33/64	13.0	26.0	57.0	57.0	-	72.0	4/0	£35.09	£35.09	£35.09
35/64	14.0	20.0	58.0	-	-	-	4/05	£25.94	-	-
35/64	14.0	25.0	56.0	-	-	67.0	4/01	£26.59	-	£26.59
35/64	14.0	50.0	-	-	-	95.0	4/03	-	-	£50.37
9/16	14.3	25.0	58.0	-	-	69.0	4/02	£29.39	-	£29.39
19/32	15.0	25.0	57.0	57.0	57.0	67.0	4/1	£38.64	£38.64	£38.64
19/32	15.0	35.0	-	-	-	76.0	4/04	-	-	£25.51
5/8	15.9	25.0	57.0	-	-	66.0	4/26	£35.63	-	£35.63
5/8	15.9	32.0	-	-	63.0	74.0	4/20	-	-	£30.03
5/8	15.9	37.0	-	-	70.0	79.0	4/21	-	-	£39.07
5/8	15.9	50.0	-	-	-	96.0	4/22	-	-	£42.95
5/8	15.9	63.0	-	-	-	105.0	4/24	-	-	£48.65
5/8	16.0	19.0	52.0	52.0	52.0	60.0	4/2	£24.32	£24.32	£28.84
5/8	16.0	25.0	-	-	-	67.0	4/27	-	-	£34.76
5/8	16.0	35.0	-	-	-	67.0	4/28	-	-	£32.55
43/64	17.0	25.0	54.0	-	-	65.0	4/25	£33.36	-	£33.36
45/64	18.0	25.0	57.0	57.0	-	67.0	4/29	£33.91	£28.00	£33.91
45/64	18.0	50.0	-	-	-	92.0	4/30	-	-	£47.47
23/32	18.2	21.0	53.0	-	53.0	62.0	4/4	£27.12	-	£30.57
23/32	18.2	32.0	-	-	-	74.0	4/40	-	-	£40.68
3/4	19.1	25.0	58.0	58.0	60.0	67.0	4/5	£32.83	£32.83	£32.83
3/4	19.1	37.0	-	-	-	79.0	4/50	-	-	£39.61
3/4	19.1	50.0	-	-	-	92.0	4/51	-	-	£43.59
3/4	19.1	63.0	-	-	-	105.0	4/52	-	-	£58.00
25/32	20.0	20.0	-	-	-	57.0	4/63	£35.91	-	-
25/32	20.0	25.0	57.0	57.0	-	66.0	4/6	£36.81	£36.81	£36.81
53/64	21.0	19.0	50.0	-	-	59.0	4/62	£38.43	-	£38.43
55/64	22.0	19.0	50.0	50.0	-	57.0	4/60	£27.12	£27.12	£27.12
55/64	22.0	25.0	-	-	-	66.0	4/66	-	-	£30.55
7/8	22.2	19.0	51.0	-	-	-	4/07	£29.39	-	-
7/8	22.2	31.0	-	-	64.0	73.0	4/7	-	-	£38.43
29/32	23.0	19.0	50.0	-	-	57.0	4/71	£37.35	-	£37.35
61/64	24.0	19.0	50.0	50.0	-	59.0	4/72	£38.43	£38.43	£38.43
63/64	25.0	25.0	56.0	56.0	-	65.0	4/70	£37.88	£37.88	£37.88
1	25.4	19.0	51.0	-	-	60.0	4/08	£35.63	-	£35.63
1	25.4	25.0	-	-	61.0	68.0	4/8	-	-	£39.07
1	25.4	37.0	-	-	-	79.0	4/80	-	-	£48.65
1-1/32	26.0	25.0	-	-	-	65.0	4/82	-	-	£49.19
1-1/16	27.0	32.0	-	-	-	72.0	4/83	-	-	£51.44
1-7/64	28.0	25.0	-	-	-	66.0	4/85	-	-	£53.71
1-1/8	28.5	25.0	-	-	-	67.0	4/9	-	-	£53.71
1-3/16	30.0	25.0	-	-	-	67.0	4/91	-	-	£54.89
1-1/4	31.7	25.0	-	-	-	67.0	4/90	-	-	£54.89
1-3/8	35.0	25.0	-	-	-	67.0	4/10	-	-	£57.69
1-1/2	38.1	25.0	-	-	-	66.0	4/12	-	-	£66.73
1-37/64	40.0	25.0	-	-	-	66.0	4/92	-	-	£70.71
1-5/8	41.3	25.0	-	-	-	66.0	4/93	-	-	£63.28
1-3/4	44.5	32.0	-	-	-	73.0	4/94	-	-	£71.79
1-7/8	47.6	32.0	-	-	-	73.0	4/95	-	-	£73.51
1-31/32	50.0	25.0	-	-	-	63.0	4/96	-	-	£71.79
2	50.8	25.0	-	-	-	66.0	4/15	-	-	£73.51

H Ref. 3/8L - 1/4" shank long reach 12mmØ cutter suitable for use with Trend Hinge Jigs.

For Hinge Jigs see pages 152-153.

L Ref. 3/75 - 1/2" shank long reach 12mmØ cutter suitable for use with Trend Lock Jigs.

For Lock Jigs see pages 154-155.

W Ref. 3/83, 3/83D, 3/83M, 3/83DC & 3/85 - 1/2" shank 12.7mmØ cutters suitable for use with Trend Kitchen Worktop Jigs.

For Worktop Jigs see pages 144-148.

C Ref. 3/86C - 1/2" shank 12.7mmØ extra long TCT cutter for lightweight honeycomb worktops.

Only for use on lightweight honeycomb worktops with a professional router with 80mm deep plunge and suitable one-piece multi-slit collet, to ensure safe cutter retraction into base.

FIVE PACK 3/83D Kitchen Fitters Pack

- For kitchen worktop routing.
- Tungsten Carbide centre tips.
- Superior quality for long life on natural & man-made boards.

5 Piece Product Ref. Price

1/2" shank **KFP/3/83D** £139.91

Comprises

	D mm	C mm	Product Ref.
5 x	12.7	50.0	3/83DX1/2TC

HOW TO ORDER

Please state:

- Product Ref.
- Shank Dia.
- Grade, eg.TC

For HSS cutters see page 77

Shank Dia. Conversion	Imperial	Metric
	1/8"	3.2mm
	1/4"	6.3mm
	3/8"	9.5mm
	1/2"	12.7mm

Cans of Trendicote™ are available to prevent resin build-up on cutters and sawblades. See page 197 for full details.

Ref. **TRENDICOTE**

For acrylic cutters page 74 for full details.

For aluminium cutters pages 76-77 for full details.

Single Flute

- Eccentric single flute cutters.
- Cutters are chosen for fast free cutting, when cutting speed takes preference over finish.
- Cutters with prefix S are Solid Carbide.
- ▲ Cutters of 2.0mm diameter and below should have a maximum of 1.0mm depth of cut per pass.
- ▲ Small diameter tools must be handled with care to avoid breakage.
- ▲ Single flute cutters should not be used in eccentric chucks.
- ★ These cutters have Solid Carbide inserts rather than brazed tips.



Complete Routing Book

An essential read for the amateur or the experienced router user. Written by Alan Holtham. See page 198 for full details.

Ref. BOOK/CR



Solid Tungsten Carbide

- These cutters are turned, milled and ground from a solid piece of Tungsten Carbide and provide the greatest durability when used under stress load conditions.
- They offer better plunge cutting characteristics than TCT.
- Many more re-sharpenings can be obtained from STC tools.
- A harder grade of carbide is used as the tool is not brazed.
- Two flute - finer finish.
- Single flute - faster feed rate.
- ▲ Single flute cutters should not be used in eccentric chucks.



Ref. S2/60



Single flute - faster feed rate.



STC



Ref. 2/4
Solid Carbide insert



Ref. 2/55
Tungsten Carbide tipped



D inch	D mm	C mm	Product Ref.	TC Shank Diameter		
				1/4"	8mm	1/2"
-	1.0	3.0	2/0	★ £17.00	★ £17.00	-
-	1.5	6.0	2/01	★ £19.80	-	-
1/16	1.6	5.0	2/1	★ £24.32	-	-
-	1.8	6.0	2/02	★ £21.53	-	-
5/64	2.0	5.0	2/10	★ £20.99	★ £20.99 +	-
7/64	2.7	8.0	2/12	★ £22.60	-	-
-	3.0	11.0	2/15	★ £23.79	★ £23.79	-
1/8	3.2	8.0	2/2	★ £22.60	-	-
5/32	4.0	11.0	2/3	★ £17.55	-	★ £17.55
3/16	4.8	11.0	2/4	★ £23.25	-	-
3/16	4.8	19.0	2/40	-	-	★ £35.09
-	5.0	19.0	2/45	£28.84	-	-
7/32	5.5	19.0	2/5	★ £30.57	-	-
-	6.0	19.0	2/55	£29.39	-	-
1/4	6.3	10.0	S2/6	£29.39	-	-
1/4	6.3	12.7	2/06	£22.60	-	-
1/4	6.3	19.0	S2/60	£30.57	-	-
1/4	6.3	19.0	2/6	£19.27	-	£19.27
1/4	6.3	25.0	2/61	£26.05	-	-
-	7.0	19.0	2/62	£30.00	-	-
5/16	7.9	25.0	2/63	£25.51	-	£25.51
3/8	9.5	25.0	2/7	-	-	£24.87
1/2	12.7	37.0	2/81	-	-	£28.84
1/2	12.7	50.0	2/82	-	-	£39.07
5/8	15.9	32.0	2/83	-	-	£39.07

Single Flute

D inch	D mm	C mm	Product Ref.	STC Shank Diameter		
				1/4"	3/8"	1/2"
1/4	6.3	10.0	S2/6	£29.39	-	-
1/4	6.3	19.0	S2/60	£30.57	-	-

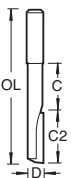
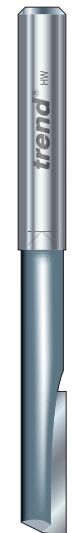
Two Flute

D inch	D mm	C mm	Product Ref.	STC Shank Diameter		
				1/4"	3/8"	1/2"
1/4	6.3	11.0	S3/12	£27.12	-	-
1/4	6.3	25.0	S3/22	£27.12	-	-
1/4	6.3	28.0	S3/21	£32.29	-	-
3/8	9.5	25.0	S3/50	-	£48.11	-
1/2	12.7	32.0	S3/81	-	-	£69.53

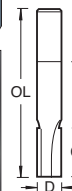
Pocket Cutters

- Single and two flute cutters with extra long shanks.
- All the single flute tools & Refs. 3/20L, 3/55L & 3/84L have recessed shanks to allow deeper cutting.
- Deep grooving, rebating and mortising.
- Useful for template work when thickness of template restricts depth.
- Ref. 3/8L is suitable for use with Trend Hinge Jigs & Lock Jigs.
- ▲ Extra care must be taken to avoid breakage. Take more passes than usual, and only cut up to half the diameter of the cutter in one pass. This applies to cutters under 3/8" diameter.

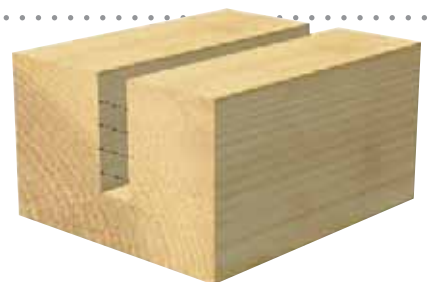
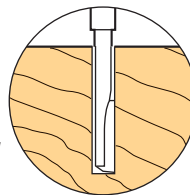
Ref. 2/6L



Ref. 3/55L



Tools with recessed shanks, allow deeper cuts.



Single Flute

D inch	D mm	C mm	C2 mm	OL mm	Product Ref.	TC Shank Diameter			
						1/4"	8mm	3/8"	1/2"
1/4	6.3	19.0	19.0	70.0	2/6L	£27.77	-	-	-
5/16	8.0	19.0	19.0	70.0	2/65L	-	-	£26.59	-
5/16	8.0	19.0	19.0	71.0	2/66L	-	-	-	£32.29
3/8	9.5	32.0	19.0	83.5	2/07L	-	-	£27.77	-

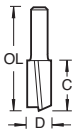
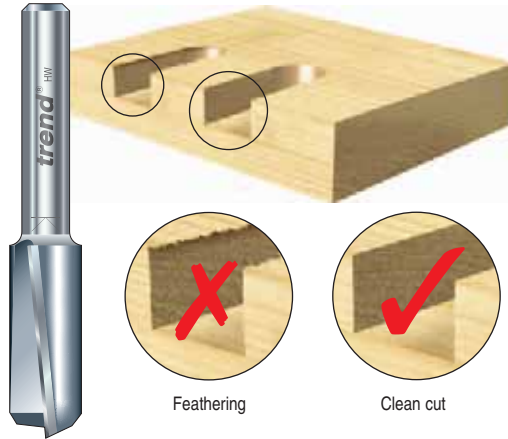
Two Flute

1/4	6.3	19.0	19.0	70.0	3/20L	£26.05	-	-	-
5/16	8.0	-	19.5	64.5	3/40L	£23.79	£23.79	-	-
3/8	9.5	32.0	19.0	79.0	3/55L	-	£32.83	£28.84	-
7/16	11.1	-	25.0	82.0	3/70L	-	-	£27.77	-
-	12.0	-	19.0	66.0	3/8L	£24.65	-	-	-
1/2	12.7	22.0	32.0	95.0	3/84L	-	-	-	£28.84
5/8	15.9	-	32.0	95.0	4/23L	-	-	-	£35.63
3/4	19.1	-	32.0	92.0	4/5L	-	-	-	£41.87

Down-cut Shear

- Tungsten Carbide Tipped.
- Two flute cutters with a positive shear angle (down-cut) for fast cutting and fine finish.
- Ideal for grooving and trimming veneer finishes and laminated boards.
- Down cut feature stops break out on top edge.
- Ref. 53/30 and 53/82 have a 4° shear. Ref. 53/83 has a 3° shear.

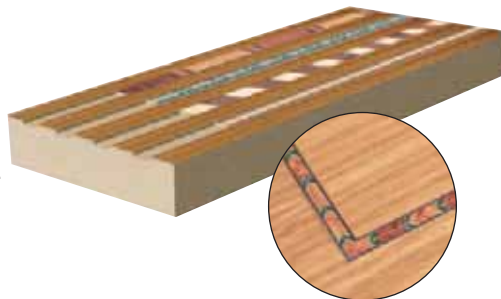
Ref. 53/30



D inch	D mm	C mm	Overall Length			Product Ref.	Shank Diameter		
			1/4"	8mm	1/2"		1/4"	8mm	1/2"
3/8	9.5	25.0	54.0	54.0	70.0	53/30	£24.32	£24.32	£26.05
1/2	12.7	38.0	-	-	79.0	53/82	-	-	£33.91
1/2	12.7	50.0	-	-	107.0	53/83	-	-	£35.09

Inlay Cutters

- Tungsten Carbide Tipped.
- Single and two flute cutters specifically designed for inlaying stringing lines and bands to exact specifications.
- Have solid carbide inserts.
- ▲ Very shallow passes must be made to avoid breakage.



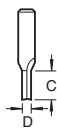
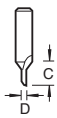
Single Flute

D inch	D mm	C mm	Product Ref.	Shank Diameter	
				1/4"	8mm
-	1.5	6.0	2/01	£19.80	-
-	1.8	6.0	2/02	£21.53	-
-	2.0	5.0	2/10	£20.99	£20.99
7/64	2.7	8.0	2/12	£22.60	-

Two Flute

D inch	D mm	C mm	Product Ref.	Shank Diameter	
				1/4"	
1/8	3.2	11.0	3/10	£18.08	
-	3.4	11.0	3/11	£17.00	
-	4.5	11.0	3/03	£19.27	

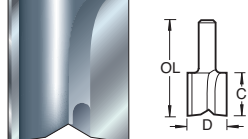
Ref. 3/11



Hinge Recesser

- Two flute TC cutters giving good chip clearance.
- Ideal for shallow lateral routing cuts such as recessing hinges.
- Corners will require final trimming square with a hand chisel or a corner chisel.
- Ref. 3/8L is suitable for Trend Hinge & Lock Jigs. See page 152 - 155 for full details.

Ref. 5/2

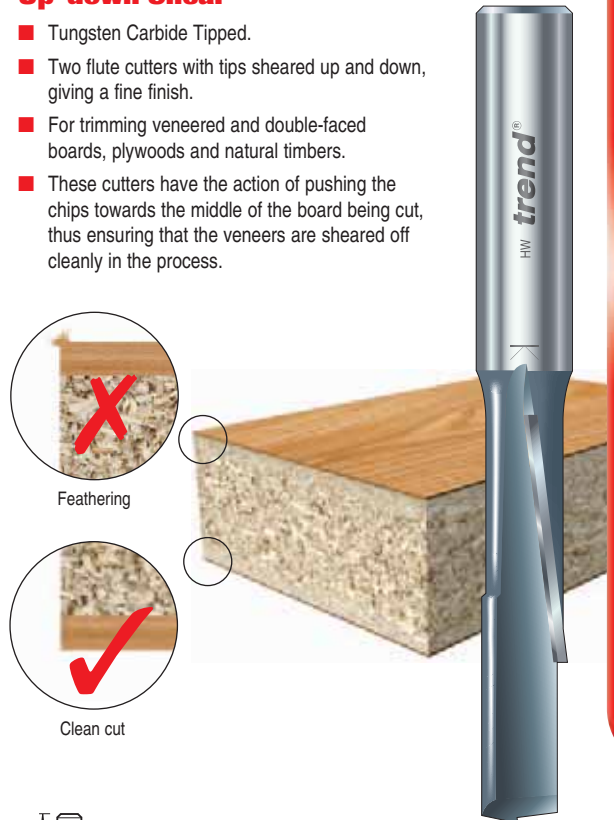


D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia.	
					1/4"	
-	12.0	19.0	66.0	3/8L	£24.65	
1/2	12.7	19.0	51.0	5/1	£21.53	
5/8	15.9	19.0	51.0	5/2	£22.60	
3/4	19.1	19.0	51.0	5/3	£23.25	

Up-down Shear

- Tungsten Carbide Tipped.
- Two flute cutters with tips sheared up and down, giving a fine finish.
- For trimming veneered and double-faced boards, plywoods and natural timbers.
- These cutters have the action of pushing the chips towards the middle of the board being cut, thus ensuring that the veneers are sheared off cleanly in the process.

Ref. 14/2

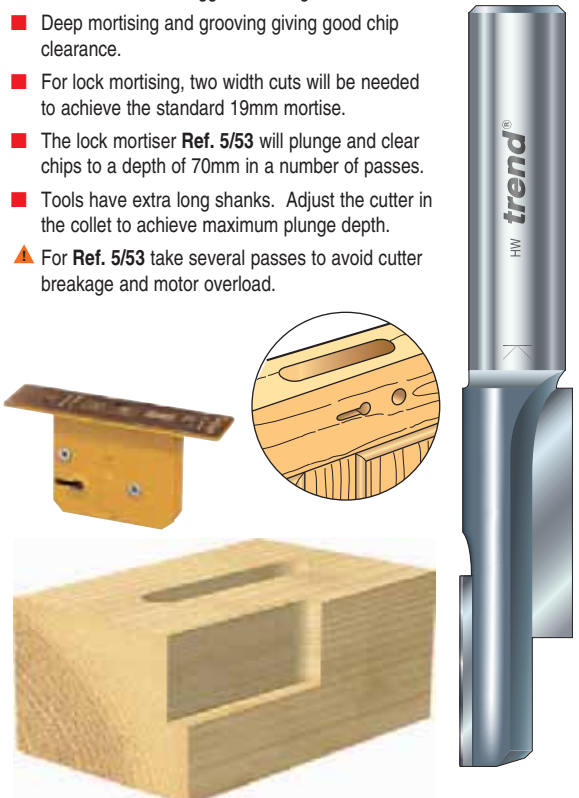


D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia.	
					1/2"	
1/2	12.7	38.1	79.0	14/1	£42.40	
1/2	12.7	54.0	108.0	14/2	£48.11	

Mortiser

- TCT cutters with staggered cutting surfaces.
- Deep mortising and grooving giving good chip clearance.
- For lock mortising, two width cuts will be needed to achieve the standard 19mm mortise.
- The lock mortiser Ref. 5/53 will plunge and clear chips to a depth of 70mm in a number of passes.
- Tools have extra long shanks. Adjust the cutter in the collet to achieve maximum plunge depth.
- ▲ For Ref. 5/53 take several passes to avoid cutter breakage and motor overload.

Ref. 5/53

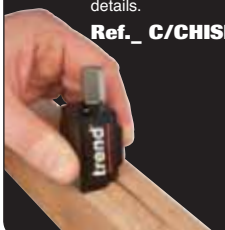


D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia.	
					1/2"	
1/2	12.7	50.0	95.0	5/52	£48.65	
5/8	16.0	50.0	103.0	5/53	£50.37	

Use the Corner Chisel for squaring corners on hinge recesses.

See page 153 for full details.

Ref. C/CHISEL

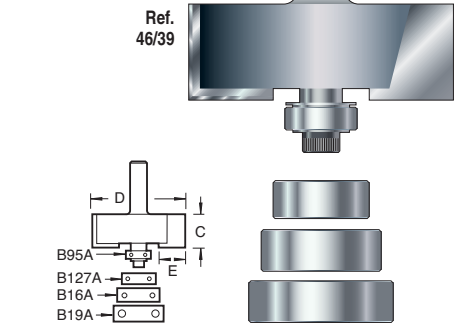


REBATE CUTTERS

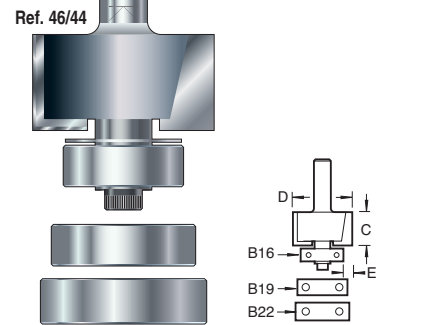


Bearing Guided Rebate Sets

- Popular rebate sets which include different size bearings for a choice of rebates.
 - Ease of setting-up and accurate depth of cut.
 - Ideal for rebating straight and shaped work pieces.
 - Ref. 46/39L has a 60mm shank length to give access to deep rebates.
 - Ref. 46/44 is ideal with delicate applications such as musical instrument production, when a small rebate is required for insertion of purfling.
- ▲ When using bearing Ref. B95A, make two passes when a full depth of cut is required by using a larger bearing first.



D mm	C mm	Product Ref.	Shank Diameter		
			1/4"	8mm	1/2"
35.0	12.7	46/39	£58.23	£58.23	£62.75
35.0	12.7	46/39L	-	-	£70.71



D mm	C mm	Product Ref.	Shank Diameter	
			1/4"	8mm
24.0	12.7	46/44	£53.71	£53.71

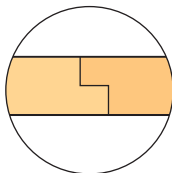
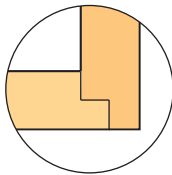
Supplied with three Bearings below

Rebate E mm	Bearing Dia. mm	Product Ref.	Price
1.0	22.0	B22	£9.00
2.5	19.0	B19	£4.20
4.0	16.0	B16	£3.77

Alternative Bearings

Rebate E mm	Bearing Dia. mm	Product Ref.	Price
1.5	21.0	B21	£9.00
2.0	20.0	B20	£9.00
3.0	18.0	B18	£9.90
3.5	17.0	B17	£9.69
4.5	15.0	B15	£9.69
5.0	14.0	B14	£9.69
5.6	12.7	B127	£6.36

INST Instructions supplied



Supplied with four Bearings below

Rebate E mm	Bearing Dia. mm	Product Ref.	Price
7.9	19.0	B19A	£6.79
9.5	16.0	B16A	£5.38
11.1	12.7	B127A	£4.20
12.7	9.5	B95A	£5.28

Alternative Bearings

Rebate E mm	Bearing Dia. mm	Product Ref.	Price
2.5	30.0	B300A	£9.69
5.0	25.0	B25A	£9.69
6.0	23.0	B23A	£9.00
7.0	21.0	B21A	£9.00

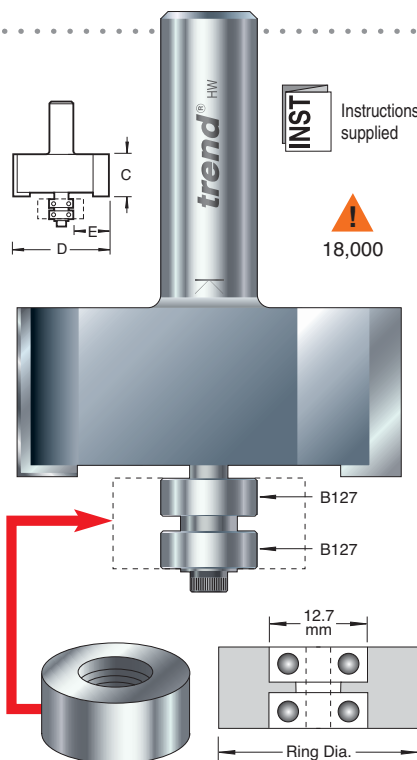
Bearing Guided Large Rebater

- Bearing guided for straight or curved work.
- For portable and stationary routers.
- Supplied as standard with Ref. BR/191 fitted.
- A variety of alloy bearing rings are available as accessories to give various rebate sizes. Rings are secured between the two bearings.

D mm	C mm	E mm	Product Ref.	Shank Dia. 1/2"
50.8	22.5	19.1 & 15.9	46/390	£72.97

Alternative size rebates using alloy bearing rings below

Rebate E mm	Ring Dia. mm	Product Ref.	Price
3.2	44.4	BR/444	£6.79
4.75	41.3	BR/413	£6.79
6.35	38.1	BR/381	£6.79
9.5	31.7	BR/317	£6.79
12.7	25.4	BR/254	£4.85
14.3	22.2	BR/222	£4.85
15.1	20.6	BR/206	£4.85
15.9	19.1	BR/191	£4.85
17.45	15.9	BR/159	£4.85
18.25	14.3	BR/143	£4.85

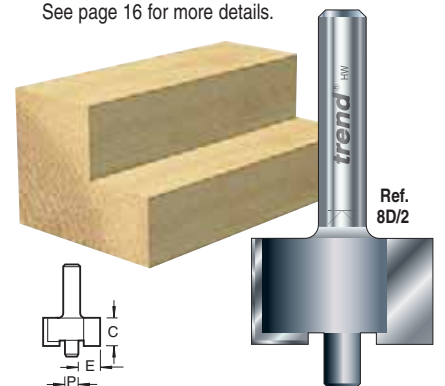


INST Instructions supplied

18,000

Pin Guided Rebater

- The guide pin follows the work edge to give a preset width of rebate.
- Ref. 8D/4 can be used to create a counterbore for a slot to accept M5 and M6 pan head screws. See page 16 for more details.



E mm	C mm	P mm	Product Ref.	Shank Dia. 1/4"
4.0	12.0	4.8	8D/4	£45.20
6.35	14.0	4.8	8D/1	£39.61
9.5	14.0	4.8	8D/2	£40.15
12.7	14.0	4.8	8D/3	£46.92

SPIRAL CUTTERS



STC Up-cut (Right Hand) Spiral

- Spiral cutters are not only ideal for use in CNC machines and for fixed head routing applications, they can also be used in portable routers.
- Feed rates range from 5 - 10m/min with speeds of 18,000 - 24,000 RPM.
- Solid Tungsten Carbide, ideal for hardwoods & abrasive material.
- Produces a fine finish. Up-cut prevents burning in plunge cuts.
- Permits high feed speed and allows better chip clearance.
- Two fluted spiral.



Ref. S55/4



D inch	D mm	C mm	OL mm	Product Ref.	Shank Diameter		
					1/4"	8mm	1/2"
1/8	3.2	12.7	50.8	S55/02	£19.80	-	-
5/32	3.96	15.9	63.5	S55/03	£21.53	-	-
3/16	4.76	19.1	63.5	S55/04	£23.79	-	-
1/4	6.35	25.4	63.0	S55/2	£26.59	-	-
5/16	7.9	25.4	76.0	S55/05	-	-	£69.00
-	8.0	25.0	63.0	S55/06	-	£24.87	-
3/8	9.5	31.8	76.0	S55/3	-	-	£61.03
1/2	12.7	31.8	76.0	S55/4	-	-	£63.28
1/2	12.7	38.0	89.0	S55/5	-	-	£70.71
1/2	12.7	50.8	101.0	S55/6	-	-	£99.00

STC Down-cut (Left Hand) Spiral

- Down-cut spirals are ideal for routing small workpieces or for holding workpieces securely in vacuum jigs.
- Down-cut pushes woodchips below the work.
- Two fluted spiral.



Ref. S55/4LH



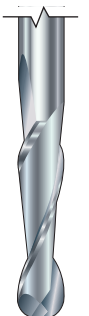
D inch	D mm	C mm	OL mm	Product Ref.	Shank Diameter		
					1/4"	8mm	1/2"
1/8	3.2	12.7	50.8	S55/02LH	£19.80	-	-
5/32	3.96	15.9	63.5	S55/03LH	£21.53	-	-
3/16	4.76	19.1	63.5	S55/04LH	£23.79	-	-
1/4	6.35	25.4	63.0	S55/2LH	£26.59	-	-
5/16	7.9	25.4	76.0	S55/05LH	-	-	£69.00
-	8.0	25.0	63.0	S55/06LH	-	£24.87	-
3/8	9.5	31.8	76.0	S55/3LH	-	-	£61.03
1/2	12.7	31.8	76.0	S55/4LH	-	-	£63.28
1/2	12.7	38.0	89.0	S55/5LH	-	-	£70.71
1/2	12.7	50.8	101.0	S55/6LH	-	-	£99.00

STC Ball End Up-cut Spiral

- Solid Carbide long reach with superior performance in 3-D carving.
- Ball end to give clean transition between depths.
- Two fluted up-cut spiral.



Ref. S59/6



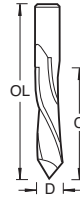
D mm	C mm	OL mm	Product Ref.	Shank Diameter	
				3mm	6mm
3.0	25.0	65.0	S59/3	£46.92	-
6.0	25.0	75.0	S59/6	-	£66.73

! Use at recommended speeds as indicated.

HSS Down-cut (Left Hand) Spiral

- For steel foam sandwich clad doors to facilitate a superior cut for windows and openings.
- For pierce and cut operations. Down-cut for superior finish.
- Two fluted spiral.

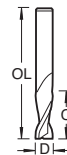
! 10,000



D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/2"
1/2	12.7	70.0	140.0	S4/1LH	£97.19

HSS Up-cut (Right Hand) Spiral

- Ideal for softwoods where a fine finish is required.
- Up-cut prevents burning in plunge cuts.
- Two fluted spiral.



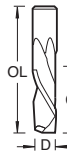
Ref. 55/08



D inch	D mm	C mm	OL mm	Product Ref.	Shank Diameter		
					1/4"	8mm	1/2"
-	8.0	19.0	80.0	S5/08	£32.29	£30.57	-
3/8	9.5	37.0	87.0	S5/09	-	-	£35.63

STC Up-down Cut (Combined)

- Fine finish on both sides of solid timber.
- Ideal for edge trimming.
- Ref. S57/01 for use on 16mm boards.
- Single fluted compression spirals.



Ref. S57/2



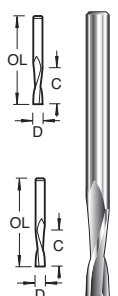
D inch	D mm	C mm	OL mm	Product Ref.	Shank Diameter		
					1/4"	3/8"	1/2"
1/4	6.35	19.0	64.0	S57/01	£59.00	-	-
3/8	9.5	25.4	70.0	S57/1	-	£79.00	-
1/2	12.7	38.1	89.0	S57/2	-	-	£99.00

STC Mini Up-cut (RH) & Down-cut (LH) Spiral

- Range of small diameter shank cutters for CNC routers.
- Used for specialised applications including signmaking & PCB machining.
- Up-cut prevents burning in plunge cuts. Down-cut (LH) prevents feathered edges.
- Two fluted spiral.

D mm	C mm	OL mm	Product Ref.	Shank Dia. 3mm
1.5	5.0	38.0	S58/1	£22.60
2.0	6.0	38.0	S58/2	£22.60
2.5	7.0	38.0	S58/3	£22.60
3.0	12.0	38.0	S58/4	£22.60
3.0	25.0	65.0	S58/5	£46.92
1.5	5.0	38.0	S58/1LH	£22.60
2.0	6.0	38.0	S58/2LH	£22.60
2.5	7.0	38.0	S58/3LH	£22.60
3.0	12.0	38.0	S58/4LH	£22.60
3.0	25.0	65.0	S58/5LH	£46.92

Ref. S58/4



All prices are exclusive of VAT

ROTA-TIP Replaceable Tips



- Solid Carbide replaceable blades.
- Tool body remains in place when changing blades, thus reducing down-time.
- Straight cutters have blades with two or four cutting edges, allowing them to be rotated and locked in identical positions.
- 1/2" shank tools are ideal for use in production applications.
- Clear economical advantage over conventional brazed tip tooling.

Single Replaceable Blade



See page 15 for spare blades.

- The single blade can be rotated 180° to give double the life of a conventional tool.
- Refs. RT/11, RT/11M & RT/13 are ideally suited for use with Trend Combi worktop jigs.
- Ref. RT/13 is ideal for Trend KWJ900 worktop jig.
- Refs. RT/11M & RT/12M have a shorter shank, designed for use with Makita 3600B & 3612BR, Ryobi & Hitachi routers.
- ▲ Refs. RT/13 to be used on chipboard only.
- ▲ Refs. RT/15, 16, 17, 40 & 41 are suitable for fixed head machines only.

D inch	D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4" 1/2"
1/2	12.7	29.5	66.0	RT/03	£36.81 -
-	12.0	29.5	76.0	RT/04	- £58.23
1/2	12.7	29.5	76.0	RT/10	- £54.89
1/2	12.7	29.5*	100.0	RT/11	- £66.19
1/2	12.7	29.5*	89.0	RT/11M	- £66.19
1/2	12.7	49.5	100.0	RT/13	- £75.24
-	14.0	29.5	76.0	RT/05	- £58.23
-	15.0	29.5	76.0	RT/06	- £58.23
5/8	15.9	29.5	88.0	RT/18	- £58.23
5/8	15.9	49.5	107.0	RT/12	- £57.69
-	16.0	49.5	90.0	RT/12M	- £57.69
-	16.0	29.5	88.0	RT/07	- £58.23
-	18.0	29.5	88.0	RT/08	- £59.95
3/4	19.1	29.5	88.0	RT/19	- £61.03
3/4	19.1	49.5	107.0	RT/14	- £59.95
-	20.0	29.5	88.0	RT/16	- £62.21
-	22.0	29.5	88.0	RT/17	- £62.75
7/8	22.2	29.5	76.0	RT/15	- £55.43

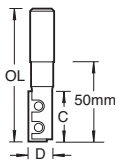
Suitable for plunge cutting.

With Replaceable Plunge Tip

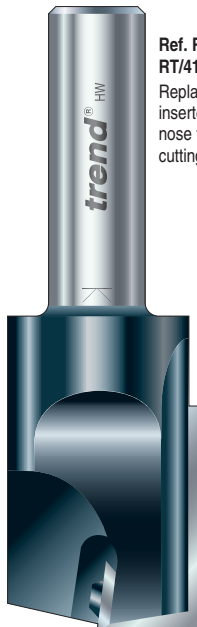
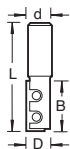
D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/2"
-	25.0	29.5	86.0	RT/40	£66.73
1	25.4	29.5	86.0	RT/41	£66.73



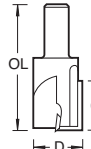
Ref. RT/11 & RT/11M*
Single 29.5mm blade with relieved neck, giving 50mm length of cut capability when taking a series of passes.



Ref. RT/03 to RT/19

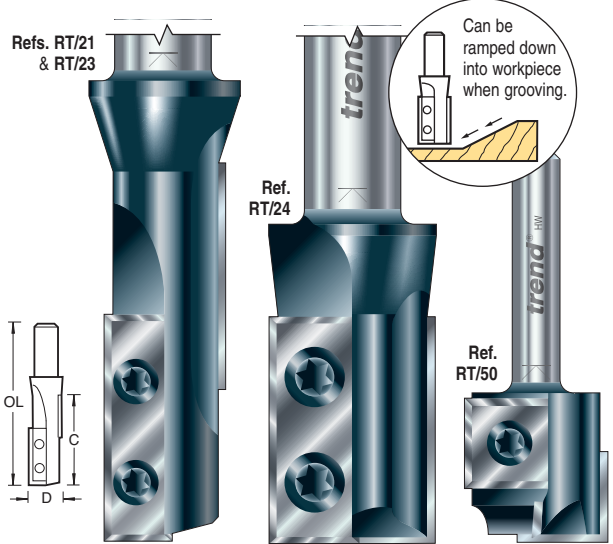


Ref. RT/40 & RT/41
Replaceable inserted tip on nose for plunge cutting.



Two Replaceable Blades

- Refs. RT/21 to RT/24 have blades that can be rotated 180° to give double the life of a conventional tool. **Not recommended for plunge cutting unless ramped into workpiece.**
- Refs. RT/21 & RT/23 are used for rough cutting only & have staggered blades.
- ▲ Ref. RT/24 should be used in fixed head machines only.
- Refs. RT/50 & RT/51 are plunge tools with a TC tip brazed into nose suitable for plunge cutting & have blades that can be rotated in 90° increments.



D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/2"
5/8	15.9	50.0	107.0	RT/21	£69.53
3/4	19.1	50.0	107.0	RT/23	£78.00
7/8	22.2	29.5	88.0	RT/24	£67.27

Staggered with TC Brazed Plunge Tip

D inch	D mm	C mm	Product Ref.	Shank Diameter 1/4" 1/2"
3/4	19.1	19.1	RT/50	£62.75 £62.75
7/8	22.2	19.1	RT/51	£64.47 £64.47



NEW



Three additional Ref. RB/A included in pack.



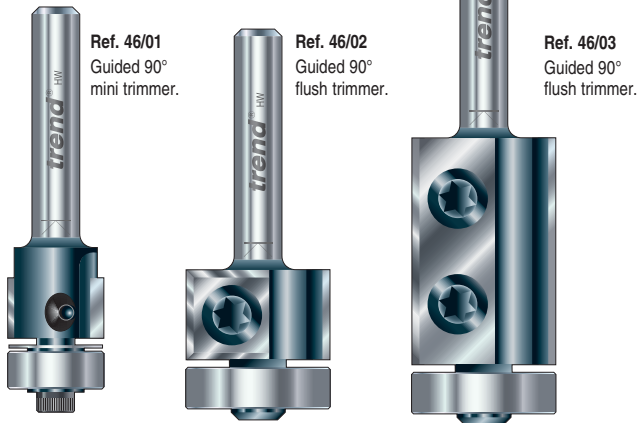
Single Flute Replaceable Blade Worktop Cutter & Blade Pack

- Single blade can be rotated 180° to give double the life.
- Pack includes three extra carbide blades Ref. RB/A.
- Ideally suited for use with the Trend Combi worktop jigs.
- Relieved neck tool, giving 50mm length of cut capability when taking a series of passes.

D inch	D mm	C mm	OL mm	B mm	Product Ref.	Shank Dia. 1/2"
1/2	12.7	29.5	100.0	12.7	RT/11/PK1	£78.25

Bearing Guided Trimmers

- Blades of cutters Refs. 46/01 & 46/03 can be rotated through 180° to give one new cutting edge.
- Blades for Ref. 46/010 can be rotated by exchanging blades over.
- Refs. 46/02 & RT/60 have blades that can be rotated in 90° increments giving three extra new edges.



Bearing Guided 90°

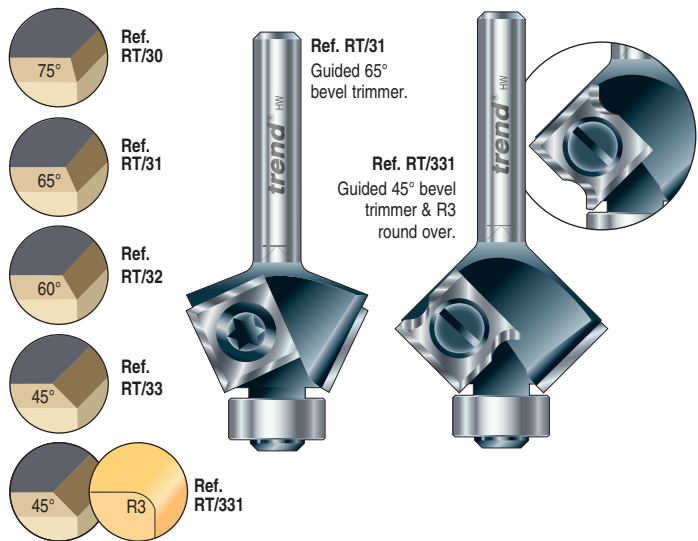
A Deg.	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	8mm	1/2"
90°	12.7	8.0	12.7	46/01	£35.09	-	-
90°	12.7	20.0	12.7	46/010	£33.36	-	-
90°	19.0	12.0	19.0	46/02	£58.23	-	-
90°	19.0	30.0	19.0	46/03	£67.27	£67.27	£67.27

Without Bearing 90°

A Deg.	D mm	C mm	Product Ref.	Shank Diameter 1/4"	1/2"
90°	22.0	12.0	RT/60	£54.89	£54.89

Bearing Guided Trimmers

- Rotate blades in 90° increments to give longer life.
- Ref. RT/331 has two functions: produces a 45° bevel & a 3.0mm radius by turning the blade.



A Deg.	R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
75°	-	20.0	12.0	16.0	RT/30	£55.43
65°	-	24.0	12.0	16.0	RT/31	£55.43
60°	-	26.0	12.0	16.0	RT/32	£56.51
45°	3.0	27.0	12.0	12.7	RT/331	£47.47
45°	-	27.0	12.0	12.7	RT/33	£57.69

Single Flute Shank Mounted 90° Template Profiler

- For template work.
- Single blade can be rotated 180° to give double the life of a conventional tool.
- Cutter diameter of 19.1mm and bearing diameter of 19.05mm.



A Deg.	D inch	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
90°	3/4	19.1	49.5	19.05	RT/70	£80.29

NEW

Two Flute Shank Mounted 90° Template Profiler

- For template work.
- Two blades for a clean cut. Blades can be rotated 180° to give double the life of a conventional tool.
- Cutter diameter of 19.1mm and bearing diameter of 19.05mm.

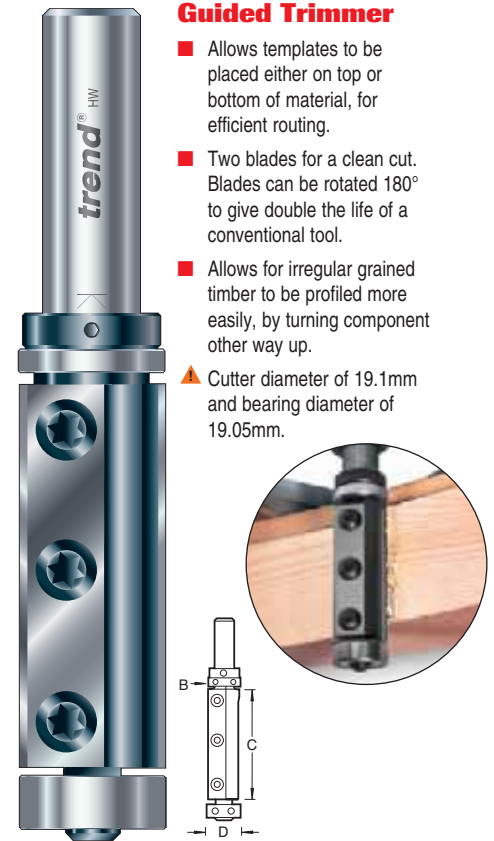


A Deg.	D inch	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
90°	3/4	19.1	50.0	19.05	RT/72	£95.00

NEW

Two Flute 90° Double Bearing Guided Trimmer

- Allows templates to be placed either on top or bottom of material, for efficient routing.
- Two blades for a clean cut. Blades can be rotated 180° to give double the life of a conventional tool.
- Allows for irregular grained timber to be profiled more easily, by turning component other way up.
- Cutter diameter of 19.1mm and bearing diameter of 19.05mm.



A Deg.	D inch	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
90°	3/4	19.1	50.0	19.05	RT/75	£104.00



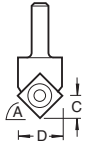
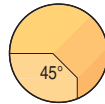
Ref. RT/80

'V' Groover Engraver

- Single blade.
- Blades can be rotated in 90° increments, giving three new edges.
- Ref. RT/80 is specifically designed for CNC machines.



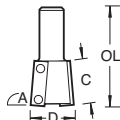
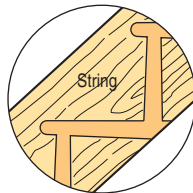
Ref. RT/80 sign engraving in a CNC machine.



A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
45°	17.0	8.0	49.5	RT/81	£47.47	-
45°	17.0	8.0	60.0	RT/80	-	£58.76

Stair Housing

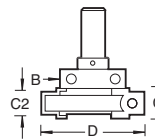
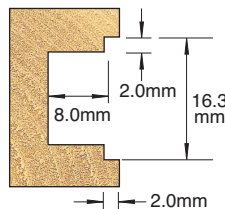
- Designed for stair housing router machines and jigs. Please state LH or RH when ordering.
- ▲ Not for use on Pickles stair trenching machine.



A Deg.	D mm	C mm	OL mm	Product Ref.	Rotation	Shank Dia. 1/2"
95°	22.0	28.0	80.0	RT/323	LH	£114.63
95°	22.0	28.0	80.0	RT/323	RH	£114.63

Espagnolette Lock Recess Cutter

- With two replaceable Rotatip Tungsten Carbide tips.
- Bearing guided to give 2.0mm step groove.
- Other bearings available to create a 3.0mm and 2.5mm step groove.



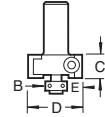
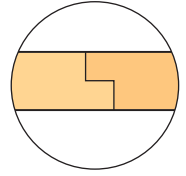
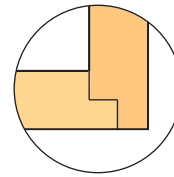
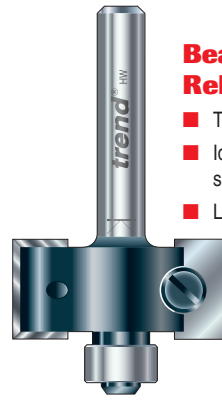
C mm	C2 mm	D mm	Product Ref.	Shank Dia. 1/2"
16.3	12.3	54.9	RT/343	£134.53

Additional Bearings

	Product Ref.	Price
32.9mmØ for 3.0mm step	B33C	£15.83
33.9mmØ for 2.5mm step	B34C	£15.83

Bearing Guided Rebater

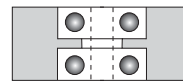
- Two blades.
- Ideal for rebating straight and shaped workpieces.
- Low profile bearing fixing screw.



D mm	C mm	E mm	B mm	Product Ref.	Shank Dia. 1/4"
28.6	13.25	9.5	9.5	RT/391	£47.47

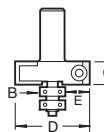
Double Bearing Guided Rebater

- Fitted with two blades that can be rotated giving three new edges.
- Fitted with a double bearing.
- Bearing ring accessories can be fitted to give different rebate sizes. Rings are secured between the two bearings.



Bearing Rings

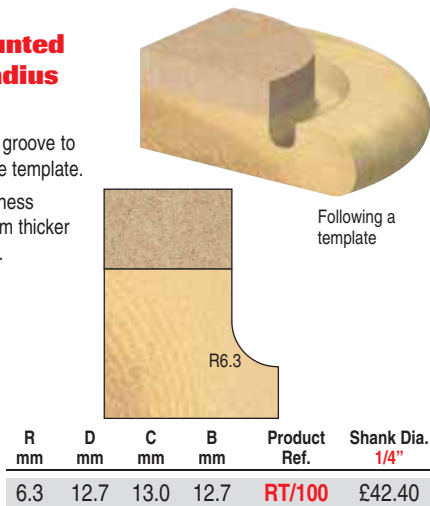
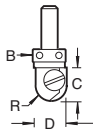
Rebate E mm	Ring Ref.	Price
3.2	BR/317	£6.79
6.35	BR/254	£4.85
7.95	BR/222	£4.85
8.75	BR/206	£4.85
9.5	BR/191	£4.85
11.1	BR/159	£4.85
11.9	BR/143	£4.85



D mm	C mm	E mm	B mm	Product Ref.	Shank Diameter 8mm	Shank Diameter 1/2"
38.1	12.0	12.7	12.7	RT/39	£85.00	£85.00

Shank Mounted Bearing Radius

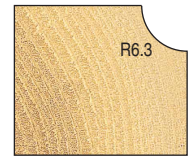
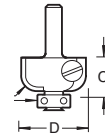
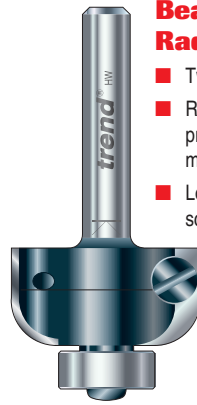
- Single blade.
- Bearing allows groove to be routed to the template.
- Template thickness should be 10mm thicker than cut length.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
6.3	12.7	13.0	12.7	RT/100	£42.40

Bearing Guided Radius

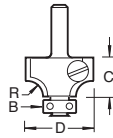
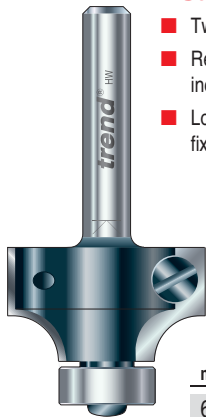
- Two blades.
- Replaceable tips are ideal for prolonged use on man-made materials.
- Low profile bearing fixing screw.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
6.3	25.0	12.7	12.7	RT/260	£47.47

Bearing Guided Round Over

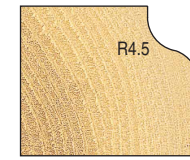
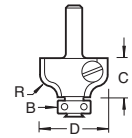
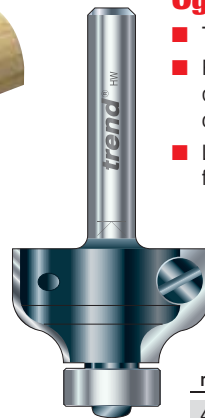
- Two blades.
- Replaceable tips increase productivity.
- Low profile bearing fixing screw.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
6.3	26.0	15.7	12.7	RT/130	£47.47

Bearing Guided Ogee

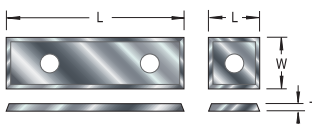
- Two blades.
- Replaceable tips allow dimensions to be constant.
- Low profile bearing fixing screw.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
4.5	26.0	15.7	12.7	RT/65	£47.47

Replaceable Blades for Rota-Tip Cutters

Product Ref.	L mm	W mm	T mm	A6/01	A6/02	A6/03	A6/010	RT/03	RT/04, 05, 06, 10, 11(M), 21 & TR43	RT/07, 08, 15-19	RT/12(M) & 14	RT/15	RT/23 & 24	RT/30, 31 & 32	RT/33	RT/39	RT/40 & 41	RT/50, 51 & 60	RT/65	RT/70	RT/72, 75	RT/80	RT/81	RT/100	RT/150	RT/260	RT/323RH	RT/323LH	RT/331	RT/343	RT/391	Each	Pack of 10			
Straight Blade																																				
RB/A	29.5	9.0	1.5					•																										£6.24	£54.89	
RB/B	49.5	12.0	1.5							•																								£7.43	£63.28	
RB/C	29.5	12.0	1.5								•																							£5.17	£43.59	
RB/D	7.5	12.0	1.5																															£6.79	£61.03	
RB/E	12.0	12.0	1.5	•																														£3.99	£30.57	
RB/F*	30.0	12.0	1.5		•																													£5.17	£40.68	
RB/G	8.4	5.6	1.1	•																														£2.91	£23.25	
RB/H	49.5	9.0	1.5																															£7.43	£61.03	
RB/I	20.0	9.0	1.5				•																											£6.24	-	
RB/J	29.5	9.0	1.5					•																										£6.24	-	
RB/K	12.0	12.0	1.5																															£6.24	-	
RB/L	13.2	9.0	1.5																															£6.24	-	
RB/T	50.0	12.0	1.7																															£10.90	£89.39	
Shaped Blade																																				
RB/M	12.0	9.0	1.5																															£6.24	-	
RB/N	12.0	12.0	1.5																															£6.24	-	
RB/O	15.7	9.0	1.5																															£6.24	-	
RB/P	15.7	9.0	1.5																															£6.24	-	
RB/Q	13.5	9.0	1.5																															£6.24	-	
RB/R	28.0	9.0	1.5																															£7.43	-	
RB/R/LH	28.0	9.0	1.5																															£7.43	-	
RB/S	16.3	12.3	2.0																															£16.47	-	



* Blade Ref. RB/F does not have bevelled ends for clearance.



Packs of 10 blades are supplied in protective sliding plastic boxes.



! Rota-Tip Replaceable Tips
Blades are fitted directly onto the tool body without removing the cutter from the router, reducing downtime to a minimum. When replacing blades, please ensure they are placed into the correct seating of the tool body. Ensure the body or slot is free of debris and/or burrs, as this may cause fracture of the blade. Do not overtighten fixing screws. Run test cuts prior to production to ensure blades are aligned correctly.

TCT STRAIGHTS & RECESSERS

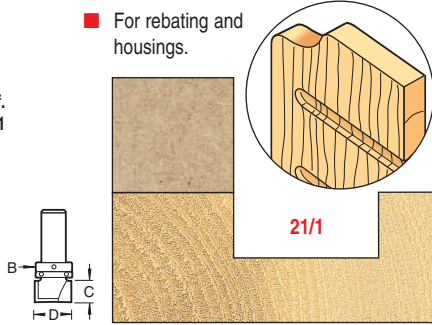


Shank Mounted Bearing Guided Housing Cutters

- Creates grooves and trenches in boards.
- Bearing follows template.
- For rebating and housings.



Ref. 21/1



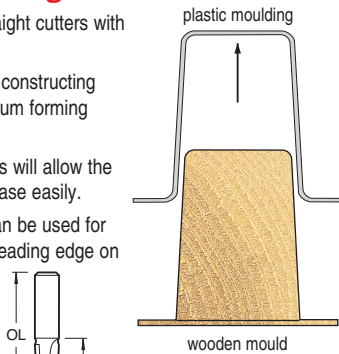
D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
19.1	11.1	19.1	21/1	£37.88	£37.88
25.4	11.1	25.4	21/2	-	£39.61
38.1	16.0	38.1	21/3	-	£55.43

Tapered Straights

- Two flute straight cutters with 3° taper.
- Designed for constructing wooden vacuum forming moulds.
- Tapered sides will allow the mould to release easily.
- Ref. 10/26 can be used for producing a leading edge on a door.



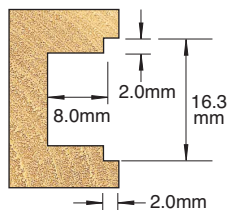
Ref. 10/25



A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/2"
87°	12.7	32.0	80.0	10/25	£38.43
87°	16.0	63.0	110.0	10/26	£66.73

Shank Mounted Bearing Guided Espagnolette Lock Recess Cutter

- For lock mechanism in French doors and windows.
- Stepped groove 16mm/12.3mm x 12mm/9.5mm deep.

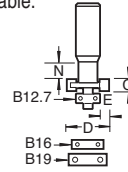
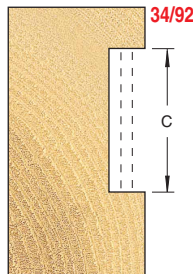
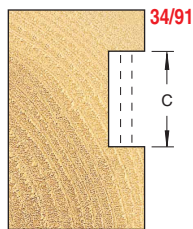
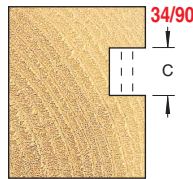


NEW

C mm	C2 mm	D mm	B mm	Product Ref.	Shank Dia. 1/2"
16.3	12.3	40.0	19.0	34/50	£99.00

Bearing Guided Inlay Sets

- To produce grooves for the insertion of coloured or natural wood inlay.
- Supplied with three bearings to allow different depths of cut.
- Alternative bearings available.



C mm	D mm	N mm	OL mm	Product Ref.	Shank Dia. 1/2"
6.3	22.2	19.0	77.0	34/90	£45.20
12.7	22.2	19.0	82.0	34/91	£48.65
19.0	22.2	19.0	88.0	34/92	£51.44

Supplied with three Bearings

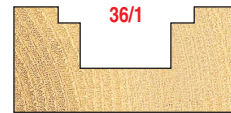
Depth E mm	Bearing Dia. mm	Product Ref.	Price
1.6	19.0	B19	£4.20
3.2	16.0	B16	£3.77
4.75	12.7	B127	£6.36

Alternative Bearings

Depth E mm	Bearing Dia. mm	Product Ref.	Price
0.6	21.0	B21	£9.00
1.1	20.0	B20	£9.00
2.1	18.0	B18	£9.90
2.6	17.0	B17	£9.69
3.6	15.0	B15	£9.69
4.1	14.0	B14	£9.69

Strip Recesser

- Five sizes of recessing cutters for producing double rebates.
- For producing recesses with a lower rebate.
- Designed to accept library/bookcase shelving strip. Ref. 36/19 is specifically designed for Tonk Strip.



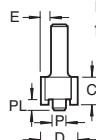
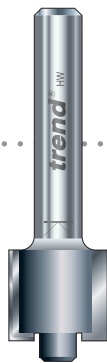
D mm	D2 mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
9.5	19.0	13.0	6.0	36/19	£45.20	£45.20
12.0	18.0	10.0	6.0	36/1	£48.11	-
13.0	19.0	10.0	6.0	36/10	£49.72	-
14.0	20.0	8.0	6.0	36/2	£48.65	£48.65
16.0	22.0	10.0	6.0	36/3	£49.19	-



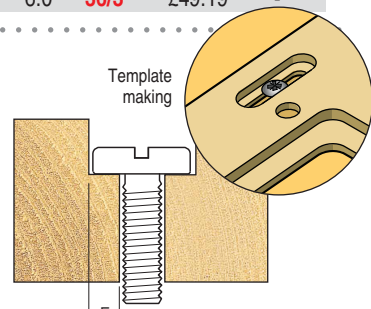
Pin Guided Counterbore Recesser

- Creates counterbore for a bolt slot in jigs.
- Use on MDF, plywood and acrylic.

A 5mm to 6.35mm wide slot is first routed. Use the pin to guide the recesser to create a counter-bored slot for M5 and M6 pan head machine.



E mm	D mm	C mm	P mm	PL mm	Product Ref.	Shank Dia. 1/4"
4.0	13.0	12.0	5.0	4.0	8D/4	£45.20



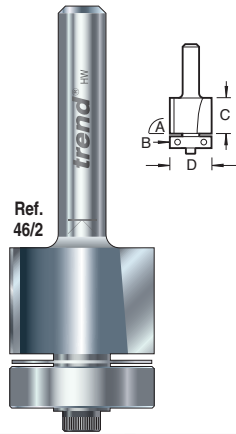
TRIMMERS PROFILERS

PROFESSIONAL ROUTER CUTTERS

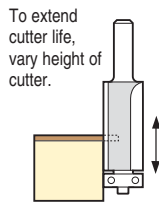


Bearing Guided 90° Trimmers

- Self-guiding trimmers with bearings mounted on nose of cutters.
- For trimming plastic or plywood overlay.
- For copy profiling, use the bearing to follow a template or base edge of board.
- A maximum 3mm overlap should be left before copy profiling.
- ▲ When using plastic laminate always allow laminate adhesive to dry before trimming. This avoids clogging the guide bearing.
- ▲ Tool diameters are 0.2mm smaller than bearing diameter.
- Refs. T46/1, 46/2 and 46/20 are down-cut with 5° shear to prevent breakout on veneer.
- Ref. 46/211 has a sleeved bearing to allow for regrinds in case of re-sharpening.



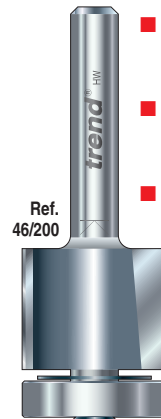
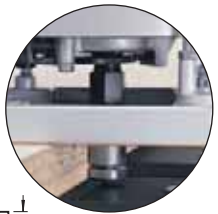
A Deg.	D mm	C mm	B mm	Product Ref.	Shank Diameter			
					1/4"	8mm	3/8"	1/2"
90°	6.3	12.7	6.3	46/05	£19.80	-	-	-
90°	6.3	25.4	6.3	46/07	£21.42	-	-	-
90°	9.5	12.7	9.5	T46/0	£22.07	-	-	-
90°	9.5	25.0	9.5	T46/02	£22.07	£22.07	-	-
90°	12.7	16.0	12.7	T46/04	£20.99	-	-	-
90°	12.7	25.0	12.7	T46/01	£22.60	£22.60	-	£22.60
90°	12.7	38.1	12.7	46/210	-	-	-	£39.61
90°	12.7	50.0	12.7	46/23	-	-	-	£63.28
90°	15.9	13.0	15.9	T46/1	£24.32	£24.32	-	-
90°	18.2	14.0	18.2	46/211	£25.51	-	-	-
90°	18.2	37.0	18.2	46/21	-	£53.71	£53.71	-
90°	18.2	50.0	18.2	46/22	-	-	£62.75	£63.28
90°	19.1	14.0	19.1	46/2	£32.29	-	£35.09	-
90°	19.1	25.0	19.1	46/20	£39.07	£39.07	£40.15	£40.15
90°	19.1	50.0	19.1	46/212	-	-	-	£59.41



Product Ref.	Price
For 46/05 & 46/07	B63B £5.28
For T46/1	B16 £3.77
For T46/0, T46/02	B95A £5.28
For T46/01, T46/04, 46/23 & 46/210	B127A £4.20
For 46/21 & 46/22	B182 £7.96
For 46/2, 46/20 & 46/212	B19 £4.20
For 46/211	B182 £7.96

Bearing Guided 90° Low Profile Trimmers

- Self-guided with low profile ball bearing guide and bearing fixing screw.
- For use in restrictive applications or within rebates of minimum 8mm height.
- Down cut to prevent breakout on veneers.



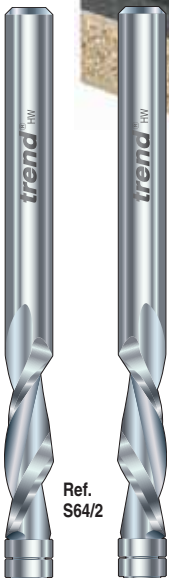
A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia.
					1/4"
90°	19.1	16.0	19.1	46/200	£34.55
90°	19.1	25.0	19.1	46/201	£40.15

Replacement Bearing

Product Ref.	Price
For 46/200 & 46/201	B19A £6.79

STC Solid Carbide Guided Spiral Trimmers

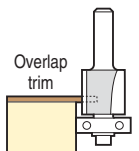
- Two flute spiral with nose mounted bearing guide.
- Ideal for routing in tight corners.
- Down-cut ideal for veneered material with super fine finish.
- Twin bearings for stability by increasing bearing surface.



STC			
Up-cut (Right-hand) Spiral			
D mm	C mm	Product Ref.	Shank Dia. 1/4"
6.35	25.4	S64/2	£56.51
Down-cut (Left-hand) Spiral			
6.35	25.4	S64/2LH	£56.51

Bearing Guided Overlap Trimmer

- Preparation cutter which leaves an overhang of 3mm, for secondary final trimming.
- Life can be extended by varying height of cutter.



A Deg.	C mm	D mm	B mm	Product Ref.	Shank Dia.
					1/4"
90°	25.4	12.7	19.0	46/19	£32.29

Replacement Bearing

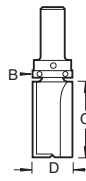
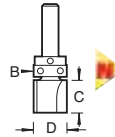
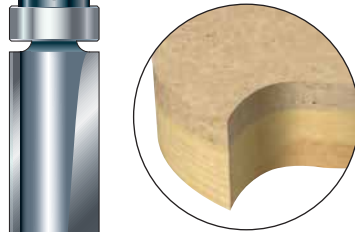
Product Ref.	Price
For 46/19	B19A £6.79

All prices are exclusive of VAT

Shank Mounted Bearing Guided 90° Template Profiler

- Profilers with shank mounted bearing guides to follow a template.
- For use with router mounted above or below a table.
- For profiling and rebating applications only. Not for plunge cutting/grooving.
- A 3mm maximum overlap should be left before trimming.
- For replacement collars, see Spare Parts on pages 110 - 111.
- Refs. 46/900, 46/902, 46/910, 46/913 and 46/91 have a shorter cutter length for use on thin boards. They are ideal for template making.

Ref. 46/91



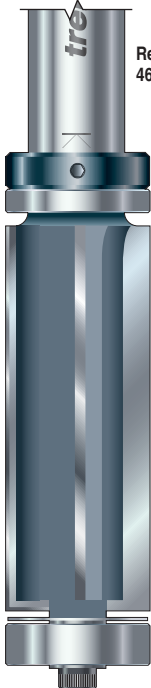
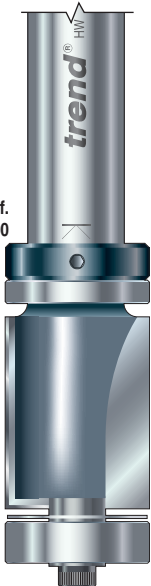
D mm	C mm	B mm	Product Ref.	Shank Diameter		
				1/4"	3/8"	1/2"
9.5	6.35	9.5	46/900	£17.76	-	-
9.5	13.0	9.5	46/902	£22.60	-	-
12.7	4.0	12.7	46/910	£23.25	-	-
12.7	6.3	12.7	46/911	£26.78	-	-
12.7	9.5	12.7	46/91	£27.88	-	-
12.7	12.7	12.7	46/913	£27.77	-	-
15.9	19.1	15.9	46/92	£33.36	-	-
15.9	25.0	15.9	46/90	£40.68	-	-
25.0	25.0	25.0	46/100	-	-	£50.91
12.7	25.4	12.7	46/95	£30.57	-	-
19.1	25.4	19.1	46/94	-	-	£51.44
26.0	25.4	26.0	46/10	-	£51.44	-
12.7	32.0	12.7	46/96	£32.29	-	-
25.4	45.0	25.4	46/101	-	-	£55.97
19.1	50.0	19.1	46/09	-	-	£54.24

Replacement Bearings

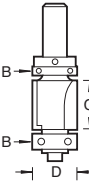
For 46/900 & 46/902	B95	£5.28
For 46/95, 46/91, 46/913, 46/96 & 46/910	B127	£6.36
For 46/90 & 46/92	B16	£3.77
For 46/10	B26E	£13.56
For 46/09 & 46/94	B19C	£6.36
For 46/100	B25G	£12.17
For 46/101	B254G	£12.17

90° Double Bearing Guided Trimmer

Ref. 46/300



Ref. 46/501



- Ball bearings fitted to both nose and shank.
- Allows templates to be placed either on top or the bottom of the material, for ease of routing.
- Allows for irregular grained timber to be profiled more easily, by turning component other way up.

Two Flute

D mm	C mm	B mm	Product Ref.	Shank Diameter	Price
19.1	25.4	19.1	46/300	12mm	£61.67
19.1	50.0	19.1	46/301	1/2"	£66.73

Four Flute

D mm	C mm	B mm	Product Ref.	Shank Diameter	Price
19.1	50.0	19.1	46/501	1/2"	£69.00

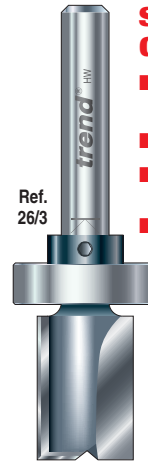
Replacement Bearings

	Product Ref.	Price
For cutters above - on nose	B19	£4.20
For cutters above - on shank	B19C	£6.36

Shank Mounted Bearing Guided 90° Template Oversize

- Oversize profiler allows component to be routed oversize to template.
- Useful when making jigs, templates and patterns.
- Can be used for trenching operations in shallow passes.
- Ref. 26/4 is for Porter-Cable® Latch & Strike Template (59375) & Hinge Template (59370).

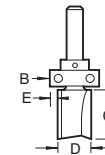
Ref. 26/3



D mm	C mm	E mm	B mm	Product Ref.	Shank Dia.	Price
8.0	19.0	2.35	12.7	26/2	1/4"	£34.55
12.7	9.5	1.6	15.9	26/4	1/4"	£25.63
12.7	19.0	3.2	19.1	26/3	1/4"	£37.88

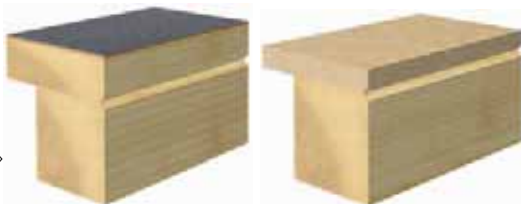
Replacement Bearings

	Product Ref.	Price
For 26/2	B127	£6.36
For 26/3	B19	£4.20
For 26/4	B16	£3.77



Bearing Guided 90° Trimmer & 'V' Groove

- Two flute.
- For trimming of laminate and solid lipping.
- 1.6mm deep 'v' groove to hide glue line.



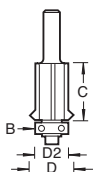
D mm	D2 mm	C mm	B mm	Product Ref.	Shank Dia.	Price
16.0	12.7	25.4	12.7	46/85	1/4"	£24.32

Replacement Bearing

	Product Ref.	Price
Bearing 12.7mmØ	B127A	£4.20

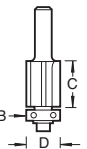
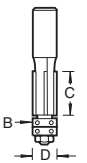
Alternative Bearing

	Product Ref.	Price
To reduce 'v' groove depth to 1.0mm.	B14A	£9.69

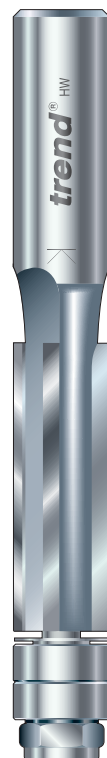


Bearing Guided 90° Triple Flute

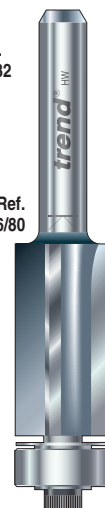
- Self-guiding triple flute cutters.
- Extra fine trimming and longer life.
- For trimming of laminate or plywood overlay etc.
- Ref. 46/82 has twin bearings for stability by increasing the bearing surface and is an industrial profiling tool for longer runs of work.
- Ref. 46/84 - 2mm maximum trim per pass.



Ref. 46/82



Ref. 46/80



D mm	C mm	B mm	Product Ref.	Shank Diameter	Price
12.7	25.4	12.7	46/80	1/4"	£26.05
12.7	38.1	12.7	46/82	-	£54.89
12.7	51.0	12.7	46/84	-	£61.03

Replacement Bearing

	Product Ref.	Price
Bearing 12.7mmØ	B127A	£4.20

Replacement Nut

	Product Ref.	Price
For 46/82	ANUT/46/82	£1.72

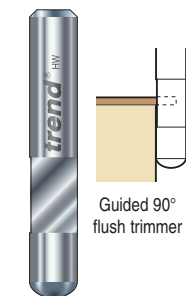
LAMINATE TRIMMERS

PROFESSIONAL ROUTER CUTTERS

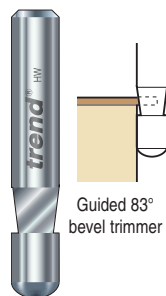


Guided Economy Trimmers

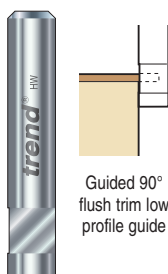
- Solid Tungsten Carbide economy cutter.
- Self-guiding 90° trimming only with Ref. S48/39 & S48/40.
- Self-guiding at 83° with Ref. S48/41.
- Ref. S48/42 is for trimming on a rebate. The guide length is 3mm.
- Ref. S48/39 is a shorter version of Ref. S48/40.



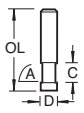
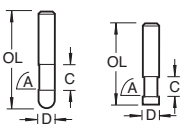
Refs. S48/40 & S48/39



Ref. S48/41



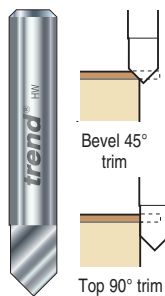
Ref. S48/42



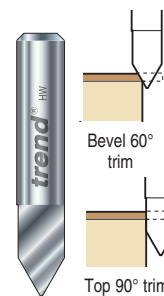
STC						
A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"	
90°	6.3	10.0	38.0	S48/39	£21.53	
90°	6.3	10.0	52.0	S48/40	£24.87	
83°	6.3	6.0	38.0	S48/41	£21.53	
90°	6.3	6.0	35.0	S48/42	£21.53	

Economy Trimmers

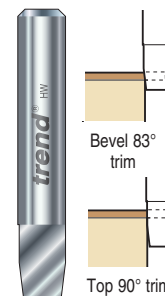
- Solid Tungsten Carbide economy cutter.
- For use on short runs at 90° or 60° with Ref. S47/70, at 90° or 83° with Ref. S47/71 and at 90° or 45° with Ref. S47/72.
- Will trim and bevel by changing cutter height.
- Requires a side fence or a copy follower guide on the router.



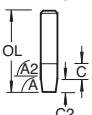
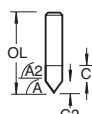
Ref. S47/72



Ref. S47/70



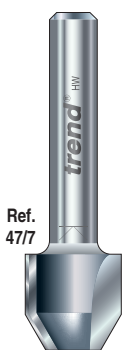
Ref. S47/71



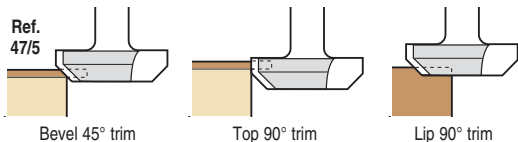
STC							
A Deg.	A2 Deg.	D mm	C mm	C2 mm	OL mm	Product Ref.	Shank Dia. 1/4"
45°	90°	6.3	6.3	3.2	38.0	S47/72	£21.53
60°	90°	6.3	6.0	6.0	32.0	S47/70	£23.79
83°	90°	6.3	5.0	4.5	38.0	S47/71	£21.53

Combi Trimmers

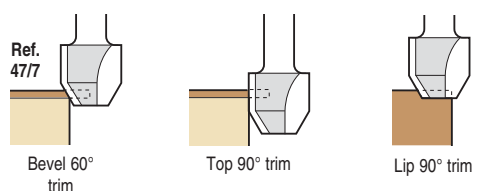
- For trimming top & lip.
- Economical cutters, perform 3 functions:
 1. To top trim the overlay at 90°.
 2. To trim the overlay at 45° or 60°.
 3. The base of the cutter can trim the vertical lipping at 90°.
- Requires side-fence or roller bearing.



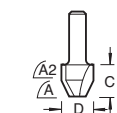
Ref. 47/7



Ref. 47/5



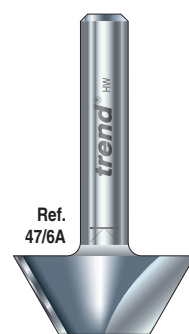
Ref. 47/7



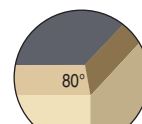
A Deg.	A2 Deg.	D mm	C mm	Product Ref.	Shank Dia. 1/4"
45°	90°	21.0	12.0	47/5	£29.39
60°	90°	12.7	12.7	47/7	£22.60

Bevel Trimmers

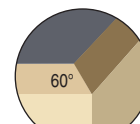
- Bevel cutters used for edging.
 - For trimming laminate, when a wider edge line is preferred on the finished edge.
 - Supplied in 80°, 60° and 30° versions of bevel angle.
- No bottom cut.**



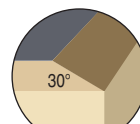
Ref. 47/6A



Ref. 47/3



Ref. 47/6A



Ref. 47/6C

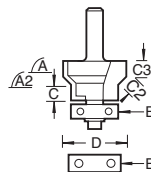
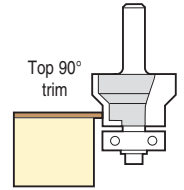
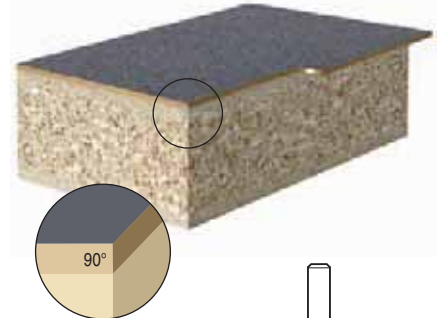
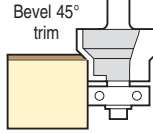
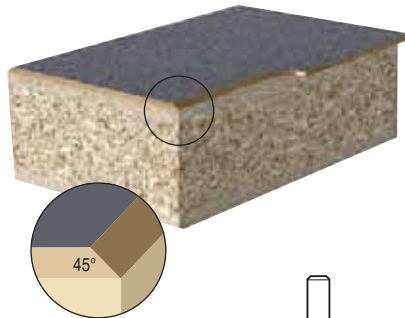
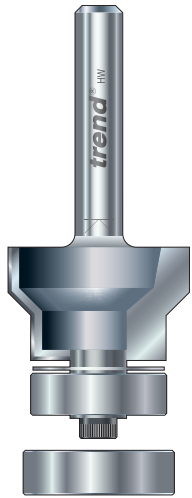


A Deg.	D mm	C mm	Product Ref.	Shank Dia. 1/4"
80°	20.0	14.0	47/3	£29.39
60°	24.0	10.0	47/6A	£28.84
30°	24.0	12.0	47/6C	£27.12

All prices are exclusive of VAT

Bearing Guided Combi Trimmers

- Self-guided combination trimmer.
- A 90° trim is obtained by engaging the bottom half.
- A 45° trim is obtained by lowering the cutter.
- A fine height adjuster is recommended when using this cutter.
- A larger 20mm bearing will spread the wear to the cutting edges when 45° trimming.



A Deg.	A2 Deg.	D mm	C mm	C2 mm	C3 mm	Product Ref.	Shank Dia. 1/4"
90°	45°	24.0	6.0	5.0	6.0	46/06	£42.95

Replacement Bearing

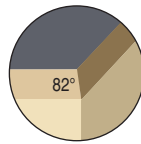
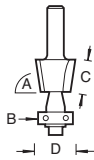
Bearing 18.0mmØ **B18** £9.90

Alternative Bearing

Bearing 20.0mmØ to spread wear **B20** £9.00

Bearing Guided Bevel Trimmer with Glue Gap

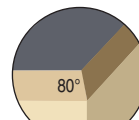
- Self-guided trimmer.
- Has a gap between the tips and bearing, to reduce adhesive build-up.



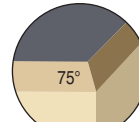
A Deg.	D mm	C mm	Product Ref.	Shank Dia. 1/4"
82°	15.0	12.0	46/6D	£22.07

Bearing Guided Bevel Trimmers

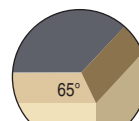
- Six self-guided trimmers.
- Cut a wider edge line, at angles between 30° and 80°.
- Bearing is supplied as standard.
- A larger 19mm diameter bearing will spread the wear of the cutting edges.



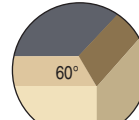
Ref. 46/3



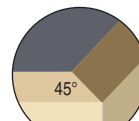
Ref. 46/6E



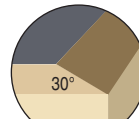
Ref. 46/6F



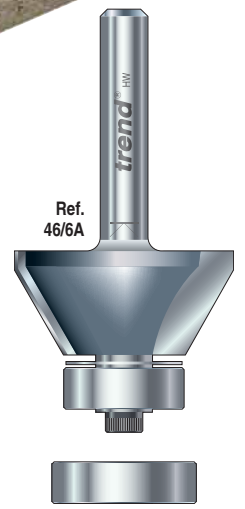
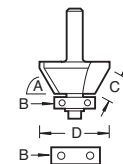
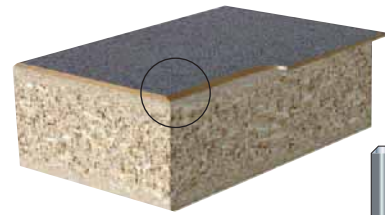
Ref. 46/6A



Ref. 46/6B



Ref. 46/6C



Ref. 46/6A

A Deg.	D mm	C mm	Product Ref.	Shank Dia. 1/4"
80°	20.0	14.0	46/3	£38.43
75°	15.9	6.3	46/6E	£19.90
65°	19.1	6.3	46/6F	£19.90
60°	29.0	13.0	46/6A	£39.07
45°	27.0	9.0	46/6B	£39.61
30°	27.0	7.0	46/6C	£36.81

Replacement Bearing

For 46/3-6C 16.0mmØ **B16** £3.77

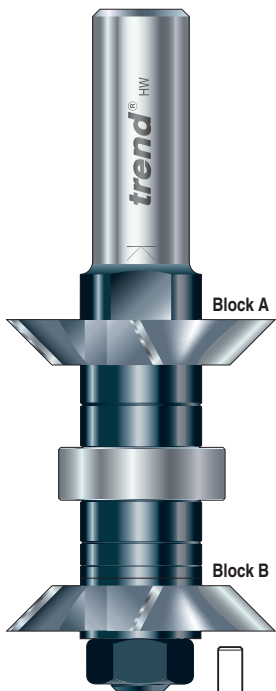
For 46/6D-F 12.7mmØ **B127A** £4.20

Alternative Bearing

For 46/3-6C 19.0mmØ **B19** £4.20

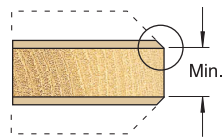
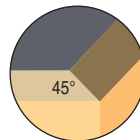
Bearing Guided Adjustable Chamfer

- Adjustable trimmer will trim and bevel the top and bottom edges of the workpiece.
- The width of workpiece accommodated can be adjusted with spacers.
- Trimmer blocks have four wings.
- Life of cutting edges can be extended with larger bearing 26mm Ref. BB26.



Timber thickness

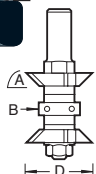
Min. 19.0mm
Max. 36.0mm



A Deg.	D mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
45°	35.5	22.0	96.0	765	£84.28

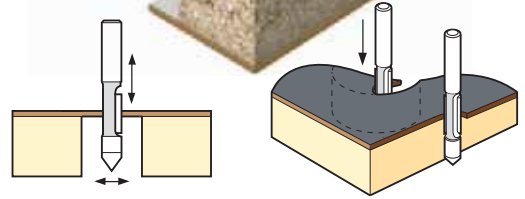
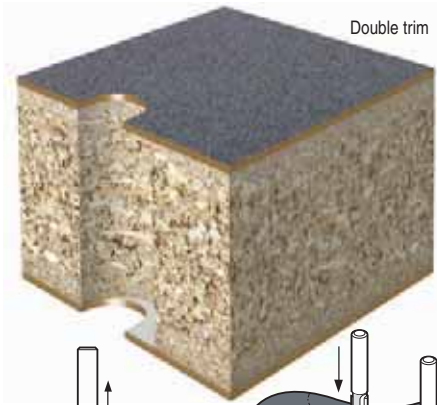
Spare Parts

45° Block A	SP-765A	£40.68
45° Block B	SP-765B	£40.68
Arbor with spacers	SP-765C	£8.51
Bearing 22.0mmØ	BB22	£9.04
Alternative bearing	BB26	£12.17



Guided Pierce & Trim

- Combination pierce and trim cutters.
- Pierce and cut out apertures in laminate worktops.
- Using nose of the cutter as a guide follower for all except Ref. 47/42.
- Ref. 47/8 is High Speed Steel for extra fine finish on non-abrasive materials.
- Ref. S47/4 is made from Solid Carbide for long life.
- Refs. 47/50, 47/50S and 47/42 will trim bottom and top laminate simultaneously.
- Refs. 47/50S and 47/42 are specially designed for the caravan building industry, used for cutting apertures in windows, doors and the floor pan.
- Ref. 59/1 is a single fluted spiral, specifically suited for aluminium panels in caravan manufacture.
- Ref. 47/42 has a TC plunge cut.



TCT

Single Flute

D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 3/8"
6.3	18.0	47/4	£19.27	-
6.3	22.0	S47/4	£27.12	-
9.5	25.0	47/45	-	£31.11

Staggered Single Flute

D mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/2"
12.7	29.0	29.0	47/42	£36.81

Two Flute

D mm	C mm	Product Ref.	Shank Diameter 1/2"
12.7	30.0	47/40	£38.43

Double Two Flute

D mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/2"
12.7	22.5	22.5	47/50S	£48.11
12.7	24.0	24.0	47/50	£48.11

HSS

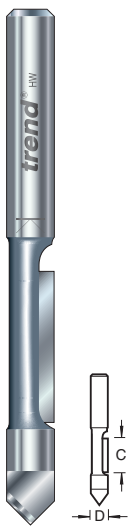
Single Flute

D mm	C mm	Product Ref.	Shank Diameter 1/4"
6.3	16.0	47/8	£15.28

Single Flute Spiral

6.3	19.1	59/1	£26.59
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Ref. 47/4, S47/4, 47/45 & 47/8



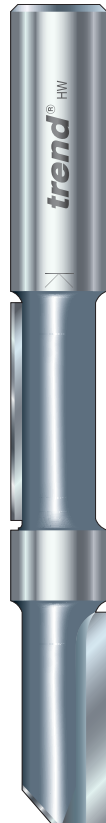
Ref. 59/1



Ref. 47/40



Ref. 47/42

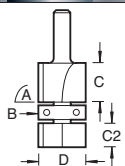
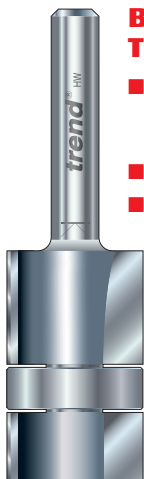
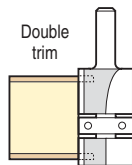


Ref. 47/50 & 47/50S



Bearing Guided Double Trim

- For trimming top and bottom surfaces simultaneously with bearing following the core.
- Two fluted.
- Increased productivity.



A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 1/4"
90°	18.0	15.0	9.0	46/7	£54.24

Replacement Bearing

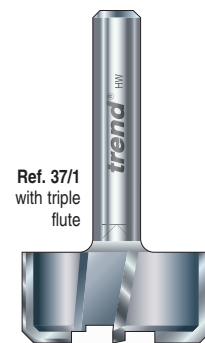
Bearing 18.0mmØ **B18** £9.90

90° Trimmers

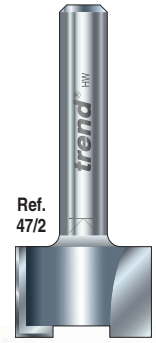
- Ref. 37/1 has three flutes and bevelled corners to prevent scoring. Ideal for flush trimming of hardwood or plastic edge strip to obtain fine finish. Use with a side-fence.
- Ref. 47/2 and Ref. 47/20 are for trimming the lipping of plastic overlay and for rebating and machining wood, Duralium and plastics.



Trimming hardwood lipping with Ref. 37/1.



Ref. 37/1 with triple flute

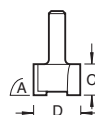
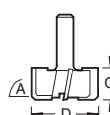


Ref. 47/2



90° top trim & lip trim with Refs. 47/2 & 47/20.

A Deg.	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
90°	25.0	12.0	37/1	£47.47	-
90°	18.0	12.0	47/2	£35.00	-
90°	20.0	13.0	47/20	£32.83	£35.63



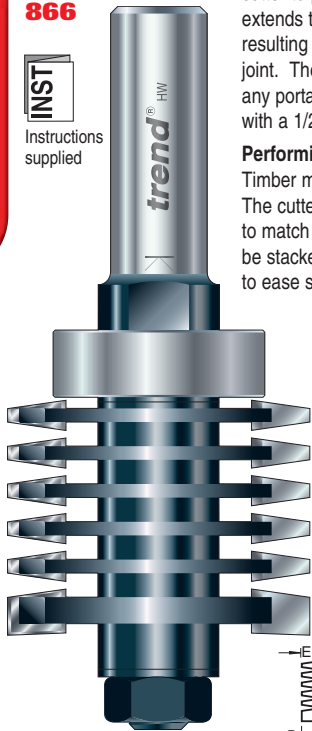
All prices are exclusive of VAT

JOINTING CUTTERS



Bearing Guided Finger Jointer Set 866

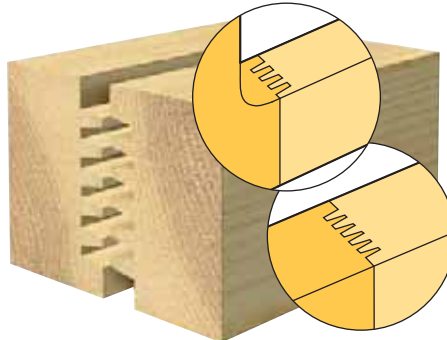
INST
Instructions supplied



Ref. 866 Finger Jointer combines an assembly of five TCT slotting cutters with an abutting-edge cutter to produce a profile that extends the glue line threefold, resulting in an extremely strong joint. The Finger Jointer fits into any portable or stationary router with a 1/2" collet.

Performing the cut

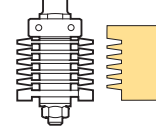
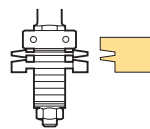
Timber must be machined square. The cutters should be assembled to match the spindle rotation, and be stacked at 90° to one another to ease stress on the tool.



Fitted with 1 cutter
Timber thickness
Min. 11.0mm (7/16")
Max. 16.0mm (5/8")

Fitted with 5 cutters
Timber thickness
Min. 31.0mm (1-3/16")
Max. 36.0mm (1-3/8")

Timber thickness
Min. 11.0mm (7/16")
Max. 36.0mm (1-3/8")



D mm	E mm	B mm	OL mm	Product Ref.	Shank Diameter 1/2"
40.0	6.0	28.0	96.0	866	£99.00

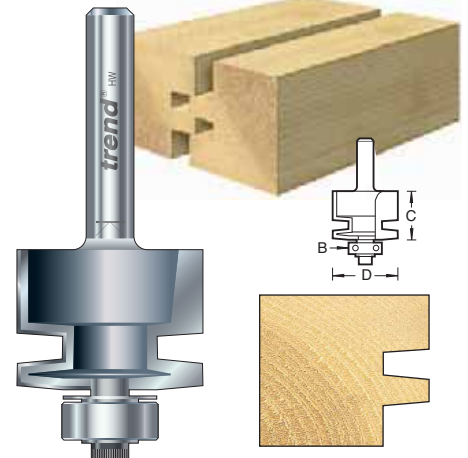
Spare Parts

Arbor with spacers	SP-866A	£26.05
Tapered finger cutter - 2 wing	SP-866B	£15.28 (each)
Tapered butting cutter - 2 wing	SP-866C	£17.00
Bearing 28mmØ	BB28	£12.17
Spacer 8mm bore x 3.4mm thick	SPAC/8/34	£1.51 (each)

Bearing Guided Finger Jointer Set 865

Timber thickness
Min. 11.0mm
Max. 26.0mm

A bearing guided reversible finger jointer, to increase the gluing area for edge to edge joints.

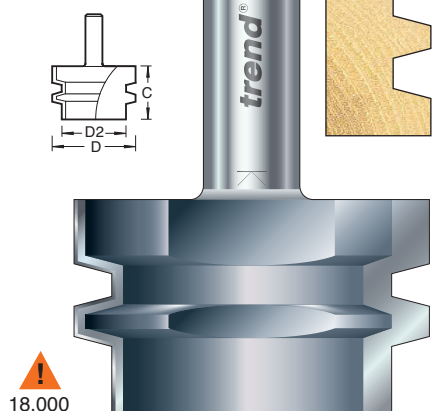


D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
24.6	18.5	12.7	865	£53.71

Offset Tongue & Groover

A heavy duty reversible finger jointer, to increase the gluing area for edge to edge joints.

Timber thickness
Min. 14.0mm
Max. 25.0mm

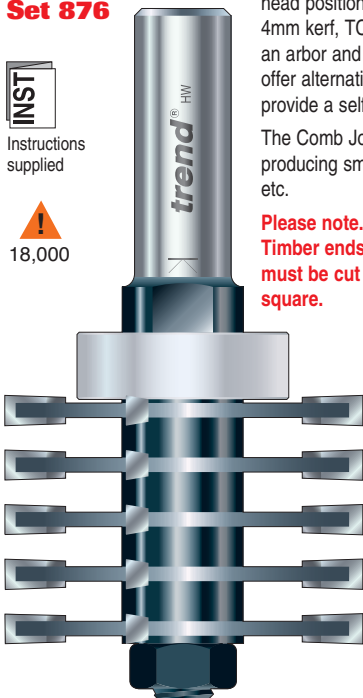


D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
47.5	37.0	30.0	87/01	£83.09

Bearing Guided Combi Jointer Set 876

INST
Instructions supplied

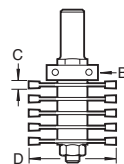
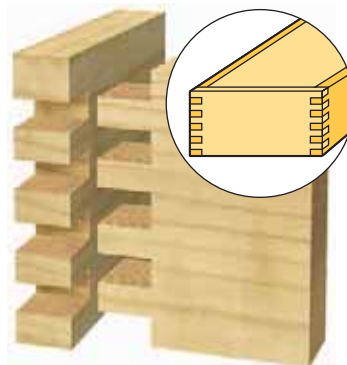
⚠
18,000



This Comb Jointing Set can be fitted to all heavy duty routers mounted in a fixed head position. It comprises a set of five 4mm kerf, TCT groovers, mounted on an arbor and three ball bearings. These offer alternative cutting depths and provide a self-guiding facility.

The Comb Joints is ideally suited for producing small boxes, instrument cases etc.

Please note. Timber ends must be cut square.



Timber width
Max. 40.0mm

D mm	C mm	B mm	OL mm	Product Ref.	Shank Diameter 1/2"
47.6	4.0	28.0	96.0	876	£109.00

Spare Parts

Arbor with spacers	SP-876A	£26.59
Slotter - 3 wing	SP-876B	£15.83 (each)

Timber Thickness

Bearing 34mmØ up to 6.5mm	BB34	£12.17
Bearing 29mmØ 6.6mm to 9.0mm	BB29	£12.17
Bearing 28mmØ 9.1mm to 9.5mm	BB28	£12.17

Spacer 8mm bore x 5.3mm thick	SPAC/8/53	£1.51 (each)
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⚠ For stationary machines at recommended speeds as indicated.

All prices are exclusive of VAT

Mitre Corner

These cutters produce a lapped mitre joint.

Timber thickness

Min. 15.0mm
Max. 18.0mm

Ref. 10/20

Ref. 10/21

Box construction.

10/21

10/20

45°



18,000

A Deg.	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
45°	51.3	10.0	23.0	10/20	£99.00
45°	35.0	15.0	25.0	10/21	£85.88

Mitre Lock Jointer

Machining of this joint is carried out by routing one piece with the inside face on the table. The matching corner inside face is machined upright against the fence. Make sure that the cutter is centred on the workpiece. The cutter can also be used for a glue joint, for joining lengths together. Ideal for speaker cabinets and drawer construction.

Please note. These tools cannot be re-sharpened. Inverted use only.

Ref. 10/97



Instructions supplied



Timber thickness
Min. 8.0mm
Max. 12.0mm



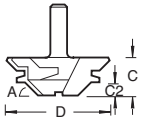
10/97

24,000

10/99

16,000

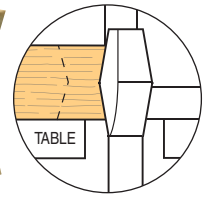
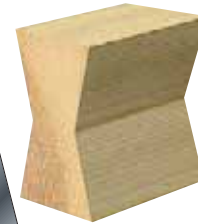
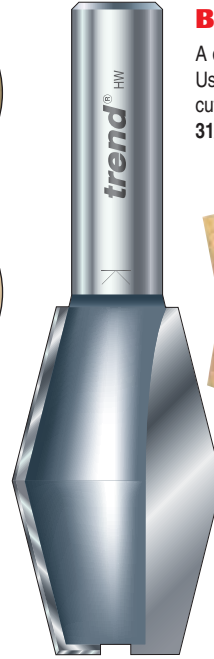
Timber thickness
Min. 15.0mm
Max. 25.0mm



A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
45°	42.0	12.7	4.0	10/97	£89.00	-
45°	68.0	30.0	12.5	10/99	-	£99.00

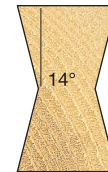
Butterfly Spline Cutter

A decorative joint for butterfly keys and splines. Use in conjunction with 104° (14°) dovetail cutters Ref. L120, 31/33, 31/12, 31/23, 31/25 & 31/50. For use in router tables.

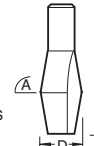


Projects

See Arched Mirror project at www.trend-uk.com



Instructions supplied

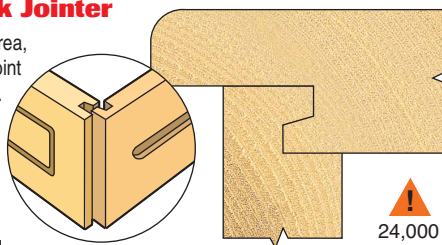


A Deg.	D mm	C mm	Product Ref.	Shank Dia. 1/2"
104°	28.5	44.0	10/40	£55.97

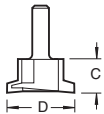
Drawer Lock Jointer

To increase gluing area, producing a strong joint in drawer production.

Timber thickness
Min. 15.0mm
Max. 25.0mm



24,000



D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
25.4	12.7	10/30	£33.36	£33.36

Bearing Guided Knuckle Joint Cutter

Cutters to create knuckle joints for gate leg tables. The cutter should be used in a router table. Hand tools will be required to finish the joint.

Timber thickness:

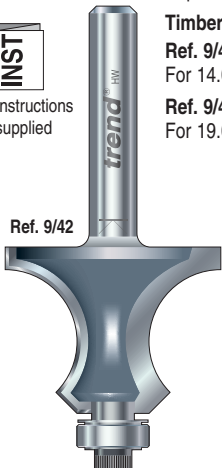
Ref. 9/41
For 14.0mm to 15.0mm.

Ref. 9/42
For 19.0mm.

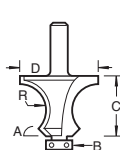


Instructions supplied

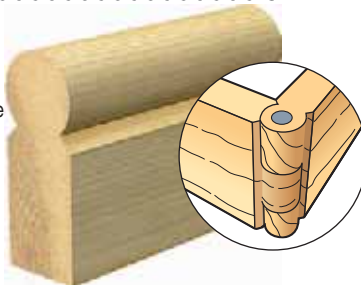
Ref. 9/42



24,000

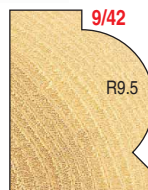


A Deg.	R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
45°	7.14	23.8	17.0	9.5	9/41	£37.35
45°	9.5	28.5	22.0	9.5	9/42	£40.68



9/41

9/42

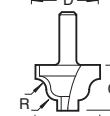
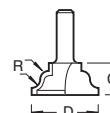
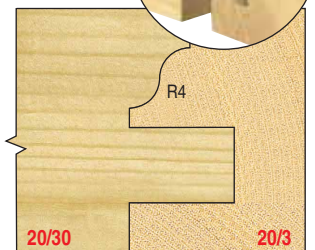
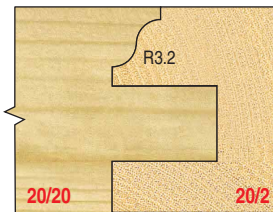
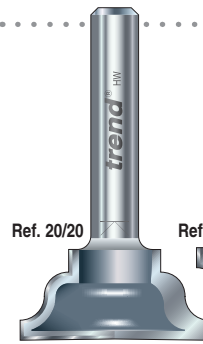


Classic Panel

These cutters simplify the construction of framing. The scribe matches the profile to form a shoulder scribe. Tenon and groove/rebate must be cut separately.

Ref. 20/20

Ref. 20/2



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
3.2	25.0	12.0	20/20	£65.55
3.2	21.0	13.0	20/2	£56.51
4.0	28.5	16.5	20/30	£70.71
4.0	24.0	17.0	20/3	£58.76

! For stationary machines at recommended speeds as indicated.

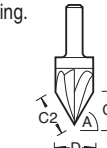
All prices are exclusive of VAT

CHAMFER & 'V' GROOVE

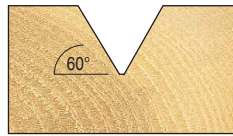


Three Flute Engraver

Cuts cleanly without feather edging. Solid Carbide for long life. Cuts to a fine 'V' groove point. Ideal for sign writing.



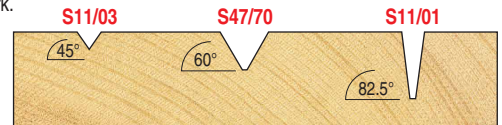
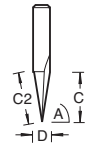
A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
60°	14.5	12.5	14.0	S11/11	£48.65	£48.65



Engraver

Solid Carbide for long life. Ideal for engraving and veining work.

Ref. S11/01

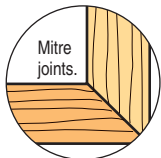


STC						
A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Diameter 3mm	Shank Diameter 1/4"
45°	3.0	3.0	-	S11/03	£22.07	-
60°	6.3	6.0	6.0	S47/70	-	£23.79
82.5°	5.0	15.0	16.0	S11/01	-	£35.09

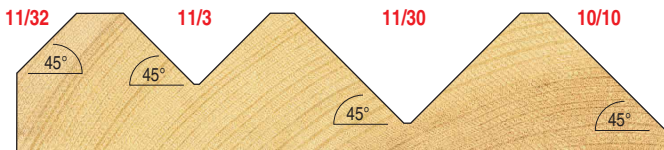
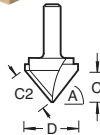
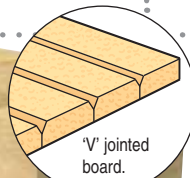
Chamfer 'V' Groove

Use for bevelling, chamfering and for producing mortar grooves. Approx. 1.0mm flat will be found on nose.

Ref. 11/3 is ideal for imitating 'V' jointed tongue and groove on man-made board.



Ref. 11/30

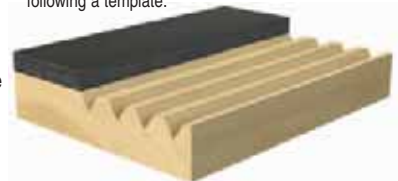


A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
30°	21.5	5.5	12.0	11/1	£30.57	-	£30.57
60°	12.7	10.3	11.9	11/5	£23.79	£23.79	£23.79
45°	9.5	5.0	6.5	11/2	£29.39	-	£27.98
45°	12.7	6.5	9.0	11/31	£21.53	-	£21.53
45°	16.0	8.0	11.0	11/32	£23.06	-	£23.06
45°	19.1	9.2	13.0	11/3	£25.51	£25.51	£25.51
45°	25.4	13	17.5	11/30	£48.43	-	£46.13
45°	32.0	15.0	22.0	10/10	-	-	£46.39
45°	38.0	19.0	26.5	10/11	-	-	£44.13
45°	51.0	25.0	35.0	10/12	-	-	£89.00

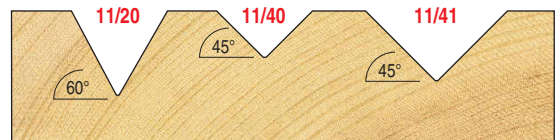
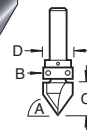
Shank Mounted Ball Bearing Cutters

Decorative fluting following a template.

Follows template mounted on board surface. Template should be at least 5mm thicker than cutter cut length. Approx. 1.0mm flat will be found on nose.



Ref. 11/20



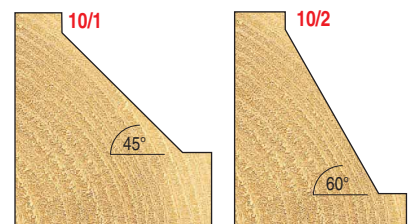
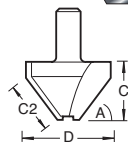
A Deg.	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
60°	12.7	16.0	12.7	11/20	£32.83	-
45°	12.7	12.7	12.7	11/40	£28.84	-
45°	19.1	16.0	19.1	11/41	-	£39.61

Mortar Groove & Large Chamfer

Use for producing mortar grooves and for bevelling applications.



Ref. 10/2

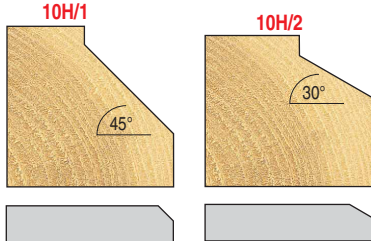
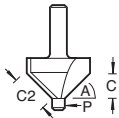
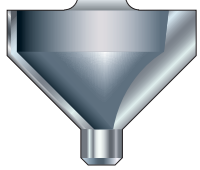


A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 1/2"
45°	41.0	22.5	23.0	10/1	£46.92
60°	38.0	27.0	25.5	10/2	£50.91

Pin Guided Chamfer/Bevel

Ideal for fast chamfering. Popular in the sign making trades. For chamfering / bevelling edges of plastic material.

Ref. 10H/1

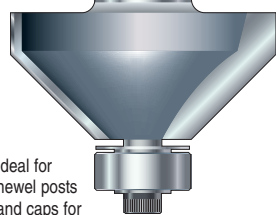


A Deg.	C mm	C2 mm	P mm	Product Ref.	Shank Dia. 1/4"
45°	10.0	14.0	5.5	10H/1	£36.81
30°	6.3	12.0	5.5	10H/2	£37.35

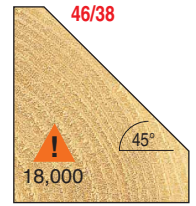
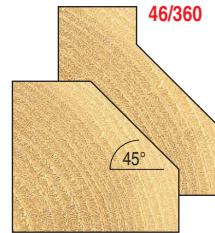
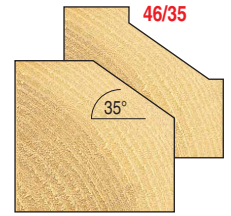
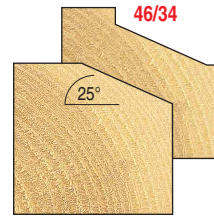
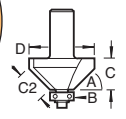
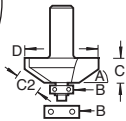
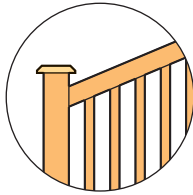
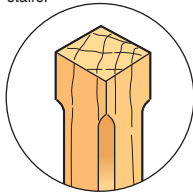
Bearing Guided Chamfer

With Ref. 46/34 and Ref. 46/35 the larger bearing removes the flat.

Ref. 46/360



Ideal for newel posts and caps for stairs.



Supplied with two Bearings

A Deg.	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter 8mm	Shank Diameter 1/2"
25°	41.0	5.0	13.0	12.7&19.0	46/34	£49.19	£49.19
35°	41.5	8.0	13.7	12.7&19.0	46/35	-	£57.69

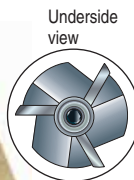
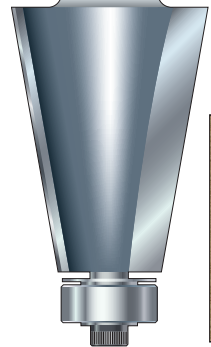
Supplied with one Bearing

A Deg.	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
45°	31.8	12.0	16.0	9.5	46/37	£51.44	£51.44
45°	35.1	12.0	16.0	12.7	46/360	£61.67	£61.67
45°	50.0	19.0	26.0	12.7	46/38	-	£66.73

Bevel Cutter

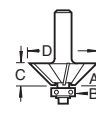
Useful for bevelling thick timbers. Certain sizes can be used for jointing, boxes, pilasters and carcassing. Ref. 11/17 is ideal for use by wood turners with smaller routers to create staves on 25mm stock. For full bevells a template should be fitted to component.

Ref. 46/103

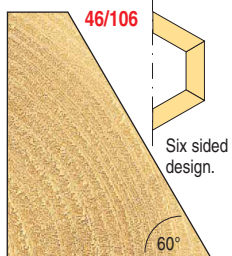
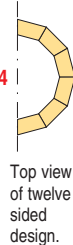
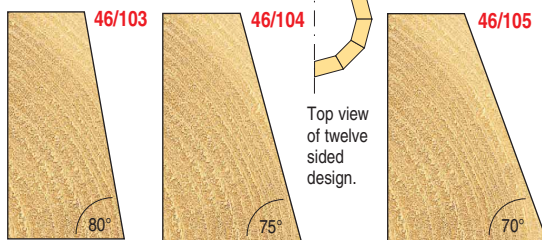


Bearing Guided 45° 3 Flute Chamfer

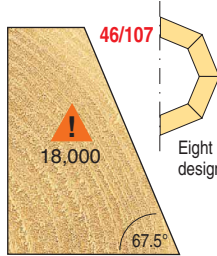
For use on wood and man-made board. Ideal for extra fine finish.



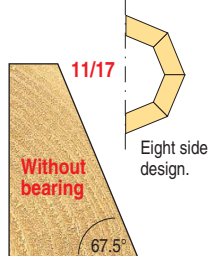
A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
45°	34.0	11.0	12.7	41/5	£44.13



Six sided design.



Eight sided design.



Without bearing

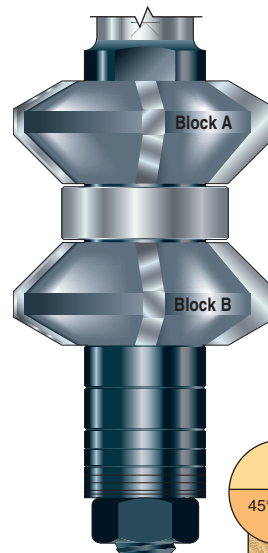
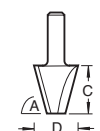
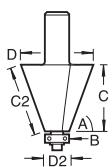
Eight sided design.

Bearing Guided

A Deg.	D mm	D2 mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 1/2"
80°	26.0	12.7	35.0	36.0	12.7	46/103	£61.67
75°	30.0	12.7	35.0	36.0	12.7	46/104	£66.73
70°	35.0	12.7	35.0	38.0	12.7	46/105	£66.73
60°	53.0	12.7	35.0	40.0	12.7	46/106	£89.33
67.5°	42.0	12.7	35.0	38.5	12.7	46/107	£66.73

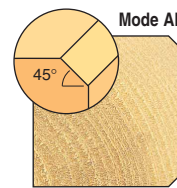
Without Bearing

A Deg.	D mm	C mm	Product Ref.	Shank Dia. 1/4"
67.5°	28.0	28.0	11/17	£47.47

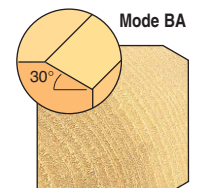


Bearing Guided Adjustable Chamfer

This adjustable chamfer set can be used to produce chamfers on the top and bottom edges. The width of timber accommodated by the cutter can be varied by adding spacers above and below the guide bearing. Smaller timber thicknesses can be accommodated by moving the bearing below both blocks. By reversing the positions of the blocks, an alternative angle can be achieved.



Mode AB



Mode BA

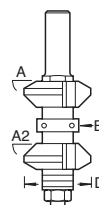
Timber thickness

Angle 45° Max. 25.5mm
Angle 30° Max. 20.0mm

A Deg.	A2 Deg.	D mm	B mm	Product Ref.	Shank Dia. 1/2"
30°	45°	35.0	22.0	767	£89.00

Spare Parts

Block A - 3 wing	SP-767A	£40.68
Block B - 3 wing	SP-767B	£40.68
Arbor with spacers	SP-767C	£12.48
Bearing 22mmØ	BB22	£9.04



DOVETAIL CUTTERS

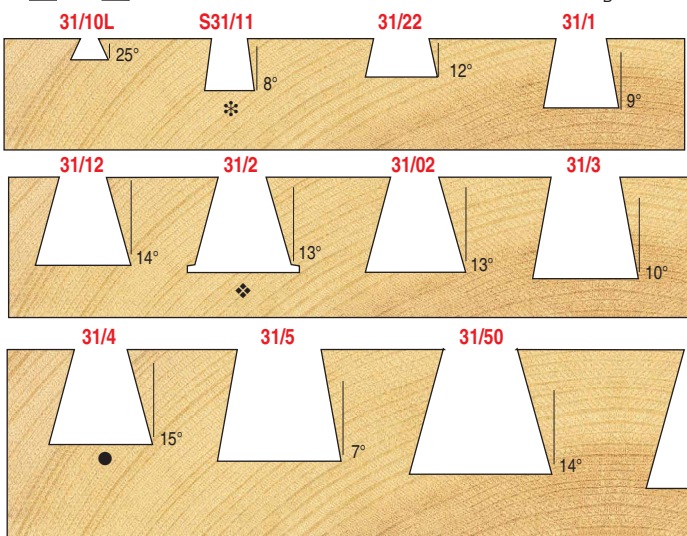
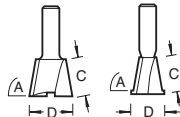


Ref. 31/02

Dovetail Cutters

For dovetail joints and sliding dovetails. To suit user preference, the table shows angles from the horizontal and the profiles show angles from the vertical.

- * For use with Trend Dovetail Jig DJ300.
- ❖ For use with DeWalt Dovetail Jig DE6251.
- For use with Bosch Dovetail Jig ZF60.



A Deg.	D mm	D inch	C mm	Product Ref.	1/4"	Shank Diameter 8mm	3/8"	1/2"
115°	5.0	-	3.0	31/10L	£28.84	-	-	-
98°	6.0	-	6.9	S31/11	*£27.77	-	-	-
102°	9.5	3/8	8.5	31/22	£37.88	-	-	-
99°	10.0	-	10.0	31/1	£24.87	-	-	-
104°	12.7	1/2	10.0	31/12	-	-	-	£23.68
103°	13.2	-	14.0	31/2	❖£25.51	-	-	-
103°	13.2	-	13.0	31/02	£27.77	-	-	-
100°	14.0	-	14.0	31/3	£26.59	-	-	-
105°	14.0	-	14.0	31/4	●£19.80	-	-	-
97°	16.0	5/8	16.0	31/5	£30.57	-	-	-
104°	19.1	3/4	19.1	31/50	-	-	-	£29.60
105°	22.0	7/8	22.0	31/20	-	£31.11	£31.11	-
104°	22.0	7/8	22.2	31/23	-	-	-	£30.14
104°	25.4	1	25.4	31/25	-	-	-	£31.21

Stair Housing Dovetail Cutters

Purpose made for stair housing jigs. Ensures tight fit of tread in string on face edge.

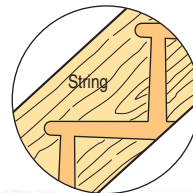
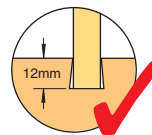
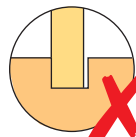
Refs. 32/11 to 32/14 are available in left hand (LH) and right hand (RH) rotation. RH cutters are also used with Trend Stair Jigs. Please state LH or RH when ordering.

Trend Stair Jig Ref. STAIR/A

Recommended cutters for tread thickness:

- Ref. 32/10X1/2TC 22mm (7/8")
- Ref. 32/11X1/2TC 25.4mm (1")
- Ref. 32/12X1/2TC 28.5mm (1-1/8")
- Ref. 32/13X1/2TC 32mm (1-1/4")

A Deg.	D mm	D inch	C mm	Product Ref.	Rotation	Shank Dia. 1/2"
95°	14.0	-	20.0	32/10	-	£46.92
95°	16.0	5/8	26.0	32/11	LH	£54.24
95°	16.0	5/8	26.0	32/11	RH	£46.92
95°	19.0	3/4	25.5	32/12	LH	£54.24
95°	19.0	3/4	25.5	32/12	RH	£48.65
95°	22.0	7/8	26.0	32/13	LH	£56.51
95°	22.0	7/8	26.0	32/13	RH	£48.65
95°	25.4	1	25.4	32/14	LH	£61.67
95°	25.4	1	25.4	32/14	RH	£56.51



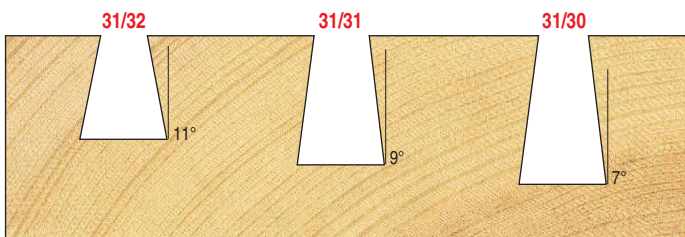
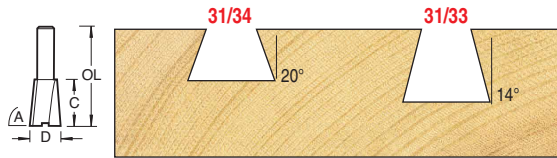
Stair Jigs
See page 141 for full details.
Ref. STAIR/A
Ref. STAIR/B

DC400 Jig Dovetail Cutters

Cutters for use with the Trend DC400 Dovetail Jig. These cutters have extra long shanks.

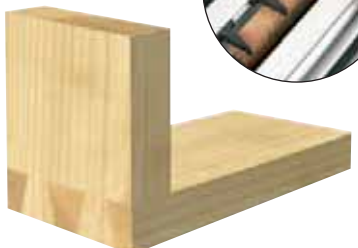
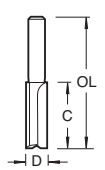


A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Diameter	
					1/4"	8mm
110°	11.3	6.35	56.0	31/34	£22.07	£22.07
104°	11.3	9.5	59.0	31/33	£22.07	£22.07
101°	11.3	13.0	63.0	31/32	£23.25	£23.25
99°	11.3	16.0	66.0	31/31	£23.25	£23.25
97°	11.3	19.0	59.0	31/30	£23.25	£23.25



DC400 Jig Straight Two Flute Cutters

For use with the Trend DC400 Dovetail Centre. These straights have extra long shanks and are used to cut the dovetail pins.

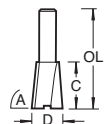


D mm	C mm	OL mm	Product Ref.	Shank Diameter	
				1/4"	8mm
7.9	25.0	70.0	3/42	£22.07	£22.07
8.0	25.0	70.0	3/43	£22.07	£22.07
8.1	25.0	70.0	3/44	£22.07	£22.07
8.9	25.0	70.0	3/45	£22.07	£22.07

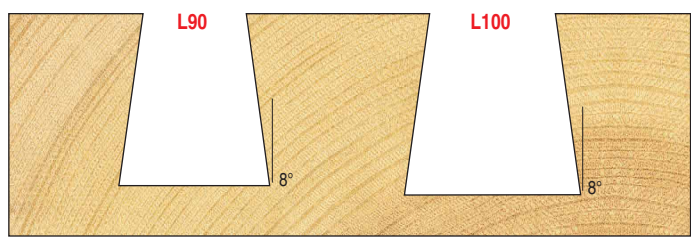
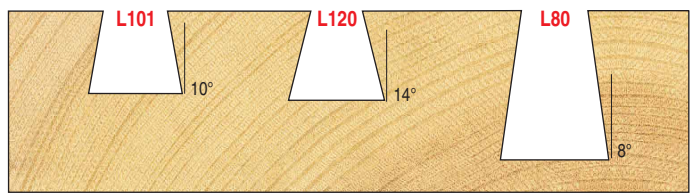
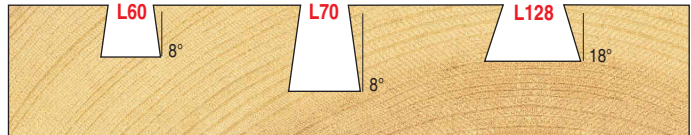
Leigh™ Jig Dovetail Cutters

Cutters for use with the Leigh Dovetail Jig. These cutters have extra long shanks.

Ref. L120 can also be used with Trend Jig DJ300 and DeWalt DE6251 jigs.

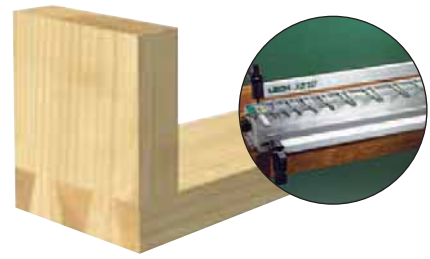
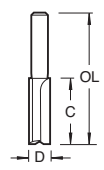
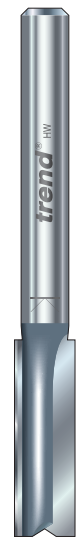


A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Diameter		
					1/4"	8mm	1/2"
98°	7.9	9.5	64.0	L60	£23.79	-	-
98°	9.5	12.0	61.5	L70	£19.27	-	-
108°	12.7	9.5	57.0	L128	£31.11	£31.11	-
100°	12.7	16.0	62.0	L101	£31.11	£31.11	-
104°	12.7	12.0	62.0	L120	£21.53	-	-
98°	12.7	21.0	67.0	L80	£20.99	-	-
98°	17.5	25.0	78.0	L90	-	-	£30.14
98°	20.5	32.0	83.0	L100	-	-	£28.84



Leigh™ Jig Straight Two Flute Cutters

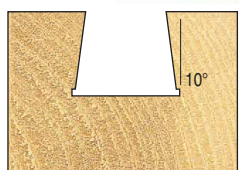
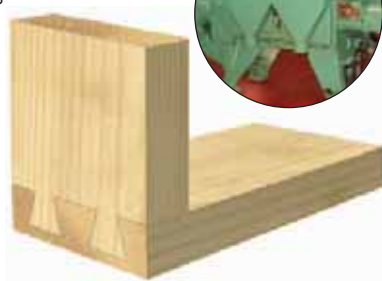
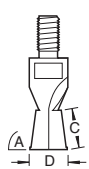
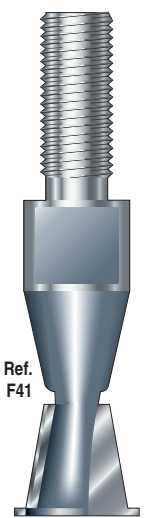
For use with the Leigh Dovetail Jig. These cutters all have extra long shanks and are used to cut dovetail pins.



D mm	C mm	OL mm	Product Ref.	Shank Diameter		
				1/4"	8mm	1/2"
8.0	26.0	70.0	L140	£19.80	£23.25	-
11.0	31.5	80.0	L150	-	-	£20.99
12.5	31.5	82.0	L160	-	-	£20.99

Brookman™ Cutters

Brookman™ cutters are in TCT grade with 3/8 B.S.F threaded shanks.



A Deg.	D inch	C inch	Product Ref.	Shank Diameter		
				1 off	15 off	3/8" BSF 25 off
100°	9/16	15/32	F41	£41.33	£595.60	£984.88

Tools priced individually.

For our range of adjustable Dovetail Jigs

See pages 138-139 for full details.

See page 140 for full details on jigs & page 89 for cutters.

Ref. DC400

Ref. CDJ300 & CDJ600



For cutters for other makes of dovetail jig, see CRAFTPRO range page 89.

OVOLO & ROUNDING OVER

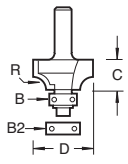
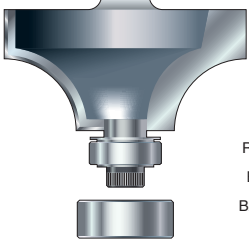


Bearing Guided Ovolo & Round Over

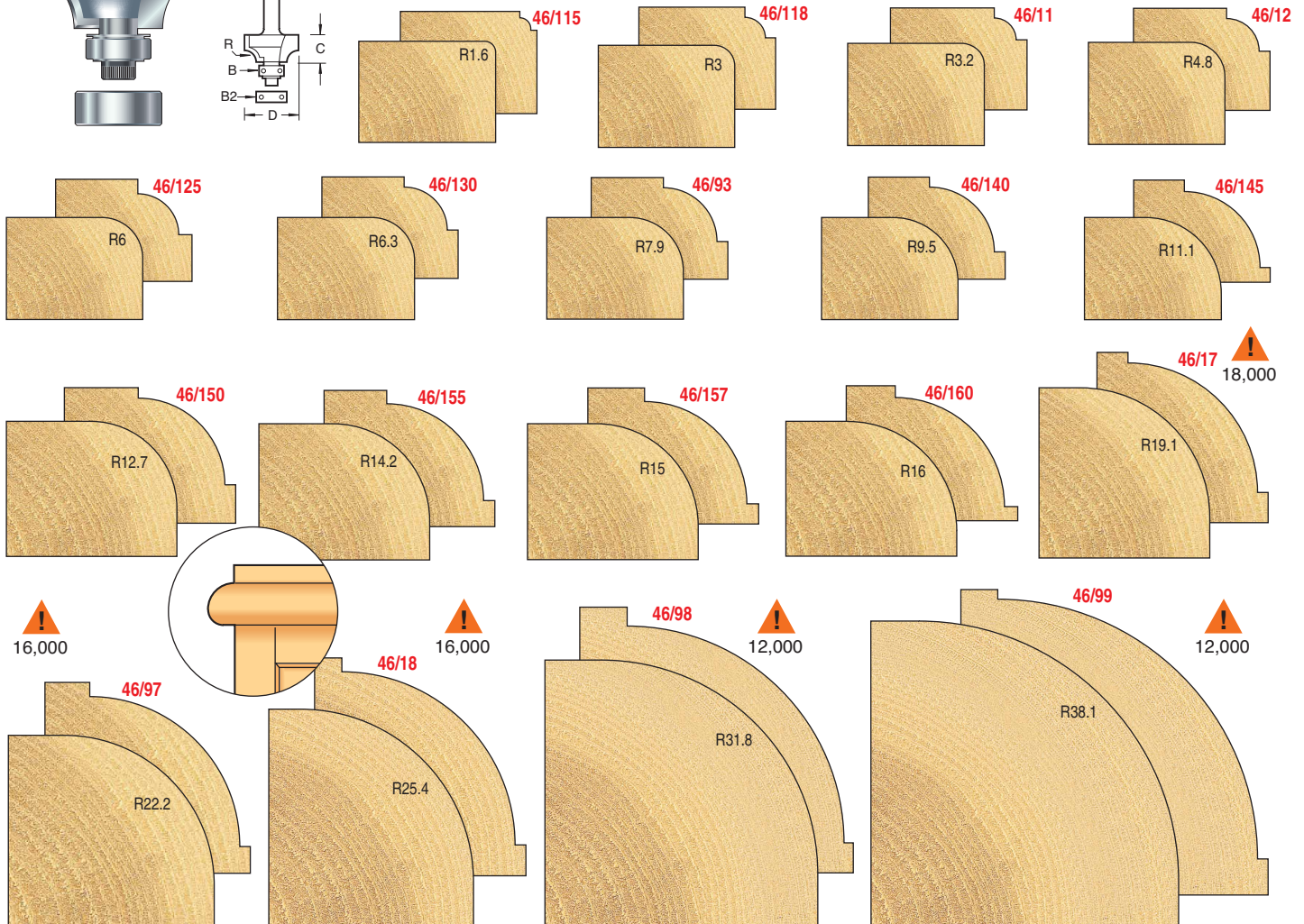
Self-guiding cutters for rounding over edges do not require a side-fence. They are supplied with two bearings. Use the larger bearing for a round-over. If the cutter is lowered, a top quirk can be produced. Suitable for bullnosing stair treads by taking a second pass from the opposite side of the workpiece.



Ref. 46/140



R mm	R inch	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter			
							1/4"	8mm	12mm	1/2"
1.6	1/16	15.9	7.9	9.5	12.7	46/115	£35.09	£35.09	-	-
3.0	-	18.7	9.5	9.5	12.7	46/118	£41.87	£41.87	-	£41.87
3.2	1/8	19.0	9.5	9.5	12.7	46/11	£41.87	£41.87	-	£41.87
4.8	3/16	22.0	12.7	9.5	12.7	46/12	£42.40	-	£42.40	£42.40
6.0	-	24.7	12.0	9.5	12.7	46/125	£50.37	£50.37	-	£50.37
6.3	1/4	25.4	13.0	9.5	12.7	46/130	£43.59	£43.59	-	£43.59
7.9	5/16	28.0	12.7	9.5	12.7	46/93	£46.92	£46.92	-	£46.92
9.5	3/8	32.0	16.0	9.5	12.7	46/140	£45.20	£45.20	-	£45.20
11.1	7/16	34.9	18.0	9.5	12.7	46/145	£51.99	£51.99	-	£51.99
12.7	1/2	38.0	19.0	9.5	12.7	46/150	£53.71	£53.71	-	£53.71
14.2	9/16	41.1	20.0	9.5	12.7	46/155	-	-	£61.67	£61.67
15.0	-	42.7	22.3	9.5	12.7	46/157	-	-	£55.00	£66.73
16.0	5/8	44.5	22.0	9.5	12.7	46/160	-	-	£61.67	£61.67
19.1	3/4	51.0	25.0	9.5	12.7	46/17	-	-	£61.67	£61.67
22.2	7/8	57.1	25.4	9.5	12.7	46/97	-	-	£85.35	£85.35
25.4	1	63.5	32.0	9.5	12.7	46/18	-	-	-	£97.65
31.8	1-1/4	76.5	38.0	9.5	12.7	46/98	-	-	£119.00	£119.00
38.1	1-1/2	89.0	50.8	9.5	12.7	46/99	-	-	£139.00	£139.00



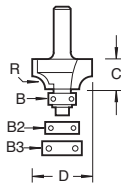
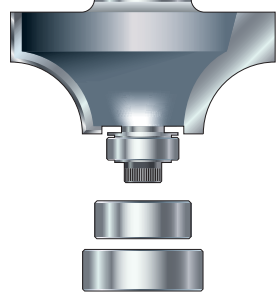
⚠ For stationary machines at recommended speeds as indicated.

All prices are exclusive of VAT

Bearing Guided Large Step Ovolo & Rounding Over

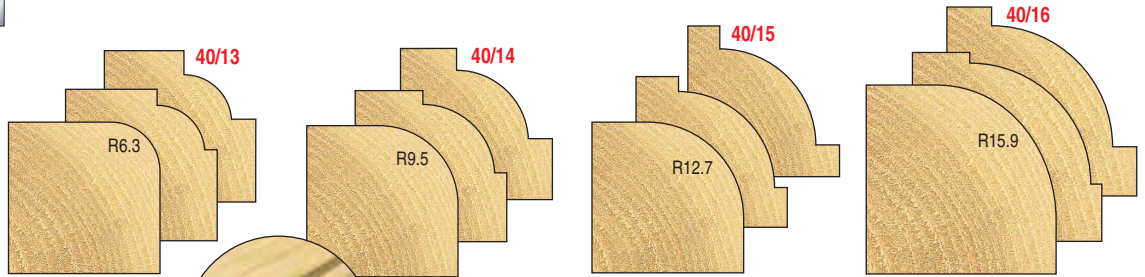
Supplied with alternative bearings to produce a rounding over and two sizes of ovolo moulding. The smaller bearing gives a 3.2mm quirk.

Ref. 40/14



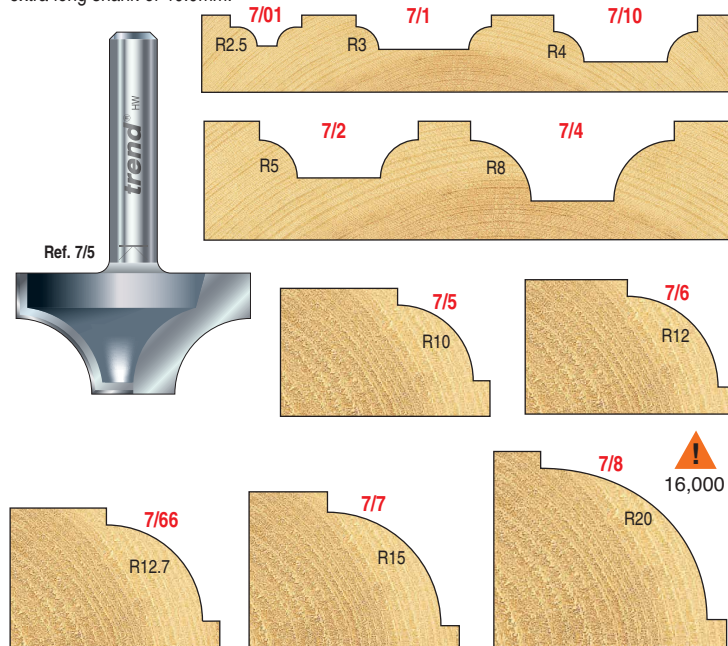
3 Bearings

R mm	R inch	D mm	C mm	B mm	B2 mm	B3 mm	Product Ref.	Shank Diameter 1/4"	1/2"
6.3	1/4	28.7	13.0	9.5	12.7	16.0	40/13	£45.85	£45.85
9.5	3/8	35.0	16.0	9.5	12.7	16.0	40/14	£46.92	£46.92
12.7	1/2	44.0	19.0	9.5	12.7	16.0	40/15	-	£53.71
15.9	5/8	48.0	22.0	9.5	12.7	16.0	40/16	-	£61.67

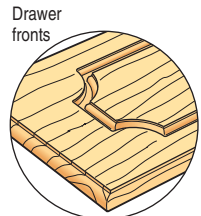


Ovolo & Rounding Over

Some Ovolo cutters can be used with radius cutters, to make rule joints. Ref. 7/01 has an extra long shank of 40.0mm.

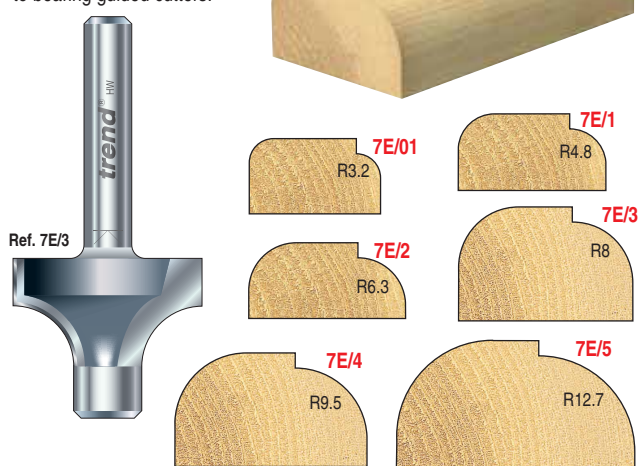


R mm	R inch	D mm	C mm	Product Ref.	Shank Diameter 1/4"	1/2"
2.5	3/32	9.5	9.0	7/01	£22.60	-
3.0	-	18.0	10.0	7/1	£32.29	-
4.0	-	19.0	11.0	7/10	£32.29	-
5.0	-	22.0	12.0	7/2	£43.59	£43.59
8.0	5/16	28.0	15.0	7/4	£48.65	£48.65
10.0	-	31.0	16.0	7/5	£53.17	£54.24
12.0	-	35.0	17.0	7/6	£54.24	£54.24
12.7	1/2	38.0	18.0	7/66	-	£53.71
15.0	-	41.0	20.0	7/7	£58.23	£58.23
20.0	-	60.0	27.0	7/8	-	£70.71



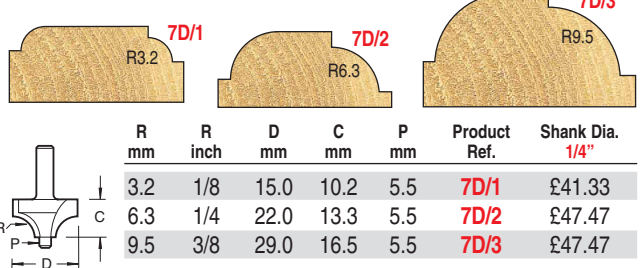
Pin Guided Round Over

Small solid guide pins can follow more intricate shapes in contrast to bearing guided cutters.



R mm	R inch	D mm	C mm	P mm	Product Ref.	Shank Dia. 1/4"
3.2	1/8	15.0	9.5	9.0	7E/01	£37.88
4.8	3/16	19.0	11.8	9.0	7E/1	£38.43
6.3	1/4	22.0	12.6	9.0	7E/2	£39.61
8.0	5/16	26.0	14.3	9.0	7E/3	£39.61
9.5	3/8	29.0	15.8	9.0	7E/4	£41.33
12.7	1/2	34.4	19.0	9.0	7E/5	£48.11

Pin Guided Ovolo

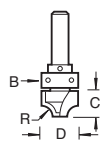
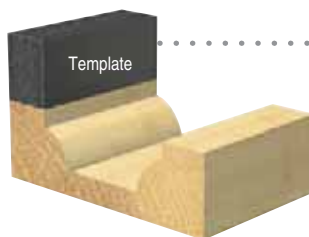


R mm	R inch	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	1/2"
3.0	-	12.7	9.5	12.7	17/01	£33.36	-
3.0	-	19.1	9.5	19.1	17/1	£59.41	-
5.0	-	22.0	12.0	22.0	17/2	£46.39	-
8.0	5/16	28.6	15.0	28.6	17/4	£53.17	£53.17

Shank Mounted Ball Bearing Ovolo

Ideal for following templates for profiling in furniture manufacture. Template should be at least 5.0mm thicker than cutter cut length.

Ref. 17/01



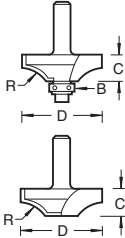
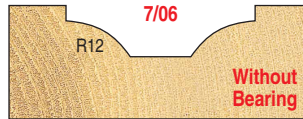
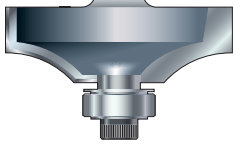
⚠ For stationary machines at recommended speeds as indicated.

Flat Ovolo

The bearing guided flat ovolo gives an attractive edging effect. The non-bearing version is ideally suited for false panel work.



Ref. 46/41



Bearing Guided

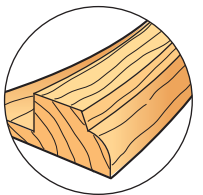
R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
12.0	30.0	10.0	9.5	46/41	£45.20	£45.20

Without Bearing

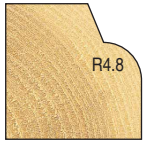
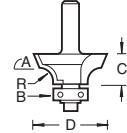
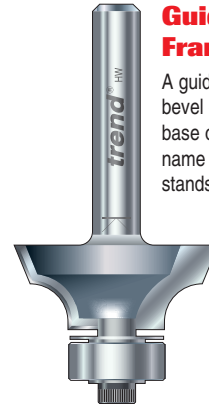
R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
12.0	25.0	8.0	7/06	£38.43

Bearing Guided Plaque Frame Cutter

A guided radius with bevel cutter to accent the base of award plaques, name plaques, display stands etc.



Ideal for oval or circular plaques.



A Deg.	R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
22.5°	4.8	27.0	12.7	12.7	40/32	£26.59

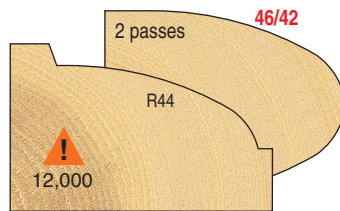
Bearing Guided Thumb Mould & Hand Rail

A quarter ellipse cutter for architraves and hand rails.

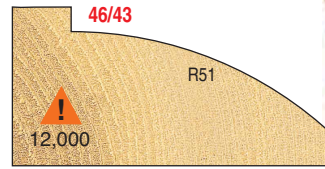


Ref. 46/42

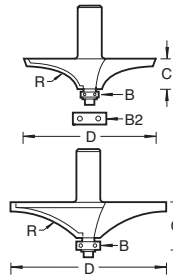
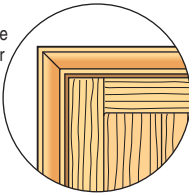
Ref. 46/42 can be used to form the top portion of a handrail moulding when used in conjunction with Ref. 93/3.



Ref. 46/43 can be used to form the top portion of a handrail moulding when used in conjunction with Ref. 91/10.



Architrave on a door frame.



Supplied with two Bearings

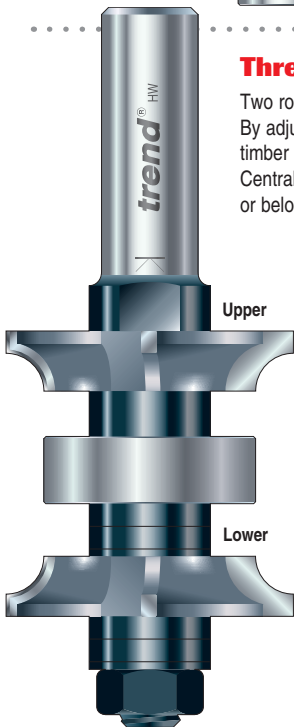
R mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Dia. 1/2"
44.0	69.2	16.0	9.5	12.7	46/42	£89.33

Supplied with one Bearing

R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
51.0	82.7	19.0	12.7	46/43	£139.00

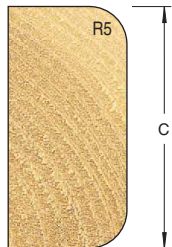
Three Winged Round Over Set

Two rounded corners can be cut simultaneously. By adjusting the assembly of spacers on the arbor, timber between 10mm and 32mm thick can be moulded. Central guide bearing can be removed and fitted above or below the cutters.



Upper

Lower

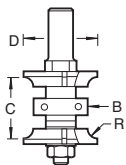


Timber thickness
Min. 10.0mm
(without bearing fitted)
Max. 32.0mm

R mm	D mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
5.0	38.0	28.0	96.0	755	£86.53

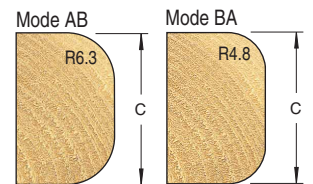
Spare Parts

Upper block - 3 wing	SP-755B	£40.68
Lower block - 3 wing	SP-755C	£40.68
Arbor with spacers	SP-755A	£16.47
Bearing 28mmØ	BB28	£12.17
Alternative bearing 22mmØ	BB22	£9.04



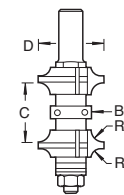
Three Winged Dual Radius Round Over Set

Allows two rounded corners to be cut simultaneously. By swapping positions of the blocks the radii can be changed. Smaller timber thicknesses can be accommodated by mounting the bearing below both blocks and following a template.



Block A

Block B



Mode AB Timber thickness
Min. 12.7mm
Max. 38.0mm

Mode BA Timber thickness
Min. 9.6mm
Max. 35.0mm

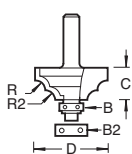
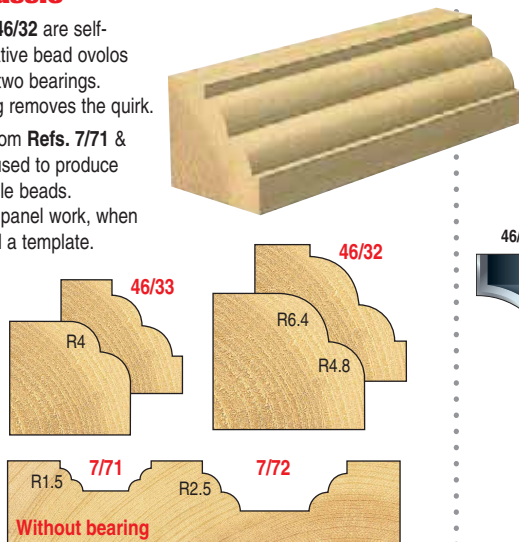
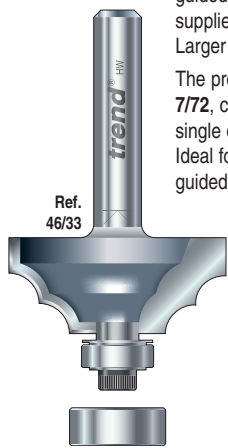
R mm	R2 mm	D mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
4.8	6.3	35.0	22.0	108.0	768	£89.00

Spare Parts

Block A - 3 wing	SP-768A	£40.68
Block B - 3 wing	SP-768B	£40.68
Arbor with spacers	SP-768C	£16.47
Bearing 22mmØ	BB22	£9.04
Alternative bearing 19.0mmØ	BB19	£9.00

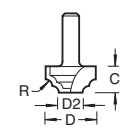
Bead Classic

Ref. 46/33 & 46/32 are self-guided decorative bead ovolos supplied with two bearings. Larger bearing removes the quirk. The profiles from Refs. 7/71 & 7/72, can be used to produce single or double beads. Ideal for false panel work, when guided around a template.



Bearing Guided

R mm	R2 mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.0	4.0	28.7	12.7	9.5	12.7	46/33	£49.72	£49.72
6.4	4.8	35.1	16.0	9.5	12.7	46/32	£49.72	£49.72

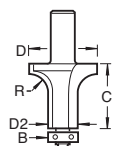
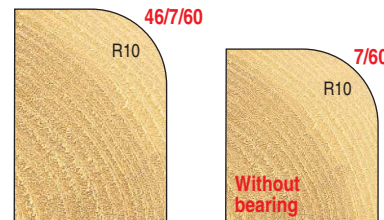
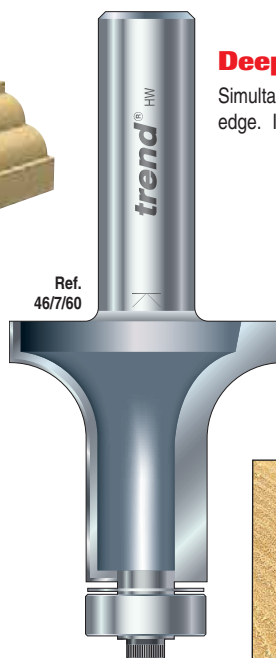


Without Bearing

R mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 1/4"
1.5	12.7	5.2	10.0	7/71	£45.20
2.5	19.0	7.1	10.0	7/72	£49.72

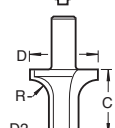
Deep Rounding Over

Simultaneously rounds over and profiles the edge. Ideal for pencil round architrave.



Bearing Guided

R mm	D mm	D2 mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
10.0	36.0	16.0	29.0	16.0	46/7/60	£85.88

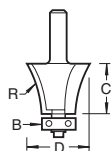


Without Bearing

R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
10.0	36.0	16.0	35.0	7/60	£69.53

Bearing Guided Queen Anne Round Over

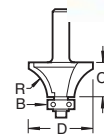
Bearing guided rounding over cutter. Two passes can be made to make a shallow nosing on table tops.



R mm	C mm	D mm	B mm	Product Ref.	Shank Dia. 1/4"
42.0	19.0	23.7	12.7	46/9/50	£53.71

Bearing Guided Window Board

For window boards 25mm thick. Two passes create shallow nosing.

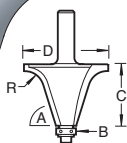
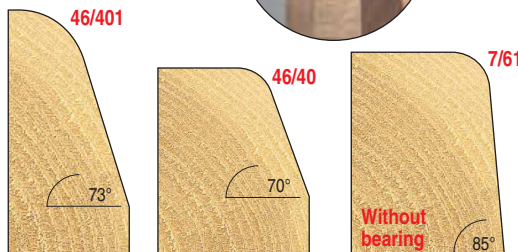
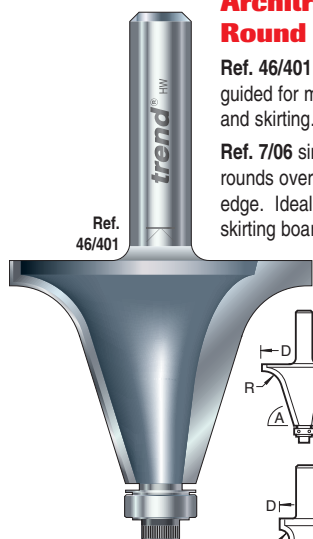


R mm	C mm	D mm	B mm	Product Ref.	Shank Dia. 1/4"
16.0	16.0	30.0	12.7	46/9/60	£40.15

Chamfered Architrave & Round Over

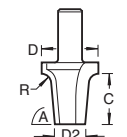
Ref. 46/401 & 46/40 are self-guided for modern architrave and skirting.

Ref. 7/61 simultaneously rounds over and profiles the edge. Ideal for a modern skirting board mould.



Bearing Guided

A Deg.	R mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Dia. 8mm	Shank Dia. 1/2"
73°	9.0	40.0	29.5	9.5	-	46/401	£50.91	-
70°	4.75	33.0	17.0	12.7	16.0	46/40	-	£63.93

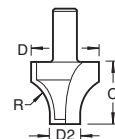
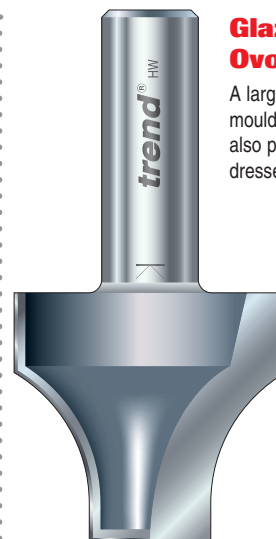


Without Bearing

A Deg.	R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
85°	5.0	30.0	16.0	30.0	7/61	£76.31

Glazing Bar Ovolo

A large version of a classic moulding for glazing bars, also popular for table and dresser top edge finishes.



R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
20.0	36.0	16.0	33.0	88/01	£76.31

OVOLO JOINTERS & SCRIBERS



Ref. 25/3

Bearing Guided Octacut

These 'Eight in One' Cutter sets have been designed to cut eight different profiles. Can be used portably or in a router table. Use B2 for a 1.6mm quirk and B3 for a round over.

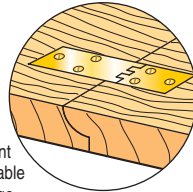
Timber thickness

Ref. 25/3
Suitable for 7 to 10mm.

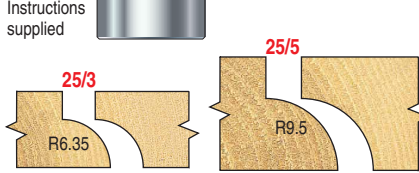
Ref. 25/5
Suitable for 11 to 15mm.

Ref. 25/7
Suitable for 15 to 20mm.

Rule joint with a table flap hinge.



Instructions supplied



1. Rule joint



2. Ovolo with 1.6mm quirk



3. Ovolo with 3.2mm quirk



4. Roundover



5. Cove



6. Roundover with top quirk



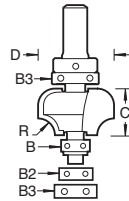
7. Ovolo with bottom 1.6mm quirk



8. Ovolo with bottom 3.2mm quirk



3 Bearings



R mm	D mm	C mm	B mm	B2 mm	B3 mm	Product Ref.	Shank Dia. 8mm	Shank Dia. 1/2"
6.35	28.7	17.7	9.5	12.7	16.0	25/3	£53.71	-
9.5	34.9	25.5	9.5	12.7	16.0	25/5	£62.21	-
12.7	44.5	33.4	12.7	16.0	19.0	25/7	-	£70.71

Glazing Bar Ovolo Joint

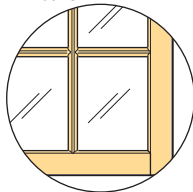
This pair of cutters can be used to make rule joints or glazing bar joints.

Timber thickness
Min. 11.0mm

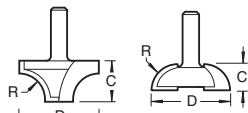
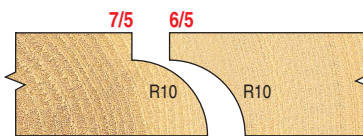
Ref. 7/5



Used on sash windows



Ref. 6/5

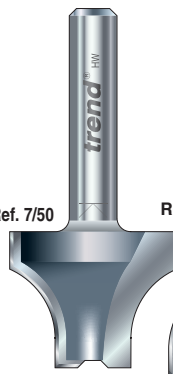


R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
10.0	31.0	16.0	7/5	£53.17
10.0	30.0	10.0	6/5	£55.43

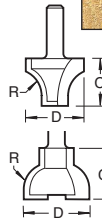
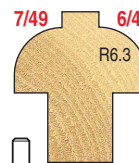
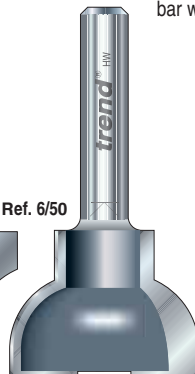
Sash Bar Ovolo Joint

These pairs of cutters are designed for sash bar window construction.

Ref. 7/50



Ref. 6/50



R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
6.3	19.0	11.5	7/49	£42.95	-
6.3	25.0	11.5	6/49	£47.47	-
10.0	22.0	18.0	7/50	£55.97	-
10.0	25.0	18.0	6/50	£61.67	£61.67

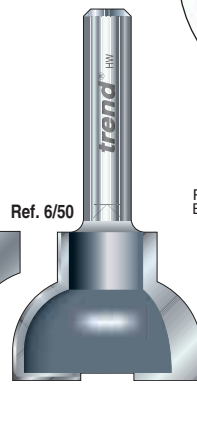
Guided Glazing Bar Ovolo Joint

The glazing bar ovolo cutter is bearing guided to speed setting-up and to enable curved frames to be moulded. Ref. 6/510 is used for when tenon is required on the sash bar.

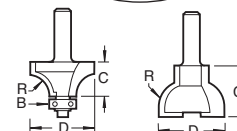
— = machined separately.



Ref. 46/7/50



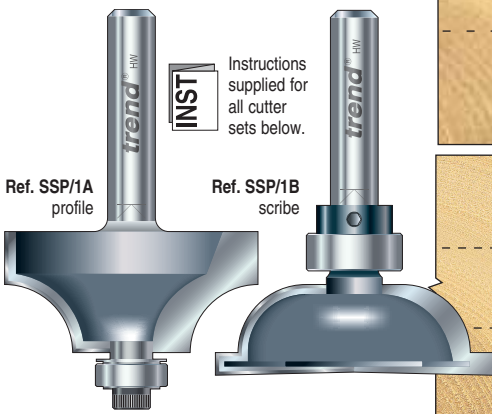
Ref. 6/50



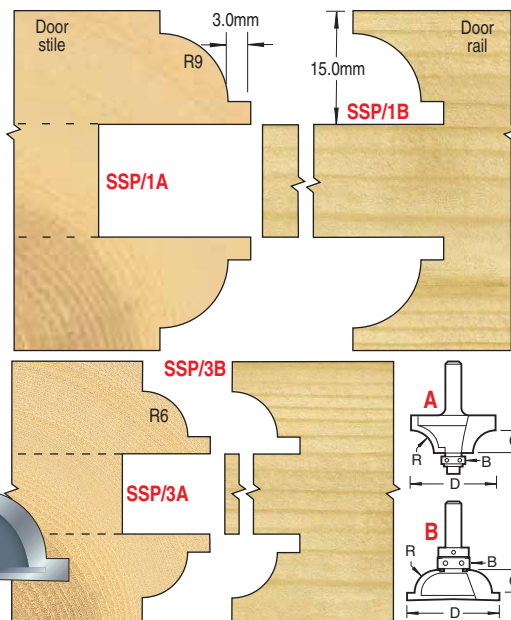
R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
10.0	28.0	19.0	12.7	46/7/50	£61.67	-	-
10.0	25.0	20.0	-	6/50	£61.67	£61.67	-
17.0	27.0	17.0	9.5	46/8/50	£61.67	-	£61.67
17.0	28.5	20.0	-	6/51	-	-	£55.97
17.0	28.5	19.0	-	6/510	-	-	£54.60

Ovolo Shoulder Scribe & Profile Set

For door & window construction, decorative panelling & many other joinery applications. All these cutters have 1/4" (6.35mm) shanks & are available as sets. Designed for 35mm & 44mm timber thicknesses.



Instructions supplied for all cutter sets below.



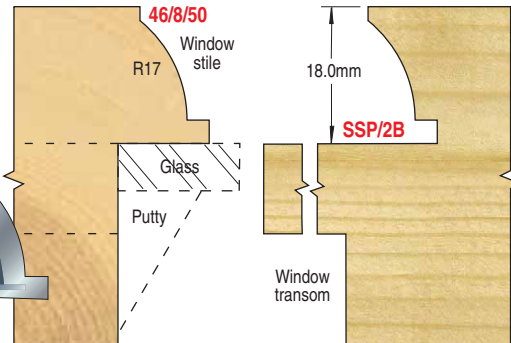
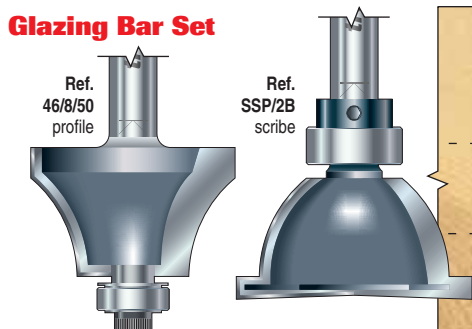
R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
9.0	33.5	9.0	9.5	SSP/1A	£65.02
9.0	36.7	9.0	12.7	SSP/1B	£85.91
Set comprising above				SSP/1	£132.21

Above suitable for 44.0mm timber thickness.

6.0	27.5	6.0	9.5	SSP/3A	£90.72
6.0	30.7	6.0	12.7	SSP/3B	£81.37
Set comprising above				SSP/3	£132.21

Above suitable for 35.0mm timber thickness.

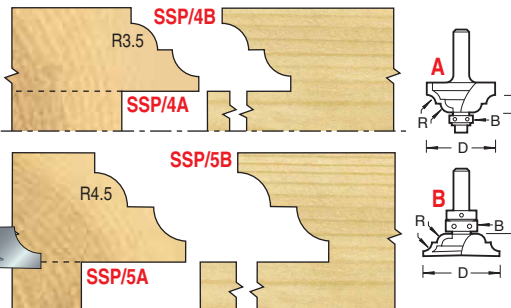
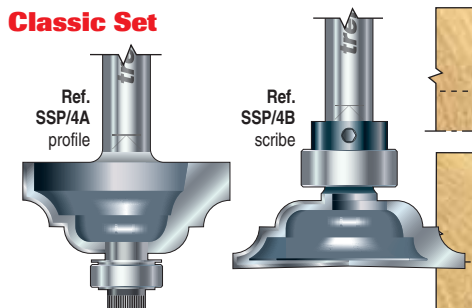
Glazing Bar Set



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
17.0	27.0	17.0	9.5	46/8/50	£61.67
17.0	31.0	13.0	12.7	SSP/2B	£85.91
Set comprising above				SSP/2	£126.16

Above suitable for 44.0mm timber thickness.

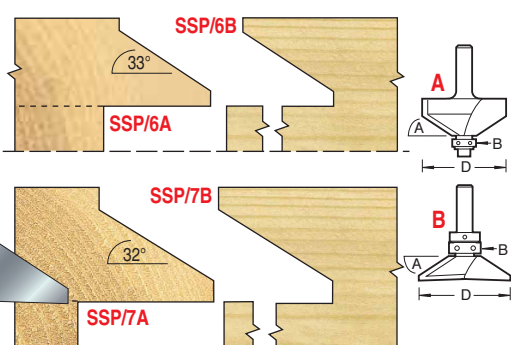
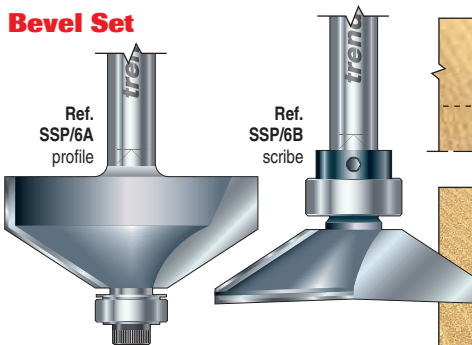
Classic Set



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
3.5	27.5	7.0	9.5	SSP/4A	£93.56
3.5	30.7	7.0	12.7	SSP/4B	£85.34
Set comprising above				SSP/4	£132.21
Above suitable for 35.0mm timber thickness.					
4.5	33.5	9.0	9.5	SSP/5A	£93.56
4.5	36.7	9.0	12.7	SSP/5B	£103.86
Set comprising above				SSP/5	£132.21

Above suitable for 44.0mm timber thickness.

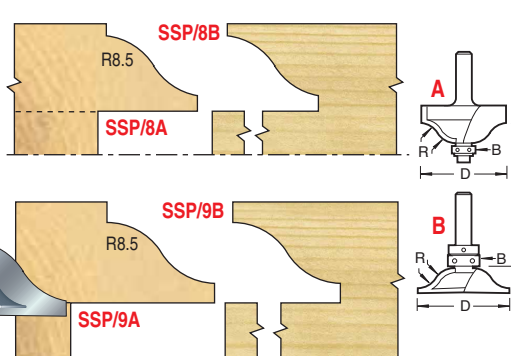
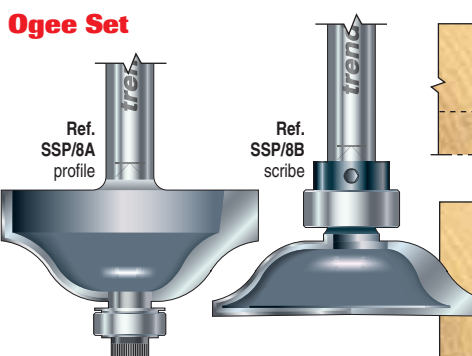
Bevel Set



A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
33°	33.5	7.8	9.5	SSP/6A	£92.33
33°	36.7	7.8	12.7	SSP/6B	£79.95
Set comprising above				SSP/6	£132.21
Above suitable for 35.0mm timber thickness.					
32°	39.5	9.5	9.5	SSP/7A	£90.72
32°	42.7	9.5	12.7	SSP/7B	£81.37
Set comprising above				SSP/7	£132.21

Above suitable for 44.0mm timber thickness.

Ogee Set



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
8.5	34.0	8.0	9.5	SSP/8A	£94.41
8.5	36.7	8.0	12.7	SSP/8B	£81.37
Set comprising above				SSP/8	£132.21
Above suitable for 35.0mm timber thickness.					
8.5	37.5	8.0	9.5	SSP/9A	£93.56
8.5	40.7	8.0	12.7	SSP/9B	£85.34
Set comprising above				SSP/9	£132.21

Above suitable for 44.0mm timber thickness.

All prices are exclusive of VAT

TCT

TUNGSTEN
CARBIDE
TIPPED

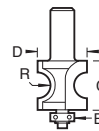
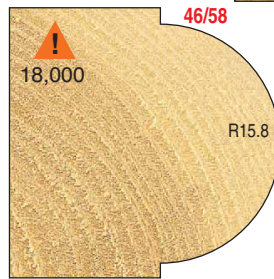
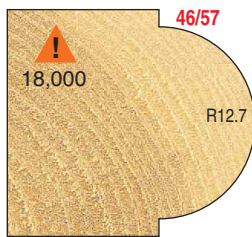
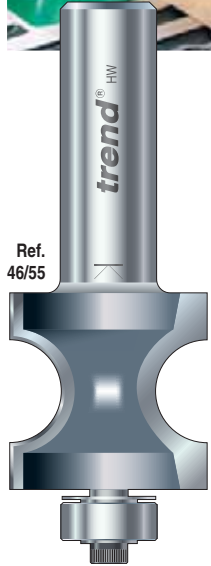
WITH
EXTENDED LIFE
DYNAMIC
CARBIDE



Bearing Guided Staff Bead

Ideal for producing nosings and attractive edges.

Ref. 46/55



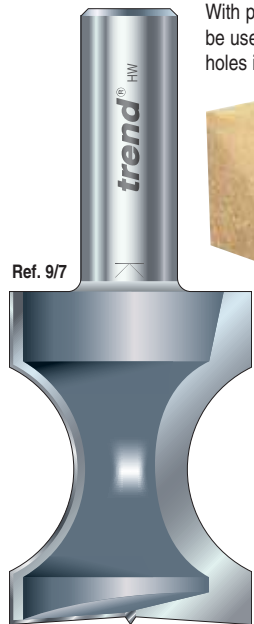
R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
6.8	26.1	25.4	12.7	46/55	£59.95
9.5	35.2	35.0	16.0	46/56	£64.47
12.7	44.8	41.0	19.0	46/57	£74.59
15.8	50.8	52.0	19.0	46/58	£96.65

Hand Hole/ Staff Bead

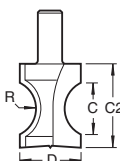
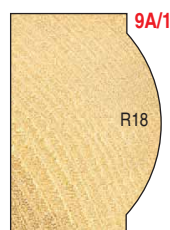
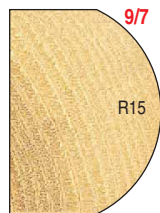
With plunge cut these cutters can be used to cut and mould hand holes in stool seats.



Ref. 9/7



Use Ref. 9A/1 in conjunction with Ref. 9A/2 (page 37) to form a moving edge joint.

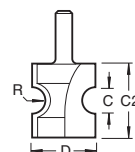
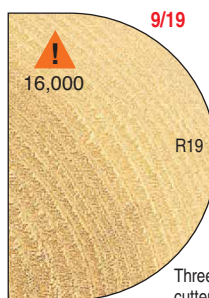
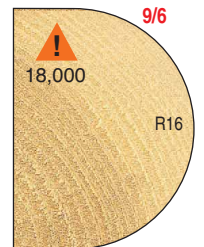
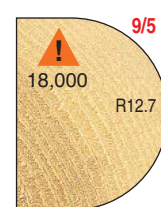
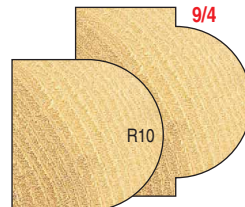
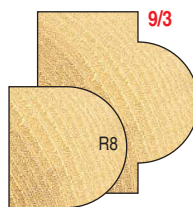
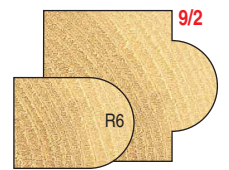
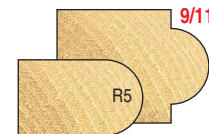
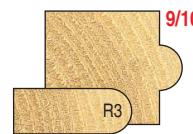
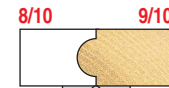
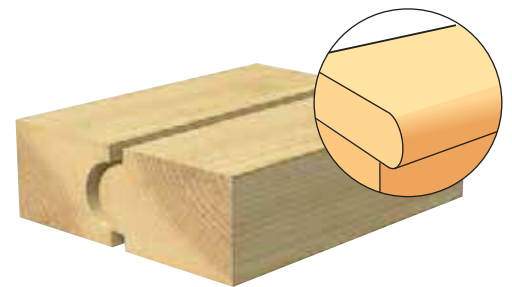
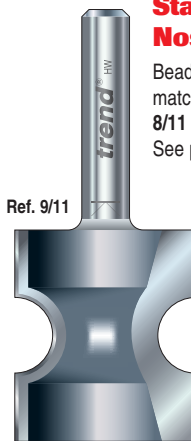


R mm	D mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/4"	12mm	1/2"
15.0	32.0	25.0	45.0	9/7	-	-	£96.11
17.5	32.0	28.0	48.0	9/8	-	-	£89.33
18.0	20.0	22.0	35.0	9A/1	£62.21	£62.21	£62.21

Staff Bead or Nosing

Beads Refs. 9/10 & 9/11 have matching cutters Refs. 8/10 & 8/11 for jointing & hinging. See page 38.

Ref. 9/11



R mm	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 1/4"	1/2"
3.0	19.0	6.0	22.0	9/10	£54.24	-
5.0	24.0	10.0	28.0	9/11	£55.97	-
6.0	25.0	12.0	26.0	9/2	£51.44	£61.03
8.0	27.0	16.0	30.0	9/3	-	£66.73
10.0	33.0	20.0	35.0	9/4	-	£69.53
12.7	42.9	25.4	40.0	9/5	-	£68.45
16.0	50.8	32.0	51.0	9/6	-	£86.53
19.0	60.2	38.0	50.8	9/19	-	£119.00

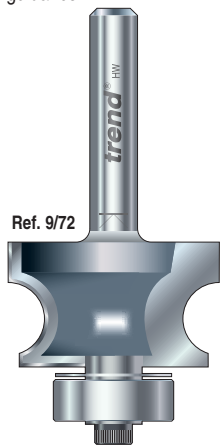
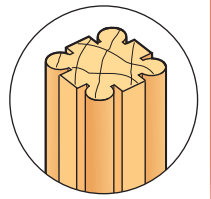
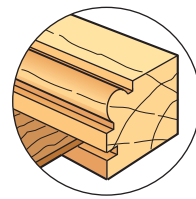
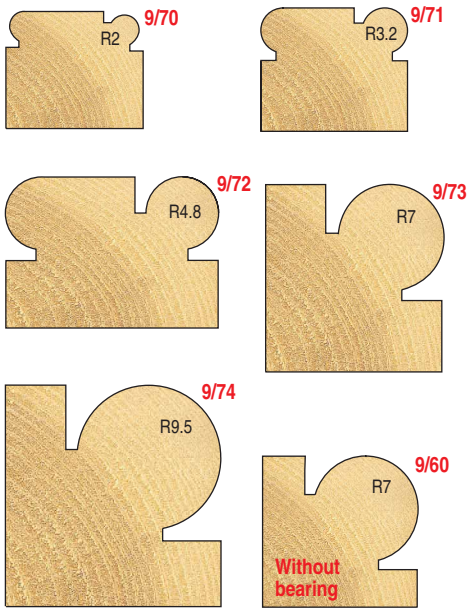
Three wing cutter

! For stationary machines at recommended speeds as indicated.

All prices are exclusive of VAT

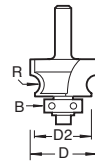
Corner Bead

By making a second pass at 90° a full corner bead can be cut out. Ref. 9/60 requires a side fence for guidance.



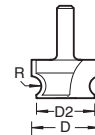
Bearing Guided

R mm	R inch	D mm	D2 mm	B mm	Product Ref.	Shank Diameter 1/4"	8mm	1/2"
2.0	5/64	23.0	20.0	16.0	9/70	£46.92	-	-
3.2	1/8	22.0	18.9	12.7	9/71	£46.92	-	-
4.8	3/16	28.0	25.7	16.0	9/72	£57.69	£57.69	£57.69
7.0	-	31.9	28.6	16.0	9/73	£63.93	-	£63.93
9.5	3/8	38.1	34.7	16.0	9/74	-	-	£67.80



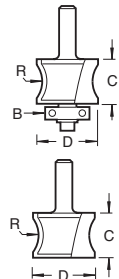
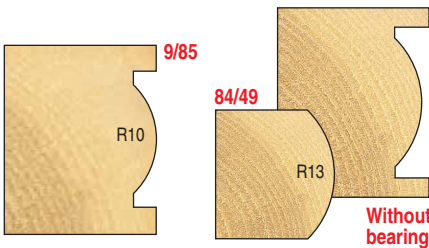
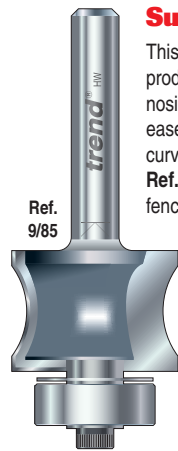
Without Bearing

R mm	R inch	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 1/4"	8mm	1/2"
7.0	-	30.0	25.0	23.0	9/60	-	-	£68.45



Sunk Bead

This quarter radius can produce a sunk bead or a nosing mould. The bearing eases setting up & enables curved edges to be profiled. Ref. 84/49 requires a side-fence for guidance.



Bearing Guided

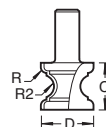
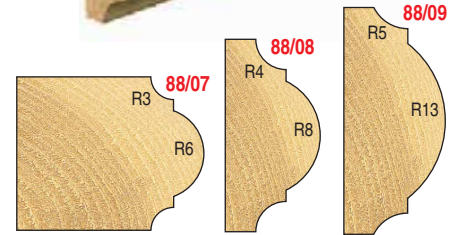
R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
10.0	22.0	16.0	16.0	9/85	£63.93

Without Bearing

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
13.0	25.0	20.00	84/49	£62.21

Decorative Bead

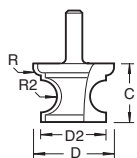
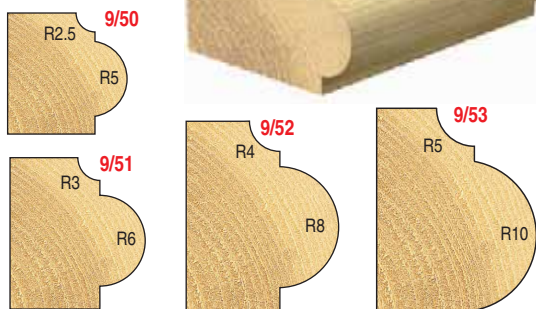
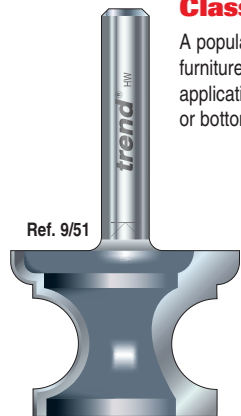
A wider edge profile for furniture. For edge moulding applications only. No bottom cut or bottom clearance.



R mm	R2 mm	D mm	C mm	Product Ref.	Shank Diameter 1/2"
3.0	6.0	28.0	25.0	88/07	£85.88
4.0	8.0	32.0	30.0	88/08	£87.00
5.0	13.0	36.0	40.0	88/09	£89.00

Classic Staff Bead

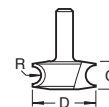
A popular edge finish for furniture. For edge moulding applications only. No bottom cut or bottom clearance.



R mm	R2 mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 1/4"	1/2"
2.5	5.0	28.4	22.4	19.0	9/50	£70.71	-
3.0	6.0	31.1	24.6	22.0	9/51	£76.31	-
4.0	8.0	36.2	27.3	27.0	9/52	-	£83.09
5.0	10.0	39.7	28.6	32.0	9/53	-	£76.31

Sunk Bead

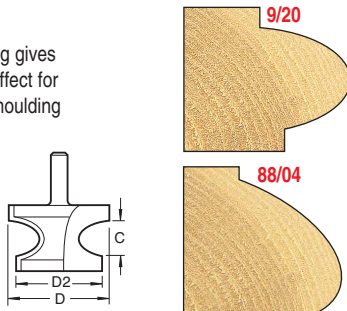
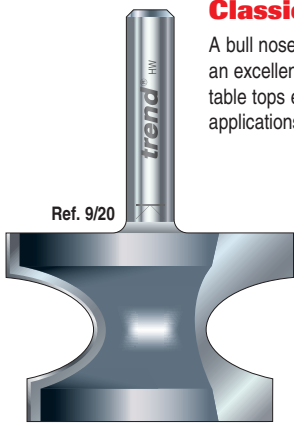
Gives a narrow appearance to a board edge.



R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"
3.0	22.0	10.0	84/09	£50.91

Classic Bead

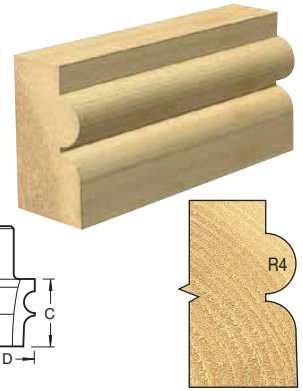
A bull nose style edging gives an excellent elliptical effect for table tops etc. Edge moulding applications only.



D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
38.0	32.5	13.0	9/20	£71.79	-
45.0	27.0	18.0	88/04	-	£79.00

Taper Reed Mould

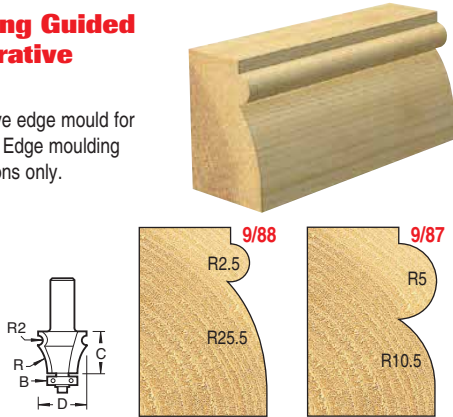
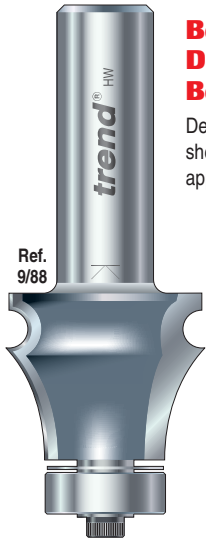
Ideal for tapered chair legs. Edge moulding applications only.



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
4.0	22.0	25.0	84/06	£61.67

Bearing Guided Decorative Bead

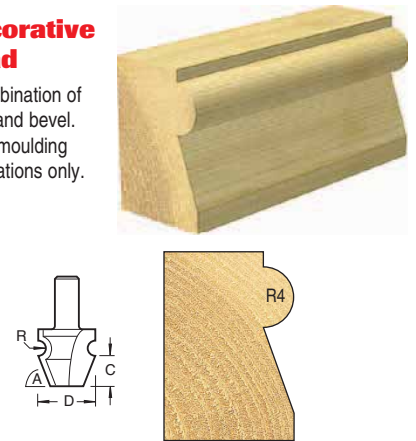
Decorative edge mould for shelves. Edge moulding applications only.



R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
25.5	2.5	25.4	22.0	16.0	9/88	£59.95
10.5	5.0	25.4	22.0	16.0	9/87	£59.95

Decorative Bead

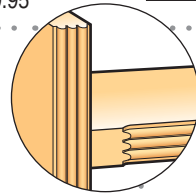
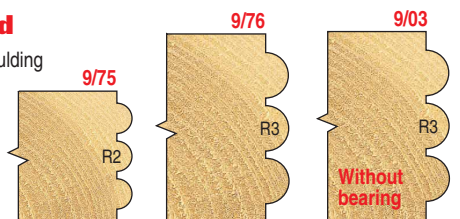
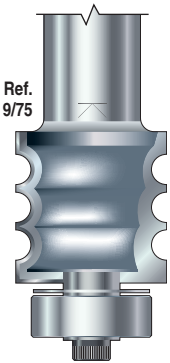
A combination of bead and bevel. Edge moulding applications only.



A Deg.	R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
70°	4.0	30.0	16.0	86/12	£76.31

Multi-Bead/Reed

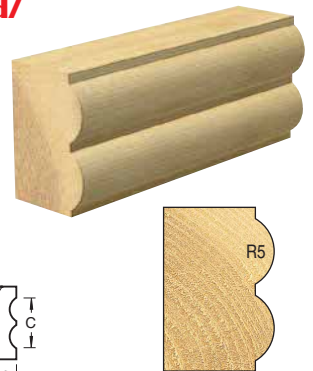
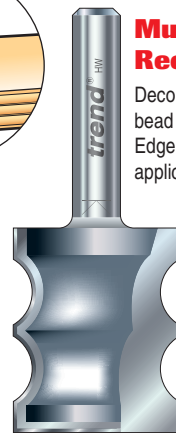
Ideal for shelves. Edge moulding applications only.



Bearing Guided						Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
R mm	D mm	C mm	B mm			9/75	£62.21	£62.21
2.0	20.0	20.0	16.0			9/76	£59.95	£59.95
3.0	22.0	25.0	16.0					
Without Bearing						Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
R mm	D mm	C mm				9/03	£58.23	£58.23
3.0	22.0	25.0						

Multi-Bead/Reed

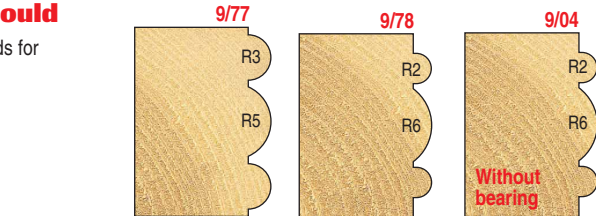
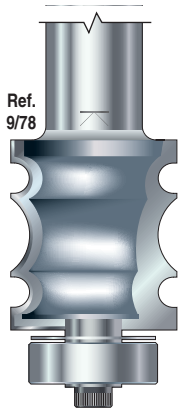
Decorative bead effect. Edge moulding applications only.



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
5.0	22.0	18.0	84/07	£61.03

Reed Edge Mould

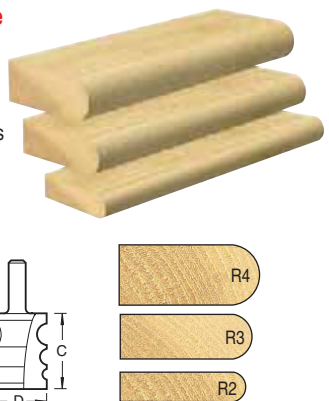
Decorative edge moulds for shelf edges.



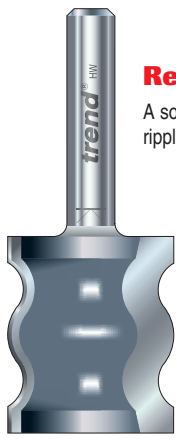
Bearing Guided						Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
R mm	R2 mm	D mm	C mm	B mm		9/77	-	£53.71
3.0	5.0	25.0	25.0	19.0		9/78	£67.80	£67.80
2.0	6.0	24.0	25.0	19.0				
Without Bearing						Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
R mm	R2 mm	D mm	C mm			9/04	£58.76	£58.76
2.0	6.0	19.1	25.0					

Reed Edge Mould

Multi-radius to allow half round moulds on various thicknesses of material.

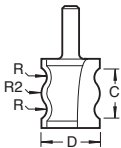


R mm	R2 mm	R3 mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
4.0	3.0	2.0	22.3	28.0	9/0	£78.57

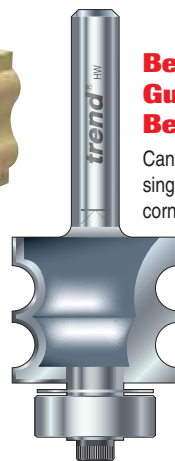


Reed Edge

A softer reed effect from this ripple mould cutter.

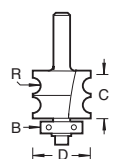


R mm	R2 mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
4.0	6.0	22.0	19.0	84/02	£64.00

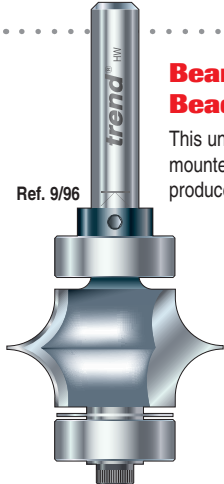


Bearing Guided Dual Bead

Can be used to make single, double or corner beads.

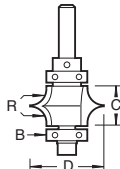
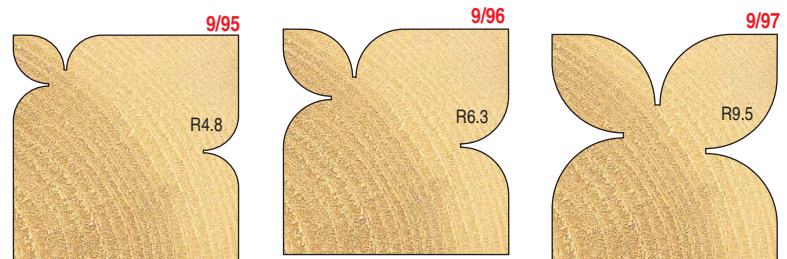
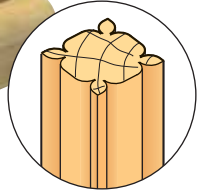
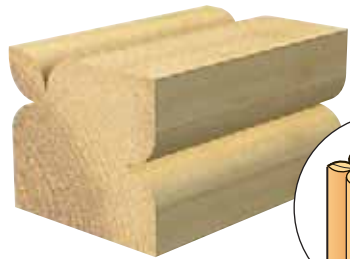


R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
3.0	22.0	19.0	16.0	9/80	£62.21

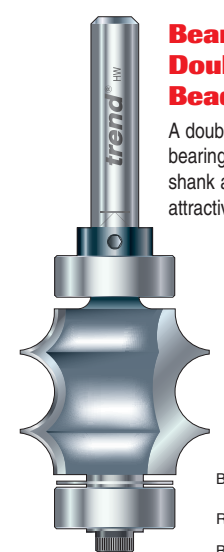


Bearing Guided Sunk Bead

This unique range of cutters with bearings mounted on shanks and base of cutters, produce attractive corner finishes.

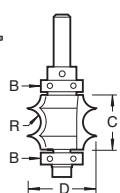


R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
4.8	25.4	12.7	16.0	9/95	£53.17
6.3	28.6	15.8	16.0	9/96	£55.43
9.5	34.5	22.0	16.0	9/97	£56.51



Bearing Guided Double Sunk Bead

A double sunk bead with bearings fitted onto both shank and cutter, will create attractive corner mouldings.



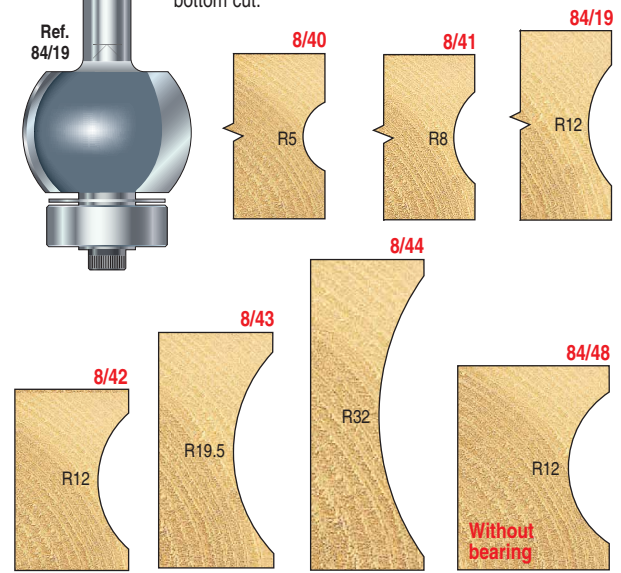
R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
5.0	25.0	22.0	16.0	9/98	£66.73



Concave Sunk Bead

The bearing guided cutters are quick to set up & can be used for curved screens, doors etc. No side-fence required.

Ref. 84/48 requires a side-fence for guidance. No bottom cut.



Bearing Guided

R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
5.0	19.1	9.5	12.7	8/40	-	£26.59
8.0	19.1	12.7	12.7	8/41	-	£27.77
12.0	22.0	16.0	16.0	84/19	£66.63	-
12.0	22.2	19.1	12.7	8/42	-	£46.39
19.5	22.0	25.4	12.7	8/43	-	£51.99
32.0	25.4	38.1	12.7	8/44	-	£61.67

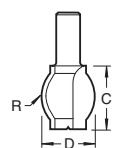
Without Bearing

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
12.0	32.0	20.0	84/48	£65.65



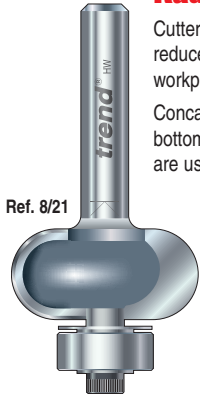
Sunk Bead Jointer

Can be used in conjunction with cutter Ref. 9A/1 for making curved screens, doors etc.



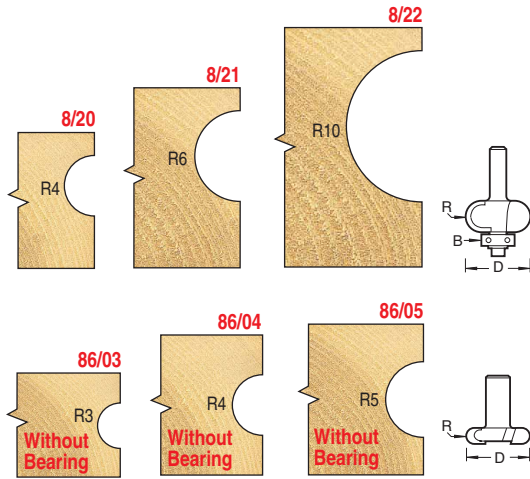
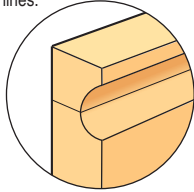
R mm	D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
18.0	28.5	33.5	9A/2	£71.79	£71.79

Radius Sunk Bead



Cutters with guide bearing reduce setting up time for curved workpieces.
Concave beads or radiused bottomed grooves without bearings are useful for making drip grooves.

Can be used to hide joint lines.



Bearing Guided

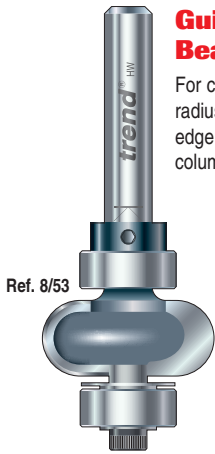
R mm	D mm	B mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
4.0	20.7	12.7	8/20	£50.91	-
6.0	24.7	12.7	8/21	£55.97	-
10.0	32.7	12.7	8/22	-	£74.05

Without Bearing

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
3.0	30.0	6.0	86/03	£57.69
4.0	30.0	8.0	86/04	£59.95
5.0	30.0	10.0	86/05	£65.01

Bearing Guided Sunk Bead

For creating a concave radius or cove on the edge of furniture and columns.



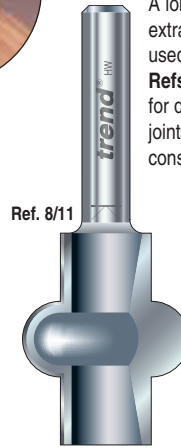
Ref. 8/53



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
3.2	19.1	6.4	12.7	8/51	£46.92
5.0	22.7	10.0	12.7	8/53	£49.72

Staff Bead/Joiner

A long glue line gives extra strength. Can be used in conjunction with Refs. 9/10 & 9/11. Ideal for dust proof hinged joints in display stand construction.

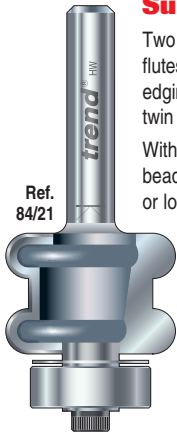


Ref. 8/11

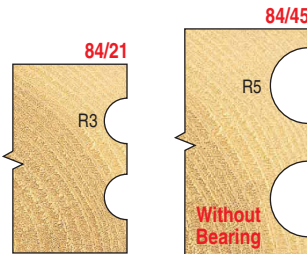
R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
3.0	18.0	22.0	8/10	£72.97
5.0	22.0	28.0	8/11	£74.05

Sunk Bead

Two concave beads or flutes. Ideal for curved edging, with an attractive twin reed effect.
With Ref. 84/45 one or two beads can be cut by raising or lowering the cutter.



Ref. 84/21



Bearing Guided

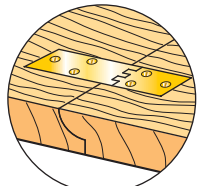
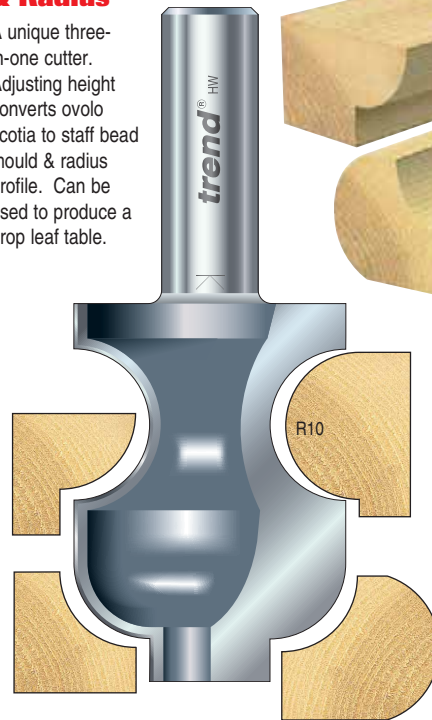
R mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
3.0	16.0	16.0	84/21	£63.93

Without Bearing

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
5.0	30.0	25.0	84/45	£76.31

Staff Bead & Radius

A unique three-in-one cutter. Adjusting height converts ovolo scotia to staff bead mould & radius profile. Can be used to produce a drop leaf table.

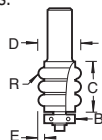
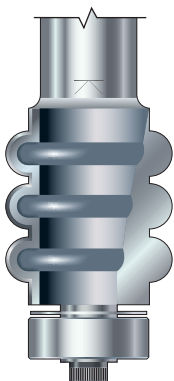


Rule joint with a table flap hinge.

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
10.0	36.0	48.0	88/03	£89.00

Bearing Guided Bead

A triple beading cutter for decorative edge moulding applications.



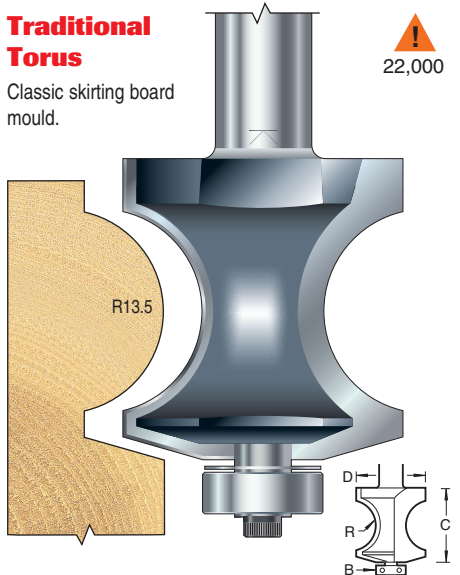
R mm	D mm	C mm	E mm	B mm	Product Ref.	Shank Dia. 1/2"
3.0	22.0	26.0	3.5	16.0	8/30	£71.25



Traditional Torus

Classic skirting board mould.

⚠ 22,000

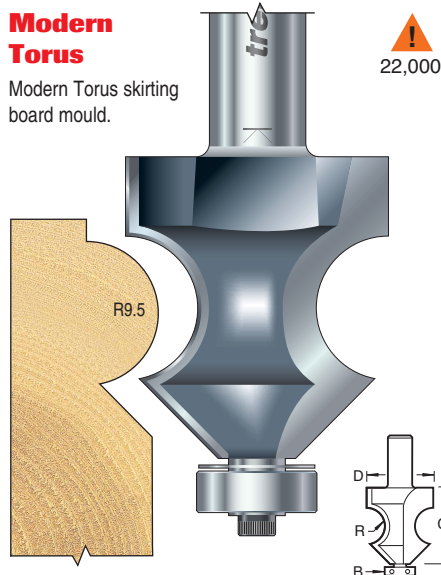


R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
13.5	37.0	40.0	16.0	90/12	£87.07

Modern Torus

Modern Torus skirting board mould.

⚠ 22,000

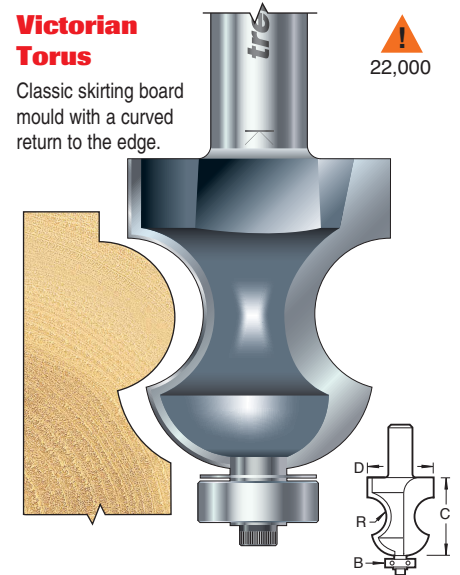


R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
9.5	35.0	39.0	16.0	90/13	£89.00

Victorian Torus

Classic skirting board mould with a curved return to the edge.

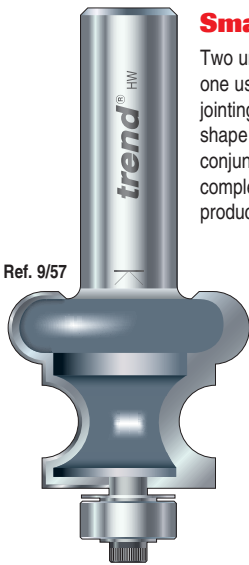
⚠ 22,000



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
10.0	35.0	41.0	16.0	90/14	£89.00

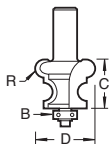
Small Bead & Radius

Two unique cutters with a two-in-one use. Ideal as a small staff bead jointing set, when the upper & lower shape of the cutter are used in conjunction with one another. The complete profile is also suitable for producing table edge mouldings.



Ref. 9/57

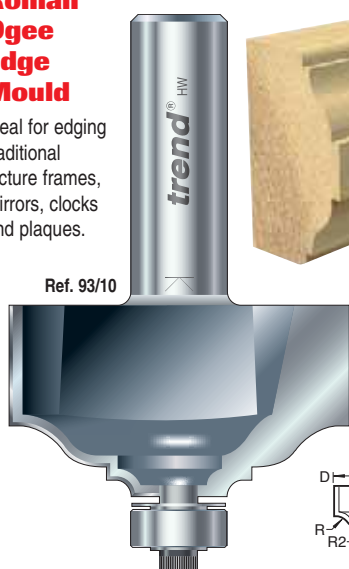
3D example shows linking of profiles at an angle to produce curves and complete circles, for example in the construction of plant pots and tambour panels.



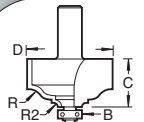
R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
3.2	25.4	16.5	12.7	9/56	£59.95
4.8	31.8	25.4	12.7	9/57	£67.27

Roman Ogee Edge Mould

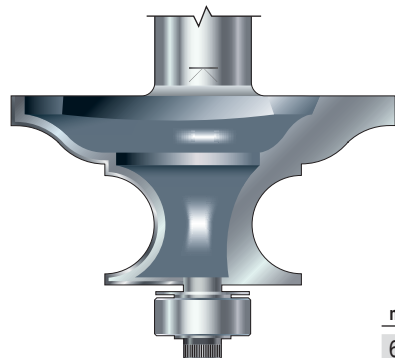
Ideal for edging traditional picture frames, mirrors, clocks and plaques.



Ref. 93/10



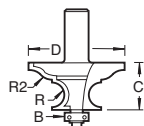
R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
6.0	2.0	45.0	25.4	12.7	93/10	£68.45
9.5	9.5	45.0	25.4	16.0	93/11	£65.55



Classic Corner Bead

Edge moulding cutter for plinths.

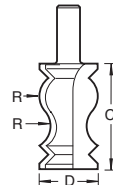
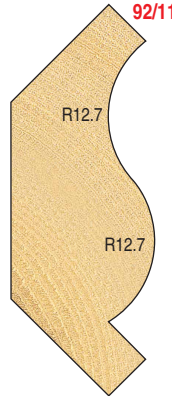
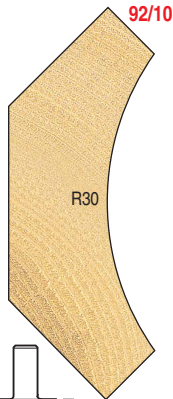
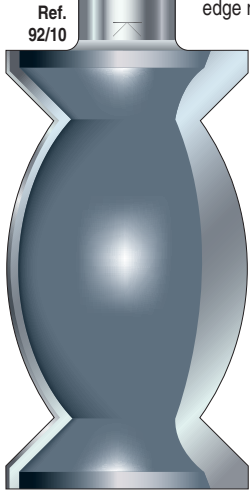
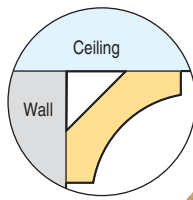
⚠ 18,000



R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
6.5	8.0	50.8	25.0	12.7	9/55	£83.63

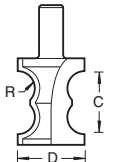
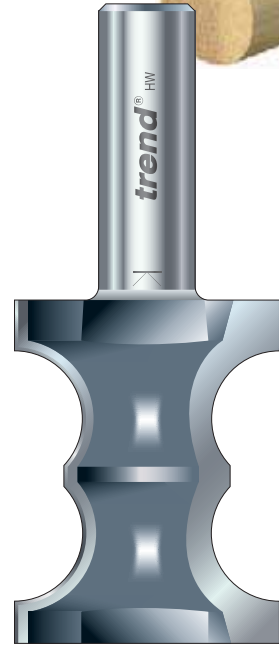
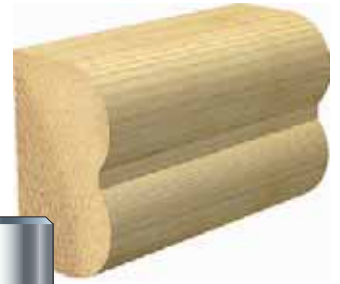
Cornice Cutter

A range of cutters for producing different types of cornice. Chamfers can be routed using a 45° cutter eg. Ref. 46/38. These cutters can also be used to produce a matching dado rail. For edge moulding only.



Edge Mould

A large double nosing style reed mould, for thicker board edges. Popular for edging table tops. For edge moulding only.



Complete Routing Book

An essential read for the amateur or the experienced router user. Written by Alan Holtham.

See page 198 for full details.

Ref. BOOK/CR

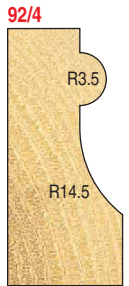
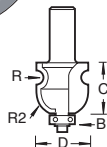
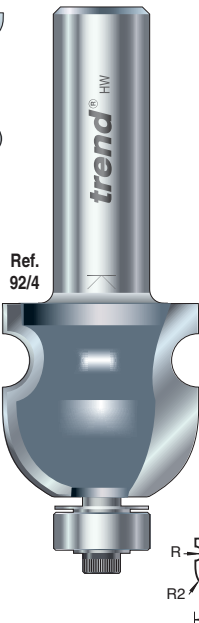
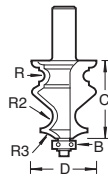
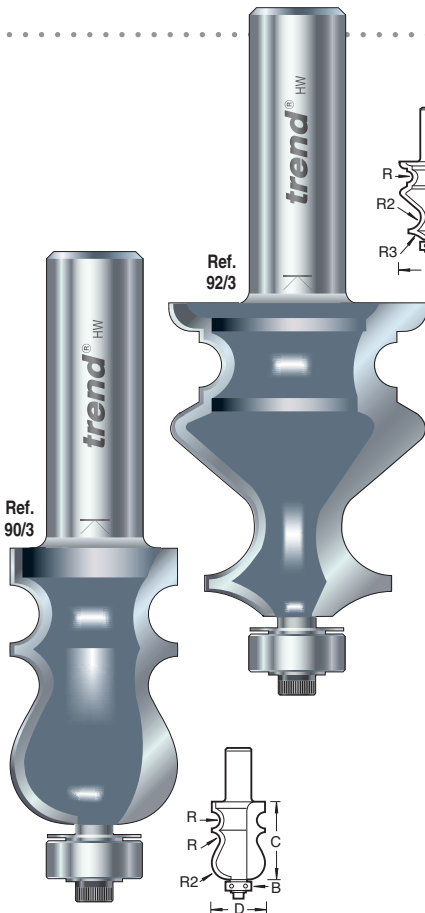


R mm	R2 mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
30.0	-	32.0	58.0	92/10	£68.45
12.7	-	32.0	58.0	92/11	£68.45

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
9.0	35.0	32.0	88/02	£89.00 +

Bearing Guided Multi-Mould Cutter

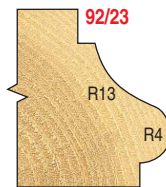
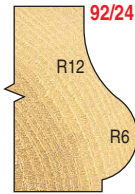
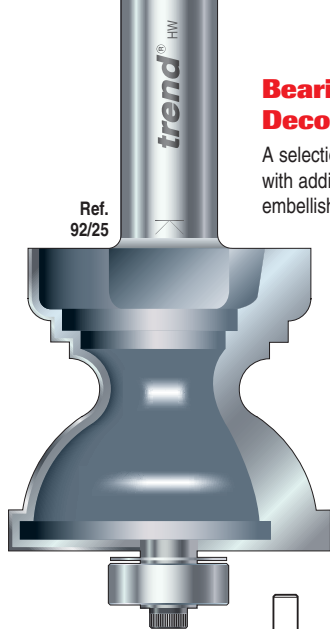
The whole profile edge of the cutter can be used for skirting boards and period style finishes in furniture. Different parts of these cutters can be used to give various profiles.



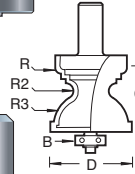
R mm	R2 mm	R3 mm	R4 mm	R5 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
4.0	8.0	-	-	-	22.0	38.5	12.7	90/3	£60.17 +
3.0	9.0	11.0	-	-	27.0	45.0	12.7	90/4	£85.88
3.5	19.0	7.0	-	-	25.4	45.0	12.7	92/1	£61.67
3.2	6.5	11.0	-	-	35.0	42.0	12.7	92/3	£87.61
3.5	14.5	-	-	-	26.0	25.4	12.7	92/4	£53.17 +

Bearing Guided Decorative Bead

A selection of bullnose moulds with additional decorative embellishments.

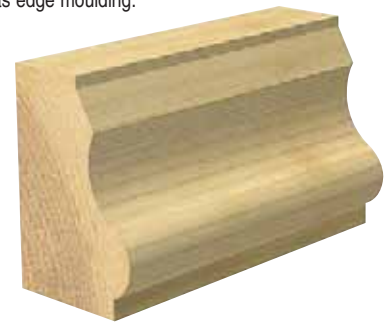


R mm	R2 mm	R3 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
3.0	4.0	18.0	42.0	30.0	16.0	92/25	£109.00
12.0	6.0	-	30.0	35.0	16.0	92/24	£88.15
13.0	4.0	-	40.0	26.0	16.0	92/23	£76.31

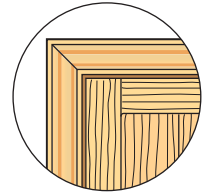


Bearing Guided Decorative Bead

For architraves, framing as well as edge moulding.

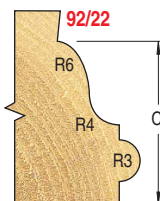
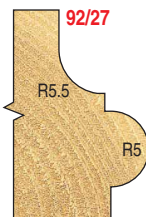
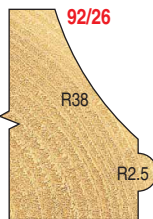
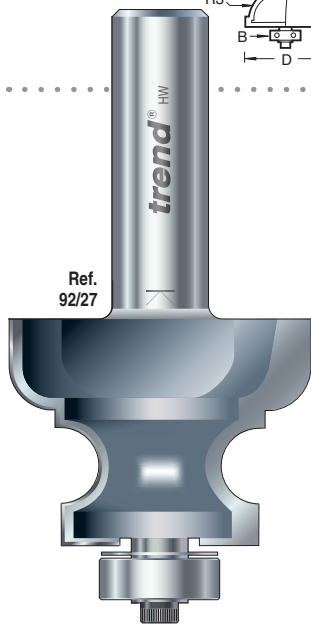


Architrave on a door frame.

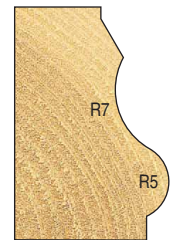
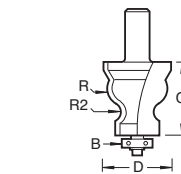
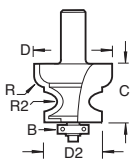


Bearing Guided Decorative Bead

Classic cutters for bolection moulds, used on panelled doors or heavy cornice work. Also for architraves, framing as well as edge moulding.



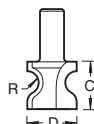
R mm	R2 mm	R3 mm	D mm	D2 mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
38.0	2.5	-	45.0	23.0	30.0	16.0	92/26	£96.11
5.5	5.0	-	40.0	26.0	30.0	16.0	92/27	£96.11
6.0	4.0	3.0	40.0	24.0	25.0	16.0	92/22	£96.11



R mm	R2 mm	C mm	D mm	B mm	Product Ref.	Shank Dia. 1/2"
7.0	5.0	38.0	35.0	16.0	92/20	£96.11

Edge Mould

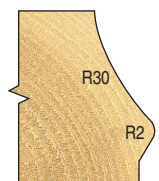
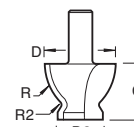
For edge moulding.



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
6.0	26.0	25.0	84/40	£67.27

Edge Mould

For edge moulding.

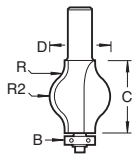
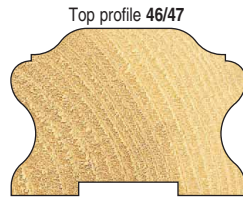
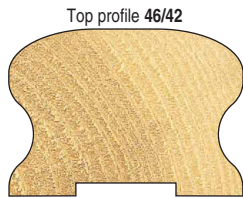


R mm	R2 mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
30.0	2.0	38.0	23.5	30.0	84/47	£88.15

Bearing Guided Handrail Cutter

Side profile for an attractive handrail. Can be used in conjunction with four different cutters to produce different handrail tops.

On the right are cross sections of handrails, showing which cutters produce the top profile. These are shown approx. 50% of actual size.

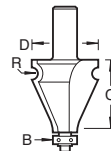
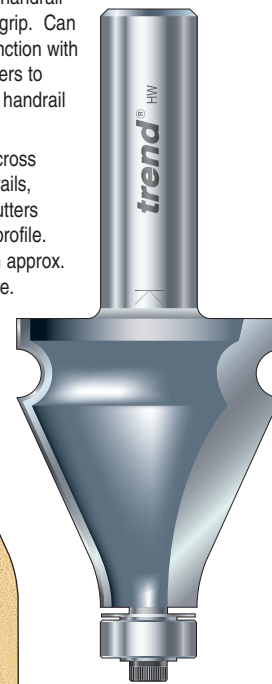
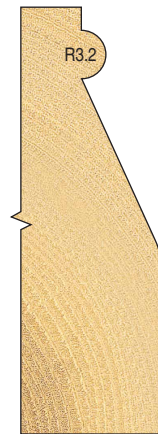


R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
9.5	12.5	32.0	38.0	16.0	93/1	£77.49

Bearing Guided Handrail Cutter

Side profile for a handrail requiring a good grip. Can be used in conjunction with four different cutters to produce different handrail tops.

On the right are cross sections of handrails, showing which cutters produce the top profile. These are shown approx. 50% of actual size.

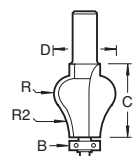
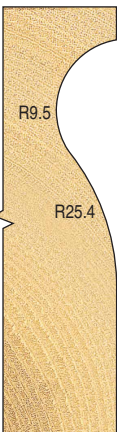


R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
3.2	35.0	38.0	12.7	93/2	£85.35

Bearing Guided Handrail Cutter

Side profile for a handrail requiring a large grip. Can be used in conjunction with four different cutters to produce different handrail tops.

On the right are cross sections of handrails, showing which cutters produce the top profile. These are shown approx. 50% of actual size.

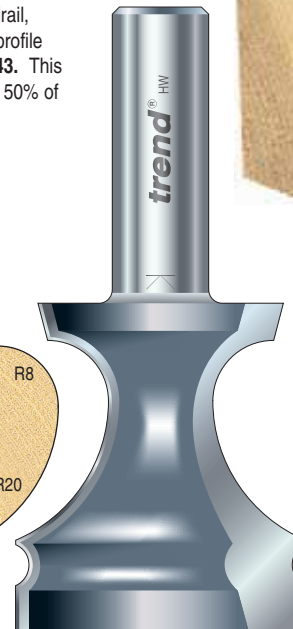
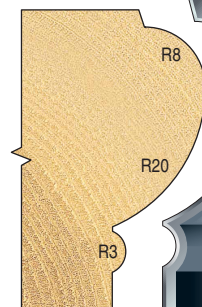


R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
9.5	25.4	32.0	38.0	16.0	93/3	£77.49

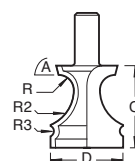
Handrail Cutter

Side profile for a handrail. For edge moulding only.

Below right is a cross section of a handrail, showing the top profile cut with Ref. 46/43. This is shown approx. 50% of actual size.



Handrail created using two cutters.



A Deg.	R mm	R2 mm	R3 mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
75°	8.0	20.0	3.0	38.5	43.5	91/10	£99.00

CAPILLARY & DRAWER PULL



PROFESSIONAL ROUTER CUTTERS

Bearing Guided Capillary Groover

A capillary groove for sills & window sections. By changing to a larger bearing, a shallower cut can be obtained.

R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
8.0	28.7	8.0	12.7	84/24	£63.93

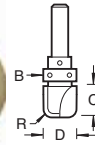
Water Channel

The water channel cutters produce radiused rebates and grooves. Suitable for plunge cutting.

Ref. 23/09



It is advisable with Refs. 23/09 & 23/10 shank mounted bearing cutters that the template is 5mm thicker than the cut length of the cutter.



Supplied with Shank Mounted Bearing

R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
3.2	12.7	12.7	12.7	23/09	£34.55	-
4.0	12.7	10.0	12.7	23/12	£40.49	-
6.35	19.1	16.0	19.1	23/10	£54.24	£54.24
6.5	28.6	16.0	28.6	23/11	-	£55.97

Without Shank Mounted Bearing

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
5.0	16.0	25.0	23/1	£46.39
5.0	18.0	25.0	23/2	£46.39
5.0	22.0	25.0	23/3	£50.37
5.0	25.0	25.0	23/4	£58.23

Drawer Pull Radius

The long cut depth of these cutters allows them to produce under-cut finger grooves.

R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
11.0	22.0	32.0	84/82	£84.28
12.5	25.0	32.0	84/83	£88.15

Drawer Pull Cutters

An initial cut with a straight cutter is required to produce this effect shown on the right. For Ref. 84/96 use in two passes from left & right to cut a protruding grip handle.

R mm	R2 mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
1.5	2.0	22.0	-	17.0	84/96	-	£82.00
4.0	-	19.0	-	13.0	84/94	£88.80	-
5.0	2.0	45.0	24.0	17.0	84/93	-	£103.97
6.0	-	38.0	22.0	17.0	84/95	-	£89.00
8.0	2.0	44.8	24.0	25.4	84/92	-	£99.00

Decor Edge

A small decorative edge cutter.

R mm	R2 mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
2.0	8.0	24.0	16.0	84/10	£62.21

! For stationary machines at recommended speeds as indicated.

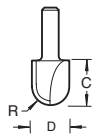
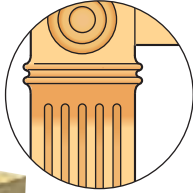
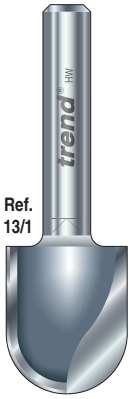
NEW SIZE

RADIUS, COVE & CAVETTO



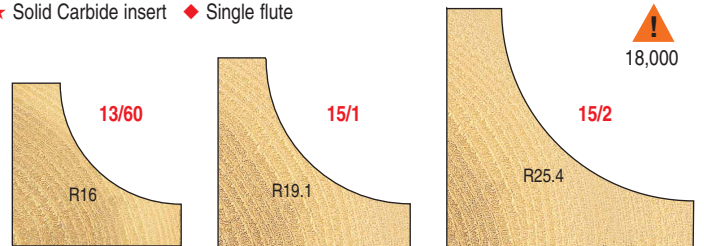
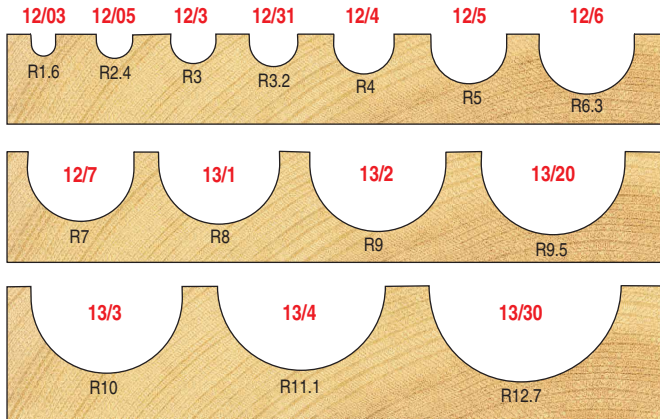
Radius Cutters

For coves and part of a rule joint. All cutters are two fluted unless stated.



R mm	R inch	D mm	C mm	Product Ref.	Shank Diameter				
					1/4"	8mm	3/8"	12mm	1/2"
1.6	1/16	3.2	9.5	12/03	★ £24.32	-	-	-	-
2.4	3/32	4.8	11.0	12/05	★ £26.05	-	-	-	-
3.0	-	6.0	15.0	12/3	£27.77	◆★ £27.77	-	-	-
3.2	1/8	6.4	11.0	12/31	★ £27.77	-	-	-	-
4.0	-	8.0	12.7	12/4	£28.84	-	-	-	-
5.0	-	10.0	18.0	12/5	£30.57	£34.00	◆ £31.11	-	-
6.3	1/4	12.7	19.0	12/6	£41.33	◆ £41.33	-	-	£39.07
7.0	-	14.0	18.0	12/7	£37.35	-	-	-	£37.35
8.0	5/16	16.0	19.5	13/1	£43.59	£43.59	-	-	£43.59
9.0	-	18.0	19.0	13/2	£45.85	£44.73+	-	-	£45.85
9.5	3/8	19.1	31.7	13/20	-	-	-	-	£58.76
10.0	-	20.0	18.0	13/3	£49.72	-	-	-	£49.72
11.1	7/16	22.2	31.7	13/4	-	-	-	-	£67.80
12.7	1/2	25.4	15.9	13/30	-	-	-	-	£53.71
16.0	5/8	32.0	31.7	13/60	-	-	-	-	£68.45
19.1	3/4	38.1	31.7	15/1	-	-	-	-	£79.00
25.4	1	50.8	31.7	15/2	-	-	-	£89.00	£89.00

★ Solid Carbide insert ◆ Single flute



Shank Mounted Bearing Guided Radius

It is advisable that the template used is 5mm thicker than the cut length of the cutter.

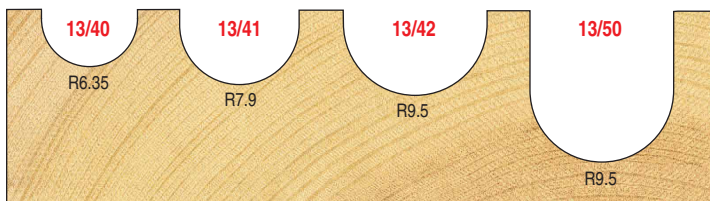


Following a template.

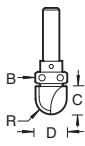


Draining Groove Jig
See page 151 for full details.

Ref. DG/JIG



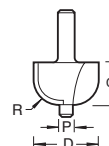
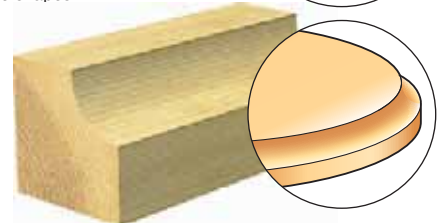
R mm	R inch	D mm	C mm	B mm	Product Ref.	Shank Diameter
						1/4" 1/2"
6.35	1/4	12.7	9.5	12.7	13/40	£28.84
7.9	5/16	15.9	11.0	16.0	13/41	£40.15
9.5	3/8	19.0	11.0	19.0	13/42	£46.92
9.5	3/8	19.0	32.0	19.0	13/50	- £53.71



Pin Guided Coves

Pin guided cutters permit freehand edging at considerable speed. Ideal for cutting small intricate shapes.

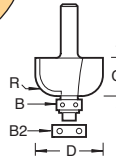
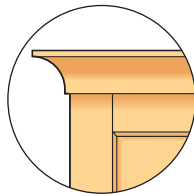
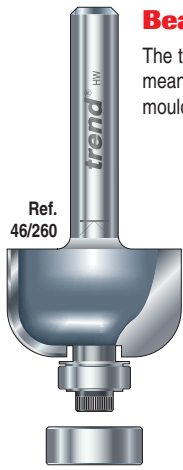
Ideal for plaques and shields.



R mm	R inch	D mm	C mm	P mm	Product Ref.	Shank Diameter
						1/4"
4.8	3/16	14.4	12.8	5.5	13F/1	£35.63
6.3	1/4	17.6	14.4	5.5	13F/2	£39.61
9.5	3/8	23.8	16.0	5.5	13F/3	£42.40

Bearing Guided Covers

The two bearings supplied offer the means of cutting different depth of mouldings.

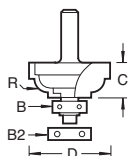
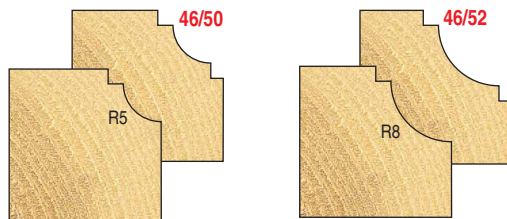
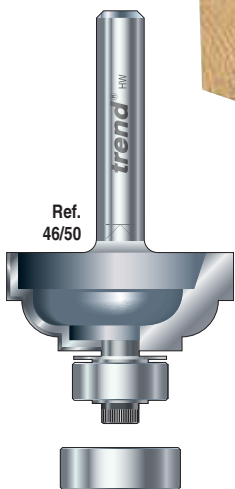
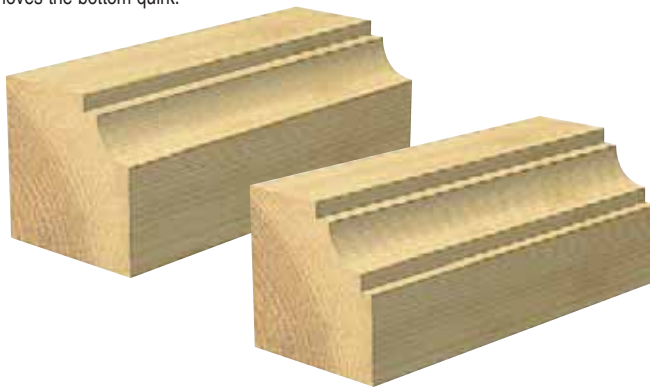


R mm	R inch	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
1.6	1/16	12.7	12.7	9.5	12.7	46/261	£31.11	£30.57
3.2	1/8	15.9	12.7	9.5	12.7	46/262	£39.07	£39.07
4.8	3/16	19.1	14.3	9.5	12.7	46/263	£41.33	£41.33
6.3	1/4	22.2	14.3	9.5	12.7	46/260	£42.40	£42.40
7.9	5/16	25.4	14.3	9.5	12.7	46/264	£43.59	£43.59
9.5	3/8	28.5	14.0	9.5	12.7	46/270	£49.19	£49.19
12.7	1/2	34.9	16.0	9.5	12.7	46/280	£57.69	£57.69
16.0	5/8	41.3	18.0	9.5	12.7	46/281	-	£75.77
19.1	3/4	50.8	25.4	12.7	16.0	46/282	-	£70.71
25.4	1	63.5	25.4	12.7	16.0	46/283	-	£99.00



Bearing Guided Cavetto

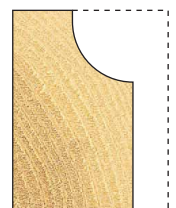
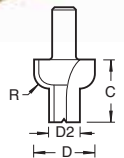
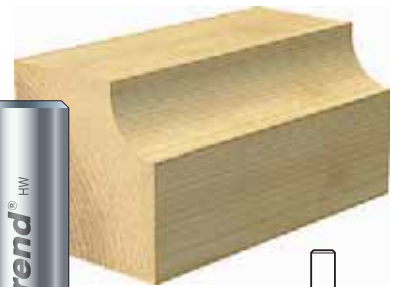
Two bearings are supplied for an optional lower quirk. Larger bearing removes the bottom quirk.



R mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
5.0	30.0	13.0	12.7	16.0	46/50	£49.19	£49.19
8.0	35.0	16.0	12.7	16.0	46/52	£54.24	£54.24

Cove & Edge Trim

This time-saving cutter trims the edge and cuts a radius edge mould at the same time.

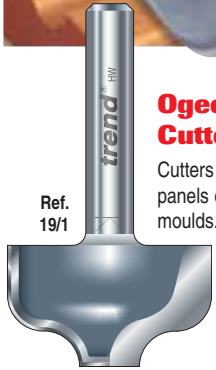


R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
8.0	32.0	16.0	32.0	86/06	£75.77

OGEE & CLASSIC MOULD

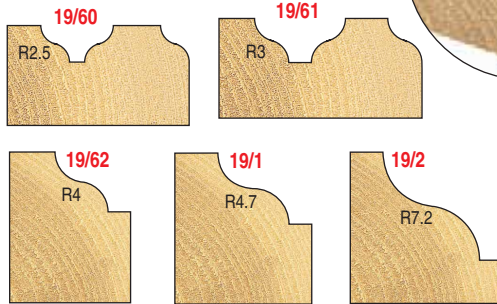


TCT
TUNGSTEN
CARBIDE
TIPPED
WITH
EXTENDED LIFE
NAMIC
CARBIDE



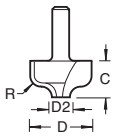
Ogee Cutters

Cutters for false panels or edge moulds.



R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/4"
2.5	9.5	2.0	8.0	19/60	£41.33
3.0	12.0	3.0	9.5	19/61	£45.20
4.0	19.0	5.0	11.0	19/62	£53.71
4.7	27.0	8.0	16.0	19/1	£57.69
7.2	33.0	8.0	23.0	19/2	£61.67

Curved work possible in fixed head router & copy follower.



Bearing Guided Ogee

Supplied with two bearings. The larger bearing removes the bottom quirk.

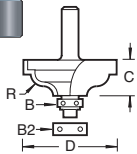
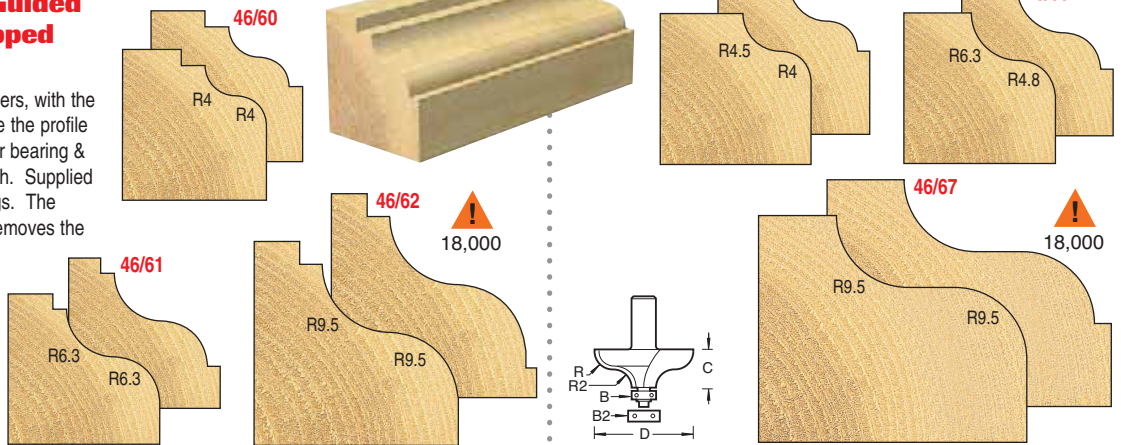
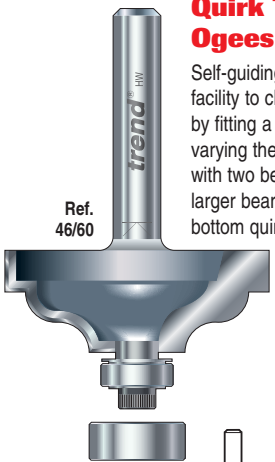
Ref. 46/67



Bearing Guided Quirk Topped Ogees

Self-guiding cutters, with the facility to change the profile by fitting a larger bearing & varying the depth. Supplied with two bearings. The larger bearing removes the bottom quirk.

Ref. 46/60



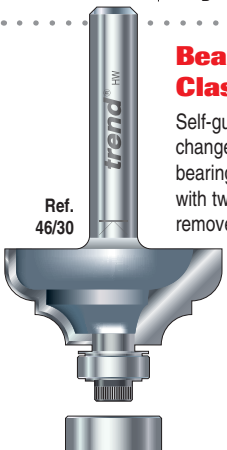
R mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.0	34.9	13.5	9.5	12.7	46/60	£53.17	£53.17
6.3	41.3	17.5	9.5	12.7	46/61	-	£59.41
9.5	57.0	25.5	9.5	12.7	46/62	-	£89.00

R mm	R2 mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.5	4.0	28.5	12.7	9.5	12.7	46/65	£49.72	£49.72
6.3	4.8	35.0	17.5	9.5	12.7	46/66	£53.17	£53.17
9.5	9.5	63.0	20.0	9.5	12.7	46/67	-	£89.00

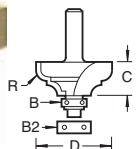
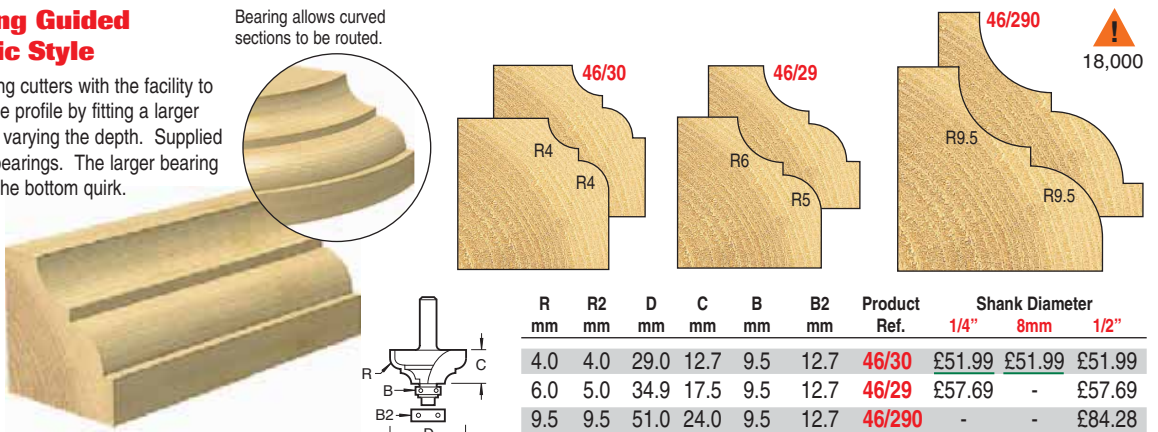
Bearing Guided Classic Style

Self-guiding cutters with the facility to change the profile by fitting a larger bearing & varying the depth. Supplied with two bearings. The larger bearing removes the bottom quirk.

Ref. 46/30



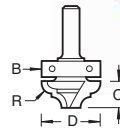
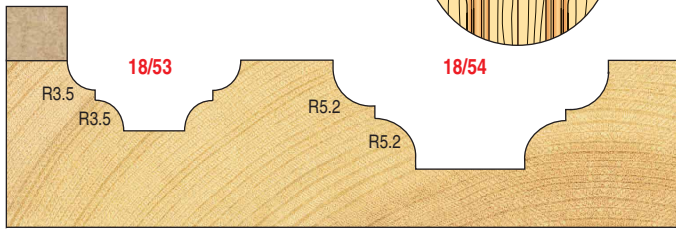
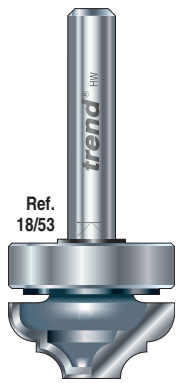
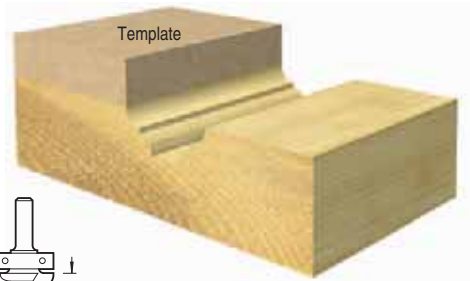
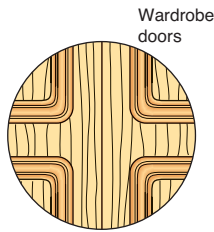
Bearing allows curved sections to be routed.



R mm	R2 mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
4.0	4.0	29.0	12.7	9.5	12.7	46/30	£51.99	£51.99	£51.99
6.0	5.0	34.9	17.5	9.5	12.7	46/29	£57.69	-	£57.69
9.5	9.5	51.0	24.0	9.5	12.7	46/290	-	-	£84.28

Bearing Guided Classic Panel

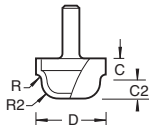
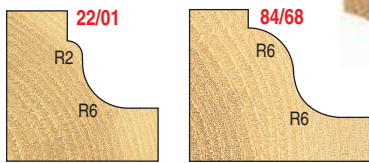
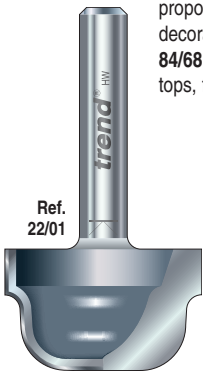
Ideal for following templates when panelling and profiling in furniture manufacture. It is advisable that the template is at least 5mm thicker than the cut length of the cutter.



R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
3.5	22.0	10.0	22.0	18/53	£48.65	-
5.2	35.0	14.0	35.0	18/54	-	£63.28

Panel Cut Mould

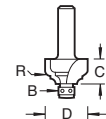
Edge moulds of classic proportions. Used to obtain decorative channels. Ref. 84/68 is ideal for thick table tops, frames etc.



R mm	R2 mm	D mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
2.0	6.0	26.0	6.0	10.0	22/01	£59.00	-
6.0	6.0	32.0	11.0	11.0	84/68	-	£79.00

Bearing Guided Mini Ogee

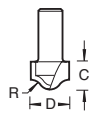
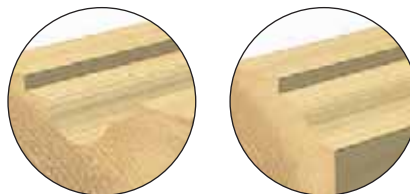
Three miniature moulding cutters for small decorative effects on furniture or for reduced scale hobby work. See page 106 for Doll's House Set Ref. SET/DH1.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
2.0	16.3	9.5	6.3	45/1	£48.11
2.0	16.3	9.5	6.3	45/2	£48.11
2.0	18.3	9.5	6.3	45/3	£48.11

Flat Ogee

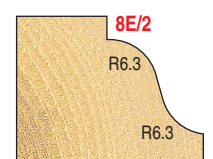
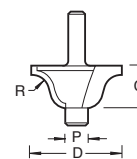
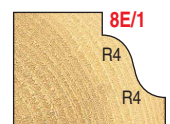
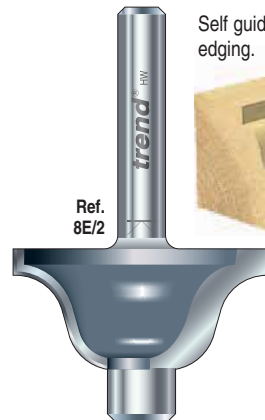
Produces an elegant edge mould, or a shallow panel effect when routing on its full width.



R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
5.0	16.0	10.0	22/02	£50.91	-
6.0	20.0	15.0	22/03	-	£59.41

Pin Guided Roman Ogee

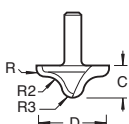
Self guiding for freehand edging.



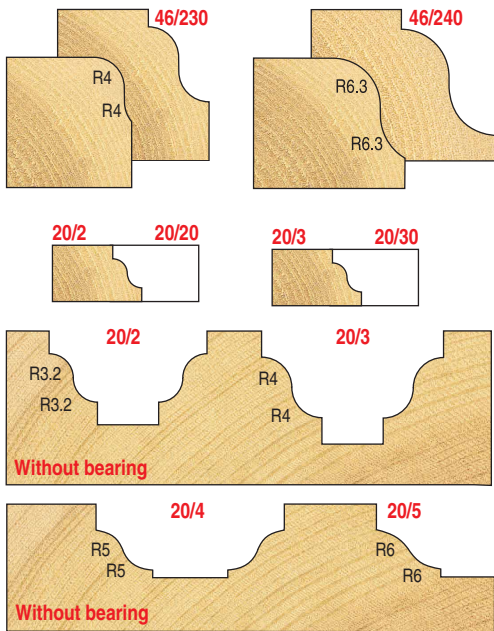
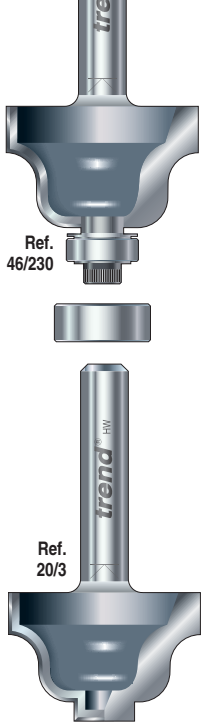
R mm	D mm	C mm	P mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.0	25.0	13.0	9.0	8E/1	£59.95	£59.95
6.3	34.5	16.0	9.0	8E/2	£61.67	£61.67

Ogee Panel

An unusual profile with three radii for use as an edge mould or for panelling applications. A thin splitting cut along the middle creates two attractive edge moulds.



R mm	R2 mm	R3 mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
3.0	6.0	5.0	27.0	12.0	22/3	£46.92	£46.92



Roman Ogees

With bearing guided ogees, change profile by using a larger bearing & vary the depth.

Ogees without bearings create classic styles for moulding, panelling & jointing. Refs. 20/2 & 20/3 make joints with Refs. 20/20 & 20/30. See page 23.

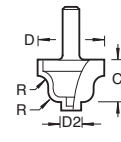
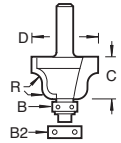


Bearing Guided

R mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.0	25.4	15.9	9.5	12.7	46/230	£49.72	£49.72
6.3	34.9	20.0	9.5	12.7	46/240	£53.71	£53.71

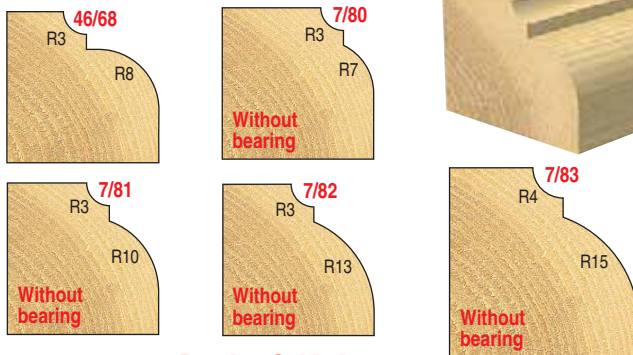
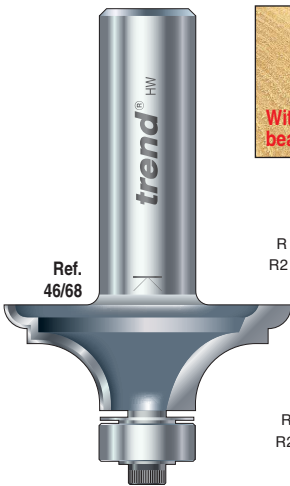
Without Bearing

R mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
3.2	21.0	7.6	13.0	20/2	£56.51	-
4.0	26.0	8.0	17.0	20/3	£58.76	-
5.0	25.0	10.0	15.0	20/4	-	£70.71
6.0	30.0	11.9	15.0	20/5	-	£69.53



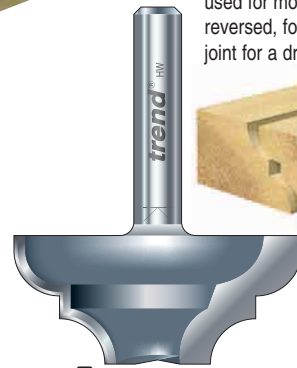
Classic Ovolo Mould

Edge moulds for plinths and plaques.



Classic Mould or Jointer

A universal classic style cutter, can be used for moulding, panelling & when reversed, for a scribed joint or rule joint for a drop leaf table.

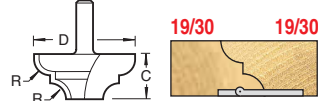
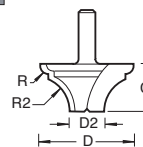
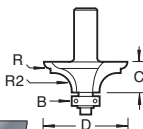


Bearing Guided

R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
3.0	8.0	38.0	14.0	12.7	46/68	£58.76

Without Bearing

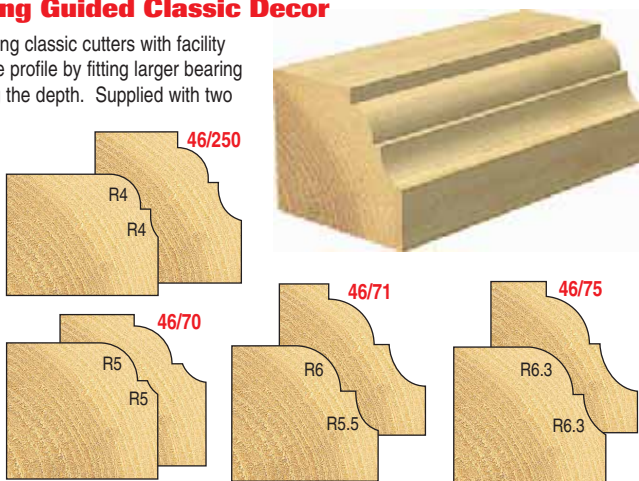
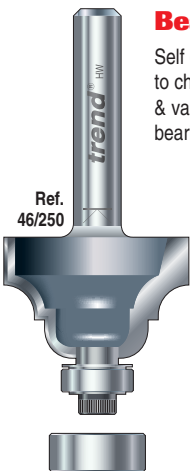
R mm	R2 mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/4"
3.0	7.0	26.0	11.8	13.0	7/80	£62.90+
3.0	10.0	30.0	12.3	16.0	7/81	£72.24+
3.0	13.0	35.0	12.0	18.0	7/82	£78.86+
4.0	15.0	38.0	11.7	22.0	7/83	£83.79+



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
6.0	38.0	17.0	19/30	£80.83	£82.00

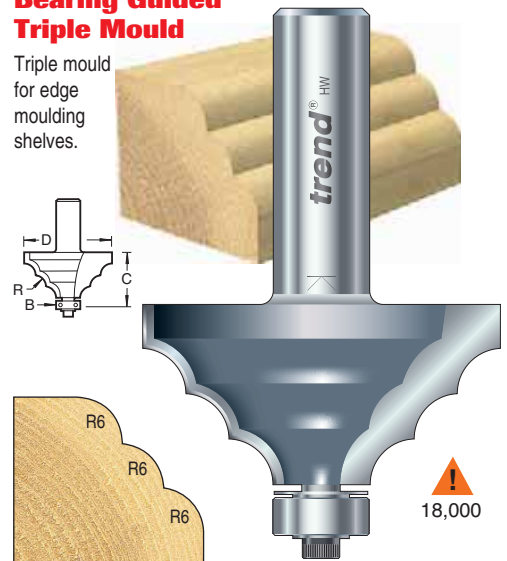
Bearing Guided Classic Decor

Self guiding classic cutters with facility to change profile by fitting larger bearing & varying the depth. Supplied with two bearings.



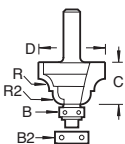
Bearing Guided Triple Mould

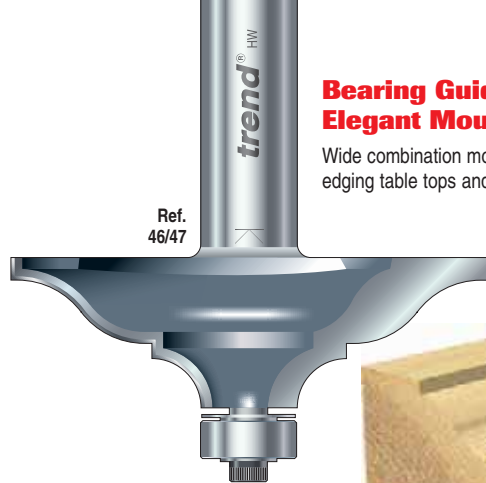
Triple mould for edge moulding shelves.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
6.0	47.3	23.8	12.7	46/46	£64.47

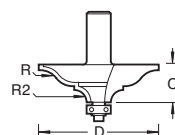
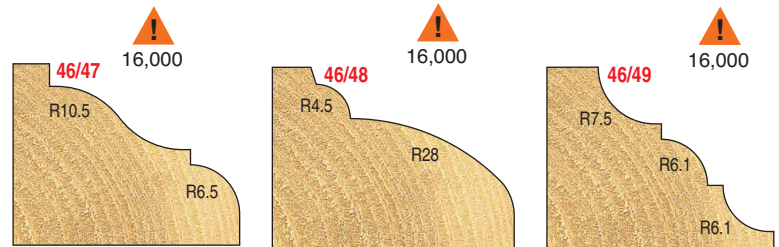
R mm	R2 mm	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.0	4.0	25.4	16.0	9.5	12.7	46/250	£49.72	£49.72
5.0	5.0	32.0	12.7	12.7	16.0	46/70	£46.94+	£46.94+
6.0	5.5	38.0	16.0	12.7	16.0	46/71	£53.71	£53.71
6.3	6.3	35.0	22.0	9.5	12.7	46/75	£55.97	£55.97



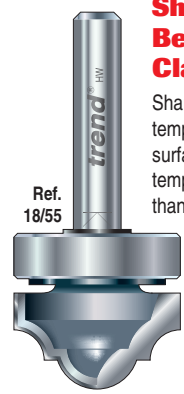


Bearing Guided Elegant Mould

Wide combination moulds for edging table tops and shelves.

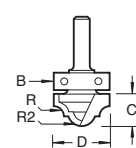
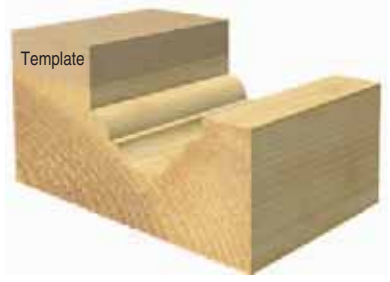
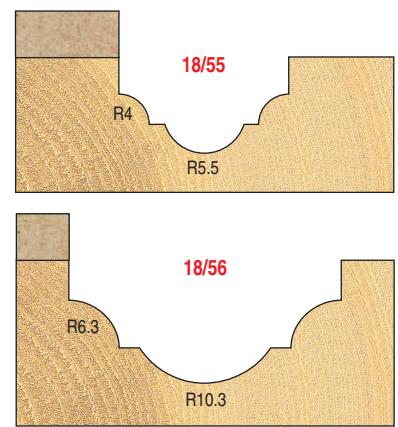


R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
10.5	6.5	63.0	20.0	12.7	46/47	£104.94
4.5	28.0	66.0	20.0	12.7	46/48	£89.00
7.5	6.1	58.0	23.0	12.7	46/49	£104.94

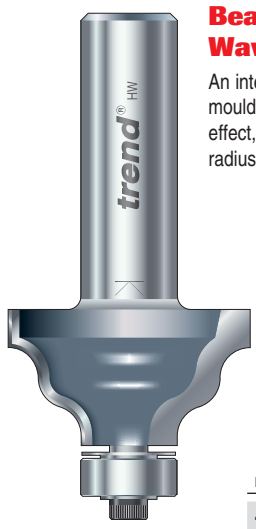


Shank Mounted Bearing Guided Classic Panel

Shank mounted bearing follows template mounted on board surface. It is advisable that the template is at least 5mm thicker than the cut length of the cutter.



R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.0	5.5	22.0	12.7	22.0	18/55	£48.65	-
6.3	10.3	35.0	14.3	35.0	18/56	-	£67.80

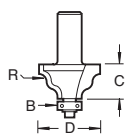


Bearing Guided Wavy Mould

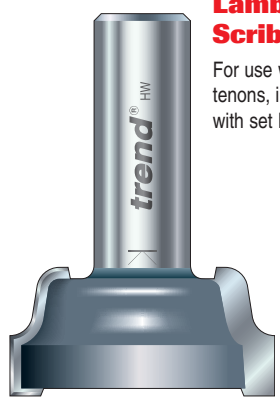
An interesting and attractive mould with a unique wavy effect, using chords of the radius.



Creates decorative edge for plaques.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
4.0	32.0	18.0	12.7	22/4	£69.00

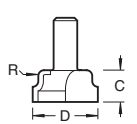
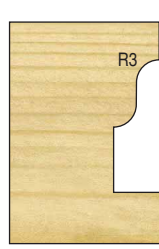


Lambs Tongue Scriber Cutter

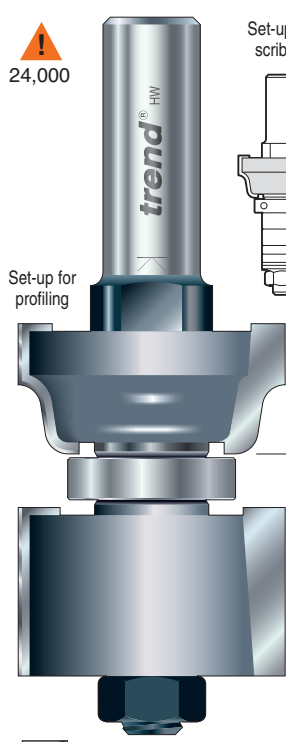
For use with full length tenons, in conjunction with set Ref. 20/50.



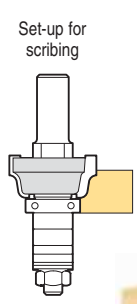
Tool allows a full length tenon.



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
3.0	35.0	17.0	20/51	£74.26



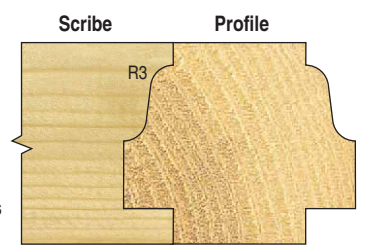
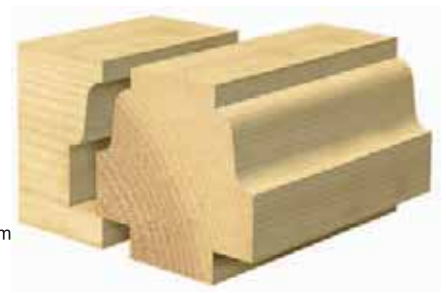
24,000



Bearing Guided Lambs Tongue Sash Bar Set

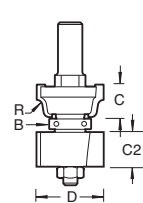
By adding the rebate block onto the arbor, the set can then be used for profiling. To be used with router in stationary mode.

For full length tenons, see scriber cutter Ref. 20/51.



Instructions supplied

Timber thickness Max. 46.0mm



R mm	D mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
3.0	35.0	17.0	22.0	22.0	96.0	20/50	£109.00

Comprises

1 x Profile block	SP-20/50A	£56.51
1 x Rebate block	SP-20/50B	£49.19
1 x Arbor with spacers	SP-20/50C	£16.47
1 x Bearing 22mmØ	BB22	£9.04

Spare Parts

1 x Spare spacer set	SPACER/8	£6.79
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All prices are exclusive of VAT



For stationary machines at recommended speed as indicated.

PROFILE SCRIBING



Combination

- The classic method of producing cabinet panelled door and drawer fronts is made easy with these Profile Scriber sets.
- With the combination type, components are re-arranged on the arbor to cut the profile or the scribe.
- The Easysset system works by altering the height of the cutter. See opposite page for full details.
- For a range of complimentary panel mould cutters please see pages 52-55 for Raised Panel Moulding.



How to make a Frame & Panel Cabinet Door. 64 page booklet supplied with each cutter.

18,000



Instructions supplied

Router table use only.

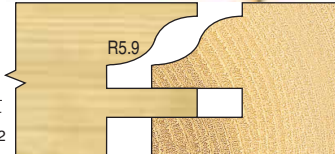
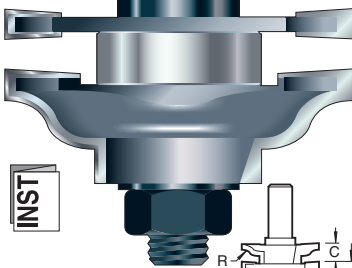


8mm shank tools are for use with medium & heavy duty routers only.

When using PSC sets at the minimum material thickness, the height of the top quirk may be reduced.

Ref. PSC/2 Set-up for scribing.

Bearing Guided Classic Set



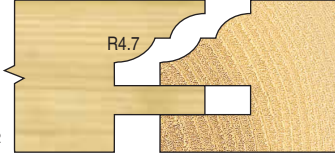
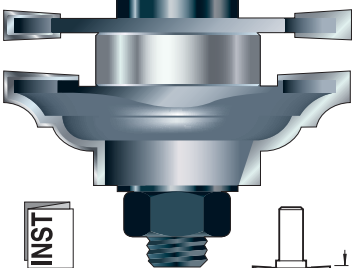
Timber thickness With 6.3 groover
Min. 21.0mm
Max. 26.5mm

With 4.0 groover
Min. 18.0mm
Max. 22.0mm

R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 8mm	Shank Dia. 1/2"
5.9	46.0	15.0	4.0	22.0	PSC/2	£99.00	£99.00
5.9	46.0	15.0	6.3	22.0	PSC/20	-	£99.00

Ref. PSC/4 Set-up for scribing.

Bearing Guided Classic Decor



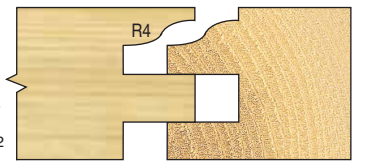
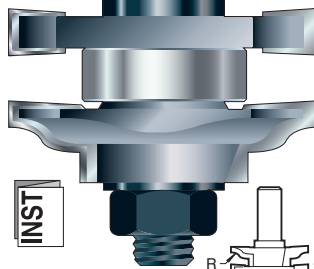
Timber thickness With 6.3 groover
Min. 21.0mm
Max. 26.5mm

With 4.0 groover
Min. 18.0mm
Max. 22.0mm

R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 8mm	Shank Dia. 1/2"
4.7	46.0	15.0	4.0	22.0	PSC/4	£99.00	£99.00
4.7	46.0	15.0	6.3	22.0	PSC/40	-	£99.00

Ref. PSC/1 Set-up for scribing.

Bearing Guided Classic Set



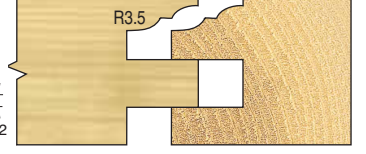
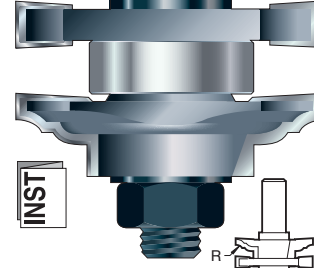
Timber thickness With 6.3 groover
Min. 18.0mm
Max. 22.0mm

With 4.0 groover
Min. 18.0mm
Max. 18.0mm

R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 8mm	Shank Dia. 1/2"
4.0	41.0	11.0	6.3	22.0	PSC/1	£99.00	£99.00
4.0	41.0	11.0	4.0	22.0	PSC/10	£99.00	£99.00

Ref. PSC/3 Set-up for scribing.

Bearing Guided Flat Classic



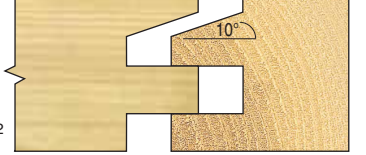
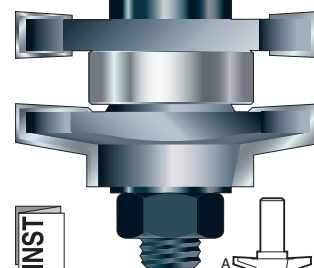
Timber thickness With 6.3 groover
Min. 18.0mm
Max. 22.0mm

With 4.0 groover
Min. 16.0mm
Max. 18.0mm

R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 8mm	Shank Dia. 1/2"
3.5	41.0	11.0	6.3	22.0	PSC/3	£99.00	£99.00
3.5	41.0	11.0	4.0	22.0	PSC/30	£99.00	£99.00

Ref. PSC/5 Set-up for scribing.

Bearing Guided Raised Bevel



Timber thickness With 6.3 groover
Min. 18.0mm
Max. 22.0mm

With 4.0 groover
Min. 16.0mm
Max. 18.0mm

A Deg.	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 8mm	Shank Dia. 1/2"
10°	41.0	11.0	6.3	22.0	PSC/5	£99.00	£99.00
10°	41.0	11.0	4.0	22.0	PSC/50	£99.00	£99.00

Router Table use only at recommended speeds as indicated.

All prices are exclusive of VAT

Easyset

All in one system for quick setting

- These tools produce the same type of joint and use the same components as the combination PSC sets.
- Both parts of the joint are cut by only changing the cutter height.
- No re-assembly of parts is required to convert the tool from scribing mode to profiling mode and vice-versa.



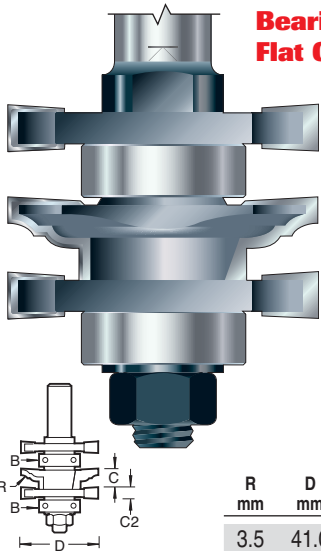
How to make a Frame & Panel Cabinet Door.
64 page booklet supplied with each cutter.

18,000

Instructions supplied

Router table use only.

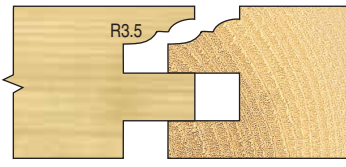
When using PSC sets at the minimum material thickness, the height of the top quirk may be reduced.



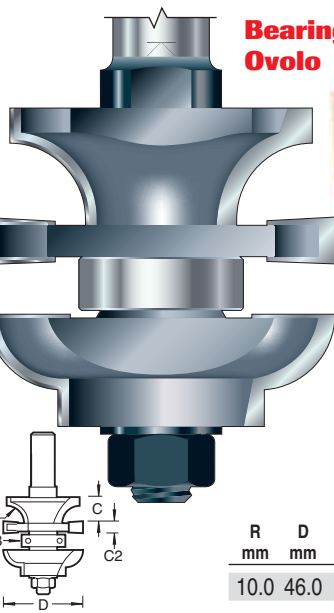
Bearing Guided Flat Classic



Timber thickness
Min. 18.0mm
Max. 22.0mm



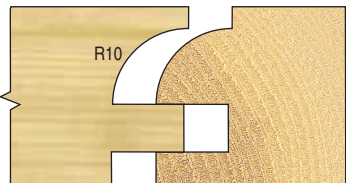
R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 1/2"
3.5	41.0	11.0	6.3	22.0	PSC/103	£114.71



Bearing Guided Ovolò



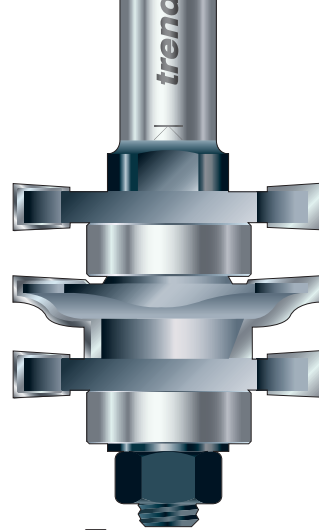
Timber thickness
Min. 21.0mm
Max. 26.5mm



R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 1/2"
10.0	46.0	15.0	6.3	22.0	PSC/106	£112.22

Spare Parts

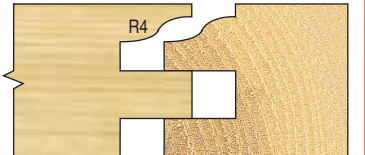
Profile block:	for PSC/1, 10 etc.	SP-PSC/1A, 10A etc.	£79.11
	for PSC/106 & 107	SP-PSC/106A & 107A	£79.11
Scriber block:	for PSC/106 & 107	SP-PSC/106B & 107B	£79.11
Groover:	for PSC/1, 3, 5, 101, 102, 103	SP-34/70TC	£24.32
	for PSC/2 & 4	SP-34/71TC	£24.32
	for PSC/10, 30 & 50	SP-34/72TC	£24.32
	for PSC/20 & 40	SP-34/73TC	£24.32
	for PSC/106 & 107	SP-34/73ATC	£24.32
Bearings for all sets		BB22	£9.04
Arbor	for PSC/1 to 50	33/30 x 8mm	£7.96
		33/30 x 3/8"	£7.96
		33/30 x 12mm	£7.96
		33/30 x 1/2"	£7.96
Arbor	for PSC/101 to 103	33/31 x 1/2"	£14.21
Arbor	for PSC/106 & 107	33/32 x 1/2"	£13.56
Spacer set		SPACER/8	£6.79



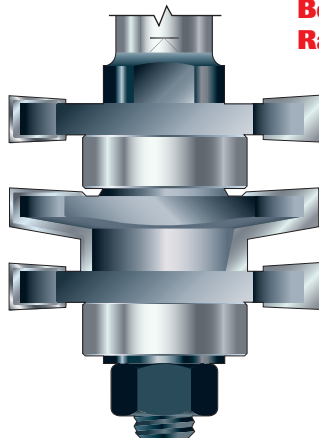
Bearing Guided Classic Set



Timber thickness
Min. 18.0mm
Max. 22.0mm



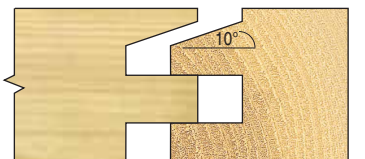
R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 1/2"
4.0	41.0	11.0	6.3	22.0	PSC/101	£112.22



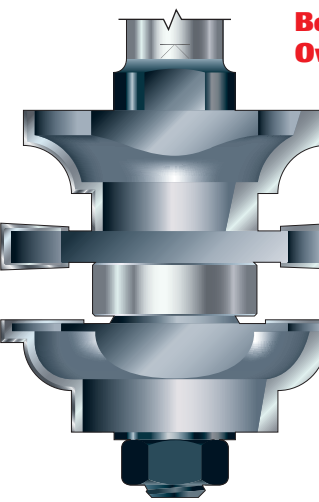
Bearing Guided Raised Bevel



Timber thickness
Min. 18.0mm
Max. 22.0mm



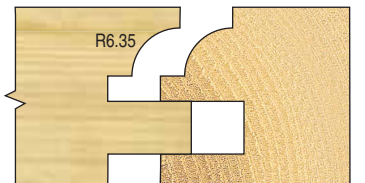
A Deg.	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 1/2"
10°	41.0	11.0	6.3	22.0	PSC/105	£114.71



Bearing Guided Ovolò



Timber thickness
Min. 21.0mm
Max. 26.5mm



R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia. 1/2"
6.35	46.0	15.0	6.3	22.0	PSC/107	£112.22

RAISED PANEL MOULDING



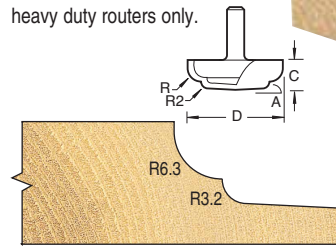
- Machining of traditional panels and frame doors, formerly done on spindle moulders, can now be performed with heavy duty routers mounted in fixed positions, either overhead or inverted.
- These Raised Panel cutters run best at lower speeds and match our range of profile scribers.
- All are suitable for use on natural timber and MDF.
- ▲ 8mm shank tools are for use with medium and heavy duty routers only.
- ▲ Router table or overhead router use only.



How to make a Frame & Panel Cabinet Door. 64 page booklet supplied with each cutter.

Modern Radiused Panel - 8mm Shank

Suitable panel mould for use with Ref. PSC/1. For medium and heavy duty routers only.

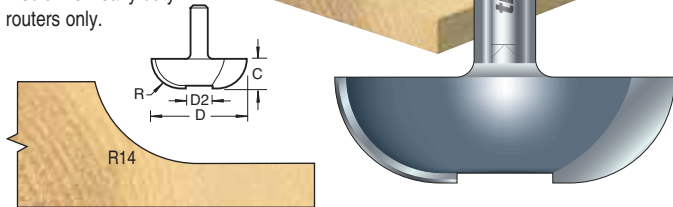


▲ 22,000

A Deg.	R mm	R2 mm	D mm	C mm	Product Ref.	Shank Dia. 8mm
3°	6.3	3.2	45.0	13.5	18/26	£69.00

Radiused Panel Raiser - 8mm Shank

Suitable panel mould for use with Ref. PSC/3. For medium & heavy duty routers only.

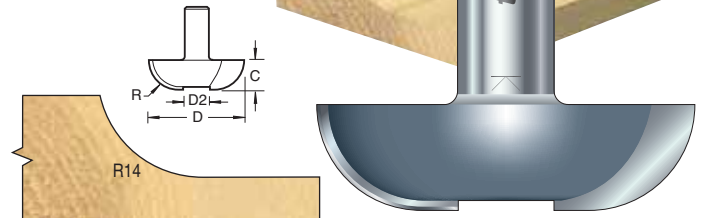


▲ 22,000

R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 8mm
14.0	45.0	17.0	14.0	18/21	£69.00

Radiused Raised Panel Moulder

Suitable panel mould for use with Refs. PSC/2 & PSC/20.

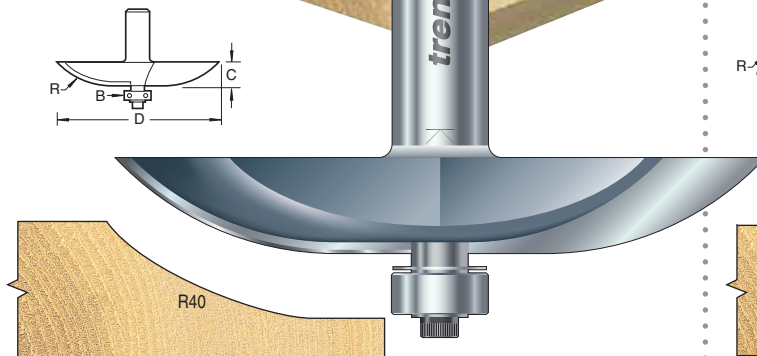


▲ 18,000

R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
14.0	50.0	22.0	14.0	18/21	£79.00

Bearing Guided Large Radiused Panel Raiser

Suitable panel mould for use with Ref. PSC/40. Available as a set Ref. PDS/4.

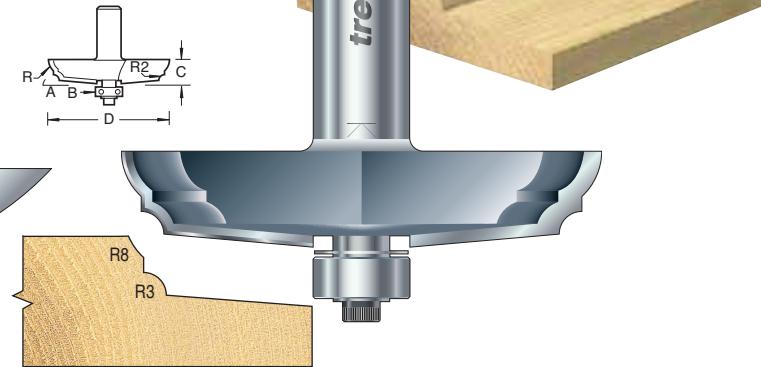


▲ 12,000

R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
40.0	86.0	12.7	12.7	18/81	£99.00

Bearing Guided Classic Panel Raiser

Suitable panel mould for use with Ref. PSC/3. Available as a set Ref. PDS/3.



▲ 16,000

A Deg.	R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
5°	8.0	3.0	63.5	12.7	12.7	18/82	£99.00

▲ For stationary machines or portable routers mounted in a table, at recommended speeds as indicated.

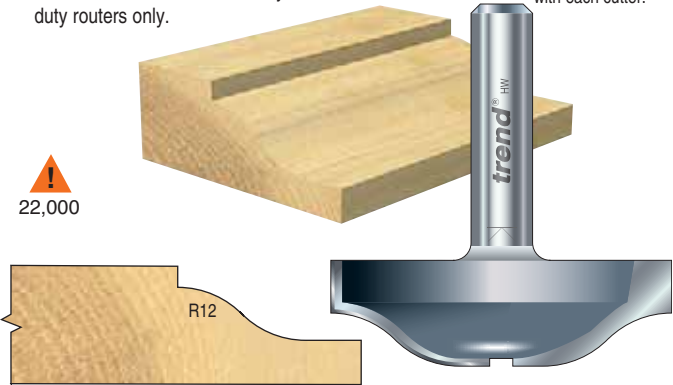
Ogee Panel Raiser - 8mm Shank

Suitable panel mould for use with Ref. PSC/10 & PSC/20X8MM.

⚠ For use with medium and heavy duty routers only.

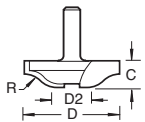
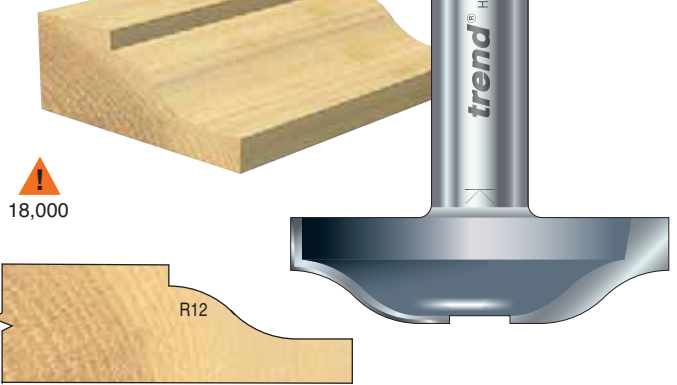


How to make a Frame & Panel Cabinet Door.
64 page booklet supplied with each cutter.

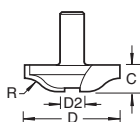


Ogee Panel Raiser

Suitable panel mould for use with Refs. PSC/1, PSC/10, PSC/2 & PSC/20.



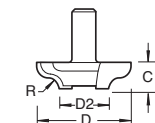
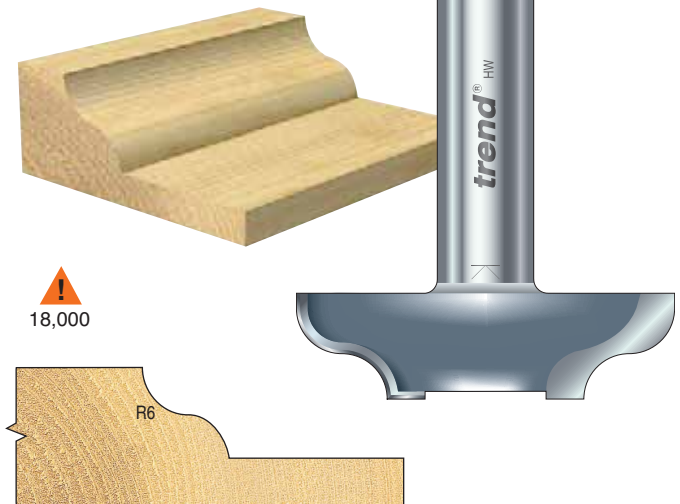
R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia.
12.0	45.0	14.0	14.0	18/24	8mm £69.00



R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia.
12.0	50.0	16.0	14.0	18/24	1/2" £79.00

Ogee Panel Raiser

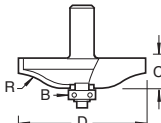
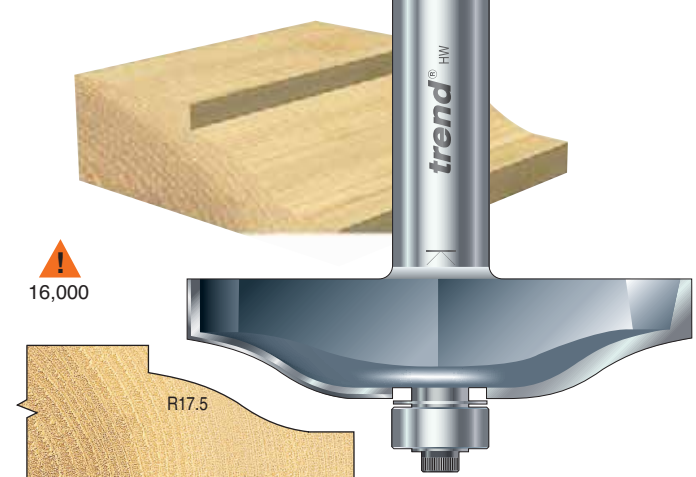
Suitable panel mould for use with Ref. PSC/2.



R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia.
6.0	50.0	26.0	14.0	18/23	1/2" £79.00

Bearing Guided Ogee Panel Raiser

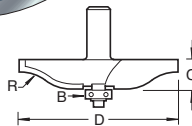
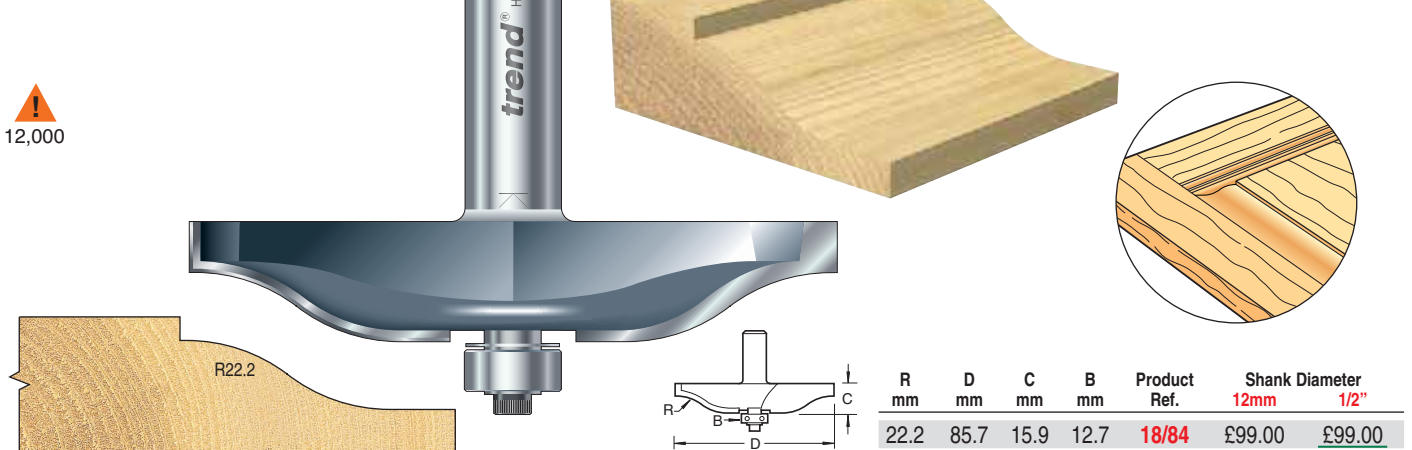
Suitable panel mould for use with Ref. PSC/1 & PSC/2.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia.
17.5	67.0	16.0	12.7	18/83	1/2" £89.00

Bearing Guided Large Ogee Panel Raiser

Suitable panel mould for use with Ref. PSC/2.



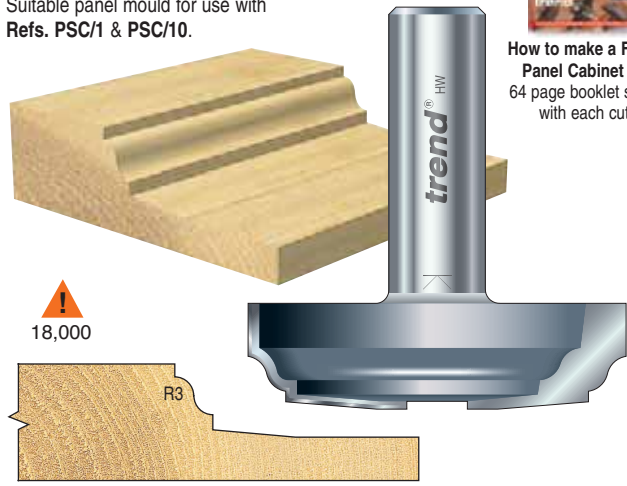
R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter
22.2	85.7	15.9	12.7	18/84	12mm 1/2" £99.00 £99.00

All prices are exclusive of VAT

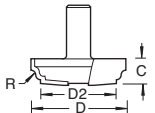
⚠ For stationary machines at recommended speeds as indicated.

Ovolo Panel Raiser

Suitable panel mould for use with Refs. PSC/1 & PSC/10.



! 18,000



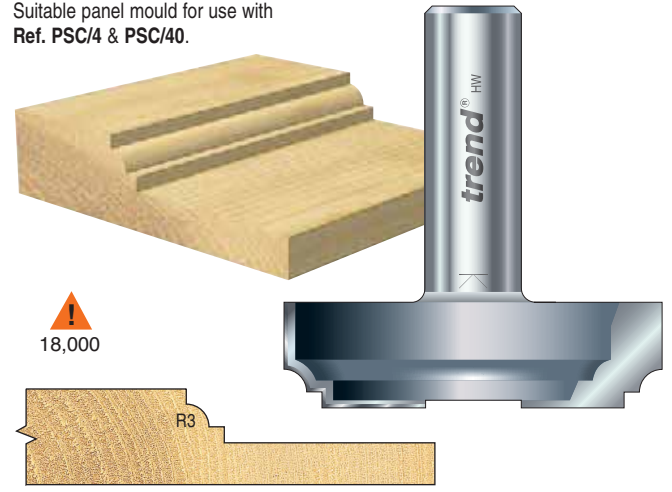
R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
3.0	50.0	40.0	14.0	18/25	£79.00+



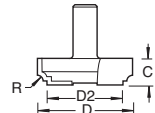
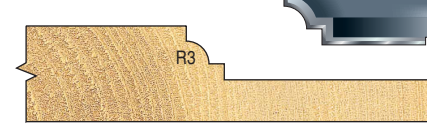
How to make a Frame & Panel Cabinet Door. 64 page booklet supplied with each cutter.

Ovolo Panel Raiser

Suitable panel mould for use with Ref. PSC/4 & PSC/40.



! 18,000

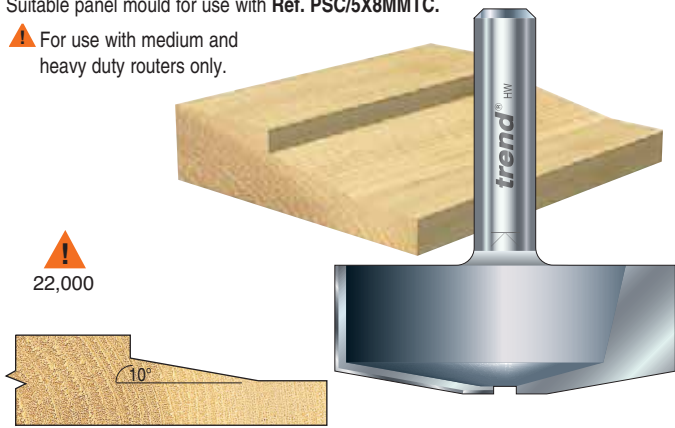


R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
3.0	50.0	40.0	14.0	18/22	£89.00

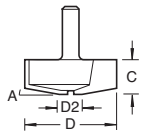
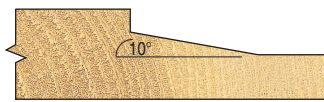
Bevel Panel Raiser - 8mm Shank

Suitable panel mould for use with Ref. PSC/5X8MMTC.

! For use with medium and heavy duty routers only.



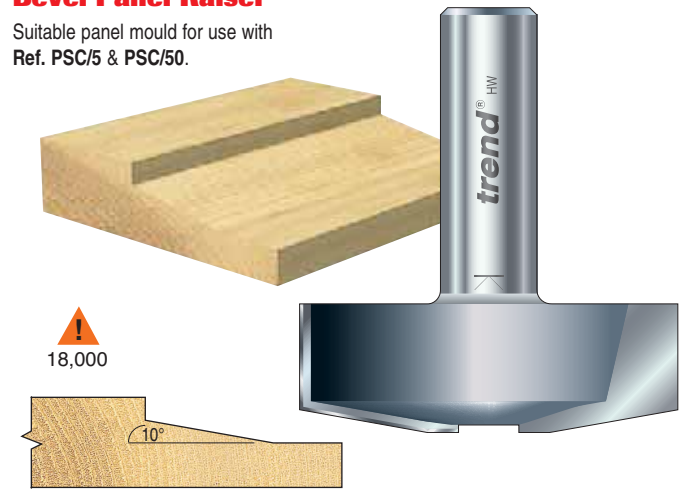
! 22,000



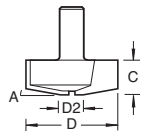
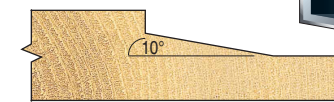
A Deg.	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 8mm
10°	45.0	11.0	17.0	18/20	£69.00

Bevel Panel Raiser

Suitable panel mould for use with Ref. PSC/5 & PSC/50.



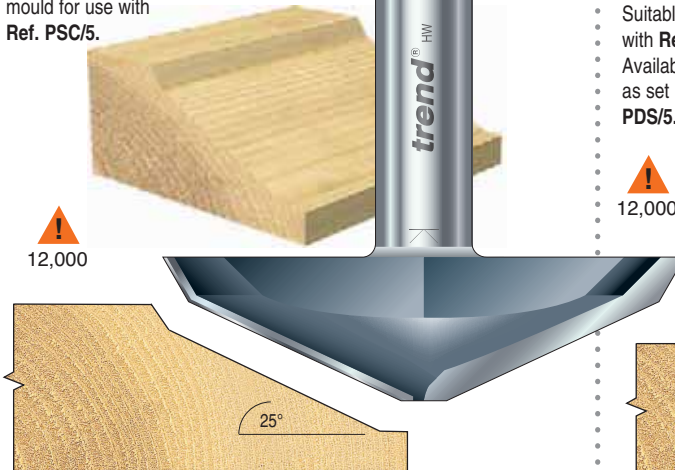
! 18,000



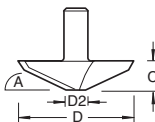
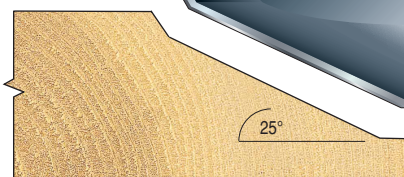
A Deg.	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
10°	50.0	16.0	17.0	18/20	£79.00

Bevel Panel Raiser

Angled panel raiser. Suitable panel mould for use with Ref. PSC/5.



! 12,000

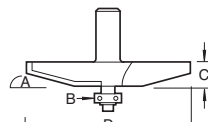
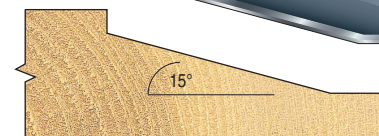
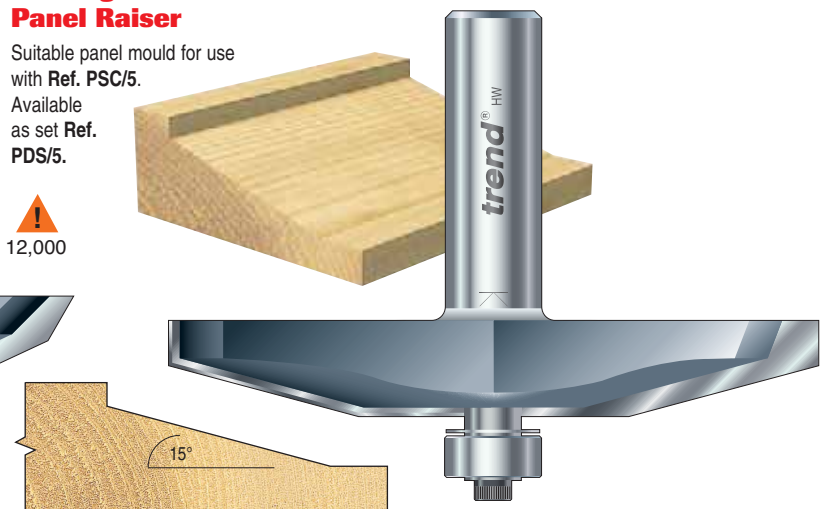


A Deg.	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
25°	67.7	6.0	19.0	18/19	£94.39

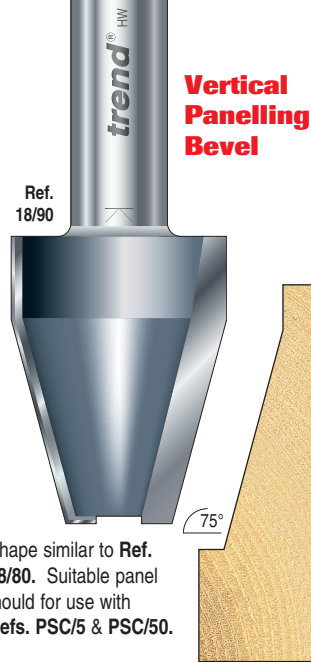
Bearing Guided Bevel Panel Raiser

Suitable panel mould for use with Ref. PSC/5. Available as set Ref. PDS/5.

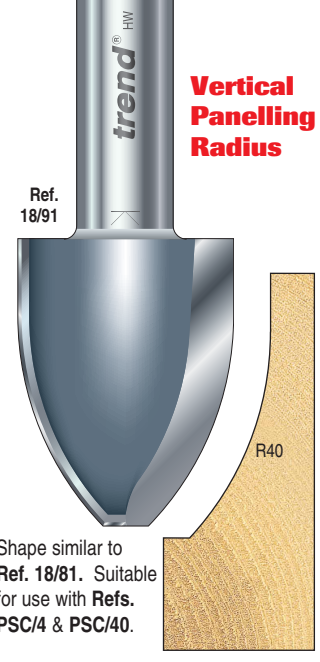
! 12,000



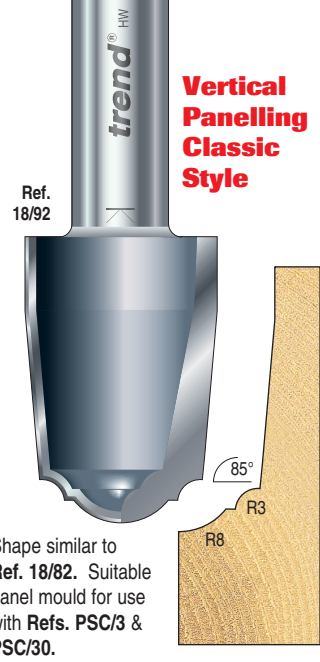
A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
15°	86.0	12.7	12.7	18/80	£99.00



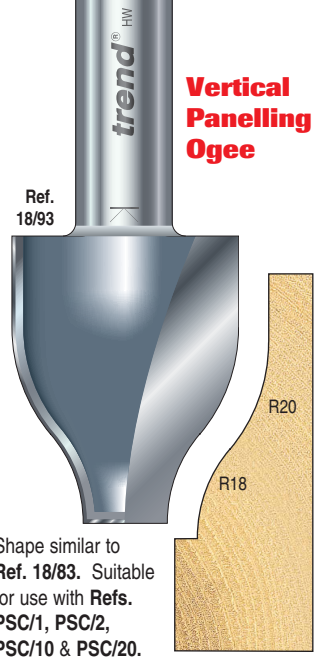
Shape similar to Ref. 18/80. Suitable panel mould for use with Refs. PSC/5 & PSC/50.



Shape similar to Ref. 18/81. Suitable for use with Refs. PSC/4 & PSC/40.



Shape similar to Ref. 18/82. Suitable panel mould for use with Refs. PSC/3 & PSC/30.

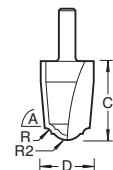
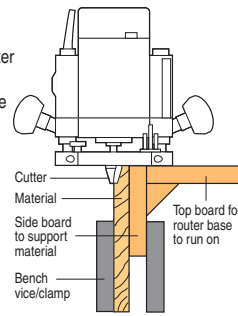


Shape similar to Ref. 18/83. Suitable for use with Refs. PSC/1, PSC/2, PSC/10 & PSC/20.

- Why use Vertical Panel Mould Cutters?**
- When there is no variable speed facility on router.
 - Cost of cutter is important.
 - Shaped work is not required.

When used in a portable machine the panel will need to be clamped vertically with an extra support base for the router. The router will require the side-fence fitted.

Sketch shows router cutting towards you with side-fence removed for clarity.



A Deg.	R mm	R2 mm	D mm	C mm	Product Ref.	Shank Dia. 1/2"
75°	-	-	28.5	38.0	18/90	£74.59
-	40.0	-	28.5	38.0	18/91	£74.59
85°	3.0	8.0	25.4	38.0	18/92	£74.59
-	20.0	18.0	30.0	38.0	18/93	£74.59



How to make a Frame & Panel Cabinet Door. 64 page booklet supplied with each cutter.

ROUTING TIPS & ADVICE...

FRAME & PANEL DOOR CONSTRUCTION

Panelled door frames are made up of two vertical stiles and two horizontal rails. The inside edge of the stiles and rails are grooved to take the panel edge and the rail end tenon.

Moulded Edges

The inside edges of the stiles and rails are grooved and moulded, the groove being both deep enough to accept the edge of an infill panel and the stub tenon to form the frame joints.

Top and Bottom Rails

Simple doors have frame rails and stiles the same width, but a more balanced appearance is achieved with a wider bottom rail. The inside edge of the top and/or bottom rail can also be shaped.

Stiles

These must be strong enough to take the hinges, catch and handle.

Muntin

Additional strength is achieved with the subdivision of horizontal and vertical rails. Wide doors normally have at least one central vertical member (muntin).

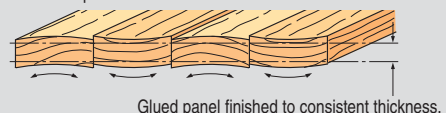
Infill Panels

The panels can be made from solid timber, veneered plywood or composite board. They can be cut as flat panels or with a traditional raised central area (raised and fielded panels). The mould on the panel can vary from a plain bevel to a more elaborate decorative profile.

Profile Scribed Joint

The end of the rails are cut to form the joint tenon and scribed to match the decorative rail/stile edge moulding.

When joining sections to produce solid wood panels, alternate the growth ring direction of adjacent boards to prevent cupping.

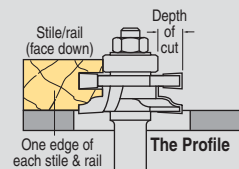
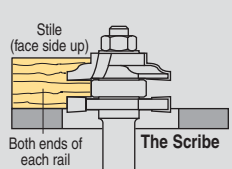


Assembly

Combination sets consist of an arbor, cutter block, groover and bearing, and are supplied assembled in the scribing mode. The order of these parts will need to be rearranged to convert the tool into the profiling mode. The cutter block and groover should always be assembled at 90° to each other to reduce the cutting impact of the tool. Full assembly instructions are provided with each set.

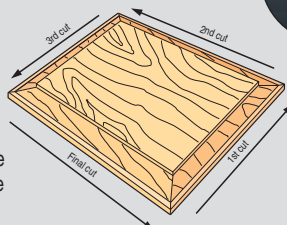
Cutting the Scribe

The timber of the rails or muntin should be cut square to length and mounted face up in a work-holder or mitre fence to ensure a safe and accurate cut. The back fence should be set level with the bearing guide to automatically give the correct depth of cut. A splch block, fitted to the work-holder of the mitre fence will prevent break-out of the timber. Adjust the height of the set according to the thickness of the timber.



Cutting the Profile

Switch off the power to the router at the source. Leaving the tool set in the machine, re-assemble the components of the set into the profiling mode. With the sections to be machined face down, machine all profile edges.

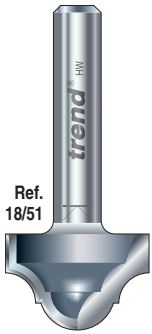


When moulding the panel, begin by cutting across the end grain first.

Online Knowledge

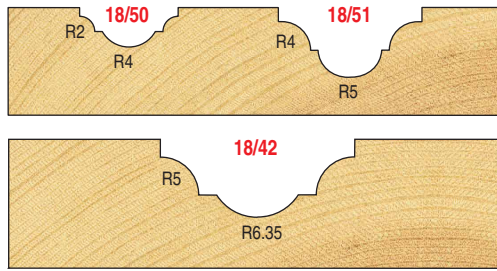
For more routing tips & techniques visit the knowledge section on our website.

www.trend-uk.com

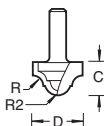


Classic Decor

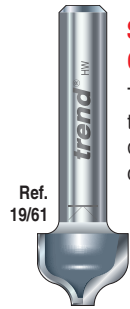
To create profiles in the face or edge of drawer fronts and cabinet doors.



Ref. 18/51X1/4TC with Guide Bush Ref. GB40 fitted to a T5 router.

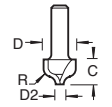
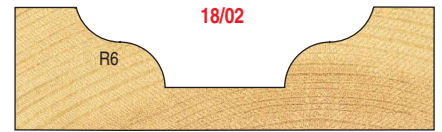


R mm	R2 mm	D mm	C mm	Product Ref.	Shank Diameter	1/4"	8mm	1/2"
2.0	4.0	12.0	7.0	18/50	£45.85	-	-	-
4.0	5.0	19.0	12.7	18/51	£53.71	-	-	£53.71
5.0	6.35	25.4	17.5	18/42	-	£49.67+	-	£50.91

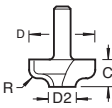


Shallow Ogee

To create profiles in the face or edge of drawer fronts and cabinet doors.



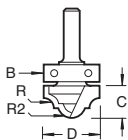
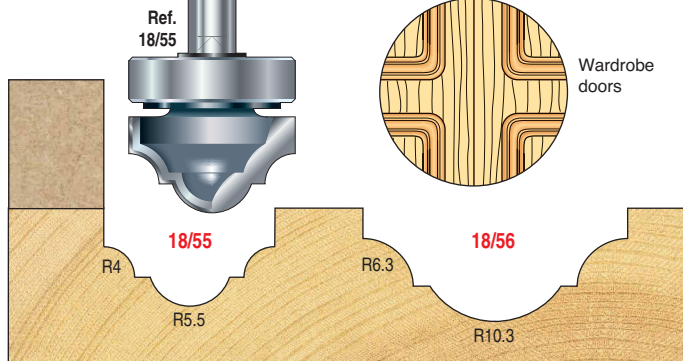
R mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter	1/4"	1/2"
2.5	9.5	2.0	8.0	19/60	£41.33	-	-
3.0	12.0	3.0	9.5	19/61	£45.20	-	-
4.0	19.0	6.5	11.0	19/62	£53.71	-	-



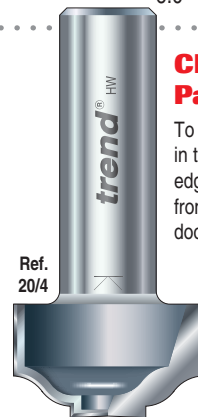
3.2	25.0	10.0	9.5	18/01	£56.51	£56.51	-
3.2	35.0	12.5	9.5	18/1	-	£57.69	-
6.0	40.0	16.0	20.0	18/02	-	£74.45+	-

Shank Mounted Bearing Guided Classic

Template thickness should be 5mm thicker than cut length of cutter.

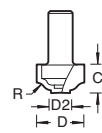
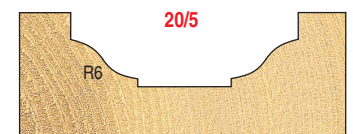
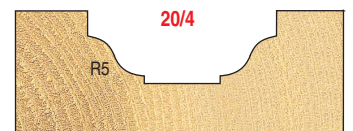


R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Diameter	1/4"	1/2"
4.0	5.5	22.0	12.7	22.0	18/55	£48.65	-	-
6.3	10.3	35.0	14.3	35.0	18/56	-	£67.80	-



Classic Panel

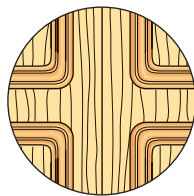
To create profiles in the face or edge of drawer fronts and cabinet doors.



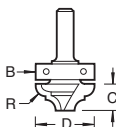
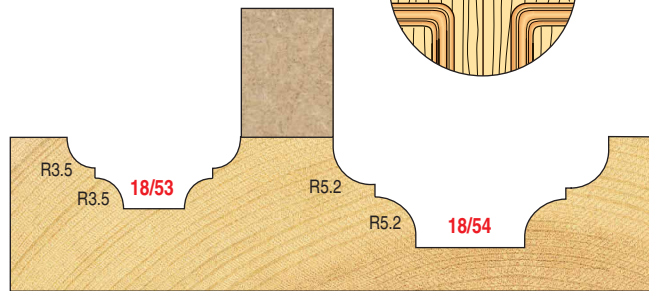
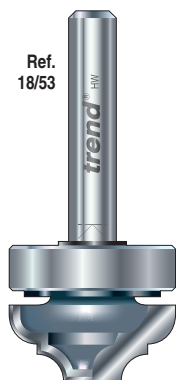
R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia.	1/2"
5.0	25.0	10.0	15.0	20/4	£70.71	-
6.0	30.0	11.9	15.0	20/5	£69.53	-

Shank Mounted Bearing Guided Classic

Template thickness should be 5mm thicker than cut length of cutter.



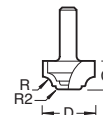
Wardrobe doors



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
3.5	22.0	10.0	22.0	18/53	£48.65	-
5.2	35.0	14.0	35.0	18/54	-	£63.28

Classic Ogee

Small classic ogee for drawer fronts.

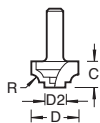
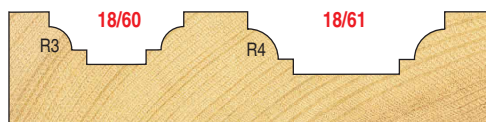
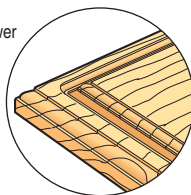


R mm	R2 mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
3.5	0.8	19.1	11.1	18/64	£38.43	£38.43

Classic

Panel mould and edge mould cutter.

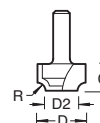
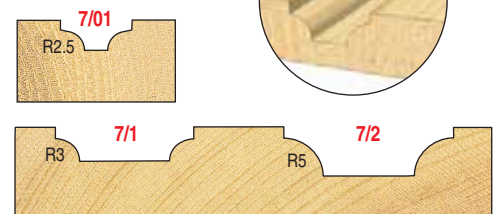
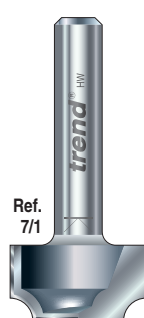
Drawer front



R mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
3.0	18.0	8.0	10.0	18/60	£56.51	-
4.0	26.0	14.0	20.0	18/61	-	£62.75

Ovolo

Panel mould and edge mould cutter.

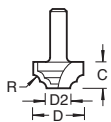


R mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
2.5	9.5	3.2	9.0	7/01	£22.60	-
3.0	18.0	12.0	10.0	7/1	£32.29	-
5.0	22.0	12.0	12.0	7/2	£43.59	£43.59

Bead Classic

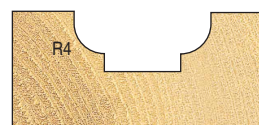
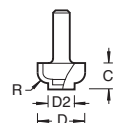
Cove

Flat Ovolo

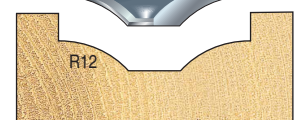
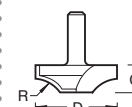


Without bearing

R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/4"
1.5	12.7	5.2	10.0	7/71	£45.20
2.5	19.0	7.1	10.0	7/72	£49.72



R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/4"
4.0	18.0	10.0	10.0	84/31	£55.43

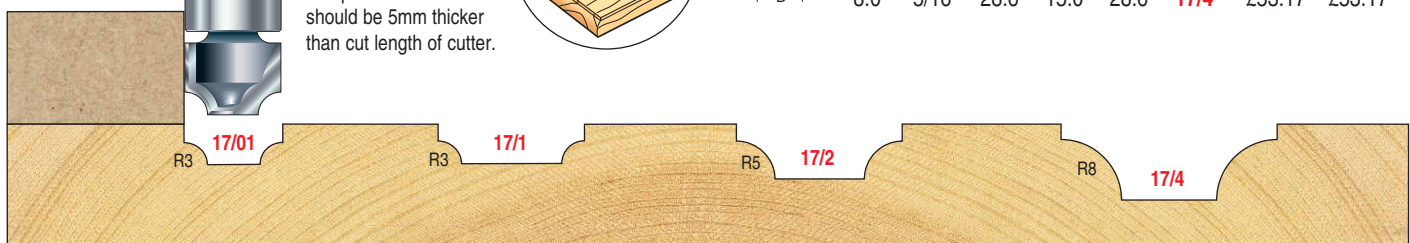
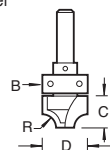
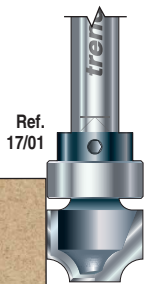
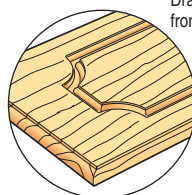


R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
12.0	25.0	8.0	7/06	£38.43

Shank Mounted Bearing Guided Ovolo

Template thickness should be 5mm thicker than cut length of cutter.

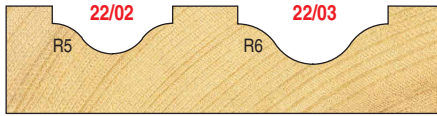
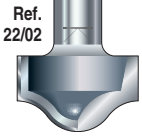
Drawer fronts



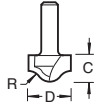
R mm	R inch	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
3.0	-	12.7	9.5	12.7	17/01	£33.36	-
3.0	-	19.1	9.5	19.1	17/1	£59.41	-
5.0	-	22.0	12.0	22.0	17/2	£46.39	-
8.0	5/16	28.6	15.0	28.6	17/4	£53.17	£53.17

Flat Ogee

Small panelling cutters for decorative cupboard doors and furniture embellishments.

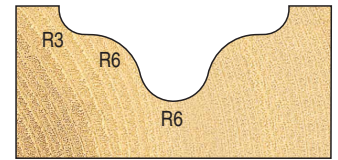


R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
5.0	16.0	10.0	22/02	£50.91	-
6.0	20.0	15.0	22/03	-	£59.41

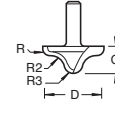


Ogee Panel

Wavy panel mould effect for drawer fronts.

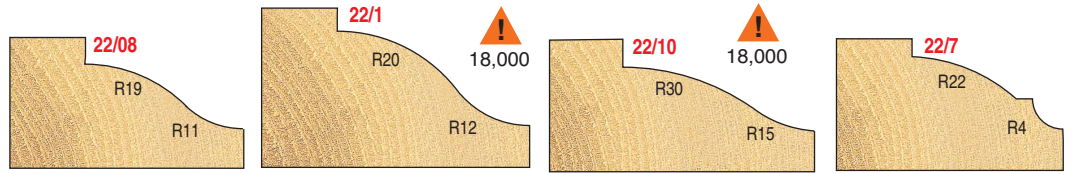
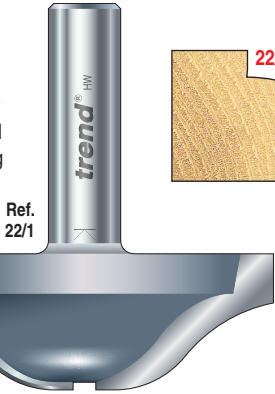


R mm	R2 mm	R3 mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
3.0	6.0	6.0	27.0	12.0	22/3	£46.92

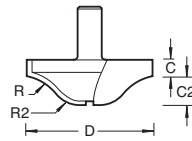


Flat Roman Ogee

Flat Roman Ogees, for raised panelling or edge moulding. Used for decorative capping on hand rails.

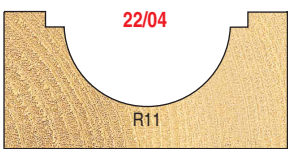
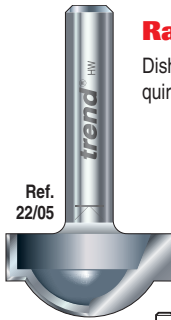


R mm	R2 mm	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 1/2"
19.0	11.0	41.5	8.0	8.0	22/08	£69.00
20.0	12.0	50.0	6.5	11.5	22/1	£69.00
30.0	15.0	50.0	10.5	8.5	22/10	£69.00
22.0	4.0	40.0	9.0	11.0	22/7	£79.00

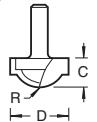


Radius

Dished radius with a top quirk.

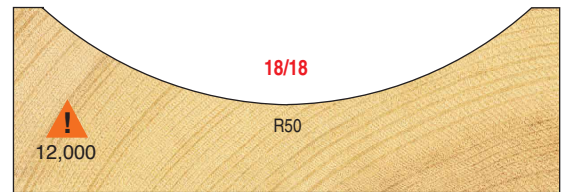


R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
10.0	22.0	11.0	22/05	£58.76	-
11.0	25.0	16.0	22/04	-	£62.75

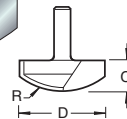


Dished Radius Mould

Ideal panelling cutter for kitchen or cabinet doors.

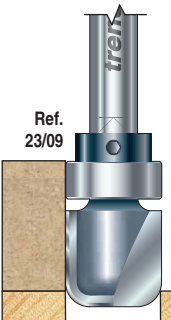


R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
26.0	32.0	11.5	18/15	£72.97	-
50.0	73.0	22.0	18/18	-	£119.00



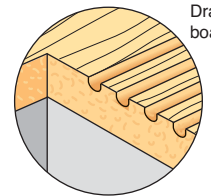
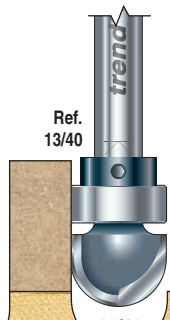
Shank Mounted Bearing Guided Dished Panel Moulders

Template thickness should be 5mm thicker than cut length of cutter.

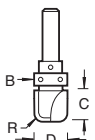
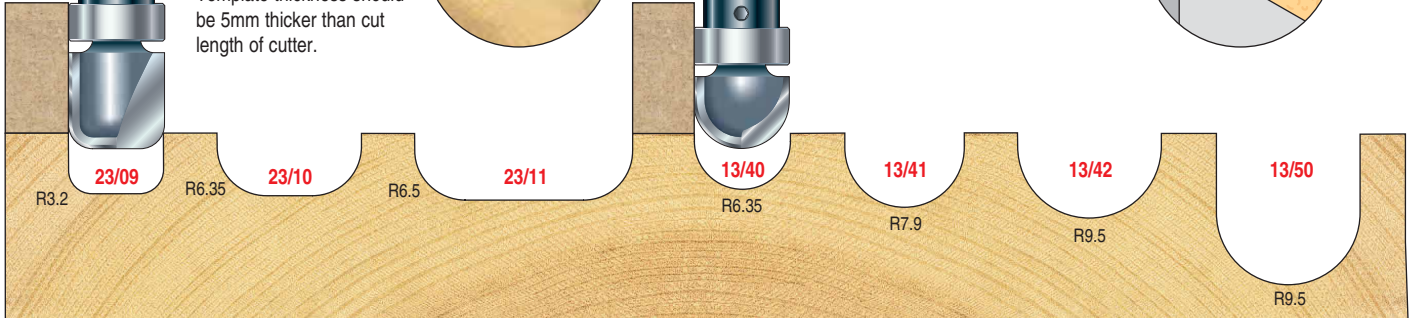


Shank Mounted Bearing Guided Radius

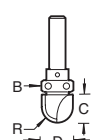
Template thickness should be 5mm thicker than cut length of cutter.



Draining board



R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
3.2	12.7	12.7	12.7	23/09	£34.55	-
6.35	19.1	16.0	19.1	23/10	£54.24	£54.24
6.5	28.6	16.0	28.6	23/11	-	£55.97

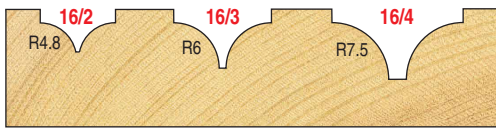


R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
6.35	12.7	9.5	12.7	13/40	£28.84	-
7.9	15.9	11.0	16.0	13/41	£40.15	-
9.5	19.0	11.0	19.0	13/42	£46.92	-
9.5	19.0	32.0	19.0	13/50	-	£53.71



Panel & Veining

A range of small sized panelling cutters. Ideal for veining and fluting applications.

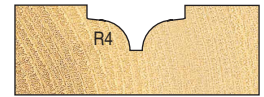
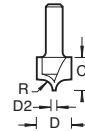


R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
4.8	9.5	7.5	16/2	£37.88
6.0	13.0	12.5	16/3	£40.68
7.5	14.5	19.5	16/4	£45.85



Ovolo

Ideal for edge of drawer fronts and cabinet doors.



R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/4"
4.0	13.0	1.2	12.0	11/50	£39.07

NEW

Linenfold

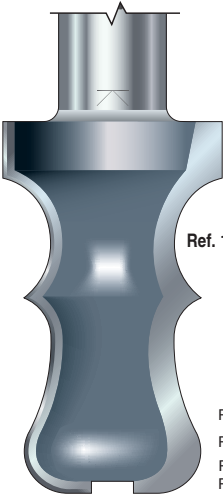
Ref. 18/96 creates mould for panel & the guided dish cutter Ref. 23/12 creates the scroll effect to finish the linen fold ends. A user-made template is required.

INST Instructions supplied

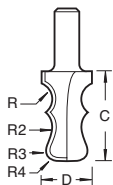


Projects

See Linenfold project at www.trend-uk.com



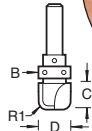
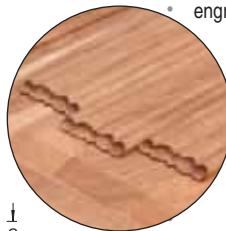
Ref. 18/96



R1 mm	R2 mm	R3 mm	R4 mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
8.0	23.0	5.0	27.0	25.0	44.0	-	18/96	-	£75.85
4.0	-	-	-	12.7	10.0	12.7	23/12	£40.49	-

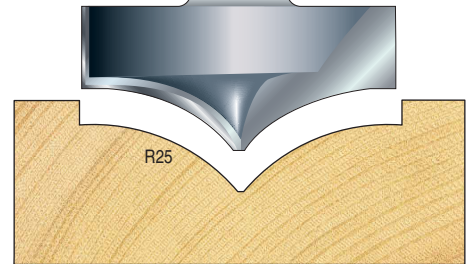
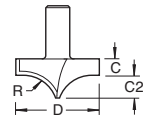


Ref. 23/12 For scroll effect



Heavy Duty Ovolo

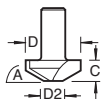
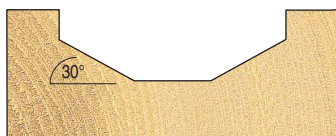
Ideal for fluting spindles & other decorative turned work. Small flat ground on nose produces very fine cut. Suitable for routing false panel mouldings & engraving work.



R mm	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 1/2"
25.0	41.5	11.0	8.0	16/6	£99.23+

Chamfer

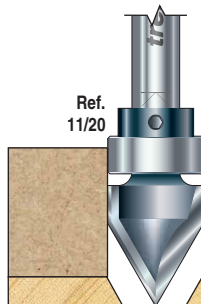
For bevelling and panelling applications.



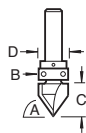
A Deg.	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
30°	29.0	10.0	11.0	18/30	£40.15

Shank Mounted Bearing Guided Chamfer

Template thickness should be 5mm thicker than cut length of cutter.



Ref. 11/20

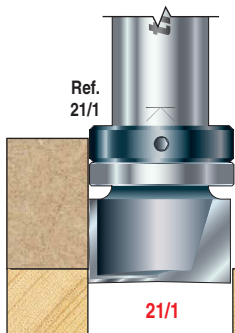
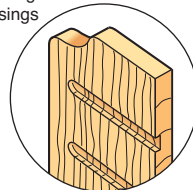


A Deg.	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
60°	12.7	16.0	12.7	11/20	£32.83	-
45°	12.7	12.7	12.7	11/40	£28.84	-
45°	19.1	16.0	19.1	11/41	-	£39.61

Shank Mounted Bearing Guided Housing

Template thickness should be 5mm thicker than cut length of cutter. Can be used to rout both tenons and housings.

Shelving housings

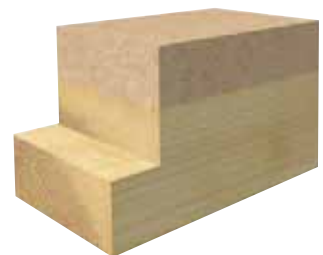
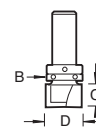


Ref. 21/1

21/1

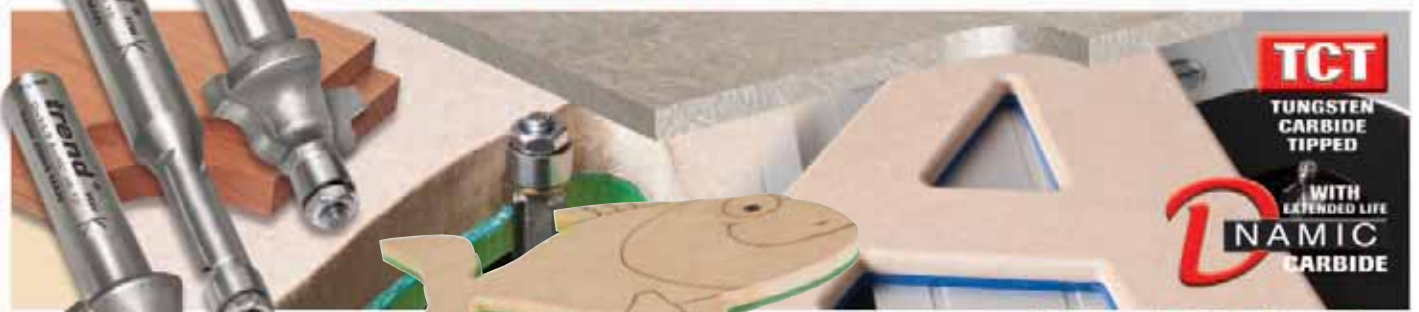
21/2

21/3



D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
19.1	11.1	19.1	21/1	£37.88	£37.88
25.4	11.1	25.4	21/2	-	£39.61
38.1	16.0	38.1	21/3	-	£55.43

MINIATURE BEARING CUTTERS



TCT

TUNGSTEN CARBIDE TIPPED

WITH EXTENDED LIFE
DYNAMIC CARBIDE

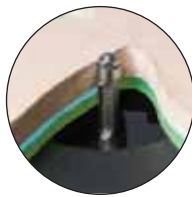
with 1/4" shanks

- Ideal for sign-making, musical instrument making and other small intricate projects.
- Can be used on wood and plastic.
- A selection of profiles to give access to tight spaces and sharp corners.
- The unique, small design eliminates the need for hand sanding or filing.
- ▲ Please note: These tools have miniature bearings fitted which have a limited life of approx. 100 linear metres, after which these consumables will need to be replaced.



Bearing Guided Flush Trimmer

Will profile intricate shapes.
▲ Max. 1mm trim per pass.

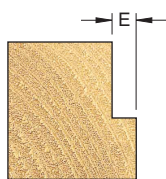
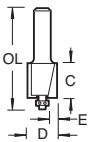


D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
4.8	11.0	4.8	51.0	MB/01	£19.37



Bearing Guided Rebater

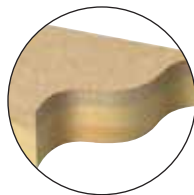
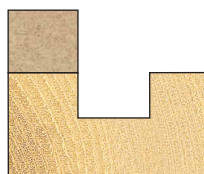
Follows the work edge to give a preset width of rebate.



D mm	C mm	B mm	E mm	OL mm	Product Ref.	Shank Dia. 1/4"
11.1	13.0	4.8	3.1	51.0	MB/02	£20.99

Shank Mounted Bearing Guided Straight Plunge Template Cutter

Two 9.5mm (3/8") diameter bearings give added stability.



D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
9.5	6.35	9.5	45.0	46/900	£17.76
9.5	13.0	9.5	51.0	46/902	£22.60

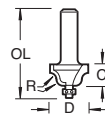
Replacement Bearing

Product Ref.	Price
Bearing 9.5mmØ	B95 £5.28



Bearing Guided Roman Ogee

For small decorative effects.

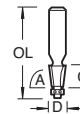
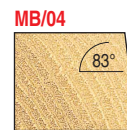


R mm	D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
2.4	14.3	8.0	4.8	47.0	MB/03	£26.91



Bearing Guided Bevel Trimmers

For bevelling edges.
▲ Max. 1mm trim per pass.

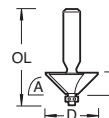
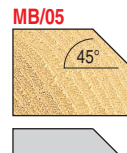


A Deg.	D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
83°	6.3	8.0	4.8	47.0	MB/04	£21.53



Bearing Guided 45° Chamfer

For a neat chamfered edge.

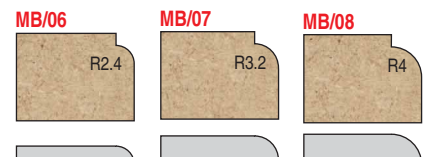
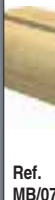


A Deg.	D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
45°	14.3	6.35	4.8	47.0	MB/05	£22.60



Bearing Guided Round Overs

For intricate rounding over edge moulds.



R mm	D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
2.4	9.5	9.5	4.8	46.0	MB/06	£25.30
3.2	11.1	9.5	4.8	46.0	MB/07	£25.30
4.0	12.7	9.5	4.8	46.0	MB/08	£25.83

Spare Nose Mounted Bearings

For miniature bearing cutters.



Product Ref.	Price
Bearing 4.8mmØ (1 off)	B48J £5.28
Bearing 4.8mmØ (10 pack)	B48J/10 £50.05

▲ Limited life miniature bearings.

SLOTTING & GROOVING



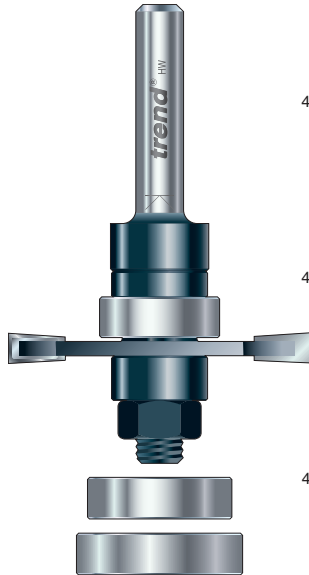
PROFESSIONAL ROUTER CUTTERS

Bearing Guided Biscuit Jointer Set

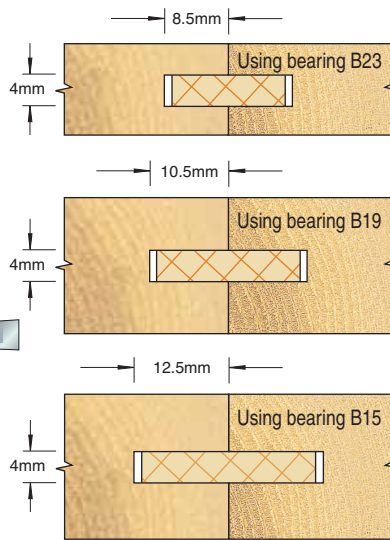
For biscuit jointing of timber, man-made fibre and particle board with the router. The set includes three sizes of bearing which set the correct depth of cut for the three sizes of biscuit available.

A slightly longer cut than the length of the biscuit is required, to allow some lateral play for easy alignment during assembly. A water based glue (PVA) is used with the biscuits which will expand as the moisture is absorbed. Boards are simply clamped together until glue is cured.

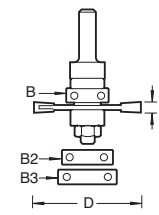
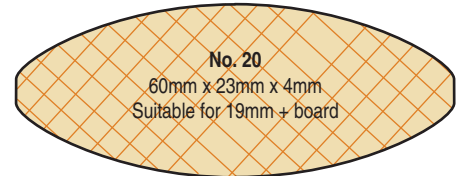
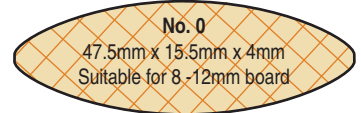
For larger boards, biscuits can be doubled up by making two passes.



Profiles showing cross section of biscuit joints.



Biscuit dimensions shown below. All sizes shown are nominal.



D mm	C mm	B mm	B2 mm	B3 mm	Product Ref.	Shank Diameter
40.0	4.0	15.0	19.0	23.0	342	1/4" 8mm 1/2"

Comprises

1 x Arbor	33/60	£13.89	£13.89	£13.89
1 x 40.0mm x 4.0mm slotter	SL/GG	£24.32		
1 x Bearing 15.0mmØ	B15	£9.69		
1 x Bearing 19.0mmØ	B19	£4.20		
1 x Bearing 23.0mmØ	B23	£9.00		

INST Instructions supplied

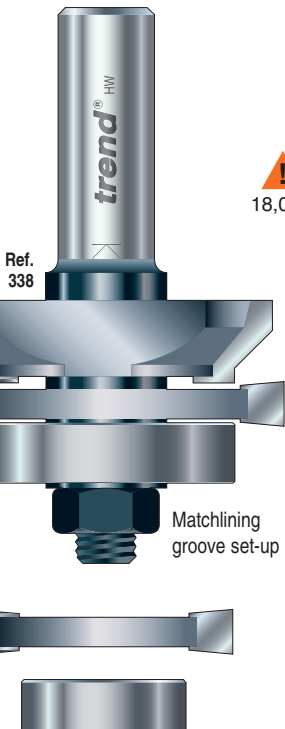
For biscuit prices see page 129 & 174.



Bearing Guided Matchlining Set

A complete cutter set for producing matchlining. Joining parts are interchanged on the arbor to change the mode of the cutter.

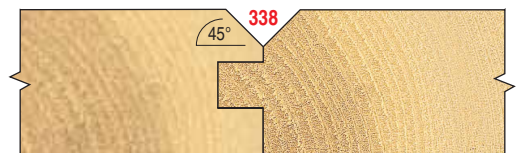
Set **Ref. 338** can be converted to **Ref. 339**, and vice versa, by purchasing the respective groover.



!
18,000

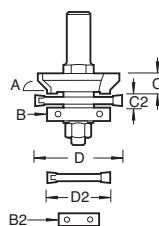
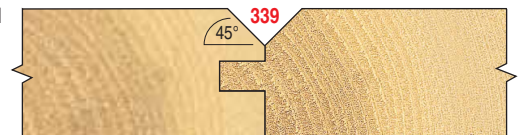
A 6.0mm tongue is obtained using the set **Ref. 338**.

Timber thickness
Min. 15.0mm
Max. 19.0mm



A 4.0mm tongue is obtained using the set **Ref. 339**.

Timber thickness
Min. 10.0mm
Max. 17.0mm



A Deg.	D mm	D2 mm	C mm	C2 mm	B mm	B2 mm	Product Ref.	Shank Dia.
45°	47.0	-	11.0	6.0	34.0	22.0	338	1/2" £119.00
45°	-	34.0	11.0	4.0	34.0	22.0	339	1/2" £119.00

Comprises

1 x Chamfer profile cutter	SP-338A	£61.03
1 x 34.0mm x 6.0mm kerf groover	SP-338B	£30.57
1 x 47.0mm x 6.0mm kerf groover	SP-338C	£37.88
or		
1 x 47.0mmØ x 4.0mm kerf groover	SP-339A	£31.11
1 x Arbor with spacers	SP-338D	£14.53
1 x Bearing 22.0mmØ	BB22	£9.04
1 x Bearing 34.0mmØ	BB34	£12.17

INST Instructions supplied

All prices are exclusive of VAT

! For stationary machines at recommended speeds as indicated.

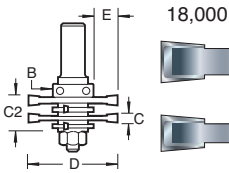
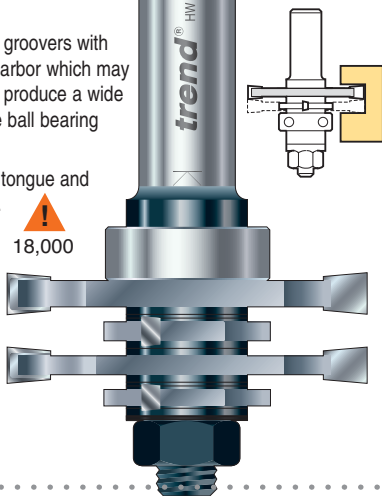
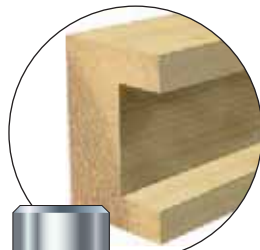
trend
routing technology

Bearing Guided Infinitely Variable 'Quad' Groover Set

This versatile 1/2" shank groover set offers grooving widths of 3.2mm, 4.0mm, 4.8mm and 6.3mm. It is also infinitely variable from 6.6mm to 18mm in 0.1mm increments. A jointing facility using the bearing is also possible.

Set comprises of four 2 wing groovers with 7.94mm (5/16") bore and an arbor which may be used singly or together to produce a wide range of groove widths. One ball bearing comes as standard.

This set can also be used to tongue and groove 9mm to 22mm board.



INST

Instructions supplied

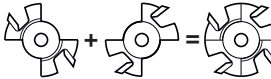
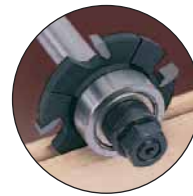
Description	E mm	C2 mm	D mm	B mm	Product Ref.	Shank Dia. 1/2"
Quad Groover Set	12.8	3.2 to 18.0	47.6	22.0	QUAD	£89.00
Comprises						
Groover A	12.8	3.2	47.6	-	SP-QUAD/18	£23.25
Groover B	12.8	4.0	47.6	-	SP-QUAD/532	£23.25
Groover C	12.8	4.8	47.6	-	SP-QUAD/316	£23.25
Groover D	12.8	6.3	47.6	-	SP-QUAD/14	£23.25
Standard bearing	12.8	7.0	-	22.0	BB22	£9.04
Arbor	-	-	-	-	33/30	£7.96

Accessories (not included in set)						
	E mm	C mm	D mm	B mm	Product Ref.	Price
Groover	12.8	1.6	47.6	-	SP-QUAD/116	£17.00
Groover	12.8	2.0	47.6	-	SP-QUAD/564	£17.00
Groover	12.8	2.4	47.6	-	SP-QUAD/332	£17.00
Bearing 19.0mmØ	14.3	6.0	-	19.0	BB19	£9.00
Bearing 25.0mmØ	11.3	8.0	-	25.0	BB25	£12.17
Bearing 26.0mmØ	10.8	6.0	-	26.0	BB26	£12.17
Bearing 28.0mmØ	9.8	8.9	-	28.0	BB28	£12.17
Bearing 29.0mmØ	9.2	8.0	-	29.0	BB29	£12.17
Bearing 30.0mmØ	8.8	8.0	-	30.0	BB30	£12.17
Bearing 34.0mmØ	6.8	8.0	-	34.0	BB34	£12.17

Spare replacement arbor nut **ANUT/33/30** £1.19

Bearing Guided Variable Kerf Groovers

To adjust the groove width, these tools can be re-assembled with the supplied shims and spacers inserted between the groovers, giving a 0.1mm increment in thickness.



C mm	E mm	D mm	B mm	Product Ref.	Shank Dia. 1/2"
3.0 to 5.0	11.0	50.0	28.0	27/35	£61.00
5.0 to 9.0	11.0	50.0	28.0	27/59	£65.55

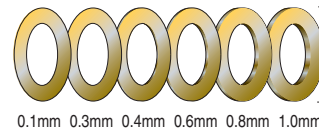
Spare Parts

Top groover for Ref. 27/35	SP-27/35A	£23.25
Bottom groover for Ref. 27/35	SP-27/35B	£23.25
Top groover for Ref. 27/59	SP-27/59A	£23.25
Bottom groover for Ref. 27/59	SP-27/59B	£23.25
Bearing 28.0mmØ	BB28	£12.17
Arbor	33/30	£7.77

Shims & Spacer Sets

Shim Sets

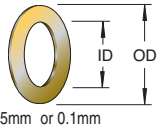
Set of twelve shims for fine adjustment of slotters and groovers on arbors. Each set comprises two shims of each thickness.



0.1mm 0.3mm 0.4mm 0.6mm 0.8mm 1.0mm

Shim Packs

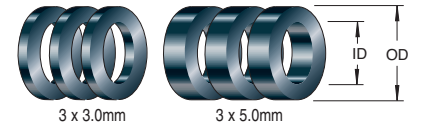
Spare shim packs for adjusting profile scribe sets. Supplied in packs of 10, either 0.05mm or 0.1mm thick.



0.05mm or 0.1mm

Spacer Set Ref. SPACER/63

A set of six spacers. Comprises three of each size.



3 x 3.0mm 3 x 5.0mm

Spacer Set Ref. SPACER/8

A set of thirteen 8mm spacers & shims. Comprises two spacer/shims of each thickness & one extra 0.05mm shim.



0.05mm 0.1mm 0.5mm 1.0mm 3.0mm 6.0mm

Spacer Set Ref. SPACER/12

A set of six 12mm bore spacers.



1.0mm 2.0mm 3.0mm 4.0mm 6.3mm 10.0mm

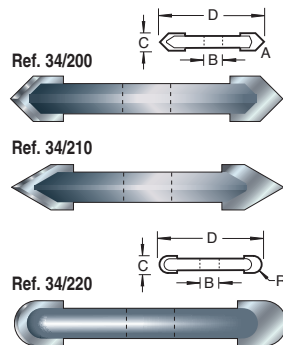
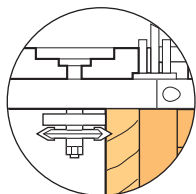
Outside Dia. mm (OD)	Bore Size mm (ID)	Thick mm	Product Ref.	Price
11.5	6.3	-	SHIM/63	£6.79
14.0	8.0	-	SHIM/8	£6.79
18.0	12.0	-	SHIM/12	£6.79
16.0	8.0	0.05	SHIM/PACK/1	£4.31
16.0	8.0	0.1	SHIM/PACK/2	£4.31
12.6	6.3	-	SPACER/63	£3.99
16.0	8.0	-	SPACER/8	£6.79
18.0	12.0	-	SPACER/12	£9.69

Specialist Groovers

Two wing groovers have 6.35mm (1/4") bore. For use with Ref. 33/60 arbor. Allows decorative cuts in panels and frames to disguise glue lines & for fluting effects.

With arbor Ref. 33/60X1/4, the max. distance from the edge is approx. 25mm.

With arbor Ref. 33/60X1/2, the max. distance from the edge is approx. 35mm.



Ref. 34/200

Ref. 34/210

Ref. 34/220



A Deg.	R mm	C mm	D mm	B mm	Product Ref.	Bore size 1/4"
45°	-	6.0	36.0	6.35	34/200	£38.48
60°	-	6.0	36.0	6.35	34/210	£38.48
-	3.0	6.0	36.0	6.35	34/220	£38.48

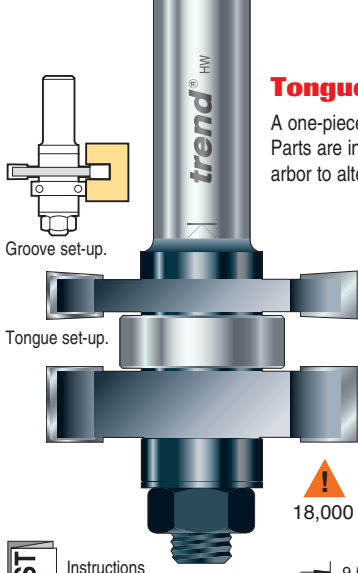
Arbor & Bearings

Arbor with 1/4", 8mm or 1/2" shank	33/60	£13.89
Bearing 30.0mmØ for 3.0mm depth	B300	£9.00
Bearing 29.0mmØ for 3.5mm depth	B290	£8.51
Bearing 28.0mmØ for 4.0mm depth	B280	£8.51
Bearing 26.0mmØ for 5.0mm depth	B260	£8.51



Tongue & Groove Set

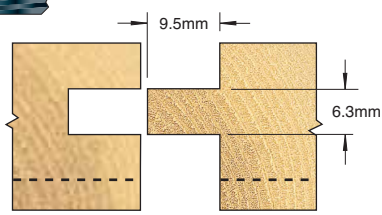
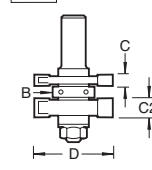
A one-piece bearing guided set. Parts are inter-changed on the arbor to alter the set-up.



Timber thickness
Min. 15.0mm
Max. 22.0mm

18,000

Instructions supplied



C mm	C2 mm	D mm	B mm	Product Ref.	Shank Diameter 8mm	Shank Diameter 1/2"
6.35	10.0	41.0	22.0	337	£69.00	£69.00

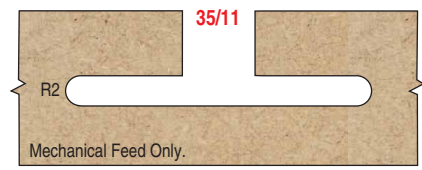
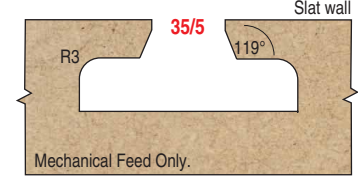
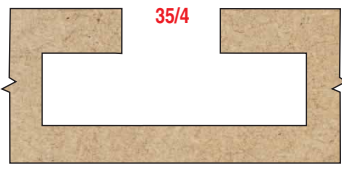
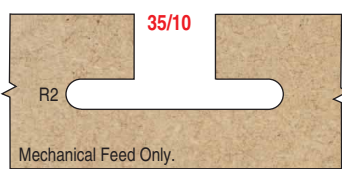
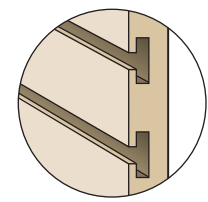
Spare Parts

1 x 41.0mmØ x 6.35mm kerf groover	SP-3470	£24.32	-
1 x 41.0mmØ x 10.0mm kerf groover	SP-3474	£43.59	-
1 x Bearing 22.0mmØ	BB22	£9.04	-
1 x 1/2" shank arbor	33/30	-	£7.96
or 1 x 8mm shank arbor	33/30	£7.96	-
Spacer set	SPACER/8	£6.79	-

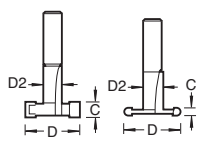
'T' Slotters & Slat Wall Cutter

A range of heavy duty 'T' slot cutters for clamping and hanging applications.

▲ Relief cut required on Refs. 35/3, 35/4 & 35/5.



A Deg.	R mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 3/8"	Shank Diameter 1/2"
-	-	28.0	9.5	8.0	35/3	£50.91	-
-	2.0	28.0	11.2	4.0	35/10	£58.23	-
119°	3.0	30.0	10.5	7.0	35/5	-	£66.73
-	-	35.0	12.7	9.5	35/4	-	£61.67
-	2.0	40.8	9.7	4.0	35/11	£59.95	-

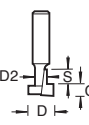
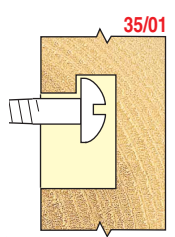
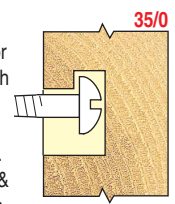


Keyhole

A keyhole recess for picture hanging flush to the wall.

Ref. 35/0 - No.8 & No.10 screw heads.
Ref. 35/01 - No.10 & No. 12 screw heads.

Not suitable for grooving applications.



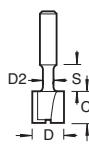
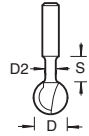
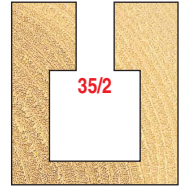
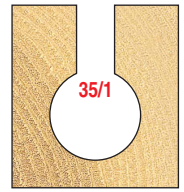
Instructions supplied

D mm	C mm	D2 mm	S mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
9.5	4.5	4.5	5.5	35/0	£29.39	£29.39
12.7	4.9	8.0	4.6	35/01	£32.29	-

'T' Slotters

Slots for concealing electric cables etc. A 6mm slot must be cut first to allow for the cutter neck.

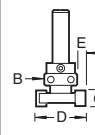
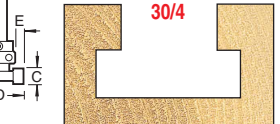
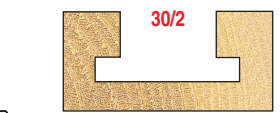
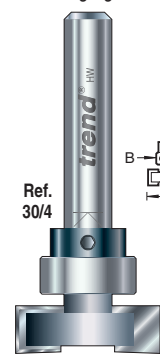
▲ Care must be taken to avoid breakage.



D mm	C mm	D2 mm	S mm	Product Ref.	Shank Dia. 1/4"
12.0	-	4.0	10.0	35/1	£61.03
12.0	12.0	4.0	10.0	35/2	£61.00

Undercut Cutters

To produce an undercut on relief lettering to create a more aesthetic appearance, as well as for edge grooving.

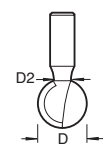
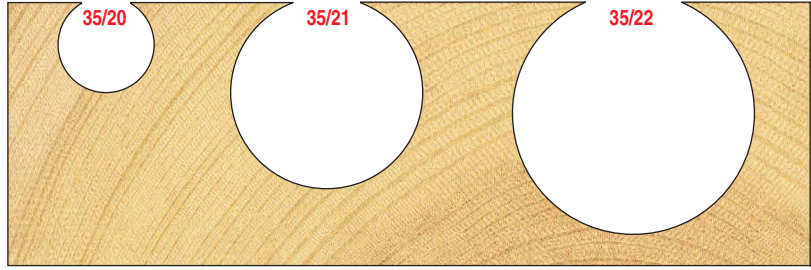


D mm	C mm	E mm	B mm	Product Ref.	Shank Dia. 1/4"
19.1	3.2	3.2	12.7	30/2	£34.55
19.1	6.3	3.2	12.7	30/4	£36.81
25.4	6.3	6.35	12.7	30/6	£37.88

Ball Groover

Ideal for hiding pipes and cables. Part of curve can be used for producing decorative edges.

▲ An initial slot with a straight cutter is required before using the ball groovers.



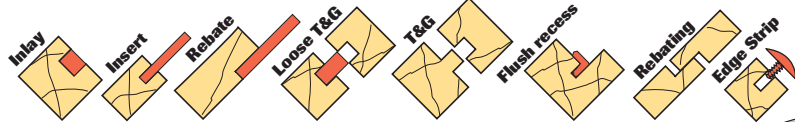
D mm	D2 mm	Product Ref.	Shank Dia. 1/2"
12.7	6.5	35/20	£40.68
25.4	9.0	35/21	£51.99
32.0	12.7	35/22	£62.21

ARBORS & SLOTTERS



- Applications for these tools include grooving for biscuit jointing, matchlining, tongue and grooving and cutting slots for weather proofing frames and doors.
- All slotters are precision made in TCT grade for long life when cutting the most abrasive materials.

Arbors, slotters & bearings to create customised slotting and grooving tools.



1/4" STACK SYSTEM

Standard Duty Arbors
Standard duty arbor with 1/4" (6.35mm) spindle and spacers. Enables the mounting of 1/4" bore slotters with and without bearings in a variety of positions. Use shims/spacers to prevent bearings with larger diameters touching the tips of the slotters and for accurate spacing. (Shim sets are available, please see page 62).
NB Ref. 33/60X1/2 = 76mm OL

Product Ref.	1/4"	Shank Diameter 8mm	3/8"	1/2"
33/60	£13.89	£13.89	£13.89	£13.89

1/4" Bore Slotters
TCT slotters with 1/4" (6.35mm) bore. Kerfs are available from 1.5 to 10mm.

! Ensure slotters are fitted the correct way onto the arbor with respect to the direction of rotation. Bearings and slotters should be fitted as near to the shank as possible to avoid vibration.

1/4" Bore Bearings
Use of a bearing will govern the depth of cut without the need of a side-fence. The smaller the bearing, the deeper the cut. The chart below shows the depths of cut possible with each size of bearing.

USE CHART BELOW TO FIND DEPTH OF CUT

Kerf	1.5	1.5	2	2	2.5	2.5	2.5	3	3	4	4	4	5	5.5	6	7	8	10	Ref.	Dia.	Price
Ref.	SL/A	SL/AA	SL/B	SL/E	SL/C	SL/CC	SL/F	SL/D	SL/DD	SL/G	SL/GG	34/01	SL/K	SL/H	34/20	34/8	34/33	34/41			
Price	£22.60	£21.53	£22.60	£22.60	£22.60	£21.53	£25.51	£22.60	£21.53	£25.51	£24.32	£63.50	£27.77	£27.77	£32.29	£38.43	£38.43	£41.87			
Dia.	36	40	36	40	36	40	50	36	40	36	40	41.3	40	36	41.3	41.3	41.3	41.3			
Teeth	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	4	2	2			
11.6	13.6	11.6	13.6	11.6	13.6	18.6	11.6	13.6	11.6	13.6	13.6	14.3	13.6	11.6	14.3	14.3	14.3	14.3	B127	12.7	£6.36
11	13	11	13	11	13	18	11	13	11	13	13	13.6	13	11	13.6	13.6	13.6	13.6	B14	14	£9.69
10.5	12.5	10.5	12.5	10.5	12.5	17.5	10.5	12.5	10.5	12.5	12.5	13.1	12.5	10.5	13.1	13.1	13.1	13.1	B15	15	£9.69
10	12	10	12	10	12	17	10	12	10	12	12	12.6	12	10	12.6	12.6	12.6	12.6	B16	16	£3.77
9.5	11.5	9.5	11.5	9.5	11.5	16.5	9.5	11.5	9.5	11.5	11.5	12.1	11.5	9.5	12.1	12.1	12.1	12.1	B17	17	£9.69
9	11	9	11	9	11	16	9	11	9	11	11.6	11	9	11.6	11.6	11.6	11.6	11.6	B18	18	£9.90
8.5	10.5	8.5	10.5	8.5	10.5	15.5	8.5	10.5	8.5	10.5	10.5	11.1	10.5	8.5	11.1	11.1	11.1	11.1	B19	19	£4.20
8	10	8	10	8	10	15	8	10	8	10	10	10.6	10	8	10.6	10.6	10.6	10.6	B20	20	£9.00
7.5	9.5	7.5	9.5	7.5	9.5	14.5	7.5	9.5	7.5	9.5	9.5	10.1	9.5	7.5	10.1	10.1	10.1	10.1	B21	21	£9.00
7	9	7	9	7	9	14	7	9	7	9	9	9.6	9	7	9.6	9.6	9.6	9.6	B22	22	£9.00
6.5	8.5	6.5	8.5	6.5	8.5	13.5	6.5	8.5	6.5	8.5	8.5	9.1	8.5	6.5	9.1	9.1	9.1	9.1	B23	23	£9.00
6	8	6	8	6	8	13	6	8	6	8	8	8.6	8	6	8.6	8.6	8.6	8.6	B24	24	£9.04
5.5	7.5	5.5	7.5	5.5	7.5	12.5	5.5	7.5	5.5	7.5	7.5	8.1	7.5	5.5	8.1	8.1	8.1	8.1	B25	25	£9.00
5	7	5	7	5	7	12	5	7	5	7	7	7.6	7	5	7.6	7.6	7.6	7.6	B260	26	£8.51
4.5	6.5	4.5	6.5	4.5	6.5	11.5	4.5	6.5	4.5	6.5	6.5	7.1	6.5	4.5	7.1	7.1	7.1	7.1	B270	27	£8.51
4	6	4	6	4	6	11	4	6	4	6	6	6.6	6	4	6.6	6.6	6.6	6.6	B280	28	£8.51
3.5	5.5	3.5	5.5	3.5	5.5	10.5	3.5	5.5	3.5	5.5	5.5	6.1	5.5	3.5	6.1	6.1	6.1	6.1	B290	29	£8.51
3	5	3	5	3	5	10	3	5	3	5	5	5.6	5	3	5.6	5.6	5.6	5.6	B300	30	£9.00

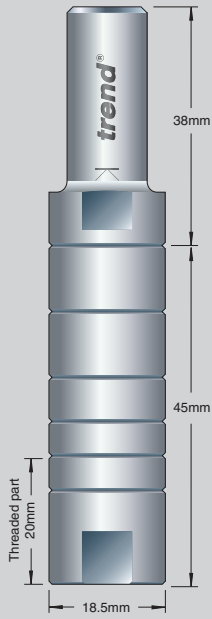
Example - For 2.5mm kerf and 8.5mm depth of cut, choose a 33/60 arbor, SL/CC slotted and B23 bearing.

All prices are exclusive of VAT

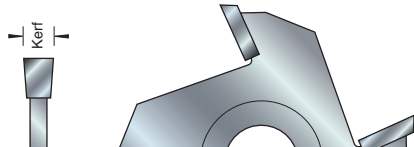
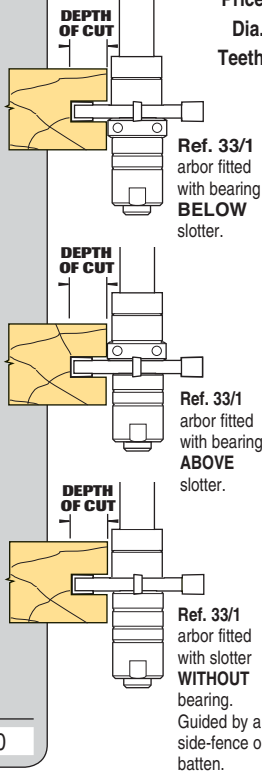
12MM STACK SYSTEM

Heavy Duty Arbors for 12mm Bore Slotters

Heavy duty arbor with M12x1.0mm thread with spacers for 12mm bore slotters with or without bearings.



Product Ref.	Shank Diameter	Price
33/1	3/8" 1/2"	£22.60 £22.60



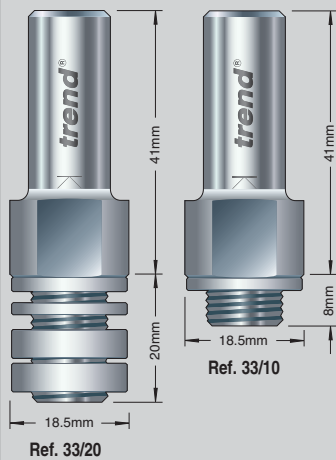
These slotters have a 12mm clear bore to enable them to be mounted at any position on the arbor in combination with spacers, with or without a bearing.

Kerf	2	2.5	4	5	6	6	8	10	10	Ref.	Dia.	Price
Ref.	39/6	39/9	34/1	34/04	34/22	34/2	34/3	34/4	34/40			
Price	£71.79	£71.25	£51.44	£50.91	£53.71	£53.71	£58.76	£50.91	£61.03			
Teeth	12	12	4	4	3	4	4	3	4	B210	21	£7.43
	32.5	39.5	14.5	14.5	9.5	14.5	14.5	9.5	14.5	B250	25	£12.17
	30.5	37.5	12.5	12.5	7.5	12.5	12.5	7.5	12.5	B26	26	£7.43
	30	37	12	12	7	12	12	7	12	B27	27	£12.17
	29.5	36.5	11.5	11.5	6.5	11.5	11.5	6.5	11.5	B28	28	£9.69
	29	36	11	11	6	11	11	6	11	B29	29	£12.17
	28.5	35.5	10.5	10.5	5.5	10.5	10.5	5.5	10.5	B30	30	£9.69
	28	35	10	10	5	10	10	5	10	B31	31	£12.17
	27.5	34.5	9.5	9.5	4.5	9.5	9.5	4.5	9.5	B32	32	£9.00
	27	34	9	9	4	9	9	4	9	B33	33	£12.17
	26.5	33.5	8.5	8.5	3.5	8.5	8.5	3.5	8.5	B34	34	£9.00
	26	33	8	8	3	8	8	3	8	B35	35	£9.00
	25.5	32.5	7.5	7.5	2.5	7.5	7.5	2.5	7.5	B36	36	£9.00
	25	32	7	7	2	7	7	2	7	B37	37	£5.38
	24.5	31.5	6.5	6.5	1.5	6.5	6.5	1.5	6.5	B38	38	£9.00
	24	31	6	6	1	6	6	1	6	B39	39	£11.31
	23.5	30.5	5.5	5.5	0.5	5.5	5.5	0.5	5.5	B40	40	£9.00
	23	30	5	5	-	5	5	-	5	B41	41	£13.03
	22.5	29.5	4.5	4.5	-	4.5	4.5	-	4.5	B42	42	£10.23
	22	29	4	4	-	4	4	-	4	B43	43	£10.23
	21.5	28.5	3.5	3.5	-	3.5	3.5	-	3.5			

M12 THREADED SYSTEM

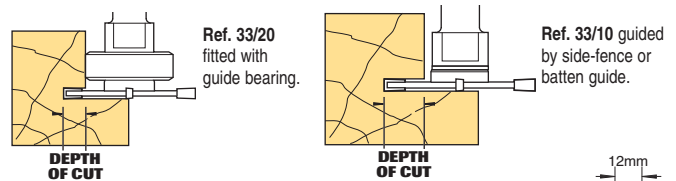
Heavy Duty Arbors for M12 Bore Slotters

Slotters with M12x1.0mm threaded bore enables flush recessing in the corner for weather proofing. Spacers are supplied to ensure the minimal threaded arbor protrudes below the slotter. Arbor Ref. 33/20 enables 12mm bore guide bearings to be fitted above slotter for self-guiding work.



Product Ref.	Shank Diameter	Price
33/10	8mm 3/8" 1/2"	£13.00 £13.00 £13.00
33/20	-	£13.00 £13.00
33/21 (for Ref. 34/16TC only)	-	£13.00
33/22 (for Ref. 34/17TC only)	-	£13.00

These slotters have a M12 threaded boss to enable them to be threaded onto the arbor without the need for a securing nut.



Kerf	2	2.5	3	4	5	6	7	8	9.5	10	11	15	20	Ref.	Dia.	Price
Ref.	34/03	34/9	34/10	34/11	34/110	34/12	34/7	34/13	34/5	34/15	34/14	34/16*	34/17*			
Price	£55.97	£56.51	£56.51	£55.97	£57.69	£57.69	£62.75	£59.41	£70.71	£61.00	£64.47	£61.00	£61.00			
Teeth	4	4	4	4	4	4	4	4	4	2	4	2	2	B210	21	£7.43
	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5	9.5	14.5	9.5	-	B250	25	£12.17
	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7.5	12.5	7.5	-	B26	26	£7.43
	12	12	12	12	12	12	12	12	12	7	12	7	7	B27	27	£12.17
	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	6.5	11.5	6.5	-	B28	28	£9.69
	11	11	11	11	11	11	11	11	11	6	11	6	6	B29	29	£12.17
	10.5	10.5	10.5	10.5	10.5	10.5	10.5	10.5	10.5	5.5	10.5	5.5	-	B30	30	£9.69
	10	10	10	10	10	10	10	10	10	5	10	5	5	B31	31	£12.17
	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	4.5	9.5	4.5	-	B32	32	£9.00
	9	9	9	9	9	9	9	9	9	4	9	4	-	B33	33	£12.17
	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	3.5	8.5	3.5	-	B34	34	£9.00
	8	8	8	8	8	8	8	8	8	3	8	3	3	B35	35	£9.00
	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	2.5	7.5	2.5	-	B36	36	£9.00
	7	7	7	7	7	7	7	7	7	2	7	2	2	B37	37	£5.38
	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	1.5	6.5	1.5	-	B38	38	£9.00
	6	6	6	6	6	6	6	6	6	1	6	1	-	B39	39	£11.31
	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	0.5	5.5	0.5	-	B40	40	£9.00
	5	5	5	5	5	5	5	5	5	-	5	-	-	B41	41	£13.03
	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	-	4.5	-	-	B42	42	£10.23
	4	4	4	4	4	4	4	4	4	-	4	-	-	B43	43	£10.23
	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	-	3.5	-	-			

* These groovers must be used with different arbors - see left.

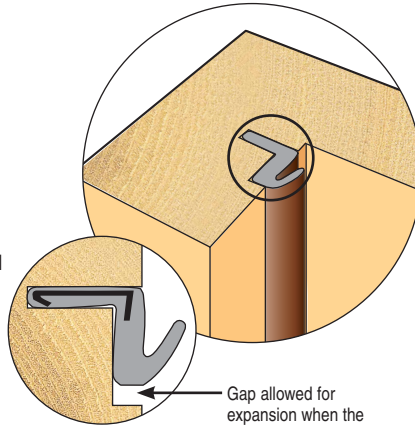
Above Bearings for use with Ref. 33/20 Arbor.



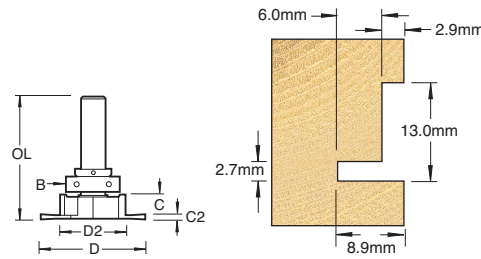
Bearing Guided Aquamac 21 & Aquatex A10 Style Recesser

Ref. 334 recessing cutter will accommodate the Schlegel® Aquamac21 and Exitex® Aquatex A10 seal. This cutter is designed for use with the seal in a wiping mode and comes complete with a guide bearing to reduce setting-up time and simplify machining operations.

18,000



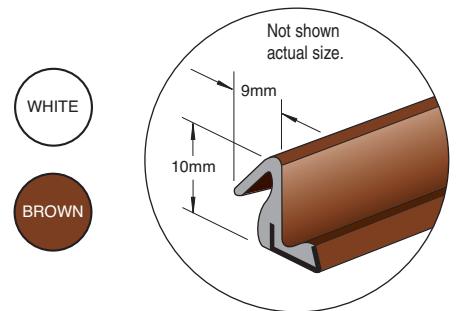
Gap allowed for expansion when the door shuts.



D mm	D2 mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
46.3	34.3	10.3	2.7	28.6	90.0	334	£99.00

Aqua 21 & A10 Style Strip

Strip is fitted into the frame rebate (head and jambs) as three cut pieces forming a compression or wiping seal. The seal is butt joined at the corners. To seal the door bottom, weather bar is mounted into the threshold section. It is important that the seal does not abut the weather bar but runs to the threshold section in front (weatherside) of it, to maximise water permeability resistance.



Colour	Approximate Length	Product Ref.
White	10 metres	AQ21/W/10
White	25 metres	AQ21/W/25
White	250 metre roll	AQ21/W/250
Brown	10 metres	AQ21/B/10
Brown	25 metres	AQ21/B/25
Brown	250 metre roll	AQ21/B/250

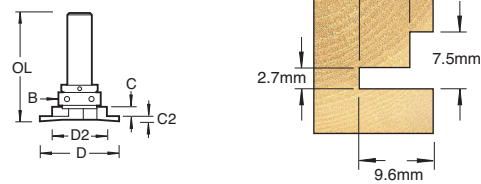
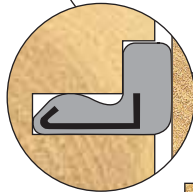
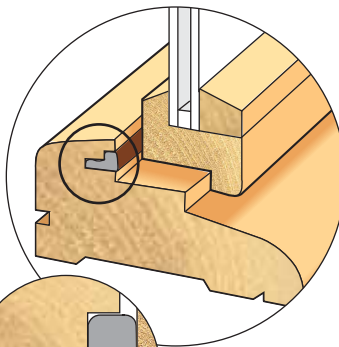
See page 174 for prices.

Bearing Guided Aquamac 63 & Aquatex P6 Style Recesser

Ref. 330 and 331 are designed to accommodate the popular Schlegel® Aquamac63 and Exitex® Aquatex P6 weather strip system and allows for a particularly small gap between sash and frame. The slot can be positioned part way down the side of the rebate, or at the bottom of the rebate.

Ref. 330 must be used with a side-fence, whereas Ref. 331 comes complete with a guide bearing to reduce setting-up time.

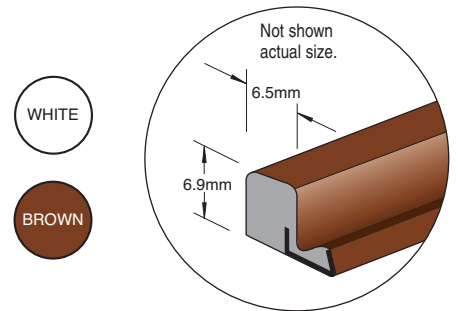
Ref. 331



D mm	D2 mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
36.0	25.0	4.8	2.7	-	58.0	330	£79.00
41.3	28.3	4.8	2.7	22.0	67.0	331	£89.00

Aqua 63 & P6 Style Strip

Strip is fitted into the frame aperture using four cut lengths. It is important to create tight butt or notched joints to ensure high levels of window performance. Joints can be enhanced by the application of a small amount of silicone mastic. When fitted, it is necessary to notch the seal end.



Colour	Approximate Length	Product Ref.
White	10 metres	AQ63/W/10
White	25 metres	AQ63/W/25
White	300 metre roll	AQ63/W/300
Brown	10 metres	AQ63/B/10
Brown	25 metres	AQ63/B/25
Brown	300 metre roll	AQ63/B/300

See page 174 for prices.

For perfect snipping & mitre cuts of weatherseal, mouldings & beading.

See page 182 for full details.

Ref. HM/SHEAR

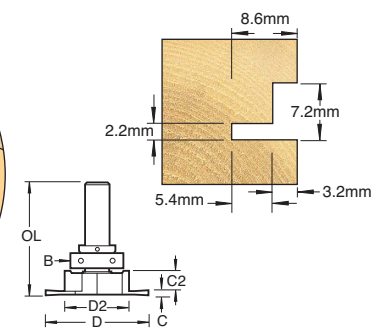
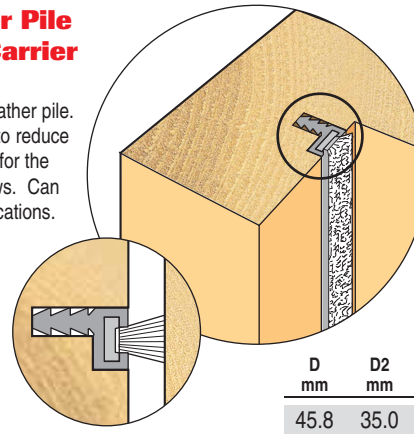
Use at recommended speeds as indicated.

All prices are exclusive of VAT

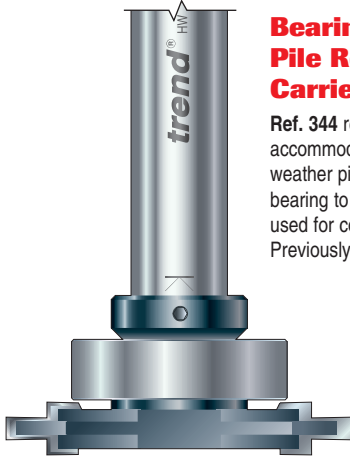


Bearing Guided Weather Pile Recesser - Offset Leg Carrier

Ref. 343 recessing cutter is designed to accommodate the Offset Leg Carrier weather pile. It comes complete with a guide bearing to reduce setting-up time and is particularly useful for the meeting rails on sliding box sash windows. Can be used for compression or sliding applications. Previously known as Carrpile I.

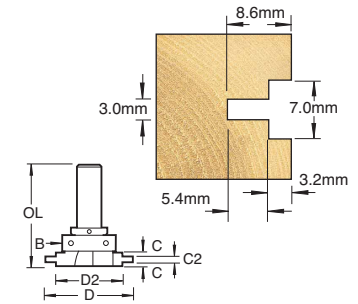
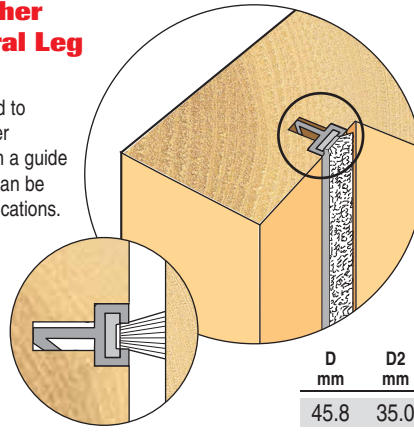


D mm	D2 mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
45.8	35.0	2.2	5.0	28.6	80.0	343	£114.00



Bearing Guided Weather Pile Recesser - Central Leg Carrier

Ref. 344 recessing cutter is designed to accommodate the Central Leg Carrier weather pile. It comes complete with a guide bearing to reduce setting-up time. Can be used for compression or sliding applications. Previously known as Carrpile II.

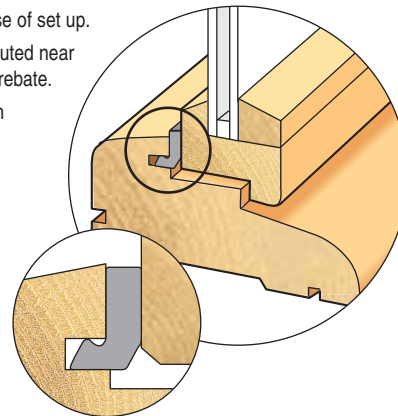


D mm	D2 mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
45.8	35.0	2.0	3.0	28.6	80.0	344	£114.00

Fitting Weatherseals

Barbed weatherseals can be fitted to window and door frames if a groove can be machined in the frame. This groove accepts the barb of the weatherseal. The router is fitted with a threaded arbor on to which a groover, with an internal M12 thread, has been mounted.

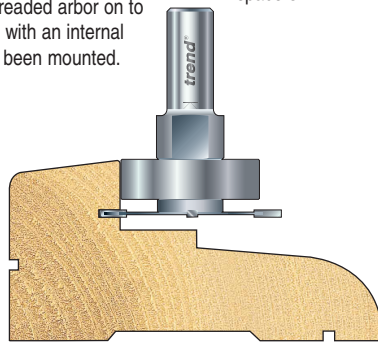
- Groover acts as own locking nut.
- Bearing allows ease of set up.
- Grooves can be routed near to the bottom of a rebate.
- Arbor supplied with spacers.



18,000

Stepped groove using a bearing guide.

Arbor: Ref. 33/20
Slotter: Ref. 34/03
Bearing: Ref. B38



Groovers

	Dia. mm	Bore	Product Ref.	Price
Kerf 2.0mm	50.0	M12	34/03	£55.97
Kerf 2.5mm	50.0	M12	34/9	£56.51
Kerf 3.0mm	50.0	M12	34/10	£56.51

Arbors

	Product Ref.	Shank Dia. 1/2"
For use with side-fence	33/10	£13.00
For use with bearing guide	33/20	£13.00

Bearings

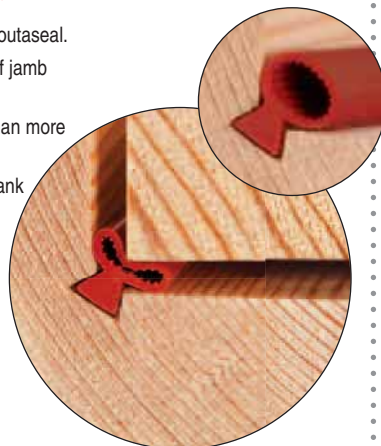
	Groove Depth mm	Product Ref.	Price
This chart matches the ball bearing with the relevant groove depth when used with arbor Ref. 33/20 and the groovers above.	6.0	B38	£9.00
	6.5	B37	£5.38
	7.0	B36	£9.00
	7.5	B35	£9.00
	8.0	B34	£9.00
	8.5	B33	£12.17

Routaseal Cutter

- Cuts groove for Trend Routaseal.
- Position seal into apex of jamb and stop.
- More economic to use than more complex seals.
- Use with a small 1/4" shank hand router.
- Use STC for abrasive material.

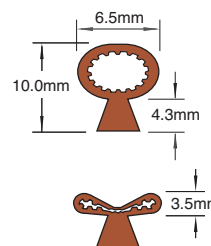
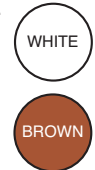


Seal ideally fitted into apex of frame.
Can also be fitted into the closing face.



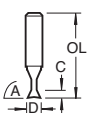
Routaseal Strip

- High grade silicon rubber weatherseal.
- Will withstand temperatures of -30° to +200°C.
- Recessed using a small 1/4" shank hand router.
- Can be slid or tucked in from the top face.
- Compresses to approximately 3.5mm.
- Groove depth should be 3mm.



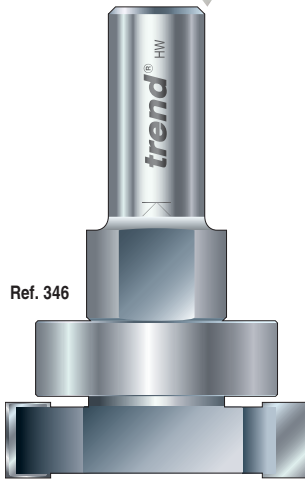
Colour	Approximate Length	Product Ref.
White	5 metres	RS/W/5
White	10 metres	RS/W/10
White	25 metres	RS/W/25
Brown	5 metres	RS/B/5
Brown	10 metres	RS/B/10
Brown	25 metres	RS/B/25

Not shown actual size.



A Deg.	C mm	D mm	HSS OL mm	STC OL mm	Product Ref.	STC 1/4"
115°	3.0	5.0	52.0	61.0	31/10L	£28.84

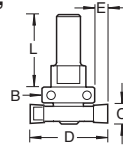
INTUMESCENT & SmokeSeal Recessing



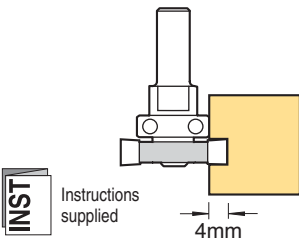
Ref. 346

Bearing Guided Intumescent Recesser

- For either frame or door applications, with standard or SmokeSeal® Intumescent Strip.
- Neatly cuts grooves on doors or frames to accept Intumescent Strip which enables the formation of effective barriers to both fire and smoke.
- Three types available. They are designed for use with 4mm thick seals of 10mm, 15mm and 20mm width.
- By using alternative ball bearing diameters, other seal thicknesses can be accommodated.



For 4.0mm thick intumescent strip.
 Ref. 346 for 10mm width.
 Ref. 348 for 15mm width.
 Ref. 345 for 20mm width.



Intumescent Recessing Cutter Sets

(complete for 4.0mm thick strip)

D mm	C mm	B mm	E mm	L mm	Product Ref.	Shank Dia. 1/2"
40.0	10.0	32.0	4.0	41.0	346	£81.36
40.0	15.0	32.0	4.0	41.0	348	£81.36
40.0	20.0	32.0	4.0	41.0	345	£81.36

Replacement Parts

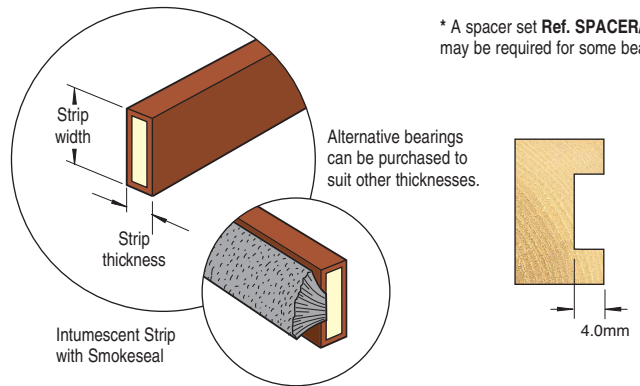
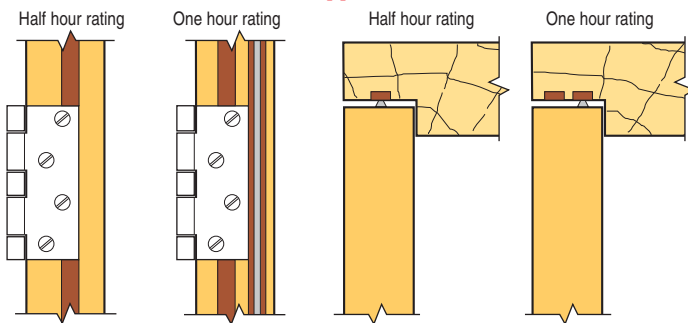
	Product Ref.	Price
Arbor for Ref. 346	33/20	£13.00
Arbor for Ref. 348	33/21	£13.00
Arbor for Ref. 345	33/22	£13.00
Bearing 32.0mmØ	B32	£9.00
Slotter 40.0mm x 10.0mm kerf	34/15	£61.00
Slotter 40.0mm x 15.0mm kerf	34/16	£61.00
Slotter 40.0mm x 20.0mm kerf	34/17	£61.00

Alternative Bearings (for other strip thicknesses) *

Bearing mmØ	Strip Thickness mm	Product Ref.	Price
36.0	2.0	B36	£9.00
34.0	3.0	B34	£9.00
30.0	5.0	B30	£9.69
28.0	6.0	B28	£9.69
26.0	7.0	B26	£7.43

* A spacer set Ref. SPACER/12 may be required for some bearings.

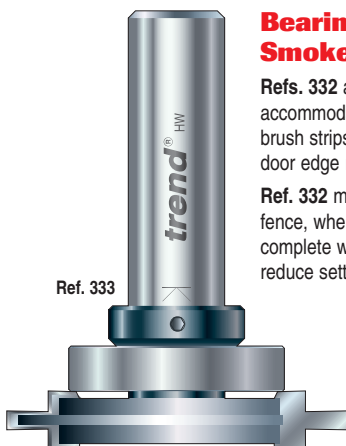
Door Applications



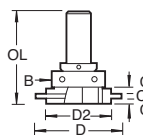
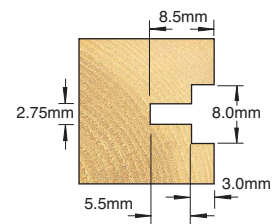
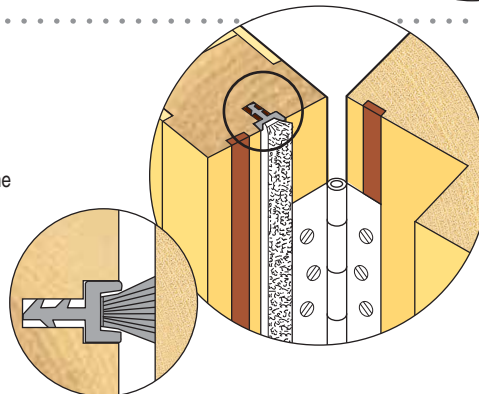
Bearing Guided SmokeSeal Recesser

Refs. 332 and 333 are designed to accommodate Quick Fit smokeSeal brush strips. The groove is cut in the door edge rather than the frame.

Ref. 332 must be used with a side-fence, whereas Ref. 333 comes complete with a guide bearing to reduce setting-up time.



Ref. 333



D mm	D2 mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
45.0	34.0	2.75	2.5	-	58.0	332	£89.00
45.0	34.0	2.75	2.5	28.0	58.0	333	£89.00

All prices are exclusive of VAT

CUTTERS for SOLID SURFACES inc. Corian®



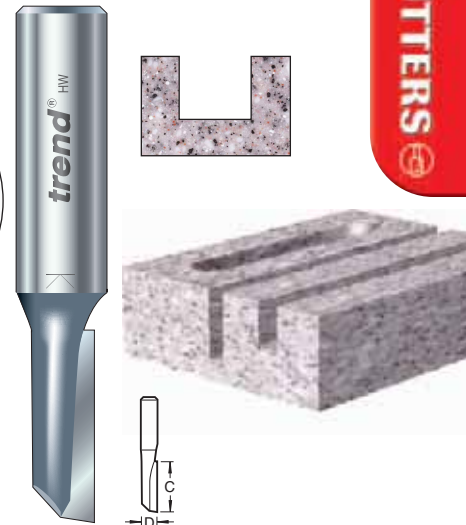
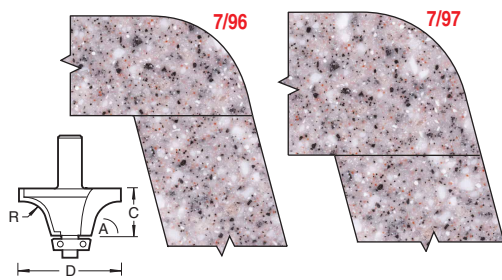
- Especially designed for routing Solid Surface material, including Corian® and similar luxury solid surface material which is used in many bathrooms and kitchens.
- Cutters range from simple straights to elaborate edge moulding cutters.
- Most bearing guided cutters have plastic sleeves fitted to protect the workpiece.

Bearing Guided Roman Ogee

For finishing undermount bowl.

Single Flute

- Eccentric single flute cutters.
- Cutters are chosen for fast free cutting, when cutting speed takes preference over finish.



Without lip

A Deg.	R mm	D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
75°	12.7	54.0	25.0	7/96	£83.63	£83.63
75°	14.0	57.0	32.0	7/97	£89.00	£89.00

With lip

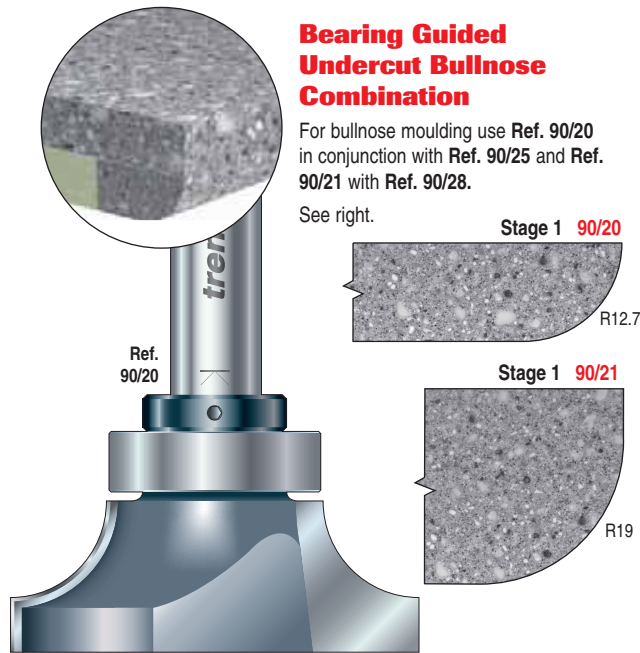
A Deg.	R mm	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
72°	12.7	57.0	19.0	25.4	7/98	£90.41	£90.41
72°	14.0	60.7	25.0	32.0	7/99	£98.18	£98.18

D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
9.5	25.4	2/7	£24.87	£24.87

Bearing Guided Undercut Bullnose Combination

For bullnose moulding use Ref. 90/20 in conjunction with Ref. 90/25 and Ref. 90/21 with Ref. 90/28.

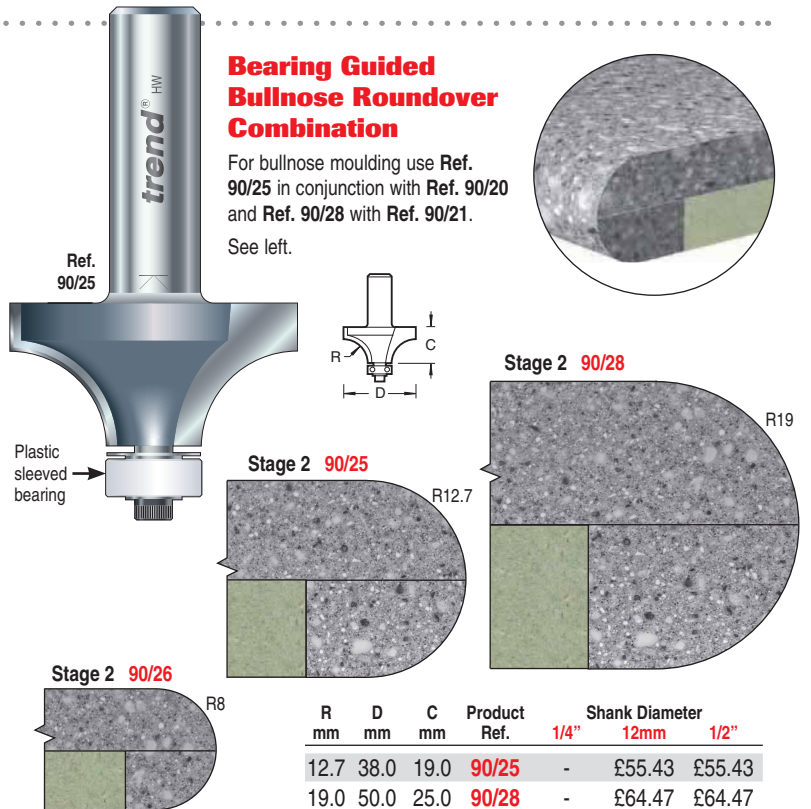
See right.



Bearing Guided Bullnose Roundover Combination

For bullnose moulding use Ref. 90/25 in conjunction with Ref. 90/20 and Ref. 90/28 with Ref. 90/21.

See left.



R mm	D mm	C mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
12.7	54.0	20.0	90/20	£110.32	£110.32
19.0	67.0	25.0	90/21	£109.00	£109.00

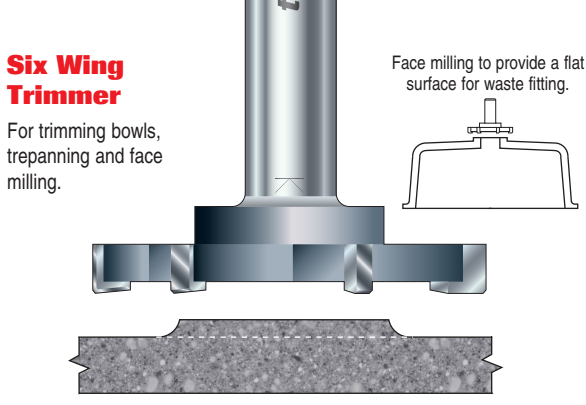
R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 12mm	Shank Diameter 1/2"
12.7	38.0	19.0	90/25	-	£55.43	£55.43
19.0	50.0	25.0	90/28	-	£64.47	£64.47
8.0	27.0	12.5	90/26	£53.71	£53.71	£53.71

All prices are exclusive of VAT

Six Wing Trimmer

For trimming bowls, trepanning and face milling.

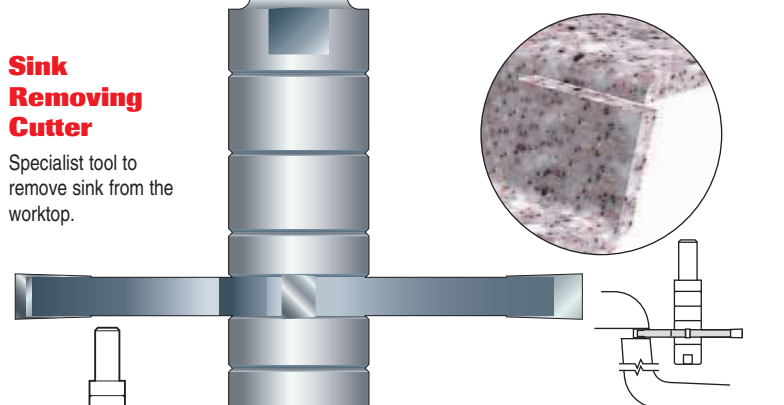
Face milling to provide a flat surface for waste fitting.



D mm	C mm	OL mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
52.3	6.5	83.0	90/22	£58.76	£58.76

Sink Removing Cutter

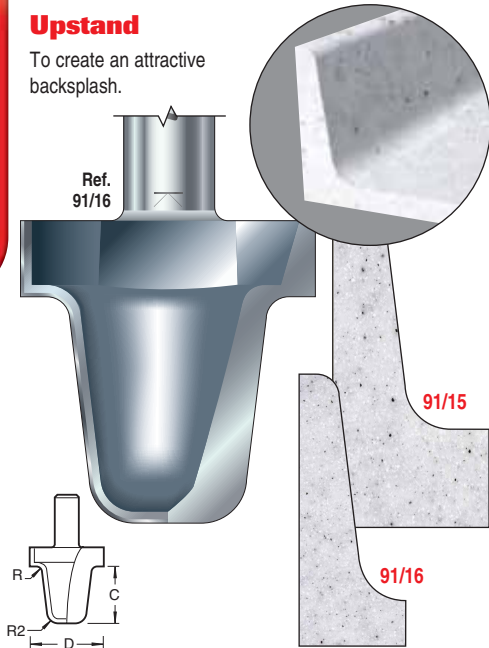
Specialist tool to remove sink from the worktop.



D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
75.0	6.0	92/28	£93.85	£93.85

Upstand

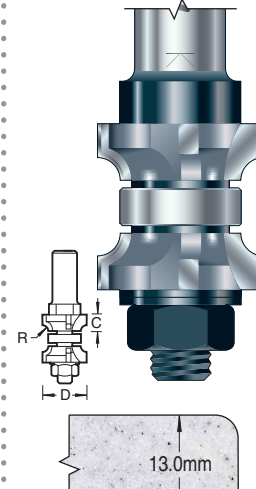
To create an attractive backplash.



R mm	R2 mm	D mm	C mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
3.0	6.0	39.0	30.0	91/16	£119.00	£119.00
3.0	6.0	39.0	45.0	91/15	£99.00	£99.00

Bearing Guided Double Rounding Over

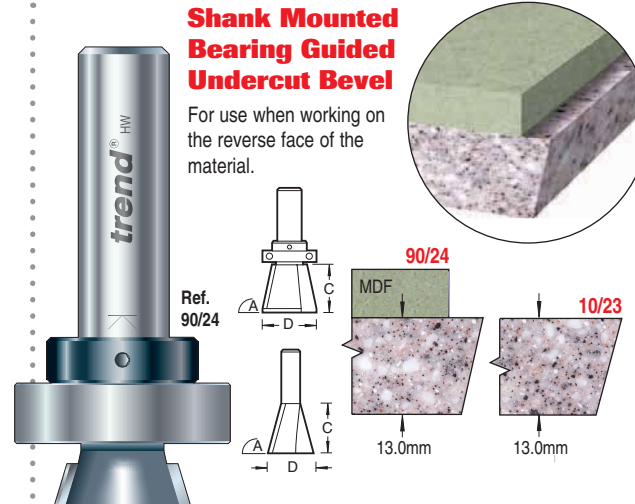
Two rounded corners can be cut simultaneously.



R mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
3.0	9.0	753	£119.00	£119.00

Shank Mounted Bearing Guided Undercut Bevel

For use when working on the reverse face of the material.

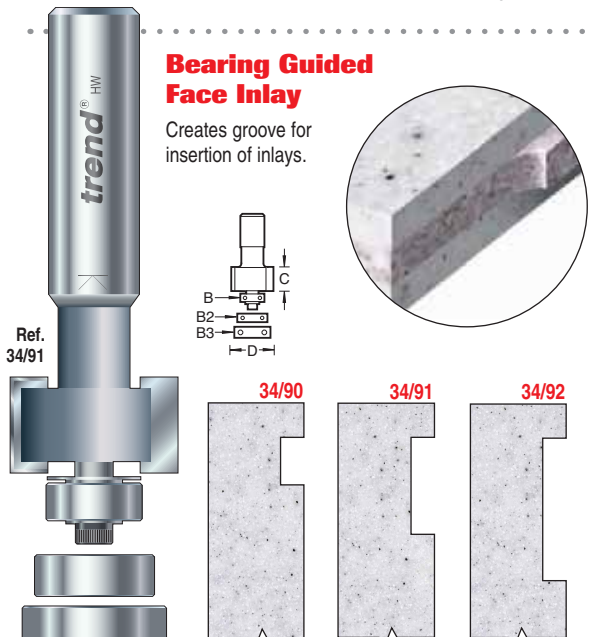


A Deg.	D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
78°	28.5	25.0	90/24	£63.93	£63.93

A Deg.	D mm	C mm	Product Ref.	Shank Dia. 3/8"
105°	23.0	25.0	10/23	£64.47

Bearing Guided Face Inlay

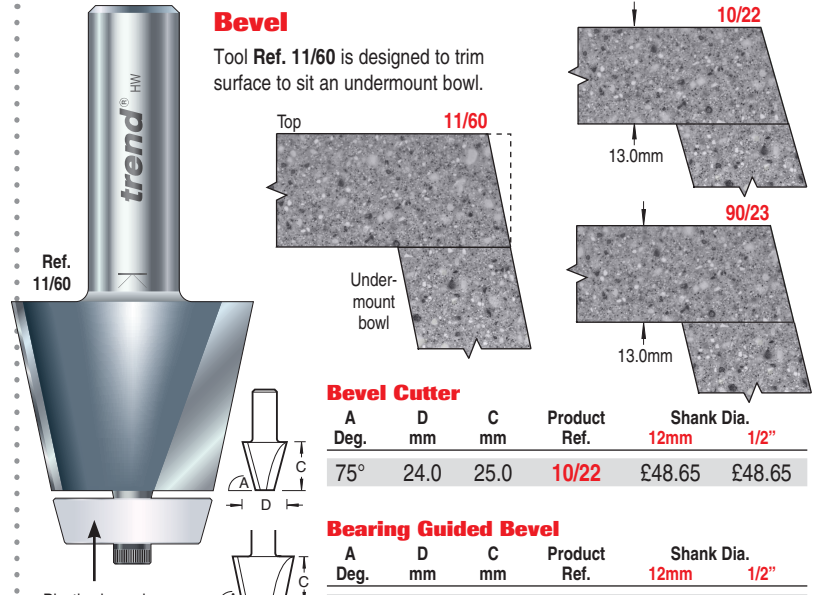
Creates groove for insertion of inlays.



D mm	C mm	B mm	B2 mm	B3 mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
22.2	6.35	12.7	16.0	19.0	34/90	£45.20	£45.20
22.2	12.7	12.7	16.0	19.0	34/91	£48.65	£48.65
22.2	19.0	12.7	16.0	19.0	34/92	£51.44	£51.44

Bevel

Tool Ref. 11/60 is designed to trim surface to sit an undermount bowl.

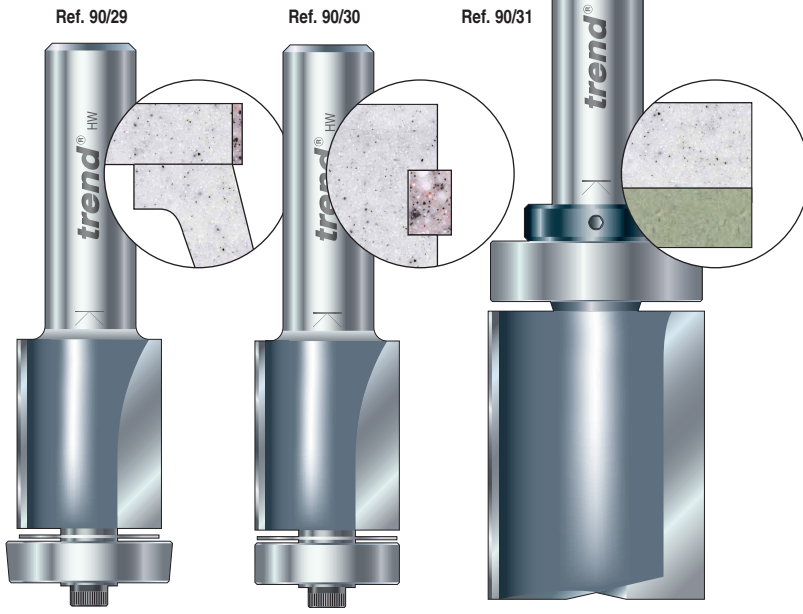


A Deg.	D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
75°	24.0	25.0	10/22	£48.65	£48.65

A Deg.	D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
78°	32.0	25.0	11/60	£80.29	£80.29

A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
78°	28.5	25.0	28.5	90/23	£63.93	£63.93



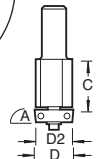


Bearing Guided Trimmers

Self guided tools for trimming inlay or overlaps.

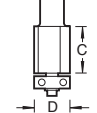


Bearing Guided Overlap Trimmer



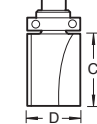
A Deg.	D mm	D2 mm	C mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
85°	22.0	19.1	25.0	90/29	£32.83	£32.83

Bearing Guided Inlay Trimmer

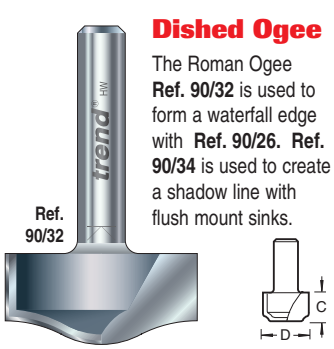


A Deg.	D mm	C mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
90°	19.0	25.0	90/30	£27.12	£27.12

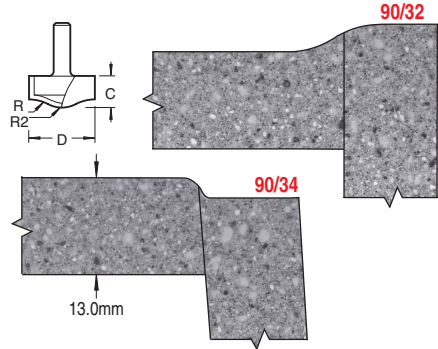
Shank Bearing Mounted Trimmer



A Deg.	D mm	C mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
90°	28.6	38.1	90/31	£46.39	£46.39



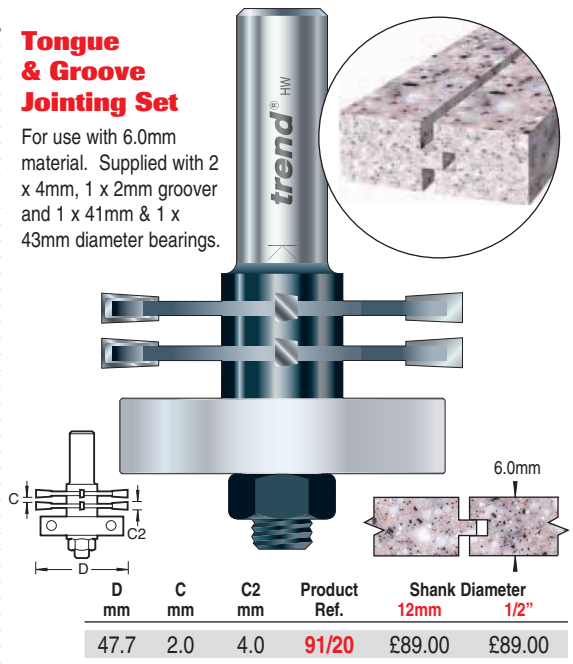
Dished Ogee
The Roman Ogee Ref. 90/32 is used to form a waterfall edge with Ref. 90/26. Ref. 90/34 is used to create a shadow line with flush mount sinks.



R mm	R2 mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 12mm	Shank Diameter 1/2"
16.0	11.0	25.4	12.0	90/32	£49.19	£55.43	£55.43
-	-	24.0	15.0	90/34	-	£49.19	£49.19

Tongue & Groove Jointing Set

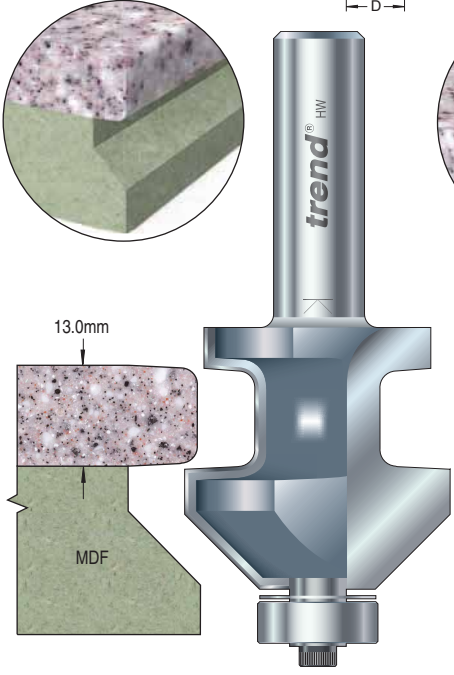
For use with 6.0mm material. Supplied with 2 x 4mm, 1 x 2mm groover and 1 x 41mm & 1 x 43mm diameter bearings.



D mm	C mm	C2 mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
47.7	2.0	4.0	91/20	£89.00	£89.00

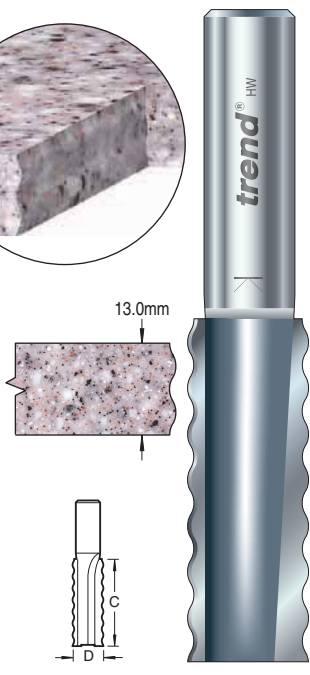
Bearing Guided Bevel Hob

Creates the aperture cutout for the fitting of hob units.



Wavy

For edge to edge jointing giving a longer glue line. Increases the glue line by 27%.

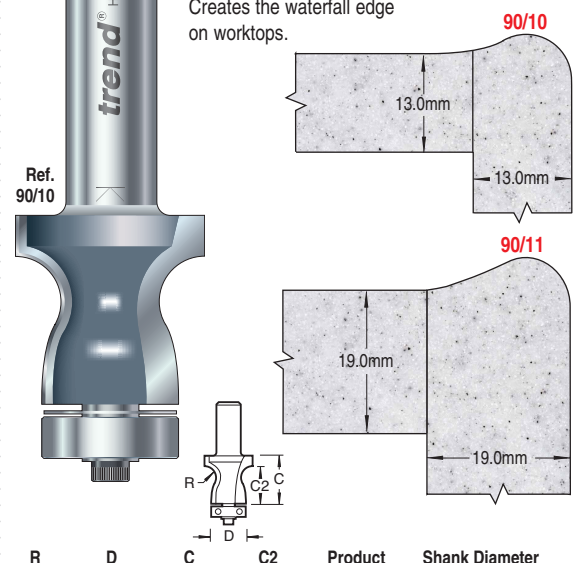


A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
45°	35.0	13.5	16.0	90/40	£139.00	£139.00

D mm	C mm	Product Ref.	Shank Dia. 12mm	Shank Dia. 1/2"
16.0	45.5	91/1	£67.27	£67.27

Bearing Guided Waterfall Edge

Creates the waterfall edge on worktops.



R mm	D mm	C mm	C2 mm	Product Ref.	Shank Diameter 12mm	Shank Diameter 1/2"
6.0	25.0	16.0	22.0	90/10	£61.00	£61.00
6.0	25.0	24.0	29.0	90/11	£65.55	£65.55

All prices are exclusive of VAT

DRILLING With Portable & Stationary Routers



Router Dowel Drills

Ref. 61/12



- Lip and Spur - Short Series.
- These slow spiral TCT drills can be used in drilling machines or portable routers.
- Refs. 61/01, 61/06 and 61/08 are suitable for use in the DeWalt DE6252 Dovetail Jig.



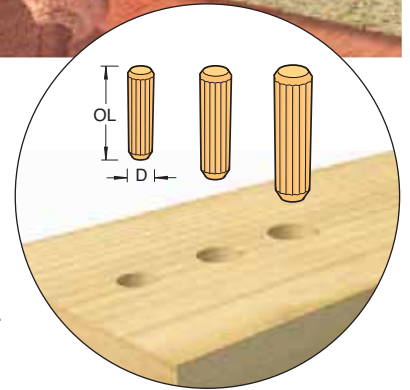
! 1,000 - 22,000



D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
3/16	4.8	27.0	57.0	61/80	£17.55
-	5.0	35.0	57.0	61/05	£19.80
7/32	5.5	27.0	57.0	61/10	£15.83
-	6.0	35.0	70.0	61/06	£19.80
1/4	6.3	27.0	57.0	61/12	£15.83
-	8.0	35.0	70.0	61/08	£19.80
-	10.0	35.0	70.0	61/01	£19.80

Dowels

- Multi-grooved pine dowel pins.
- Suitable for jointing chipboard and MDF panels in the production of cabinet carcasses and doors.
- Three diameters available.
- The grooves in the dowels allow for easy easier gluing up.



D mm	OL mm	Qty	Product Ref.
6.0	30.0	50	DWL/1/50
6.0	30.0	500	DWL/1/500
8.0	30.0	50	DWL/2/50
8.0	30.0	500	DWL/2/500
8.0	40.0	50	DWL/3/50
8.0	40.0	500	DWL/3/500
10.0	35.0	50	DWL/4/50
10.0	35.0	500	DWL/4/500
10.0	50.0	50	DWL/5/50
10.0	50.0	500	DWL/5/500



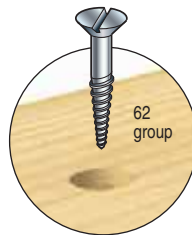
See page 174 for prices.

Drill Countersink/Counterbore

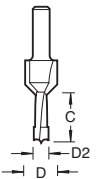
Ref. 62/80



- For abrasive materials.
- Tools will drill, countersink and finally counterbore a parallel hole.
- Designed to receive plug produced by plug maker Ref. 24 group shown on the right.
- The drill diameter sizes are for a clearance hole only.



! 8,000 - 20,000



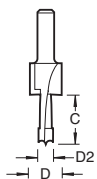
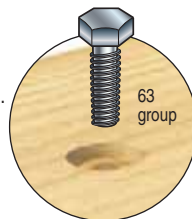
Wood Screw Size	D C/B mm	D2 Drill inch	D2 Drill mm	C mm	Product Ref.	Shank Dia. 1/4"
No. 8	9.5	3/16	4.8	20.0	62/80	£47.47
No. 10	12.0	7/32	5.5	20.0	62/10	£47.47
No. 12	16.0	1/4	6.3	20.0	62/12	£47.47

Drill Counterbore

Ref. 63/80



- This group will also drill holes and counterbore parallel holes over long periods in abrasive material.
- Designed to receive plug maker Ref. 24 group shown on the right.
- The drill size is for a clearance hole only.

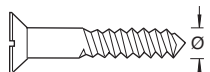


Wood Screw Size	D C/B mm	D2 Drill inch	D2 Drill mm	C mm	Product Ref.	Shank Dia. 1/4"
No. 8	9.5	3/16	4.8	20.0	63/80	£47.47
No. 10	12.0	7/32	5.5	20.0	63/10	£47.47
No. 12	16.0	1/4	6.3	20.0	63/12	£47.47

! 8,000 - 20,000

Screw sizes:

- No.8 = 4.0mmØ
- No.10 = 5.0mmØ
- No.12 = 5.5mmØ



! Use at recommended speeds as indicated.

Plug Makers

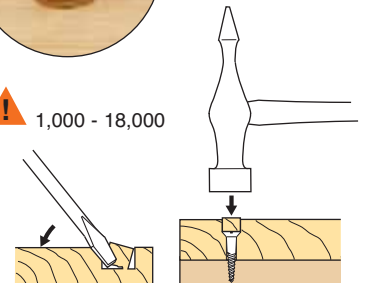
- These plug cutters produce plugs to exactly fit counterbored holes produced by Ref. 62 and 63 group tools shown on the left.



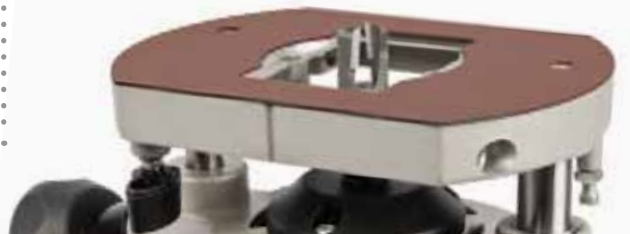
Ref. 24/80



! 1,000 - 18,000

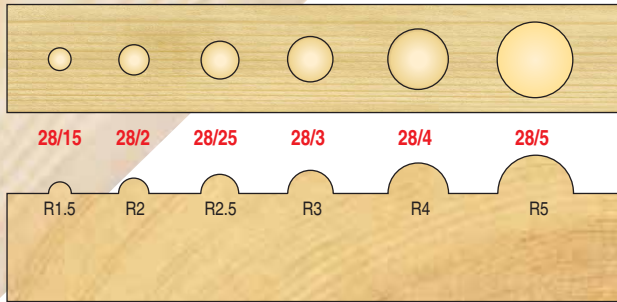


Wood Screw Size	Body mm	D Plug mm	C Plug depth max.	Product Ref.	Shank Dia. 1/4"
No. 8	16.0	9.5	16.0	24/80	£42.40
No. 10	19.0	12.0	16.0	24/10	£42.40
No. 12	22.0	16.0	16.0	24/12	£42.40



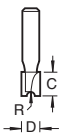
Router Pip Cutters

- For decorative use on carvings and ornate work.
- Material around pips can be removed with a straight flute cutter or with a chisel.
- Smaller pip sizes should be used with close grain timber.
- Cutters have small diameters to allow closer pips.



Ref. 28/15

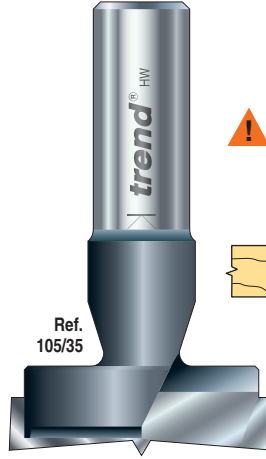
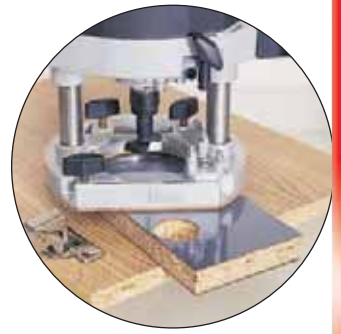
1,000 - 20,000



R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
1.5	7.0	9.0	28/15	£24.32
2.0	8.0	9.0	28/2	£26.59
2.5	9.0	9.0	28/25	£24.32
3.0	10.0	8.5	28/3	£30.57
4.0	12.0	9.0	28/4	£33.36
5.0	14.0	9.0	28/5	£36.81

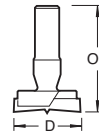
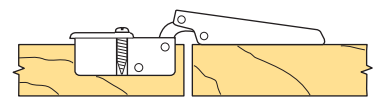
Router Hinge Bits

- These router hinge bits have a specially designed form of scriber to allow use at high speeds.
- For recessing circular hinges.
- For accurate repetitive routing, a template and guide bush fitted to the router base should be used.



Ref. 105/35

1,000 - 20,000



D mm	OL mm	Product Ref.	Shank Diameter 8mm	1/2"
25.0	60.0	105/25	-	£51.44
30.0	60.0	105/30	-	£53.17
35.0	60.0	105/35	£49.19	£53.17
40.0	60.0	105/40	-	£55.97

TCT STC CUTTERS For Aluminium & Window Industry

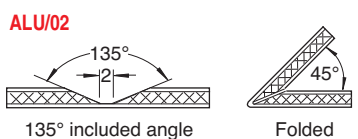
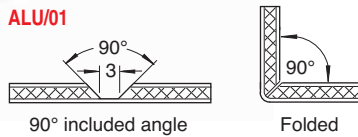
Alucobond® Router Cutters

- Tungsten Carbide tipped "V" groove cutters.
- Specially designed tools for aluminium composite cladding material such as Alucobond® and Dibond® which comprises of an aluminium cover with a polyethylene core.
- Use at 12,000 to 15,000 RPM and feed speed of 400 - 600mm/min.
- Coolant not required for hand feed or CNC.



Ref. ALU/01

12,000 - 15,000



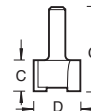
Included Angle	A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
90°	45°	13.0	10.0	57.0	ALU/01	£36.16
135°	67.5°	18.0	13.0	57.0	ALU/02	£44.13



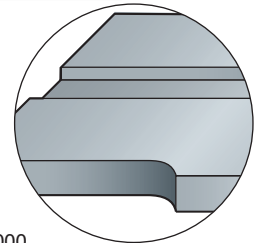
Ref. 47/2

Surface Milling Two Flute

- For aluminium and plastics.
- Tungsten Carbide tipped.
- A coolant should be used when routing aluminium.



12,000 - 24,000



D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4"	8mm
18.0	12.0	45.0	47/2	£35.00	-
20.0	13.0	45.0	47/20	£32.83	£35.63

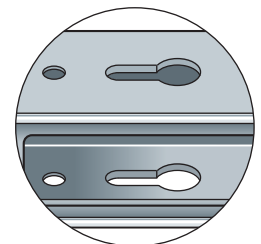


Ref. S55/10

Two Flute Helical for Non-ferrous Metal

- Two flute helical cutters suitable for non-ferrous metals with long shank, fine finish & up-cut.
- STC offer longer life.
- A coolant should be used.

12,000 - 24,000



D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4"	8mm	3/8"
6.3	20.0	63.0	S55/10	£37.35	-	-
8.0	20.0	63.0	S55/08	-	£48.11	-
9.5	25.0	63.0	S55/11	-	-	£50.37

PLASTICS STRAIGHT Special Applications



Acrylic Cutters

- Single flute for fast cutting.
- Two flute for fine finish.
- Cutters with prefix **ACR** are specially ground for cutting acrylic. Other two flute cutters can be polished for acrylic. Please refer to Trend Technical Department.
- Cutters with prefix **S** are Solid Carbide and are long lasting for a super fine finish.
- Cutters Ref. **ACR2/80** & **ACR3/81** can be used on phenolic resin.

Use Trendicote to enhance the cutter life and prevent weld back of material to the tool.
See page 197 for full details.

Ref. TRENDICOTE



Refs. **ACRS2/60**, **ACRS2/6** & **ACR2/80**
Single flute for fast cutting.

Refs. **ACR3/20**, **ACRS3/22** & **ACR3/81**
Two flute straight gives fine finish.

Refs. **46/05** & **07**
Two flute mini-trim with guide bearing will profile intricate shapes. Max. 2.0mm trimming.

Ref. **S60/1**, **S60/03** - **06**
Up-cut helical gives long lasting super fine finish.

Ref. **S60/1LH**
Down-cut helical gives long lasting super fine finish. Prevents vibration.

One Flute

Grade	D mm	C mm	Product Ref.	Shank Dia. 1/4" 1/2"
STC	6.3	10.0	ACRS2/6	£30.00 -
STC	6.3	19.0	ACRS2/60	£31.11 -
TCT	12.7	32.0	ACR2/80	- £33.91

Two Flute

STC	6.3	16.0	ACR3/20	£26.59 -
STC	6.3	25.0	ACRS3/22	£32.29 -
TCT	12.7	32.0	ACR3/81	- £33.91

Bearing Guided

TCT	6.3	12.7	46/05	£19.80 -
TCT	6.3	25.4	46/07	£21.42 -



Two Flute Spiral Up-cut

Grade	D mm	C mm	Product Ref.	Shank Dia. 1/4"
STC	3.0	12.0	S60/03	£32.29
STC	4.0	14.0	S60/04	£32.29
STC	5.0	19.0	S60/05	£32.29
STC	6.0	19.0	S60/06	£32.29
STC	6.3	19.0	S60/1	£35.09

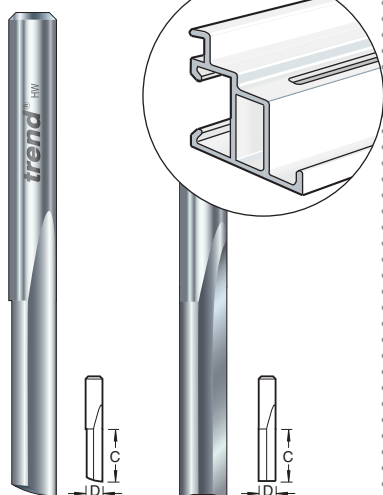
Two Flute Spiral Down-cut

STC	6.3	19.0	S60/1LH	£36.81
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STC ABS/PVC Straight

- Used to slot and trim low melting point plastics such as ABS, Styrene and PVC.
- For maximum life these cutters are Solid Carbide.
- Ref. **ABSS2/61** is single flute for fast cutting.
- Ref. **ABSS3/22** is two flute for fine finish.

Window Industry Tooling
For drilling and slot cutting of aluminium, anodised duralium and UPVC.
See pages 76-77.



Ref. **ABSS2/61**
Single flute for fast cutting.

Ref. **ABSS3/22**
Two flute gives fine finish.

STC				
One Flute				
D mm	C mm	Product Ref.	Shank Dia. 1/4"	
6.3	25.0	ABSS2/61	£18.08	
Two Flute				
6.3	25.0	ABSS3/22	£20.99	

HSS Four Flute Spiral Acrylic Cutter

- High speed steel ideal for acrylic plastic.
- Four flute up-cut spiral.
- Ideal for trimming, rebating and surfacing.
- Can also be used for ramp plunge cutting.

FOUR FLUTE



HSS				
D mm	C mm	Product Ref.	Shank Dia. 1/2"	
12.7	45.0	56/3	£39.61	

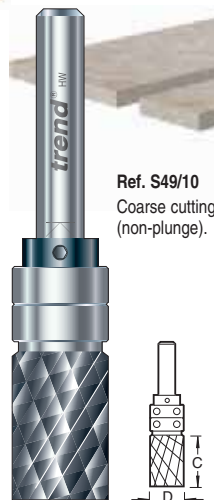
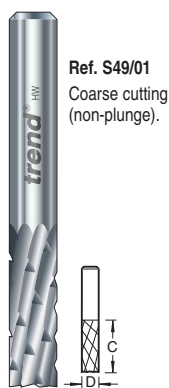
! Use at recommended speeds as indicated.

All prices are exclusive of VAT



STC SOLID CARBIDE ROUTER RASPS

- Solid Carbide coarse and fine cut router rasps.
- For grinding, carving and shaping of glass reinforced plastics (GRP).
- Ref. S49/10 with twin bearing guides is ideal for following a template but is not suitable for plunge cutting.



10,000 - 30,000

D mm	C mm	Product Ref.	Shank Dia. 1/4"
6.3	20.0	S49/01	£26.59
6.3	20.0	S49/1	£24.32
12.7	19.0	S49/10	£55.43

Spare Parts for Ref. S49/10

Bearing 12.7mmØ	B127	£6.36
Collar	COLL/14	£2.05

STC BURRS & RASPS For Grinding & Carving

- Range of various tooling for metal, glass reinforced plastic (GRP), plastic and wood.
- Carving, weld removal and drilling hole enlarging.
- Solid Carbide head.
- For removing welds and burrs in metal, also hand engraving and sculpting wood and metal.
- Mini burrs and rasps also ideal for modelling.
- Refs. S49/2 & S49/20 have no bottom cut.

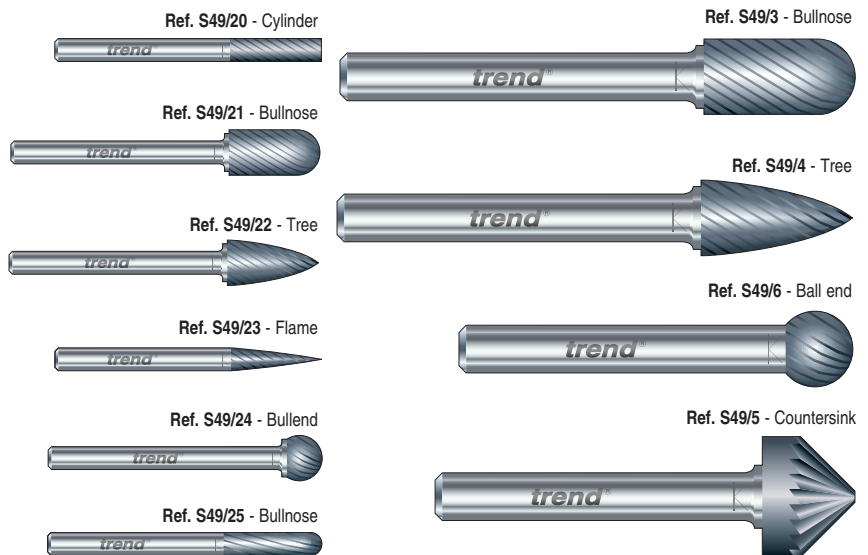


The burrs can be used for removing welds and burrs in joints in metal.



Mini burrs and rasps are ideal for intricate modelling.

10,000 - 30,000



Standard Burrs / Rasps

A Deg.	D mm	C mm	Product Ref.	Shank Diameter 6mm	Shank Diameter 1/4"
-	10.0	20.0	S49/2	£22.60	£22.60
-	10.0	20.0	S49/3	£23.79	£23.79
-	10.0	20.0	S49/4	£25.51	£25.51
45°	16.0	10.0	S49/5	£30.57	£30.57
-	10.0	10.0	S49/6	£22.07	£22.07
60°	13.0	11.0	S49/7	£31.11	£31.11
45°	10.0	5.0	S49/8	£23.25	£23.25

Mini Burrs / Rasps

D mm	C mm	Product Ref.	Shank Diameter 3mm
3.0	12.0	S49/20	£12.48
6.0	12.0	S49/21	£17.55
6.0	12.0	S49/22	£19.27
3.0	12.0	S49/23	£10.76
6.0	6.0	S49/24	£18.08
3.0	13.0	S49/25	£12.48

All prices are exclusive of VAT

PROFESSIONAL HSS ROUTER CUTTERS

Single-piece High Speed Steel tooling for softwoods & speciality tools for the window industry.

- Ground with a very fine edge for superior cut in softwood.
- Turned & milled from single piece.
- Window Industry cutters for alloy & plastic extrusions are made from super High Speed Steel.

HSS HSSE WINDOW INDUSTRY Tooling

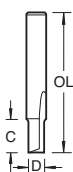


- Single-piece High Speed tooling. Range comprises of tools for the window industry.
- Cutters are designed to plunge and machine or mill lateral slots. Other tools are designed to drill, mill, and countersink slots in both plastic and non-ferrous metal.
- All aluminium tooling should be used with a coolant, wax stick or lubricant.
- Material should be securely clamped.

Straight Two Flute for Aluminium & Plastic

For grooving and profiling of aluminium and soft plastics.

Ref. 55/1



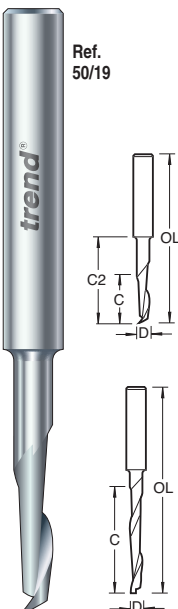
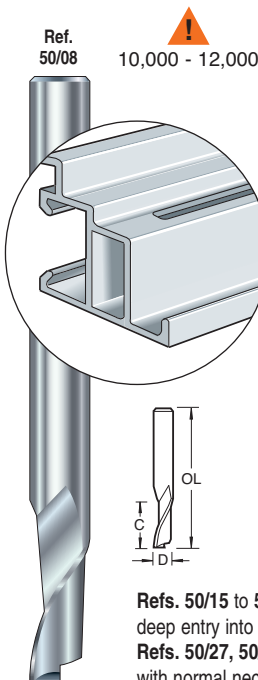
1,000 - 10,000



HSS						
D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 3/8"
6.3	12.7	65.0	55/1	£15.83	£15.83	-
9.5	12.7	65.0	55/2	-	£15.83	£15.83
12.7	12.7	65.0	55/3	-	£17.55	£18.08

Plunge Slotting/Routing for Aluminium & uPVC

Single Flute Helical for drilling and slotting, cutting aluminium anodised duralumin and uPVC plastic. Ideal for recessing and slotting extrusions. HSSE is a special grade for machining the most abrasive anodised finishes.



Router Cutter Grades

HSS

High Speed Steel Cutters

These are made from a single piece of High Speed Steel, ground with a very fine edge. They are only suitable for non-abrasive materials, but will give a superior finish in soft timbers. Generally HSS cutters are slightly less expensive than their TC grades, but can be more suitable for certain applications. **Applications:** Routing non-abrasive natural timbers and plastics.

HSSE

Super High Speed Steel Cutters

This is a specially developed grade of High Speed Steel, precision ground to the highest tolerances. HSSE grade cutters are used for specialised applications, typically in the window industry for machining aluminium and uPVC extrusions.

HSSE						
Single Flute Helical						
D mm	C mm	OL mm	Product Ref.	Shank Diameter		
				1/4"	8mm	10mm
3.0	12.0	60.0	50/03	£19.27	£17.00	-
4.0	12.0	60.0	50/04	£21.53	£17.55	-
5.0	12.0	60.0	50/05	£19.27	£15.83	-
5.0	14.0	120.0	50/50	-	£25.51	-
5.0	18.0	60.0	50/25	-	£18.08	-
5.0	35.0	80.0	50/26	-	£36.81	-
5.0	40.0	100.0	50/27	-	£40.15	-
6.0	14.0	60.0	50/06	£21.53	£17.55	-
7.0	14.0	60.0	50/07	-	£19.27	-
8.0	14.0	80.0	50/08	£19.27	£15.83	-
8.0	14.0	120.0	50/51	-	£26.00	-
9.0	14.0	80.0	50/09	-	£21.53	-
10.0	14.0	80.0	50/10	£26.05	£21.53	-
10.0	14.0	120.0	50/14	-	-	£29.39
12.0	14.0	80.0	50/12	-	£28.00	-
12.0	14.0	70.0	50/13	-	-	£30.00

Refs. 50/15 to 50/23 & 50/52 have narrow necks for deep entry into second web of extrusions.

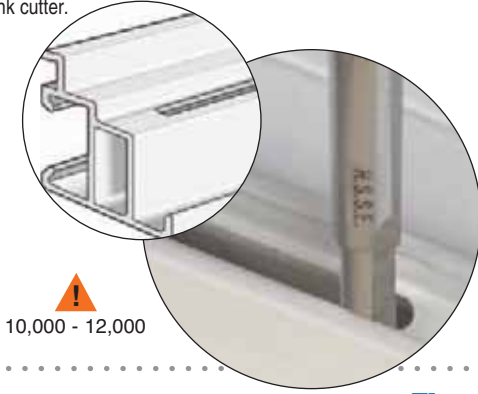
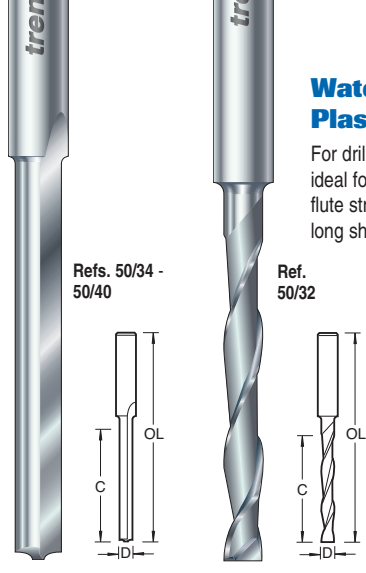
Refs. 50/27, 50/30 & 50/31 have a single flute helical with normal necks, but long shanks for water slot.

HSSE							
Single Flute Helical with Narrow Neck							
D mm	C mm	C2 mm	OL mm	Product Ref.	Shank Diameter		
					1/4"	8mm	10mm
4.0	16.0	45.0	90.0	50/15	-	£27.12	-
5.0	16.0	35.0	80.0	50/19	£26.05	£24.32	-
5.0	16.0	45.0	90.0	50/17	-	£27.12	-
6.0	14.0	34.0	80.0	50/52	-	£24.32	-
8.0	14.0	54.0	80.0	50/18	-	£25.51	-
8.0	14.0	68.0	100.0	50/20	-	£40.68	-
10.0	14.0	65.0	85.0	50/21	-	-	£37.35
10.0	14.0	75.0	96.0	50/22	-	-	£40.68
10.0	14.0	95.0	120.0	50/23	-	-	£45.00

Single Flute Helical with Long Shank - Water Slot				
D mm	C mm	OL mm	Product Ref.	Shank Diameter 8mm
4.0	40.0	100.0	50/30	£34.55
5.0	40.0	100.0	50/27	£40.15
6.0	40.0	100.0	50/31	£33.36

Water Slot Cutters for uPVC Plastic

For drilling and slotting uPVC plastic. The long shanks are ideal for water slot routing. Refs. 50/34 - 50/40 are single flute straight cutters and Ref. 50/32 is a two flute helical long shank cutter.



! 10,000 - 12,000

HSSE

Single Flute Straight for Plastic

D mm	C mm	OL mm	Product Ref.	Shank Diameter 8mm
4.0	25.0	100.0	50/34	£35.09
5.0	35.0	80.0	50/35	£37.35
5.0	30.0	100.0	50/36	£37.35
5.0	45.0	100.0	50/37	£37.35
6.0	48.0	90.0	50/39	£37.35
6.0	30.0	100.0	50/40	£35.09

Two Flute Helical for Plastic

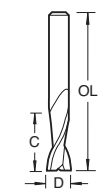
D mm	C mm	OL mm	Product Ref.	Shank Diameter 8mm
5.0	40.0	100.0	50/32	£35.09

Two Flute Helical for Non-ferrous Metal

Two flute helical cutters suitable for non-ferrous metals with long shank, fine finish and up-cut. Solid Carbide version available Refs. S5510, S55/08 & S55/11. See page 73.



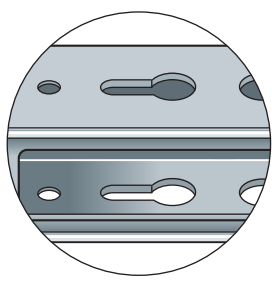
Ref. 55/08



! 10,000 - 12,000

HSSE

D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4" 8mm
5.0	40.0	100.0	50/33	£35.63
8.0	19.0	80.0	55/08	£32.29 £30.57

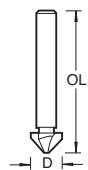


Three Flute 90° Countersink for Alloy

This countersink can be used at high speeds for countersinking alloy.



! 1,000 - 10,000



Countersinking holes in a CNC machine.

HSS

D mm	OL mm	Product Ref.	Shank Diameter 1/4" 8mm
12.7	60.0	49/50	£33.91 £32.83

HSS STRAIGHT FLUTED

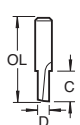
- Single piece High Speed Steel tooling.
- Ground with a very fine edge for superior cut in softwood.

Single Flute Straight for Wood

For fast free cutting, these HSS cutters have extra clearance. For grooving in softwoods and non-abrasive hardwoods.

D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
1/16	1.6	5	49	2/1	£8.51
5/64	2	5	51	2/10	£10.23
1/8	3.2	8	40	2/2	£8.51
5/32	4	11	53	2/3	£8.51
3/16	4.8	19	61	2/40	£9.04
7/32	5.5	19	51	2/5	£9.04
1/4	6.3	19	63	2/6	£8.51

Ref. 2/3



Note: Diameter dimension in bold denotes exact size.

Pocket Cutters for Wood

Single and two flute cutters with extra long shanks.

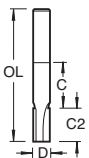
Single Flute

D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
1/8	3.2	13	56	2/20L	£9.04
3/16	4.8	19	60	2/40L	£9.00

Two Flute

D inch	D mm	C mm	C2 mm	OL mm	Product Ref.	Shank Dia. 1/4"
1/4	6.3	19	19	70	3/20L	£16.69

Ref. 3/20L



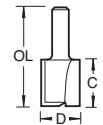
Tools with recessed shanks, allow deeper cuts.

Two Flute Straight for Wood

These HSS cutters are suitable for general grooving and rebating in softwoods and non-abrasive timbers.

D inch	D mm	C mm	OL mm	Product Ref.	Shank Diameter 1/4" 3/8" 1/2"
15/64	6	16	47	3/2	£12.92 - -
1/4	6.3	16	48	3/20	£11.31 - -
1/4	6.3	28	59	3/21	£12.48 - -
5/16	8	19	50	3/4	£13.03 - -
25/64	10	19	51	3/6	£13.46 - -
25/64	10	35	77	3/60	- £25.30 -
1/2	12.7	32	71	3/81	- - £25.83

Ref. 4/2



TRADE RANGE ROUTER CUTTERS



PTFE non-stick coated TCT tooling designed for the tradesman.

- Micro-granular Tungsten Carbide tips with highly ground face for a superior finish on softwoods, hardwoods, MDF, plywood and chipboard.
- PTFE non-stick coating to minimize resin and heat build up especially for softwood for longer life.
- Bottom cut feature on straights.
- Extra long shanks.
- Specifically chosen range of tools aimed at the particular needs of the tradesman.

- Etched dimensions on shank for quick identification.
- Practical plastic tube storage cases to provide excellent protection.

NEW VIDEOS

Applications for Straight Router Cutters

TCT Router Cutter Grade

Tungsten Carbide Tipped Cutters

This grade of cutter has Tungsten Carbide Tips brazed onto a steel body and is designed to cut the most abrasive materials. With careful handling, they will outlast HSS grade cutters by many times under normal conditions. Small sized cutters have a solid carbide insert.

Applications: Cutting, routing and profiling natural timbers, plywood, MDF, chipboard and abrasive plastics such as solid laminate.

Suitable for:

Softwoods Hardwoods Man-made Boards



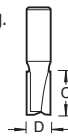
TCT STRAIGHT FLUTED

Two Flute Straight

Gives a clean finish to abrasive materials such as chipboard, MDF, plywood and certain hardwoods. For housing, grooving and mortising.



Ref. TR14



Suffix M = Short shank for Makita 3600B, 3612BR, Ryobi & Hitachi routers.

Suffix D = Especially suited for drilling.

★ Solid Carbide insert.

❖ Centre tip for drilling abrasive material.

▼ For hollow board worktop only. Use on a router with 80mm plunge and one-piece multi-slit collet.

H Extra long 70mm OL. Can be used with Trend Hinge Jigs.

L For use with Trend Lock Jigs.

W For use with Trend Worktop Jigs.

Note: Diameter dimension in bold denotes exact size.

D inch	D mm	C mm	Product Ref.	Shank Diameter			
				1/4"	8mm	12mm	1/2"
1/8	3.2	12.7	TR01	★£16.47	★£16.47	-	-
5/32	4.0	11.0	TR02	★£16.47	★£16.47	-	-
13/64	5.0	16.0	TR03	★£14.75	-	-	-
-	6.0	16.0	TR04	£15.28	£15.28	-	-
1/4	6.3	16.0	TR05	£14.75	£14.75	-	-
1/4	6.3	25.0	TR06	£18.08	-	-	-
5/16	8.0	19.0	TR07	£17.00	£17.00	-	-
3/8	9.5	25.0	TR08	£17.55	-	-	-
25/64	10.0	19.0	TR09	£17.55	£17.55	£17.55	£17.55
25/64	10.0	35.0	TR10	multi-pack available	multi-pack available	£22.07	£22.07
15/32	12.0	19.0	TR11	£19.27	£19.27	-	-
15/32	12.0	19.0	TR12	❖H£22.07	❖H£22.07	-	-
15/32	12.0	63.0	TR37	-	-	L £30.00	❖L £30.00
15/32	12.0	63.0	TR37M	-	-	-	L £30.00
1/2	12.7	19.0	TR13	£17.55	-	-	-
1/2	12.7	25.0	TR14	£18.08	£18.08	-	£18.08
1/2	12.7	32.0	TR15	-	-	£22.60	£22.60
1/2	12.7	38.0	TR16	-	-	-	£23.25
1/2	12.7	50.0	TR17	-	-	W £22.07	W £22.07
1/2	12.7	50.0	TR17D	-	-	multi-pack available ❖W £26.05	multi-pack available ❖W £26.05
1/2	12.7	50.0	TR17M	-	-	-	W £22.07
1/2	12.7	63.0	TR18	-	-	£25.51	£25.51
1/2	12.7	63.0	TR18D	-	-	-	❖£30.03
-	14.0	70.0	TR44D	-	-	-	▼£39.61
-	15.0	25.0	TR40D	❖£22.60	-	-	❖£22.60
5/8	15.9	19.0	TR19	£21.53	£21.53	-	-
3/4	19.1	25.0	TR20	£21.53	£21.53	-	-
3/4	19.1	51.0	TR45D	-	-	-	❖£31.64
25/32	20.0	20.0	TR20D	❖£22.60	-	-	❖£22.60

Multi-Packs

These packs comprise of three identical two fluted cutters.

Pack 1 10mmØ x 19mm cut. **Pack 2** 12.7mmØ x 50mm cut for worktops. **Pack 3** 12.7mmØ x 50mm cut with TC centre tip for worktops.



Multi-Packs - 3 piece

Description	Product Ref.	Shank Diameter			
		1/4"	8mm	12mm	1/2"
3 x TR09	TR/PACK/1	£40.15	£40.15	-	-
3 x TR17	TR/PACK/2	-	-	£53.71	£53.71
3 x TR17D	TR/PACK/3	-	-	❖£66.73	❖£66.73

T10 2000 watt Tradesman Router

See page 125



KWJ700 & KWJ900 Tradesman Worktop Jigs

See page 146 - 147



TCT
TUNGSTEN
CARBIDE
TIPPED



KITCHEN WORKTOP CUTTER PACKS

TRADE RANGE ROUTER CUTTERS

Pack 1, 2 and 5

These packs contain worktop cutters with a centre tip. **Pack 1** includes a long reach cutter, where an extra long cut is required and a laminate trimmer. **Pack 2** includes a laminate trimmer and biscuit jointer to aid levelling of the worktop. **Pack 5** includes a biscuit jointer.

Packs 1, 2 & 5 supplied in protective plastic cylinders.



Kitchen Fitters Pack 3 and 4

These packs comprise of five identical worktop cutters. These two fluted tools will give a clean finish on the worktop. **Pack 3** has tools without a centre tip. **Pack 4** has TC centre tip tools for plunge routing.

Packs 3 & 4 supplied in clamshells.



Pack 3 - 5 piece (no centre tips)

	Product Ref.	Price
1/2" shank	TR/KFP/3	£79.11
Comprises:	D mm C mm Product Ref.	
5 x worktop cutter	12.7 50.0 TR17X1/2TC	



Pack 4 - 5 piece (with TC centre tip)

	Product Ref.	Price
1/2" shank	TR/KFP/4	£98.37
Comprises:	D mm C mm Product Ref.	
5 x worktop cutter	12.7 50.0 TR17DX1/2TC	



Pack 1 - 4 piece

	Product Ref.	Price
	TR/KFP/1	£70.71
Comprises:	D mm C mm Product Ref.	
2 x worktop cutter	12.7 50.0 TR17DX1/2TC	
1 x long series worktop cutter	12.7 63.0 TR18X1/2TC	
1 x guided laminate trimmer	12.7 25.4 TR26X1/4TC	



Pack 2 - 4 piece

	Product Ref.	Price
	TR/KFP/2	£83.09
Comprises:	D mm C mm Product Ref.	
2 x worktop cutter	12.7 50.0 TR17DX1/2TC	
1 x guided laminate trimmer	12.7 25.4 TR26X1/4TC	
1 x biscuit jointer	37.2 4.0 TR35X1/2TC	

Includes bearings for No.0, No.10 & No.20 biscuits.

NEW



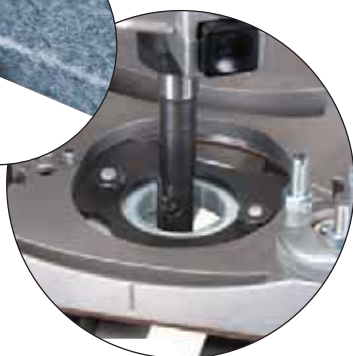
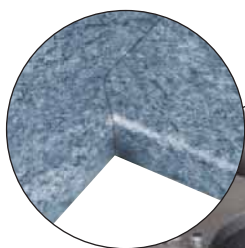
Pack 5 - 3 piece

	Product Ref.	Price
1/2" shank	TR/KFP/5	£70.73
Comprises:	D mm C mm Product Ref.	
2 x worktop cutter	12.7 50.0 TR17DX1/2TC	
1 x biscuit jointer	37.2 4.0 TR35X1/2TC	

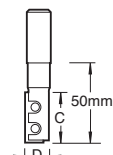
Includes bearings for No.0, No.10 & No.20 biscuits.

Replaceable Tip Worktop Cutter

Single flute cutter suitable for plunge cutting with worktop jigs. With Reversible Solid Carbide Blade for long life. Has a relieved neck for 50mm cut depth capacity when taking a series of passes. For use with Trend Combi Worktop Jigs. This tool is not PTFE coated.



D mm	C mm	Product Ref.	Shank Dia. 1/2"
12.7	29.5	TR43	£58.76

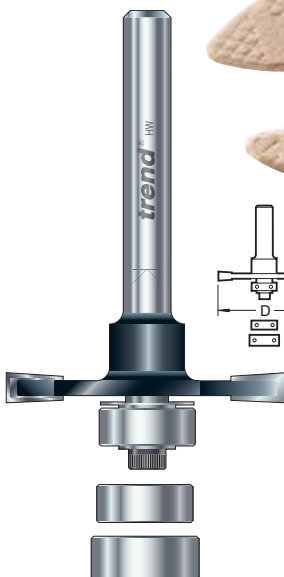
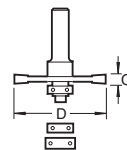


For spare blade Ref. RB/A see page 15.

Bearing Guided Biscuit Jointer Set

Enables biscuit jointing with timber, man-made fibre & particle board. The correct choice of bearing will ensure the correct depth of cut for biscuit sizes No.0, 10 & 20. Includes extra bearing Refs. TR/B16A & TR/B19A.

Ideal for jointing kitchen worktops.



For biscuit prices
see page 129 & 174.



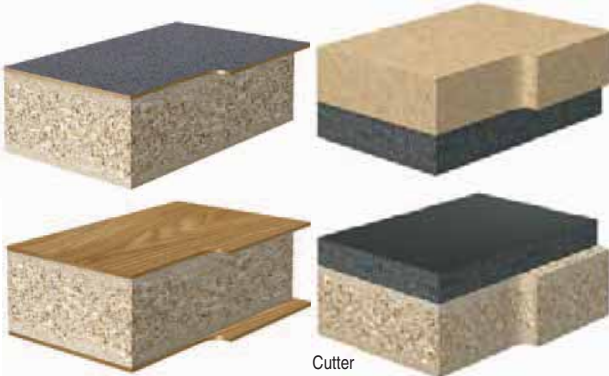
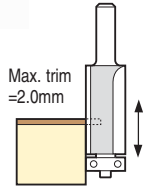
D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 12mm	Shank Diameter 1/2"
37.2	4.0	TR35	£42.95	£42.95	£42.95

All prices are exclusive of VAT

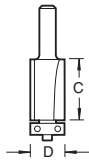
TCT TRIMMERS

Bearing Guided Trimmers

For trimming & bevelling timber, lippings & plastic laminate edges. Ref. TR27 is triple fluted for extra fine finish.



Ref. TR26



D mm	C mm	Product Ref.	Shank Diameter			
			1/4"	8mm	12mm	1/2"
6.35	12.7	TR23	£15.83	£15.83	-	-
6.35	25.4	TR24	£16.47	-	-	-
9.5	12.7	TR25	£19.27	£18.80+	-	-
12.7	25.4	TR26	£21.53	£21.53	-	-
12.7	25.4	TR27	£26.59	-	-	-
12.7	50.0	TR28	-	-	£38.43	£38.43

Cutter inverted

TCT PROFILERS

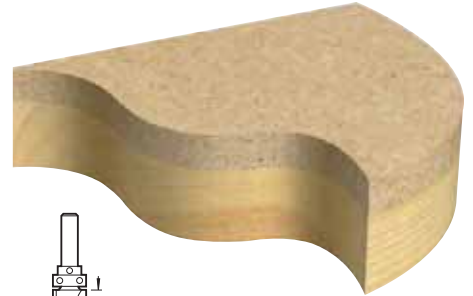
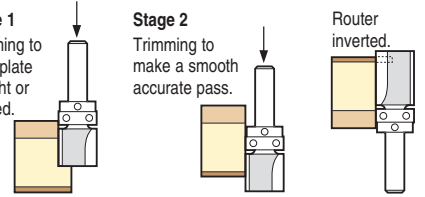
Shank Mounted Guided Profiler

For trimming & profiling timber & man-made board.

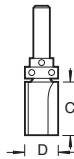
Stage 1
Trimming to a template straight or shaped.

Stage 2
Trimming to make a smooth accurate pass.

Router inverted.



Ref. TR29

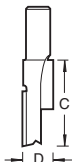
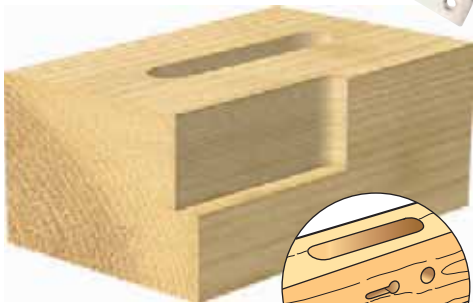


D mm	C mm	Product Ref.	Shank Diameter			
			1/4"	8mm	12mm	1/2"
12.7	25.4	TR29	£23.25	-	-	-
16.0	25.4	TR29A	-	£23.25	-	-
19.1	50.0	TR30	-	-	£38.50	£43.59

TCT DOOR HANGING

Staggered Mortiser

For deep mortising & grooving giving good chip clearance. Will plunge to a depth of 70mm in a number of passes.



D mm	C mm	Product Ref.	Shank Dia.	
			12mm	1/2"
16.0	50.0	TR36	£33.91	£33.91

Door Hanging Jigs & Accessories

Door Lifter

See page 156 for full details.

Ref. D/LIFT/A

Door Stand

See page 155 for full details.

Ref. D/STAND/A

Hinge Jigs

See page 152 -153 for full details.



Ref. TR38

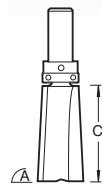
Shank Mounted Bearing Guided Door Leading Edge

3° undercut router bits for routing a leading edge on doors to allow a tight fit against jamb. The 8.0mm shank tool is for medium or heavy duty routers only.



Door edge

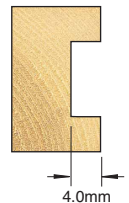
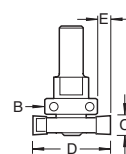
7°



A Deg.	C mm	Product Ref.	Shank Diameter		
			8mm	12mm	1/2"
3°	38.1	TR38	£40.15	-	-
3°	50.0	TR39	-	£63.28	£63.28

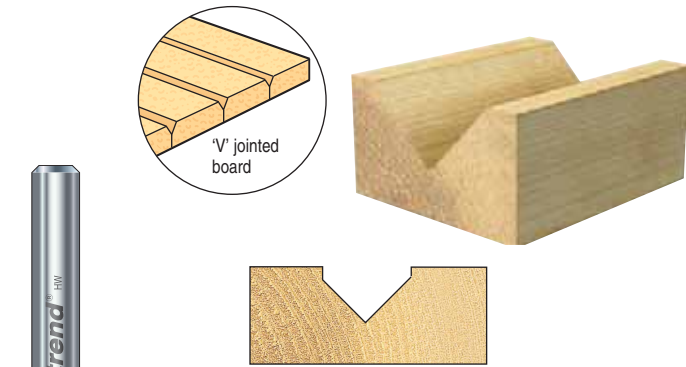
Shank Mounted Bearing Guided Intumescent Rescuer

For 4.0mm thick strip. Ref. TR41 is for 10.0mm wide, Ref. TR42 is for 15.0mm wide and Ref. TR46 is for 20.0mm wide intumescent strip.



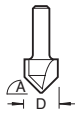
4.0mm

D mm	C mm	B mm	E mm	Product Ref.	Shank 1/2"
40.0	10.0	32.0	4.0	TR41	£39.07
40.0	15.0	32.0	4.0	TR42	£40.15
40.0	20.0	32.0	4.0	TR46	£52.74



'V' Groove

Ideal for veining, bevelling and chamfers.



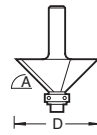
Without Bearing

A Deg.	D mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
45°	12.7	TR22	£17.55	£17.55



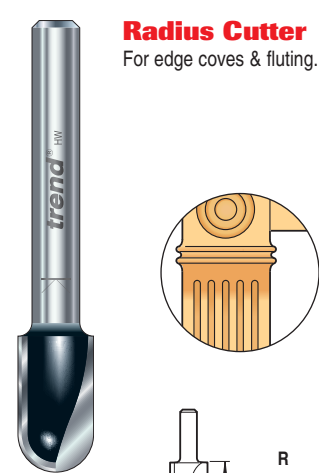
Chamfer

Ideal for fast chamfering to remove edge on timber or create a decorative edge.



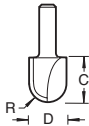
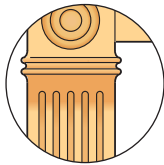
Bearing Guided

A Deg.	D mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
45°	31.8	TR33	£29.39	£26.00+

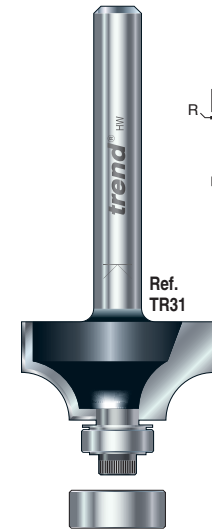


Radius Cutter

For edge coves & fluting.

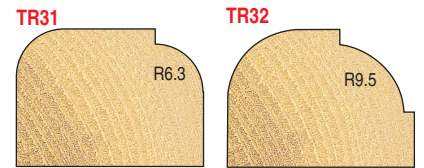
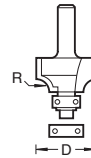


R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
5.0	10.0	18.0	TR21	£20.99	£20.99

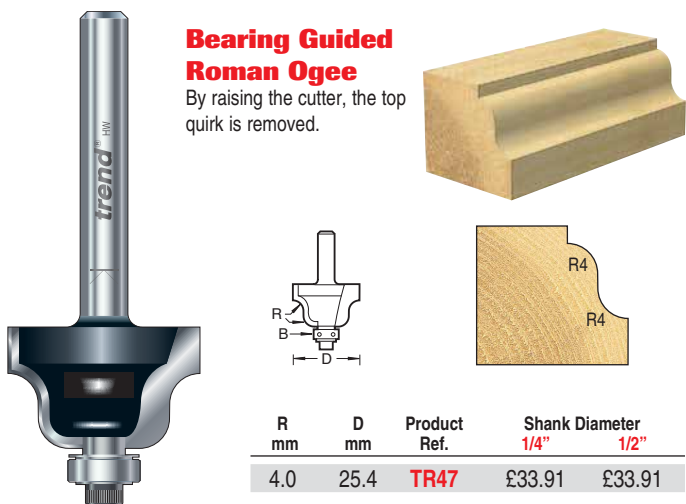


Bearing Guided Ovolo/ Round Over

Produces a smooth round over profile, or an ovolo mould with quirks. Includes extra bearing Ref. TR/B127A for round over effect.

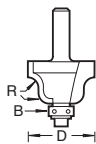


R mm	D mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
6.3	25.4	TR31	£37.35	-
9.5	31.7	TR32	£39.61	£39.61



Bearing Guided Roman Ogee

By raising the cutter, the top quirk is removed.



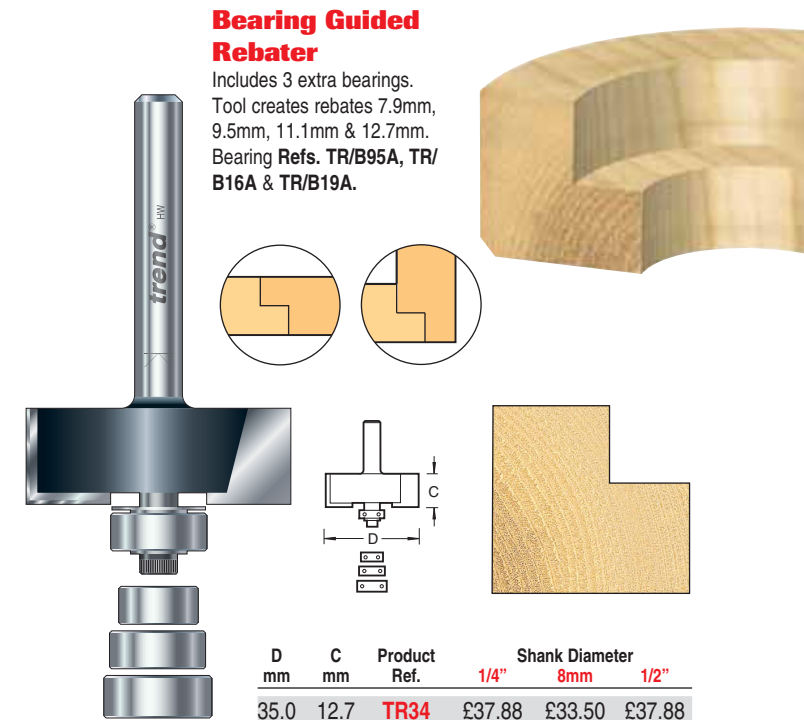
R mm	D mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
4.0	25.4	TR47	£33.91	£33.91

Bearings

Spare ball bearings for cutters.

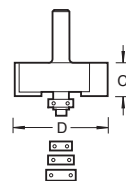
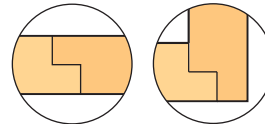


B mm	D mm	Product Ref.	Price
3.2	6.35	TR/B63B	£4.52
4.75	9.5	TR/B95A	£10.23
4.75	12.7	TR/B127A	£5.71
4.75	15.9	TR/B16A	£9.69
4.75	19.1	TR/B19A	£9.00
6.35	12.7	TR/B127	£5.71
8.0	16.0	TR/BB16	£9.00
12.7	19.1	TR/B19C	£9.69



Bearing Guided Rebater

Includes 3 extra bearings. Tool creates rebates 7.9mm, 9.5mm, 11.1mm & 12.7mm. Bearing Refs. TR/B95A, TR/B16A & TR/B19A.



D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
35.0	12.7	TR34	£37.88	£33.50	£37.88

CRAFTPRO® ROUTER CUTTERS

NEW PACKAGING

TCT
TUNGSTEN
CARBIDE
TIPPED

ON-LINE
VIDEO

Specially designed PTFE coated TCT tooling to meet the needs of the woodworker and tradesman for quality and performance.

- Micro-granular Tungsten Carbide tips to ensure a perfect finish on softwoods, hardwoods, MDF, plywood and chipboard.
- Highly ground tip face to ensure it maintains its edge.
- PTFE non-stick coating on the body to minimize resin and heat build-up for longer life.
- Extra long shanks, ideal for router table use.
- Bottom cut feature on straights.

NEW VIDEOS



Applications for Straight Router Cutters



Using Profile Scriber & Panel Cutters



TCT Router Cutter Grade

Tungsten Carbide Tipped Cutters

This grade of cutter has Tungsten Carbide Tips brazed onto a steel body and is designed to cut the most abrasive materials. With careful handling, they will outlast HSS grade cutters by many times under normal

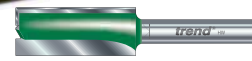
conditions. Small sized cutters have a solid carbide insert.

Applications: Cutting, routing and profiling natural timbers, plywood, MDF, chipboard and abrasive plastics such as solid laminate.

Suitable for: Softwoods Hardwoods Man-made Boards



STRAIGHT FLUTED & KITCHEN FITTERS PACKS



83-85

REBATERS & PROFILERS



86

TRIMMER CUTTERS



87

CHAMFER CUTTERS



88-89

DOVETAIL & DOWEL DRILLS



89-90

RADIUS & CAVETTO



91

OVOLO & ROUNDING OVER



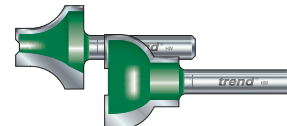
92-93

HANDRAIL CUTTERS



93

OVOLO JOINTERS & SCRIBERS



94

BEADS & CORNER MOULDS



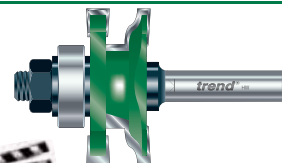
95

OGEE CUTTERS



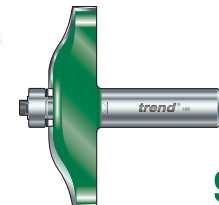
96-97

PROFILE SCRIBING



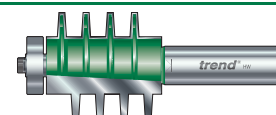
98

PANEL RAISERS & PANEL DOOR SETS



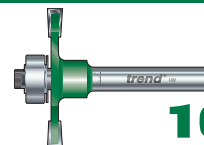
99-101

JOINTING CUTTERS



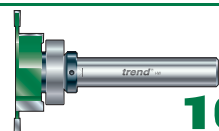
101

SLOTING & GROOVING



102-103

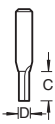
WEATHERSEAL CUTTERS & INTUMESCENT RECESSING



104-105

TCT STRAIGHT FLUTED

TUNGSTEN
CARBIDE
TIPPED



Ref. C002



Ref. C030



Two Flute Straight

- Suitable for a wide range of applications such as engraving, grooving, rebating and shallow mortising.
- Use on softwoods, hardwoods, MDF, plywood and chipboard.
- All cutters have a bottom cut feature.

KEY TO PRODUCT REFERENCES

- Suffix M** = Short shank for Makita 3600B & 3612BR, Ryobi & Hitachi routers.
- ★ These cutters have Solid Carbide inserts rather than brazed tips.
 - ✦ Centre tip for plunge cutting in abrasive materials.
 - H Extra long shank 70mm overall length suitable for Trend Hinge Jigs.
 - w For use with Trend Worktop Jigs.
 - L For use with Trend Lock Jigs.
- Note** Diameter dimensions in **bold** denote exact size.



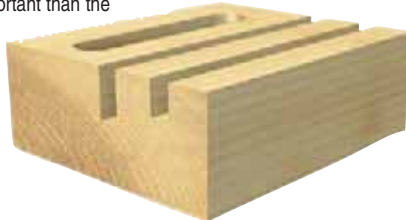
D inch	D mm	C inch	C mm	Product Ref.	Shank Diameter			
					1/4"	8mm	12mm	1/2"
5/64	2.0	-	5.0	C001C	★ £13.03	-	-	-
-	2.5	5/16	8.0	C001E	★ £12.38	-	-	-
-	3.0	3/8	9.5	C001A	★ £10.23	★ £10.23	-	-
1/8	3.2	3/8	9.5	C001	★ £13.03	-	-	-
1/8	3.2	1/2	12.7	C001B	★ £13.56	-	-	-
5/32	4.0	7/16	11.1	C002	★ £12.48	-	-	-
3/16	4.8	7/16	11.1	C003	★ £12.48	-	-	-
13/64	5.0	5/8	16.0	C004	★ £8.51	★ £8.51	-	-
15/64	6.0	5/8	16.0	C005	£9.04	£9.04	-	£10.76
-	6.0	-	25.0	C005A	-	£9.69	-	-
-	6.0	-	20.0	C005B	£9.69	-	-	-
1/4	6.3	1/2	12.7	C006	£9.69	-	-	-
1/4	6.3	5/8	15.9	C006A	£8.51	-	-	-
1/4	6.3	3/4	19.1	C007	£8.51	£8.51	-	-
1/4	6.3	1	25.4	C008	£10.76	£10.76	-	£10.76
9/32	7.1	3/4	19.1	C009	£8.51	-	-	-
9/32	7.1	1	25.4	C010	£10.76	-	-	-
5/16	7.9	3/4	19.1	C011	£9.69	£9.69	-	-
5/16	7.9	1	25.4	C012	£10.76	£10.76	-	£10.76
-	8.0	-	25.0	C012A	£10.76	£10.76	-	-
23/64	9.0	3/4	19.0	C012B	£10.23	-	-	£12.92
3/8	9.5	3/4	19.1	C013	£10.76	-	-	-
3/8	9.5	1	25.4	C014	£11.31	-	-	-
3/8	9.5	1-1/4	31.8	C015	£12.48	£12.48	-	£11.31
25/64	10.0	3/4	19.1	C016	£12.81	£12.81	-	£12.81
25/64	10.0	1	25.0	C016C	£14.53	-	-	£14.53
25/64	10.0	-	35.0	C016A	-	-	-	£12.48
25/64	10.0	1-1/4	32.0	C016B	-	£12.48	-	-
7/16	11.1	3/4	19.1	C017	£12.81	-	-	-
7/16	11.1	1	25.4	C018	£12.48	-	-	-
7/16	11.1	1-1/4	32.0	C018A	£13.03	-	-	-
15/32	12.0	3/4	19.1	C019	£12.48	-	-	£15.07
15/32	12.0	3/4	19.0	C019A	H✦ £16.47	H✦ £16.47	-	-
15/32	12.0	1	25.0	C019B	-	-	-	£15.07
15/32	12.0	1-1/4	32.0	C171	£14.75	£14.75	-	£16.47
15/32	12.0	1-1/2	38.0	C171A	-	-	-	£17.22
15/32	12.0	2	50.0	C200	-	-	-	£14.21
15/32	12.0	2	50.0	C200D	-	-	✦ £20.99	✦ £20.99
15/32	12.0	2-1/2	63.0	C172	-	-	£20.99	L £20.99
15/32	12.0	2-1/2	63.0	C172M	-	-	-	£25.51
31/64	12.55	1	25.4	C021A	£13.03	£13.03	-	-
1/2	12.7	1/2	12.7	C124	£9.69	-	-	-
1/2	12.7	3/4	19.1	C020	£12.48	£12.48	-	-
1/2	12.7	1	25.4	C021	£13.56	£13.56	-	£13.56
1/2	12.7	1-1/4	31.8	C022	£14.75	£14.75	-	£16.47
1/2	12.7	1-1/2	38.0	C022A	-	-	-	£17.55
1/2	12.7	2	50.0	C153	-	-	-	w £14.75
1/2	12.7	2	50.0	C153D	-	-	w✦ £23.25	w✦ £23.25
1/2	12.7	2	50.0	C153M	-	-	-	w £14.75

D inch	D mm	C inch	C mm	Product Ref.	Shank Diameter		
					1/4"	8mm	1/2"
1/2	12.7	2-1/2	63.0	C164	-	-	w £20.99
9/16	14.3	3/4	19.1	C023	£14.75	-	-
-	14.0	3/4	19.0	C023A	£14.21	£14.21	-
-	14.0	-	25.0	C023B	-	£14.75	-
-	14.0	-	50.0	C023C	-	-	£29.06
9/16	14.3	1	25.4	C024	£14.75	-	-
-	15.0	-	25.0	C024A	£13.89	-	£15.07
19/32	15.0	1-3/8	35.0	C024B	-	-	£16.14
19/32	15.0	2	50.0	C024C	-	-	£29.06
5/8	15.9	1/2	12.7	C125	£10.76	-	-
5/8	15.9	3/4	19.1	C025	£14.75	-	-
5/8	15.9	1	25.4	C026	£15.28	£15.28	£15.28
5/8	15.9	1-1/4	32.0	C025C	-	-	£22.60
5/8	15.9	2-1/4	63.0	C025E	-	-	£34.44
5/8	16.0	3/4	19.0	C025A	£14.75	£14.75	£17.22
5/8	16.0	-	25.0	C025B	-	£15.28	-
5/8	16.0	2	51.0	C025D	-	-	£30.57
11/16	17.5	3/4	19.1	C027	£13.56	-	-
11/16	17.5	1	25.4	C028	£13.56	-	-
-	18.0	-	25.0	C028A	£14.75	£14.75	£18.30
23/32	18.2	3/4	19.1	C028B	-	-	£17.85
3/4	19.1	3/4	19.1	C029	£13.56	£13.56	-
3/4	19.1	1	25.4	C030	£14.75	-	£14.75
3/4	19.1	2	50.0	C030B	-	-	£30.14
-	20.0	-	20.0	C030A	£14.75	£14.75	-
-	20.0	1	25.0	C030C	-	-	£19.37
13/16	20.6	3/4	19.1	C031	£14.75	-	-
53/64	21.0	3/4	19.0	C031B	£14.39	-	-
7/8	22.2	3/4	19.1	C032	£14.75	-	-
-	25.0	3/4	19.0	C033A	£17.55	£17.55	-
1	25.4	3/4	19.1	C033	£17.55	-	£17.55
1	25.4	1	25.0	C033B	-	-	£23.68
1	25.4	17/16	37.0	C033C	-	-	£35.52
1-1/32	26.0	1	25.0	C033E	-	-	£31.21
1-1/16	27.0	1-1/4	32.0	C033F	-	-	£32.29
1-7/64	28.0	1	25.0	C033G	-	-	£35.52
1-1/8	28.5	1	25.0	C033H	-	-	£35.52
1-3/16	30.0	1	25.0	C033J	-	-	£36.59
1-1/4	31.8	1	25.0	C033K	-	-	£36.59
1-3/8	35.0	1	25.0	C033N	-	-	£38.75
1-1/2	38.1	1	25.0	C033P	-	-	£45.20
1-37/64	40.0	1	25.0	C033Q	-	-	£47.36
1-5/8	41.3	1	25.0	C033R	-	-	£41.97
1-3/4	44.5	1	25.0	C033T	-	-	£48.43
1-7/8	47.6	1	25.0	C033V	!	-	£48.43
1-31/32	50	1	25.0	C033W	!	-	£49.51
2	50.8	1	25.0	C033Y	!	-	£49.51



Single Flute Straight

- Single fluted Tungsten Carbide straight cutters for fast free cutting.
- Single flutes should be chosen where speed and clearance rates are more important than the finish.
- Depth of cut should not exceed cutter diameter.



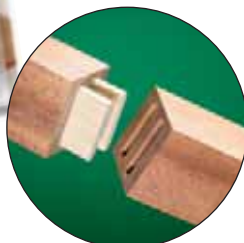
Ref. C038



D inch	D mm	C inch	C mm	Product Ref.	Shank Dia. 1/4"
-	1.5	-	6.0	C034B	★ £14.53
5/64	2.0	-	5.0	C034A	★ £11.31
-	3.0	7/16	11.0	C034C	★ £15.61
1/8	3.2	7/16	11.1	C034	★ £10.76
5/32	4.0	7/16	11.1	C035	★ £10.76
3/16	4.8	7/16	11.1	C036	★ £12.48
1/4	6.3	1/2	12.7	C037	£9.04
1/4	6.3	3/4	19.1	C038	£10.76
1/4	6.3	1	25.4	C039	£10.76

Mortise & Tenon Cutter Sets

- Set of five long reach straight cutters with diameters of 1/4" to 5/8".
- Suitable for use with the Trend Mortise & Tenon Jig.
- Each set comprises one of each of the individual cutters below.



Double loose tenon



Dowel joints

Ref. C022



D inch	D mm	C inch	C mm	Product Ref.
1/4	6.3	1	25.4	C008
5/16	7.9	1	25.4	C012
3/8	9.5	1-1/4	31.8	C015
1/2	12.7	1-1/4	31.8	C022
5/8	15.8	1	25.4	C026

Sets comprising of cutters above

- With 1/4" shank **SET/MT1X1/4TC**
- With 8mm shank **SET/MT1X8MMTC**
- With 1/2" shank **SET/MT1X1/2TC**

Mortise & Tenon Jig

See page 137 for full details.



Ref. MT/JIG

Complete Routing Book

An essential read for the amateur or the experienced router user. Written by Alan Holtham. See page 198 for full details.



Ref. BOOK/CR

TCT KITCHEN FITTERS PACKS

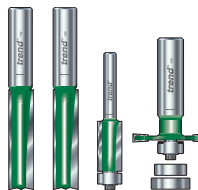
FOR KITCHEN WORKTOPS



Packs of cutters aimed at kitchen fitters. Packs include 1/2" diameter worktop cutters.



Pack 1 - 4 piece	Product Ref.	Price	
	CR/KFP/1	£66.19	
Comprises			
	D mm	C mm	Product Ref.
2x worktop cutter	12.7	50.0	C153DX1/2TC
1x long worktop cutter	12.7	63.0	C164X1/2TC
1x laminate trimmer	12.7	25.4	C116X1/4TC



Pack 2 - 4 piece	Product Ref.	Price	
	CR/KFP/2	£76.31	
Comprises			
	D mm	C mm	Ref.
2x worktop cutter	12.7	50.0	C153DX1/2TC
1x laminate trimmer	12.7	25.4	C116X1/4TC
1x biscuit jointer	37.2	4.0	C152X1/2TC

Includes bearings for No. 0, No. 10 & No.20 biscuits.



Pack 3 - 15 piece	Product Ref.	Price	
1/2" shank	CR/KFP/3	£57.69	
12mm shank	CR/KFP/3X12MM	£57.69	
Comprises			
	D mm	C mm	Ref.
1x worktop cutter	12.7	50.0	C153DX1/2TC
1x biscuit jointer	37.2	4.0	C152X1/2TC
3x metal connecting bolts			
10x No. 20 biscuits			

Includes bearings for No. 0, No. 10 & No.20 biscuits.



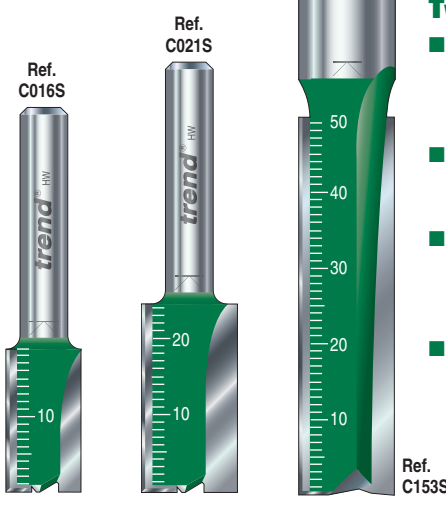
Pack 4 - 5 piece (with TC centre tip)	Product Ref.	Price	
1/2" shank	CR/KFP/4	£91.59	
Comprises			
	D mm	C mm	Product Ref.
5x worktop cutter	12.7	50.0	C153DX1/2TC



Pack 5 - 5 piece (no centre tip)	Product Ref.	Price	
1/2" shank	CR/KFP/5	£63.93	
Comprises			
	D mm	C mm	Product Ref.
5x worktop cutter	12.7	50.0	C153X1/2TC



Pack 6 - 8 piece	Product Ref.	Price	
1/2" shank	CR/KFP/6	£45.20	
Comprises			
	D mm	C mm	Product Ref.
2x worktop cutter	12.7	50.0	C153DX1/2TC
6x metal connecting bolts			



Two Flute Metric Scale

- Suitable for a wide range of applications such as engraving, grooving, rebating and shallow mortising.
- Etched with metric scale on body to aid depth setting.
- Use on softwoods, hardwoods, MDF, plywood and chipboard.
- All cutters have a bottom cut feature.

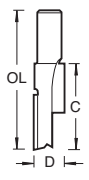


D inch	D mm	C inch	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 12"
25/64	10.0	3/4	19.0	C016S	£13.56	-
1/2	12.7	1	25.4	C021S	£14.75	£14.75
1/2	12.7	2	50.8	C153S	-	£15.83



Mortiser

- TCT cutter with staggered cutting tips.
- Deep mortising and grooving giving good chip clearance.
- For lock mortising, two width cuts will be needed to achieve the standard 19mm mortise.
- Will plunge and clear chips to a depth of 70mm in a number of passes.
- ▲ Take several passes to avoid cutter breakage and motor overload.



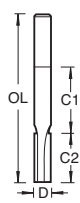
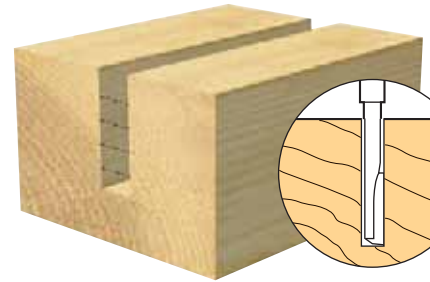
D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/2"
16.0	50.0	101.0	C194	£27.77



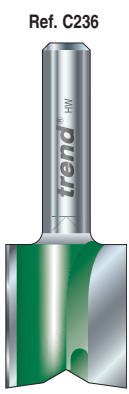
Two Flute Pocket Cutter

- Two flute cutter with extra long shank.
- Deep grooving, rebating and mortising.
- Useful for template work when thickness of template restricts depth.
- ▲ Extra care must be taken to avoid breakage. Take more passes than usual, and only cut up to half the diameter of the cutter in one pass.

Tools with recessed shank, allow deeper cuts.

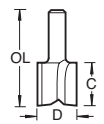
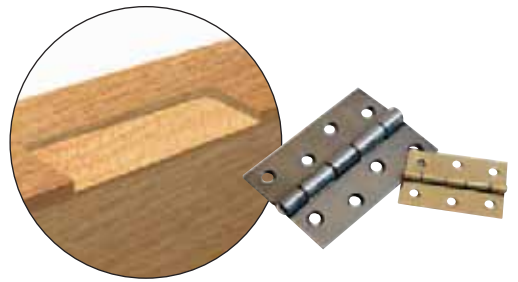


D inch	D mm	C mm	C2 mm	OL mm	Product Ref.	Shank Dia. 1/4"
1/4	6.3	19.0	19.0	70.0	C007L	£15.07



Hinge Recesser

- Two flute TC cutters giving good chip clearance.
- Ideal for shallow lateral routing cuts such as recessing hinges.
- Corners will require final trimming square with a hand chisel or a corner chisel.

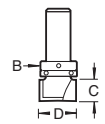
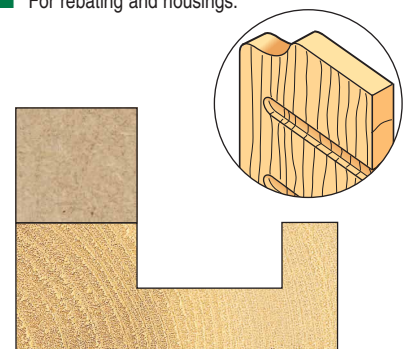


D inch	D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"
1/2	12.7	19.0	60.0	C235	£16.14
5/8	15.9	19.0	60.0	C236	£16.69
3/4	19.1	19.0	60.0	C237	£17.76



Shank Mounted Bearing Guided Housing Cutter

- Creates grooves and trenches in boards.
- Bearing follows template.
- For rebating and housings.

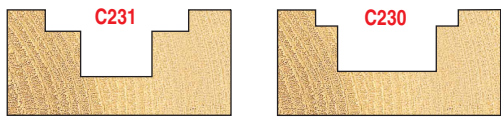
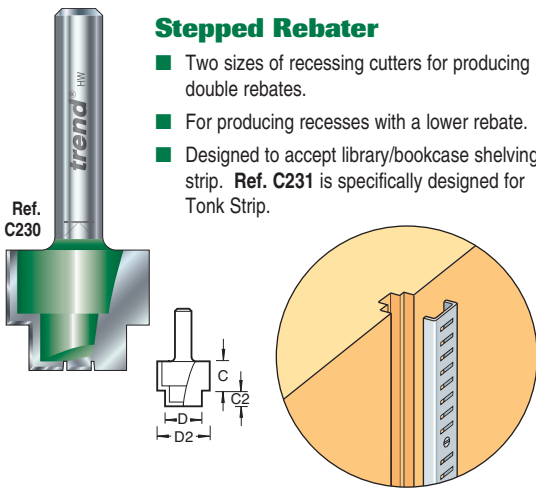


D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 12"
19.1	11.1	19.1	C226	£26.91	£26.91

TCT REBATE CUTTERS

Stepped Rebater

- Two sizes of recessing cutters for producing double rebates.
- For producing recesses with a lower rebate.
- Designed to accept library/bookcase shelving strip. Ref. C231 is specifically designed for Tonk Strip.

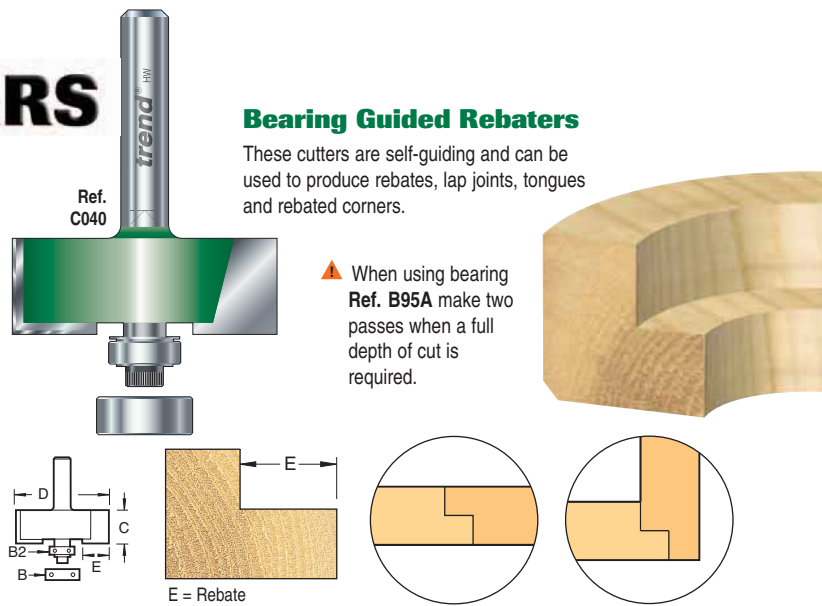


D mm	D2 mm	C mm	C2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
9.5	19.0	13.0	6.0	C231	£27.98	£27.98
13.0	19.0	10.0	6.0	C230	£36.59	-

Bearing Guided Rebaters

These cutters are self-guiding and can be used to produce rebates, lap joints, tongues and rebated corners.

- ▲ When using bearing Ref. B95A make two passes when a full depth of cut is required.



D mm	C mm	E mm	B mm	B2 mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
31.8	15.9	9.5 & 11.1	12.7	9.5	C193	£29.39	-	£29.39
35.0	12.7	11.1 & 12.7	12.7	9.5	C040	£24.87	£24.87	£28.84

Alternative Bearings

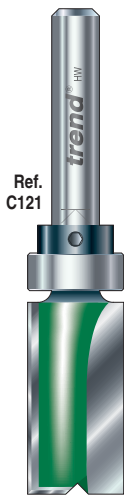
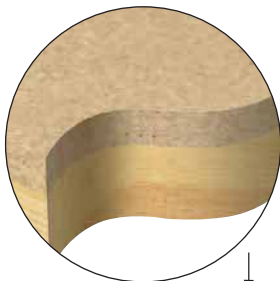
C193 Rebate	C040 Rebate	Product Ref.	Price
3.4	5.0	B25A	£9.69
4.9	6.5	B22A	£9.69
6.35	7.9	B19A	£6.79
7.9	9.5	B16A	£5.38



TCT TEMPLATE PROFILERS

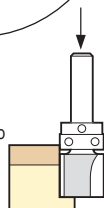
Bearing Guided Template/Profilers

- Shank mounted bearing profilers are ideal for template guidance.
- Use for rebating and trimming edges only.
- ▲ Extra care must be taken to avoid cutter breakage.



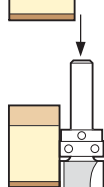
Stage 1

Trimming to a template straight or shaped.



Stage 2

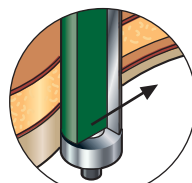
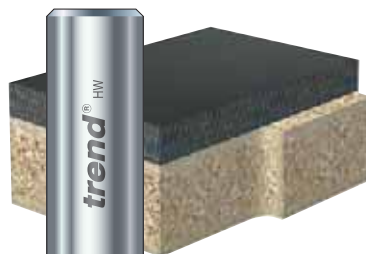
Trimming to make a smooth accurate pass.



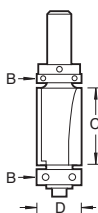
D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 12mm	Shank Diameter 1/2"
12.7	9.5	12.7	C121B	£17.22	-	-	-
15.9	12.7	15.9	C121E	£19.00	-	-	-
16.0	19.0	16.0	C121A	-	£20.99	-	-
19.1	19.1	19.1	C165	-	-	-	£22.07
12.7	25.4	12.7	C121	£17.00	-	-	-
15.9	25.0	15.9	C121C	£26.91	-	-	-
19.1	25.4	19.1	C123	£22.07	-	-	-
12.7	32.0	12.7	C121D	£19.00	-	-	-
19.1	50.0	19.1	C166	-	-	£36.81	£36.81

90° Double Guided Trimmer

Allows templates to be placed either on top or the bottom of the material, for ease of routing.



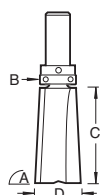
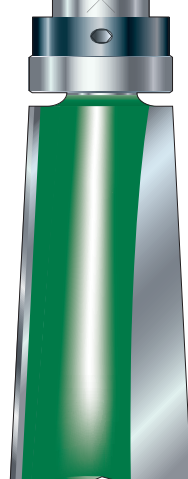
Always restrict overlap of material to a max. of 3mm.



D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
19.1	50.0	19.0	C199	£41.87

Shank Mounted Bearing Guided 3° Door Leading Edge

3° undercut router cutter with shank mounted bearing guide for routing a leading edge on doors to allow a tight fit against jamb.



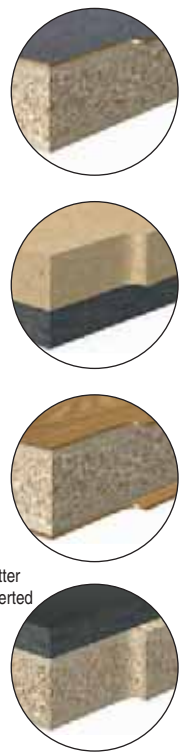
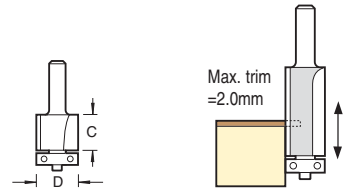
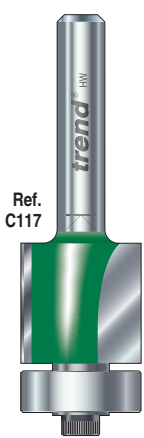
A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
93°	24.2	50.0	19.1	C214	£57.69

TCT TRIMMER CUTTERS

TUNGSTEN CARBIDE TIPPED

Bearing Guided 90° Trimmers

- Used for trimming plastic or plywood overlays.
- Also for copy profiling with a template.

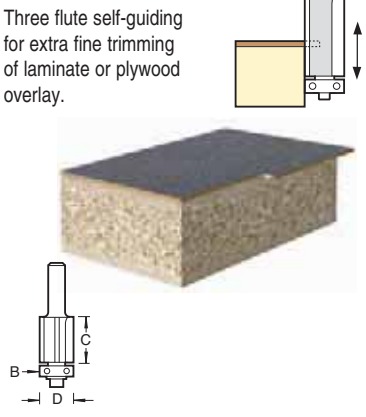
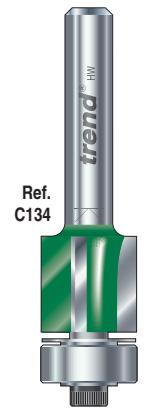


D mm	C mm	Product Ref.	Shank Diameter		
			1/4"	8mm	1/2"
6.35	12.7	C167	£13.03	-	-
6.35	25.4	C168	£13.56	£13.56	-
9.5	12.7	C115	£15.28	£15.28	-
9.5	25.0	C115A	£15.61	-	-
12.7	16.0	C116A	£14.53	-	-
12.7	25.4	C116	£16.04	-	£16.04
12.7	38.1	C196	-	-	£19.27
12.7	50.0	C195	-	-	£20.99
15.9	15.9	C117	£17.55	£17.55	-
19.1	25.0	C117A	£20.45	-	£20.45
19.1	50.0	C117B	-	-	£37.67

Cutter inverted

Bearing Guided 90° Three Flute

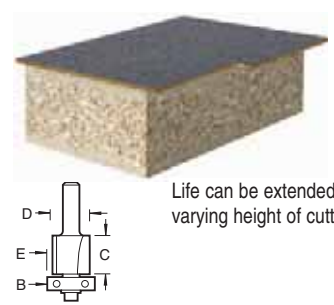
Three flute self-guiding for extra fine trimming of laminate or plywood overlay.



D mm	C mm	Product Ref.	Shank Diameter
12.7	12.7	C134	1/4" £15.28
12.7	25.4	C205	1/4" £17.55

Bearing Guided 90° Overlap Trimmer

This preparation trimmer, leaves an overhang of 3mm, for secondary final trim.



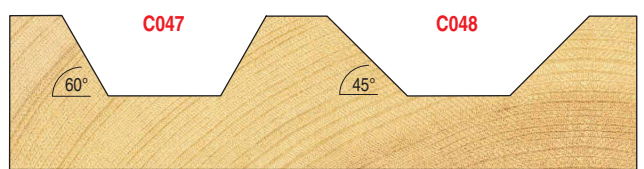
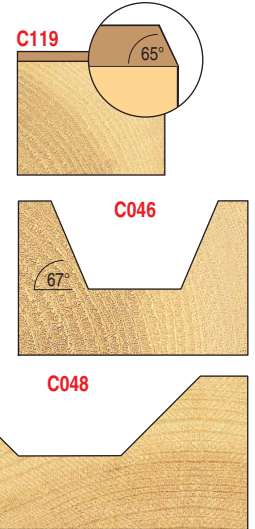
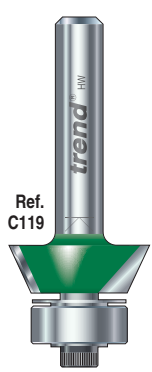
Life can be extended by varying height of cutter.

D mm	C mm	E mm	B mm	Product Ref.	Shank Dia.
12.7	25.4	3.2	19.1	C133	1/4" £23.79 £23.79

Bevel Trimmers

Ref. C119 is bearing guided and gives a smooth bevel finish for laminates and other materials. Bearing follows the board beneath.

Refs. C046 to C048 are two flute cutters for producing extra clean cut bevelled edges. No plunge cut.

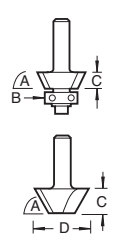


Bearing Guided

A Deg.	C mm	B mm	Product Ref.	Shank Dia.
65°	6.3	12.7	C119	1/4" £13.56

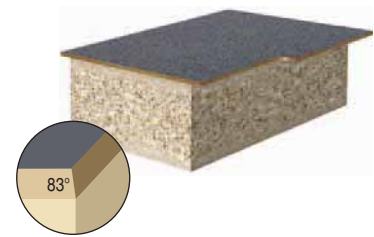
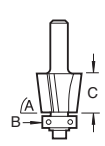
Without Bearing

A Deg.	D mm	C mm	Product Ref.	Shank Dia.
67°	22.2	10.0	C046	1/4" £15.28
60°	25.4	10.0	C047	1/4" £18.08
45°	34.9	10.0	C048	1/4" £24.32



7° Triple Flute Bevel Trimmer

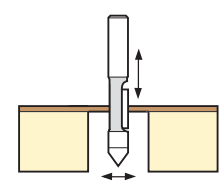
Three flute self-guiding for extra fine trimming of laminate.



A Deg.	C mm	B mm	Product Ref.	Shank Dia.
83°	14.0	12.7	C119A	1/4" £29.06

Guided Pierce & Trim

Cuts out apertures in laminate worktops. The nose of the cutter acts as a guide follower.



D mm	C mm	Product Ref.	Shank Dia.
6.3	18.0	C135	1/4" £15.28 £15.28

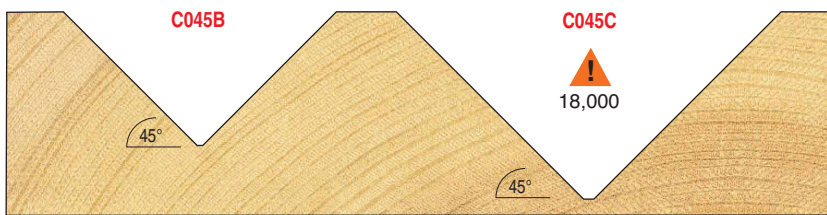
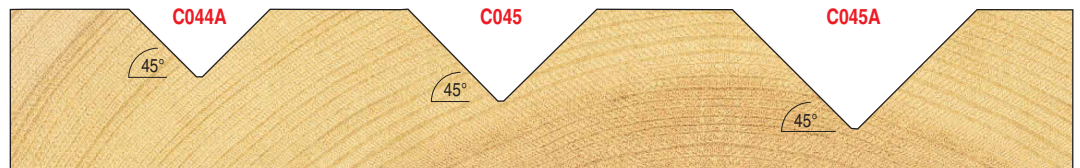
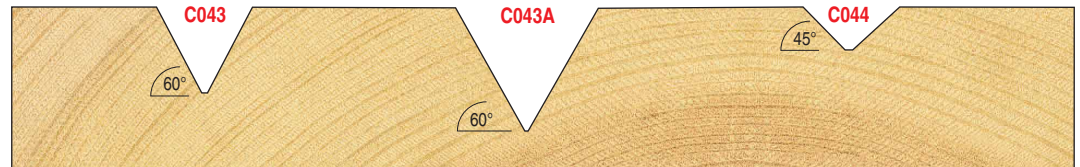
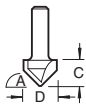
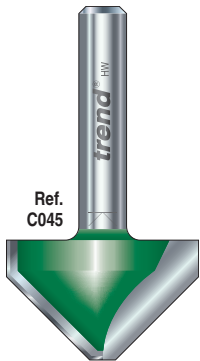
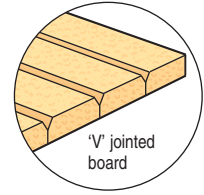
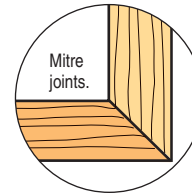
All prices are exclusive of VAT

TCT CHAMFER CUTTERS

TUNGSTEN CARBIDE TIPPED

Chamfer 'V' Groove

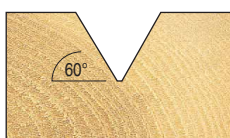
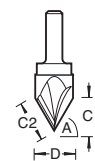
For veining, panelling, 'V' grooving, bevelling and chamfering. 'V' groove tools can be used for engraving and sign writing. They can also be used to hide glue lines.



A Deg.	D mm	C mm	Product Ref.	Shank Diameter		
				1/4"	8mm	1/2"
60°	12.7	11.0	C043	£14.21	£17.00	£16.47
60°	19.0	20.5	C043A	£20.45	-	-
45°	12.7	13.0	C044	£14.21	£15.83	£15.83
45°	18.4	17.0	C044A	-	-	£16.14
45°	25.4	11.0	C045	£24.87	-	-
45°	32.0	22.0	C045A	-	-	£34.44
45°	38.0	25.0	C045B	-	-	£35.52
45°	51.0	32.0	C045C	-	-	£63.50

Three Flute Engraver

Cuts cleanly without feather edging. Ideal for sign writing.



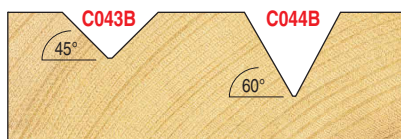
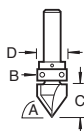
A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 1/4"
60°	14.5	13.0	14.0	C043C	£31.21

Shank Mounted Ball Bearing Cutters

Follows template mounted on board surface. Template should be at least 5mm thicker than cutter cut length. Approx. 1.0mm flat will be found on nose.



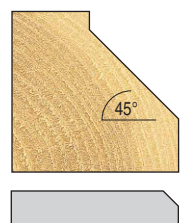
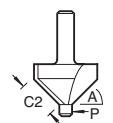
Decorative fluting following a template.



A Deg.	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
45°	12.7	12.7	12.7	C043B	£20.45
60°	12.7	16.0	12.7	C044B	£16.14

Pin Guided Chamfer/Bevel

Ideal for fast chamfering. Popular in the sign making trades. For chamfering / bevelling edges of plastic material.



A Deg.	C mm	C2 mm	P mm	Product Ref.	Shank Dia. 1/4"
45°	10.0	14.0	5.5	C049A	£20.45



Guided Bevel Cutters

Useful for bevelling thick timbers. Certain sizes can be used for jointing, boxes, pilasters and carcassing.

A Deg.	D mm	D2 mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter
30°	35.1	9.5	7.0	15.9	9.5	C139	£27.12 -
60°	25.4	9.5	12.7	17.2	9.5	C138	£23.79 £23.79
60°	38.3	12.7	22.2	25.4	12.7	C138A	£31.21 -
67.5°	30.9	12.7	22.0	23.5	12.7	C138B	£31.21 -
75°	22.9	12.7	19.1	20.0	12.7	C138C	£31.21 -

45° Guided Chamfer Cutters

Self-guided chamfer cutters for straight and shaped material.

A Deg.	D mm	C mm	B mm	Product Ref.	Shank Diameter
45°	32.0	12.7	9.5	C049	£23.25 £23.79 £27.12
45°	51.0	19.0	12.7	C197	- £38.43

TCT DOVETAILED

Dovetail Cutters

These dovetail cutters produce a tight reliable joint for drawers, boxes etc. Refs. C154 & C041A can be used with Trend CDJ300, CDJ600 & DJ300 Dovetail Jigs.

To suit user preference, the table shows angles from the horizontal and the profiles show angles from the vertical.

★ These cutters have Solid Carbide inserts.

A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Diameter
98°	6.0	6.9	57.5	C154 ★	£14.75 ★ £14.75
99°	9.5	9.5	43.0	C042	£14.21 -
104°	12.7	12.7	46.0	C041	£14.21 £14.21
104°	12.7	12.7	61.0	C041A	£14.75 £14.75

Dovetail Cutters for Dovetail Jigs

To suit user preference, the table shows angles from the horizontal and the profiles show angles from the vertical.

A Deg.	D mm	C mm	D2 mm	OL mm	Product Ref.	Shank Dia.
104°	14.3	12.7	12.7	55.0	C159	£13.03
104°	15.1	13.7	14.5	55.0	C163	£14.21
104°	17.7	14.0	15.9	54.0	C160	£13.56
104°	15.9	14.0	-	54.0	C160A	£13.56
104°	19.7	16.0	17.5	56.0	C161	£13.56
104°	18.0	16.0	-	56.0	C161A	£13.56

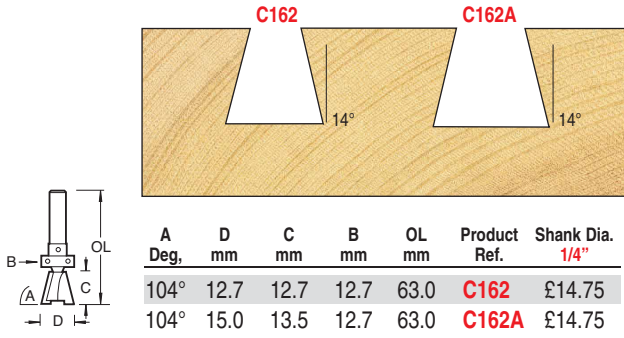
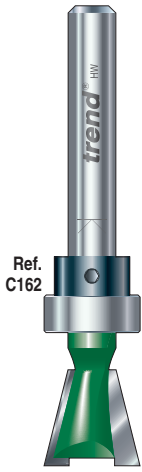
Large Dovetail Cutters

These cutters are for Trend Craft Dovetail Jigs.

A Deg.	D mm	C mm	OL mm	Product Ref.	Shank Diameter
98°	12.7	20.0	60.0	C178	£15.83 £15.83 -
97°	19.0	25.0	65.0	C179	- £22.07 £22.07 £22.07

Shank Mounted Bearing Guided Dovetail

These cutters are for use with the Nutool and Axminster Power Tool Centre Dovetail Jigs.



CDJ Dovetail Jigs

See page 140 for full details.

Ref. CDJ300 & CDJ600



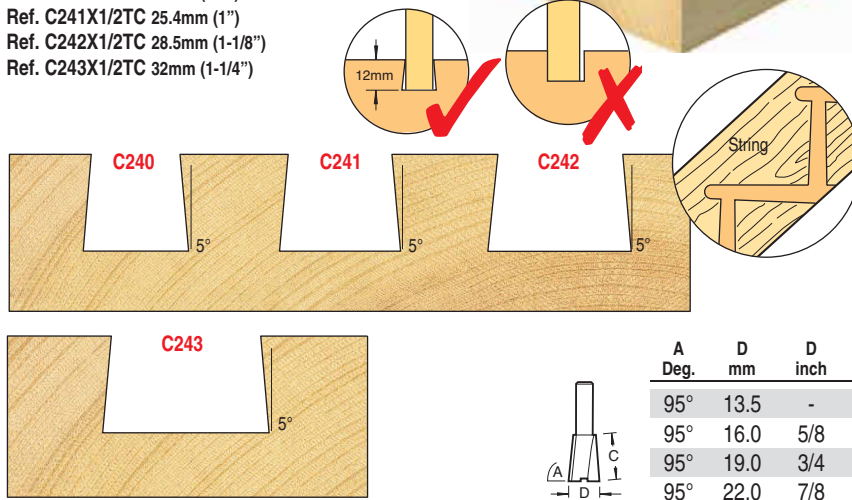
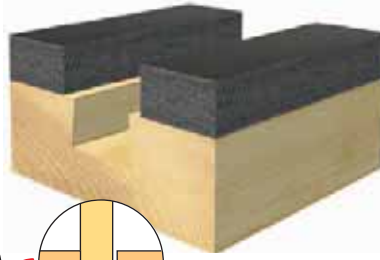
Stair Housing Dovetail Cutters

Purpose made for stair housing routing jigs. Ensures tight fit of tread in string.

Trend Stair Jig Ref. STAIR/A

Recommended cutters for tread thickness:

- Ref. C240X1/2TC 22mm (7/8")
- Ref. C241X1/2TC 25.4mm (1")
- Ref. C242X1/2TC 28.5mm (1-1/8")
- Ref. C243X1/2TC 32mm (1-1/4")



Stair Jigs
See page 141 for full details.

Ref. STAIR/A
Ref. STAIR/B

TCT ROUTER DRILLING

Router Dowel Drills

Lip and spur dowel drills for use with the Trend Craft Dovetail Jig dowelling template. Ref. C174 can be used with the Trend Shelf Support Template. Refs. C175, C176 & C177 can be used for 6, 8 & 10mm dowels.



Ref. C175



Shelf Supports

See page 158 for full details.

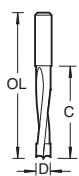
Ref. SS/B5/12 etc.



Dowels

See page 174 for full details.

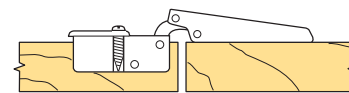
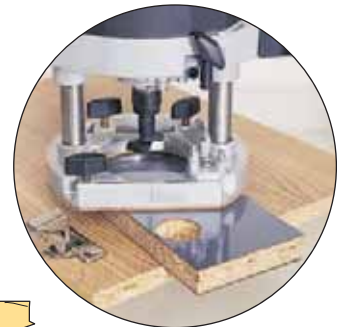
Ref. DWL/ etc.



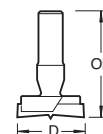
D mm	C mm	OL mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 8mm
3.0	14.0	57.0	C180	£23.25	£23.25
4.0	35.0	57.0	C222	£13.03	-
5.0	35.0	57.0	C174	£13.56	£13.56
6.0	35.0	70.0	C175	£14.75	£14.75
8.0	35.0	70.0	C176	£15.83	£15.83
10.0	35.0	70.0	C177	£17.00	£17.00

Router Hinge Bit

- This machine bit has a specially designed form of scribe to allow use at high speeds.
- For recessing circular hinges.
- For accurate repetitive routing, a template and guide bush fitted to the router base should be used.



1,000 - 20,000



D mm	OL mm	Product Ref.	Shank Dia. 1/2"
35.0	60.0	C250	£36.75



TCT RADIUS & CAVETTO

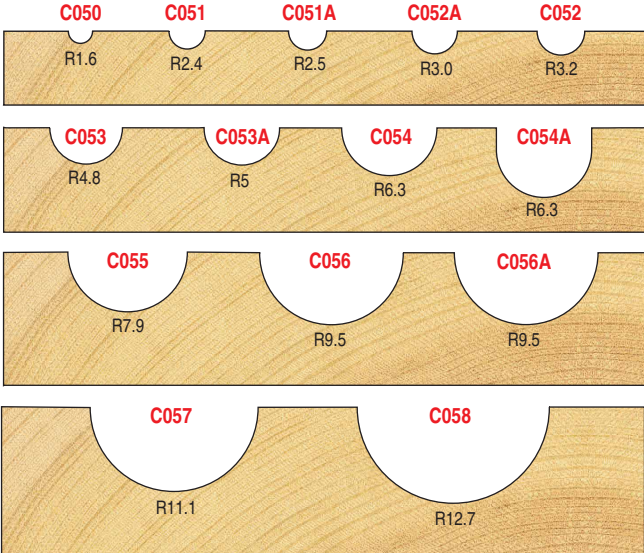
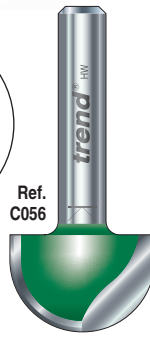
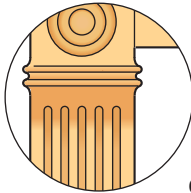
TUNGSTEN
CARBIDE
TIPPED

Radius

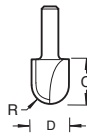
These two flute cove style cutters give radiused grooves for decorative panel finishes and board edges. For deep channels, take a series of passes.

Ref. C056A is used with the Trend Draining Groove Jig and Ref. C051A is for the drip groove on the Trend Belfast Sink Jig. Ref. C054A can be used for a narrower groove on the Draining Groove Jig.

★ These cutters have Solid Carbide inserts rather than brazed tips.



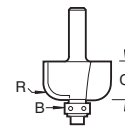
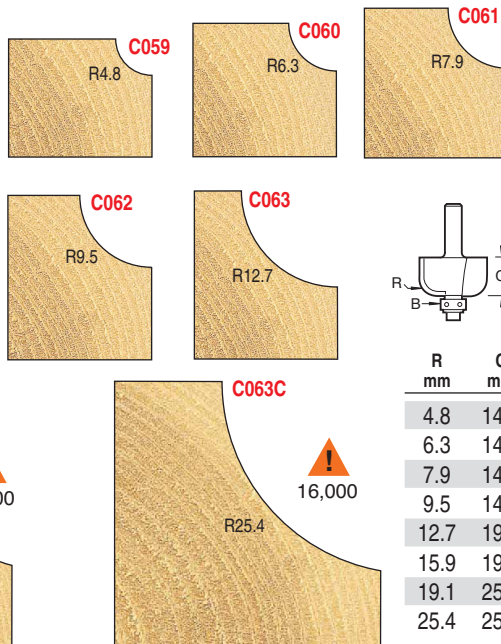
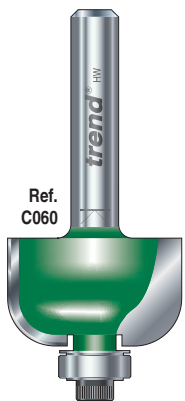
R mm	D mm	C mm	Product Ref.	1/4"	Shank Diameter	
					8mm	1/2"
1.6	3.2	9.5	C050	★ £14.21	★ £14.21	-
2.4	4.8	12.7	C051	★ £14.21	-	-
2.5	5.0	12.7	C051A	-	-	★ £20.99
3.0	6.0	15.0	C052A	★ £12.92	-	-
3.2	6.3	12.7	C052	★ £14.75	★ £21.53	-
4.8	9.5	6.3	C053	£15.83	£15.83	-
5.0	10.0	18.0	C053A	£15.83	-	-
6.3	12.7	7.9	C054	£17.00	£17.00	£17.00
6.3	12.7	19.0	C054A	-	-	£25.00
7.9	15.9	9.5	C055	£21.53	-	-
9.5	19.1	12.7	C056	£23.25	£23.25	£23.25
9.5	19.1	32.0	C056A	-	-	£27.77
11.1	22.2	15.9	C057	£24.32	-	-
12.7	25.4	15.9	C058	£24.87	£24.87	£24.87



Bearing Guided Radius

Ideally suited for cutting radiused edges at speed, as a side-fence is not required. The guide bearing follows the vertical edge or template.

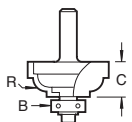
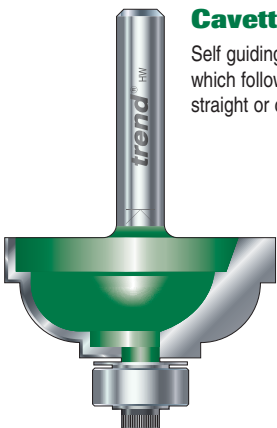
Alternative bearing Ref. B127A creates a shallower radius for tools up to Ref. C063A.



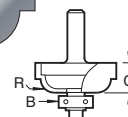
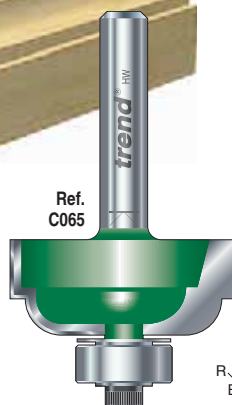
R mm	C mm	B mm	Product Ref.	Shank Diameter	
				1/4"	1/2"
4.8	14.3	9.5	C059	£24.87	-
6.3	14.3	9.5	C060	£27.12	-
7.9	14.3	9.5	C061	£30.03	-
9.5	14.3	9.5	C062	£35.09	-
12.7	19.1	9.5	C063	£36.81	£34.98
15.9	19.0	9.5	C063A	-	£47.36
19.1	25.4	12.7	C063B	-	£52.74
25.4	25.4	12.7	C063C	-	£72.45

Bearing Guided Cavetto

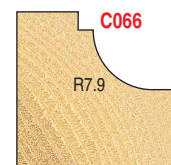
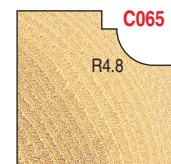
Self guiding cavetto style cutters, which follow the board edges for straight or curved work radius.



R mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
7.9	15.9	12.7	C122	£36.81



R mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
4.8	12.7	12.7	C065	£33.36
7.9	15.9	12.7	C066	£36.81

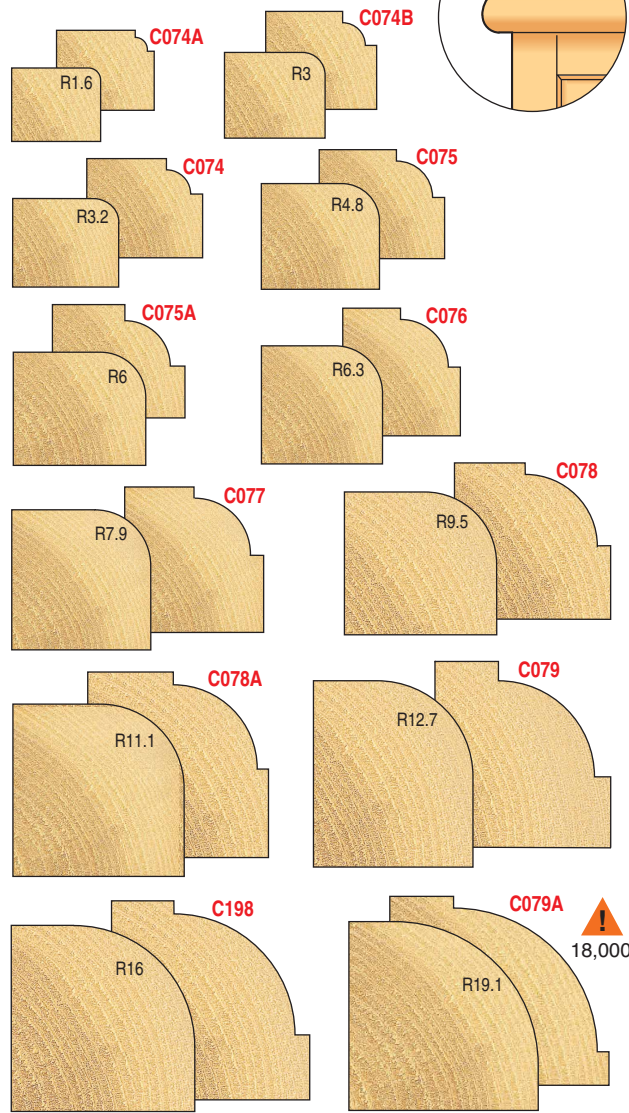
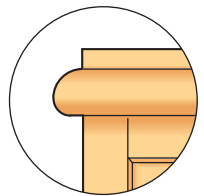
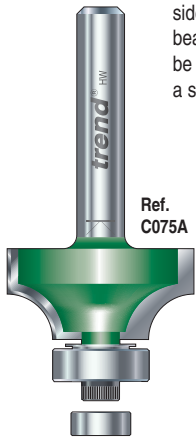




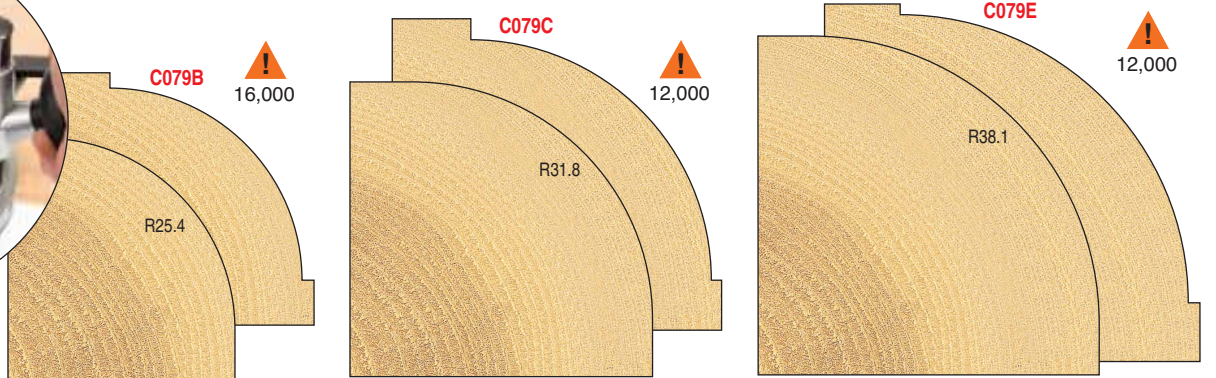
OVOLO & ROUNDING OVER

Bearing Guided Round Over & Ovolo

Self-guiding cutters for rounding over edges do not require a side-fence. They are supplied with two bearings. Use the larger bearing for a round-over. If the cutter is lowered, a top quirk can be produced. Bullnose mouldings can also be produced by taking a second pass from the opposite side of the workpiece.

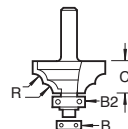
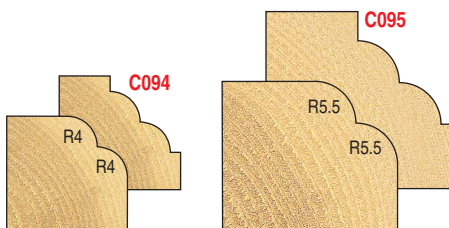
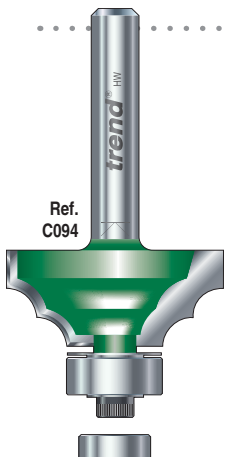


R mm	R inch	D mm	C mm	B mm	B2 mm	Product Ref.	Shank Diameter		
							1/4"	8mm	1/2"
1.6	1/16	15.9	7.9	9.5	12.7	C074A	£22.60	-	-
3.0	-	18.7	9.5	9.5	12.7	C074B	£23.14	-	-
3.2	1/8	19.0	9.5	9.5	12.7	C074	£22.60	£22.60	-
4.8	3/16	22.0	12.7	9.5	12.7	C075	£24.87	£24.87	-
6.0	-	24.7	12.0	9.5	12.7	C075A	£24.22	-	-
6.3	1/4	25.4	12.7	9.5	12.7	C076	£27.77	£27.77	£27.77
7.9	5/16	28.5	12.7	9.5	12.7	C077	£30.03	£30.03	-
9.5	3/8	31.7	15.9	9.5	12.7	C078	£32.29	£32.29	£32.29
11.1	7/16	34.9	18.0	9.5	12.7	C078A	£31.75	-	-
12.7	1/2	38.0	19.1	9.5	12.7	C079	£35.63	£35.63	£35.63
16.0	5/8	44.5	22.0	9.5	12.7	C198	-	-	£30.57
19.1	3/4	51.0	25.0	9.5	12.7	C079A	-	-	£43.05
25.4	1	63.5	32.0	9.5	12.7	C079B	-	-	£72.45
31.8	1-1/4	76.5	38.0	9.5	12.7	C079C	-	-	£99.00
38.1	1-1/2	89.0	50.8	9.5	12.7	C079E	-	-	£119.00



Bearing Guided Bead Ovolo

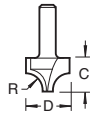
This double ribbed ovolo style is an alternative to the standard rounding over cutter. If the cutter is lowered, a top quirk can be produced.



R mm	C mm	B mm	B2 mm	Product Ref.	Shank Dia. 1/4"
4.0	12.7	9.5	12.7	C094	£30.57
5.5	17.5	9.5	12.7	C095	£32.29

Rounding Over

For producing ovolo and rounding over edge moulds, using a side-fence or back fence.

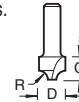


R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"	8mm
4.8	12.7	9.0	C126	£15.28	£17.00
6.3	15.9	13.5	C127	£16.47	£18.08
9.5	22.2	15.0	C128	£19.27	£22.07



Ovolo

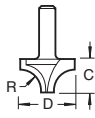
A small beading cutter for fine decorative panelling, veining or rounding over. Can be used with the Numbers & Letters templates.



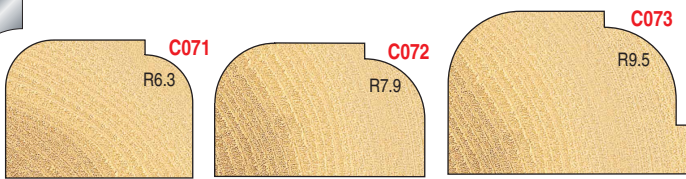
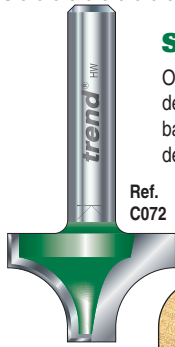
R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
3.2	9.5	7.9	C106	£16.47

Sash Bar

Ovolo cutters designed for sash bars but useful for decorative edging.

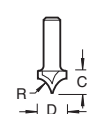


Z mm	R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"	8mm
6.3	19.1	12.7	12.7	C071	£33.91	£33.91
7.9	22.2	14.3	14.3	C072	£31.11	£31.11
9.5	25.4	15.9	15.9	C073	£33.91	£33.91



Panel & Veining

For decorative panel and veining work. Ideal for carving with the Routerlathe (discontinued).

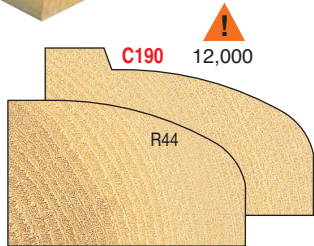


R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
4.8	9.5	7.5	C141	£19.80

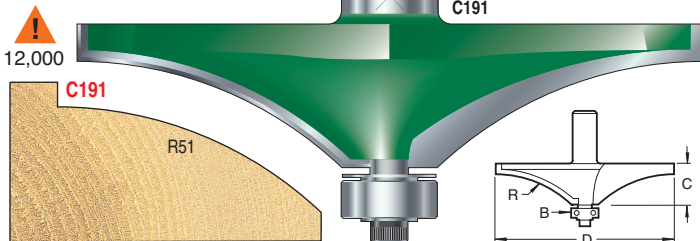
TCT HANDRAIL CUTTERS

Bearing Guided Handrail

Ref. C190 can be used to form the top portion of a handrail moulding when used in conjunction with Ref. C218.



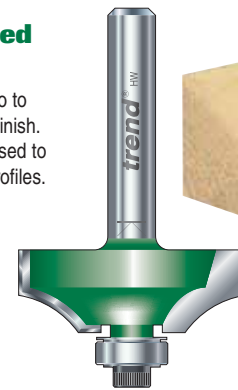
Ref. C191



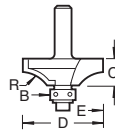
R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
44.0	69.2	16.0	12.7	C190	£55.97
51.0	82.7	19.0	12.7	C191	£71.79

Bearing Guided Flat Ovolo

A self-guiding flat ovolo to give a smooth corner finish. Alternatively, can be used to produce glazing bar profiles.



Alternative larger bearing Ref. B127A removes the quirk.



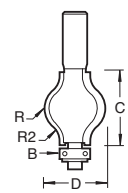
R mm	D mm	E mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	8mm
12.0	30.0	10.2	11.0	9.5	C112	£34.55	£34.55

Bearing Guided Handrail

Side profile for an attractive handrail. Can be used in conjunction with Ref. C190 to produce the handrail top.



R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
9.5	12.5	32.0	38.0	16.0	C218	£51.99

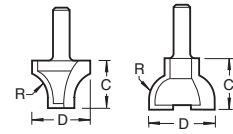
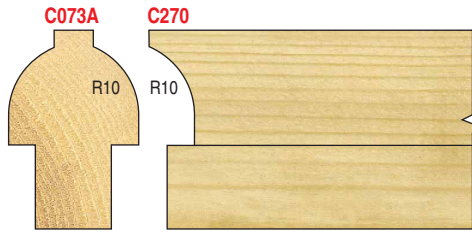
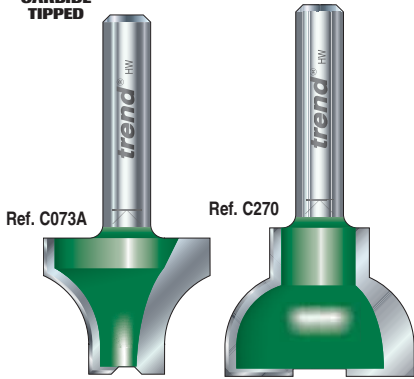


TCT OVOLO JOINTERS & SCRIBERS

TUNGSTEN CARBIDE TIPPED

Sash Bar Ovolo Joint

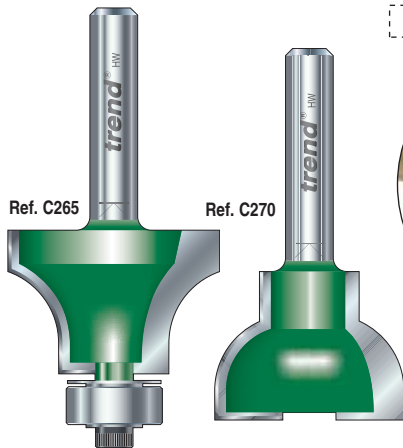
These pairs of cutters are designed for sash bar window construction.



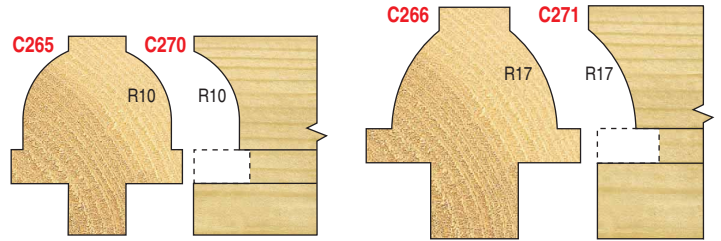
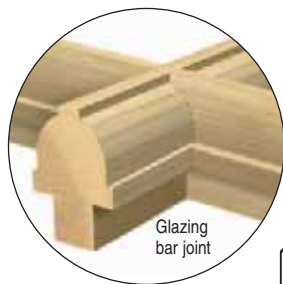
R mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"
10.0	22.0	18.0	C073A	£43.05
10.0	25.0	20.0	C270	£37.67

Guided Glazing Bar Ovolo Joint

The glazing bar ovolo cutter is bearing guided to speed setting-up and to enable curved frames to be moulded.



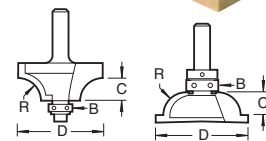
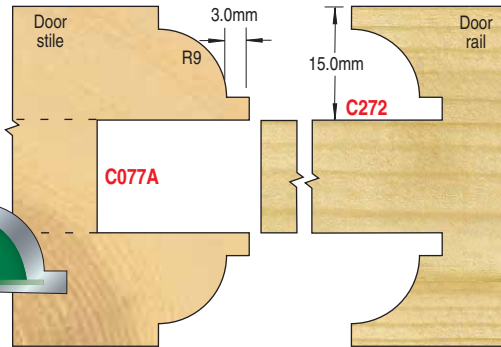
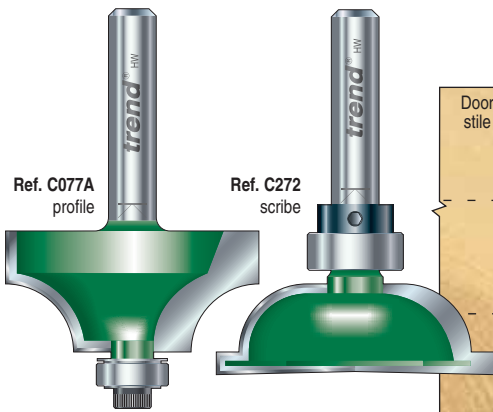
= machined separately.



R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 1/2"
10.0	28.0	19.0	12.7	C265	£46.28	-
10.0	25.0	20.0	-	C270	£37.67	-
17.0	27.0	17.0	9.5	C266	£46.28	£46.28
17.0	28.5	20.0	-	C271	-	£43.05

Bearing Guided Ovolo Shoulder Scribe & Profile Set

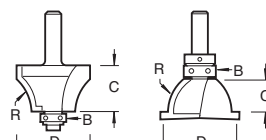
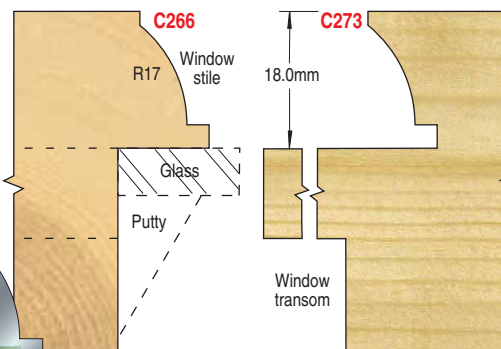
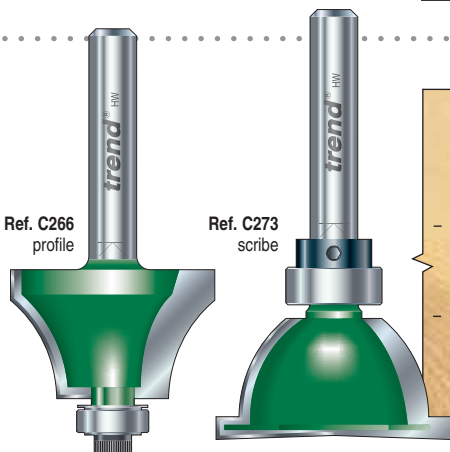
For door & window construction, decorative panelling & many other joinery applications. All these cutters have 1/4" (6.35mm) shanks & are available as sets. Designed for 44mm timber thickness.



Instructions supplied

R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
9.0	33.5	9.0	9.5	C077A	£50.58
9.0	36.7	9.0	12.7	C272	£55.97
Set comprising above				CR/SSP1	£98.70

Above suitable for 44.0mm timber thickness.



Instructions supplied

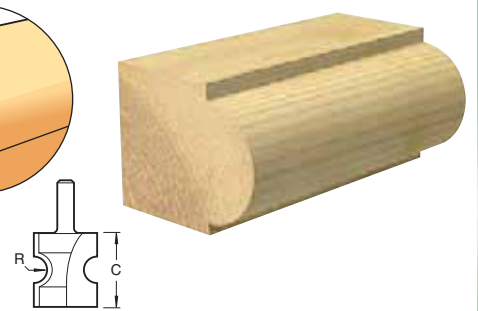
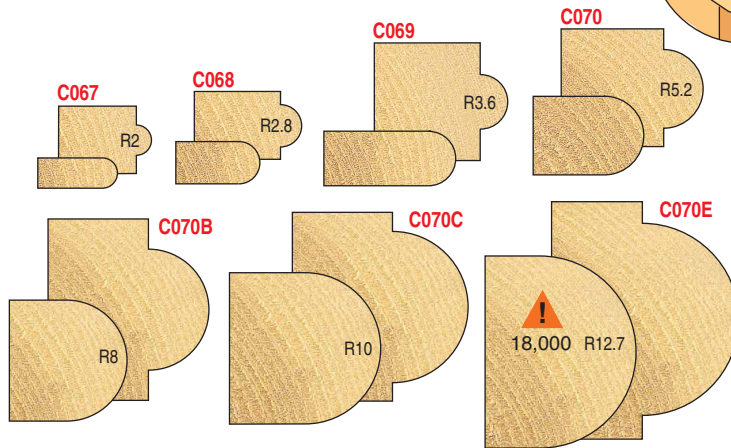
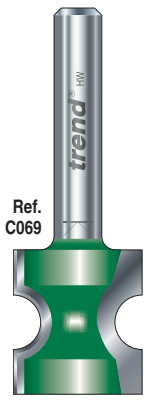
R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"
17.0	27.0	17.0	9.5	C266	£46.28
17.0	31.0	13.0	12.7	C273	£49.51
Set comprising above				CR/SSP2	£88.20

Above suitable for 44.0mm timber thickness.

TCT BEADS & CORNER MOULDS

Staff Bead

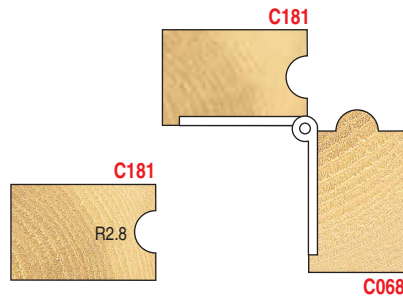
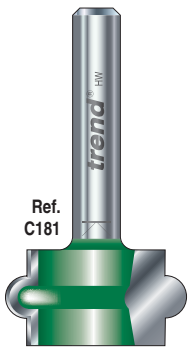
These staff beads are ideal for producing nosings and attractive edges. Edge cut only. Ref. C068 can be used with Ref. C181 for dust proof joints.



R mm	C mm	Product Ref.	Shank Diameter		
			1/4"	8mm	1/2"
2.0	12.7	C067	£18.08	-	-
2.8	12.7	C068	£23.79	£23.79	-
3.6	19.1	C069	£27.77	-	-
5.2	19.1	C070	£36.81	-	-
8.0	30.0	C070B	-	-	£45.20
10.0	35.0	C070C	-	-	£52.74
12.7	40.0	C070E	-	-	£58.12

Staff Bead Joiner

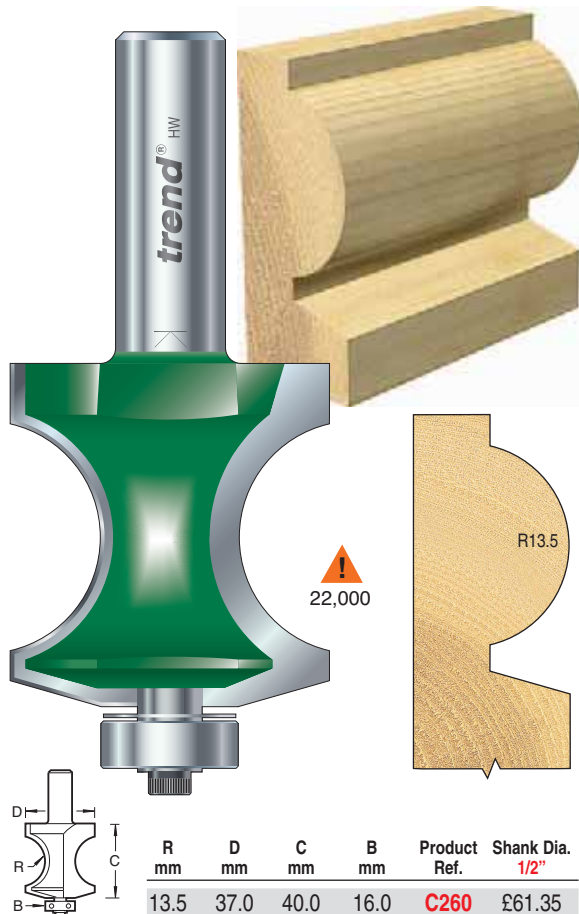
Can be used in conjunction with Ref. C068. Ideal for dust proof hinged joints in display stands. A long glue line gives extra strength.



R mm	D mm	C mm	Product Ref.	Shank Dia.
				8mm
2.8	12.7	18.3	C181	£37.35

Bearing Guided Traditional Torus

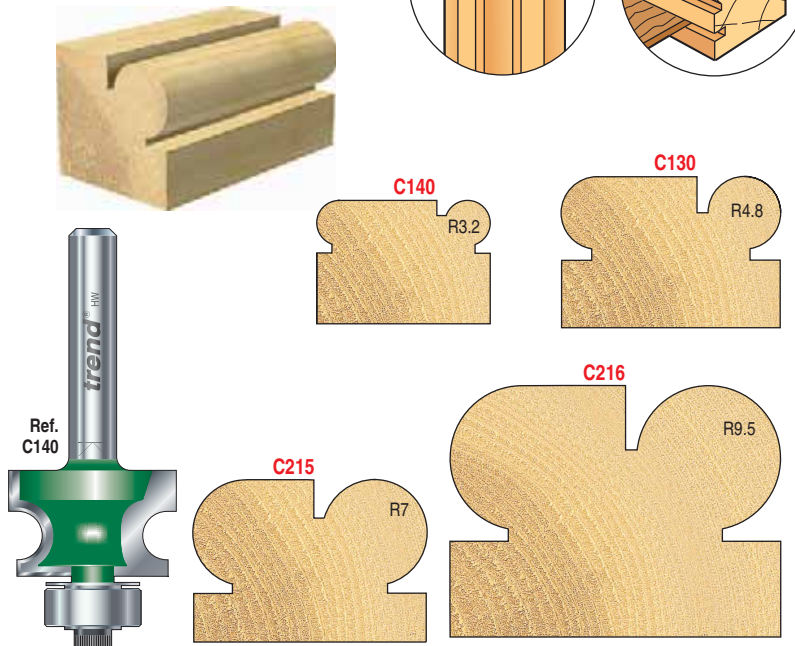
Classic skirting board mould.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
13.5	37.0	40.0	16.0	C260	£61.35

Bearing Guided Corner Bead

Attractive edge moulds. A full corner bead can be produced by making a second pass at 90°.



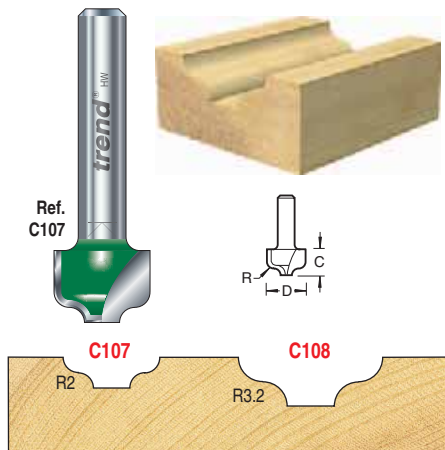
R mm	D mm	D2 mm	C mm	B mm	Product Ref.	Shank Diameter		
						1/4"	8mm	1/2"
3.2	22.3	20.0	14.0	12.7	C140	£33.36	-	-
4.8	26.0	22.0	16.0	15.9	C130	£36.81	£36.81	-
7.0	31.9	28.6	22.5	16.0	C215	£35.63	-	£35.63
9.5	38.1	34.7	26.0	16.0	C216	-	-	£41.87

TCT Ogee Cutters

TUNGSTEN CARBIDE TIPPED

Ogee Panel

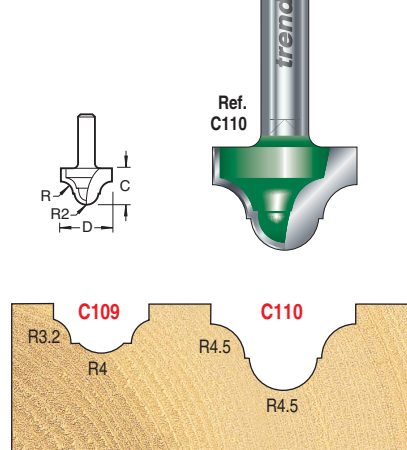
Small panelling cutters, popular for decorative cupboard doors and furniture embellishments.



R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
2.0	12.7	9.5	C107	£23.25	£23.25
3.2	19.1	11.1	C108	£30.03	£30.03

Classic Decor

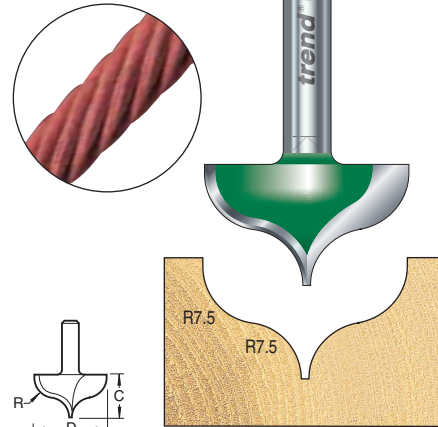
To create profiles on face or edge of drawer fronts and cabinet doors.



R mm	R2 mm	D mm	C mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 8mm
3.2	4.0	12.7	9.5	C109	£27.77	£27.77
4.5	4.5	19.1	14.0	C110	£34.55	£34.55

Ogee Mould

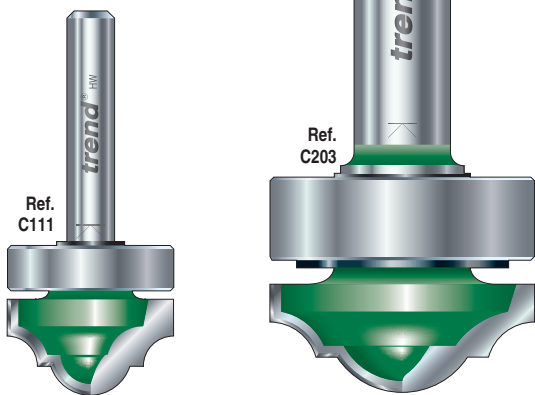
For panel and veining work. Ideal for barley twists using the Trend Routerlathe (now discontinued).



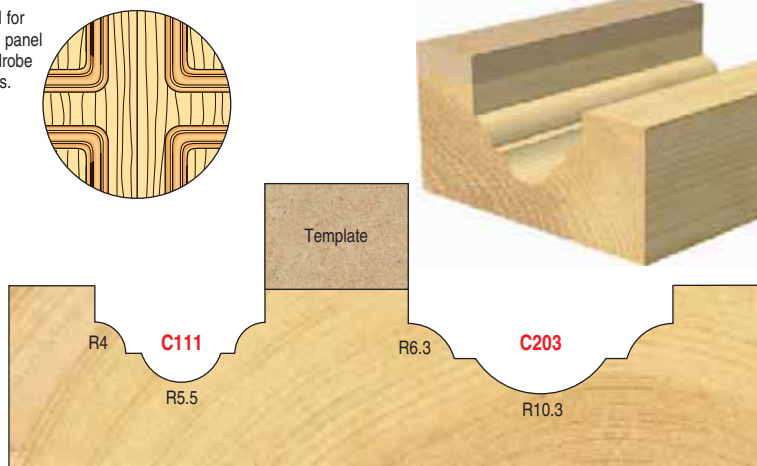
R mm	D mm	C mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm
7.5	27.0	16.0	C142	£36.81	£36.81

Shank Mounted Bearing Guided Classic Decor

Ideal for following templates. It is advisable that the template is at least 5mm thicker than the cut length of tool.



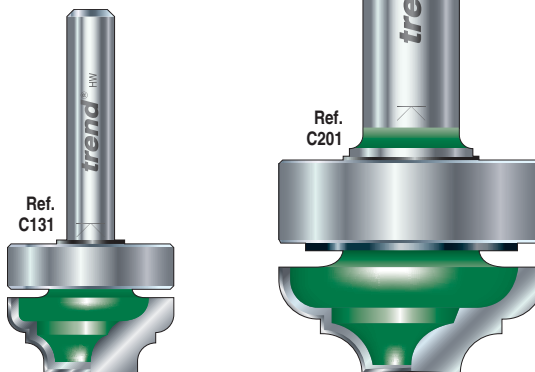
Ideal for solid panel wardrobe doors.



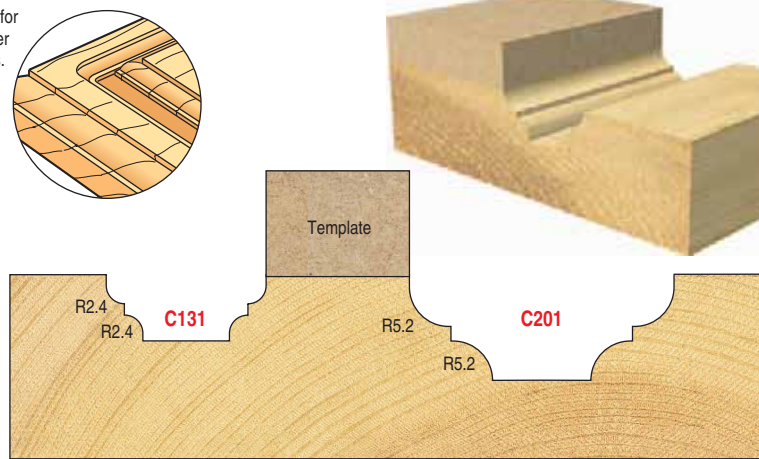
R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
4.0	5.5	22.0	12.7	22.0	C111	£36.81	£36.81	-
6.3	10.3	35.0	14.3	35.0	C203	-	-	£40.68

Shank Mounted Bearing Guided Classic Panel

Ideal for following templates. It is advisable that the template is at least 5mm thicker than the cut length of tool.



Ideal for drawer fronts.



R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
2.4	22.0	10.0	22.0	C131	£36.81	£36.81	-
5.2	35.0	14.0	35.0	C201	-	-	£40.68

Bearing Guided Ogee Mould

Supplied with an extra 3/8" bearing to create a lower quirk.

Ref. C098

C098 C099

R mm	R2 mm	C mm	B mm	B2 mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 8mm
5.0	4.0	12.7	9.5	12.7	C098	£35.63	£35.63
6.3	4.8	17.5	9.5	12.7	C099	£36.81	£36.81

Bearing Guided Broken Ogee

Supplied with an extra 3/8" bearing to create a lower quirk.

Ref. C104

C104 C105

R mm	R2 mm	C mm	B mm	B2 mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 8mm
4.0	4.0	12.7	9.5	12.7	C104	£36.81	£36.81
6.3	4.8	17.5	9.5	12.7	C105	£41.87	£41.87

Bearing Guided Roman Ogee

By raising the cutter, the top quirk is removed.

Ref. C086

C086 C087

R mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	Shank Diameter 8mm	Shank Diameter 1/2"
4.0	15.9	9.5	C086	£33.36	£33.36	£33.36
6.3	20.0	9.5	C087	£36.81	£36.81	-

Bearing Guided Classic Ogee

Versatile cutters, using all or part of the cutter.

Ref. C090

C090 C091

R mm	C mm	B mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 8mm
4.0	15.9	9.5	C090	£33.91	£33.91
6.3	15.9	9.5	C091	£34.55	£34.55

Bearing Guided Ogee Quirk

By raising the cutter, the top quirk is removed. Supplied with an extra 3/8" bearing to create a lower quirk.

Ref. C096

C096

R mm	C mm	B mm	B2 mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 8mm
4.0	13.5	9.5	12.7	C096	£35.63	£35.63

Bearing Guided Elegant Mould

Wide combination moulds for edging table tops and shelves.

Ref. C217

C217 C217A

R mm	R2 mm	D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
10.5	6.5	63.0	20.0	12.7	C217	£64.99
7.5	6.1	63.0	20.0	12.7	C217A	£79.00

! For stationary machines at recommended speeds as indicated.

All prices are exclusive of VAT

TCT PROFILE SCRIBING TOOLING



Combination & Easyset

- The classic method of producing cabinet panelled door and drawer fronts is made easy with these Profile Scriber sets.
- With the combination type, components are re-arranged on the arbor to cut the profile or the scribe.
- The Easyset system works by altering the height of the cutter.

Router table use only. 1/4" and 8mm shanks should only be used with a medium or heavy duty router. For certain routers the aperture in the base may need to be enlarged. A workholding device should be used when cutting the scribe cut on the rail ends. The cutting edges should be staggered to each other. When using Easyset cutters take several passes. When using these sets at the minimum material thickness, the height of the top quirk may be reduced.

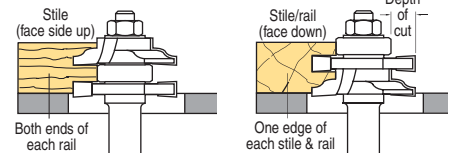


How to make a Frame & Panel Cabinet Door.
64 page booklet supplied with each cutter.

18,000

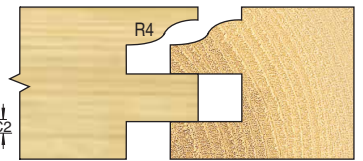
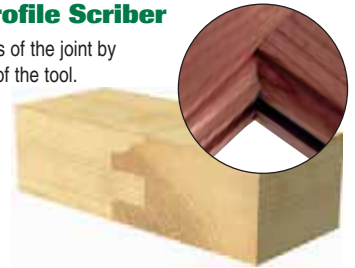
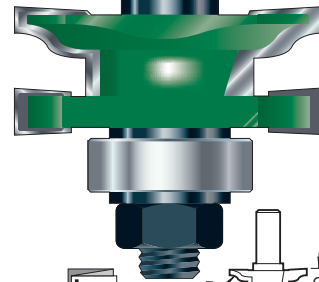


Instructions supplied

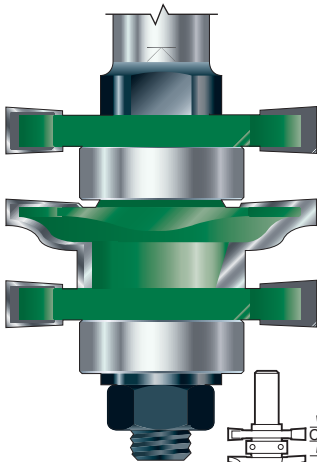


Bearing Guided Combination Ogee Profile Scriber

Cut both parts of the joint by re-assembly of the tool.

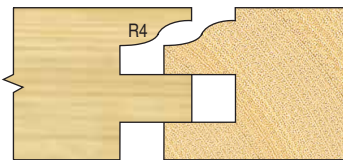


Timber thickness	R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter
Min. 18.0mm	4.0	41.0	17.0	6.35	22.0	C149	1/4" 1/2"
Max. 22.0mm							£48.65 £48.65



Bearing Guided Easyset Ogee Profile Scriber

Cuts both parts of the joint by only changing the cutter height. No re-assembly of the tool is required so saving time.

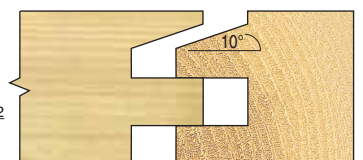
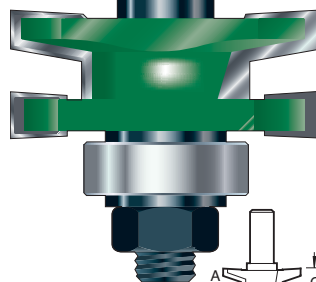


Timber thickness	R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter
Min. 18.0mm	4.0	41.0	17.0	6.35	22.0	C155	8mm 12mm 1/2"
Max. 22.0mm							£68.45 £68.45

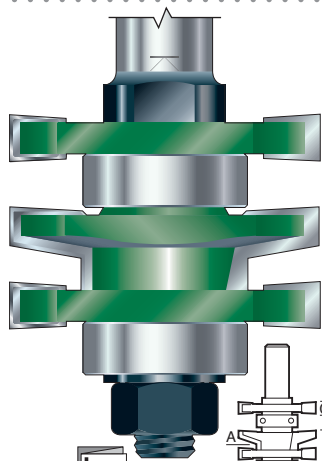


Bearing Guided Combination Bevel Profile Scriber

Cut both parts of the joint by re-assembly of the tool.

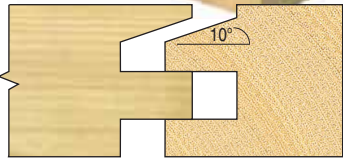


Timber thickness	A mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter
Min. 18.0mm	10°	41.0	17.0	6.35	22.0	C157	1/4" 8mm 1/2"
Max. 22.0mm							£48.65 £48.65



Bearing Guided Easyset Bevel Profile Scriber

Cuts both parts of the joint by only changing the cutter height. No re-assembly of the tool is required so saving time.

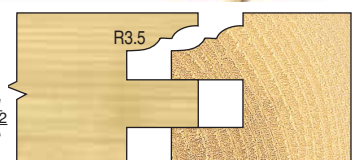
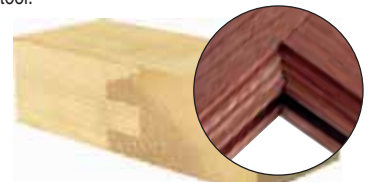
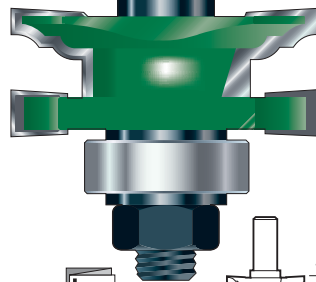


Timber thickness	A mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Dia.
Min. 18.0mm	10°	41.0	17.0	6.35	22.0	C204	12mm 1/2"
Max. 22.0mm							£68.45 £68.45



Bearing Guided Combination Flat Classic Profile Scriber

Cut both parts of the joint by re-assembly of the tool.



Timber thickness	R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter
Min. 18.0mm	3.5	41.0	17.0	6.35	22.0	C156	1/4" 8mm 1/2"
Max. 22.0mm							£48.65 £48.65



Spare Parts

Profile block:	for C149 & C155	SP-C149A	£29.39
	for C156	SP-C156A	£29.39
	for C157 & C204	SP-C157A	£29.39
Groover:	for C149, C155, C157 & C158	SP-C149C	£15.28
Bearing	22mmØ	BB22	£9.04
Arbor	for C149, C156, C157 & C158		
	- 1/4" shank	33/30X1/4	£7.96
	- 8mm shank	33/30X8MM	£7.96
	- 1/2" shank	33/30X1/2	£7.96
Arbor	for C155, & C204		
	- 8mm shank	33/31X8MM	£14.21
	- 1/2" shank	33/31X1/2	£14.21
Spare Spacer Set		SPACER/8	£6.79

All prices are exclusive of VAT

TCT PANEL RAISERS

TUNGSTEN
CARBIDE
TIPPED

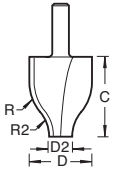


How to make a Frame & Panel Cabinet Door.
64 page booklet supplied with each cutter.

CRAFTPRO ROUTER CUTTERS

Vertical Ogee Panel Raiser

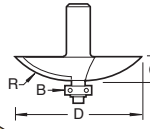
For use in a router table only. Take 3 - 4 passes, increasing the depth with each pass. Suitable for straight panels only.



R mm	R2 mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia.
22.0	18.0	28.0	9.5	30.0	C151	1/4"

Bearing Guided Large Radiused Panel Raisers

For use in a router table only. Take 5-6 passes, increasing the depth with each pass.



R mm	D mm	C mm	B mm	Product Ref.	Shank Dia.
25.4	63.5	12.7	12.7	C183A	1/2"

R mm	D mm	C mm	B mm	Product Ref.	Shank Dia.
40.0	86.0	12.7	12.7	C183	1/2"

Raised Ogee Panel Raiser

For use in a router table only. Take 3 - 4 passes, increasing the depth with each pass. Can be used for curved panels if a copy pin is used.

R mm	D mm	D2 mm	C mm	Product Ref.	Shank Diameter
12.0	41.0	7.0	12.0	C150	1/4" 8mm 12mm 1/2"
12.0	50.0	16.0	12.0	C173	- £49.72 £47.47 £47.47

Bearing Guided Ogee Panel Raiser

For use in a router table only. Take 5-6 passes, increasing the depth with each pass.

R mm	D mm	C mm	B mm	Product Ref.	Shank Diameter
17.5	67.0	16.0	12.7	C169	12mm 1/2"
22.2	85.7	15.9	12.7	C184	£72.97 £69.00

Bevel Panel Raiser

For use in a router table only. Take 3-4 passes, increasing the depth with each pass.

A Deg.	D mm	D2 mm	C mm	Product Ref.	Shank Diameter
10°	45.0	11.0	17.0	C187	8mm 1/2"
10°	50.0	16.0	17.0	C186	- £42.95 £46.39

Bearing Guided Bevel Panel Raiser

For use in a router table only. Take 5-6 passes, increasing the depth with each pass.

A Deg.	D mm	C mm	B mm	Product Ref.	Shank Diameter
15°	86.0	12.7	12.7	C170	12mm 1/2"

! For stationary machines at recommended speeds as indicated.

All prices are exclusive of VAT

TCT PANEL DOOR SETS

TUNGSTEN CARBIDE TIPPED

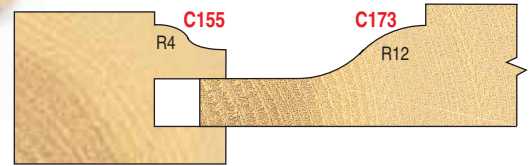
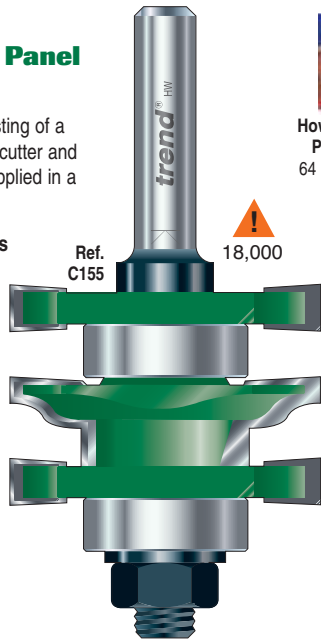
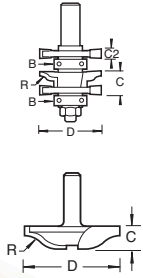
Easyset Ogee Panel Door Set

A panel door set consisting of a EasySet profile scriber cutter and panel raiser cutter. Supplied in a storage case.



How to make a Frame & Panel Cabinet Door. 64 page booklet supplied with each cutter.

Timber thickness
Min. 18.0mm
Max. 22.0mm



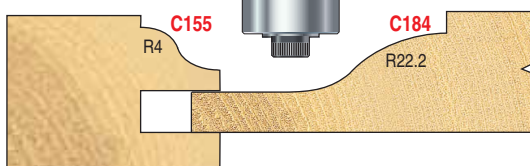
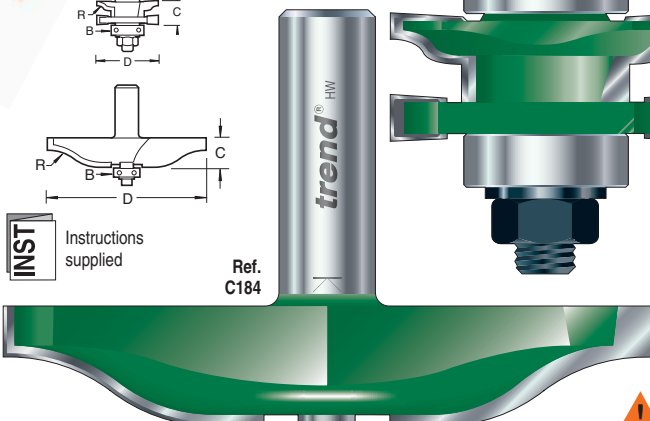
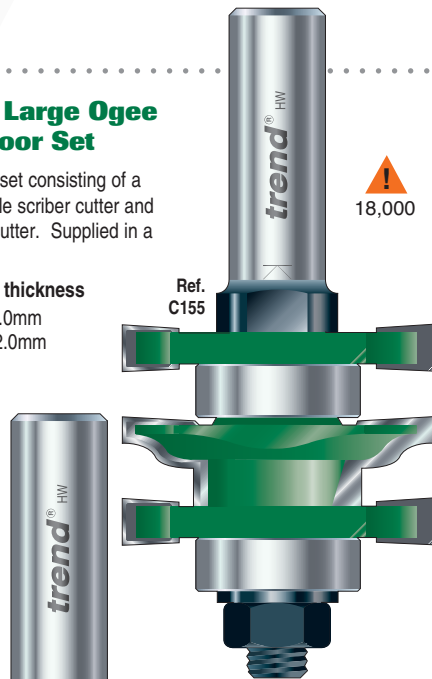
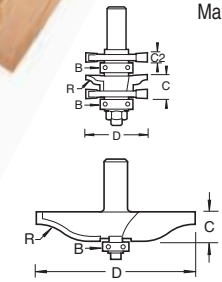
R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter	
4.0	41.0	17.0	6.35	22.0	C155	8mm 12mm 1/2"	
12.0	50.0	16.0	-	-	C173		
Set comprising above						CR/PDS1	£102.36 £102.36 £102.36

INST Instructions supplied

Easyset Large Ogee Panel Door Set

A panel door set consisting of a EasySet profile scriber cutter and panel raiser cutter. Supplied in a storage case.

Timber thickness
Min. 18.0mm
Max. 22.0mm



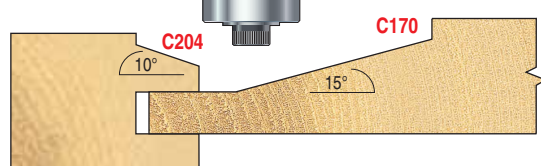
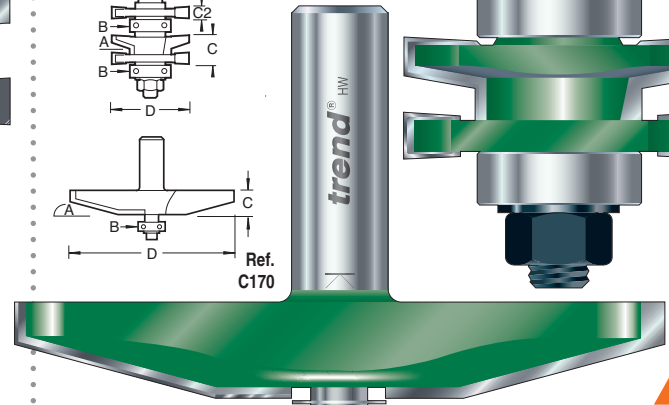
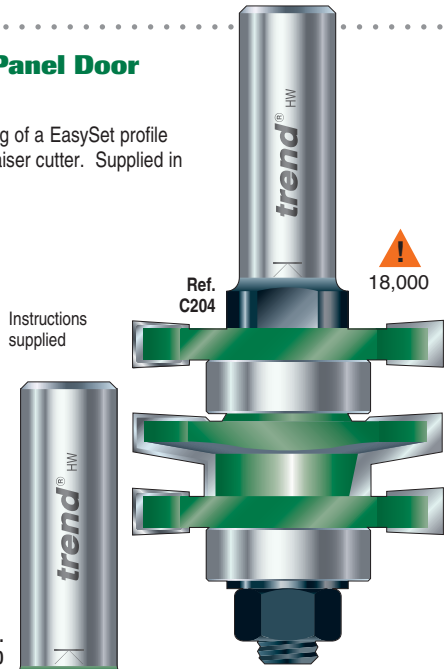
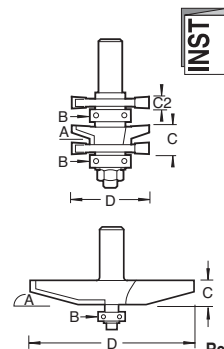
R mm	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter	
4.0	41.0	17.0	6.35	22.0	C155	12mm 1/2"	
22.2	85.7	15.9	-	12.7	C184		
Set comprising above						CR/PDS3	£133.46 £133.46

INST Instructions supplied

Easyset Bevel Panel Door Set

A panel door set consisting of a EasySet profile scriber cutter and panel raiser cutter. Supplied in a storage case.

Timber thickness
Min. 18.0mm
Max. 22.0mm



A Deg.	D mm	C mm	C2 mm	B mm	Product Ref.	Shank Diameter	
10°	41.0	17.0	6.35	22.0	C204	12mm 1/2"	
15°	86.0	12.7	-	12.7	C170		
Set comprising above						CR/PDS2	£121.62

INST Instructions supplied

! For stationary machines at recommended speeds as indicated.

All prices are exclusive of VAT

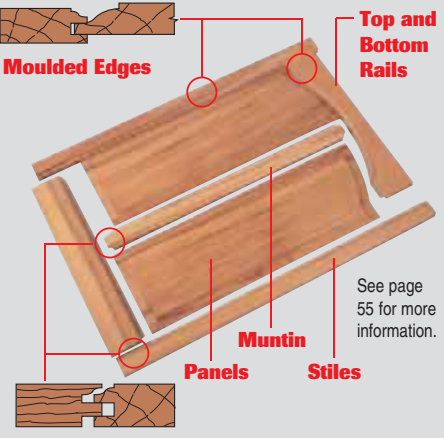
? ROUTING TIPS & ADVICE...

FRAME & PANEL DOOR CONSTRUCTION

Panelled door frames are made up of two vertical stiles and two horizontal rails. The inside edge of the stiles and rails are grooved to take the panel edge and the rail end tenon.

! Profile Scribing Tools & Sets

Profile scriber tools and sets are for router table use only. 1/4" and 8mm shanks should only be used in a medium or heavy duty router. For certain routers the aperture in the base may need to be enlarged. A workholding device should be used when cutting the scribe cut on the rail ends. The cutting edges should be staggered to each other. When using Easyset cutters take several passes.



Online Knowledge
 For more routing tips & techniques visit the knowledge section on our website.

 See page 55 for more information.
www.trend-uk.com

Using Profile Scribing Tooling



Cutting the Scribe

The timber of the rails or muntin should be cut square to length and mounted face up in a work-holder or mitre fence to ensure a safe and accurate cut. The back fence should be set level with the bearing guide to automatically give the correct depth of cut. A splinch block, fitted to work-holder of the mitre fence will prevent break-out of the timber. Adjust the height of the set according to the thickness of the timber.



Cutting the Profile

Switch off the power to the router at the source. Leaving the tool set in the machine, the cutter now needs to be set up in the profiling mode. With the standard sets the components will need to be re-assembled, with the EasySet the height will need to be changed. With the sections to be machined face down, machine all profile edges, using a pushstick for final 300mm of cut.



Curved Rails

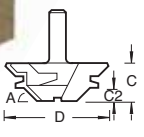
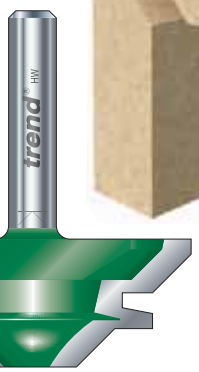
The top rail can be curved for a decorative effect, using a curved template made from MDF or plywood and a template profiling cutter. The curve on the rail is first sawn oversize using a bandsaw or jigsaw. The curved template is then fitted to the rail and the bearing on the profiling cutter follows the template and trims the component. The curved rail is then moulded as normal.

TCT JOINTING CUTTERS

Mitre Lock Jointer

Ideal for speaker cabinets and drawer construction.

Please note. These tools cannot be re-sharpened. Inverted use only.



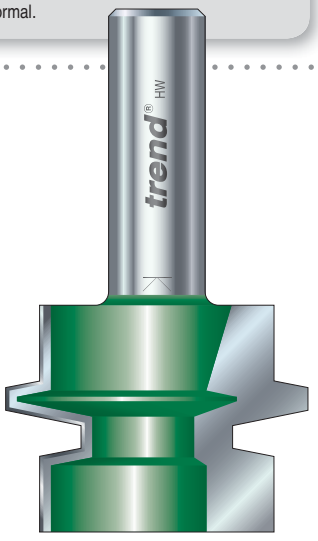
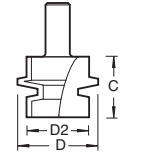
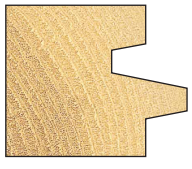
Timber thickness
 Min. 15.0mm
 Max. 25.0mm

Offset Tongue & Groove

A reversible finger jointer, to increase the gluing area for edge to edge joints.

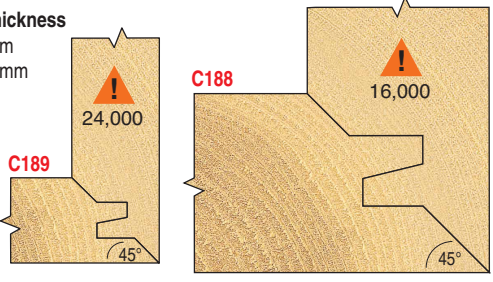


Timber thickness
 Min. 13.0mm
 Max. 25.0mm



D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
40.0	31.0	32.0	C192	£50.91

Timber thickness
 Min. 8.0mm
 Max. 12.0mm

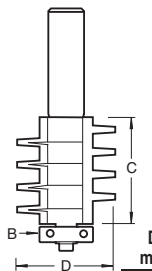
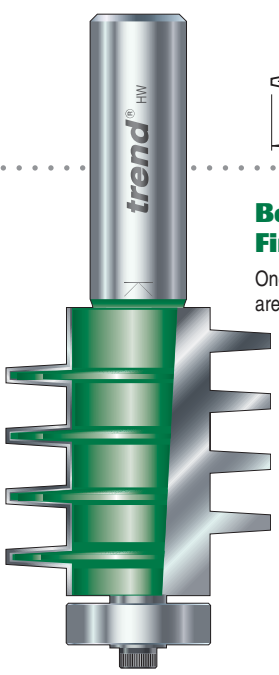
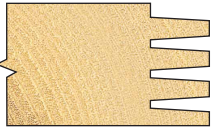


A Deg.	D mm	C mm	C2 mm	Product Ref.	Shank Dia. 1/4"	Shank Dia. 1/2"
45°	42.0	14.3	4.0	C189	£42.95	-
45°	68.0	30.0	12.5	C188	-	£58.76

Bearing Guided Finger Jointer

One piece tool to increase gluing area for edge to edge joints.

Timber thickness
 Min. 12.7mm
 Max. 31.0mm



D mm	C mm	B mm	Product Ref.	Shank Dia. 1/2"
35.0	38.1	19.1	C219	£66.19

All prices are exclusive of VAT

! For stationary machines at recommended speeds as indicated.

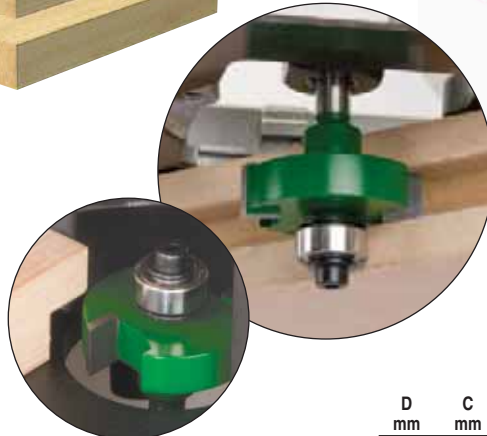
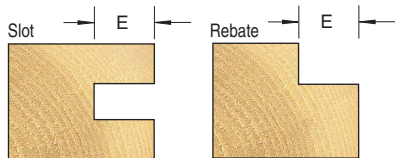
TCT SLOTTING & GROOVING

TUNGSTEN CARBIDE TIPPED

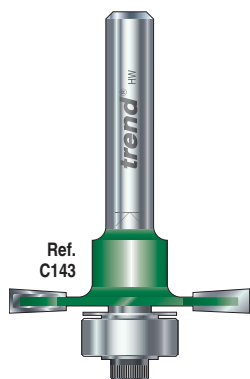
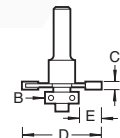
One-Piece Slotting Cutter

These two wing Tungsten Carbide Tipped slotting cutters are ideal for grooving and rebating operations. A 12.7mm diameter bearing is supplied with every cutter giving a 9.5mm groove depth. Depth of cut can be changed by purchasing alternative bearing sizes. Easy to set-up and use. Hex key is supplied.

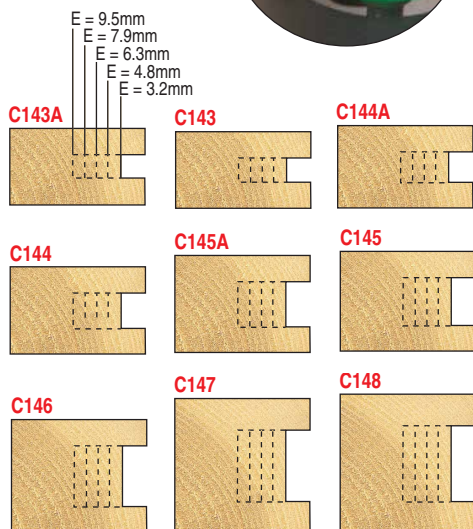
N.B. The grooving section of this tool cannot be detached from the shank.



Ref. C147



Ref. C143



E = 9.5mm
E = 7.9mm
E = 6.3mm
E = 4.8mm
E = 3.2mm

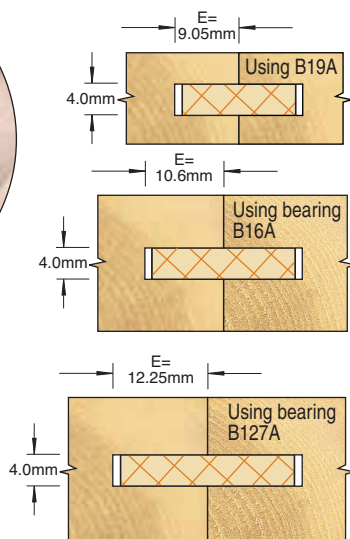
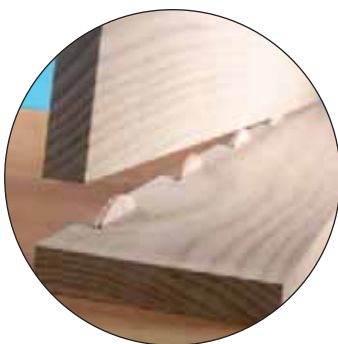
D mm	C mm	C inch	B mm	Product Ref.	Shank Diameter 1/4" 8mm	Price
31.8	3.0	-	12.7	C143A	-	£19.80
31.8	3.2	1/8	12.7	C143	£19.80	-
31.8	4.0	-	12.7	C144A	-	£19.80
31.8	4.7	3/16	12.7	C144	£19.80	-
31.8	6.0	-	12.7	C145A	-	£21.53
31.8	6.3	1/4	12.7	C145	£21.53	-
31.8	8.0	5/16	12.7	C146	£21.53	-
31.8	9.5	3/8	12.7	C147	£22.60	-
31.8	10.0	-	12.7	C148	£22.60	-

Bearings	Emm	Product Ref.	Price
25.0mmØ	3.2	B25A	£9.69
22.0mmØ	4.8	B22A	£9.69
19.0mmØ	6.3	B19A	£6.79
16.0mmØ	7.9	B16A	£5.38

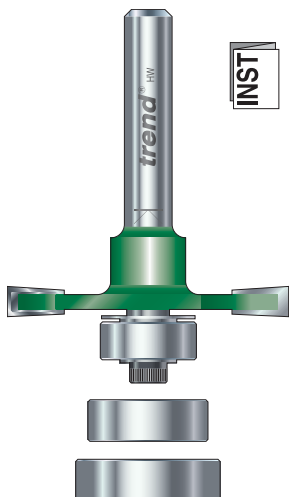
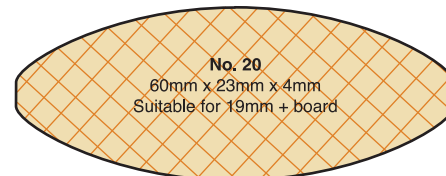
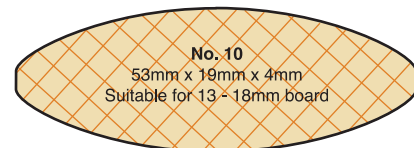
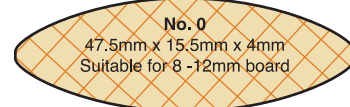
Spare Bearing	Emm	Product Ref.	Price
12.7mmØ	9.5	B127A	£4.20

Bearing Guided One Piece Biscuit Jointer

This two wing self-guiding Tungsten Carbide Tipped slotting cutter is ideal for biscuit jointing. The set is supplied with three ball bearing guides to suit the three sizes of biscuits available. A slightly longer cut than the length of the biscuit is required for ease of alignment during assembly.



Profiles showing cross-section of biscuit joints.



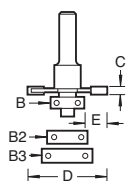
Instructions supplied

For biscuit prices see page 174.



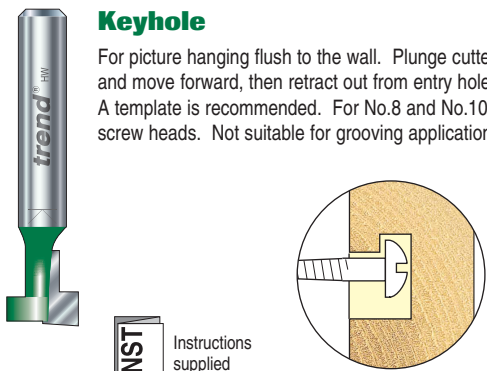
D mm	C mm	B mm	B2 mm	B3 mm	Product Ref.	1/4" 8mm	Shank Diameter 12mm	1/2" 12mm	Price
37.2	4.0	12.7	16.0	19.0	C152	£33.91	£33.91	£33.91	£33.91

Spare Bearings	Product Ref.	Price
12.7mmØ	B127A	£4.20
16.0mmØ	B16A	£5.38
19.0mmØ	B19A	£6.79

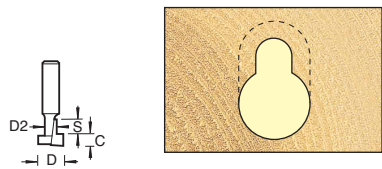


Keyhole

For picture hanging flush to the wall. Plunge cutter and move forward, then retract out from entry hole. A template is recommended. For No.8 and No.10 screw heads. Not suitable for grooving applications.



INST Instructions supplied

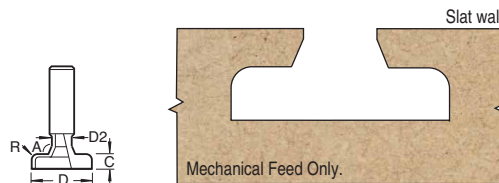
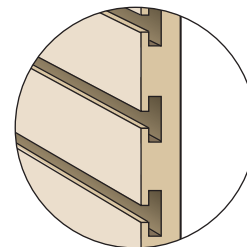
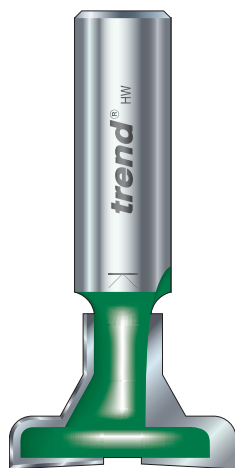


D mm	D2 mm	C mm	S mm	Product Ref.	Shank Diameter 1/4"	8mm
9.5	4.5	4.5	5.5	C120	£17.55	£17.55

Slat Wall Cutter

Heavy duty 'T' slot cutter for clamping and hanging applications.

▲ 10mm diameter relief cut required.



A Deg.	R mm	D mm	D2 mm	C mm	Product Ref.	Shank Dia. 1/2"
119°	3.0	30.0	10.5	7.0	C120A	£61.35

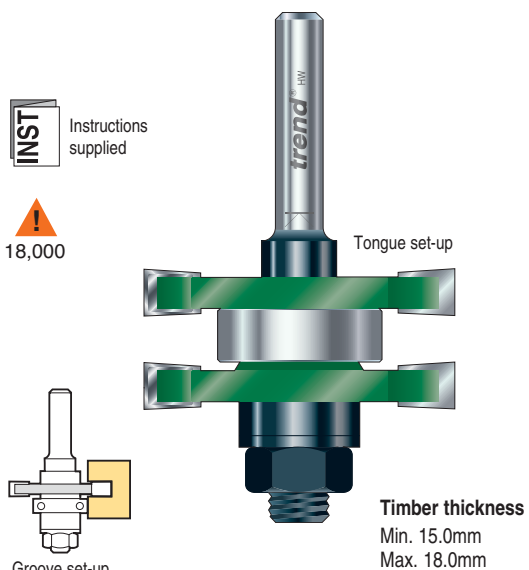
Bearing Guided Tongue & Groover Set

A one-piece set. Parts are inter-changed on the arbor to alter the set-up. For use in a router table only.

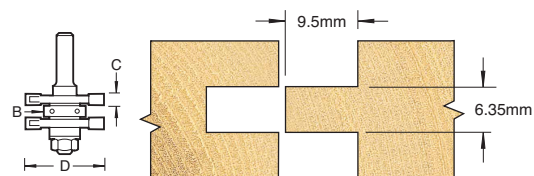


INST Instructions supplied

▲ 18,000



Timber thickness
Min. 15.0mm
Max. 18.0mm



D mm	C mm	B mm	Product Ref.	Shank Diameter 1/4"	8mm	1/2"
41.0	6.35	22.0	C158	£35.63	£35.63	£35.63

Spare Parts

Product Ref.	Price
1 x Groover 6.35mm SP-C149C	£15.28
Bearing 22.0mmØ BB22	£9.04
Arbor 1/4" shank 33/30X1/4	£7.96
Arbor 8mm shank 33/30X8MM	£7.96
Arbor 1/2" shank 33/30X1/2	£7.96
Spacer set SPACER/8	£6.79

Bearing Guided Matchlining Set

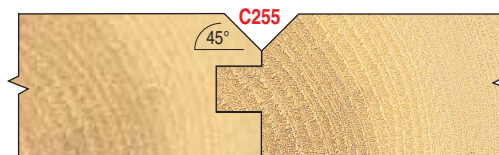
A complete cutter set for producing matchlining. Jointing parts are interchanged on the arbor to change the mode of the cutter.

Set Ref. C255 can be converted to Ref. C256, and vice-versa, by purchasing the respective groover.

A 6.0mm tongue is obtained using the set Ref. C255.

Timber thickness

Min. 15.0mm
Max. 19.0mm



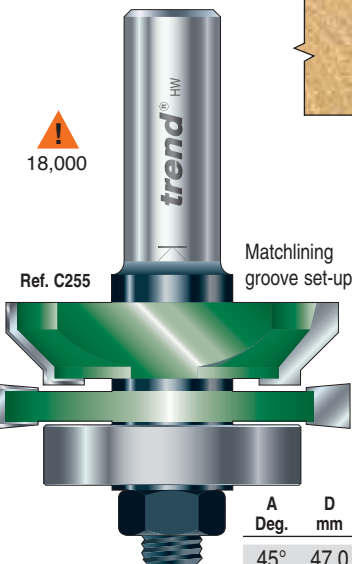
A 4.0mm tongue is obtained using the set Ref. C256.

Timber thickness

Min. 10.0mm
Max. 17.0mm

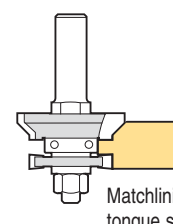
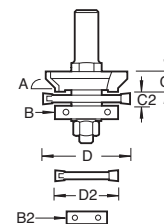


▲ 18,000



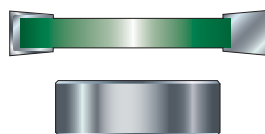
Ref. C255

Matchlining groove set-up



Matchlining tongue set-up

A Deg.	D mm	D2 mm	C mm	C2 mm	B mm	B2 mm	Product Ref.	Shank Dia. 1/2"
45°	47.0	34.0	11.0	6.0	34.0	22.0	C255	£89.00
45°	47.0	34.0	11.0	4.0	34.0	22.0	C256	£89.00



Comprises

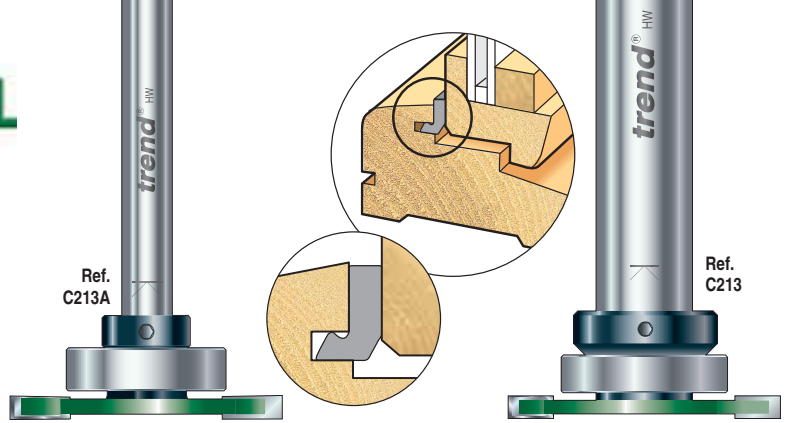
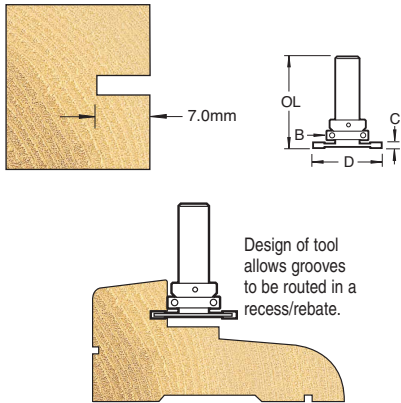
1 x Chamfer profile cutter	SP-C255A	£27.98
1 x 34.0mm x 6.0mm kerf groover	SP-C255B	£14.53
1 x 47.0mm x 6.0mm kerf groover	SP-C255C	£15.61
or		
1 x 47.0mmØ x 4.0mm kerf groover	SP-C256C	£15.61
1 x Arbor with spacers	SP-C255D	£12.92
1 x Bearing 22.0mmØ	BB22	£9.04
1 x Bearing 34.0mmØ	BB34	£12.17

INST Instructions supplied

TCT WEATHERSEAL CUTTERS

Shank Mounted Bearing Guided Weatherseals Recesser

The weatherseal recessers are designed to create a 7mm deep groove near the bottom of a rebate in a door or window frame to accept barbed weatherseals. Four sizes of recesser are offered to suit the most popular sizes of weatherseal.



NEW

With 1/4" shanks

D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
34.0	2.0	20.0	55.0	C210A	£34.76
34.0	2.5	20.0	55.0	C211A	£34.76
34.0	2.8	20.0	55.0	C212A	£34.76
34.0	3.0	20.0	55.0	C213A	£34.76

With 1/2" shanks

D mm	C mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
36.0	2.0	22.0	80.0	C210	£35.63
36.0	2.5	22.0	80.0	C211	£35.63
36.0	2.8	22.0	80.0	C212	£35.63
36.0	3.0	22.0	80.0	C213	£35.63

Alternative Bearings for other groove depths

Groove Depth mm	Bearing Ø mm	Product Ref.	Price
5.0	24.0	BB24	£8.82
6.0	22.0	BB22	£9.04
7.5	19.0	BB19	£9.00
8.0	16.0	BB18	£8.82

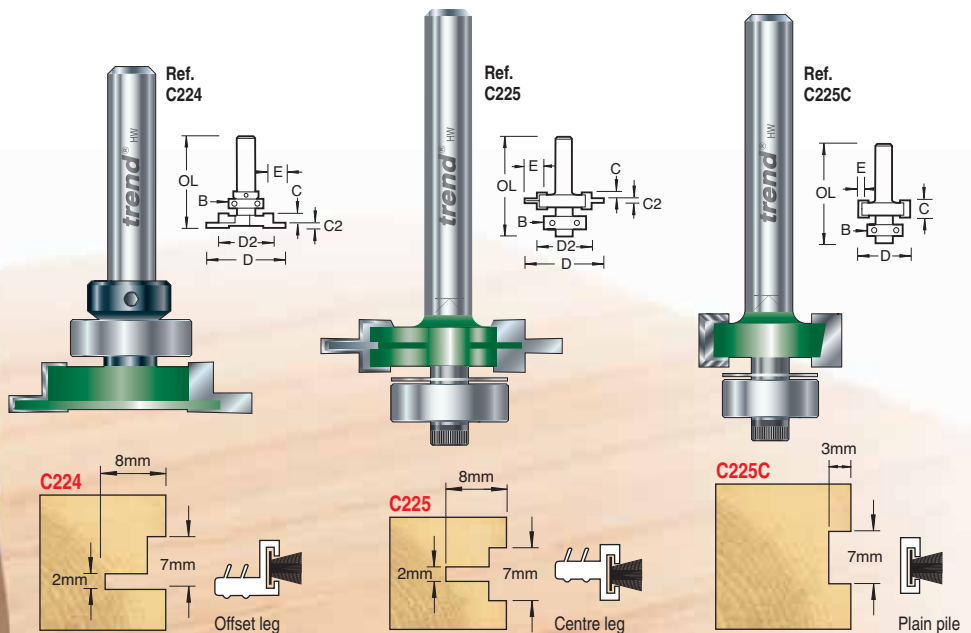
Alternative Bearings for other groove depths

Groove Depth mm	Bearing Ø mm	Product Ref.	Price
4.0	28.0	B28C	£13.03
5.3	25.4	B254C	£12.17
6.0	24.0	B24C	£8.51
6.5	23.0	B23C	£8.51
8.5	19.0	B19C	£6.36

NEW

Bearing Guided Pile Carrier Cutters

Create a groove for pile carriers using a smaller router where application allows. Two fluted for fine finish with three types to suit centre leg, offset or plain pile carrier. Ideal for grooving of parting bead.



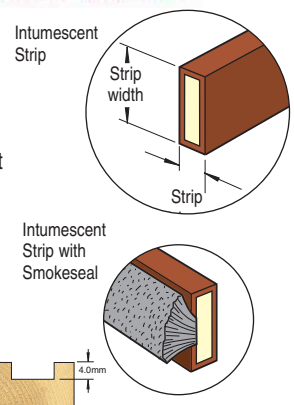
For perfect snipping & mitre cuts of weatherseal, mouldings & beading.
See page 182 for full details.
Ref. HM/SHEAR & Ref. HM/SHEAR/A

With 1/4" shanks

D mm	D2 mm	C mm	C2 mm	E mm	B mm	OL mm	Product Ref.	Shank Dia. 1/4"
31.9	21.9	2.0	5.0	8.0	15.9	57	C224	£39.90
31.9	21.9	2.5	2.0	8.0	15.9	57	C225	£29.00
18.7	-	7.0	-	3.0	12.7	58	C225C	£29.00

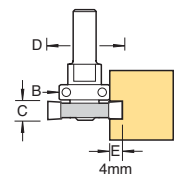
TCT INTUMESCENT RECESSING

- For either frame or door applications, with standard Intumescent Strip.
- Neatly cuts grooves on doors or frames to accept Intumescent Strip which enables the formation of effective barriers to both fire and smoke.
- By using alternative ball bearing diameters, other seal thicknesses can be introduced.
- Alternative bearings can be purchased to suit other thicknesses.



Shank Mounted Bearing Guided Intumescent Recesser 1/4" Shank

For 4.0mm thick intumescent strip.
 Ref. C209 is for 10.0mm width.
 Ref. C220 is for 15.0mm width.



D mm	C mm	B mm	E mm	Product Ref.	Shank Dia. 1/4"
24.0	10.0	16.0	4.0	C209	£26.59
24.0	15.0	16.0	4.0	C220	£27.88

Replacement Parts	Product Ref.	Price
Slotter 10mm kerf	SP-C209C	£19.27
Slotter 15mm kerf	SP-C220C	£17.55
Arbor for C209	33/23	£7.96
Arbor for C220	33/25	£10.23
Bearing 16.0mmØ	B16	£3.77

Alternative Bearings (for other strip thicknesses)			
Strip Thickness mm	Bearing mmØ	Product Ref.	Price
3.0	18.0	B18	£9.90
2.0	20.0	B20	£9.00

D mm	C mm	B mm	E mm	Product Ref.	Shank Dia. 1/2"
40.0	10.0	32.0	4.0	C208	£38.43
40.0	15.0	32.0	4.0	C221	£39.61
40.0	20.0	32.0	4.0	C223	£59.19

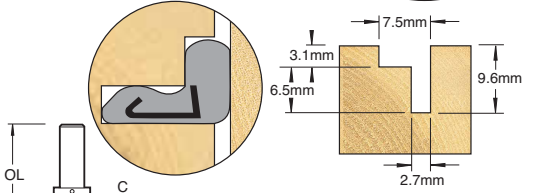
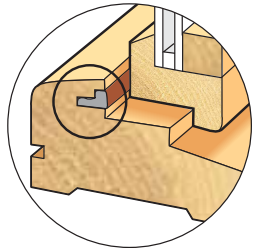
Replacement Parts	Product Ref.	Price
Slotter 10mm kerf	SP-C208C	£29.39
Slotter 15mm kerf	SP-C221C	£27.77
Slotter 20mm kerf	SP-C223C	£29.00
Arbor for C208	33/24	£9.04
Arbor for C221	33/26	£10.23
Arbor for C223	33/22	£13.00
Bearing 32.0mmØ	B32	£9.00

Alternative Bearings (for other strip thicknesses) *			
Strip Thickness mm	Bearing mmØ	Product Ref.	Price
2.0	36.0	B36	£9.00
3.0	34.0	B34	£9.00
5.0	30.0	B30	£9.69
6.0	28.0	B28	£9.69
7.0	26.0	B26	£7.43

* A spacer set SPACER/12 may be required for some bearings.

Shank Mounted Bearing Guided Aquamac 63 & Aquatex P6 Style Recesser

Ref. C206 is designed to accommodate the popular Schlegel® Aquamac 63 & Exitex® Aquatex P6 weather strips & allows for a particularly small gap between sash & frame. The slot can be positioned part way down the side of the rebate, or at the bottom of the rebate.



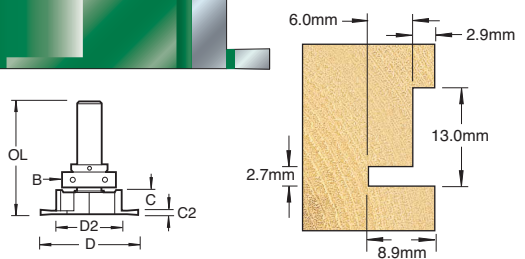
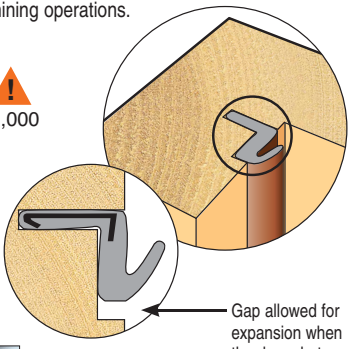
D mm	D2 mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
41.3	28.3	4.8	2.7	22.0	67.0	C206	£50.91

Shank Mounted Bearing Guided Aquamac 21 & Aquatex A10 Style Recesser

Ref. C207 recessing cutter will accommodate Schlegel® Aquamac21 & Exitex® Aquatex A10 seals. This cutter is designed for use in a wiping mode and comes complete with a guide bearing to reduce setting-up time & simplify machining operations.



18,000

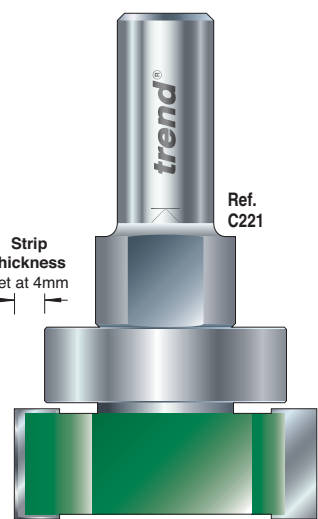


For Aqua Weatherseals
see page 174.

D mm	D2 mm	C mm	C2 mm	B mm	OL mm	Product Ref.	Shank Dia. 1/2"
46.3	34.3	10.3	2.7	28.6	90.0	C207	£50.91

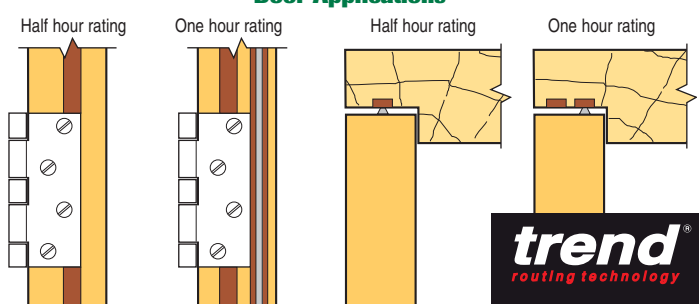
Shank Mounted Bearing Guided Intumescent Recesser 1/2" Shank

For 4.0mm thick intumescent strip.
 Ref. C208 is for 10.0mm width
 Ref. C221 is for 15.0mm width
 Ref. C223 is for 20.0mm width.



Strip thickness set at 4mm

Door Applications



All prices are exclusive of VAT



Supplied in a storage box

12 Piece TCT DOLLS HOUSE SET

available with 1/4" and 8mm shanks

Designed to suit dolls house requirements at 1:12 scale and for all types of miniature or small scale work. It is advisable that the router is held inverted in a table with a small aperture in the table and fence. Moulds are machined on a wide piece of stock and then cut off using a mini circular saw. Extra care must be taken when setting-up to ensure the required mould is created.

Straights

Refs. DH/01 - DH/03

Window sash & casement sash.
Rebate sections

Ogee Classic

Ref. DH/09

Cornices

Triple Bead

Ref. DH/12

Nosings & beadings

Modern Torus

Ref. DH/07

Nosing
Hand rail
Skirting

Triple Classic Ovolo

Ref. DH/11

Dado
Shelf top
Picture frame

Double Bead

Ref. DH/08

Beading
Picture frame
Chair rail
Skirting

Torus Bead

Ref. DH/05

Dado
Skirting
Architrave
Picture rail
Picture frame

Multi-Mould

Ref. DH/06

Dart Cornice
Coving
Cornices
Beads
Ovolo Mould
Skirting
Picture frame
Architrave

12 piece Cutter Sets	Product Ref.	Price
With 1/4" shank	SET/DH1X1/4TC	£99.00
With 8mm shank	SET/DH1X8MMTC	£99.00

Replacement Cutters							Shank Dia.
D mm	C mm	A Deg.	R mm	R2 mm	R3 mm	Product Ref.	1/4" & 8mm
1.6	5.0	-	-	-	-	DH/01	£12.92
2.0	5.0	-	-	-	-	DH/02	£12.92
3.2	8.0	-	-	-	-	DH/03	£12.92
12.7	7.0	-	1.0	-	-	DH/04	£26.59
12.7	9.5	-	1.0	-	-	DH/05	£26.59
22.0	13.0	-	3.5	-	-	DH/06	£30.14
12.7	7.5	45°	1.6	-	-	DH/07	£25.83
12.7	5.5	-	0.8	-	-	DH/08	£32.83
22.0	10.0	-	2.0	-	-	DH/09	£32.83
12.7	5.1	45°	-	-	-	DH/10	£20.99
15.9	8.3	-	2.0	1.5	1.0	DH/11	£32.83
15.0	15.2	-	1.5	1.0	0.75	DH/12	£32.83

Victorian Bull Nose

Ref. DH/04

Architrave
Skirting

Bead Ogee

Ref. DH/10

Door surround
Architrave

HAND MITRE SHEARS
For perfect mitre cuts of delicate mouldings beadings & weatherseals. Can be used on mouldings up to 10mm thick.
See page 182 for full details.
Ref. HM/SHEAR

30 Piece Premium Quality TCT STARTER SET IN PRESENTATION CASE

with 1/4" shanks

Thirty piece set containing a range of cutters including bearing guided tools for decorative woodworking. Supplied in a presentation kit case.

- Tungsten Carbide tipped chrome Molybdenum steel.
- Suitable for grooving, profiling and moulding.
- Use on softwoods, hardwoods, MDF and plywood.
- Lid flips back for easy access to cutters.

SET/SS30X1/4TC _____ £89.33



<p>Single Flute 3/16"</p> <p>4.8mmØ x 12.7mm</p>	<p>Two Flute 1/4"</p> <p>6.35mmØ x 16.0mm</p>	<p>Two Flute 3/8"</p> <p>9.5mmØ x 20.0mm</p>	<p>Two Flute 1/2"</p> <p>12.7mmØ x 20.0mm</p>	<p>Two Flute 5/8"</p> <p>15.9mmØ x 20.0mm</p>	<p>Two Flute 3/4"</p> <p>19.0mmØ x 20.0mm cut</p>
<p>Dovetail 3/8"</p> <p>9.5mmØ x 98°</p>	<p>Dovetail 1/2"</p> <p>12.7mmØ x 104°</p>	<p>Core Box 1/4"</p> <p>R3.2mm</p>	<p>Core Box 3/8"</p> <p>R4.8mm</p>	<p>Core Box 1/2"</p> <p>R6.4mm</p>	<p>Guided Bevel Trim</p> <p>60° x 12.7mm cut</p>
<p>Bevel Trim</p> <p>85° x 9.5mm cut</p>	<p>Ogee 5/64"</p> <p>R2.0mm x 12.7mmØ</p>	<p>Ovolo</p> <p>R5.5mm x 19mmØ</p>	<p>'V' Groove 1/4"</p> <p>45° x 6.4mmØ</p>	<p>'V' Groove 3/8"</p> <p>45° x 9.5mmØ</p>	<p>'V' Groove 1/2"</p> <p>45° x 12.7mmØ</p>
<p>Guided Trimmer 3/8"</p> <p>9.5mmØ x 12.7mm cut</p>	<p>Guided Trimmer 1/2"</p> <p>12.7mmØ x 12.7mm cut</p>	<p>Keyhole 3/8"</p> <p>9.5mmØ</p>	<p>Pierce & Trim</p> <p>6.4mmØ x 19.0mm cut</p>	<p>Guided Cove 1/8"</p> <p>R3.2mm</p>	<p>Guided Cove 3/16"</p> <p>R4.8mm</p>
<p>Guided Cove 1/4"</p> <p>R6.4mm</p>	<p>Guided Slotting 1/4"</p> <p>6.4mm x 9.5mm deep</p>	<p>Guided Roman Ogee 5/32"</p> <p>R4.0mm x 14.0mm cut</p>	<p>Guided Round Over 1/8"</p> <p>R3.2mm</p>	<p>Guided Round Over 3/16"</p> <p>R4.8mm</p>	<p>Guided Round Over 1/4"</p> <p>R6.4mm</p>

12 Piece Premium Quality **TCT STARTER SET** IN PRESENTATION CASE

with 1/4" shanks

Twelve piece set, containing a full range of premium quality cutters. Supplied in an attractive, durable presentation case.

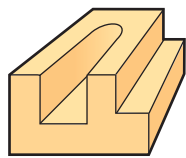


SET/SS12X1/4TC £52.74

- Tungsten Carbide tipped chrome Molybdenum steel.
- Suitable for grooving, profiling and moulding.
- Use on softwoods, hardwoods, MDF and plywood.

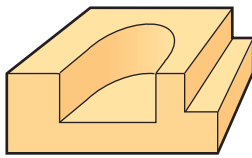


Two Flute 1/4"



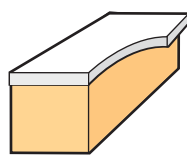
6.3mm Ø x 17.0mm

Two Flute 1/2"



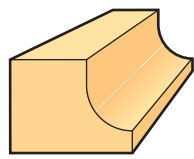
12.7mmØ x 19.0mm cut

Guided Trimmer 1/2"



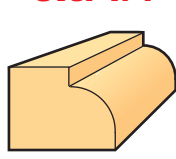
12.7mmØ x 12.7mm cut

Guided Cove 1/4"



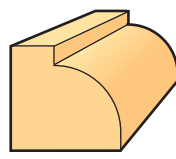
R6.3mm

Guided Round Over 1/4"



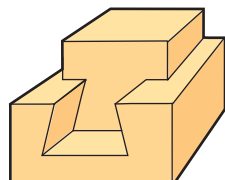
R6.35mm

Guided Round Over 3/8"



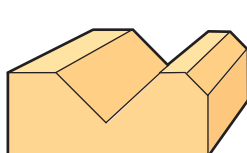
R9.5mm

Dovetail 1/2"



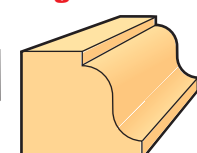
12.7mmØ x 104°

'V' Groove



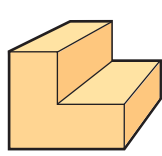
45°

Guided Roman Ogee 5/32"



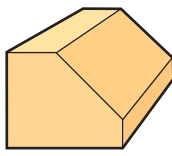
R4.0mm

Guided Rebater 5/16"



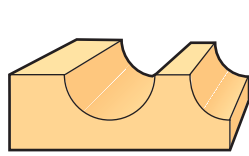
7.9mm rebate

Guided Chamfer



45°

Core Box 1/4"



R6.35mm

15 Piece Premium Quality **TCT STARTER SET** IN PRESENTATION BOX

with 1/2" shanks

Fifteen piece set, containing a comprehensive selection of premium quality cutters. Supplied in an attractive, durable presentation case.

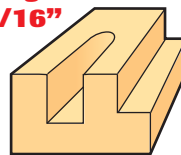


SET/SS15X1/2TC £95.79

- Tungsten Carbide tipped chrome Molybdenum steel.
- Suitable for grooving, profiling and moulding.
- Use on softwoods, hardwoods, MDF and plywood.
- Lid flips back for easy access to cutters.

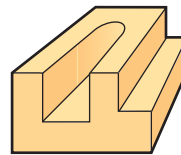


Single Flute 3/16"



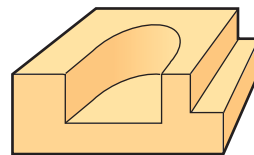
4.8mmØ x 11.0mm cut

Two Flute 1/4"



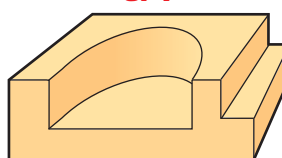
6.3mmØ x 19.0mm cut

Two Flute 1/2"



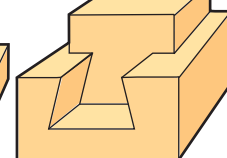
12.7mmØ x 25.0mm cut

Two Flute 3/4"



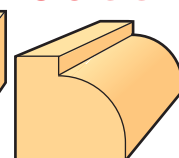
19mmØ x 25.0mm cut

Dovetail 1/2"



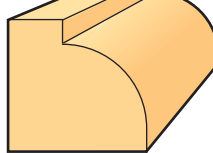
12.7mmØ x 104°

Guided Round Over 3/8"



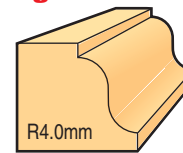
R9.5mm

Guided Round Over 1/2"



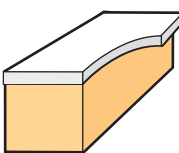
R12.7mm

Guided Roman Ogee 5/32"



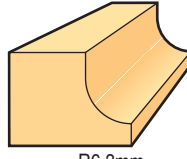
R4.0mm

Guided Trimmer 1/2"

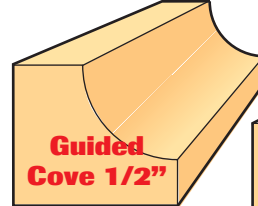


12.7mmØ x 25.0mm cut

Guided Cove 1/4"

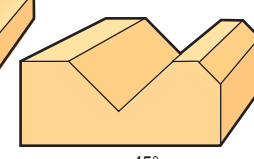


R6.3mm



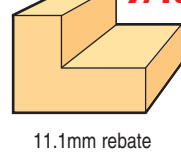
R12.7mm

'V' Groove



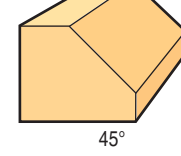
45°

Guided Rebater 7/16"



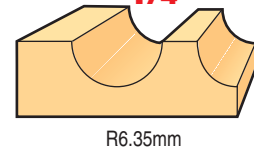
11.1mm rebate

Guided Chamfer



45°

Core Box 1/4"



R6.35mm

12 Piece TCT STARTER SET

with 1/4" shanks

Excellent value for money. This twelve piece cutter set contains a range of the most widely used cutters for decorative woodworking. Supplied in plastic carry case.



SET/SS8X1/4TC
£30.57

15 Piece TCT STARTER SET

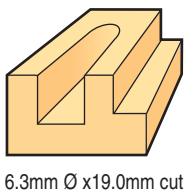
with 1/2" shanks

Fifteen piece cutter set, containing a range of popular cutters. Supplied in a plastic carry case.



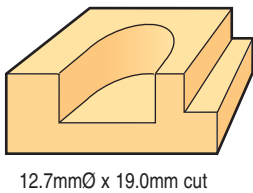
SET/SS9X1/2TC
£42.95

Two Flute 1/4"



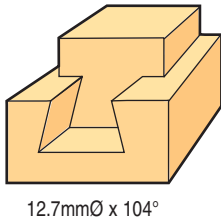
6.3mm Ø x 19.0mm cut

Two Flute 1/2"



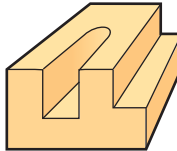
12.7mmØ x 19.0mm cut

Dovetail 1/2"



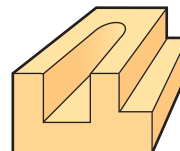
12.7mmØ x 104°

Single Flute 3/16"



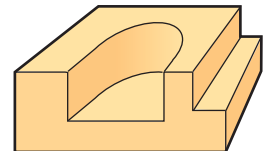
4.8mmØ x 11.0mm cut

Two Flute 1/4"



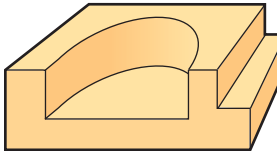
6.3mmØ x 19.0mm cut

Two Flute 1/2"



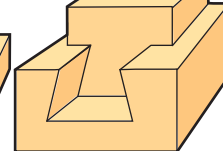
12.7mmØ x 25.0mm cut

Two Flute 3/4"



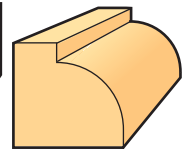
19mmØ x 25.0mm cut

Dovetail 1/2"



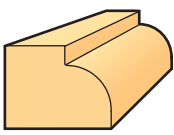
12.7mmØ x 104°

Guided Round Over 3/8"



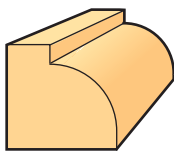
R9.5mm

Guided Round Over 1/4"



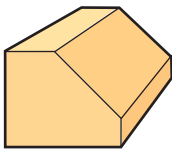
R6.35mm

Guided Round Over 3/8"



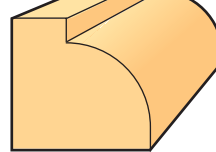
R9.5mm

Guided Chamfer



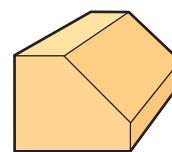
45°

Guided Round Over 1/2"



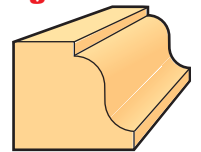
R12.7mm

Guided Chamfer



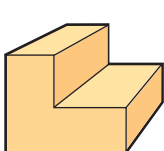
45°

Guided Roman Ogee 5/32"



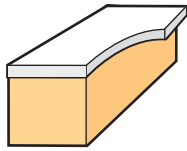
R4.0mm

Guided Rebater 3/8"



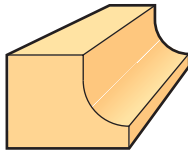
9.5mm rebate

Guided Trimmer 1/2"



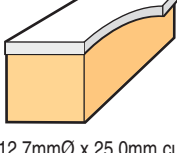
12.7mmØ x 12.7mm cut

Guided Cove 1/4"



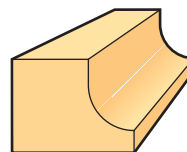
R6.3mm

Guided Trimmer 1/2"

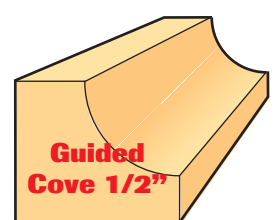


12.7mmØ x 25.0mm cut

Guided Cove 1/4"



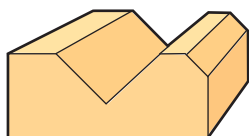
R6.3mm



Guided Cove 1/2"

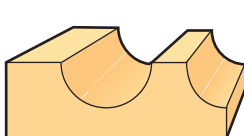
R12.7mm

'V' Groove



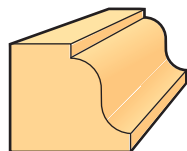
45°

Core Box 1/4"



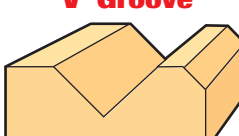
R6.35mm

Guided Ogee 5/32"



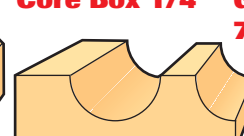
R4.0mm

'V' Groove



45°

Core Box 1/4"



R6.35mm

Guided Rebater 7/16"



11.1mm rebate

SPARE PARTS FOR ROUTER CUTTERS

Cutter Reference	Replacement Bearings	Bearing Fixing Pack Screws	Collar Packs & Circlips	Blade Fixing Screws
7/90 & 7/91	B16	-	-	-
7/96 - 7/99	BNT/2	SP-E	-	-
8/20	B127A	SP-C	-	-
8/30 & 9/70	B16F	SP-D	-	-
8/40 - 44	B127A	SP-C	-	-
8/51 & 8/53	B127A	SP-C	COLL/14	-
9/41 & 9/42	B95A	SP-J	-	-
9/55 - 9/57	B127A	SP-C	-	-
9/70	B16F	SP-D	-	-
9/71	B127A	SP-C	-	-
9/72-9/76	B16F	SP-D	-	-
9/77	B19	SP-A	-	-
9/78	B17	SP-A	-	-
9/80	B16	SP-A	-	-
9/85	B16F	SP-A	-	-
9/87 & 9/88	B16F	SP-D	-	-
9/95 - 9/98	B16 & B16	SP-E	COLL/14	-
11/20	B127	-	COLL/14	-
11/41	B19C	-	COLL/12	-
11/60	BNT/2	SP-E	-	-
11/40 & 13/40	B127	-	COLL/14	-
13/41	B16	-	COLL/14	-
13/42	B19	-	COLL/14	-
13/50	B19C	-	COLL/12	-
17/01	B127	-	COLL/14	-
17/1	B19	-	COLL/14	-
17/2	BB22	-	COLL/14	-
17/4	B29C	-	COLL/14	-
18/53 & 18/55	BB22	-	CIRC/1	-
18/54 & 18/56	B35G	-	CIRC/2	-
18/80 - 18/84	B127A	SP-C	-	-
21/1 (1/4)	B19	-	COLL/14	-
21/1 (1/2)	B19C	-	COLL/12	-
21/2	B254G	-	COLL/12	-
21/3	B38G	-	COLL/12A	-
22/4	B127A	SP-C	-	-
23/09 & 23/12	B127	-	COLL/14	-
23/10 (1/4)	B19	-	COLL/14	-
23/10 (1/2)	B19C	-	COLL/12	-
23/11	B29C	-	COLL/12	-
25/3 & 25/5	B95A, B127A, B16A, B16D	SP-C	CIRC/3	-
25/7	B127A, B16A, B19A, B19C	SP-C	CIRC/2	-
26/2	B127	-	COLL/14	-
26/3	B19	-	COLL/14	-
26/4	B16	-	COLL/14	-
27/35 & 27/59	BB28	-	-	-
30/2 - 30/6	B127	-	COLL/14	-
34/90 - 34/92	B127, B16, B19	SP-E	-	-
40/13 - 40/16	B95A, B127A, B16A	SP-J	-	-
40/32	B127A	SP-S	-	-
41/5	B127A	SP-C	-	-

Replacement Bearings

To order the correct replacement bearing, please use the chart above.

Care and maintenance

Check bearings regularly for free running and replace if faulty.

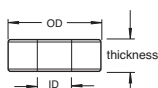
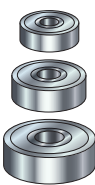
Bearings are shielded to prevent penetration of dust and grease packed for life. They should not be cleaned with solvent or lubricated as this will dissolve the grease and cause premature bearing failure. Scrape off any resin build-up.

Ref. B182 is sleeved and can be reground.

Always check the tightness of the fixing screw before using cutter.

Bearing Size Conversion

inch	mm
1/8	= 3.2
3/16	= 4.76
1/4	= 6.35
3/8	= 9.55
1/2	= 12.7
1	= 25.4
1-1/8	= 28.6
1-3/8	= 34.9



OD	ID	Thickness	Product Ref.	Price
3/16"	3/32"	3/32"	B48J	£5.28
1/4"	1/8"	7/64"	B63B	£5.28
3/8"	1/8"	5/32"	B95B	£5.38
3/8"	3/16"	1/8"	B95A	£5.28
1/2"	1/8"	11/64"	B127B	£6.79
1/2"	3/16"	3/16"	B127A	£4.20
1/2"	1/4"	3/16"	B127	£6.36
14.0mm	3/16"	5.0mm	B14A	£9.69
5/8"	1/8"	3/16"	B16B	£7.96
5/8"	3/16"	3/16"	B16A	£5.38
5/8"	1/4"	3/16"	B16	£3.77
5/8"	3/8"	5/32"	B16D	£9.69
16.0mm	5.0mm	4.9mm	B16F	£9.69
16.0mm	8.0mm	5.0mm	B16E	£9.00
17.0mm	1/4"	7/32"	B17	£9.69
18.0mm	1/4"	7/32"	B18	£9.90
18.2mm	1/4"	3/16"	B182	£7.96
19.0mm	6.0mm	6.0mm	B19H	£7.43
3/4"	1/8"	3/16"	B19B	£8.51
3/4"	3/16"	3/16"	B19A	£6.79
3/4"	1/4"	9/32"	B19	£4.20
3/4"	1/2"	5/32"	B19C	£6.36
20.0mm	1/4"	5.9mm	B20	£9.00
22.0mm	1/4"	6.0mm	B22	£9.00
26.0mm	10.0mm	8.0mm	B26E	£13.56
28.0mm	12.0mm	8.0mm	B28	£9.69
30.0mm	3/16"	5.0mm	B300A	£9.69
30.0mm	1/4"	9/32"	B300	£9.00
22.0mm	8.0mm	7.0mm	BB22	£9.04
22.0mm	1/2"	6.0mm	B22C	£13.03
7/8"	3/8"	9/32"	B78D	£8.51
23.0mm	1/2"	5.0mm	B23C	£8.51
24.0mm	1/2"	5.0mm	B24C	£8.51
25.0mm	15.0mm	6.0mm	B25G	£12.17
25.4mm	15.0mm	5.5mm	B254G	£12.17
1"	1/2"	4.0mm	B254C	£12.17
28.0mm	8.0mm	8.9mm	BB28	£12.17
28.0mm	1/2"	5.0mm	B28C	£13.03
1-1/8"	1/2"	5/16"	B29C	£9.00
32.0mm	12.0mm	10.0mm	B32	£9.00
35.0mm	15.0mm	11.0mm	B35G	£12.17
1-3/8"	1/2"	7/16"	B35C	£12.17
38.1mm	15.0mm	8.5mm	B38G	£10.76
41.0mm	8.0mm	10.6mm	BB41	£12.17
43.0mm	8.0mm	9.6mm	BB43	£12.17

Cutter Reference	Replacement Bearing	Bearing Fixing Packs	Collar Packs & Circlips	Blade Fixing Screw
45/1 - 45/3	B63B	SP-G	-	-
46/01	B127A	SP-S	-	SP-46/01D
46/010	B127A	SP-W	-	RT/M3.0
46/02 & 46/03	B19H	RT/M4.0	-	SP-46/02D
46/05 & 46/07	B63B	-	-	-
46/06	B18	SP-A	-	-
46/09	B19C	-	COLL/12	-
46/2	B19	SP-E	-	-
46/23	B127A	SP-C	-	-
46/3 - 46/6C	B16	SP-A	-	-
46/6D - 46/6F	B127A	SP-C	-	-
46/7	B18	-	-	-
46/7/50	B127	SP-A	-	-
46/8/50	B95A	SP-C	-	-
46/10	B26E	-	COLL/38	-
46/11 - 46/18	B95A & B127A	SP-C	-	-
46/19	B19A	SP-C	-	-
46/20	B19	SP-E	-	-
46/21 & 46/22	B18	SP-A	-	-
46/23	B127A	SP-C	-	-
46/29 - 46/33	B95A & B127A	SP-C	-	-
46/34	B127A & B19A	SP-C	-	-
46/35	B127 & B19	SP-A	-	-
46/37	B95B	SP-F	-	-
46/38	B127A	SP-C	-	-
46/39 & 46/39L	B95A, B127A, B16A & B19A	SP-C	-	-
46/40	B127 & B16	SP-A	-	-
46/41	B95A	SP-C	-	-
46/42	B95A & B127A	SP-C	-	-
46/43	B127A	SP-C	-	-
46/44	B22, B19 & B16	SP-E	-	-
46/45 - 46/49	B127A	SP-C	-	-
46/50	B127 & B16	SP-A	-	-
46/52	B127A & B16A	SP-C	-	-
46/55	B127A	SP-C	-	-
46/56	B16F	SP-D	-	-
46/57 & 46/58	B19	SP-E	-	-
46/60 - 46/66	B95A & B127A	SP-C	-	-
46/67 & 46/68	B127A & B95A	SP-C	-	-
46/70 & 46/71	B127A & B16A	SP-C	-	-
46/75	B95B & B127B	SP-F	-	-
46/80	B127A	SP-C	-	-
46/82	B127A & B127A	-	-	-
46/84 - 46/85	B127A	SP-C	-	-
46/90	B16	-	COLL/14	-
46/91 - 46/913	B127	-	COLL/14	-
46/92	B16	-	COLL/14	-
46/93	B95A & B127A	SP-C	-	-
46/94	B19C	-	COLL/12	-
46/9/50 & 46/9/60	B127A	SP-C	-	-
46/95 & 46/96	B127	-	COLL/14	-
46/97 - 46/160	B95A & B127A	SP-C	-	-
46/101	B254G	-	COLL/12	-
46/100	B25G	-	COLL/12	-
46/103 - 107	B127A	SP-C	-	-
46/125, 46/115	B95A + B127A	SP-C	-	-
46/130 - 160	-	-	-	-
46/200 & 201	B19A	SP-T	-	-
46/210	B127A	SP-C	-	-
46/211	B182	SP-E	-	-
46/212	B19	SP-E	-	-
46/230 - 46/280	B95B & B127B	SP-F	-	-
46/282 & 46/283	B127A & B16A	SP-C	-	-
46/290	B95A & B127A	SP-C	-	-
46/300 & 301	B19 & B19C	SP-E	COLL/12	-
46/360	B127A	SP-C	-	-
46/390	B127 & B127	SP-Q	-	-
46/401	B95A	SP-C	-	-
46/900 - 46/902	B95	-	COLL/14A	-
84/19 & 84/21	B16	SP-A	-	-
84/24	B127	SP-A	-	-
84/84	B16	-	-	-

Multi-bearing Packs

Contain the same size bearing for production applications. Reduced price for each individual bearing.



Description	OD	ID	Product Ref.	Price
10 off B48J	3/16"	3/32"	B48J/10	£50.05
10 off B63B	1/4"	1/8"	B63B/10	£32.29
10 off B95A	3/8"	3/16"	B95A/10	£38.43
10 off B127A	1/2"	3/16"	B127A/10	£32.29
10 off B19H	19.0mm	6.0mm	B19H/10	£45.20
10 off B16	5/8"	1/4"	B16/10	£24.32
10 off B19C	3/4"	1/2"	B19C/10	£48.65

Mixed Bearing Multi-Packs

Packs of popular bearings with same bore size, for use with router cutters. Three packs available with 1/8", 3/16" and 1/4" ID.

Description	ID	Product Ref.	Price
Comprises 1 off each: B95B, B127B, B16B & B19B	1/8"	B/PACK/1	£23.79
B95A, B127A, B16A & B19A	3/16"	B/PACK/2	£15.28
B127, B16 & B19	1/4"	B/PACK/3	£9.69

Rubber Shielded Ball Bearings

Give an improved protection from dust and dirt.

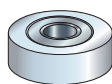


OD	ID	Thickness	Product Ref.	Price
1/2"	3/16"	3/16"	B127ARS	£9.69
5/8"	1/4"	3/16"	B16RS	£5.38
3/4"	1/4"	9/32"	B19RS	£5.38
22.0mm	8.0mm	7.0mm	BB22RS	£7.43
35.0mm	15.0mm	11.0mm	B35GRS	£13.56

Plastic Sleeved Bearings

Plastic sleeved for solid surface cutters.

Refs. BNT/2 & BNT/5 are tapered.



OD	ID	Thickness	Product Ref.	Price
1/2"	3/16"	4.9mm	BN/4	£7.43
3/4"	1/4"	5.8mm	BN/1	£7.43
28.6mm	15.0mm	9.0mm	BN/3	£15.83
20/21.8mm	1/4"	5.7mm	BNT/2	£7.43
21/22.4mm	1/4"	6.8mm	BNT/5	£7.43

All prices are exclusive of VAT

Cutter Reference	Replacement Bearing	Bearing Fixing Packs	Collar Packs & Circlips	Blade Fixing Screw
90/1 - 90/4	B127A	SP-C	-	-
90/10 & 90/11	BN/1	SP-E	-	-
90/12	B16F	SP-D	-	-
90/13 & 90/14	B16	SP-A	-	-
90/20 & 90/21	BN/3	-	COLL/12	-
90/23 & 90/24	B29C	-	-	-
90/25 & 90/26, 90/28	BN/4	SP-C	-	-
90/29	BNT/5	SP-E	-	-
90/30	B19	SP-E	-	-
90/31	B29C	-	COLL/12	-
90/40	B16F	SP-D	-	-
91/20	BB41 & BB43	-	-	-
92/1 - 92/6	B127A	SP-C	-	-
92/20 - 92/27	B16F	SP-D	-	-
93/3	B16F	SP-D	-	-
93/1	B16F	SP-C	-	-
93/2 & 93/10	B127A	-	-	-
93/11	B16A	SP-D	-	-
331	B22C	-	COLL/12	-
333	B28C	-	COLL/12	-
334	B29C & B35C	-	COLL/12	-
343 & 344	B29C	-	COLL/12	-
346 & 348	B32	-	-	-
753	BB16	-	-	-
865	B127A	SP-C	-	-
C040	B127A	SP-I	-	-
C049	B95B	SP-C	-	-
C059	B95B	SP-F	-	-
C060	B95B	SP-H	-	-
C061	B95B	SP-F	-	-
C062 - C063A	B95A	SP-H	-	-
C063B, C063C, C065 & C066	B127A	SP-C	-	-
C074 - C079E	B95A & B127A	SP-I	-	-
C086	B95A	SP-H	-	-
C087	B95B	SP-H	-	-
C090	B95B	SP-F	-	-
C091	B95A	SP-C	-	-
C094	B95A & B127A	SP-I	-	-
C095	B95A & B127A	SP-C	-	-
C096	B95A & B127A	SP-I	-	-
C097	B95A	SP-I	-	-
C098 - C099	B95A & B127A	SP-I	-	-
C104	B95A & B127A	SP-I	-	-
C105	B95A & B127A	SP-C	-	-
C111	BB22	-	CIRC/1	-
C112, C115 & C115A	B95A	SP-I	-	-
C116 - C116A	B127A	SP-I	-	-
C117	B16	SP-D	-	-
C117A & C117B	B19	SP-I	-	-
C119	B127A	SP-C	-	-
C119A	B127A	SP-I	-	-
C121 & C121D	B127	-	COLL/14	-
C121A	BB16	-	COLL/8	-
C121C & C121E	B16	-	COLL/14	-
C122 & C121B	B127A	SP-I	-	-
C123	B19	-	COLL/14	-
C130	B16	SP-I	-	-
C131	BB22	-	CIRC/1	-
C133	B19	SP-C	-	-
C134, C138A, B & C	B127A	SP-C	-	-
C138 - C139	B95A	SP-C	-	-
C140	B127A	SP-I	-	-
C143 - C148	B127A	SP-I	-	-
C149	BB22	-	-	-
C156 - C158	BB22	-	-	-
C152	B127A, B16A & B19A	SP-J	-	-
C155	BB22	-	-	-
C162 - C162A	B127	-	COLL/14	-
C165 - C166	B19C	-	COLL/12	-
C167 - C168	B63B	SP-R	-	-
C170	B127A	SP-I	-	-

Cutter Reference	Replacement Bearing	Bearing Fixing Packs	Collar Packs & Circlips	Blade Fixing Screw
C183 - C184	B127A	SP-I	-	-
C190 - C191	B127A	SP-I	-	-
C193	B95A & B127A	SP-I	-	-
C195 - C197	B127A	SP-I	-	-
C198	B95A & B127A	SP-I	-	-
C199	B19 & B19C	SP-C	COLL/12	-
C201 & C203	B35G	-	CIRC/2	-
C204	BB22	-	-	-
C205	B127A	SP-I	-	-
C206	B22C	-	COLL/12	-
C207	B29C	-	COLL/12	-
C208 & C221	B32	-	-	-
C209 & C220	B16	-	-	-
C210 - C213	B22C	-	COLL/12	-
C210A - C213A	BB20	-	COLL/14	-
C215	B127A	SP-I	-	-
C216	B16F	SP-I	-	-
C217 & C217A	B127A	SP-I	-	-
C223	B32	-	-	-
C224	B16	-	COLL/14	-
C225	B16	SP-C	-	-
C225C	B127	SP-C	-	-
C226	B19	SP-I	-	-
C255 & C256	BB34 & BB22	-	-	-
C260	B16	SP-I	-	-
C265	B127A	SP-I	-	-
C266	B95A	SP-I	-	-
C272 & C273	B127A	-	COLL/14	-
MB	B48J	SP-X	-	-
PSC	BB22	-	-	-
QUAD	BB22	-	-	-
RT/03	-	-	-	RT/M3.0
RT/04 - RT/08, RT/10, 11(M), 12(M), RT/13 - RT/15 - RT/19, RT/21	-	-	-	RT/3.5
RT/23 - RT/24	B127	-	-	SP-46/02D
RT/33, RT/39	B16	-	-	RT/3.5 & SP-46/02D
RT/30 - RT/32	-	-	-	RT/3.5 & SP-46/02D
RT/40 & RT/41	-	-	-	RT/3.5 & SP-46/02D
RT/50, RT/51 & RT/60	-	-	-	SP-46/02D
RT/65	B127A	SP-W	-	RT/M3.0
RT/70	B19C	-	-	RT/3.5
RT/80	-	-	-	RT/3.5A
RT/81	-	-	-	RT/M3.0
RT/100	B127	-	-	RT/M3.0
RT/130, 260	B127A	-	-	RT/M3.0
RT/323	-	-	-	RT/3.0
RT/331	B127A	SP-W	-	RT/M3.0
RT/343	B35C	-	COLL/12	-
RT/391	B95A	SP-W	-	RT/M3.0
S46/02	B63B	SP-G	-	-
S49/10	B127 & B127	-	COLL/14	-
SSP/1-2B, 4 - 9B	B95A & B127	SP-C	COLL/14	-
SSP/3-3B	B95B & B127	SP-F	COLL/14	-
T46/0 & T46/02	B95A	SP-C	-	-
T46/01	B127A	SP-C	-	-
T46/04	B127A	SP-C	-	-
T46/1	B16	SP-E	-	-
TR23 & TR24	B63B	SP-S	-	-
TR25	B95A	SP-S	-	-
TR26 - TR28	B127A	SP-S	-	-
TR29	B127	-	COLL/14	-
TR29A	BB16	-	COLL/8	-
TR30	B19C	-	COLL/12	-
TR31 - TR33	B95A	SP-S	-	-
TR34	B95A, B127A, B16A, B19A	SP-S	-	-
TR35	B127A, B16A, B19A	SP-S	-	-
TR38	BB16	-	COLL/8	-
TR39	BB19C	-	COLL/12	-
TR41 & TR42	B32	-	-	-
TR46	B32	-	-	-
TR47	B95A	SP-I	-	-

Bearing Fixing Packs

Spare part packs make ordering spares easier. Packs include hex key (if required), screw, washer and shield (if required). See chart above for selection of correct pack and replacement bearing.



Key Type	Size A/F	Cap Head Screw	Washer ID	Shield OD x ID	Product Ref.	Price per Pack
Hex	3mm	M4 x 6mm	4.0mm	-	SP-A	£1.72
Hex	3mm	M4 x 6mm	4.0mm	5/8" x 1/4"	SP-B	£1.72
Hex	3/32"	NC5 x 3/8"	3.5mm	{ 1/2" x 3/16" 5/16" x 3/16" }	SP-C	£2.27
Hex	3/32"	NC5 x 3/8"	3.5mm	16mm x 5mm	SP-D	£1.72
Hex	4mm	NF10 x 1/2"	5.0mm	-	SP-E	£1.72
Hex	5/64"	NC3 x 3/8"	2.0mm	3/8" x 1/8"	SP-F	£1.72
-	-	NC2 x 7/32" (Pozifit)	2.0mm	-	SP-G	£1.19
Hex	{ 2.5mm 3/32" }	{ 1/8" x 3/8" M3 x 8mm }	3.5mm	-	SP-H	£1.72
Hex	{ 2.5mm 3/32" }	{ M3 x 8mm NC5 x 3/8" }	{ 3.5mm 5.0mm }	1/2" x 3/16"	SP-I	£2.27
Hex	2.5mm	M3 x 8mm	5.0mm	1/2" x 3/16"	SP-J	£1.72
Hex	3/32"	NC5 x 1/2"	3.5mm	-	SP-Q	£2.27
Hex	5/64"	M2 x 6mm	2.0mm	-	SP-R	£2.27
Hex	2.5mm	M3 x 6mm	3.5mm	-	SP-S	£1.51
Hex	5/64"	M3 x 12mm (cstk)	-	-	SP-T	£1.51
-	-	M3 x 8mm (pan)	-	5/16" x 3/16"	SP-W	£8.51
-	-	Hex nut	-	4.2mm - 2.15mm	SP-X	£4.85

Key Type	Key Size	Product Ref.	Price
Hex	1.5mm	RT/KEY/1.5	£5.71
Hex	1/16"	AK/116	£0.86
Hex	5/64"	AK/564	£1.89
Hex	3/32"	AK/332	£0.81
Hex	2.5mm	AK/25	£0.81
Hex	3.0mm	AK/3	£0.81
Hex	1/8"	AK/18	£0.81
Hex	4.0mm	AK/4	£0.81
Torx®	T9	RT/KEY/T9	£4.52
Torx®	T15	RT/KEY	£4.52

Keys

Gives positive and quick action to help prevent overtightening and to allow quick tightening of screw.



Collar Packs

Collar Packs are used for cutters with shank mounted bearings. Packs include one collar, grub screw and hex key.



Collar OD	Collar ID	Hex Key	Product Ref.	Price per Pack
11.0mm	1/4"	1/16"	COLL/14	£2.05
14.0mm	8.0mm	5/64"	COLL/8	£2.05
15.8mm	3/8"	1/16"	COLL/38	£2.05
15.0mm	3/8"	1/16"	COLL/38A	£2.05
18.0mm	1/2"	1/16"	COLL/12	£2.05
20.0mm	1/2"	1/16"	COLL/12A	£2.05

Circlips

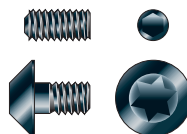
Sprung steel fasteners to hold bearings in position onto grooved shanks.



Collar ID	Product Ref.	Price per Pack
8.0mm	CIRC/1	£1.19
1/2"	CIRC/2	£1.19

Blade Fixing Screws for Rota-Tip

Always use our replacement screws if those supplied with the tool are lost or need replacement.



Screw Type	Screw Size	Key Required	Screw Product Ref.	Price
Slot	M3 x 4mm, dome 7mmØ	-	RT/M3.0	£2.58
Torx®	M3 x 4mm, dome 5.5mmØ	Torx® T9	RT/3.0	£2.58
Torx®	M3.5 x 5mm, 6mmØ	Torx® T15	RT/3.5	£2.58
Torx®	M3.5 x 5.5mm, dome 6mmØ	Torx® T15	RT/3.5A	£2.58
Torx®	M4 x 5.5mm, dome 6mmØ	Torx® T15	SP-46/02D	£1.72
Set	M3 x 5mm	Hex 1.5mm	SP-46/01D	£1.19
Hex	M4 x 10mm, dome 7.3mmØ	Hex 2.5mm	RT/M4.0	£1.72

Bearing Fixing Screws for Rota-Tip ▲

Spare fixing screws.



Type	Dome Screw Size	Key Required	Product Ref.	Price
Torx®	M4 x 5.5mm	T15	SP-46/02D	£1.72
Hex	M4 x 10mm	2.5mm A/F	RT/4.0	£2.05

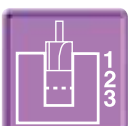
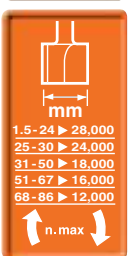
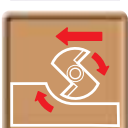
SAFETY INFORMATION & CUTTER CARE

Before use to ensure safe working & to get the best from your Trend cutters, read the following safety instructions & cutter care.



Power Tool Safety

- Ensure the power tool is in compliance with 2006/42/EC (identified by the CE marking on the power tool).
- Read and understand instructions supplied with power tool, attachment and cutter.
- Always remove the plug from the socket before making any adjustments to the machine.
- Disconnect power tool and attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position and cutter has stopped rotating.
- Do not wear loose clothing. Make sure baggy sleeves are rolled up and ties are removed. Ensure long hair is tied back.
- Always trail the cable away from the working area.
- Always keep the area around the work piece and the floor clear of obstacles.
- The level of noise when routing may exceed 85 dB(A) and ear defenders should be worn.
- Always wear eye protection in the form of goggles, safety spectacles or a visor.
- Always wear a respirator or dust protection mask. Dust masks/filters should be changed regularly. Fit dust extraction.
- All Personal Protective Equipment (PPE) must meet current UK and EU legislation.
- Trial cuts should be made on waste material before starting any project.
- Always clamp securely the material being machined.
- Never leave the power tool unattended when it is running.
- Always wait until the spindle stops rotating before making any adjustments.
- Periodically check all nuts and bolts to make sure they are tight and secure.
- Always keep guards in place and in good working order.
- Only use cutting tools for woodworking that meet EN847-1/2 safety standards and any subsequent amendments.
- Hand held power tools produce different vibration levels. Always refer to the specifications and relevant Health and Safety Guide.



Routing Safety

- Disconnect machine from power source before carrying out any adjustments.
- Before each use check that the cutting tool is sharp and free from damage. Do not use the cutting tool if it is dull, broken or cracked or if any other damage is noticeable or suspected.
- Keep hands, hair and clothing clear of the cutter.
- Clamping surfaces shall be cleaned to remove dirt, grease, oil and water.
- Tool's shank must be inserted into the router's collet at least all the way to the marked point.
- Tools and tools bodies shall be clamped in such a way that they shall not become loose during operation.
- Care shall be taken when mounting tools to ensure that the clamping is by the shank of the tool and that the cutting edges are not in contact with each other or with

the clamping elements.

- Fastening screws and nuts shall be tightened using the appropriate spanners etc., and to the torque value provided by the manufacturer.
- Extension of the spanner or tightening using hammer blows shall not be permitted.
- Clamping screws shall be tightened according to instructions provided by the manufacturer. Where instructions are not provided, clamping screws shall be tightened in sequence from the centre outwards.
- Cutting tools are sharp. Care should be taken when handling them.
- Check that the cutter is fitted securely in the router collet.
- Always remove spanners and hex keys from the cutter.
- Check before starting to cut, that there are no obstructions in the path of the router. When cutting through the full thickness of the material, ensure there are no obstacles beneath the work piece.
- The direction of routing must always be opposite to the cutters direction of rotation. Do not back-cut or climb-cut.
- Do not switch on the router with the cutter in contact with the work piece and do not feed the cutter into the work piece until it is at full speed.
- Always guide the router with both hands.
- When you are finished routing, release the plunge and allow the machine to come to a complete stop.
- Ensure the shank size is compatible with the collet.
- Ensure the cutter can be used safely with the chosen router before use.
- When using stacked tooling (multi-blade, block, groover etc.) on a spindle arbor, ensure that the cutting edges are staggered to each other to reduce the cutting impact.
- Feed the router at a constant speed. Too slow a feed speed will result in burning the material and overheating the cutter.
- Never use cutters with a diameter exceeding the maximum diameter indicated in the technical data of the power tool or attachment used.
- Do not take heavy and deep cuts in one pass as this will overload the router.

Maximum Speed (n.Max)

- The maximum speed marked on the tool, or shown in the chart or on the packaging should not be exceeded. Where stated, the speed range should be adhered to. Recommended speeds are shown in our Routing Catalogue, in our instructions and/or on our website.

Using Routers in a Fixed Position

- After work, release the router plunge to protect the cutter.

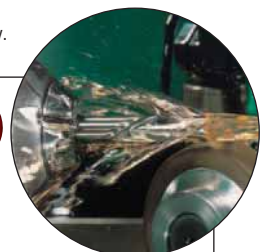
- Always use a push-stick or push-block for last 300mm of the cut.
- Whenever possible use a work holding device or jig to secure component being machined.
- Ensure attachment is securely fitted to the workbench, with table surface at approximately hip height.
- Use a No-Volt Release Switch. Ensure it is fixed securely, easily accessible and is used correctly.
- Do not use awkward or uncomfortable hand positions.
- The use of a fine height adjuster is highly recommended (if available for your router) for accurately adjusting the height of the cutter for operations such as dovetailing, or in a fixed head use.
- Do not reach underneath the table or put your hands or fingers at any time in the cutting path while tool is connected to a power supply.

Cutter Care

- Always read the instructions supplied with the router cutter.
- Do not drop cutters or knock them against hard objects.
- Cutter shanks should be inserted into the collet all the way to the marked point. Do not insert shank too far into the collet. Leave about 3mm of shank showing.
- Do not over-tighten the collet nut as this will score the shank and create a weakness. If the shank is marked please discard the cutter.
- Periodically check the router collet and collet nut for wear. A worn distorted collet should be discarded.
- Cutters should be kept sharp to avoid burning and to maintain a good finish on the work piece. Do not use blunt cutters.
- Cutters should be kept clean. Resin build-up should be removed at regular intervals with Resin Cleaner. The use of a lubricant such as Trendicote PTFE spray will help prevent resin build-up.
- Do not take deep cuts in one pass, take several shallow passes to reduce the side load applied to the cutter.
- Very small diameter cutters should be handled and used with care.
- Always return the cutter to its packaging after use.
- Always use router cutters in a router. Router cutters must not be used in a drill. Drill and boring bits must not be used in a router. Router cutters must only be used for the material cutting application for which they are designed. Do not use on metal or masonry.

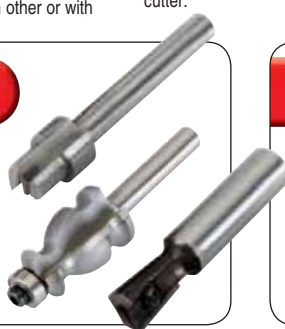
Repair of Tools/Maintenance

- Repair of tools is only allowed in accordance with the manufacturers instructions.
- The design of composite (tipped) tools shall not be changed in the process of repair. Composite tools shall be repaired by a competent person, i.e. a person of training and experience, who has knowledge of the design requirements and understands the levels of safety to be achieved.
- Repair shall therefore include e.g. the use of spare parts which are in accordance with the specification of the original parts provided by the manufacturer.
- Tolerances which ensure correct clamping shall be maintained.
- Care shall be taken that regrinding of the cutting edge will not cause weakening of the body and the connection of the cutting edge to the body.



SPECIAL CUTTERS

Router cutters can be made to customer's specific requirements. Please provide exact dimensions or a wood profile, shank size, material grade (e.g. TCT or PCD), flute form, number of tips, rotation and material to be cut to enable us to provide a quotation. Please contact Trend Technical Support for further information.



RE-SHARPENING

Cutting tools can be honed on a diamond stone or sent away for professional re-sharpening. Router cutters and sawblades can be honed on Diamond Whetstones. Please see pages 199-204 of catalogue. Trend or certain Trend agents can offer a re-sharpening service. For further information on Trend's re-sharpening service please contact Trend Technical Support.



Technical Support: 01923 249911

Visit:

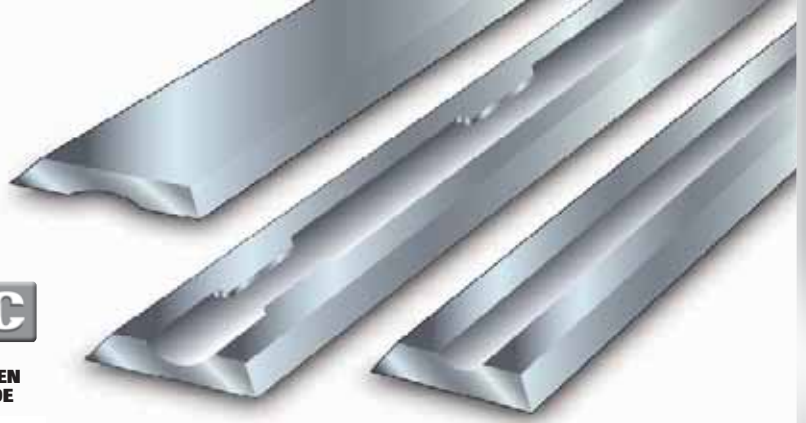
www.trend-uk.com/safety

For more safety information

SOLID CARBIDE PLANER BLADES

Trend Solid Carbide Planer Blades fit most makes of portable electric planers and are supplied in pairs.

- Professional versions made from high grade extended life carbide.
- Two cutting edges and reversible for extended life.
- Conversion kit required for some planers.

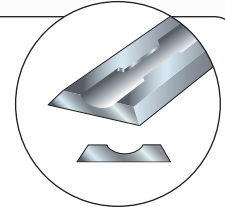


PROFESSIONAL PLANER BLADE PB/25

Blade length 80.5mm
Blade width 5.9mm
Blade thickness 1.2mm

Make	Model No.
AEG (ATLAS COPCO)	450
DEWALT	DW676K
ELU	MFF40, MFF80K, MFF80, MFF81, MFF81K

PB/25 (price per pair) **£10.20**



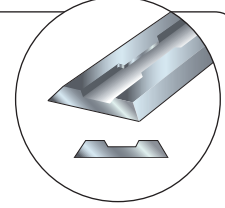
PROFESSIONAL PLANER BLADE PB/29

Blade length 82.0mm
Blade width 5.5mm
Blade thickness 1.1mm

Make	Model No.
AEG (ATLAS COPCO)	EH82, EH82.1, EH700, EH822, H750, H500, EH3-82, EH800, EH450
BLACK & DECKER	BD710, DN710, DN720, BD711, KW712, KW713, KW725, BD713, BD725
BOSCH	PHO2-82, PHO3-82/B, PHO15-82, PHO16-82, PHO25-82, PHO30-82, PHO100, PHO150, PHO200, PH300, 1592-9, GHO282, GH31-82, GHO36-82C
CASALS	CE82, CE98ACE
DEWALT	DW677, DW678K, DW678EK, DW680, D26500, D26501
DRAPER	PT682, P882
FELISATTI	TP282
FERM	FP82
FREUD	FE82, FE82VCE
HAFFNER	FH224
HITACHI	F20*, FU20*, P20V, P20SA
HOLZ-HER	2321, 2321-S, 2322, 2223 (NEW)
MAFELL	EHU82, MHU82, MHU82S, MHU82D
MAKITA	M102*, 1900*, 1900B* 1901*, 1902, 1125*, 1100*, 1923B*, 1923BD*, 1923H, FB0800
METABO	EXPERT, 4382, HO0882, HO8382
NUTOOL	NPT82
PERLES	SK82A
PEUGEOT	RA82CS, RA400, RA3/82
SKIL	92H, 94H, 95H, 96H, 97H
RYOBI	L282, L1323A*, HL-82, L-1835, L180, GH014, EPN-7582
WOLF/KANGO	8108, 8614*, 8057*

PB/29 (price per pair) **£10.20**

* Requires Conversion Kit Ref. PB/CK/119.

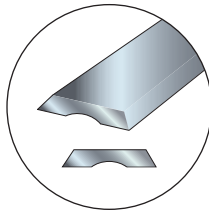


PROFESSIONAL PLANER BLADE PB/22

Blade length 82.0mm
Blade width 5.0mm
Blade thickness 1.2mm

Make	Model No.
BLACK & DECKER	P7102, P7103, PL805

PB/22 (price per pair) **£10.20**

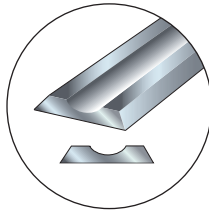


PROFESSIONAL PLANER BLADE PB/27

Blade length 92.0mm
Blade width 5.5mm
Blade thickness 1.2mm

Make	Model No.
HITACHI	FU30
HOLZ-HER	2286

PB/27 (price per pair) **£11.89**

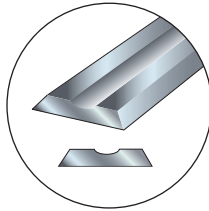


PROFESSIONAL PLANER BLADE PB/28

Blade length 75.5mm
Blade width 5.5mm
Blade thickness 1.1mm

Make	Model No.
AEG (ATLAS COPCO)	HTH 75 (NEW)
BLACK & DECKER	DN750, SR600, SR600K, BD750
BOSCH	0590, P400, 1590, 1591
HAFFNER	FH222
HOLZ-HER	2320, 2223 (OLD), 2121, 2330
KRESS	JETSTAR, EH6701, EH6702
MAFELL	HU75
METABO	6375
SKIL	98H

PB/28 (price per pair) **£10.20**

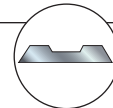


NEW CRAFTPRO

Blade length 82.0mm
Blade width 5.5mm
Blade thickness 1.1mm

CR/PB29 (price per pair) **£6.90**

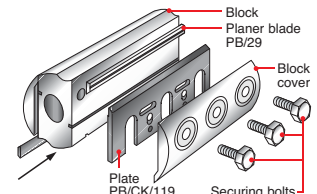
See PB/29 for list of planers



CONVERSION KIT

For Makita, Ryobi, Hitachi and Kango planers. Contains a pair of plates to allow the PB/29 blades to be fitted into the planer cutter block.

PB/CK/119 **£11.31**



SAFETY

- Never use dull blades.
- Unplug machine when fitting blades or undertaking any maintenance.
- Always refer to manufacturer's instructions when making adjustments.
- Planer blades must be securely clamped so that they cannot work loose in service.

TCTTUNGSTEN
CARBIDE
TIPPED

PROFESSIONAL SAWBLADES

WAVEFORM
LASER PRECISION

The **WAVEFORM** range of sawblades are designed for demanding professional and industrial applications.

- Micro-granular Carbide Tips are used to give long lasting performance in a wide range of materials and to provide the maximum number of re-sharpenings.
- Bore sizes are offered in standard 16, 20 and 30mm sizes, but can be reamed to suit specific requirements.

WAVEFORM
PRECISION

TUNGSTEN CARBIDE TIPPED

Ø = 230mm

= 40

MAX
RPM = 10000

30mm

QUALITY
TCT BLADE**trend**
sawing technology

Micro granular Carbide Tips for abrasive materials, long lasting performance and to provide the maximum number of resharpenings.

These blades are laser cut from hardened, chrome alloyed steel plate.

Reamed bore to ensure precise balance and fit to spindle.

Body hardened, tempered and roller tensioned to maintain trueness.

Laser etched to European Standard EN847-1.



Colour label denotes blade group for easy selection of blades for correct finish on material and type of sawing machine used.

Use **Trendiwx** lubricant when cutting aluminium. Clamp component securely and wear gloves.

See page 197.

Use **Trend Tool & Bit Cleaner** to remove resin and pitch build-up and prolong the life of your sawblades.

See page 198.

Ref. **TRENDIWX**Ref. **CLEAN/500**

Colour Code Key

Universal Rip

● **Coarse Finish** suitable for: Ripping of softwood, hardwood, plywood and exotic timber.



Softwood rip



Hardwood & exotic timber rip



Plywood rip

General Purpose

● **Medium/Coarse Finish** suitable for: Ripping of softwood, hardwood, fibre board, plasterboard, cement bonded board & exotic timber.



Softwood rip



Hardwood & exotic rip



Plasterboard & stone fibre



Particle board

Combination

● **Medium Finish** suitable for: Softwood, hardwood, plywood, soft fibre board, exotic timber, cement bonded board and plasterboard.



Softwood rip & crosscut



Hardwood & exotic rip & crosscut



Plywood rip & crosscut



Soft fibre board



Plasterboard & stone fibre board + Cement bonded board



Particle board



Trend's Anglefix Mitre Guide halves angles to achieve correct cutting angle before cutting mitres.

See page 195.

Ref. **ANGLEFIX**

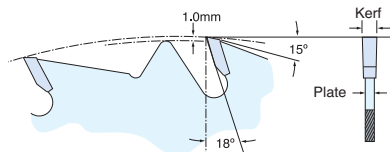
UNIVERSAL RIP BLADES



Coarse Finish
For ripping applications on saw benches for cutting along the grain. Chip limiter design for anti-kick back & cooling slots for continuous use.

Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	25	250	10	24	30	3.2	2.2	RP/250X24X30	£63.72
●	29	300	12	24	30	3.2	2.5	RP/300X24X30	£71.25
●	31	315	12-1/2	24	30	3.2	2.2	RP/315X24X30	£82.69
●	32	350	14	28	30	3.5	2.5	RP/350X28X30	£89.87

Flat Tooth Form



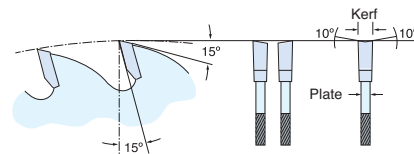
GENERAL PURPOSE BLADES



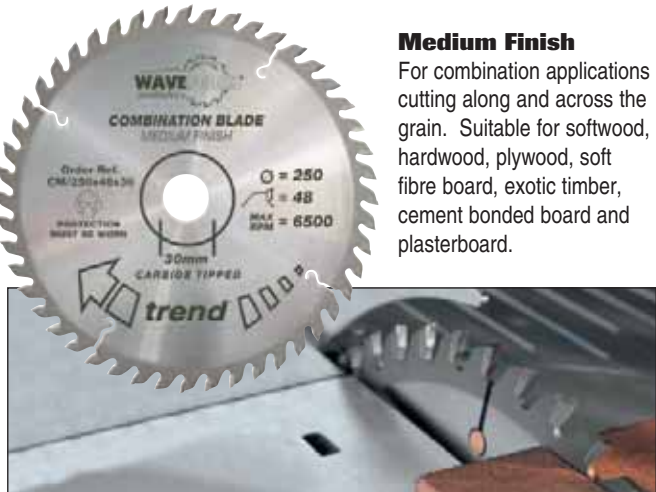
Medium/Coarse Finish
For general purpose applications on softwood, hardwood, fibre board, plasterboard, cement bonded board and exotic timber.

Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	11	180	7	24	30	3.0	2.0	GP/180X24X30	£43.44
●	12	184	7-1/4	24	16	2.8	1.8	GP/184X24X16	£49.72
●	12.1	184	7-1/4	24	20	2.8	1.8	GP/184X24X20	£50.94
●	15	190	7-1/2	24	30	2.8	1.8	GP/190X24X30	£45.85
●	16	200	8	24	30	3.0	2.0	GP/200X24X30	£47.47
●	19	216	8-1/2	24	30	2.8	1.8	GP/216X24X30	£48.63
●	21	230	9	24	30	3.0	2.0	GP/230X24X30	£52.15
●	23	235	9-1/4	24	30	3.0	2.0	GP/235X24X30	£55.97
●	25	250	10	30	30	3.2	2.2	GP/250X30X30	£68.36
●	29	300	12	36	30	3.2	2.2	GP/300X36X30	£74.05
●	32	350	14	42	30	3.5	2.5	GP/350X42X30	£95.79

Alternate Top Bevel Tooth Form



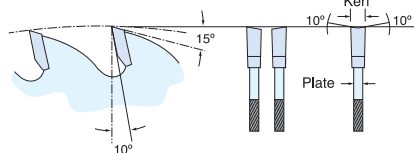
COMBINATION BLADES



Medium Finish
For combination applications cutting along and across the grain. Suitable for softwood, hardwood, plywood, soft fibre board, exotic timber, cement bonded board and plasterboard.

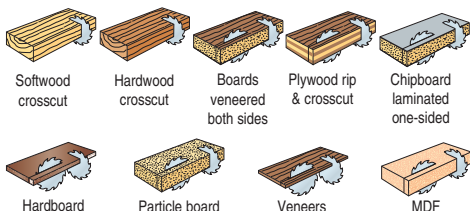
Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	5	150	6	24	20	3.0	2.0	CM/150X24X20	£47.47
●	6	160	6-1/4	24	16	2.6	1.6	CM/160X24X16	£43.59
●	7	160	6-1/4	24	20	2.6	1.6	CM/160X24X20	£43.59
●	12	184	7-1/4	30	16	2.8	1.6	CM/184X30X16	£55.97
●	14	190	7-1/2	36	20	2.8	1.8	CM/190X36X20	£55.97
●	15	190	7-1/2	36	30	2.8	1.8	CM/190X36X30	£54.89
●	16	200	8	34	30	3.0	2.0	CM/200X34X30	£61.03
●	21	230	9	40	30	3.0	2.0	CM/230X40X30	£67.15
●	23	235	9-1/4	40	30	3.0	2.0	CM/235X40X30	£67.80
●	25	250	10	48	30	3.2	2.2	CM/250X48X30	£75.24
●	29	300	12	48	30	3.2	2.2	CM/300X48X30	£90.96
●	32	350	14	54	30	3.5	2.5	CM/350X54X30	£106.55

Alternate Top Bevel Tooth Form



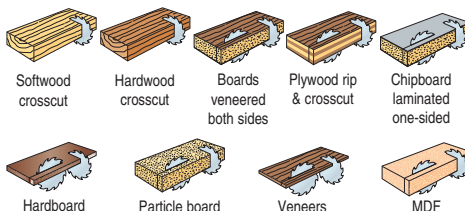
Trimming/Crosscut

● **Fine Finish** suitable for: Softwood, hardwood, plywood, double-sided veneer board, single-sided plastic laminate boards, MDF, particle board and hardboards.



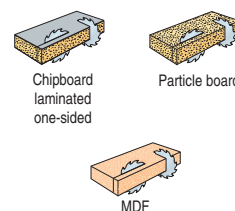
Fine Trim/Finishing

● **Extra Fine Finish** suitable for: Hardwood, softwood, double-sided veneer board, single-sided laminate materials, exotic timber, MDF, particle board and hardboards.



Panel Trimming

● **Super Fine Finish** suitable for: Particle boards with plastic laminate on one side and MDF.



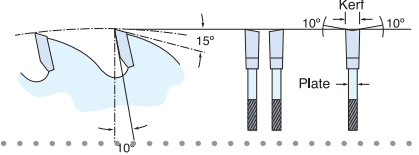
TRIMMING/CROSSCUT BLADES

Medium/Fine Finish
For trimming or crosscutting applications.



Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	7	160	6-1/4	36	20	2.6	1.6	TR/160X36X20	£53.26
●	11	180	7	42	30	3.0	2.0	TR/180X42X30	£59.09
●	12.2	184	7-1/4	42	20	2.8	1.8	TR/184X42X20	£64.47
●	14	190	7-1/2	48	20	2.8	1.8	TR/190X48X20	£65.55
●	15	190	7-1/2	48	30	2.8	1.8	TR/190X48X30	£64.47
●	16	200	8	48	30	3.0	2.0	TR/200X48X30	£69.53
●	19	216	8-1/2	48	30	2.8	1.8	TR/216X48X30	£75.24
●	21	230	9	48	30	3.0	2.0	TR/230X48X30	£75.24
●	23	235	9-1/4	48	30	3.0	2.0	TR/235X48X30	£75.24
●	25	250	10	60	30	3.2	2.2	TR/250X60X30	£92.13
●	29	300	12	60	30	3.2	2.2	TR/300X60X30	£98.91

Alternate Top Bevel Tooth Form



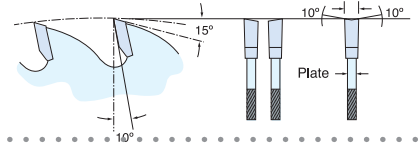
FINE TRIM/FINISHING BLADES

Extra Fine Finish
For finishing or fine trimming applications.



Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	5	150	6	48	20	3.0	2.0	FT/150X48X20	£61.03
●	7	160	6-1/4	48	20	2.6	1.6	FT/160X48X20	£74.26
●	11	180	7	58	30	3.0	2.0	FT/180X58X30	£71.22
●	12	184	7-1/4	58	16	2.8	1.8	FT/184X58X16	£76.31
●	15	190	7-1/2	60	30	2.8	1.8	FT/190X60X30	£87.61
●	16	200	8	64	30	3.0	2.0	FT/200X64X30	£83.09
●	19	216	8-1/2	60	30	2.8	1.8	FT/216X60X30	£88.20
●	21	230	9	60	30	3.0	2.0	FT/230X60X30	£89.87
●	23	235	9-1/4	60	30	3.0	2.0	FT/235X60X30	£92.13
●	25	250	10	80	30	3.2	2.2	FT/250X80X30	£105.69
●	29	300	12	96	30	3.2	2.2	FT/300X96X30	£122.16
●	32	350	14	108	30	3.5	2.5	FT/350X108X30	£142.39

Alternate Top Bevel Tooth Form



PANEL TRIMMING BLADES

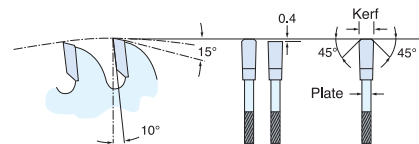
Super Fine Finish
For super fine trimming of panels. These blades have a triple chip tooth design with a positive hook for super fine finish.



Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	7	160	6-1/4	48	20	2.6	1.6	PT/160X48X20	£76.31
●	12	184	7-1/4	58	16	2.8	1.8	PT/184X58X16	£83.09
●	15	190	7-1/2	60	30	2.8	1.8	PT/190X60X30	£92.13
●	19	216	8-1/2	60	30	2.8	1.8	PT/216X60X30	£100.63
●	20	220	8-5/8	64	30	3.0	2.0	PT/220X64X30*	£102.36
●	23	235	9-1/4	60	30	3.0	2.0	PT/235X60X30	£105.69
●	25	250	10	80	30	3.2	2.2	PT/250X80X30	£142.22
●	29	300	12	96	30	3.2	2.2	PT/300X96X30	£160.36

* PT/220 for use on wall saws.

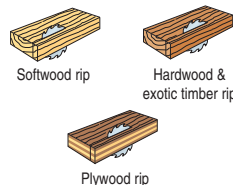
Triple Chip Tooth Form



Colour Code Key

Universal Rip

● **Coarse Finish** suitable for: Ripping of softwood, hardwood, plywood and exotic timber.



Softwood rip



Hardwood & exotic timber rip



Plywood rip

General Purpose

● **Medium/Coarse Finish** suitable for: Ripping of softwood, hardwood, fibre board, plasterboard, cement bonded board & exotic timber.



Softwood rip



Hardwood & exotic rip



Plasterboard & stone fibre



Particle board

Combination

● **Medium Finish** suitable for: Softwood, hardwood, plywood, soft fibre board, exotic timber, cement bonded board and plasterboard.



Softwood rip & crosscut



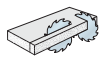
Hardwood & exotic rip & crosscut



Plywood rip crosscut



Soft fibre board



Plasterboard & stone fibre board + Cement bonded board



Particle board

Use Trendiwx lubricant when cutting aluminium. Clamp component securely and wear gloves.

See page 197.

Ref. TRENDIWX

ALUMINIUM/PLASTIC BLADES

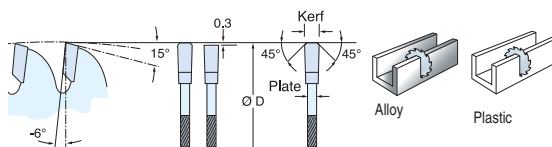


Fine Finish
For non-ferrous metals or plastics. These blades have a negative hook angle.

⚠ Use a wax lubricant.

Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	7	160	6-1/4	48	20	2.8	2.2	AP/160X48X20	£74.26
●	11	180	7	58	30	2.8	2.2	AP/180X58X30	£75.24
●	12	184	7-1/4	58	16	2.8	2.2	AP/184X58X16	£80.29
●	15	190	7-1/2	60	20	2.8	2.2	AP/190X60X20	£91.05
●	15	190	7-1/2	60	30	2.8	2.2	AP/190X60X30	£93.63
●	16	200	8	64	30	3.0	2.0	AP/200X64X30	£100.63
●	19	216	8-1/2	64	30	2.8	2.2	AP/216X64X30	£100.63
●	21	230	9	60	30	2.8	2.2	AP/230X60X30	£103.43
●	23	235	9-1/4	60	30	2.8	2.2	AP/235X60X30	£104.61
●	25	250	10	80	30	3.2	2.6	AP/250X80X30	£131.30
●	25	250	10	100	30	3.2	2.6	AP/250X100X30	£149.60
●	29	300	12	96	30	3.2	2.6	AP/300X96X30	£128.07
●	32	350	14	108	30	3.2	2.6	AP/350X108X30	£168.97

Triple Chip Tooth Form



RADIAL ARM CROSSCUT & SNIP-OFF BLADES

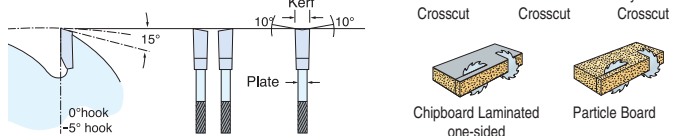


Coarse, Medium or Fine Finish
For crosscutting applications. These blades have a zero hook angle to minimise 'pick-up' and 'snatching'.

Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
○ ●	18A	215	8-1/2	24	30	2.8	1.8	CC/215X24X30*	£52.15
○ ●	18A	215	8-1/2	48	30	2.8	1.8	CC/215X48X30*	£76.31
○ ●	18A	215	8-1/2	60	30	2.8	1.8	CC/215X60X30*	£85.88
○ ●	C25	250	10	24	30	3.4	2.4	CC/250X24X30	£71.25
○ ●	C25	250	10	42	30	3.2	2.4	CC/250X42X30	£98.91
○ ●	C25	250	10	72	30	3.2	2.4	CC/250X72X30	£105.69

N.B. The greater number of teeth the finer the finish.
*CC/215 blades have a negative hook angle.

Alternate Top Bevel Tooth Form



WAVEFORM SAWBLADE BUSHING WASHERS (Reducing Rings)

- Accurately machined with reamed bores and splined outside edges for a precision fit into the blade bore of Trend Waveform sawblades only.
- Extra care must be taken when mounting sawblades onto a saw machine spindle when using bushing washers.
- Only for use with Trend Waveform & Industrial Sawblades.

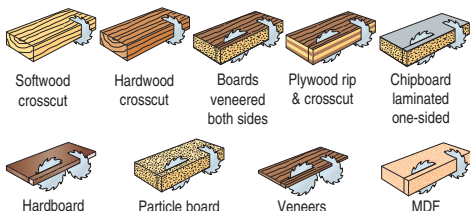


⚠ Bushing washers supplied to reduce bore diameter for certain makes and models of saw. Bushing washers must be pressed or glued into blade body of Trend Waveform sawblades only. Loose bushing washers/rings must not be used.

Outside Dia. mm (OD)	Inside Dia. mm (ID)	Thickness mm	Product Ref.	Price	Outside Dia. mm (OD)	Inside Dia. mm (ID)	Thickness mm	Product Ref.	Price
15.9 (5/8")	12.7 (1/2")	1.8	BW1	£3.53	30	15.9 (5/8")	1.8	BW6	£3.53
20	12.7 (1/2")	1.8	BW27	£3.53	30	16	1.8	BW45	£3.53
20	15	1.8	BW11	£3.53	30	18	1.8	BW25	£3.53
20	16	1.8	BW17	£3.53	30	19.1 (3/4")	1.8	BW16	£3.53
25	15	1.8	BW23	£3.53	30	20	1.8	BW15	£3.53
25	15.9 (5/8")	1.8	BW3	£3.53	30	25	1.8	BW12	£3.53
25	19.1 (3/4")	1.8	BW5	£3.53	30	25.4 (1")	1.8	BW14	£3.53
25	20	1.8	BW4	£3.53	31.8 (1-1/4")	30	1.8	BW20	£3.53
25.4 (1")	19.1 (3/4")	1.8	BW2	£3.53	32	30	1.8	BW29	£3.53
30	12.7 (1/2")	1.8	BW34	£3.53	32	25	1.8	BW30	£3.53
30	15	1.8	BW24	£3.53					

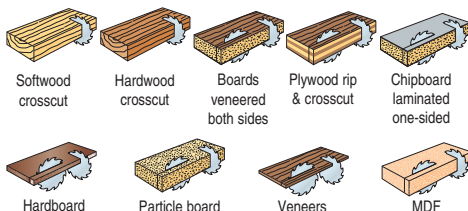
Trimming/Crosscut

● **Fine Finish** suitable for: Softwood, hardwood, plywood, double-sided veneer board, single-sided plastic laminate boards, MDF, particle board and hardboards.



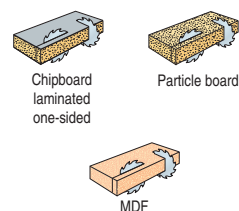
Fine Trim/Finishing

● **Extra Fine Finish** suitable for: Hardwood, softwood, double-sided veneer board, single-sided laminate materials, exotic timber, MDF, particle board and hardboards.



Panel Trimming

● **Super Fine Finish** suitable for: Particle boards with plastic laminate on one side and MDF.



CRAFTPRO

sawblades

TCT
TUNGSTEN
CARBIDE
TIPPED

The **CRAFTPRO** range of sawblades are designed for a professional finish in wood, MDF, particle board, hardboard & plywood.

- Microgranular Tungsten Carbide Tipped to allow cutting of abrasive materials.
- Blade sizes from 125mm to 350mm catering for cordless trim saws to bench saws.

Reamed bore to ensure precise fit to spindle.

Wood cutting blades have front bevel tooth form for a superior quality of cut.

Silverbraze to ensure tip is bonded securely to body.

Microgranular Tungsten Carbide Tipped to allow cutting of abrasive materials.

Specific sawblades with anti-kickback tooth design.

Body hardened and tempered to maintain trueness.

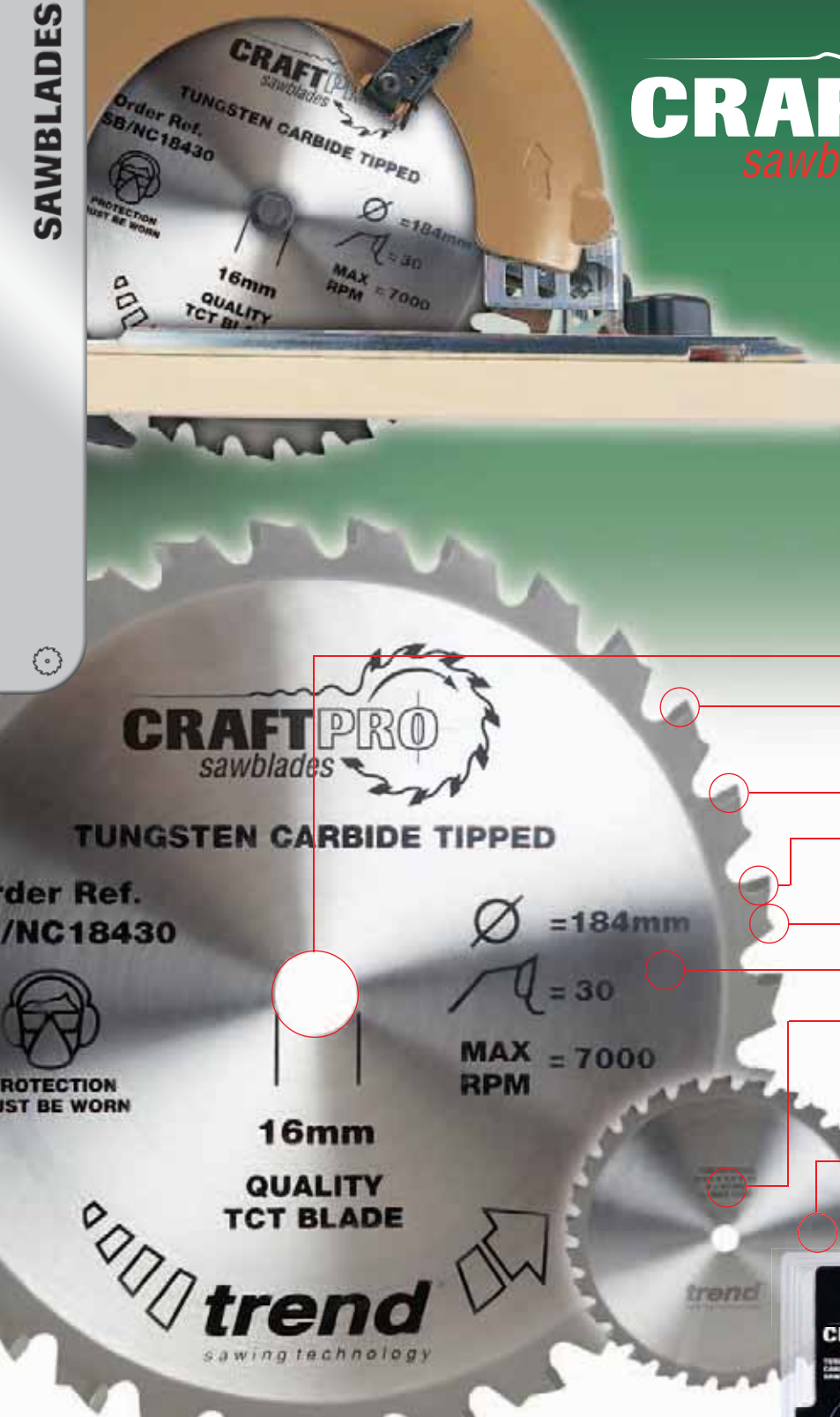
Laser etched on reverse to European standard EN847-1. The Trend name for traceability and a guarantee of quality.

Blades 250mmØ and above are roller tensioned to prevent distortion when blade is under stress when rotating and cutting.

High grade alloy steel plate body precision ground to maintain flatness.

Colour label denotes blade group for easy selection of blade for correct finish on material and type of sawing machine used.

Clam shell packaging of blades up to 260mmØ to safely store the blade. Blades over 260mmØ stored in cartons.



Use the Anglefix Mitre Guide for easy cutting of angles.

See page 195

Ref. **ANGLEFIX**



Colour Code Key

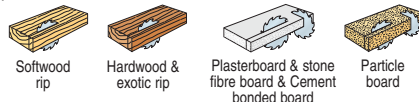
Universal Rip

● **Coarse Finish** suitable for:
Ripping of softwood, hardwood, plywood and exotic timber.



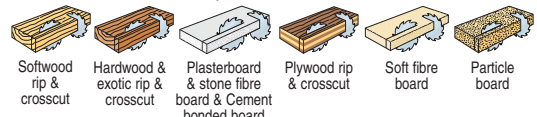
General Purpose

● **Medium/Coarse Finish** suitable for:
Ripping of softwood, hardwood, fibre board, plasterboard, cement bonded board & exotic timber.



Combination

● **Medium Finish** suitable for:
Softwood, hardwood, plywood, soft fibre board, exotic timber, cement bonded board and plasterboard.



WOOD & WOOD BASED MATERIALS

Less teeth

- Preferred for ripping along the grain of hard and soft wood and other wood based material.
- Coarser finish.
- Faster feed rate.

More teeth

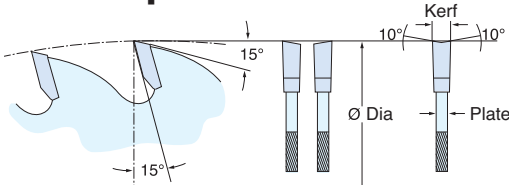
- Preferred for cutting across grain of hard and soft wood.
- Finer finish.
- Slower feed rate.

Suitable for:

- Softwood
- Hardwood
- Particle board
- MDF
- Hardboard
- Plywood



Alternate Top Bevel Tooth Form



Teeth have top and front bevel which allows the blade to bite into the timber more easily.

Use Trend Tool & Bit Cleaner to remove resin and pitch build-up and prolong the life of your sawblades.

See page 198.

Ref. CLEAN/500

Use Trendwax lubricant when cutting aluminium. Clamp component securely and wear gloves.

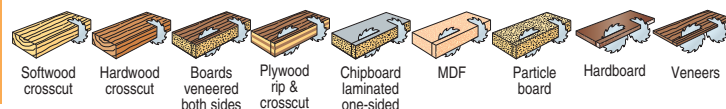
See page 197.

Ref. TRENDWAX

Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Bushing Washer mm	Kerf mm	Plate mm	Product Ref.	Price
●	1	125	5	12	20	12.7	2.4	1.5	CSB/12512	£16.47
●	1	125	5	24	20	12.7	2.4	1.5	CSB/12524	£17.55
●	2	130	5-1/8	12	20	16	2.4	1.5	CSB/13012	£18.08
●	2	130	5-1/8	24	20	16	2.4	1.5	CSB/13024	£20.99
●	2A	134	5-1/4	12	20	-	1.7	1.0	CSB/13412	£18.08
●	2A	134	5-1/4	24	20	-	1.7	1.0	CSB/13424	£20.99
●	3	140	5-1/2	12	20	12.7 or 16	2.4	1.5	CSB/14012	£18.08
●	3	140	5-1/2	24	20	12.7 or 16	2.4	1.5	CSB/14024	£20.99
●	5	150	6	12	20	16	2.4	1.5	CSB/15012	£18.08
●	4.2	150	6	12	30	-	2.4	1.5	CSB/15012A	£18.08
●	5	150	6	24	20	16	2.4	1.5	CSB/15024	£19.27
●	5A	153	6	24	20	-	2.4	1.5	CSB/15324	£19.27
●	7	160	6-1/4	12	20	16	2.4	1.5	CSB/16012	£21.53
●	7	160	6-1/4	24	20	16	2.4	1.5	CSB/16024	£21.53
●	7	160	6-1/4	48	20	16	2.4	1.5	CSB/16048	£25.51
●	7.1	160	6-1/4	28	20	-	2.2	1.6	CSB/16028A	£21.53
●	7.1	160	6-1/4	48	20	-	2.2	1.6	CSB/16048A	£24.29
●	8D	162	6-3/8	48	20	-	1.8	1.2	CSB/16248	£21.53
●	8B.1	165	6-1/2	48	20	-	2.2	1.6	CSB/16548B	£23.06
●	8C	165	6-1/2	12	30	16 or 20	2.4	1.5	CSB/16512	£21.53
●	8C	165	6-1/2	18	30	16 or 20	2.4	1.5	CSB/16518	£21.53
●	8C	165	6-1/2	24	30	16 or 20	2.4	1.5	CSB/16524	£22.07
●	8C	165	6-1/2	48	30	16 or 20	2.4	1.5	CSB/16548	£25.50
●	9.1	170	6-3/4	24	16	-	2.4	1.5	CSB/17024	£21.50
●	11	180	7	24	30	16 or 20	2.4	1.5	CSB/18024	£22.07
●	11	180	7	30	30	16 or 20	2.4	1.5	CSB/18030	£23.79
●	11	180	7	40	30	16 or 20	2.4	1.5	CSB/18040	£24.32
●	12	184	7-1/4	24	16	-	2.6	1.7	CSB/18424	£22.60
●	12.2	184	7-1/4	24	30	-	2.6	1.7	CSB/18424A	£22.60
●	12	184	7-1/4	30	16	-	2.6	1.7	CSB/18430	£23.79
●	12.2	184	7-1/4	30	30	-	2.6	1.7	CSB/18430A	£23.79
●	12	184	7-1/4	40	16	-	2.6	1.7	CSB/18440	£24.32
●	12.1	184	7-1/4	40	20	-	2.6	1.7	CSB/18440B	£23.14
●	12.2	184	7-1/4	40	30	-	2.6	1.7	CSB/18440A	£24.65
●	12.2	184	7-1/4	58	30	-	2.6	1.7	CSB/18458	£27.77
●	15	190	7-1/2	12	30	16 or 20	2.4	1.6	CSB/19012	£17.55
●	15	190	7-1/2	24	30	16 or 20	2.6	1.7	CSB/19024	£22.60
●	13	190	7-1/2	24	16	-	2.6	1.7	CSB/19024A	£22.60
●	15	190	7-1/2	40	30	16 or 20	2.6	1.7	CSB/19040	£24.32
●	13	190	7-1/2	40	16	-	2.6	1.7	CSB/19040A	£24.32
●	15	190	7-1/2	60	30	16 or 20	2.8	1.9	CSB/19060	£23.14
●	16	200	8	12	30	-	2.4	1.6	CSB/20012	£19.80
●	16	200	8	24	30	16 or 20	2.6	1.7	CSB/20024	£24.32
●	16	200	8	40	30	16 or 20	2.6	1.7	CSB/20040	£26.59
●	18	210	8-1/4	24	30	25	2.4	1.6	CSB/21024	£26.59
●	18	210	8-1/4	48	30	25	2.4	1.6	CSB/21048	£29.39
●	18A	215	8-1/2	24	30	-	2.6	1.7	CSB/21524	£27.12
●	18A	215	8-1/2	48	30	-	2.6	1.7	CSB/21548	£32.29
●	18A	215	8-1/2	60	30	-	2.6	1.7	CSB/21560	£33.91
●	20	220	8-5/8	48	30	-	2.4	1.6	CSB/22048	£30.57
●	21	230	9	24	30	-	2.6	1.7	CSB/23024	£29.39
●	21	230	9	40	30	-	2.6	1.7	CSB/23040	£31.11
●	23	235	9-1/4	24	30	16 or 25	2.6	1.7	CSB/23524	£29.39
●	23	235	9-1/4	40	30	16 or 25	2.6	1.7	CSB/23540	£31.11
●	24	240	9-1/2	24	30	-	2.8	1.8	CSB/24024	£28.84
●	24	240	9-1/2	48	30	-	2.8	1.8	CSB/24048	£33.91
●	25	250	10 nom.	24	30	16, 20 or 25.4	3.0	2.0	CSB/25024	£30.57
●	25	250	10 nom.	30	30	16, 20 or 25.4	3.0	2.0	CSB/25030	£34.55
●	25	250	10 nom.	48	30	16, 20 or 25.4	3.0	2.0	CSB/25048	£36.81
●	25	250	10 nom.	60	30	16, 20 or 25.4	3.0	2.0	CSB/25060	£39.07
●	25	250	10 nom.	80	30	16, 20 or 25.4	3.0	2.0	CSB/25080	£43.59
●	29	300	11-7/8	24	30	-	2.8	1.8	CSB/30024	£37.35
●	29	300	11-7/8	32	30	-	3.2	2.2	CSB/30032	£41.33
●	29	300	11-7/8	48	30	-	2.8	1.8	CSB/30048	£42.95
●	29	300	11-7/8	72	30	-	2.8	1.8	CSB/30072	£54.24
●	31	315	12-3/8	24	30	-	3.2	2.2	CSB/31524	£39.07
●	31	315	12-3/8	48	30	-	3.2	2.2	CSB/31548	£45.85
●	31	315	12-3/8	72	30	-	3.2	2.2	CSB/31572	£76.31
●	32	350	13-3/4	28	30	-	3.0	2.2	CSB/35028	£48.65
●	32	350	13-3/4	64	30	-	2.8	1.8	CSB/35064	£58.76
●	32	350	13-3/4	108	30	-	2.8	1.8	CSB/350108	£71.79

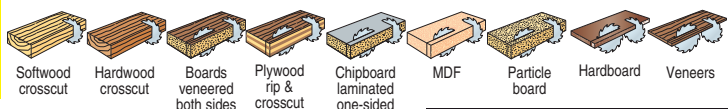
Trimming/Crosscut

● **Medium/Fine Finish** suitable for: Softwood, hardwood, plywood, double-sided veneer board, single-sided plastic laminate boards, MDF, particle board and hardboards.



Fine Trim/Finishing

● **Extra Fine Finish** suitable for: Hardwood, softwood, exotic timber, double-sided veneer board, single-sided laminate materials, MDF, particle board and hardboards.

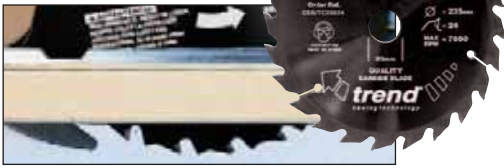


All prices are exclusive of VAT

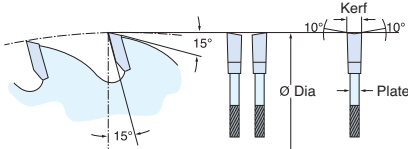
NEW SIZES

NON-STICK COATED BLADES

Non-stick PTFE coat to prevent resin build-up and increase sawblade life.



Alternate Top Bevel Tooth Form



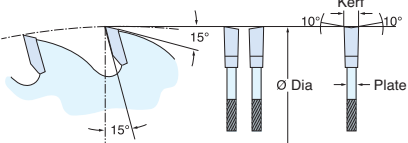
CORDLESS TRIM SAWBLADES

Thin kerf anti-kickback sawblades for cordless trim saws.

⚠ Not for use with Bosch GSK 24.



Alternate Top Bevel Tooth Form



* PTFE non-stick coated.

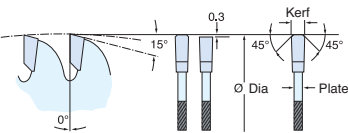
Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Bushing Washer mm	Kerf mm	Plate mm	Product Ref.	Price
●	7	160	6-1/4	24	20	16	2.4	1.5	CSB/TC16024	£22.60
●	12	184	7-1/4	24	16	-	2.6	1.7	CSB/TC18424	£23.25
●	12	184	7-1/4	40	16	-	2.6	1.7	CSB/TC18440	£25.51
●	15	190	7-1/2	24	30	16 or 20	2.6	1.7	CSB/TC19024	£23.79
●	15	190	7-1/2	40	30	16 or 20	2.6	1.7	CSB/TC19040	£27.77
●	23	235	9-1/4	24	30	16 or 25	2.6	1.7	CSB/TC23524	£30.03
●	23	235	9-1/4	40	30	16 or 25	2.6	1.7	CSB/TC23540	£32.83
●	25	250	10	48	30	16, 20 or 25.4	3.0	2.0	CSB/TC25048	£39.61
●	25	250	10	60	30	16, 20 or 25.4	3.0	2.0	CSB/TC25060	£43.59

Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Bushing Washer mm	Kerf mm	Plate mm	Product Ref.	Price
●	T2B	136	5-3/8	12	10	-	1.5	1.0	CSB/13612T	£18.08
●	T2B.1	136	5-3/8	12	20	-	1.5	1.0	CSB/13612TA	£18.08
●	T2B	136	5-3/8	24	10	-	1.5	1.0	CSB/13624T	£20.99
●	T2B.1	136	5-3/8	24	20	-	1.5	1.0	CSB/13624TA	£20.99
●	T2C	138	5-3/8	12	10	-	2.0	1.2	CSB/13812T	£18.08
●	T2C	138	5-3/8	24	10	-	2.0	1.2	CSB/13824T	£20.99
●	T4.1	150	6	12	10	-	1.5	1.0	CSB/15012TB	£18.08
●	T4.1	150	6	24	10	-	1.5	1.0	CSB/15024TB	£21.53
●	T6	160	6-1/4	12	16	-	1.5	1.0	CSB/16012T	£19.80
●	T6	160	6-1/4	24	16	-	1.5	1.0	CSB/16024T	£19.80
●	T8A	165	6-1/2	12	10	-	1.5	1.0	CSB/16512TA	£21.53
●	T8B.2	165	6-1/2	24	15.88	-	1.6	1.0	CSB/16524TC	£21.01
●	T8B.2	165	6-1/2	48	15.88	-	1.6	1.0	CSB/16548TC	£21.53
●	T8B.2	165	6-1/2	64	15.88	-	1.6	1.0	CSB/16564TC	£23.58
●	T8C	165	6-1/2	12	30	-	1.6	1.0	CSB/16512TB	£19.80
●	T8A	165	6-1/2	24	10	-	1.7	1.0	CSB/16524TA	£22.07
●	T8B	165	6-1/2	24	20	-	1.6	1.0	CSB/16524T	£19.27
●	T8C	165	6-1/2	24	30	-	1.6	1.0	CSB/16524TB	£20.99
●	T8B	165	6-1/2	40	20	-	1.6	1.0	CSB/16540T	£20.99
●	T8C	165	6-1/2	40	30	-	1.6	1.0	CSB/16540TB	£22.07
●	T8B	165	6-1/2	52	20	-	1.6	1.0	CSB/16552T	£22.07
●	T12.1	184	7-1/4	24	20	-	1.8	1.2	CSB/18424T	£21.53
●	T15	190	7-1/2	24	30	-	1.8	1.1	CSB/TC19024T*	£23.79
●	T15	190	7-1/2	24	30	-	2.0	1.4	CSB/19024TB	£22.60
●	T15	190	7-1/2	40	30	-	2.0	1.4	CSB/19040TB	£24.32

NAIL CUTTING BLADES

Teeth have top and front bevel which allows the blade to cut more easily through the timber.

Triple Chip Tooth Form



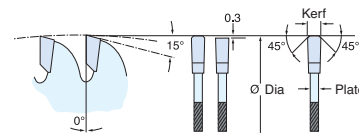
Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	12	184	7-1/4	30	16	2.0	1.5	CSB/NC18430	£22.60
●	12.2	184	7-1/4	30	30	2.0	1.5	CSB/NC18430A	£22.60
●	23	235	9-1/4	40	30	2.0	1.5	CSB/NC23540	£29.39

NEW PANEL TRIMMING BLADES

Super Fine Finish

For super fine trimming of panels. These blades have a triple chip tooth design with a positive hook for super fine finish. For plunge saws.

Triple Chip Tooth Form

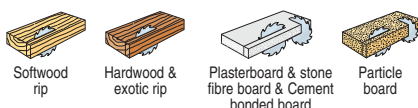


Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	7.1	160	6-1/4	48	20	2.2	1.6	CSB/PT16048	£39.98
●	8B.1	165	6-1/2	48	20	2.0	1.8	CSB/PT16548	£39.98



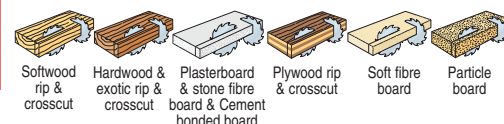
General Purpose

● **Medium/Coarse Finish** suitable for: Ripping of softwood, hardwood, fibre board, plasterboard, cement bonded board & exotic timber.



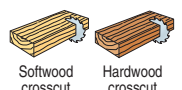
Combination

● **Medium Finish** suitable for: Softwood, hardwood, plywood, soft fibre board, exotic timber, cement bonded board and plasterboard.



Trimming/Crosscut

● **Medium/Fine Finish** suitable for: Softwood, hardwood, plywood, double-sided veneer board, single-sided plastic laminate boards, MDF, particle board and hardboards.



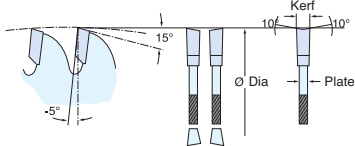
MITRE SAW CROSSCUTTING

For crosscutting applications. Blades have a negative hook angle, to minimise 'pick up' and 'snatching'.

* PTFE Non-stick coated.



Alternate Top Bevel Tooth Form



Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Bushing Washer mm	Kerf mm	Plate mm	Product Ref.	Price
○●	C15	190	7-1/2	24	30	20	2.6	1.7	CSB/CC19024	£22.60
○●	C15	190	7-1/2	48	30	20	2.6	1.7	CSB/CC19048	£24.32
○●	C15	190	7-1/2	60	30	20	2.6	1.7	CSB/CC19060	£27.12
○●	C18	210	8-1/4	24	30	-	2.8	1.8	CSB/CC21024	£26.59
○●	C18	210	8-1/4	48	30	-	2.8	1.8	CSB/CC21048	£27.77
○●	C18A	215	8-1/2	24	30	-	2.6	1.7	CSB/CC21524	£27.77
○●	C18A	215	8-1/2	48	30	-	2.6	1.7	CSB/CC21548	£29.39
○●	C18A	215	8-1/2	60	30	-	2.6	1.7	CSB/CC21560	£33.91
○●	C19	216	8-1/2	24	30	-	2.6	1.7	CSB/CC21624	£26.45
○●	C19	216	8-1/2	48	30	-	2.6	1.7	CSB/CC21648	£29.39
○●	C19	216	8-1/2	60	30	-	2.6	1.7	CSB/CC21660	£32.29
○●	C25	250	10 nom.	24	30	16, 20 or 25.4	3.0	2.0	CSB/CC25024	£32.29
○●	C25	250	10 nom.	42	30	16, 20 or 25.4	3.0	2.0	CSB/CC25042	£35.63
○●	C25	250	10 nom.	72	30	16, 20 or 25.4	3.0	2.0	CSB/CC25072	£42.40
○●	CT26	254	10	24	30	-	2.5	1.8	CSB/CC25424T	£34.34
○●	CT26	254	10	40	30	-	2.5	1.8	CSB/CC25440T	£36.49
○●	CT26	254	10	60	30	-	2.5	1.8	CSB/CC25460T	£46.18
○●	CT26	254	10	80	30	-	2.5	1.8	CSB/CC25480T	£50.48
○●	C27	255	10	24	30	-	2.4	1.8	CSB/CC25524	£29.39
○●	C27	255	10	42	30	-	2.4	1.8	CSB/CC25542	£34.55
○●	C27	255	10	72	30	-	2.4	1.8	CSB/CC25572	£40.15
○●	C28	260	10-1/4	24	30	-	2.6	2.0	CSB/CC26024	£29.39
○●	C28	260	10-1/4	42	30	-	2.6	2.0	CSB/CC26042	£34.55
○●	C28	260	10-1/4	60	30	-	2.6	2.0	CSB/CCTC26060*	£44.13
○●	C28	260	10-1/4	72	30	-	2.6	2.0	CSB/CC26072	£40.15
○●	C30	305	12	24	30	-	3.0	2.0	CSB/CC30524	£39.07
○●	C30	305	12	48	30	-	3.0	2.0	CSB/CC30548	£45.85
○●	C30	305	12	64	30	-	3.0	2.0	CSB/CC30564	£48.65
○●	C30	305	12	108	30	-	3.0	2.0	CSB/CC305108	£74.40
○●	C32	350	13-3/4	108	30	-	3.5	2.5	CSB/CC350108	£76.31

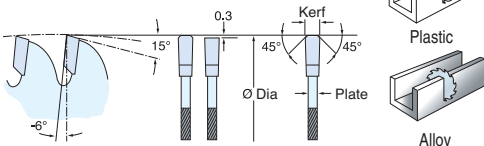
ALUMINIUM/PLASTIC & WORKTOPS

Blades have negative hook angle.



! Use a wax lubricant.

Triple Chip Tooth Form



Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Bushing Washer mm	Kerf mm	Plate mm	Product Ref.	Price
●	T2B	136	5-3/8	30	10	-	1.7	1.0	CSB/AP13630T*	£27.77
●	T4.1	150	6	36	10	-	1.5	1.0	CSB/AP15036TB*	£28.84
●	7.1	160	6-1/4	52	20	-	2.2	1.6	CSB/AP16052	£39.98
●	T8A	165	6-1/2	36	10	-	1.5	1.0	CSB/AP16536TA*	£30.03
●	8B.1	165	6-1/2	48	20	-	2.0	1.8	CSB/AP16548	£29.73
●	12	184	7-1/4	58	16	-	2.8	1.9	CSB/AP18458	£30.57
●	12.2	184	7-1/4	58	30	-	2.8	1.9	CSB/AP18458A	£32.00
●	15	190	7-1/2	60	30	20	2.8	1.9	CSB/AP19060	£33.36
●	18A	215	8-1/2	64	30	-	2.8	1.9	CSB/AP21564	£44.67
●	19	216	8-1/2	64	30	-	2.8	1.9	CSB/AP21664	£42.54
●	25	250	10 nom.	84	30	16, 20 or 25.4	3.0	2.0	CSB/AP25084	£53.71
●	26	254	10	80	30	-	2.8	1.8	CSB/AP25480	£50.91
●	26	254	10	96	30	-	2.8	1.8	CSB/AP25496	£58.23
●	28	260	10-1/4	96	30	25	2.8	2.0	CSB/AP26096	£58.23
●	29	300	11-7/8	96	30	-	3.0	2.0	CSB/AP30096	£63.28
●	30	305	12	84	30	-	3.0	2.0	CSB/AP30584	£53.71
●	31	315	12-3/8	96	30	-	3.0	2.0	CSB/AP31596	£63.28
●	32	350	13-3/4	108	30	-	3.0	2.2	CSB/AP350108	£82.01

*T=Anti-kickback with thin kerf for cordless saws.

CRAFTPRO BUSHING WASHERS (Reducing Rings)

Outside Dia. (OD) mm	Inside Dia. (ID) mm	Thickness mm	Product Ref.	Price
20	12.7	1.1	CSB/BW27	£2.05
20	16	1.1	CSB/BW17	£2.05
30	16	1.1	CSB/BW45	£2.05
30	16	1.5	CSB/BW45A	£2.05
30	16	1.7	CSB/BW45B	£2.05

Outside Dia. (OD) mm	Inside Dia. (ID) mm	Thickness mm	Product Ref.	Price
30	20	1.1	CSB/BW15	£2.05
30	20	1.5	CSB/BW15A	£2.05
30	20	1.7	CSB/BW15B	£2.05
30	25	1.5	CSB/BW12A	£2.05
30	25	1.7	CSB/BW12	£2.05
30	25.4	1.7	CSB/BW14	£2.05



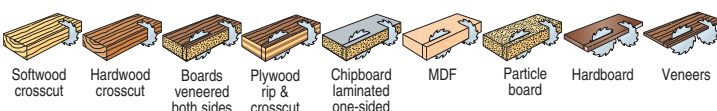
Use 1.1mm thick for blades up to 180mmØ
Use 1.5mm thick for blades 190-235mmØ
Use 1.7mm for blades 250mmØ



Bushing washers supplied to reduce bore diameter for certain makes and models of saw. Bushing washers must be pressed or glued into blade body of Trend CRAFTPRO sawblades only. Loose bushing washers/rings must not be used.

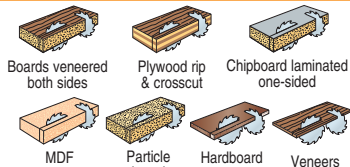
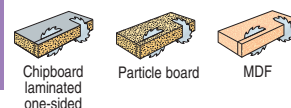
Fine Trim/Finishing

● Extra Fine Finish suitable for: Hardwood, softwood, exotic timber, double-sided veneer board, single-sided laminate materials, MDF, particle board and hardboards.



Panel Trimming

● Super Fine Finish suitable for: Hardwood, particle boards with plastic laminates on one side and MDF.



BORE SIZE COMPATIBILITY CHART FOR SAWBLADES

Quick Selector				Quick Selector				Quick Selector			
Make	Dia.	Bore	No.	Make	Dia.	Bore	No.	Make	Dia.	Bore	No.
AEG				ELU				MAKITA			
HK125A, B	125	20	1	MH151	150	20	5	5600NB	160	16	6
TKS42	130	20	2	MH155	170	30	-	5603R, 5604R, 5621DWB	165	20	8C
HK40	140	20	3	MH165	180	30	11	SP-6000K	165	20	8B.1
AHK52, HKS52, HK45, HK46, HK52	150	20	5	MH165, MH265	190	30	15	SR1800, 5801B	184	16	12
KK55A, HK55B, HK160A/B, K55S	160	20	7	MH182	215	30	18A	BSR730	190	20*	15
BKS18i	165	15.88(T)	T8B.2	PS174, 274, 274E	215	30(CC)	C19	5703R, 5017R, 5704R	190	30	15
K66S, K566S, KS66E	190	30	15	MH85, MH286	235	30	23	LS0714	190	30(CC)	C15
HK75	210	16(T)	-	RAS1251, RAS1751/3, 1501	250	30(CC)	C25	BLS820	215	20*	18A
AL-KO				TGS171, 271, 172, 173, 273, ETS21	250	30	25	SR2300, 5900BR	235	25*	23
Woodmaster, PKS (all), Pro Excel	315	30	31	RAS8001/3, 8101/3	300	30(CC)	C29	5903R	235	30	23
ATLAS COPCO				ETS3001	300	30	29	LS1030	260	25.4(CC)*	C28
TSK42	130	20	2	ETS3151	315	30	31	LS1013	255	30(CC)	C27
PC55S	160	20	7	RAS1600S1/3	350	30(CC)	C32	LS1040, 2704, LF1000	260	30(CC)	C28
HK66	190	16*	13	EUMENIA				LS1214	305	30(CC)	C30
HKS66	190	20*	15	Universal	220	30	20	METABO			
HK200, 201	200	30	16	FEIN				KS0852S, KS0825S	150	20	5
HKS85	220	30	20	SSK646	150	20(T)	-	KS1468S, KS1266S	190	20*	15
BLACK & DECKER				SSK660	160	16(T)	T6	KS66, KSE68, KSP65	190	30	15
KS40T	140	12.7*	3	SSK661	210	10(T)	-	KSE1678, KGSE1670	210	16*	18
BD855, KS855	160	16*	7	FERM				KS6323S, 1785S	240	30	24
KS555	165	30	8C	18V	138	10(T)	T2C	KGS303	250	30(CC)	C25
P3703, KS865	180	30	11	FKS185	184	30	12.2	NUTOOL			
64T, KS65, P3710	190	30	15	FESTO (FESTOOL)				NPT714-2	184	16	12
SR700, BD800	210	20*	18	AXF45, AF45E	150	20	5	PERFORMANCE PRO			
P3902	235	30	23	ATF55/55E, AP55/55E	160	20	7	CLM8SCK	210	30*	18
BOSCH				TS55EQ	160	20	7.1	PERLES			
PKS46, GKS12V & 1923	150	16	4	AT55E, AX50, AU42S, AUT42S	170	30	-	KS50	150	20	5
GSK24V	160	20	7	AP65E/65EB, AT65E/65EB	190	30	15	KS70	210	30	18
GKS55, 1567, 1563	170	30	9	AP68E, AXP65, AU65S, AD65	200	30	16	PEUGEOT			
1557	190	16	13	AP85E/88E, AXP85	235	30	23	SC53C, TC3009	150	20	5
GKS65, 1564, 1568, PKS66, GKS68B	190	30	15	AXP132E	350	30	32	SC66E, 66C	184	16	12
GKS755	210	20*	18	FELISATTI				TC3017	190	30	15
GCM8	216	30(CC)	C19	SCF160/1200	160	20	7	TC3014	200	30	16
GKS85S, 1566, 1653	220	30	20	PSF165/1300VES	165	20	8B	POWER DEVIL			
GSM10S	254	16(CC)*	CT26	SCF190/1600S	190	20	14	PDW5008	180	20*	11
CASALS				SCF210/1900S	210	30	18	18V	138	10(T)	T2C
BSC150, VSC50	150	30	4.2	SCF210/1900VES	210	30	18	REXON			
SC210, VSC70	210	16*	13	MTF216/1100T	216	20	-	MS-10RA	250	5/8(CC)*	-
SC230	230	30	21	SCF235/2000S	235	30	23	BTS-10A	250	5/8*	-
CHARWOOD				MTF250/1200ST Raptor	250	20(CC)	-	M2501A	255	30(CC)	C27
W240	255	30(CC)	C27	MTF250/1500T	250	30(CC)	C25	RYOBI			
DELTA				MTF250/1700T	250	30(CC)	C25	W5002	150	16*	5
36-250, -210, -070, 240, 074, 520	250	30(CC)	C25	MTF305/1600ST Rex	250	20(CC)	-	CCS18011/LM	150	10*	-
36-230	300	30(CC)	C29	SRF305/1800	305	30(CC)	C30	CW-1801/150	150	20	5
DEWALT				FREUD				LCS180	150	10	-
DW936	136	10	T2B	FCS184	184	10(T)	-	W5502	160	20	7
DW351	150	20	5	FCS230	230	30(CC)	-	CW-1801/165	165	30	8C
DW5520K	165	20	8B.1	HITACHI				W6502	180	30	11
DC390, DW007	165	20(T)	T8B	C5Y	125	20	1	W6402C	184	16	12
DW62	184	16	12	FC55A1	150	20	5	W6610, 6613, 6615	190	30	15
DC300KL	184	20(T)	T12.1	C6DA, FC65SA	160	20	7	EWS1266, EWS1366	190	16	13
DW65, DW365	190	30	15	C6U	165	30	8C	CMS1801	210	30	18
DW700, DW701, 7071	215	30(CC)	C19	C18DM	165	30(T)	T8C	T5-221	220	25.4*	20
DW383	235	30	23	PSU6	170	16	-	20W8402C	235	16*	23
DW86	240	30	24	7C7U, C7U, C7BU	180	30	11	1525, BT3000, RMS-1825	250	30	25
DW742, 743, 710, 744, 746	250	30	25	PSU7	190	16*	13	ETS1525C, ETS1825, ETS1526AL	254	30	26
DW250, 1251, 1501, 710, 1751/3, 720	250	30(CC)	C25	FC7SA	190	20	15	TSS-305	305	30	30
DW709	260	30(CC)	28	PSM7	190	30	15	SCHEPPACH			
DW704, 705, 8001/3, 8101/3, 721	300	30(CC)	C29	C8FC, C8FS	215	30(CC)	C18A	WOODSTER	160	20*	7
DW24700	300	30(CC)	C29	PSU9, C9U	235	30	23	KG250, TKG250/E	250	20(CC)*	C25
D27105	305	30(CC)	C30	C10FA, C10FB, C10FCA	250	30	25	TS2500, KSE250	250	30	25
DW3151 SAWKING, D27400	315	30	31	C10FCA	255	30(CC)	C27	TS4000 (pre 1989)	300	30	29
DW1601/3, 728, 729	350	30(CC)	C32	HOLZHER				TK, TKH, TKU, TS4000 (post 1989)	315	30	31
DRAPER				2103, 2104, 2105, 2106	160	20	7	SEDGWICK			
CCS1540	138	10(T)	T2C	2117, 2119	190	30	15	TA315	315	30	31
CS153	150	20	5	2118, 2120	230	30	21	SKIL			
CS184, PT185	184	16	12	INCA				1800, 1850H, 1850HM	150	20	5
BTS250	250	5/8*	-	CH12	315	30	31	1408H, 1409H, 1410H	165	16*	8C
CS315A, CTS12	315	30	31	JET				1855, 416H, 1522, 1410, 1854	165	20	8B
EINHELL				JSMS-10L	250	30(CC)	C25	5740, 5590	180	16*	11
BHS55	160	20	7	KANGO				1866U2 Classic	184	16	12
BHS66	180	30*	11	6235	150	16*	5	5266, 56266, 5866	190	16*	13
ELECTRA BECKUM				6070	184	16	12	1986U, 1985U, 1525H, Legend	235	30	23
KGS300/330, UK330, UK333	250	30(CC)	C25	6089	235	16*	23	STAYER			
KG7500/550, PK250/K, TS250	250	30	25	LUTZ				SLL251, SC271, SCE1600	250	30	25
PK300K	300	30	29	HS58-2	200	16*	16	SC250, SLL250, SC270	250	30(CC)	C25
KGS305	305	30	30	HS150	250	16*	25	SCU75	250	20*	25
TKCOMBI, TKHS315	315	30	31	HS315, HS2001	315	30	31	TRITON			
				MAFELL				TA184CSL	184	20	12.1
				SF32, X40, XE40	125	20	1	TA235CSL	235	30	23
				MKS55, SS55, KSS330, KST55	160	20	7	VIRUTEX			
				MT55CC	162	20	8D	SR74C	150	20	5
				ERIKA60E, KSP65F	190	30	15	V79	180	20*	11
				KSP85F	230	20*	21				
				TFK85	315	30	31				
				ERIKA85E	250	30	25				

(CC) = Radial arm or mitre saw (zero or negative hook angle).

* = Will require a suitable bushing washer made to machine manufacturers specification.

(T) = Thin body blade required for cordless trim saws. All dimensions in mm unless otherwise stated.

Please note some flip over bench saws are also mitre saws.

Information taken from manufacturers catalogue and deemed correct at time of printing.

If in doubt about size and bore, please refer to your saw machine manual for the exact specification.

POWER TOOLS, SAFETY & TABLES

We offer power tools with high performance, flexibility and a comprehensive range of spares and accessories for all woodworking trades.

T11 & T10

2000 WATT
VARIABLE SPEED
ROUTERS &
ACCESSORIES



124-125

T5v2

1000 WATT
VARIABLE SPEED
ROUTERS &
ACCESSORIES



126-127

T4

850 WATT
VARIABLE SPEED
ROUTERS &
ACCESSORIES



128

T20K

PROFESSIONAL
BISCUIT
JOINTER



129

AIRSHIELD PRO
POWERED
RESPIRATOR



130

AIRACE & SAFETY
GOGGLES

NEW



131

ROUTER TABLES



132-133

T30

1200 WATT
VACUUM
EXTRACTOR



134

CNC SMART
MACHINES



135



This logo identifies products that conform to the standard pattern of fixings for guide bushes & securing the router base to a table or jig.

Visit: For more information

www.trend-uk.com/tbc

T11 2000 WATT VARIABLE SPEED WORKSHOP ROUTER

With built in Quick Raiser™ fine height adjuster.



Built-in Quick Raiser™
For Table Fine Height Adjustment.



Clamp guide fitting to suit CGS & VJS/CGS clamp guides



80mm plunge

75mm aperture for large cutters in table mode

3 YEAR WARRANTY
WITH ONLINE REGISTRATION



Same features as T10 opposite but also has:-

- Router fine height adjuster for above and below height adjustment. One revolution of handle equals 1.5mm.
- Three quick release recesses in base to fit tables in conjunction with optional Quick Release Kit.
- Fitting for optional Clamp Guide System Kit.
- Extra large base aperture for large cutters.
- Quick release dust spout.

T11EK (230v) OR T11ELK (115v) £334.95

Includes:

- 1 x 1/2" Collet
- 1 x Fine Height Adjuster
- 1 x 30mm Guide Bush (with inner plate & line-up pin)
- 1 x 35mm Clip-in Dust Spout
- 1 x Side-fence with Micro Adjuster
- 1 x Storage Case

Specification:

Rating	Professional/Trade
Plunge stroke	0-80mm
Power input	2000w
Standard collet dia.	1/2"
No load speeds	8-20000 rpm
Dust spout size	35mm
Guide bush dia. supplied	30mm
Cutter dia. max. plunge/table	70/86mm
Other collet dia.	3mm, 6mm, 1/4", 8mm, 3/8", 10mm & 12mm
Weight	6.3kg
Voltages	230v or 115v*

* All 115v routers over 1850W require a 32A BS4343 115v plug. Minimum generator or transformer requirement 3 kVA continuous with a 32A BS4343 115v socket outlet. 115v units cannot be used on the no-volt release switch CRT/L and PRT/L router tables.

Superior guide bush accuracy

Standard Guide Bush fitting.

Inner Plate centring for complete accuracy.

75mm aperture for large cutters in table mode.

Height adjustment from either end

T11 Accessories:

Quick Release Kit
T11/JT/KIT £24.87
Comprising three sets of cams, bolts & fixings.

Clamp Guide System Kits
Comprising alloy bracket fixing & plastic slider.
T11/CGS/KIT+ £36.96
Fits T11 to Clamp Guide System.

T11/VJS/CGKIT £37.88
Fits T11 to Varijig Clamp Guide.

Extra Side-fence
WP-T11/087 £55.43

Direct Fit Large Guide Bushes
Large sizes which fit directly into the base.

GB500	50mm	£13.03
GB600	60mm	£13.03
GB700	70mm	£13.03



Quick release recesses

Enables quick fitting & removal of router to PRT, router tables & jigs when used in conjunction with the optional Quick Release Kit. EC Design Reg. No. 000336763.



T10 & T11 Accessories:

Collets
Precision multi-slit one-piece collets in a variety of sizes.

Product Ref.	ID	Price
CLT/T10/3	3mm	£37.35
CLT/T10/6	6mm	£24.87
CLT/T10/635	1/4"	£24.87
CLT/T10/8	8mm	£24.87
CLT/T10/95	3/8"	£24.87
CLT/T10/10	10mm	£24.87
CLT/T10/12	12mm	£24.87
CLT/T10/127	1/2"	£24.87

Beam Trammel
BEAM/002 £23.25
10mm x 500mm rod.

Standard Fence Rods 360mm
ROD/10X360 (pair) £17.00

Extra long Fence Rods 500mm
ROD/10X500 (pair) £23.25

115v 32A Plug
32A BS4343
115 volt plug.
PLUG/110V/32A £26.91

115v 32A Socket
32A BS4343
115 volt socket.
SOCK/110V/32A £32.29



T10 2000 WATT VARIABLE SPEED TRADESMAN ROUTER

POWER TOOLS, SAFETY & TABLES

- Electronic full wave variable control of spindle speed under load for a fine finish on all types of material.
- Soft start eliminates sudden movement of machine on start up.
- Two column precision base with large phosphor bronze bushes for plunging accuracy.
- Spindle lock and hex collet nut results in easy cutter changes with the 22mm spanner supplied.
- Adjustable twin rod parallel side-fence guide with integral micro-adjuster for straight edge work.
- Precision machined one-piece multi-slit collet for fail-safe grip of cutter shank.
- 3-position revolving depth stop for fast adjustable settings.
- Adjustable inner plate for guide bush accuracy.

Ideal for use by the tradesman in the workshop or on site.

3 YEAR WARRANTY
WITH ONLINE REGISTRATION



INCLUDES THREE TCT WORKTOP CUTTERS

T10EK (230v) OR T10ELK (115v) £299.00

Includes:

- 1 x 1/2" Collet
- 1 x 35mmØ Bolt on Dust Spout
- 1 x 30mm Guide Bush (with inner plate & line-up pin)
- 1 x Side-fence with Micro Adjuster
- 1 x Storage Case

Specification:

Rating _____ Professional/Trade
 Plunge stroke _____ 0-80mm
 Power input _____ 2000w
 Standard collet dia. _____ 1/2"
 No load speeds _____ 8-20000 rpm
 Dust spout size _____ 35mm
 Guide bush dia. supplied _____ 30mm
 Cutter dia. max. _____ 50mm
 Other collet dia. _ 3mm, 6mm, 1/4", 8mm, 3/8", 10mm & 12mm
 Weight _____ 6.3kg
 Voltages _____ 230v or 115v*

*All 115v routers over 1850W require a 32A BS4343 115v plug. Minimum generator or transformer requirement 3 kVA continuous with a 32A BS4343 115v socket outlet. 115v units cannot be used on the no-volt release switch CRT/L and PRT/L router tables.

Guide Bushes

Guide bushes to fit the adjustable inner plate on the base of router. See page 169 for further information.

Product Ref.	OD	Price
GB10	10mm	£7.43
GB12	12mm	£7.43
GB14	14mm	£7.43
GB16	16mm	£7.43
GB18	18mm	£7.43
GB20	20mm	£7.43
GB22	22mm	£7.43
GB24	24mm	£7.43
GB26	26mm	£7.43
GB28	28mm	£7.43
GB30	30mm	£7.43
GB32	32mm	£7.43
GB40	40mm	£7.43

T10 UNIQUE FEATURE

Adjustable inner plate for superior accuracy. Ideal for routing kitchen worktops.



T10 Accessories:

Fine Height Adjuster

Fits in place of the knurled knob and provides fine height adjustment of the cutter in a table or with a dovetail jig.

FHA/003 £23.25

Extra Side-fence

WP-T10/087 £62.21

Direct Fit Guide Bushes

These guide bushes can be used directly fitted to the router for general work where absolute accuracy is not the main requirement.

Product Ref.	OD	Price
GB/T10/30	30mm	£15.83
GB/T10/40	40mm	£15.83

80mm plunge

T10 & T11 Replacement Parts:

These routers are supported by our network of repair agents around the UK. A complete range of spares are available. Some of the common spares are listed below.

- Collet Nut**
CLT/NUT/T10 £9.00
- Brush Set (pair)**
WP-T10E/004 (230v, pre 10/09) £14.75
WP-T10EL/004 (115v, pre 10/09) £14.75
WP-T10E/004A (230v, post 10/09) £14.75
WP-T10EL/004A (115v, post 10/09) £14.75
- Spring for Thumb Knob**
WP-T10/081 £1.51
- Thumb Knob M6x15mm**
WP-T10/085 £2.05
- Inner Plate**
WP-T10/075 (T10) £6.68
WP-T9/075 (T11) £5.38
- Switch Unit**
WP-T10E/003 (115v & 230v) £35.09
- Guide Bush Screw M5x8mm**
WP-SCW/09 (each) £0.65
- Inner Plate Screw M5x12mm**
WP-SCW/42 (each) £0.65
- Handles**
WP-T10/041 (left) £7.96
WP-T10/049 (right) £7.96
- Plastic Slider Base**
WP-T10/080 (T10) £16.47
WP-T11/080 (T11) £16.47
- T11 Fine Height Adjuster Handle**
WP-T11/128 £12.48

To download Videos, Test Reviews, Spare Parts & Instruction Manuals

Visit: www.trend-uk.com/downloads

All prices are exclusive of VAT

trend 125
routing technology

T5v2 1000 WATT VARIABLE SPEED ROUTER

Always popular by design, this router is both compact & powerful and suitable for light & medium duty applications.

- Electronic variable control of spindle speed under load for a fine finish on all types of material.
- Soft-start feature eliminates sudden movement of machine on start-up.
- Spindle lock & hex collet nut allows easy cutter changes.
- Precision machined one piece multi-slit collet with combined nut.
- Compact design & low weight make it easy to use especially for intricate work.
- Adjustable twin rod side-fence for guiding along a straight edge.



Basic Models

T5EB (240V) **OR**
T5ELB (115V) **£198.45**



Basic Models include:

- 1 x 1/4" (6.35mm) Collet
- 1 x 35mm Clip-in Dust Spout
- 1 x 20mm Guide Bush
- 1 x Side-fence with Micro Adjuster
- 1 x Beam Trammel Attachment



Models with Storage Case

T5EK (240V) **OR**
T5ELK (115V) **£235.20**



Models with Storage Case include:

- 1 x 1/4" (6.35mm) Collet
- 1 x 8mm Collet
- 1 x 35mm Clip-in Dust Spout
- 1 x 20mm Guide Bush
- 1 x Side-fence with Micro Adjuster
- 1 x Beam Trammel Attachment
- 1 x Fine Height Adjuster



See opposite page for specification.

T5 Replacement Parts:

The T5 router is supported by our network of repair agents around the UK. A complete range of spares are available. Listed below are some of the common spares.



Brush Set (pair)
WP-T5E/032 (240v) **£7.96**
WP-T5EL/032 (115v) **£8.55**



Spring for Thumb Knob
WP-T5/016 **£1.19**



Thumb Knob M6x12mm
WP-T5/011 **£1.72**



Switch (Version 1)
WP-T5E/027 (240v) **£10.76**
WP-T5EL/027 (115v) **£13.56**



Switch (Version 2)
WP-T5E/017 (240v & 115V) **£10.76**



Grip Handles (Version 1)
WP-T5/015 (plunge) **£4.52**
WP-T5/076 (fixed) **£4.31**



Grip Handle (Version 2)
WP-T5/015A **£5.17**



Guide Bush Screw M5x10mm
WP-SCW/13 (each) **£0.65**



Plastic Slider Base
WP-T5/050 **£6.03**



Depth Stop
WP-T5/014 **£2.91**



Beam Trammel Attachment
For 8mm dia. fence rods.
BEAM/005 **£6.79**

Collet & Nut Sets (New Style post 2005)

Precision multi-slit one-piece collet with combined nut sets in three sizes.

Product Ref.	ID	Price
CNS/T5/6	6mm	£15.83
CNS/T5/635	1/4"	£15.83
CNS/T5/8	8mm	£15.83

Collet (Old Style pre 2005)

For use with old style collet nut.

Product Ref.	ID	Price
CLT/T5/32	1/8"	£33.15

Collet Nut (Old Style pre 2005)

For use with old style collet.

Product Ref.	Price
CLT/NUT/T5	£3.77

T5v2 MK2 1000 WATT VARIABLE SPEED ROUTER

Safety switch version of T5 with same features as T5 opposite. A trigger lock is included when used in a router table.

3 YEAR WARRANTY
WITH ONLINE REGISTRATION

T5EK/MK2 (240V) £235.20



Model Includes:

- 1 x 1/4" (6.35mm) Collet
- 1 x 8mm Collet
- 1 x 35mm Clip-in Dust Spout
- 1 x 20mm Guide Bush
- 1 x Side-fence with Micro Adjuster
- 1 x Beam Trammel Attachment
- 1 x Trigger Lock
- 1 x Fine Height Adjuster
- 1 x Storage Case



Specification:

Rating _____ Professional/Trade
 Plunge stroke _____ 0-50mm
 Power input _____ 1000w
 Standard model collet dia. _____ 1/4" & 8mm
 Cutter dia. max. _____ 40mm
 No load speeds _____ 9-27000 rpm
 Dust spout size _____ 35mm
 Guide bush dia. _____ 20mm
 Weight _____ 3.0kg
 Voltages _____ 115v or 240v

(T5EK/MK2 is not available in 115v)

For 115V minimum generator or transformer requirement 2.75kVA continuous.



Ergonomic switch lever, when released will switch machine off automatically.



Edge Moulding



Template Guide Bush Routing

T5 Accessories:



Fine Height Adjuster

Fits in place of the depth stop and threads onto the longest revolving turret screw. It enables fine vertical adjustment of the cutter. Recommended when using the T5 & T5 MK2 with our Router Tables or Dovetail Jigs.

FHA/001 £13.56



Beam Trammel

BEAM/001 £15.83
8mm x 500mm rod

Storage Case

As supplied with 'K' & MK2 models of the T5. See page 172 for full details.

CASE/T5 £38.43



Extra Side-fence

WP-T5/046 £29.39

Side-fence without Micro Adjustment

WP-T5/077 £19.27



Standard Fence Rods 300mm

ROD/8X300 (pair) £11.31

Extra long Fence Rods 500mm

ROD/8X500 (pair) £18.08

T5 MK2 Trigger Lock

To lock trigger in 'on' position when used in table mode with a No-Volt Release Switch fitted. (see page 170 for No-Volt Release Switch).

T5MK2/LOCK £3.99



Guide Bushes



Alternative sizes of guide bushes to fit base of router. See page 169 for further information.

Product Ref.	OD	Price
GB10	10mm	£7.43
GB12	12mm	£7.43
GB14	14mm	£7.43
GB16	16mm	£7.43
GB18	18mm	£7.43
GB20	20mm	£7.43
GB22	22mm	£7.43
GB24	24mm	£7.43
GB26	26mm	£7.43
GB28	28mm	£7.43
GB30	30mm	£7.43
GB32	32mm	£7.43
GB40	Extra large size 40mm	£7.43

T4 850 WATT VARIABLE SPEED ROUTER



Light duty plunge router for the hobbyist and light trade user.

- Variable speed control.
- Spindle lock.
- Hex collet nut allows easy cutter changes.
- Removable base for carving and die grinding with 43mm diameter collar for pillar drill fitment.
- Tapped fixing holes for Trend standard guide bushes.
- Separate dust spout fixing holes.
- Adjustable twin rod side-fence for guiding along a straight edge.

T4EK (240V) OR T4ELK (115V) £91.48

Includes:

- 1 x 1/4" Collet
- 1 x 6mm Collet
- 1 x 8mm Collet
- 1 x 34mm Bolt-on Dust Spout
- 1 x 16mm Guide Bush
- 1 x Side-fence
- 1 x Storage Case



Specification:

Rating **Hobbyist/Light Trade**
 Plunge stroke **0-35mm**
 Power input **850w**
 Standard collet dia. **1/4", 6mm & 8mm**
 Dust spout size **34mm**
 Guide bush dia. **16mm**
 No load speeds **11,500 - 32,000 rpm**
 Weight **2.4kg**
 Cutter dia. max. **30mm**
 Voltage **230v or 115v**

For 115V minimum generator or transformer requirement 2.75kVA continuous.

T4 Accessories:

Fine Height Adjuster

Fits in place of the depth stop and threads onto the longest revolving turret screw. It enables fine vertical adjustment of the cutter. Recommended when using the T4 with our Router Tables or CDJ Dovetail Jigs.

FHA/009 £12.38



Guide Bushes

Alternative guide bushes to fit base of router. From 10mm to 40mm.

Product Ref. Price
GB10, GB12, GB14 etc. £7.43 each
 See page 169 for complete range.

Beam Trammel

BEAM/001
 8 x 500mm rod **£15.83**

Extra Long Fence Rods

ROD/8X500 500mm **£18.08**
 To allow fitting to pivot frame jig etc.

Removable Base for Shaping & Sharpening

For Burrs & Rasps for grinding & carving see page 75 for full details.



Edge Moulding



Hinge Recessing

With a Hinge Jig & Unibase fitted or use Ref. GB/T4/160



Replacement Parts:

- Collet Nut**
CLT/NUT/T4 £3.77
- Collet Spring**
WP-T4/033 £1.19
- Brush Set (pair)**
WP-T4E/010 (230v) £3.77
WP-T4EL/010 (115v) £3.77
- Thumb Knob**
WP-T4/038 £1.19
For rods

- Spring for Thumb Knob**
WP-T4/039 £0.65
- Guide Bush Screw M5 x 8mm**
WP-SCW/09 (each) £0.65
- Depth Stop Rod**
WP-T4/036 £1.19
- Switch**
WP-T4E/017 (230v) £2.58
WP-T4EL/017 (115v) £2.27
- Grip Handle**
WP-T4/046 £2.27

- Plastic Slider Base**
WP-T4/061 £1.72



Replacement Collets
One-piece collets

Product Ref.	ID	Price
CLT/T3/3	3mm	£4.31
CLT/T4/6	6mm	£4.31
CLT/T4/635	1/4"	£4.31
CLT/T4/8	8mm	£4.31



T20K PROFESSIONAL BISCUIT JOINTER

3 YEAR WARRANTY
WITH ONLINE REGISTRATION

Biscuit jointing machine with 0-90° tilt base for slotting grooves in boards and timbers to accept flat biscuit dowels.



- Six pre-set depth adjustment.
- Precise adjustable rise and fall with measurement scales.
- Spindle lock for easy tool change.
- Quiet gear arrangement.
- Smaller more ergonomic body design.



T20K (230v) **OR**
T20LK (110v) **£208.95**

CE



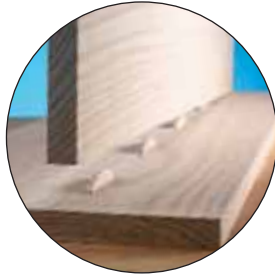
Edge Joints



Mitre Joints



Bevel Joints



T-joints



Specification:

Rating _____ Professional/Trade
Power input _____ 710w
Rotation speed _____ 9000 rpm
Weight _____ 2.7kg
Plunge depth max. _____ 20mm
Plate height adjustment _____ 45mm
Dust spout size _____ 28mm
Tilt base _____ 0-90°
Blade _____ 100 x 22 x 4.0mm
Voltage _____ 230v or 110v

For 110V minimum generator or transformer requirement 2.75kVA continuous.

Includes:

- 1 x Six Wing TCT Blade
- 1 x Dust Bag
- 1 x 28mm Dust Spout
- 1 x Storage Case



Optional Accessories:

No.0 Biscuits

For board thickness 8 - 12mm
Size: 47.5 x 15.5 x 4.0mm

BSC/0/100 (qty. 100) **£6.36**
BSC/0/1000 (qty. 1000) **£25.83**

No.10 Biscuits

For board thickness 13 - 18mm
Size: 53 x 19 x 4.0mm

BSC/10/100 (qty. 100) **£6.36**
BSC/10/1000 (qty. 1000) **£26.91**

No.20 Biscuits

For board thickness 19mm+
Size: 60 x 23 x 4.0mm

BSC/20/100 (qty. 100) **£6.36**
BSC/20/1000 (qty. 1000) **£27.98**

No.0, 10 & 20 Biscuits

Qty No.0 x 30, No.10 x 30 & No.20 x 40

BSC/MIX/100 (qty. 100) **£6.36**

Qty No.0 x 250, No.10 x 250 & No.20 x 500
BSC/MIX/1000 (qty. 1000) **£26.91**

Replacement Parts:

TCT Blade 4mm Kerf

CR/BJB100T **£25.30**

Storage Case

CASE/T20 **£26.59**

Dust Bag

WP-T20/074 **£10.23**

Pin Spanner

WP-T20/067 **£2.91**

Spanner 8mm A/F

WP-SPAN/8 **£1.72**

Spring Hook

WP-T20/062 **£1.51**

Switch

WP-T20/009 **£7.43**

Brush Set (pair)

WP-T20/007 **£5.17**

Hex Key 6mm A/F

WP-AP/06 **£2.05**



100MM BISCUIT JOINTING BLADES

- Six Tungsten Carbide Teeth.
- Anti-kickback tool design for safer use.
- Suitable for natural timbers, particle and MDF boards.
- Standard 100mm diameter x 22mm bore x 4mm kerf.

CRAFTPRO CR/BJB100T
£25.30

Thin body for Trend, Freud, Casals & Dewalt DW682.

PROFESSIONAL BJB/100S **£46.92**

Bossed body with scribe teeth.

CRAFTPRO CR/BJB100
£25.30

Bossed body.



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www.trend-uk.com/downloads

All prices are exclusive of VAT

trend 129
routing technology

POWER TOOLS, SAFETY & TABLES

AIRSHIELD PRO

Fully protected powered respirator for use with woodworking applications. Suitable for use when machining MDF.



BS EN 166
BS EN 12941 THP2

Motor

Positioned away from the sensitive area of the forehead to reduce noise and irritation.

Specification:

Rating _____ DIY/Craftsman/Professional
Airflow min. _____ 160 l/min
Airflow fully charged _____ 200 l/min
Size of headband _____ 52cm-62cm
Motor sound level _____ 70 dB
Battery _____ 8 hrs
Weight _____ 995g
Voltage _____ 230v

Eye protection to BS EN 166 (medium energy impact). Respiratory protection (NPF50) to BS EN 12941 THP2.



Audible Low Battery Warning



Routing



Accessory Attachment
For ear defenders.

Replaceable Visor

Visor easy to fit BSEN166.

- A built-in quiet fan keeps a constant flow of filtered air across the face.
- Provides excellent protection from inhalation of harmful dust with twin fine dust filters.
- Protects eyes and face against flying debris.
- 98% filter efficiency.
- Combination face-seal and hood improves protection.
- 8 hour battery.
- On board battery charging.
- Approved to new Standard BS EN 12941.

Brow Guard

Swings open and can be removed for easy access to filter, fan and battery.

Strategic Component Distribution

Ensures optimum centre of gravity is achieved for balance and comfort.

AIR/PRO

£199.95



Combination Face Seal & Hood

Improves protection while keeping hair dust free.



Flip-Up Visor

Polycarbonate visor to BS EN 166 low energy impact.



Twin Filter

Efficiency is 98% with a minimum laboratory protection factor of 50.



8 Hour Battery

Single rechargeable Ni-MH battery for 8 hours use. Battery needs to be charged whilst fitted to the unit.

Includes:

- 1 x 8 Hour Battery
- 1 x Battery Charger
- 1 x Pair THP2 Fine Filters
- 1 x Airflow Indicator
- 1 x Clear Visor Overlay
- 1 x Carry Bag



Accessories

Clip-on Passive Ear Defenders

AIR/P/6

Comfortable & lightweight with durable ball joint design for airing & rest positions. Weight 180g, cushion pressure 2.6kPA. SNR-26 (standard noise reduction). CE EN 352-3 **£30.57**

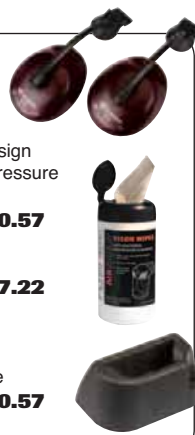
Accessory Visor Wipes*

AIR/WIPE (contains 100 wipes) **£17.22**

Remote Cradle Charger

AIR/P/7

To allow charging of battery independently from the AIR/PRO. Ideal when a spare battery is used. **£30.57**



Replacement Parts:

THP2 Filter Pack

AIR/P/1 (pair) **£24.32**

Replacement Visor Overlay

- Clear (pack of ten)

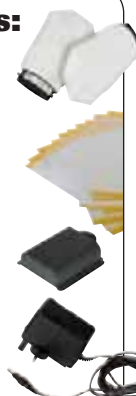
AIR/P/3C **£18.08**

8 Hour Battery

AIR/P/4 **£39.07**

Charger (UK)

AIR/P/5/UK (230v) **£32.83**



Dust mask with replaceable filter system for use when routing. For industrial and construction work, DIY and various other trades.



AIRACE £34.44



- Five times larger surface area than the average disposable dust mask, giving superior protection against dust inhalation and offering considerable cost savings.
- The one way exhaust valve vents to the underneath, preventing exhaled air from fogging goggles or the optional visor. This also ensures that the filter stays dry reducing filter clogging and prolonging its life.
- P2 electrostatic filters offer approximately ten times the life of a disposable facemask. Protects the user against hazardous toxic dust particles, metal fumes and mist to classification P2 and down to 0.3 microns enabling use with MDF.



Rubber Face Seal



Clip-on Visor Accessory fitted

Filter has 5 times larger surface area than conventional facemasks. Gives superior protection against dust inhalation.

One way exhaust preventing fogging of goggles or visor. Filter stays dry reducing filter clogging & prolonging its life.

Includes:

2 x P2 Electrostatic Filters

Specification:

Weight 286g
Respiratory protection to BS EN143 P2

Replacement Parts:

- Spare P2 Filter ACE/1** (1 off) £3.44
- Spare P2 Filter ACE/15** (5 off) £15.83
- Valve Set ACE/4** £7.96
Click-in valve set.
- Strap ACE/5** £7.96
Adjustable elastic strap.



Optional Accessories:

- Nuisance Filter ACE/2** £3.99
Active charcoal pre-filter which is fitted over P2 filter, for use on odours and smells at below occupational exposure levels only. Ideal for working with animals etc.
- Clip-on Visor ACE/3** £17.00
Eye protection to EN166, 167, 168. (Medium protection against high-speed particles).
- Plastic Storage Box ACE/6** £9.69
Protects dust mask from contamination when not in use.

NEW

SAFETY GOGGLES

EN 166:2001

CE

Superior quality ski style contoured safety goggles.

- Adjustable elastic head strap.
- Ventilation holes and all round eye protection.
- Soft comfortable facial contour.
- Indirect vents.
- Approved to EN166:2001 for high speed particles - medium and liquid splash.

SAFE/GOG/B £8.71



Ideal for use when routing



Suitable for use over most glasses



Contoured design

PRO ROUTER TABLE

Router not included.

Professional portable router table with aluminium table surface and back fence for floor & bench mounting use.

- Back fence squareness adjustment for absolute accuracy.
- T11E quick release fixing holes for fitting T11 fixing kit.
- Bench leg level adjustment when mounted on a bench.
- 20mm hole for the T11 Quick Raiser™ adjuster handle.



Guard Assembly
Quick lateral & height adjustment of finger pressure and guard.



Back Fence
Quick release 110mm cast aluminium back fence with adjustable aluminium cheeks and squareness adjustment.



57mmØ (2-1/4") Dust Spout Aperture
With freehand lead-on pin park.



4 Insert Rings
In sizes 20mm, 35mm, 54mm & 68mmØ, to suit different cutter diameters.

90mmØ Aperture
For larger panel raiser cutters.

Side scales to set back fence.

Pushstick park on rear.

No-volt Release Switch with 115 volt (16A) available.

Leg clamps to remove lower legs & adjust for uneven floors.



Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility

Soft rubber feet to prevent movement.

Side Finger Pressures
Adjustable position for different widths of timber.



Bench Leg Level Adjustment
For uneven surfaces.



Flip-up Finger Pressure & Guard Assembly
For easy access to cutter.



T11 Quick Release Fixing Holes
Allows T11 to be fitted to the table for quick fitting & removal when used with optional Quick Release Kit.



Mitre Fence
Mitre fence with zeroing and splch block facility.



Quick Raiser
Includes hole for T11's Fine Height Adjuster.

Includes:

- 4 x Insert Rings
- 1 x No-volt Release Switch
- 1 x Mitre Fence
- 2 x Finger Pressures
- 1 x Large Adjustable Safety Guard
- 1 x Lead-on Pin
- 1 x Pushstick

Optional Accessories:

Large Diameter Hose for T30A
57mmØ x 1.5 metre increasing suction when used with the T30A.
T30/22 £20.99

T11 Quick Release Kit
Allows T11 router to be quickly fitted & removed from table.
T11/JT/KIT £24.87

Pushblock
For scribing rails on a router table.
PUSHBLOCK/4 £47.47

PRT (240v) OR PRT/L (115v) £499.00

- Floor or bench standing with removable legs with adjustment for uneven floors.
- Extruded 8mm thick aluminium alloy table top with minimal loss of cutter depth.
- Cutter aperture of 90mm allows the use of the largest router cutters available.
- Cast back fence with extruded adjustable alloy cheeks and 'T' slots.
- Made to EN standards, with back fence accuracy of 0.5° & table flatness of 0.5mm.
- With a suitable size and weight enabling easy re-positioning around the workshop and transportation for on-site use.

Specification:

Rating	Professional/Trade
Table size	650mm x 550mm
Bench height	350mm
Height with legs	830mm
Router cutter aperture	90mmØ
Insert ring sizes	20mm, 35mm, 54mm, 68mmØ
Back fence height	110mm
Dust spout aperture	57mmØ (2-1/4")
Voltage	240v or 115v
Weight	26.2kg
115v unit supplied with 16A BS4343 plug and socket.	
Not intended for continuous production or production line use.	

Fits the following routers directly:

TREND T5, T5 MK2, T9, T10, T11, BOSCH GOF1600A, 1700ACE CMT CMT1E, 2E DEWALT DW613, 614, 615, 620, 621, 624, 625E, 629 DRAPER PT1200V ELU MOF96(E) MK2, 131, 177(E), OF97(E) MAKITA RP0910, 1110C PERLES OF808(E) >1999

◆ Not 115v

⚠ 115v routers over 1850w (including T10 and T11) cannot be used with no-volt release switch router tables.

Removable centre plate of table will need to be re-drilled for other makes and models of medium & heavy duty routers.

CRAFTPRO ROUTER TABLE MK3

The CRAFTPRO Router Table will suit craftsmen & woodworking enthusiasts. It is packed with the necessary features to maximise the versatility of all popular portable routers.

- Laminated MDF Table top 610mm x 405mm x 26mm thick.
- Removable 6.35mm aluminium insert plate with a 98mm diameter aperture to accept large panel raisers.
- T11E quick release fixing holes for fitting T11 fixing kit.
- Plate levelling facility using seven screw adjusters and magnets. Plate screwed to table top for added security.
- Includes two insert rings, sizes 31.8mm and 67.5mm to reduce table aperture.
- Adjustable back fence with sliding cheeks.
- Lead-on pin for bearing guided curved work.
- 20mm hole for the T11 Quick Raiser™ adjuster handle.
- Edge planing facility of 1.4mm or 2.4mm.

SAFETY FEATURES

- No-volt Release Switch
- Adjustable Top & Side Pressure
- Adjustable Top Guard
- Sliding Fence Cheeks
- Two Insert Rings
- Pushstick

CRT/MK3 (240v) £199.00



Aluminium Plate

6.35mm thick with levelling facility and lead-on pin.



T11 Quick Release Fixing Holes

Allows T11 to be fitted to table for quick fitting & removal when used with optional Quick Release Kit.



Quality Mitre Fence

With zeroing and spelch block facility.



Quick Raiser

Includes holes for T11 & fine height adjuster.



Quick Release Back Fence

Extruded aluminium with adjustable MDF cheeks & edge planing facility.

Includes:

- | | |
|----------------------------|----------------------|
| 2 x Insert Rings | 2 x Finger Pressures |
| 1 x No-volt Release Switch | 1 x Safety Guard |
| 1 x Mitre Fence | 1 x Lead-on Pin |
| | 1 x Pushstick |

Specification:

Rating _____ Craftsman
 Table top size _____ 610mm x 405mm
 Table height _____ 410mm
 Router cutter aperture _____ 98mm
 Insert ring sizes _____ 31.8mm, 67.5mmØ
 Back fence height _____ 67mm
 Dust spout aperture _____ 57mmØ (2-1/4")
 Edge planing _____ 1.4mm & 2.4mm
 Voltage _____ 240v
 Weight _____ 13.6kg
 Not intended for continuous production or production line use.

Optional Accessories:

Hose and Hose Adaptor

If CRT table is to be used with T30 Extractor, use standard T30 hose fitted with CRT/3 adaptor (or purchase 57mmØ hose Ref. T30/22).

Adaptor **CRT/3** £10.23
 Hose **CRT/4** £20.35

39mmØ x 3 metre with a CRT/3 adaptor fitted. Adaptor is 57mmØ (2-1/4") to 35mmØ and accepts 39mmØ hose.

Large Diameter Hose for T30A
T30/22 £20.99

57mmØ (2-1/4") x 1.5 metre. Increases suction when used with the T30A.

T11 Quick Release Kit
T11/JT/KIT £24.87



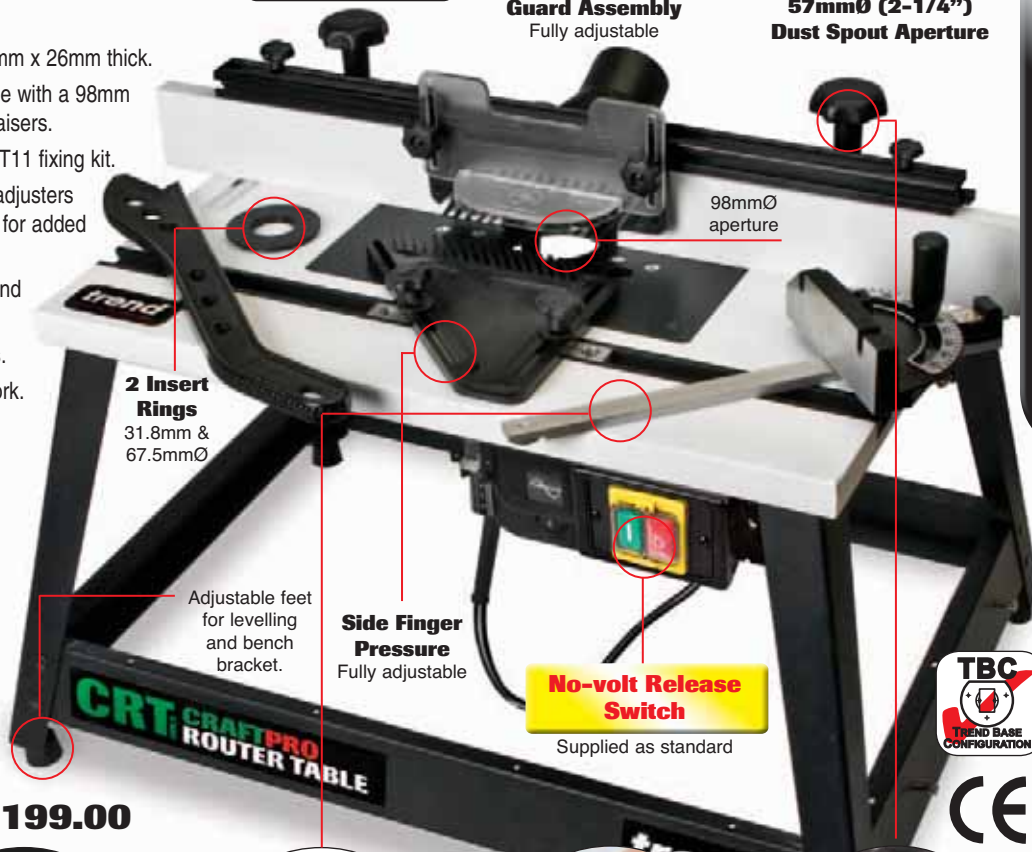
Compatibility
 See pages 218-219 or go to
www.trend-uk.com/compatibility



Guard Assembly
 Fully adjustable



**57mmØ (2-1/4")
 Dust Spout Aperture**



2 Insert Rings
 31.8mm & 67.5mmØ

Adjustable feet for levelling and bench bracket.

Side Finger Pressure
 Fully adjustable

No-volt Release Switch

Supplied as standard



Edge Moulding



Edge Planing

Fits the following routers directly:

TREND T5, T5 MK2, T9, T10, T11, BOSCH GOF1600A, 1700ACE, CMT CMT1E, 2E DEWALT DW613, 614, 615, 620, 621, 624, 625E, 629 DRAPER PT1200V ELU MOF96(E) MK2, 131, 177(E), OF97(E) MAKITA RP0910, 1110C PERLES OF808(E) >1999

Removable centre plate of table will need to be re-drilled for other makes and models of routers.

All prices are exclusive of VAT

T30 WET & DRY VACUUM EXTRACTOR

3 YEAR WARRANTY
WITH ONLINE REGISTRATION



A powerful wet and dry autostart extractor with many useful features.

- Powerful but quiet 1200 watt bypass motor.
- Power tool take off with auto start feature and 6 second run-on delay.
- Large 34 litre capacity impact resistant plastic container with five castors for stability.
- Extra long 7.8 metre power cable.
- Extra long 5 metre hose.

T30A (230v) £208.95

Includes Standard Filter (12 micron)

T30AF (230v) £229.95

Includes Fine Dust Filter Kit (0.3 micron)

T30ALF (110v) £229.95

Includes Fine Dust Kit (0.3 micron)

Max. Power Tool Autostart 1000W

Includes:

- 1 x 5 Metre Hose
- 1 x Floor Cleaning Kit
- 1 x Crevice Tool
- 1 x Upholstery Tool
- 1 x Power Tool Adaptor



Specification:

Rating	Professional/Trade
Power input	1200w
Autostart max. (230v)	2000w
Autostart max. (110v)	1000w
Autostart min.	40w
Airflow	3,300 L/min
Vacuum max.	2300mm H ₂ O
Noise	72 dB
Hose	5M x 36mm OD
Container volume (dry)	34L
Container volume (wet)	25L
Dimensions	620 x 400 x 400mm
Weight	11.5kg
Voltage	230v or 110v

Optional Accessories:

- Cloth Pre-filter T30/2 £22.60**
For dry use, prolongs life & increases effectiveness of 12 micron cartridge filter.
 - No Foam Filter T30/4 £3.80**
Prevents foam entering motor.
 - Furniture Brush T30/20 £5.38**
 - Hose Adaptor T30/21 £3.99**
Joint 57mmØ to 36mm. Use with T30/22.
 - Large Diameter Hose T30/22 £20.99**
57mmØ x 1.5 metre increases suction with Trend router tables & suitable for smaller planer thicknessers & spindle moulders.
 - Filter Bags**
 - T30/15 (paper, 5 pack) £18.73**
 - T30/10 (paper, 10 pack) £36.16**
 - T30/1/A (synthetic, 1 off) £5.99**
 - T30/15/A (synthetic, 5 pack) £28.75**
 - T30/10/A (synthetic, 10 pack) £56.20**
- Synthetic bags improve performance & are heavier duty.

Standard Accessories:

Included with T30A and T30AF

Floor Kit with tubes & adapters for floors, carpets & fluids.



Hose 36mmØ x 5 metre. When used with CRT, a Ref. CRT/3 is required.

Filter Bag for dry use only.
T30/1 £3.99

Included with T30AF only

0.3 micron Micro Cartridge Filter for increased effectiveness against fine dust particles.

T30/5 £29.60
(Round mesh, white inside)

Nylon Wet and Dry Pre-Filter for use with 0.3 micron Cartridge Filter. Prolongs life of Cartridge Filter and increases effectiveness.

T30/3 £26.05

Included with T30A only

Standard 12 micron Cartridge Filter

T30/6 £15.83
(Diamond mesh, yellow inside)

HOSES & CONNECTIONS

Hoses

Offered to fit a multitude of extraction equipment. Bayonets may be required.

- HOSE/35X3 £25.83**
OD 37mm, ID 30mm x 3 metre (light duty)
- HOSE/38X3 £27.77**
OD 38mm, ID 32mm x 3 metre (heavy duty)
- HOSE/105X3 £51.99**
OD 105mm, ID 100mm x 3 metre



Hose Cuff

To join hoses together which have the same diameter. Can also be used to fit to dust spouts.

HOSE/CUFF/38 £7.96
Joins 38mm OD hoses together.



Plastic Bayonets

Designed to fit hoses to extraction fittings.

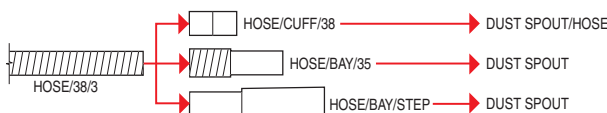
HOSE/BAY/35 £10.23
Fits hose 38mmØ OD. Bayonet size OD 45/39mm, ID 34/32mm.



Stepped Bayonet

Ideal when a custom connection is required. Can be cut to size with a knife.

HOSE/BAY/STEP £10.76
OD 54mm/39mm, ID 48mm/33mm



Replacement Parts:

- Stepped Power Tool Adaptor WP-T30/056 £3.44**
OD 40mm/35mm/32mm/27mm
- Crevice Tool WP-T30/058 £3.44**
- Tube WP-T30/051 (1 off) £4.52**
- Upholstery Tool WP-T30/057 £3.44**
- Universal Spout WP-T30/052 £6.46**
- Universal Brush for Carpets WP-T30/053 £3.44**
- Universal Brush for Floors WP-T30/054 £5.38**
- Universal Brush for Fluids WP-T30/055 £5.92**
- Hose WP-T30/050 (36mm x 5M) £32.29**

CNC SMART MACHINES

Computer controlled routing technology, offering affordability and high performance machines for a wide range of applications. Fully guarded as standard for maximum safety.



CNC Lite T10 shown with optional table.

CNC SMART
Lite

The bench mounted CNC SMART LITE is the smallest CNC Machining Centre offering all of the advanced electronic control features and component structure of the larger Smart machines.

CNC/LITE/T10 _____ **£15,225.00**

600 x 600 machine with 90mm of plunge fitted with the T10 router.

CNC/LITE/HF _____ **£17,587.50**

600 x 600 machine with 90mm of plunge fitted with a HF head.



CAD CAM SOFTWARE

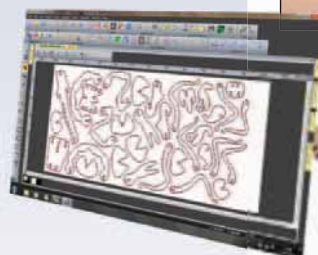
PC based software for either 2D, 2½D or 3D cutting with intuitive design & production. Software has facilities to import files from other CAD software.

- Panel moulding in natural timber and man-made boards.
- Light engineering in non-ferrous materials.
- Plastic engineering cases.
- Sign-making in a variety of materials.
- Foam engineering for protective storage.
- 3D carving using specialist software.

CNC/ARTCAM/EX _____ **£100.00**

CNC/ARTCAM/INS _____ **£2,000.00**

CNC/ARTCAM/PRO _____ **£5,000.00**



CNC SMART
Plus

CNC SMART
Fast

CNC SMART
Fast
T1300

The CNC SMART, SMART PLUS and SMART FAST are all high performance floor mounted machines for improved routing productivity. SMART FAST machines have a 15 metres per minute feed rate.

CNC/PLUS/T10 _____ **£19,425.00**

860 x 920 machine with 90mm of plunge fitted with the T10 router.

CNC/SMARTPLUS _____ **£21,525.00**

860 x 920 machine with 90mm of plunge fitted with high frequency head.

CNC/SMARTFAST _____ **£24,937.50**

860 x 920 machine with 90mm of plunge fitted with high frequency head and max. feed speed of 15 metres per minute.

CNC/SMART1300 _____ **£29,400.00**

860 x 1420 machine with 90mm of plunge fitted with high frequency head and max. feed speed of 15 metres per minute.

Applications



See our brochure for more information & full specifications on our range of CNC SMART machines. For details of your nearest CNC SMART supplier please call 01923 249911.



To download Videos, Test Reviews, Spare Parts & Instruction Manuals

Visit: www.trend-uk.com/downloads

All prices are exclusive of VAT

ROUTING JIGS & ACCESSORIES

To maximise the potential of the router, we offer a range of unique routing jigs & accessories for the professional user & craftsman.



ROUTING JIGS

MORTISE & TENON JIG



137

DC400 DOVETAIL CENTRE



138-139

CDJ300 & 600 DOVETAIL JIGS



140

STAIRCASE HOUSING JIGS



141

ROUTABOUT JIGS



142-143

KITCHEN WORKTOP JIGS



144-151

HINGE JIGS



152-153

LOCK JIGS, DOOR STAND & DOOR CLAMP



154-155

BUTT HINGE & LOCK RECESS TEMPLATES



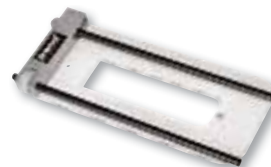
157

LETTERBOX JIGS



158

ROUTER COMPASSES



159-161

ELLIPSE JIGS



161

VARIJIG SYSTEM



162-164

ROUTING ACCESSORIES

ROUTER BASES, TEMPLATES, ACCESSORIES & COLLETS



NEW



164-176

NEW

KWJ700 700MM WORKTOP JIG

Tradesman kitchen worktop jig for up to 700mm worktops.



146

NEW

EASIBOLT CLIPS



149

NEW

DOOR LIFTER

Foot operated lifter to support door while fitting into frame.



156

NEW

COMBINATION ROUTER BASE

Multi-functional quick fit base. Improves accuracy & gives greater stability. 7 features in 1.



159



This logo identifies products that conform to the standard pattern of fixings for guide bushes & securing the router base to a table or jig. For more information

Visit:

www.trend-uk.com/tbc

MORTISE & TENON JIG

International PCT application No. PCT/GB02/00253

Enables mortise & tenons and dowel joints to be cut with a router. Ideal for cabinet, chair and table construction.

- CNC precision manufactured plates and body.
- One set-up for both mortise and tenon giving perfectly fitting joints.
- Fully adjustable for compound angle joints up to 45°.
- Reversible templates to produce round and square end tenons.
- Templates can be used for accurate dowelling applications.
- Cuts mortise & tenon sizes of 1/4" (6.3mm) to 5/8" (15.9mm).
- Guide bushes are included but cutters are required.
- A Unibase may be required for certain makes & models of router.
- Tenons are cut with a 5/8" (15.9mm) diameter straight cutter (Ref. C026). The width of the tenon is adjusted by using different guide bush diameters.

MT/JIG _____ £192.65

MT/JIG/EURO* _____ £192.65

*Metric size jig requires metric cutter set Ref. SET/MT2X8MMTC. This set comprises 6, 8, 10, 12 & 16mm dia. straights. Shank dia. 8mm.

Includes:

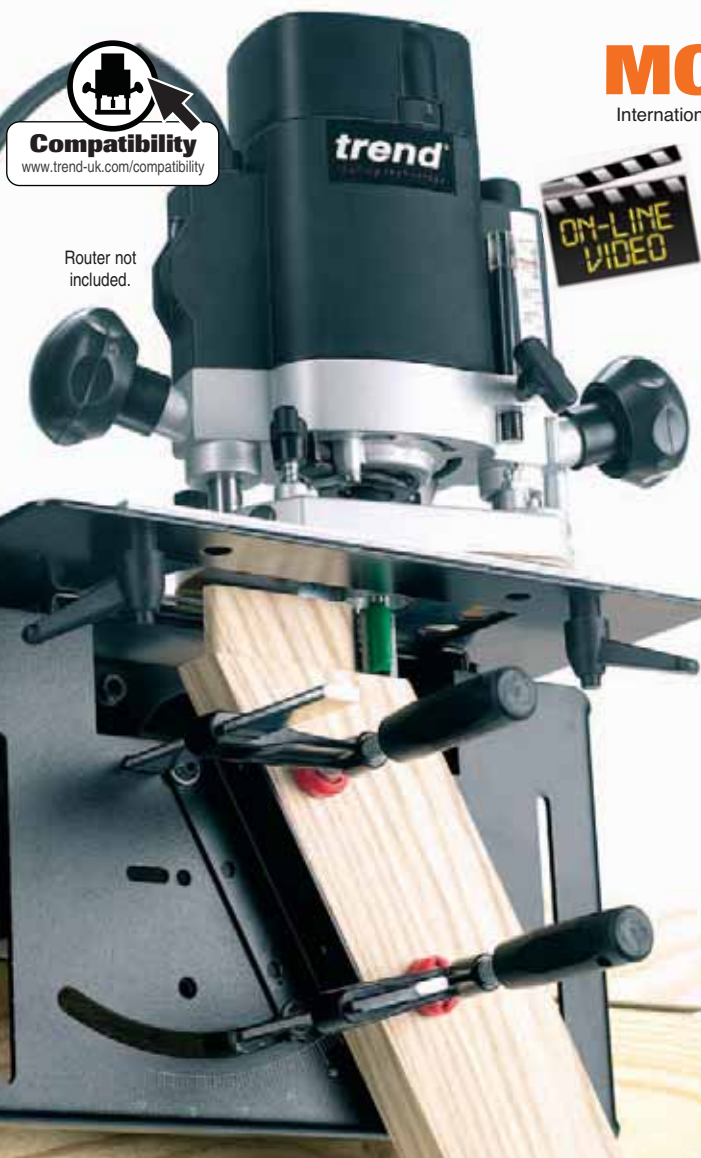
- 5 x Guide Bushes
- 4 x Clamps
- 1 x Guide Bush Collar
- 1 x Set-up Bar
- 1 x Hex key



Specification:

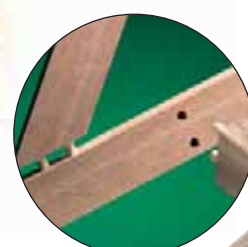
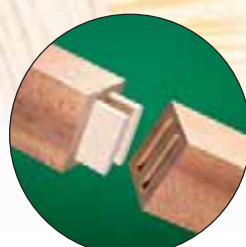
- Material thickness min. _____ 12mm
- Material thickness max. _____ 50mm
- Tenon thickness min. _____ 4.8mm
- Tenon thickness max. _____ 16mm
- Tenon width max. using vertical guide + _____ 90mm
- Mortise length max. using vertical guide ++ _____ 90mm
- Angle tilt compound _____ -10° to 45°

+ on end of 100mm wide material.
++ unlimited if vertical guide removed and wood repositioned.



Router not included.

Compatibility
www.trend-uk.com/compatibility



Routing the Mortise

Setting-up Square Tenon

Double Loose Tenon

Dowel Joints

Optional Accessories:

A set of five long reach straight cutters with diameters of 1/4" to 5/8" suitable for use with the Mortise & Tenon Jig.



- SET/MT1X1/4TC** (1/4" shank) _____ **£53.71**
- SET/MT1X8MMTC** (8mm shank) _____ **£53.71**
- SET/MT1X1/2TC** (1/2" shank) _____ **£54.89**
- SET/MT2X8MMTC** (8mm shanks for metric jigs) _____ **£53.71**

Tenon Width	Cutter Ref.	Guide Bush Diameter
1/4" (6.3mm)	C008	1-1/4" (31.8mm)
5/16" (7.9mm)	C012	1-3/16" (30.2mm)
3/8" (9.5mm)	C015	1-1/8" (28.6mm)
1/2" (12.7mm)	C022	1" (25.4mm)
5/8" (15.8mm)	C026	7/8" (22.2mm)

Other sizes possible.
(Guide bushes shown below not included with jig)

3/16" (4.8mm)	C003	1-5/16" (33.3mm)
7/16" (11.1mm)	C018	1-1/16" (27mm)
9/16" (14.3mm)	C024	15/16" (23.8mm)

Steel Guide Bushes

Optional steel bushes

- GB158, GB222, GB238, GB27, GB286, GB302, GB318 & GB333** (each) _____ **£7.43**



Universal Sub-base

Certain makes & models of router will require a Unibase to accept the guide bushes.

UNIBASE _____ **£16.69**



Dust Kit

Magnetic fitting dust kit with 57mmØ (2-1/4") dust spout aperture and 35mm ID adaptor. Accepts 39mm OD hose.

MT/DUSTKIT _____ **£29.76**



Mortise & Tenon Jig DVD

A step by step process to create an elegant chair (22 mins). Also available for viewing on-line:

www.trend-uk.com/video

DVD/TV/10 _____ **£3.23**



Recommended Router T5



See pages 126 to 127.

DC400 DOVETAIL CENTRE

Patent No. US6,032,706. International Patent Applied For

Multi-functional Dovetail Jig for variable pitch lapped or through dovetails. For use with medium to heavy duty routers.

Our DC400 Dovetail Centre is the breakthrough you have been waiting for. It is the world's first variable layout dovetail jig that is completely free of adjustment. You can change from through dovetails to lapped dovetails, adjust the pin and tail guide finger positions, change workpiece thickness all without adjustment. Now you can have the professional look of hand cut dovetails without the hassles of a complicated jig.

DC400 _____ **£295.97**

DC400

Instructional DVD

Produce through and lapped dovetails quickly and with ease using a router.

DVD/TV/9 £3.23



Specification:

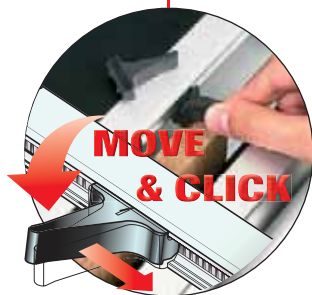
Rating _____ Craftsman/Professional
 Dovetail size _____ Variable
 Workpiece width max. _____ 400mm
 Workpiece thickness max. - through _____ 19mm
 Workpiece thickness max. - lapped _____ 25mm
 Guide bush size _____ 11.1mm

Full Router Support

Two guide rails provide full support for your router base, so you do not have to balance your router on the edge of a row of guide fingers as per conventional jigs.



Router and fine height adjuster not included.



MOVE & CLICK

Accuracy and Repeatability

Carbon fibre finger guides click directly into the rear guide rail, engaging in an index strip at increments of 2.5mm. This guarantees true repeatability and means you can restore or reposition guide fingers with absolute accuracy.



Click-in Guide Fingers

There are three types of pin guide; angled pin guides for cutting through dovetail pins are available in five different angles from 7 up to 20 degrees. Common fork-shaped tail guides for cutting through and lapped tails; and the straight sided pin guides for cutting lapped pins.



Visibility and Dust Extraction

Fully enclosed body with a removable window ensures routed waste is directed away from the operator and provides good visibility. The optional snap-in waste collection kit will also remove almost 100% of the waste.



Secure Clamping

Clamping channels with two independent parallel clamping bars require only a single hand to operate, enabling the free hand to position the workpiece. The clamping bars and integral side fences are positioned close to the machining area, to ensure total security.

Unique Click-in Guide Fingers:

Through Dovetails

Use Angled Pin Guides to cut 'Pin' pieces with the straight cutter. The choice of Pin Guide Angle is dictated by the thickness of the pin piece.



Use Common Tail Guides to cut 'Tail' pieces with the dovetail cutter.



Lapped Dovetails

Use Lapped Pin Guides to cut 'Pin' pieces with the dovetail cutter.



Use Common Tail Guides to cut 'Tail' pieces with the dovetail cutter.



DC400 Includes:

10 x Common Tail Guides

10 x Lapped Pin Guides
Max. material thickness 25mm.

10 x 7° Angled Pin Guides
Max. material thickness 19mm.

7° Dovetail Cutter
31/30X1/4TC £23.25
Diameter 11.3mm x 19mm cut x 97°.

Straight Cutter
3/43X1/4TC £22.07
Diameter 8.0mm x 25mm cut.

11.1mm Guide Bush
GB111 £7.43
A Unibase and fine height adjuster may be required for certain makes & models of router.

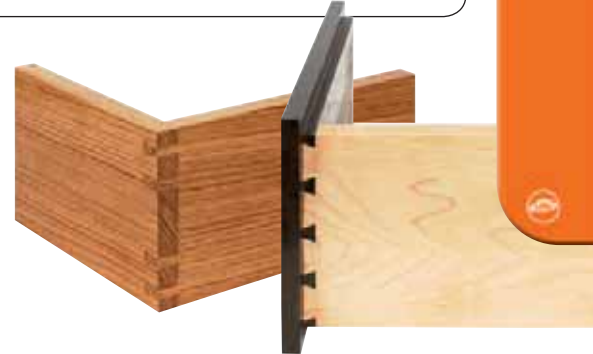
Lapped Tail Pin Stops
A handed pair of adjustable tail pin stops for rapid repeatability of lapped dovetails.

Replacement Parts:

7° Angled Pin Guides
DC400/P/07 (pack of 5) £22.07
Max. material thickness 19mm.

Common Tail Guides
DC400/03 (pack of 5) £22.07

Lapped Pin Guides
DC400/04 (pack of 5) £22.07
Max. material thickness 25mm.



Through Dovetails Cutter Choice:

Pin Piece Thickness	Dovetail Cutters				
	19mm 7°	16mm 9°	12.7mm 11°	9.5mm 14°	6.35mm 20°
Product Ref.	31/30	31/31	31/32	31/33	31/34
6.35mm min.	OK	OK	OK	OK	Select
9.5mm	OK	OK	OK	Best	-
12.7mm	OK	OK	Best	-	-
16mm	OK	Best	-	-	-
19mm	Best	-	-	-	-

Lapped Dovetails Cutter Choice:

Drawer Front Thickness Range	Depth x Angle	Suggested Cutter Product Ref.
25mm max.	19mm x 7°	31/30
19 - 25mm	16mm x 9°	31/31
15.8 - 22mm	12.7mm x 11°	31/32
12.7 - 19mm	9.5mm x 14°	31/33
9.5 - 15.8mm	6.3mm x 20°	31/34



Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility

Optional Accessories:

Angled Pin Guides

Each pin size requires appropriate dovetail cutter (see right).

9° DC400/P/09 (pack of 5) £22.07
Max. material thickness 6.4mm-15.9mm.

11° DC400/P/11 (pack of 5) £22.07
Max. material thickness 6.4mm-12.7mm.

14° DC400/P/14 (pack of 5) £22.07
Max. material thickness 6.4mm-9.5mm.

20° DC400/P/20 (pack of 5) £22.07
Max. material thickness 6.4mm.

Tail Guide Spacer

Can be cut down to act as a packing piece for wider spaced dovetails. 210mm long.

DC400/05 £16.14

Set of Seven Cutters

SET/DC1X1/4TC £89.00

SET/DC1X8MMTC £89.00

Comprises: cutter refs. 31/30, 31/31, 31/32, 31/33, 31/34 and two 3/43.

Dovetail Cutters

9° 31/31X1/4TC £23.25
Diameter 11.3mm x 15.8mm cut x 99°.

11° 31/32X1/4TC £23.25
Diameter 11.3mm x 12.7mm cut x 101°.

14° 31/33X1/4TC £22.07
Diameter 11.3mm x 9.5mm cut x 104°.

20° 31/34X1/4TC £22.07
Diameter 11.3mm x 6.3mm cut x 110°.

Straight Cutters for looser or tighter tails

3/42X1/4TC £22.07
Diameter 7.9mm x 25mm cut.

3/44X1/4TC £22.07
Diameter 8.1mm x 25mm cut.

For Box or Comb Joints

3/45X1/4TC £22.07
Diameter 8.9mm x 25mm cut.

Waste Collector Kit

DC400/01 £35.52

Dust spout size 25.4mmØ (1") & 57mmØ (2-1/4").

Accessory Kit

Comprises: Waste collector set, cable support, 9 off angled pin guides for 9°, 11°, 14° and 20° dovetails, 7 piece cutter set (SET/DC1), tail guide spacer & pair of adjustable tail pin stops.

DC400/02 (1/4" shank) £225.48

DC400/02X8MM (8mm shank) £225.48

DC400 DVD

Instructional DVD (22 mins). Also available for viewing on-line: www.trend-uk.com/video

DVD/TV/9 £3.23

Universal Sub-Base



Certain makes & models of router will require a Unibase to accept the guide bushes.

UNIBASE £16.69

CDJ300 & 600 DOVETAIL JIGS

Two accurate and easy to use Dovetail Jigs for a variety of elegant joints.

- Two sizes 300mm (12") and 600mm (24").
- Cuts 1/2" wide lapped (half blind) dovetails or rebated dovetails in one operation.
- Precision made laser cut zinc plated steel template with packing piece.
- Adjustable offset stops for 600mm jig.
- A Unibase and fine height adjuster may be required for certain makes of router.
- A range of accessory templates are available for box joint, dowel and through dovetails.



Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility



Router and fine height adjuster not included.

CDJ300 _____ **£106.55**
CDJ600 _____ **£181.89**



Includes:

- 1 x 1/4" Shank TCT 104° Dovetail Cutter
- 1 x 15.8mm Guide Bush

Replacement Parts:

Replacement Dovetail Cutter



Diameter 12.7mm x 104°

C041AX1/4TC £14.75 **GB158** _____ **£7.43**

Replacement Guide Bush

Diameter 15.8mm



Specification:

Rating _____	Craftsman
Dovetail size _____	12.7mm
Workpiece thickness min. _____	12mm
Workpiece thickness max. _____	25mm
CDJ300 workpiece width max. _____	300mm
CDJ600 workpiece width max. _____	600mm
Guide bush size _____	15.8mm
Router base dia. max. _____	180mm



Optional Accessories:



Lapped Dovetail

M	T	6.35mm
Min.		8mm
Max.		12mm



Lapped Dovetail Templates *

CDJ300/01 _____ **£44.67**
CDJ600/01 _____ **£51.44**

Cutter

C154X1/4TC _____ **£14.75**
Diameter 6mm x 98°



Universal Sub-Base

Certain makes & models of routers will require a Unibase to accept the guide bushes.

UNIBASE _____ **£16.69**



Box Joint

M	T	8mm	12.7mm
Min.		8mm	8mm
Max.		15mm	20mm



Box Joint Templates

CDJ300/03 * (8mm) _____ **£47.47**
CDJ600/03 * (8mm) _____ **£53.71**
CDJ300/02 (12.7mm) _____ **£47.47**
CDJ600/02 (12.7mm) _____ **£52.74**

Cutter for 8mm Template

C012AX1/4TC _____ **£10.76**
Diameter 8mm x 25mm cut

Cutter for 12.7mm Template

C021AX1/4TC _____ **£13.03**
Diameter 12.55mm x 25mm cut

* Guide bushes and edge stops included where applicable.

▲ For heavy duty routers only

T Template size

M Material thickness

32mm Centre Dowelling

M	T	32mm centres
Min.		N/A
Max.		25mm



Dowel Templates

CDJ300/04+ _____ **£72.97**
CDJ600/04+ _____ **£79.00**

Suggested Router Dowel Drills

C180X1/4TC _____ **£23.25**
Diameter 3mm x 14mm cut

C174X1/4TC _____ **£13.56**
Diameter 5mm x 35mm cut

C175X1/4TC _____ **£14.75**
Diameter 6mm x 35mm cut

C176X1/4TC _____ **£15.83**
Diameter 8mm x 35mm cut

C177X1/4TC _____ **£17.00**
Diameter 10mm x 35mm cut



Through Dovetail

M	T	12.7mm	19mm
Min.		8mm	17mm
Max.		17mm	25mm



Through Dovetail Templates *

Templates are dual sided for Pin & Tail. Two cutters are required for each template. (Straight & Dovetail)

CDJ300/05 (12.7mm) _____ **£72.97**

CDJ600/05 (12.7mm) _____ **£89.87**

CDJ600/06 (19mm)▲ _____ **£89.87**

Cutters for 12.7mm Template

C178X1/4TC _____ **£15.83**

98° Dovetail cutter

C012AX1/4TC _____ **£10.76**

Straight cutter 8mm diameter

Cutters for 19.1mm Template▲

C179 _____ **£22.07**

97° Dovetail cutter 8mm or 1/2" shank.

C021 _____ **£13.56**

Straight cutter 12.7mm dia. 8mm or 1/2" shank.

STAIRCASE HOUSING JIGS

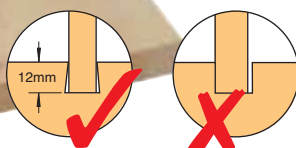
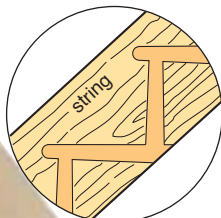
These template jigs are a well proven means of routing out stair housings quickly and accurately.

Router not included.

CLOSED RISER

- For use with all heavy duty routers with 1/2" shank capacity and over 1600 watts.
- Constructed from solid laminate.
- Reversible and adjustable angle fence for the exact matching of stair strings.
- Integral adjustable front clamp.
- Closed riser jig has adjustable nosing and uses dovetail cutters to give a neat joint.

STAIR/A _____ **£159.00**



Compatibility
See pages 218-219 or go to
www.trend-uk.com/compatibility



Includes:

- 1 x Sub-Base
- 1 x Adjustable Reversible Clamp
- 1 x Reversible Clamp Bar
- 1 x Nosepiece
- 1 x Line-up Pin & Bush
- 2 x Spanners



Optional Accessories Recommended

PROFESSIONAL Dovetail Cutters

Product Ref.	Tread Thickness	Dia.	
32/10X1/2TC	22mm (7/8")*	14mm	£46.92
32/11X1/2TC	25.4mm (1")	16mm	£46.92
32/12X1/2TC	28.5mm (1-1/8")	19mm	£48.65
32/13X1/2TC	32mm (1-1/4")	22mm	£48.65

Recommended CRAFTPRO Dovetail Cutters

Product Ref.	Tread Thickness	Dia.	
C240X1/2TC	22mm (7/8")*	13.5mm	£26.91
C241X1/2TC	25.4mm (1")	16mm	£27.98
C242X1/2TC	28.5mm (1-1/8")	19mm	£29.06
C243X1/2TC	32mm (1-1/4")	22mm	£30.14

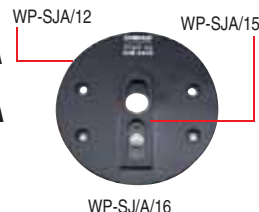
* 7/8" tread will have a slight gap under nosing.

Replacement Parts:

Replacement Sub-base STAIR/A
WP-SJA/12 _____ **£26.59**

Replacement Nosepiece STAIR/A
WP-SJA/15 _____ **£11.31**

Complete Sub-base STAIR/A
WP-SJA/16 _____ **£34.55**



Router not included.



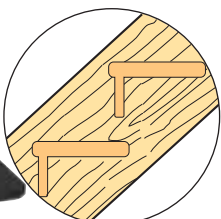
Compatibility
See pages 218-219 or go to
www.trend-uk.com/compatibility



OPEN RISER

- For use with all heavy duty routers with 1/2" shank capacity and over 1600 watts.
- Constructed from solid laminate.
- Reversible and adjustable angle fence for the exact matching of stair strings.
- Integral adjustable front clamp.

STAIR/B _____ **£159.00**



Includes:

- 1 x Adjustable Reversible Clamp
- 1 x Reversible Clamp Bar
- 1 x Sub-Base
- 1 x 24mm Guide Bush
- 1 x Line-up Pin
- 2 x Spanners
- 1 x Line Up Guide Bush



Optional Accessories

Recommended PROFESSIONAL Straight Cutter

Product Ref.	Tread Thickness	Dia.	
4/21X1/2TC	32mm (1-1/4")	15.9mm	£39.07

Recommended CRAFTPRO Straight Cutter

Product Ref.	Tread Thickness	Dia.	
C025CX1/2TC	32mm (1-1/4")	15.9mm	£22.60

Optional Accessory for STAIR/A & STAIR/B:

Carry Case
CASE/DG _____ **£31.21**

Hard wearing fabric carry case with handle.





Special TC Router Cutter

Unique cutter design with built in depth guiding bearing fitted to shank.



Setting-up

The diameter of the finished access hole will be 250mm. Carefully mark the centre point of the circle, if possible positioning the access hatch between the floor joists. Screw the Routabout jig to the floor using a single No. 8 particle board screw at the centre point to act as a pivot.



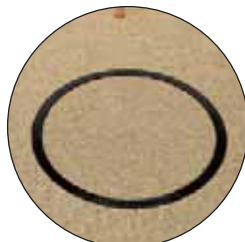
Routing Procedure

With the guide bush and cutter fitted to the router, place onto the template. The depth is automatically set by a top guide bearing attached to the cutter body. Rotate the router around the centre screw in a clockwise direction, cutting to the full depth in a series of shallow steps until the cutter breaks through.



Completed Cut

When cut, the waste piece is supported by the wings of the jig. The stepped cutter automatically cuts a rebated edge on the waste piece as well as around the edge of the hole.



End Result

Fit the plastic insert ring into the access hole and turn the waste piece over. Drop it into the ring and it will lay flush with the floor surface.

ROUTABOUT HOLE CUTTER



Compatibility
See pages 218-219 or go to
www.trend-uk.com/compatibility

Router not included.

Access to pipes & cables beneath chipboard floors in seconds. For builders, plumbers & electricians.

- A 250mm diameter opening can be cut and made good in seconds.
- Designed for use in new or existing 18mm and 22mm chipboard or similar floors.
- Cuts only the thickness of the board.
- No waste, the piece cut out is used to make good the floor.
- All you need is a plunge router (750 watts or above). Cutters are offered with 1/4" or 1/2" shank sizes. An 8mm shank cutter is available as an accessory.
- A Unibase may be required for certain makes and models of router.

Please refer to UK Building Regulations Approved Document B and any amendments before using this product.

ROUTABOUT KITS:

for 18mm Thick Floors

RBT/1 (with 1/4" shank cutter) _____ **£49.51**

RBT/2 (with 1/2" shank cutter) _____ **£49.51**

for 22mm Thick Floors

RBT/3 (with 1/4" shank cutter) _____ **£52.74**

RBT/4 (with 1/2" shank cutter) _____ **£52.74**

Includes:

- 1 x Routabout Template
- 3 x Insert Rings
- 1 x Special TCT Router Cutter
- 1 x 30mm Plastic Guide Bush



Optional Accessories:

Universal Sub-base

Certain makes & models of routers will require a Unibase to accept the guide bushes.

UNIBASE _____ **£16.69**



Heavy Duty 30mm Guide Bush

GB30 _____ **£7.43**



Replacement Parts:

Replacement Rings for 18mm Thick Floors

RBTRNG18/10 (pack of 10) _____ **£37.35**

RBTRNG18/100 (pack of 100) _____ **£346.45**

RBTRNG18/250 (pack of 250) _____ **£844.21**

for 22mm Thick Floors

RBTRNG22/10 (pack of 10) _____ **£44.13**

RBTRNG22/100 (pack of 100) _____ **£416.51**

RBTRNG22/250 (pack of 250) _____ **£1014.26**

Replacement Cutters

for 18mm Thick Floors

RBT/CUT/1 (with 1/4" shank) _____ **£37.35**

RBT/CUT/5 (with 8mm shank) _____ **£36.44**

RBT/CUT/2 (with 1/2" shank) _____ **£37.35**

for 22mm Thick Floors

RBT/CUT/3 (with 1/4" shank) _____ **£40.15**

RBT/CUT/6 (with 8mm shank) _____ **£39.17**

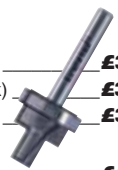
RBT/CUT/4 (with 1/2" shank) _____ **£40.15**

Replacement Bearing

WP-RBT/CUT/A _____ **£10.76**

Replacement Template

RBT/PLATE _____ **£20.99**





Special TC Router Cutter

Unique cutter design with built in depth guiding bearing fitted to shank.



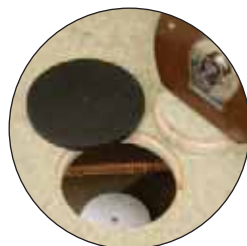
Setting-up

The diameter of the finished access hole will be 108mm. Carefully mark the centre point of the circle, if possible positioning the access hatch between the floor joists. Screw the Routabout jig to the floor using a single No. 8 particle board screw at the centre point to act as a pivot.



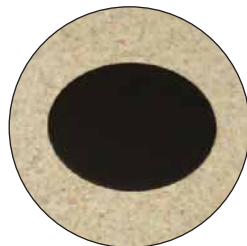
Routing Procedure

With the guide bush and cutter fitted to the router, place onto the template. The depth is automatically set by a top guide bearing attached to the cutter body. Rotate the router around the centre screw in a clockwise direction, cutting to the full depth in a series of shallow steps until the cutter breaks through.



Completed Cut

When cut, the waste piece is supported by the wings of the jig. The stepped cutter automatically cuts a rebate around the edge of the hole.



End Result

Fit the plastic cover into the access hole. It will lay flush with the floor surface.

MINI ROUTABOUT HOLE CUTTER



Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility

Router not included.



Smaller version of the successful Routabout for access to pipes & cables beneath chipboard floors in seconds. For builders, plumbers & electricians.

- A 108mm diameter opening can be cut and made good in seconds.
- Designed for use in new or existing 18mm and 22mm chipboard or similar floors.
- Cuts only the thickness of the board.
- A cover is used to fill in the cut-out.
- All you need is a plunge router (750 watts or above). Sets are offered with 1/4" or 1/2" shank diameters.
- A Unibase may be required for certain makes and models of router.
- Maximum weight on cover is 380kg.

Please refer to UK Building Regulations Approved Document B and any amendments before using this product.

MINI ROUTABOUT KITS:

for 18mm Thick Floors

M/RBT/1 (with 1/4" shank cutter) _____ **£45.20**

M/RBT/2 (with 1/2" shank cutter) _____ **£45.20**

for 22mm Thick Floors

M/RBT/3 (with 1/4" shank cutter) _____ **£47.36**

M/RBT/4 (with 1/2" shank cutter) _____ **£47.36**

Includes:

- 1 x Mini Routabout Template
- 3 x Covers
- 1 x Special TCT Router Cutter
- 1 x 30mm Plastic Guide Bush



Optional Accessories:

Universal Sub-base

Certain makes & models of routers will require a Unibase to accept the guide bushes.

UNIBASE _____ **£16.69**



Heavy Duty 30mm Guide Bush

GB30 _____ **£7.43**



Replacement Parts:



Replacement Covers

for 18mm or 22mm Thick Floors

M/RBT/C/10 (pack of 10) _____ **£31.97**

M/RBT/C/100 (pack of 100) _____ **£288.31**

Replacement Cutters

for 18mm Thick Floors

RBT/CUT/1 (with 1/4" shank) _____ **£37.35**

RBT/CUT/2 (with 1/2" shank) _____ **£37.35**

for 22mm Thick Floors

RBT/CUT/3 (with 1/4" shank) _____ **£40.15**

RBT/CUT/4 (with 1/2" shank) _____ **£40.15**

Replacement Bearing

WP-RBT/CUT/A _____ **£10.76**

Replacement Mini Template

M/RBT/PLATE _____ **£19.27**



KITCHEN



Router & cutter not included.

The most popular tried & tested worktop jigs, designed to enable all 1/2" shank plunge routers to cut precise butt & scribe joints in postform worktops.

Combi Jig Features:

- Machined from hard wearing solid laminate.
- Will produce a joint in 15 minutes including setting-up time.
- Out-of-square joints can be accommodated (COMBI 66 & 1002).
- Facilities to cut various widths of board and thicknesses up to 42mm.
- Integral panel bolt connector recessing template with easy spanner access.
- Width setting stop for accurate positioning.
- Supplied with clear & comprehensive instructions.

All Jigs Require:

- A portable plunge router with 12.7mm (1/2") shank capacity and minimum 1300 watts.
- A template guide bush with 30mm outside diameter.
- A TCT router cutter with 12.7mm (1/2") diameter and 50mm (2") cut length.
- Two 100mm (4") throat clamps.

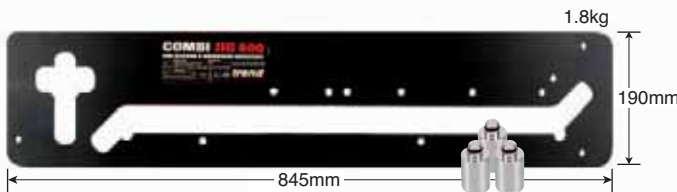
T10 Router

T10's adjustable Inner Plate for superior accuracy.
See page 125.



COMBI 600 JIG 616MM

Lightweight jig for use on both bathroom & kitchen worktops.



- A single male and female template in 10mm solid laminate.
- Offset widths 225, 300, 325, 400, 500, 600 & 616mm.
- Integral single bolt recess slot for connecting bolts.
- Three alloy location bushes.
- Correct slot edge indicator.

3 functions:

- ① Female cut
- ② Male cut
- ③ Bolt recess

COMBI600 _____ **£59.95**

COMBI 66 JIG 650MM

Jig from 500mm to 650mm wide worktops, with Peninsular cut.



- A single male and female template in 16mm solid laminate.
- Facility to join boards from 500mm to 650mm wide.
- Two bolt recess slots for connecting bolts.
- Three alloy location bushes & width setting stop.
- Cuts out of square joints (max. 3°).

4 functions:

- ① Female cut
- ② Male cut
- ③ Bolt recess
- ④ Curved Peninsular

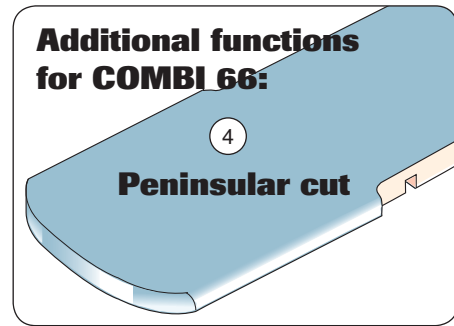
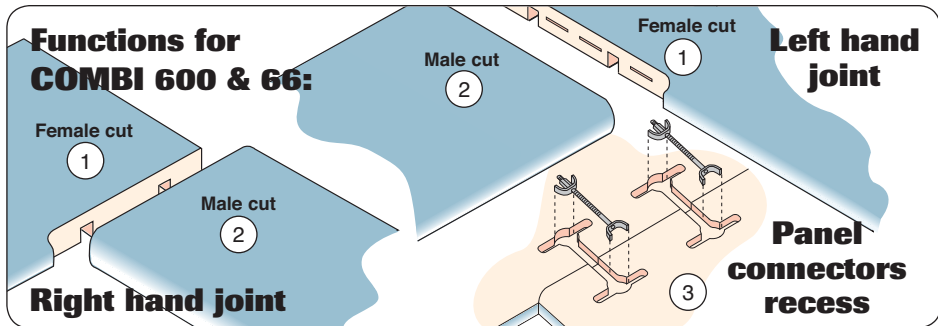
COMBI66 _____ **£99.75**

Optional Accessories:

Router Cutters 12.7mm (1/2") diameter straight router cutters for use with combi jigs.	Carry Case Hard wearing CASE/65 _____ £17.00
RT/11X1/2TC _____ £66.19	F-Clamp (two required) FC/200 _____ £13.03
3/83DX1/2TC _____ £31.21	Recommended 30mm Guide Bush GB30 _____ £7.43
TR17DX1/2TC _____ £26.05	
C153DX1/2TC _____ £23.25	

Replacement Parts:

Length stop for COMBI66 CJ/LSK _____ £16.47
Bush (1 off) BUSH/600 20mmØ for COMBI600 _____ £3.44
CJ/BUSH 30mmØ for COMBI66 & 65 _____ £8.51
'O' ring set for bushes CJ/ORS (pack of 5) _____ £1.72



WORKTOP JIGS



COMBI 1002 JIG 1000MM

For up to 1000mm wide worktops with cable tidy insert & circular hinge cut apertures.

- A single male and female template in 16mm solid laminate.
- Facility to join boards from 450mm to 1000mm wide.
- Facility to cut 22.5° mitre corners for hob units.
- Integral template slots for rounding and mitring of peninsular worktop corners, for cable tidy inserts and a circular concealed hinge aperture and 3/4" BSP hole for mixer taps.
- Three alloy location bushes and a width-setting stop.
- Colour coded pin location for quick and easy use.
- Four bolt recess slots for connection bolts to allow three bolts in 600mm wide worktop.
- Cuts out of square joints (max. 3°).
- Guide bush and cutter checker.
- Routs 35mm hole for 3/4" BSP mixer tap and two 25mm holes for bridge (bed) mixer tap.



Router, cutter & clamps not included.

COMBI1002 — £279.00



Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility

10 functions:

- Female cut
- Male cut
- Connector bolt recess
- Curved peninsular
- 45° end cut
- Corner radius
- 22.5° mitre corner joint
- Cable tidy insert
- 35mm circular hinge
- 3/4" BSP hole

Optional Accessories:

Router Cutters

12.7mm (1/2") diameter straight router cutters for use with combi jigs.

- RT/11X1/2TC** _____ **£66.19**
- 3/83DX1/2TC** _____ **£31.21**
- TR17DX1/2TC** _____ **£26.05**
- C153DX1/2TC** _____ **£23.25**

Carry Case

Hard wearing.



CASE/1001 _____ **£25.51**

F-Clamp

(two required)

FC/200 _____ **£13.03**

Bolt-on Clamps For COMBI1001 & 1002 only:

PJ/CL/L Long Clamp _____ **£42.40**
(incl. 2 x fixing bolt kit)

PJ/CL/S Short Clamp _____ **£39.07**
(incl. 1 x fixing bolt kit)

PJ/FBK Fixing Bolt Kit _____ **£2.27**
(set of 3)

Recommended 30mm Guide Bush*

GB30 _____ **£7.43**

* A Unibase may be required.

Replacement Parts:

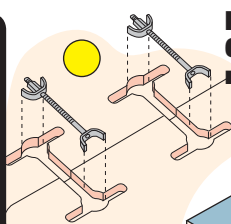
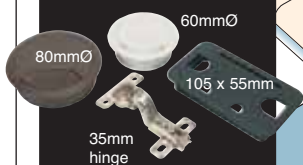
- Length stop _____ **£16.47**
- CJ/LSK** _____ **£16.47**
- Bush (1 off)
- CJ/BUSH** 30mmØ _____ **£8.51**
- 'O' ring set for bushes
- CJ/ORS** (pack of 5) _____ **£1.72**

COMBI 1002 Functions:

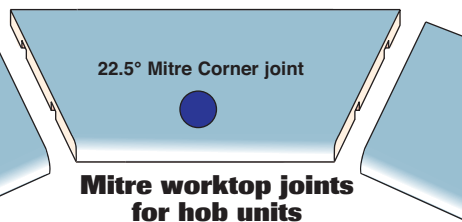
The unique colour-coded system makes the 1002 jig quick and easy to use.

Three cable tidy inserts & 35mm circular hinge.

See page 167 for further details.

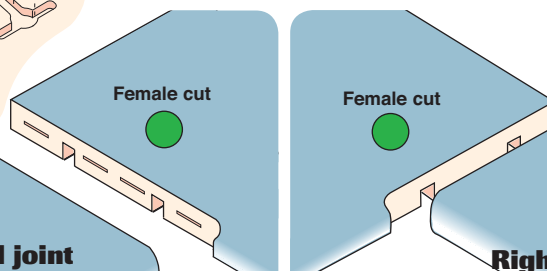
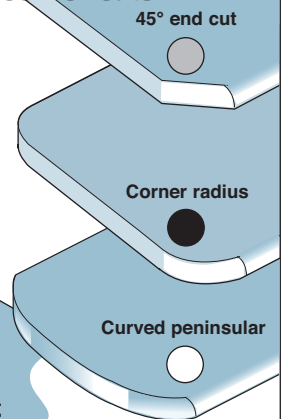


Panel Connector recess



Mitre worktop joints for hob units

Three types of Peninsular Worktop corner cuts.



Left hand joint

Right hand joint

NEW KWJ700 JIG 700MM

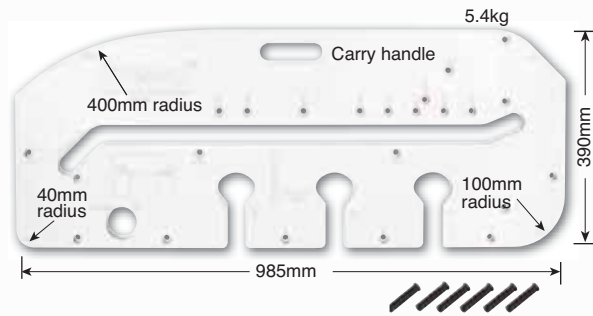
Tradesman worktop jig for up to 700mm worktops.

- Hard wearing solid laminate 12mm thick jig that cuts both parts of the joint in 15 minutes including setting up.
- Left hand and right hand corners, 400mm radius peninsular joint, 45° end cut with slight radius, 100mm radius corner, 40mm radius corner, 35mm kitchen door hole and 3/4" BSP hole for mixer taps.
- Fixed lengths for 250mm, 300mm, 400mm, 500mm, 550mm, 600mm, 616mm, 650mm and 700mm wide worktops. Cuts up to 40mm thick worktops with or without anti-drip postformed edge.
- Three open-ended bolt recesses (dog bone style) for 150mm bolts. Engraved lines for short 65mm bolts, and worktop cross-cut. Two recesses for 600mm and three for 700mm worktops.
- 10mm diameter plastic pins with tapered shoulder for tight fit provides three point pin contact to ensure ease of setting up.
- Engraved markings for identification of pin holes.
- Pins made from ABS plastic for strength.



Router, cutter & clamps not included.

KWJ700 _____ **£89.00**



Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility

Recommended Router T10
T10's adjustable Inner Plate for superior accuracy. See page 125.

- 9 functions:**
- ① Female cut
 - ② Male cut
 - ③ Connector bolt recess
 - ④ Curved peninsular
 - ⑤ 45° end cut
 - ⑥ R40mm corner radius
 - ⑦ R100mm corner radius
 - ⑧ 45° mitre corner joint
 - ⑨ 35mm circular hinge & 3/4" BSP hole

Optional Accessories:

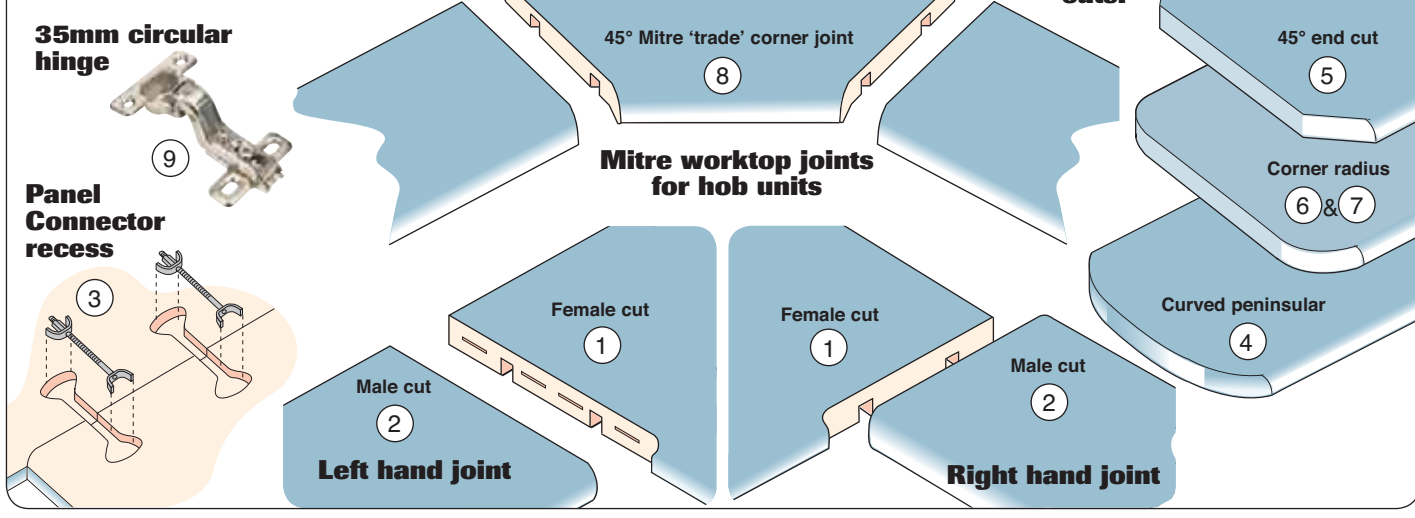
- Router Cutters**
12.7mm (1/2") diameter straight router cutters for use with KWJ Trade Jigs.
- RT/13X1/2TC** _____ **£13.03**
 - 3/83DX1/2TC** _____ **£31.21**
 - TR17DX1/2TC** _____ **£26.05**
 - C153DX1/2TC** _____ **£23.25**

- Recommended 30mm Guide Bush**
GB30 _____ **£7.43**
- Carry Case**
Hard wearing
CASE/1001 _____ **£25.51**
- F Clamp** (two required)
FC/200 _____ **£13.03**

Replacement Part:

Pins 10mmØ ABS plastic
KWJ/PIN/4 (pack of 4) _____ **£7.96**

Functions for the KWJ700 jig:



KWJ900 JIG **900MM**

Tradesman **ALL IN ONE** worktop jig for up to 900mm worktops.

- Hard wearing solid laminate 12mm thick jig that cuts both parts of the joint in 15 minutes including setting up.
- Left hand and right hand corners, 400mm radius peninsular joint, 45° end cut with slight radius, 45° "trade" corner solution for hob units, 100mm radius corner, 40mm radius corner, 35mm kitchen door hole and 3/4" BSP hole for mixer taps.
- Fixed lengths for 400mm, 500mm, 550mm, 600mm, 616mm, 650mm, 700mm and 900mm wide worktops. Cuts up to 40mm thick worktops with or without anti-drip postformed edge.
- Three open-ended bolt recesses (dog bone style) for 150mm bolts. Engraved lines for short 65mm bolts, and worktop cross-cut. Two recesses for 600mm and three for 900mm worktops.
- 10mm diameter plastic pins with tapered shoulder for tight fit provides three point pin contact to ensure ease of setting up.
- Engraved markings for identification of pin holes.
- Pins made from ABS plastic for strength.

KWJ900 £144.90



Router, cutter & clamps not included.



Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility

Recommended Router T10
T10's adjustable Inner Plate for superior accuracy. See page 125.



9 functions:

- 1 Female cut
- 2 Male cut
- 3 Connector bolt recess
- 4 Curved peninsular
- 5 45° end cut
- 6 R40mm corner radius
- 7 R100mm corner radius
- 8 45° mitre corner joint
- 9 35mm circular hinge & 3/4" BSP hole

Optional Accessories:

Router Cutters

12.7mm (1/2") diameter straight router cutters for use with KWJ Trade Jigs.

- RT/13X1/2TC** £75.24
- 3/83DX1/2TC** £31.21
- TR17DX1/2TC** £26.05
- C153DX1/2TC** £23.25

Recommended 30mm Guide Bush GB30 £7.43

Carry Case
Hard wearing

CASE/1001 £25.51

F Clamp (two required)

FC/200 £13.03

Replacement Part:

Pins 10mmØ

KWJ/PIN/4 (pack of 4) £7.96

Functions for the KWJ900 jig:

35mm circular hinge

9

Panel Connector recess

3

Male cut

2

Left hand joint

45° Mitre 'trade' corner joint

8

Mitre worktop joints for hob units

Female cut

1

Female cut

1

Male cut

2

Right hand joint

Three types of Peninsular cuts.

45° end cut

5

Corner radius

6 & 7

Curved peninsular

4

COMBI 640H INSERT JIG **640MM**

Replaceable insert kitchen worktop jig for 420mm to 640mm wide worktops.

- Less downtime with higher profitability. Accident repairable.
- Hard wearing solid laminate 16mm thick with replaceable 12mm insert.
- Solid laminate insert located by fixed pins for accuracy, insert set sub-flush on both sides to ensure router runs unobstructed.
- Secured with machine screws into metal inserts.
- Colour coded pin location for quick and easy use.
- One jig does both parts of the joint.
- Two alloy bushes and width setting slot. Two bolt recess slots for connecting bolts.

COMBI640H _____ **£199.95**



3 functions:

- Female cut
- Male cut
- Connector bolt recess

Accessories & Spares:

Spare Insert

CJ/640H/IP (1 off) _____ **£40.15**

CJ/640H/IP/5 (5 off) _____ **£187.60**

Spare Bush

CJ/BUSH (1 off) _____ **£8.51**

Recommended 30mm Guide Bush

GB30 _____ **£7.43**

Carry Case

Hard wearing carry case.

CASE/640H _____ **£21.42**

WORKTOP JIG ACCESSORIES

Biscuit Jointing Cutters TC Tipped

4mm wide Tungsten Carbide Tipped grooving cutters with bearing guide to rout grooves for biscuits. Give extra stability to worktop joint.

342X1/2TC _____ **£53.17**

TR35X1/2TC _____ **£42.95**

C152X1/2TC _____ **£33.91**



Biscuits No.20

Glue into 4mm routed groove to increase joint stability.

BSC/20/100 (qty 100) _____ **£6.36**

BSC/20/1000 (qty 1000) _____ **£27.98**



Universal Sub-Base

For obtaining concentricity of the cutter relative to the guide bush. Fits the bases of most heavy duty routers. See page 168 for further details.

UNIBASE _____ **£16.69**



Recommended 30mm Guide Bush

GB30 (6mm spigot) _____ **£7.43**

GB30/A (10mm spigot) _____ **£7.96**



F Clamps

Quick action gripper clamps with 100mm throat. Durable steel construction with removable jaws.

FC/200 (200mm jaw) _____ **£13.03**



Two Flute Cutters TC Tipped

12.7mm (1/2") diameter x 50mm cut straight TCT router cutters.

3/83DX1/2TC _____ **£31.21**

3/83MX1/2TC (short shank) _____ **£31.21**

TR17DX1/2TC _____ **£26.05**

C153DX1/2TC _____ **£23.25**



Replaceable Tip Cutters

Replaceable tip cutters for COMBI Jigs.

RT/11X1/2TC _____ **£66.19**

RT/11MX1/2TC (short shank) _____ **£66.19**

RB/A (blade for RT/11) _____ See page 15 for price.

Replaceable tip cutter for KWJ700 & KWJ900.

RT/13X1/2TC _____ **£75.24**

RB/H (blade for RT/13) _____ See page 15 for price.



Worktop Jig Carry Cases

Hardwearing carry cases for worktop jigs. Padded interior with Velcro® secured flap and webbing carry strap.

	To suit Trend Jigs	Length mm	Height mm	
CASE/1001	COMBI1001	1250	415	£25.51
	COMBI1002			
	KWJ700			
	KWJ900			
CASE/65	COMBI65	980	265	£17.00
	COMBI600			
	COMBI66			
CASE/640H	COMBI650	830	395	£21.42
	COMBI640H			
CASE/650 +	COMBI650	830	390	£19.32



WORKTOP SCRIBER

Design Reg. 3014615

Gives offset between worktop jig and guide bush for easy setting up.

- Allows true cutter path to be drawn.
- Scribes directly onto worktop.
- For 30mm guide bush and 1/2" router cutter.

M/KWS01 __ **£18.19**



CONNECTING BOLT RECESS TEMPLATE

Single bolt recess template for jointing kitchen worktops.

- Dowel pin location.
- For 30mm guide bush and 1/2" router cutter.
- Made from MDF.

PBT/PACK __ **£21.53**

Size: 400 x 200mm

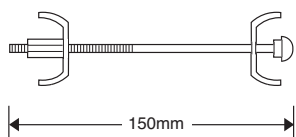


METAL ENDED WORKTOP CONNECTORS

Panel bolt connectors to connect worktop joint together.

- Threaded steel worktop bolts.
- 150mm overall length.
- Use with a 10mm A/F spanner.

PC/10/M (pack of 10) _____ **£8.51**
PC/50/M (pack of 50) _____ **£36.81**
PC/100/M (pack of 100) _____ **£66.73**
PC/1000/M (pack of 1000) _____ **£589.35**

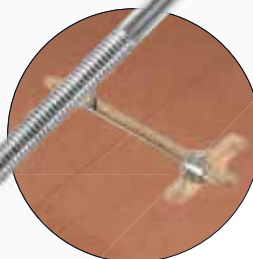


Kitchen Worktop Jigs

See page 144 - 148 for our full range.



Bolt Recess Routed



Bolt Fitted in Recess



Joint Biscuit Jointed for Additional Strength

NEW

EASIBOLT CLIPS

For 150mm metal worktop panel connector bolts.

- Easibolt clips keep bolt in 14.5mm wide recess in the underside of the worktop for easy fitting.
- Keeps both hands free for tightening bolt nut.
- Easibolt clips can be left on the bolt.
- For use with 150mm long connector bolts.
- Ideal for Trend KWJ700 and KWJ900 Worktop Jigs.

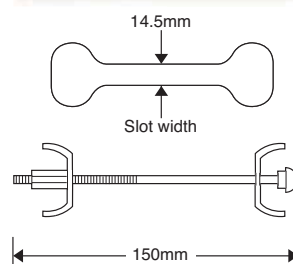
EB/C/30 __ **£7.50**
30 x Clips

EB/PC/3 __ **£2.75**
3 x Clips & Bolts

Includes:
30 x Easibolt Clips



Includes:
3 x Easibolt Clips
3 x 150mm Worktop Bolts



BELFAST SINK JIG

A professional Belfast/Butler sink jig to rout recesses into worktops for single or double Belfast sinks.

- Made from 12mm thick durable phenolic plastic.
- Suitable for ceramic sinks up to 1050mm wide and from 440 to 515mm deep.
- Will allow a drip channel groove on the underside.
- Corners produce a 25mm radius.
- Max. cut distance 630mm or 1030mm when overlapping the longer slots.
- Twin pin location gives stable and accurate lining up.
- Preset holes for 340mm, 360mm, 380mm, 400mm, 420mm, 440mm, 460mm, 480mm and 500mm width.
- Jig has an additional 90° aperture to give a 7mm radius.

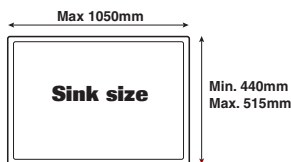


Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility



Router, cutter & clamps not included.



Specification:

Maximum sink width _____ 1050mm
 Sink depth _____ 440mm to 515mm
 Corner radius _____ 25mm

Includes:

- 6 x Plastic Pins
- 1 x Sliding Datum Block



Replacement Part:

Pins 10mmØ
BSJ/PIN/4 (4 pack)
£7.53



Optional Accessories:

Straight Cutters TCT

- 3/83DX1/2/TC** _____ **£31.21**
- 3/83MX1/2/TC** _____ **£31.21**
- TR17DX1/2/TC** _____ **£26.05**
- C153DX1/2/TC** _____ **£23.25**



C051AX1/2TC _____ **£20.99**

R2.5mm TCT radius for waterdrip channel.



Guide Bushes

- GB30** (30mm) _____ **£7.43**
- GB16** (16mm for waterdrip) **£7.43**



Carry Case

CASE/DG _____ **£31.21**
 Hard wearing carry case with shoulder strap and accessory pouch. The case will accept two jigs.



Universal Sub-Base

UNIBASE _____ **£16.69**

Certain makes and models of router will require a Unibase to accept the guide bushes.



Draining Grooves



Underdrip Groove



Belfast Sink Installed

BS/JIG _____ **£95.79**

Heavy Duty Gripper Clamps

See page 192.



Ref. FC/200
Ref. FC/300
Ref. FC/500

DRAINING GROOVE JIG

For routing draining grooves in solid timber for Belfast type sinks.

- Made from 12mm hardwearing CNC machined phenolic.
- Provides a 0.5° fall.
- Grooves at 50mm pitch and 455mm long.
- Sight marks for lining up.
- Three removable sloping runners for support.
- Cutter diameter check hole.
- Fixing holes for user made stops for repetition work.

Includes:

- 1 x 30mm Guide Bush
- 1 x 1/2" shank TCT R9.5mm Cove Cutter

Specification:

Fall	0.5°
Groove pitch	50.0mm
Groove length	455mm
Slat width	19.8mm

DG/JIG £109.78

Replacement Parts:

- Cove Cutter** radius 9.5mm
C056AX1/2TC £27.77
- Guide Bush** diameter 30.0mm
GB30 £7.43



Optional Accessories:

- Carry Case**
CASE/DG £31.21
 Hard wearing carry case with shoulder strap & accessory pouch. The case will accept two jigs.
- C054AX1/2TC** £25.00
 Cove cutter radius 6.35mm for narrower groove.



Router not included.



Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility

Heavy Duty Gripper Clamps

See page 192.

- Ref. FC/200
- Ref. FC/300
- Ref. FC/500



ROUTING TIPS & ADVICE...

ROUTING WORKTOPS ACCURATELY

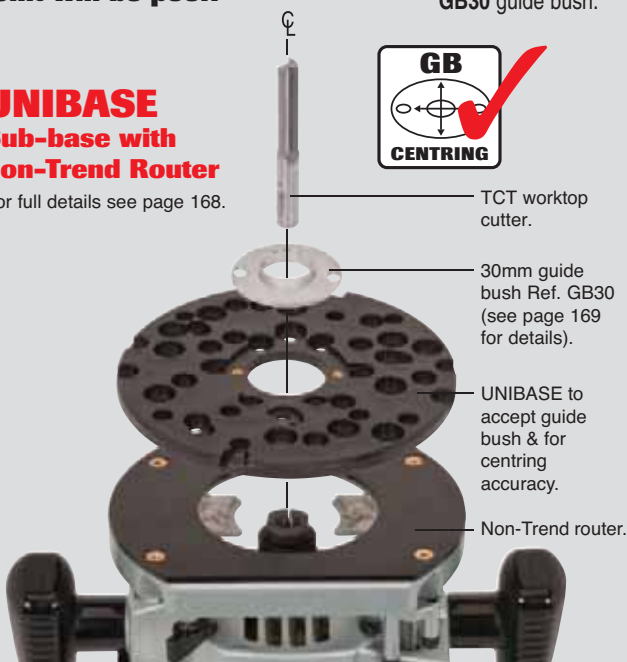
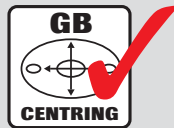
To get an accurate worktop joint the 1/2"Ø TCT cutter must be positioned so that it is concentric to the 30mmØ guide bush fitted to the router. If the cutter is not concentric to the guide bush, the finished joint will be poor.

To ensure concentricity for the guide bush for non-Trend 1/2" routers a universal sub-base Ref. UNIBASE is required. This will fit directly to most routers and is supplied with a line-up pin that is fitted to the router collet to line-up the assembly. The sub-base can then accept Ref. GB30 guide bush.



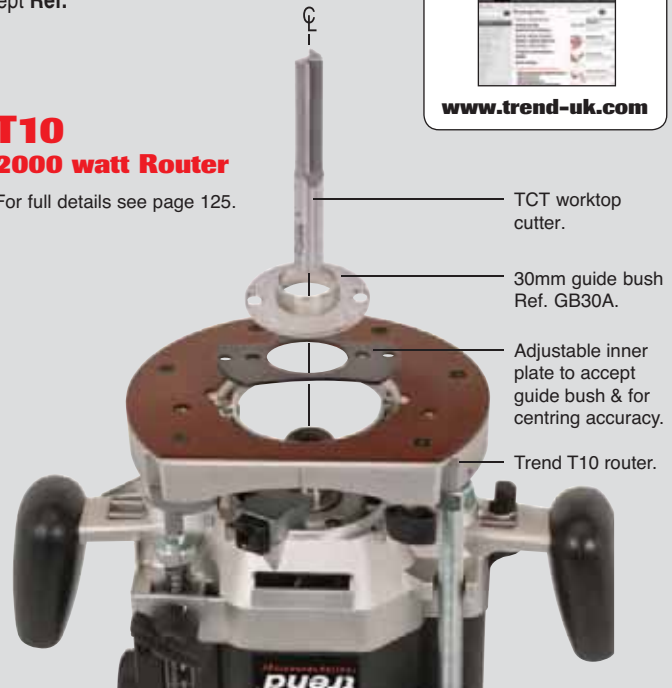
UNIBASE Sub-base with non-Trend Router

For full details see page 168.



T10 2000 watt Router

For full details see page 125.



Online Knowledge

For more routing tips & techniques visit the knowledge section on our website.



www.trend-uk.com

CONTRACTOR**HINGE JIG**

Patent No. GB2285410 with adjustable apertures.

Contractor hinge jig to recess hinges in wooden doors & frames. Constructed from aluminium extrusion, it is easy to use with minimal setting-up time, completing the job both accurately & quickly. Single piece & two piece available.

**FULLY ADJUSTABLE
BOTTOM HINGE RECESS**

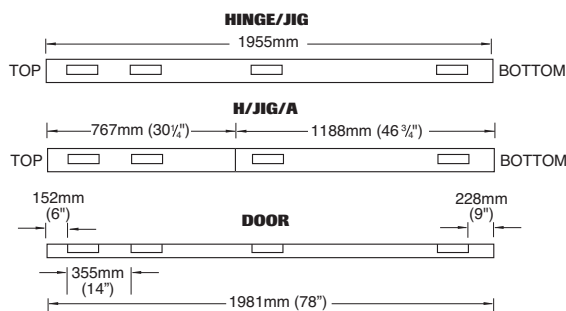
**CAN BE USED ON MAX
25MM FIXED STOPS**

**ALSO SUITABLE
FOR FIRE DOORS**

- Use on-site & in joinery shops to increase productivity with excellent results.
- Four apertures for fire door requirements.
- No need for marking out in the conventional way.
- Quick & simple to set-up as the hinge is used as the pattern.
- Clean & accurate recesses are achieved every time.
- Suitable for timber based doors & square butt hinges.
- Use with a light duty router with 1/4" collet.
- Long reach router cutter required, 12mm diameter with 70mm overall length.
- Angled position slots to prevent edge guide creep.
- Jig thickness allows it to be used on frames with a maximum 25mm thick fixed stops.

HINGE/JIG (single piece) **£214.17**

H/JIG/A (two piece) **£224.94**



Shank mounted leading edge cutters to stop door jamb

See page 80 for full details.

Ref. TR38 & TR39



Router not included.

**Compatibility**

See pages 218-219 or go to www.trend-uk.com/compatibility

Includes:

- 4 x Apertures
- 2 x Bradawls with Spacer
- 1 x 16mm Guide Bush
- 1 x T-Handle Hex Key
- 1 x 4mm Spacing Gauge
- 1 x Plastic Storage Tube (with HINGE/JIG) OR
- 1 x Fabric Storage Case (with H/JIG/A)

Specification:**Hinge sizes possible**

Length min. _____ 2-5/8" (67mm)
Length max. _____ 5" (127mm)
Width min. _____ 3/8" (9.5mm)
Width max. _____ 1-3/8" (35mm)

Door sizes possible

Height min. _____ 6' 5" (1955mm)
Height max. _____ 6' 10" (2100mm)*
Thickness min. _____ 5/8" (16mm)

* Please note for doors over 2040mm the bottom hinge will be higher than 9" up.

Optional Accessories:**Universal Sub-Base**

Certain makes & models of router including the T4 will require a Unibase to accept the guide bushes. The T4 alternatively can use a GB/T4/160 guide bush.

UNIBASE **£16.69**

12mm Long Reach Cutters

3/8LX1/4TC **£24.65**

TR12X1/4TC **£22.07**

C019AX1/4TC **£16.47**

Low Profile Architrave Bush Kit

HJ/1 **£10.23**

A pair of 3mm thick bushes so jig can be used where architrave is fitted 4mm back from lining.

Guide Bushes

T4 guide bush dia. 16mm x 10mm.

GB/T4/160 **£9.69**

24mm guide bush for 10mm radius hinges (requires 20mmØ cutter).

GB240 **£13.00**

**HOW IT WORKS:
Setting the Length****Setting the Width****Setting the Depth****Routing Hinge Recesses****Fitting the Door****Replacement****Parts:****Special Guide Bush**

GB160 (dia. 16mm x 10mm) **£9.69**

Plastic Storage Tube

CASE/HJ (for HINGE/JIG) **£15.83**

Fabric Carry Case

CASE/HJ/A (for H/JIG/A) **£18.08**

Bradawl (requires spacer)

WP-HJ/09 (1 off) **£4.52**

Nylon Spacer for Bradawl

WP-HJ/08 (1 off) **£1.51**

4mm Feeler Gauge

WP-HJ/10 **£2.58**

Aperture Block

WP-HJ/02 **£5.92**

T-Handle Hex Key (4mm)

WP-AKT/01 **£5.17**

TRADE

HINGE JIG

Patent No. GB2285410 with adjustable apertures.



Trade two part hinge jig to recess hinges in doors and frames with a portable router. Constructed from 12mm phenolic plastic material.

- Two part jig with adjustable apertures for different hinge lengths.
- Quick and easy to set-up as the hinge is used as the pattern.
- Clean and accurate recesses are achieved every time.
- Hard wearing 12mm thick phenolic plastic.
- One setting for door and frame. No need to adjust for repeated doors.
- Suitable for timber based doors and frames, with separate stops or max. 11mm stop.
- Requires a 1/4" collet portable plunge router.
- Includes guide bush, bradawls and carry case.

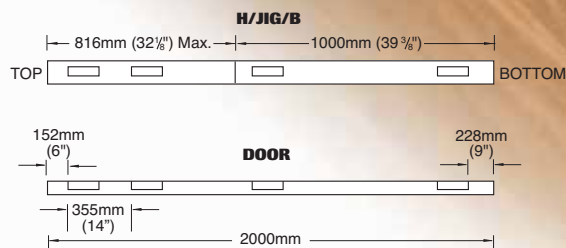
H/JIG/B (two piece)

£181.89



Compatibility
See pages 218-219 or go to
www.trend-uk.com/compatibility

FOR SEPARATE OR 11MM FIXED STOPS
ALSO SUITABLE FOR FIRE DOORS



Optional Accessories:

Universal Sub-Base



Certain makes & models of router including the T4 will require a Unibase to accept the guide bushes, see page 168 for further details. The T4 alternatively can use a GB/T4/160 guide bush.

UNIBASE £16.69

12mm Long Reach Cutters

3/8LX1/4TC £24.65

TR12X1/4TC £22.07

C019AX1/4TC £16.47

T4 Guide Bush

GB/T4/160 (dia.16mm x 10mm) £9.69

Includes:

- 1 x T-Handle Hex Key
- 3 x Bradawls
- 1 x 16mm Guide Bush
- 1 x Fabric Storage Case



Specification:

Hinge sizes possible

Length min.	50mm
Length max.	127mm
Width min.	9.5mm
Width max.	35mm

Door sizes possible

Height min.	6' 5" (1955mm)
Height max.	6' 10" (2100mm)*
Thickness min.	16mm
Thickness max.	51mm

* Please note for doors over 2000mm the bottom hinge will be higher than 9" up.

CORNER CHISEL

For squaring hinge & lock face-plate recesses.

- High Speed Steel anvil for long life.
- Locates in the rounded corner of the routed recess.
- One square blow with a hammer to square corners.
- Can be used with Trend Hinge Jig & Lock Jigs.

C/CHISEL £12.81



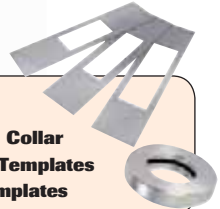


LOCK JIG

This jig uses a set of interchangeable templates & with a router will cut the mortise & face-plate recess for popular door locks.



Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility



Includes:

- 1 x Guide Bush Collar
- 12 x Face-plate Templates
- 4 x Mortise Templates

- For most common sash mortise & dead locks, with up to 3" deep mortises & a 7/8" or 1" face-plate. Deeper mortises can be achieved with a suitable size of auger bit.
- Fast, clean & accurate results on doors 34mm to 58mm thick, even in hardwood.
- Precision manufactured plates & body.
- The jig requires a plunge router with a 80mm plunge, fitted with a 30mm guide bush & 12mm diameter long reach cutter.

LOCK/JIG _____ **£91.48**

Replacement Part: Replacement Guide Bush Collar

Fits to GB160 as supplied with the Trend Hinge Jig to give 30mm OD. Secures to bush with integral 'O' ring.

GB/COLL/1630 _____ **£5.71**



Use the Corner Chisel for squaring corners on hinge recesses.
See page 153 for full details.
Ref. **C/CHISEL**

Door Hanging Tool Holder Set
Selection of assorted Quick Change tools, to make door hanging easier. See page 216 for full details.
Ref. **SNAP/TH4/SET**

Optional Accessories:

Guide Bushes

- GB30** (Standard 30mm) _____ **£7.43**
- GB160** (Special 16mm) _____ **£9.69**

UNIBASE _____ **£16.69**
Certain makes & models of router will require a Unibase to accept the guide bushes.

Recommended Cutters

- 3/75X1/2TC** _____ **£36.81**
- TR37X1/2TC** _____ **£30.00**
- C172X1/2TC** _____ **£20.99**

12mm diameter x 115mm overall length. For up to 70mm deep mortise depending on plunge of router and use of Unibase etc.

- 3/8LX1/4TC** _____ **£24.65**
- TR12X1/4TC** _____ **£22.07**
- C019AX1/4TC** _____ **£16.47**

12mm diameter x 70mm overall length. Deepening of mortise with auger bit required.

Extra Templates Over 180 other sizes available. Please enquire or visit www.trend-uk.com/downloads

WP-LOCK/T/13 _____ **£6.79**
Union 2642 face-plate. Size 22mm x 95.5mm. Mortise size 15mm x 51mm.

WP-LOCK/T/14 _____ **£12.40**
Perko® R2 closer rectangle face-plate. Size 25mm x 51mm.

WP-LOCK/T/15 _____ **£6.79**
ERA® latch face-plate. Size 25.1mm x 57.1mm, mortise 23.5mm.

WP-LOCK/T/16 _____ **£6.79**
Face-plate size 26mm x 110mm.

WP-LOCK/T/17 _____ **£6.79**
Face-plate size 25.6mm x 153mm with rounded ends.

WP-LOCK/T/18 _____ **£7.22**
Face-plate size 25.6mm x 60.2mm.

WP-LOCK/T/G _____ **£6.79**
Double face-plate. Size 24mm x 57mm and 19mm x 41mm.

WP-LOCK/T/217 _____ **£12.40**
Face-plate. Size 25mm x 60mm.

HOW IT WORKS:

Templates

Both the mortise & the face-plate are selected to suit the size of the lock. Templates are held by two powerful magnets.



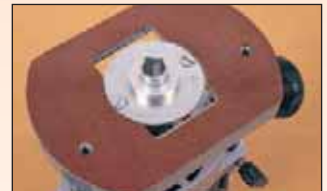
Compatibility

Must be used with a 30mm x 6mm spigot guide bush & 12mm diameter cutter. For deep mortises a heavy duty router should be used with the long reach cutter.



Hinge & Lock Operations

If a medium duty router is to be used, then full mortises are not possible & a suitable sized auger bit in a drill will be required. If the Lock jig is to be used in conjunction with the Trend Hinge Jig, then the collar should be used to bush out the 16mm guide bush to 30mm.



Final Application

Mark the appropriate position for the lock & centralise on the door using the centre line notches within the jig aperture. The jig can then be clamped to the door. In most applications, the door will be held secured on its side.



Includes templates for locks having the following dimensions:

Face-plate Dimensions:

Imperial	Metric	Template
7/8" x 6-1/8"	22.2 x 156mm	1
7/8" x 6"	22.5 x 152.5mm	2
1" x 4-3/4"	25.4 x 121mm	3
1" x 5"	25.4 x 127.5mm	4
1" x 5-1/4"	25.4 x 133.5mm	5
1" x 5-3/4"	25.4 x 145mm	6
1" x 6"	25.4 x 153mm	7
1" x 6-1/8"	25.4 x 156.5mm	8
1" x 6-1/2"	25.4 x 165.5mm	9
1" x 7"	25.4 x 177mm	10
1" x 2-1/4"	25 x 57.5mm	11 UPPER
1" x 2-1/4"	26 x 56.5mm	11 LOWER
1" x 6-3/8"	25.6 x 162mm	12

Over 180 other templates available

Download chart 2 on the Lock Jig page of our website.

Mortise Dimensions:

Imperial	Metric	Template
5/8" x 2-7/8"	16 x 72mm* +	A
5/8" x 4-1/4"	16 x 107mm*	B
3/4" x 3"	19 x 79mm*	C
3/4" x 4-1/4"	19 x 109mm*	D

* These are maximum mortise lengths, unless radius ends are squared with a chisel. However smaller mortise locks can be accommodated depending on position of their fixing screws.

+ Note: Actual size of mortise is 16mm x 79mm (5/8" x 3-7/64")

LARGE LOCK JIG

For routing the face-plate and mortise for larger locks quickly & accurately.

- Suitable for DDA (Disability Discrimination Act) style locks. 20mm or 24mm x 235mm radius end face plate and 17mm x 170mm mortise.
- Adapter plate included to allow smaller templates (239mm x 60mm) to be fitted (as supplied with standard Lock Jig opposite).
- Suitable for doors 34mm to 58mm thick.
- An auger bit and drill is required to complete deep mortises.

Over 50 other templates available

visit www.trend-uk.com/downloads

Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility

Includes:

- 1 x Guide Bush Collar
- 2 x Face-plate Templates
- 1 x Mortise Template
- 1 x Template Adapter

LOCK/JIG/A
£132.38



Optional Accessories:

Templates

WP-LOCK/T/SET £50.91
Pack of 16 templates as supplied in standard Lock Jig. Comprises: face-plate templates 1-12 & mortise templates A-D. See page 154. Over 180 other sizes available, please enquire or visit www.trend-uk.com/downloads

Recommended Cutters

3/75X1/2TC £36.81
TR37X1/2TC £30.00
C172X1/2TC £20.99
12mm diameter x 115mm overall length. For up to 70mm deep mortise depending on plunge of router and use of Unibase etc.

Guide Bushes

GB30 (Standard 30mm) £7.43
GB160 (Special 16mm) £9.69

3/8LX1/4TC £24.65
TR12X1/4TC £22.07
C019AX1/4TC £16.47

UNIBASE £16.69
Certain makes & models of router will require a Unibase to accept the guide bushes.

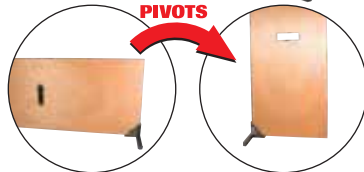


DOOR STAND

Holds door on its edge while routing hinge recess & mortise for locks.

- Allows door to be tilted back to assist fitting into frame.
- Holds door securely while routing, planing and drilling.
- Non-scratch base.
- Adjustable clamp for doors 32mm to 55mm thick.
- Maximum door weight 50kg.

D/STAND/A
£40.80



Support for Routing Hinges & Mortises

Support to assist Fitting Door to Frame or Lining

DOOR CLAMP

Holds door while drilling and fitting locks.

- No set-up time needed.
- No more searching for alternative door stops.
- Padded to prevent door and floor damage.
- For doors up to 55mm thick.

D/CLAMP/A
£19.27



24" CARRY CASE

for door hanging accessories

Accepts Door Stand, Lock Jig, Door Clamp & accessories.

CASE/DH £35.09

Size: 610mm (24") x 200mm (8") x 200mm (8").
Tools and accessories not included.

- Made from hard wearing polyester.
- Padded inner layer to protect jigs.
- Velcro® straps to hold either Lock Jig or Large Lock Jig and Door Clamp.
- Full opening jaw for ease of access to contents.
- Carry strap and removable shoulder strap.
- Sixteen pockets.
- Spirit level or Clamp Guide straps.



To download Videos, Test Reviews, Spare Parts & Instruction Manuals

Visit: www.trend-uk.com/downloads

All prices are exclusive of VAT

NEW

DOOR LIFTER

Foot operated lifter to support door while fitting into door frame.

- Slides under door and stays flat and stable until ready to activate the lift with users foot.
- Cam design with internal weight to keep level for ease of use.
- Ideal for pinned hinges.
- Lifts door 38mm (1-1/2") high and supports maximum weight 108 kg.
- Hanging hole for storage.

**D/LIFT/A****£14.90**

NEW 36" VARIJIG CLAMP GUIDE

Self clamping straight line clamp guide.

- For accurate guiding of a router or a saw.
- Integral clamping of workpiece and double locking mechanism.
- Ideal when trimming door to length.



Router and cutter not included.

**NEW****Accessory:**

Large 90° head allows clamp to be squared up for accuracy.

VJS/CG/SQA**£9.50****VJS/CG/36 £32.00**

36" (915mm)

See page 190 for other sizes.

CORNER CHISEL

For squaring hinge & lock face-plate recesses.

- High Speed Steel anvil for long life.
- Locates in the rounded corner of the routed recess.
- One square blow with a hammer to square corners.
- Can be used with Trend Hinge Jig & Lock Jigs.

C/CHISEL £12.81

Before



After



DOOR FITTING JIGS

Lock Jigs

See pages 154-155 for full details on our Lock Jigs.

Ref. LOCK/JIG
Ref. LOCK/JIG/A

Hinge Jigs

See pages 152-153 for full details on our Hinge Jigs.

Ref. HINGE/JIG
Ref. H/JIG/A
Ref. H/JIG/B

HINGE HANGING

Quick Chucks

See page 206 for full details on our Quick Chucks. Fits into drill to allow quick change tools to be fitted.

Ref. SNAP/QC

**Drill Bit Guide**

See page 209 for full details on our Drill Bit Guides. Self-centres drill bit in hinge screw holes.

Ref. SNAP/DBG/7

**Screwdriver Bits**

See page 214 for full details on our No. 2 Pozzi® bits and bit holder to fit hinge screws.

Ref. SNAP/IPZ2P/BH



BUTT HINGE TEMPLATE

EC Design Reg. 000132246-001

A routing template that allows a router to create a hinge recess on a door.

- Made from clear 8mm thick plastic.
- Includes metal templates for 75mm and 100mm butt hinges.
- Magnets in template frame to hold templates.
- Cuts rounded corners which can be removed with a corner chisel or chisel.
- Use on doors from 35mm to 44mm thick.
- Requires 12mm diameter cutter and 30mm guide bush.
- A user made batten 44mm x 34mm x 450mm is also needed.



Compatibility
www.trend-uk.com/compatibility

TEMP/BH/A _____ **£37.88**

Size: 214mm x 135mm x 8mm



Router, cutter, clamp
& batten not included.

Optional Accessories:

Recommended Cutters

3/8LX1/4TC _____	£24.65
TR12X1/4TC _____	£22.07
C019X1/4TC _____	£12.48

12mm diameter.

Recommended 30mm Guide Bush

GB30 (a Unibase may be required) **£7.43**

Extra Templates

WP-BH/T/3 (3" template) _____	£7.43
WP-BH/T/4 (4" template) _____	£7.43

LOCK RECESS TEMPLATE

E.C. Design Reg. 000132246-002

Clear plastic template for use with any plunge router to accurately fit 2, 3 and 5 lever sash and dead mortise locks.

- Clear plastic with magnets to hold metal templates.
- Includes six face-plate recess and three mortise templates.
- Requires 12mm diameter x 63mm cut length cutter with 1/2" shank and 30mm guide bush. A 1/4" shank extra long cutter can also be used but deepening of mortise with auger bit will be required.
- User made batten 44mm x 34mm x 450mm is also needed.

TEMP/LR/A _____ **£50.37**

Size: 320mm x 135mm x 8mm



Router, cutter, clamp
& batten not included.

Optional Accessories:

Recommended Cutters

3/75X1/2TC _____	£36.81
TR37X1/2TC _____	£30.00
C172X1/2TC _____	£20.99

12mm diameter x 63mm cut length.

3/8LX1/4TC _____	£24.65
TR12X1/4TC _____	£22.07
C019AX1/4TC _____	£16.47

12mm diameter x 70mm overall length.
Deepening of mortise with auger bit required.

Recommended 30mm Guide Bush

GB30 (a Unibase may be required) **£7.43**

Suitable for following locks:

Additions H32306, H32331, Chubb 3U75, 3G114, ERA 196-62, 201-31, 201-32, 202-32, 208-31, 221-31, 301-32T, 302-32T, 467-32T, 471-32T, 571-32T, latch, ES bed latch, Jewson LISJK072, LISJK100, Legge P3751, P1645, Travis Perkins P19, P20, P22 (802503), P29 (802510), P81, Union L99, Y2201, Y2294, Yale PM246, PM320 and PM550.

LETTERBOX JIG

Enables the cutting out of letterbox openings to be carried out quickly and accurately.

- The size-adjusting jig ensures that template openings are always cut exactly square.
- Made from cast aluminium and machined to a high standard.
- Simple to set up and use.
- The jig is adjustable to enable apertures to be cut out as small as 210mm by 46mm and as large as 310mm by 82mm.
- Requires 1/2" dia. x 50mm cut length cutter.
- Includes 30mm x 10mm spigot guide bush.
- Unibase may be required for certain makes and models of router.

Optional Accessories:

Recommended Cutter

12.7mm (1/2") diameter x 50mm cut.

- 3/83DX1/2TC** _____ **£31.21**
- TR17DX1/2TC** _____ **£26.05**
- C153DX1/2TC** _____ **£23.25**

Universal Sub-base

Certain makes & models of router will require a Unibase.

- UNIBASE** _____ **£16.69**
- Please see page 168.



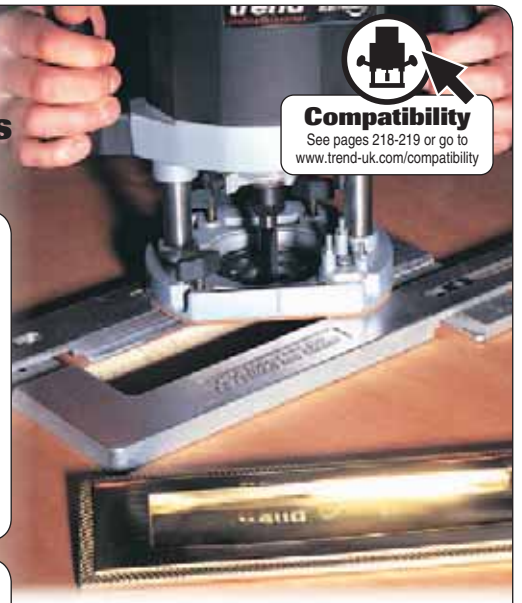
Spare Parts:

30mm Guide Bush

With extra long 10mm spigot.

- GB30/A** _____ **£7.96**

Please see page 169.



Compatibility
See pages 218-219 or go to
www.trend-uk.com/compatibility

Router & cutter not included.
LB/JIG _____ **£85.00**

LETTERBOX TEMPLATE

Clear plastic template for use with any plunge router to accurately fit three sizes of letterbox plates.

- Made from 6mm thick clear plastic.
- For three sizes of letterbox plate sizes: 220 x 50mm, 210 x 60mm & 200 x 60mm.
- Use on wooden doors up to 50mm thick.
- Use with 1/2" collet plunge router.
- Requires 12mm cutter and 30mm guide bush.
- A Unibase may be required for certain makes and models of router.

Optional Accessories:

Recommended Cutter

12mm diameter x 50mm cut.

- 3/73X1/2TC** _____ **£32.29**
- TR37X1/2TC** _____ **£30.00**
- C200DX1/2TC** _____ **£20.99**

Recommended 30mm Guide Bush

- GB30/B** _____ **£7.43**

Universal Sub-base

Certain makes & models of router will require a Unibase to accept the guide bushes.

- UNIBASE** _____ **£16.69**



Compatibility
www.trend-uk.com/compatibility

Router & cutter not included.
TEMP/LB/A _____ **£37.88**
Size: 326mm x 290mm x 8mm

SHELF SUPPORT TEMPLATE

A template to allow routing or drilling of 32mm centre holes for 5mm diameter shelf supports.

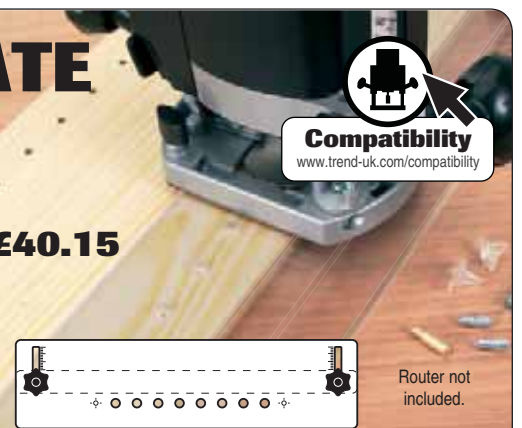
- Made from clear plastic, with graduation scales.
- Adjustable clamping bar with two locking knobs.
- Can be used with MDF, timber & particle board.
- Some routers may require a Unibase to accept the guide bush.

TEMP/SS/A _____ **£40.15**

Size: 500 x 130 x 8mm

Includes:

- 12 x Plain Metal Shelf Supports**
- 1 x Knurled Repeat Index Pin**
- 1 x 9.5mm Guide Bush**



Compatibility
www.trend-uk.com/compatibility

Router not included.

Accessories:

Metal (Glass) Shelf Support

SS/M5/12 (pack of 12) _____ **£2.58**

With rubber sleeve for glass.
Sleeve can be removed.
Pin=5mmØ x OL=16.5mm



Brass Plated Shelf Support

SS/B5/12 (pack of 12) _____ **£2.58**

Pin=5mmØ x OL=23mm
Load capacity 100kg.



Plastic Shelf Support

SS/P5/12 (pack of 12) _____ **£2.58**

Load capacity 100kg.

Suitable Cutters

61/05X1/4TC _____ **£19.80**

Dia. 5mm x 35mm length

C174X1/4TC _____ **£13.56**

Dia. 5mm x 35mm length

5mm Shelf Support Drill Bit Guide

A quick release shank lip and spur 5mm HSS drill bit guide, which when used with a template will allow 5mm diameter blind holes to be drilled for 5mm Shelf Supports.

TEMP/SSD/5MM _____ **£24.32**



Load capacity applies to four shelf supports being evenly distributed.

NEW

COMBINATION ROUTER BASE

A quick change, multi-functional router base. Fits most routers with 8mm, 10mm and 12mm diameter rods at 78mm to 130mm centres.

- Multi-functional quick fit base.
- Improved accuracy and greater stability.
- Superior finish.

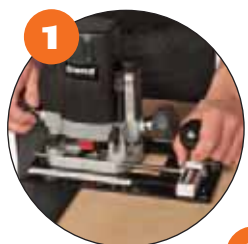
CRB _____ **£69.00**



MULTI-FUNCTIONAL

ROUTING JIGS

7 FUNCTIONS:



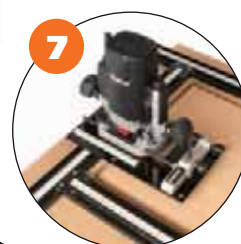
1
Offset Base
For better control when edge routing.



3
Clamp Guide Adjustable Grooving
With 40mm micro adjustment.



5
Offset Mortising
For timber thickness 50mm to 200mm.



7
Varijig Frame System
Anti-tilt facility for panel cutting when used with the Varijig with accessory guide bush Ref. GB40/B.



2
Router Compass
For routing circles of 19mm to 224mm radius.



4
Anti-tilt Support
For stable edge work. Height range 8mm to 80mm.



6
False Panel Groove Copier
For creating repeated grooves.

4 more Functions with Accessories:

NEW

SIDE-FENCE

Made from 15mm thick clear acrylic. Screws onto Combination Router Base. 270mm long with facility to accept false fence.

CRB/SF _____ **£14.90**



NEW

TRIMMING BASE

Trim Base with bearing guide follower for flush edge trimming of hardwood lippings. Lipping projection maximum 6mm.

CRB/TB _____ **£24.00**



NEW

CRANKED RODS

Pair of 7mm diameter rods to allow more precise levelling of bridge when using different routers. Allows for greater range of rod centre routers of 60.3mm to 174mm.

CRB/CR _____ **£17.00**



NEW

EXTENSION RODS

Two pairs of threaded rods for increasing circle radius by 560mm.

N/COMPASS/AEX _____ **£19.80**



Accessory:

Guide Bush

40mm with extra long 14mm spigot.

GB40/B



£13.00

ROUTER COMPASSES

LARGE COMPASS

This router compass is used for cutting circles & arcs from 100mm up to 610mm radius.



Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility

R/COMPASS/A £40.15

- Made of clear plastic.
- Printed graduated scale for precise radius setting.
- Fits to the base of a router.
- Has a hole to accept 30mm guide bush.



Router not included.

Includes:

- 1 x Main Plate
- 1 x 'V' Pivot Point
- 1 x 3mm Pivot Point
- 2 x Fixing Screws

Specification:

Radius min. _____ 100mm
Radius max. _____ 610mm

N COMPASS™

Design Reg. 3003639

Compatible with almost every 1/4" router on the market. Will rout circles from 25mm to 200mm diameter.

- Will fit routers with guide rods spacing from 75-96mm.
- Quick fit quick release system.
- Alternate pin position depending on desired circle size.

Specification:

Diameter min. _____ 30mm
Diameter max. _____ 340mm

N/COMPASS/A £39.00



Router not included.



Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility

Accessory:

Rods

N/COMPASS/AEX £19.80

Threaded rods that extend the studded rods allowing an increase of 560mm radius (two pairs).



BEAM TRAMMELS For circle cutting with a router

BEAM TRAMMEL BARS

Can be used with the majority of routers on the market. The bar fits into one of the holes for the router side-fence. They have a pivot point which is adjustable in height.

BEAM/001 £15.83

8mm rod dia. x 500mm.

BEAM/002 £23.25

10mm rod dia. x 500mm.

BEAM TRAMMEL ATTACHMENT POINT

The point attaches to one of the router's fixed rods. Pivot point is adjustable in height and this trammel can be used on most 8mm rods.

BEAM/005 £6.79

For 8mm dia. fence rods.



Compatibility

www.trend-uk.com/compatibility

ROUTER CARVER CUTTER

For use with the Router Carver System

The 1/2" shank cutter has a 45° engraving 'V' groove tip, housed in an aluminium cone shaped bearing guide. The cutter depth is fully adjustable to vary carving effect and allows for any variance after re-sharpening. It must be used with at least a 45mm diameter aperture. Always make trial cuts on a waste piece of material first.



TCT

RCCX1/2TC + £60.81

TEMPLATES BY NUMBERS

An on-line template calculation system

An online service that can help you to make templates to suit your Trend router cutters. Offers mortise, dovetail, cabinet templates and more. Calculates your size of guide bush. Quick and easy with actual size template plan.

How it works

1. Select the type of template and answer the questions on template size and features.
2. The dimensions are calculated for a customised template plan.
3. Print off an actual sized template plan.

For more information

Visit: www.templatesbynumbers.com/trend



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trend
routing technology



ELLIPSE & CIRCLE CUTTING JIG

Designed to enable virtually any router to cut ellipses and circles.

- Used for corner tables, arches, desks and mirrors.
- Setting-up and operating is simple and effective, as proven by existing industrial users.
- A connector plate on the end of the bar fits directly onto the fence rods of Trend routers. For the fixing of other makes of routers, an accessory Adapter Base-Plate is required.
- By using one slide, the jig can be adapted for cutting circles.
- With additional extension bars, larger ellipses and circles can be cut.

Includes:

- 1 x Cross Frame
- 2 x Sliders
- 2 x 500mm Bars
- 1 x Connector Plate



Optional Accessories:

Extra Extension Bar

500mm long for extra large ellipses & circles.

ELLIPSE J/1 £25.51

Adapter Base Plate

For non-Trend routers state make & model.

GB/PLATE/S £31.21



Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility

Specification:

Ellipse major axis	Ellipse minor axis	
	max.	min.
1800mm	1650mm	1400mm
1500mm	1350mm	1100mm
1200mm	1050mm	800mm
900mm	760mm	550mm
800mm	650mm	550mm
700mm	580mm	580mm

Circle diameter min. _____ 580mm
Circle diameter max. _____ 1800mm

ELLIPSE J/A £160.36

Elliptical Table



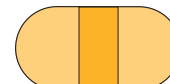
Round Table



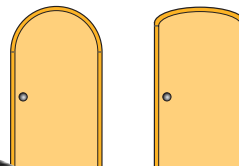
Extendable Ellipse



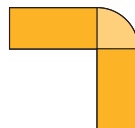
Extendable Round



Round & Elliptical Arch



Office Desk



MINI ELLIPSE & CIRCLE CUTTING JIG

The Mini Ellipse Jig is ideal for routing elliptical picture frames, mirrors, clocks and small coffee tables.

- Working on the same principle as the Ellipse Jig, the Mini Ellipse Jig produced from plastic, will cut much smaller ellipses.
- The main plate will accept most makes of small routers for which screws are provided.
- By removing one slide and using a special pin, the jig can be used to accurately cut circles.
- For marking out prior to cutting, the plate can be fitted with a pencil plug. The jig is then turned into a drawing instrument.

ME/JIG £106.55



Compatibility

See pages 218-219 or go to www.trend-uk.com/compatibility

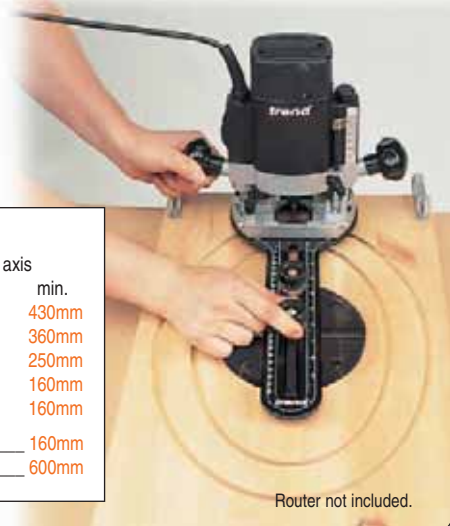
Includes:

- 1 x Cross Frame
- 1 x Main plate
- 2 x Sliders
- 1 x Circle Slider
- 1 x Pencil Plug
- 1 x Set of Securing Screws

Specification:

Ellipse major axis	Ellipse minor axis	
	max.	min.
580mm	520mm	430mm
500mm	450mm	360mm
400mm	340mm	250mm
300mm	250mm	160mm
220mm	160mm	160mm

Circle diameter min. _____ 160mm
Circle diameter max. _____ 600mm



Router not included.

VARIJIG FRAME SYSTEM

Adjustable frame and guide for use with a router.

- Adjustable frame for rectangles and squares.
- Allows a router to cut recesses, slots, face panel moulds etc.
- Four lengths of 700mm extrusion with dual metric/imperial measuring scales.
- Working area 600mm x 600mm and cross cut accuracy to 0.1mm. A square is required to square frame before use.
- Use with a guide bush with minimum 8mm spigot length, or use Unibase as a guide.
- Secure with standard clamps or use optional clamp kit. See below.
- Can also be used to create panel doors for kitchens etc.

Router & cutter not included.

Includes:

- 4 x Alloy Extrusions with Scales
- 4 x Corner Brackets
- 1 x Anti-tilt Shoe
- 1 x Anti-tilt Shoe Fixing Screw

Optional Accessories:

Clamp Kits

VJS/CK £22.07
Pair of sliding friction clamps with 32mm clamping thickness.

VJS/CK/L £33.36
Pair of sliding friction clamps with 51mm clamping thickness.

Recommended Guide Bushes

GB24/A £13.00
24mm with extra long 10mm spigot.

GB30/A £7.96
30mm with extra long 10mm spigot.

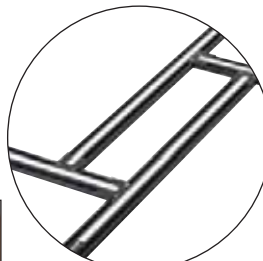
GB40/B £13.00
40mm with extra long 14mm spigot.

Unibase

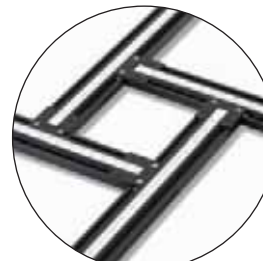
UNIBASE £16.69
Certain makes & models of router will require a Unibase to accept the guide bushes.



VARIJIG £71.03



Rectangles



Squares



Anti-tilt Shoe

VARIJIG 2540MM STRAIGHT GUIDE

For guiding routers, circular saws and jigsaws.

- Two lengths of extrusion with jointing piece to give maximum working length of 100" (2540mm). Reduced length for easier transport and storage.
- Clamps can slide along each extrusion.
- Maximum material clamping thickness 32mm.
- Adjustable friction washer on clamps prevent clamp from sliding too freely.
- One extrusion has dual metric/imperial scale.
- Can be combined with Varijig parts.

VJS/G/100 £54.24

Includes:

- 1 x 56" Alloy Extrusion with Scale
- 1 x 56" Alloy Extrusion
- 1 x Connecting Block
- 1 x Hex Key 4mm
- 2 x Sliding Clamps



Long Clamp Kit

Saw & router not included.

Accessories:

Long Clamp Kit

Pair of sliding friction clamps with 51mm (2") clamping thickness.
VJS/CK/L pair £33.36

Long Pivot Clamp Kit

Pair of sliding friction clamps with 51mm (2") clamping thickness. Clamp head pivots to allow guide to be set at an angle.
VJS/PCK/L pair £20.99

SYSTEM

VARIJIG TENON & GROOVING JIG

Allows grooves and tenons to be cut using a router.



Compatibility
www.trend-uk.com/compatibility

- Can be used to crosscut boards with a router or circular saw.
- Frame is adjustable to allow narrower or wider grooves to be routed. The maximum adjustment is 70mm depending on the diameter of the router base. Working length is maximum 400mm.
- The edge of the frame can be used as a guide to trim a panel square using a router.
- Two sliding stops to set groove length.
- Squaring butt has the facility to accept a splch block to allow a full-length groove. Fixing screws are included for this purpose.
- Use with a router and guide bush with a minimum 8mm spigot projection fitted.

Router, cutter & clamps not included.

VJS/TG/JIG — **£85.00**

Includes:

- 4 x Alloy Extrusions
- 4 x Corner Brackets
- 3 x Scales
- 1 x Squaring Butt
- 2 x Length Stops
- 1 x Hex Key



Trimming



Crosscutting



Trenching/Grooving

VARIJIG 900MM KITCHEN WORKTOP STRAIGHT GUIDE

Ideal for breakfast bars.

- Straight line guide for routers, jigsaws and circular saws. Ideal for kitchen worktops.
- Soft pad adjustable friction clamps, which will clamp to thickness of 51mm (2").
- 900mm (35") working length extrusion is ideal for breakfast bars.



Includes:

- 1 x Alloy Extrusion with Scale
- 2 x Long Sliding Clamps



Router not included.



Saw not included.

VJS/G/35 — **£48.65**

Optional Accessories & Replacement Parts for the Varijig System:

Sliding Friction Clamp Kits (fit to extrusions)

Max. 32.0mm thickness (pair).

VJS/CK — **£22.07**

Max. 51.0mm thickness (pair).

VJS/CK/L — **£33.36**



Frame Jointing Kit

Set of four corner jointing brackets.

VJS/FJK — **£18.08**



Additional Extrusions

Extrusions available that can be used on the Varijig System.

WP-VJS/07A 310mm — **£7.96**

WP-VJS/07B 430mm — **£9.04**

WP-VJS/07 700mm — **£9.69**

WP-VJS/07C 1070mm — **£13.56**



Long Pivot Clamp Kit

Sliding friction clamp head pivots to allow guide to be set at an angle. Max. 51.0mm thickness (pair).

VJS/PCK/L — **£20.99**



Connecting Block Kit

Joining block for extrusions. Can be used to join Varijig extrusions together.

VJS/G/CB — **£8.08**





Router, cutter, saw and clamps not included.

VARIJIG VARIABLE ANGLE GUIDE 36"

Adjustable angle guide to allow grooving with a router, or crosscutting with a circular saw.



Crosscutting

- Preset angle locations for 30°, 45°, 60°, 90°, 120°, 135° and 150°.
- Router working length at 90° is 915mm (36"). Circular saw working length at 90° is 780mm (30").
- Angle tolerance ± 0.2° with zeroing facility.
- Adjustable position alloy extrusion with scale.
- Requires 3 clamps or a pair of accessory Varijig friction clamps Ref. VJS/CK, VJS/CK/L or VJS/PCK/L.

Accessory Direct Fit Clamps: Clamp Kit

Sliding friction clamps with 32mm clamping thickness.

VJS/CK (pair) £22.07



Long Clamp Kit

Sliding friction clamps with 51mm (2") clamping thickness.

VJS/CK/L (pair) £33.36

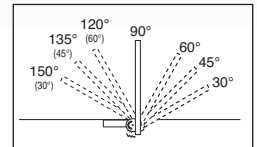
Long Pivot Clamp Kit

Sliding friction clamps with 51mm (2") clamping thickness. Clamp head pivots to allow guide to be set at an angle.

VJS/PCK/L (pair) £20.99



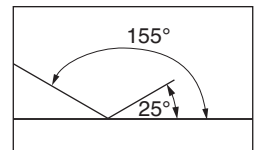
VJS/AG/36
£55.43



Preset Angles

Includes:

- 1 x Extrusion with Scale
- 1 x Protractor Plate
- 1 x Locking Pin
- 1 x Hex Key



Angle Range

SELF CENTRING MORTISE BASE

Allows a plunge router to rout mortises in the centre of timber quickly.



- Self centres up to 100mm wide material.
- 30mm long rolling nylon guides for greater support and smoother operation.
- Creates rounded end mortises.
- Made from heavy duty plastic and includes 1/4" shank centre line-up bush.
- Base holes drilled for TBC configuration.
- Maximum cutter diameter 16mm.
- Can be used with a pencil to centre mark.

TEMP/SCM/A
£34.00

Includes:

- 1 x Line-up pin & plug
- 1 x Pencil plug



Router & cutter not included.



OFFSET BASE

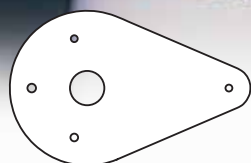
This teardrop shaped base is fitted to the router and allows better control when edge moulding, by preventing router tilt.

- Large grip knob for greater control.
- Pre-drilled for Trend, Elu and DeWalt routers.
- Can be re-drilled by user to suit other makes of router.
- Made from clear plastic.

OFS/BASE

£26.80

Size: 280 x 180 x 8mm



Router not included.

Compatibility
www.trend-uk.com/compatibility

Includes:

- 1 x Teardrop Shaped Base
- 1 x Knob Assembly
- 2 x Fixing Screws



OFFSET TRENCHING BASE

Ideal for housing cuts where oversize or undersize board is used.

- Allows wider grooves to be routed by simply rotating the base.
- Made from clear plastic.
- Pre-drilled for Trend, Elu and DeWalt routers.
- Can be re-drilled by user to suit other makes of router.
- The distance from the centre hole to the shortest edge is 100mm, subsequent edge distances are 101mm, 102mm, 103mm, 104mm and 105mm.



Router & cutter not included.

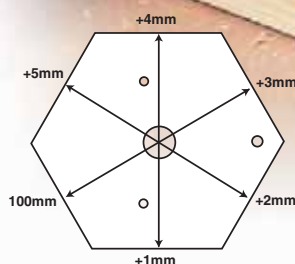
TEMP/OTB/A

£26.80

Size: 200 x 200 x 8mm Offset: 1.0mm

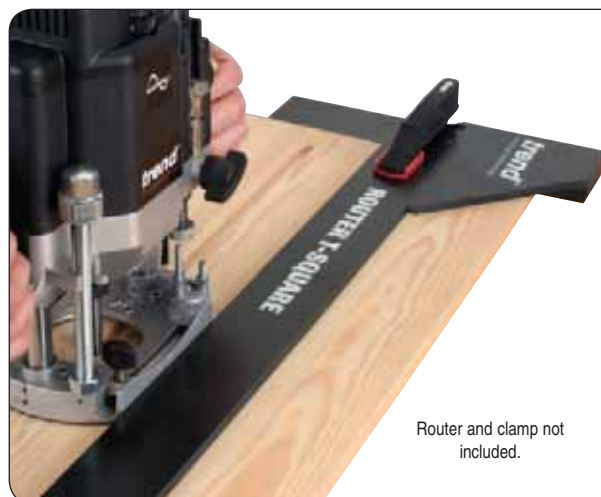
Includes:

- 1 x Hexagon Shaped Base
- 1 x Dual 1/4", 8mm Line-up Taper Pin
- 2 x Fixing Screws



Replacement Part:
Spare Taper Pin
TEMP/OTB/PIN1

£4.52



Router and clamp not included.

ROUTER T-SQUARE

The Router T-Square can be used as a straight guide for routing housings, squaring & trimming boards & jig setting.

- 1000mm long blade.
- It is also ideal as a general workshop square for marking and setting out.
- Made from hard wearing solid phenolic resin.
- Has false cheek fitting facility.
- Squareness tolerance 0.5mm over 1 metre.

RTS/1000

£53.71

ROUTER TEMPLATES

A range of clear plastic router templates, for use with any plunge router.



Compatibility
www.trend-uk.com/compatibility



NUMBER TEMPLATES

Comprising two templates covering numbers 1-10.

TEMP/NUC/57

£19.27

Size: 360 x 110 x 5mm



123456

7 8 9 10

LETTER TEMPLATES

Comprising four templates covering the alphabet A-Z.

TEMP/LUC/57

£38.64

Size: 396 x 110 x 5mm



A B C D E F

Clear plastic letter and number templates for writing words for signs including house names and numbers. The templates are used with a 13mm guide bush and 8mm diameter cutter. The letters are uppercase block characters in Trend Vogue typeface. All letters and numbers are nominal 57mm high. A Unibase may be required for certain makes and models of router.

Optional Accessories:

Cutter & Guide Bush

Comprising Craft Range cutter Ref. C011X1/4TC & plastic 13mm guide bush.



TEMP/LN57X1/4 **£13.56**

Spare Guide Bush

Diameter 13mm x 5mm spigot

GB13/P/A **£3.99**

Router Cutter

C011X1/4TC **£9.69**

Diameter 8mm

INLAY PATTERN TEMPLATES

Clear 6mm plastic inlay templates for use with inlay kit fitted to a plunge router. Inlay kit allows a shaped pocket and matching inlay patch to be routed easily with a router cutter to create perfect inlays. A Unibase may be required for certain makes and models of router.



Clover Template

TEMP/IN/CLO **£9.69**

Size: 163 x 163 x 6mm



Diamond Template

TEMP/IN/DIA **£9.69**

Size: 185 x 132 x 6mm



Fish Template

TEMP/IN/FIS **£9.69**

Size: 171 x 126 x 6mm



Fleur De Lys Template

TEMP/IN/FDL **£9.69**

Size: 197 x 239 x 6mm



Heart Template

TEMP/IN/HEA **£9.69**

Size: 177 x 160 x 6mm



Pig Template

TEMP/IN/PIG **£9.69**

Size: 188 x 148 x 6mm



Star Template

TEMP/IN/STA **£9.69**

Size: 146 x 139 x 6mm



Swan Template

TEMP/IN/SWA **£9.69**

Size: 182 x 220 x 6mm



Tulip Template

TEMP/IN/TUL **£9.69**

Size: 137 x 135 x 6mm

Optional Accessory:

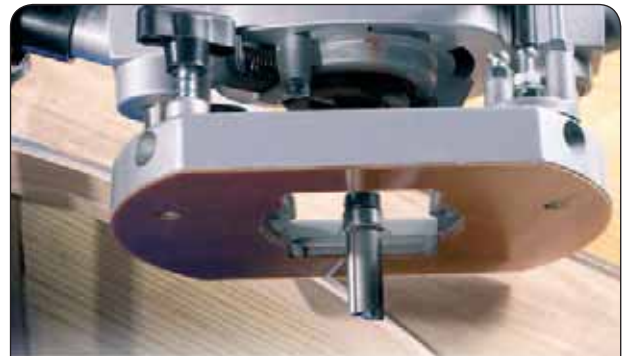
Inlay Kit

For use with T5 and other compatible routers. Comprises a 1/8" down cut spiral router cutter Ref. S55/02LHX1/4STC, 7.93mmØ guide bush and inlay collar. By following a template and then removing the collar, an inlay pocket can be routed with matching inlay. A Unibase may be required for certain makes & models of router.



INLAY/KIT/A **£21.42**

Measurements shown are: Template Width x Height x Thickness.



PANEL DOOR TEMPLATES

Clear plastic 6mm templates for use with a router and template profiling cutter to create a curved rail and panelled door. Two part templates for both the concave and convex cut, for the frame and panel. Seven different sizes of templates are available to suit various door widths. A Unibase may be required for certain makes and models of router.

TEMP/PD/R/A **£15.28**

Rad: 138mm Size: 223 x 155 x 102mm

(Door width possible 300 to 440mm)

TEMP/PD/R/B **£12.48**

Rad: 183mm Size: 275 x 207 x 102mm

(Door width possible 370 to 420mm)

TEMP/PD/R/C **£12.48**

Rad: 222mm Size: 325 x 260 x 102mm

(Door width possible 420 to 460mm)

TEMP/PD/R/D **£12.48**

Rad: 264mm Size: 376 x 310 x 102mm

(Door width possible 470 to 510mm)

TEMP/PD/R/E **£13.56**

Rad: 316mm Size: 425 x 335 x 102mm

(Door width possible 515 to 555mm)

TEMP/PD/R/F **£13.56**

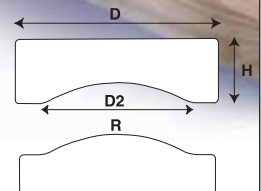
Radius: 372mm Size: 470 x 398 x 102mm

(Door width possible 565 to 600mm)

TEMP/PD/R/G **£13.56**

Radius: 400mm Size: 526 x 440 x 102mm

(Door width possible 620 to 660mm)



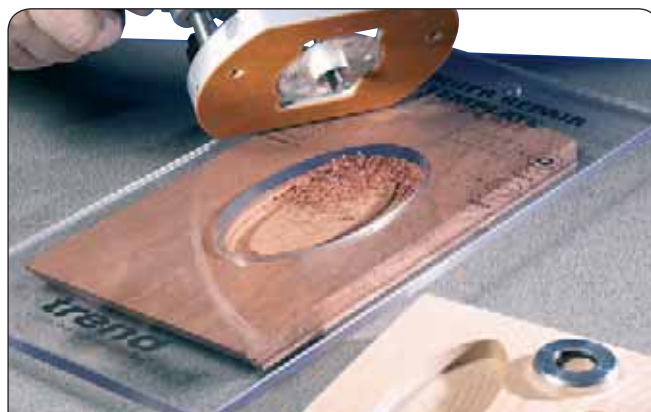
Measurements shown are: Template Width (D) x Curve Width (D2) x Height. (measurements in brackets represents possible width of door)



CORNER/HOLE TEMPLATE

A template to rout holes of various diameters and to put a concave or convex shape on the component. A template profiler cutter can be used to create holes of 25mm, 50mm, 75mm and 100mm in diameter. The template edge also includes concave and convex 50mm and 100mm radius profiles. A variety of other size holes and curves can be achieved by using a different combination of cutter and guide bush. A Unibase may be required for certain makes and models of router.

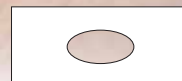
TEMP/COR/A Size: 290 x 290 x 8mm **£40.15**



TIMBER REPAIR KIT TEMPLATE

A unique concept which allows oval pockets to be routed, to disguise ugly resin pockets and knots in timber. This is especially required when softwoods are being used. The template is supplied with a 10mm diameter 1/4" shank cutter, a 20mm template guide bush & a 40mm inlay collar. A Unibase may be required for certain makes & models of router. Patch size 120mm x 45mm

TEMP/TRKX1/4 **£40.15**
Size: 400 x 180 x 8mm



CABLE TIDY INSERT TEMPLATE

A template that enables 60mm and 80mm round and 105mm x 55mm rectangular holes, to be routed in desks or any surface where cables need to be hidden. The holes will then accept a plastic cable tidy. The template can also be used to cut a 35mm blind hole for circular kitchen door hinges. A 30mm diameter guide bush and a 12mm diameter cutter are required. A Unibase may be required for certain makes and models of router.

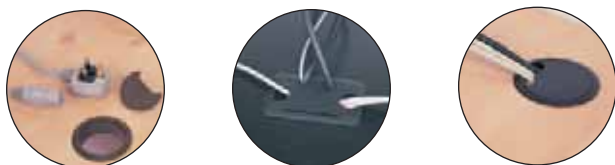
TEMP/CTI/A **£33.36**
Size: 325 x 290 x 8mm



CABLE TIDY INSERTS

Three sizes of two part ABS plastic inserts enabling the tidy ducting of computer, telephone and audio cables, through desktops, cabinets and shelving units. The 60mm and 80mm inserts have a spring loaded swivel cover plate. Cover plates can be removed to allow plugs to pass through. The rectangle insert has four cable apertures and a ribbon slot.

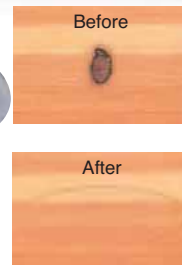
- | | | | |
|---|--|---|--|
| CTI/60/PK1 (3 off) £7.43 | | CTI/80/PK2 (3 off) £10.23 | |
| 60mm dia. - light grey | | 80mm dia insert - brown | |
| CTI/60/PK2 (3 off) £7.43 | | CTI/80/PK3 (3 off) £10.23 | |
| 60mm dia. - brown | | 80mm dia. Black | |
| CTI/60/PK3 (3 off) £7.43 | | CTI/105/PK1 (3 off) £8.51 | |
| 60mm dia. - black | | 105 x 55mm - grey | |
| CTI/80/PK1 (3 off) £10.23 | | CTI/105/PK3 (3 off) £8.51 | |
| 80mm dia. - light grey | | 105 x 55mm - black | |



Sizes stated are routed hole size in board.

Replacement Parts:

- | | |
|----------------------------------|--|
| Spare Guide Bush | |
| GB20 £7.43 | |
| Diameter 20mm | |
| Collar | |
| GB/COLL/2040 £5.71 | |
| Router Cutters | |
| C016X1/4TC £12.81 | |
| TR09X1/4TC £17.55 | |
| Diameter 10mm | |

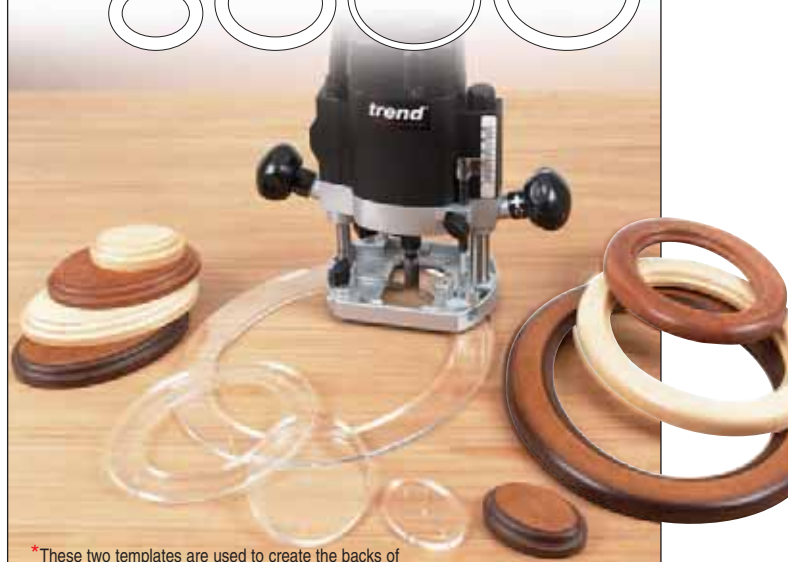


FRAME & PLAQUE TEMPLATE SET

A seven piece template set that allows elliptical picture frames and plaques/plinths to be routed. Made from clear 8mm thick laser cut plastic. The four picture frame templates and three plaque templates are supplied with pinholes so that they can be secured to the component, or alternatively they can be secured with hot melt glue or double-sided sticky tape. Use with a bearing guided 12.7mm diameter template profiler or laminate trimming router cutter, in a router table or portable use. Back of frame requires 12.7mm guided rebate cutter.

TEMP/PFP/A **£31.11**

- | | |
|----------------------|--------------------|
| Frame Sizes: | Plaque Sizes: |
| 7" x 9" | 3" x 2" |
| 5" x 7" | 5" x 3-1/2" |
| 3-1/2" x 5" | 5-29/32" x 4-3/8"* |
| 6-29/32" x 8-29/32"* | |



*These two templates are used to create the backs of the three picture frames 7" x 9", 5" x 7" and 3-1/2" x 5".

Router not included.

UNIBASE

The Unibase enables routers with non-standard guide bush fittings to accept the range of Trend guide bushes. It will fit directly to most routers.

- Line-up pin used with a 16mm plastic bush to ensure concentricity of the cutter to the guide bush when fitting the sub-base.
- Suits collet sizes 1/4", 8mm, 12mm and 1/2".



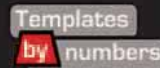
Compatibility
See pages 218-219 or go to www.trend-uk.com/compatibility



UNIBASE £16.69
Size: 170mmØ x 8mm

Includes:

- 2 x Line-up Pins
- 1 x Guide Bush
- 1 x Fixing Screw Pack



See page 160 for full details.

Replacement Parts:

Fixing Screws Pack

FIX/KIT/3 £2.27

Fixing screws for all makes of router.



Guide Bush

UNI/GB16 £3.99

16mm diameter plastic line-up guide bush.



Line-up Pins

UNI/PIN/1 £2.05

To suit 1/4" and 1/2" collet.



UNI/PIN/2 £2.05

To suit 8mm and 12mm collet.



Optional Accessories:

Guide Bush Mounting Screws

GB/01 £2.58

10 off 2BAx1/4"



Cutter Template/Guide Bush Relationship:

This chart shows the offset which results from using a specific size of guide bush and cutter. This offset shown on the shaded areas should be calculated prior to producing a template. All the guide bushes will fit the UNIBASE, GB/5 and GB/PLATE sub-bases - see opposite.

Outside Dia. DIA. CUTTER	Ref.	GUIDE BUSH															
		GB10	GB11	GB12	GB14	GB16	GB17	GB18	GB20	GB22	GB24	GB26	GB28	GB30	GB32	GB40	
		10 mm	11 mm	12 mm	14 mm	16 mm	17 mm	18 mm	20 mm	22 mm	24 mm	26 mm	28 mm	30 mm	32 mm	40 mm	
7/64	3	3.5	4	4.5	5.5	6.5	7	7.5	8.5	9.5	10.5	11.5	12.5	13.5	14.5	18.5	
1/8	3.2	-	3.9	4.4	5.4	6.4	6.9	7.4	8.4	9.4	10.4	11.4	12.4	13.4	14.4	18.4	
5/32	4	-	3.5	4	5	6	6.5	7	8	9	10	11	12	13	14	18	
3/16	4.8	-	-	3.6	4.6	5.6	6.1	6.6	7.6	8.6	9.6	10.6	11.6	12.6	13.6	17.6	
13/64	5	-	-	3.5	4.5	5.5	6	6.5	7.5	8.5	9.5	10.5	11.5	12.5	13.5	17.5	
7/32	5.5	-	-	-	4.2	5.2	5.8	6.2	7.2	8.2	9.2	10.2	11.2	12.2	13.2	17.2	
15/64	6	-	-	-	4	5	5.5	6	7	8	9	10	11	12	13	17	
1/4	6.3	-	-	-	3.8	4.8	5.4	5.8	6.8	7.8	8.8	9.8	10.8	11.8	12.8	16.8	
5/16	8	-	-	-	-	4	4.5	5	6	7	8	9	10	11	12	16	
23/64	9	-	-	-	-	3.5	4	4.5	5.5	6.5	7.5	8.5	9.5	10.5	11.5	15.5	
3/8	9.5	-	-	-	-	-	3.8	4.2	5.2	6.2	7.2	8.2	9.2	10.2	11.2	15.2	
25/64	10	-	-	-	-	-	3.5	4	5	6	7	8	9	10	11	15	
7/16	11	-	-	-	-	-	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5	14.5	-	
15/32	12	-	-	-	-	-	-	4	5	6	7	8	9	10	14	-	
1/2	12.7	-	-	-	-	-	-	3.6	4.6	5.6	6.6	7.6	8.6	9.6	13.6	-	
-	13	-	-	-	-	-	-	3.5	4.5	5.5	6.5	7.5	8.5	9.5	13.5	-	
-	15	-	-	-	-	-	-	-	3.5	4.5	5.5	6.5	7.5	8.5	12.5	-	
5/8	16	-	-	-	-	-	-	-	4	5	6	7	8	12	-	-	
-	18	-	-	-	-	-	-	-	-	4	5	6	7	11	-	-	
23/32	18.2	-	-	-	-	-	-	-	-	3.9	4.9	5.9	6.9	10.9	-	-	
3/4	19	-	-	-	-	-	-	-	-	-	3.5	4.5	5.5	6.5	10.5	-	
-	20	-	-	-	-	-	-	-	-	-	-	4	5	6	10	-	
7/8	22.2	-	-	-	-	-	-	-	-	-	-	-	3.9	4.9	8.9	-	
1	25.4	-	-	-	-	-	-	-	-	-	-	-	-	-	7.3	-	
1-1/8	28.5	-	-	-	-	-	-	-	-	-	-	-	-	-	5.7	-	
1-1/4	31.8	-	-	-	-	-	-	-	-	-	-	-	-	-	4.1	-	

Instructions for Fitting:

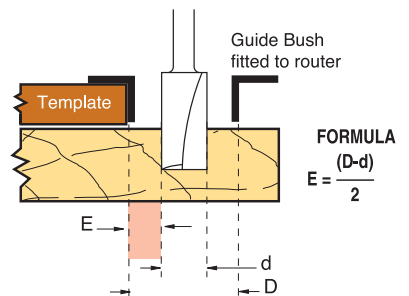
The line-up pin fits into the collet and is plunged through the router base. The line-up bush is fitted into the UNIBASE and secured. This is then placed over the line-up pin and rotated in order to line up the fixing holes. The UNIBASE screws are tightened and then the line-up bush can be replaced with any choice of Trend guide bushes. These range from 10mm up to 32mm (GB10 - GB32). For larger diameter cutters a 40mm guide bush (GB40) is available. See opposite page.

Guide Bushes when Hand Routing:

Guide bushes are required when material has to be profiled or routed to a set pattern or shape.

In operation, a suitable guide bush is first mounted on the router base or sub-base. When choosing guide bush and cutter, make allowances for a recommended minimum of 3.5mm between cutter and outside of bush. This ensures there is enough clearance to allow the waste to clear the guide bush.

The diagram shows the relationships between the cutter, guide bush and template. The offset (E) gives the position the template must be away from the finished workpiece.



This difference is shown in the chart on the left by the shaded area relative to the range of bushes and cutters available.

'Deduct the cutter diameter from outside diameter of guide bush and divide by two'.

GUIDE BUSHES & SUB-BASES



Compatibility
www.trend-uk.com/compatibility



EURO STYLE PLASTIC GUIDE BUSHES

- Made from durable plastic.
- Outside dia. from 10mm to 33mm.
- Fits directly to Trend T3, T4, T5, T5 MK2, T9, T10 & T11 and other routers with Trend guide bush fittings. Please see Compatibility Chart on pages 218-219.
- Will fit other makes when used with GB/5 or UNIBASE.



GB/SET/1 £26.59

Set of 12. Even sizes 10mm to 32mm in 2mm increments.

GB/SET/2 £26.59

Set of 12. Odd sizes 11mm to 33mm in 2mm increments.

GB/SET/3 £26.59

Set of 14. Imperial sizes: 3/8", 7/16", 1/2", 9/16", 5/8", 3/4", 7/8", 15/16", 1", 1-1/16", 1-1/8", 1-3/16", 1-1/4" and 1-5/16".

GUIDE BUSH COLLARS FOR INLAY WORK

Aluminium collars with integral rubber 'O' rings to fit guide bushes. Enables single shaped templates to be used to cut perfectly matching pocket & inlay. Templates should be made with suitable sized corners for the collar being used. The correct diameter straight cutter as indicated should always be used. (Guide bush not included.)



GB/COLL/7914 £5.71

Fits to GB793 to give 14.3mm (9/16") OD. Use with 3.2mm (1/8") Ø cutter.

GB/COLL/1630 £5.71

Fits to GB16 to give 30mm OD. Use with 7mm Ø cutter.

GB/COLL/2040 £5.71

Fits to GB20 to give 40mm OD. Use with 10mm Ø cutter.

GB/COLL/25454 £5.71

Fits to GB254 to give 54mm OD. Use with 14.3mm (9/16") Ø cutter.

GB/COLL/3054 £5.71

Fits to GB30 to give 54mm OD. Use with 12mm Ø cutter.

DRILLING TEMPLATE

Paper templates are available to download from our website for the drilling of sub-bases to suit your make and model of router.

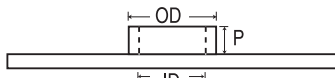
www.trend-uk.com/downloads



34 SIZES

EURO STYLE PRECISION STEEL GUIDE BUSHES

- Guide bushes to guide the router when using a template.
- Fits directly to Trend T3, T4, T5, T5 MK2, T10 & T11 and some other light duty routers. Please see Compatibility Chart on pages 218-219.
- Will fit other makes of router when used with GB/5, GB/PLATE or UNIBASE.



OD	P	ID	Product Ref.	Price
mm	inch	mm		
7.74	-	6	6.5	GB774 £7.43
7.93	(5/16")	5	4.8	GB793 £7.43
9.5	(3/8")	6	7.9	GB95 £7.43
10	-	6	7	GB10 £7.43
10.8	-	6	8.8	GB108 £7.43
11	-	6	8	GB11 £7.43
11.1	(7/16")	6	9	GB111 £7.43
12	-	6	9	GB12 £7.43
14	-	6	11	GB14 £7.43
15.7	-	6	14.1	GB157 £7.43
15.8	(5/8")	6	14	GB158 £7.43
16	-	6	13	GB16 £7.43
17	-	6	14	GB17 £7.43
18	-	6	15	GB18 £7.43
20	-	6	17	GB20 £7.43
22	-	6	19	GB22 £7.43
22.2	(7/8")	6	19.2	GB222 £7.43
23.8	(15/16")	6	20.8	GB238 £7.43
24	-	6	21	GB24 £7.43
24	-	10	21	GB24/A £13.00
24	-	10	22	GB240 £13.00
25.4	(1")	6	22.4	GB254 £7.43
26	-	6	23	GB26 £7.43
27	(1-1/16")	6	24	GB27 £7.43
28	-	6	25	GB28 £7.43
28.6	(1-1/8")	6	25.6	GB286 £7.43
30	-	6	27	GB30 £7.43
30	-	10	27	GB30/A £7.96
30.2	(1-3/16")	6	27.2	GB302 £7.43
31.8	(1-1/4")	6	28.8	GB318 £7.43
32	-	6	29	GB32 £7.43
33.3	(1-5/16")	6	30.3	GB333 £7.43
40	-	6	37	GB40 £7.43
40	-	14	37	GB40/B £13.00

GB/A £72.97

Guide Bush Set of 12 guide bushes with 6mm spigot. Even sizes 10mm to 32mm in 2mm increments.

SUB-BASE FIXING SCREWS

Sub-base Fixing Screws Ref. Price

Guide Bush Screws
2BAx1/4" (pack of 10) GB/01 £2.58

GB/5 Pan Head Screws
M6x16mm (pack of 10) GB/02 £2.05

DeWalt DW613 Guide Bush
Screw Set M5 bolt set (5 pairs) GB/03 £2.05



SCREW-ON (THREADED PATTERN) GUIDE BUSHES & SUB-BASE



Guide Bushes

GB/US/30 £5.71
30mm diameter screw-on style guide bush.

GB/US/160 £5.71
16mm diameter screw-on style guide bush for hinge jig.

Spacer Plate

T3/GBS/USA £3.13
Allows T3 & T4 to accept screw-on style bushes.



Circular Sub-base for Screw-on Style Guide Bushes

Size: 170mm diameter x 8mm.

- Solid laminate.
- Supplied with line-up cone.
- Ensures concentricity of cutter and guide bush.

GB/5/US £31.11



SUB-BASE SETS

Sub-bases to accept Euro Style guide bushes



- Hard wearing solid laminate.
- Accepts Trend Guide Bushes.
- Supplied with a line-up pin and bush.

- Ensures concentricity of cutter and guide bush.



Circular Sub-base

Size: 170mm diameter x 8mm.

Router Models Product Ref. Price

Dewalt DW620, 621, 624, 625EK, 629, Elu OF97(E), MOF131, 177(E), Bosch GOF 1600A, 1700ACE, Makita RP0910, 0111C & B&Q CLM2050R, 1250R >11/03	GB/5	£23.79
Makita 3620, 3612BR, 3600B, Ryobi RE600N, R600N, RE601	GB/5/A	£27.12
Hitachi M12V, M12SA, TR12	GB/5/D +	£26.46
Makita 3612C, 3612	GB/5/J	£27.12
Flex OFT 3121VV, 2926VV & Portercable 100, 690, 693, 7529, 97529, 7518, 9290	GB/5/M	£27.12
B&Q CLM 1250R <11/03	GB/5/P	£27.12
Triton TRB001, MOF 001	GB/5/Q	£27.12

The GB/5 can be supplied drilled for other makes and models. **GB/5/S*** £27.12

*Please see Compatibility Chart and state make and model when ordering.

Square Sub-base

Size: 290mm x 197mm x 8mm.



Router Models Product Ref. Price

Dewalt DW620, 621, 624, 625EK, 629, Elu OF97(E), MOF131, 177(E), Bosch GOF 1600A, 1700ACE, Makita RP0910, 0111C & B&Q CLM2050R, 1250R >11/03	GB/PLATE	£26.14
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The GB/PLATE can be supplied drilled for other makes and models. **GB/PLATE/S*** £31.21

*Please see Compatibility Chart and state make and model when ordering.

ROUTER TABLE ACCESSORIES



Compatibility
www.trend-uk.com/compatibility

ROUTER TABLE INSERT

A large rigid router table insert plate for incorporation into user-made router tables.

- Thermoset phenolic plastic router plate which can be drilled for various routers.
- Two concentric snap-in rings.
- Three hole sizes of 98mm, 68mm & 32mm diameter.
- Concentric rings and radial lines on underside for easy centring of router.
- Moulded with slight crown (0.8mm) for distortion free cuts.
- Corner clips to clamp to underside of table.
- Can be mounted to 19mm tops with edge rebate of 6.35mm deep x 12.7mm wide.
- Will accept screw-on style guide bushes for use as a copy follower.

RTI/PLATE

£40.15

Size: 306 x 229 x 9.9mm



Concentric rings and radial lines on underside.

Includes:

- 2 x Concentric Rings
- 1 x Lead-on Pin



Replacement Parts:

Insert 32mm to 68mm

WP-RTI/01 £4.85

Insert 68mm to 98mm

WP-RTI/02 £4.85

Lead-on Pin

WP-RTI/03 £1.72

Corner Clip Fixing Kit

WP-RTI/04 £4.85



Optional Accessory:

Insert Plate Shield



A shield is available for use with the Router Table Insert Plate, when using guided cutters and no back fence.

RTI/SHIELD £13.56

PUSHBLOCK

For scribing rails on a router table.

- Plastic 8mm thick base board to ensure flatness.
 - Safely holds rails for scribing cut for panel door routing.
 - Sliding front stop with grip abrasive.
 - Adjustable height toggle clamp.
 - Spelch block fitting to prevent breakout.
 - Max. component width 100mm, min. thickness 15mm, max. thickness 30mm.
 - Facility to exchange handles to allow use with an overhead router for end cuts.
- ⚠ Not suitable for use with PSC/105 and PSC/107 router cutters.



Inverted Routing



Scribing



Spelching Block Facility



Overhead Routing

PUSHBLOCK/4

£47.47



Guards have been removed for clarity.

PUSHSTICK



CE

PUSHSTICK/1
£5.17

Rigid plastic safety pushstick for guiding small sections of timber over a router table. Keeps operators hands away from the cutting tool. 420mm overall length.

NO-VOLT RELEASE SWITCHES

A versatile no-volt release switch which main function is the remote switching of power tools such as routers when mounted in a router table. Can be placed in a convenient position. Trips power to the machine should the power be momentarily cut off. The switch must be bolted directly to the router table leg or a user made workboard.

NVRS/2/240V (13A, 240v max. load 12A)
1.7 metre cable length.
£48.43

NVRS/2/115V (16A, 115v max. load 12A)
0.7 metre cable length, trailing lead 0.5 metre.
£58.00

TRIGGER LOCK

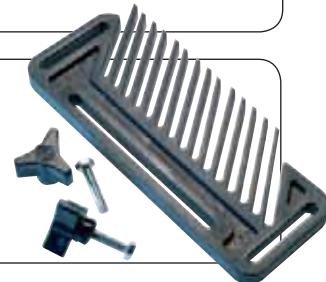
To lock trigger in 'on' position, when used in table mode with a No-Volt Release Switch fitted.
T5MK2/LOCK (for T5/MK2)
£3.99



FEATHER BOARD

Vertical or horizontal pressure guard. Prevents the material from being thrown back by the cutter and holds the work down onto the table or against the back-fence.

PRESSURE/1 £7.96



MITRE FENCES

For use with user made router tables, saw benches and band saws.

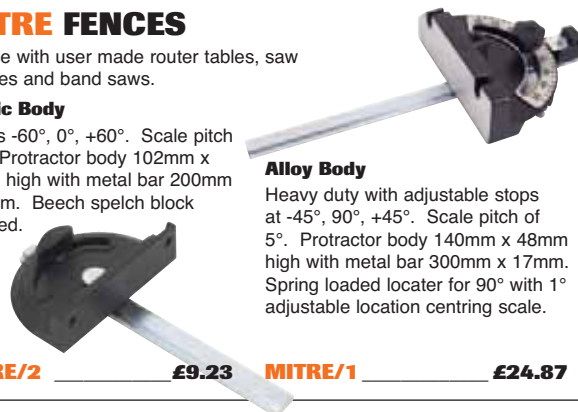
Plastic Body

Angles -60°, 0°, +60°. Scale pitch of 5°. Protractor body 102mm x 28mm high with metal bar 200mm x 17mm. Beech spelch block included.

Alloy Body

Heavy duty with adjustable stops at -45°, 90°, +45°. Scale pitch of 5°. Protractor body 140mm x 48mm high with metal bar 300mm x 17mm. Spring loaded locator for 90° with 1° adjustable location centring scale.

MITRE/2 £9.23 **MITRE/1** £24.87



ROUTER ACCESSORIES

FINE HEIGHT ADJUSTERS

These fine height adjusters simply fit onto the router and allow fine adjustment of the cutter height. They are especially useful for accurate work such as when using a dovetail jig. They are invaluable when the router is held inverted in a router table.



FHA/001

FHA/002

FHA/003

- FHA/001** £13.56
Trend T3, T5, T5 MK2
Axminster AW635R
Challenge 1020W
Champion CPR850
DeWalt DW613, 614, 615
DIY ER005
Draper R850V
Einhell EOF 850SP, BOF 1050E
Elu MOF 96(E)
Ferm FBF-6E, 8E, 1050E
Nutool NPT850,102, HP6, MNPC900
Powerbase 1020W
Performance Power 1020W
Perles OF808(E), OF2-808(E)
Power Devil PDW5026, 5027
Power Base 1020W
Silverline 762170, 783111, AT3305
Virutex FR78, 78C
Wickes 900W
Sealey SR1000
Osaki 1020W
- FHA/002** £17.00
Trend T9
CMT CMT2E
Metabo OF1612, OFE1812
Felisatti TP246(E), R346EC
Fein RT1800
- FHA/003** £23.25
Trend T10
Elu MOF 177(E), 131
DeWalt DW624, 625EK, 629
CMT CMT1E
- FHA/005** £17.64
Elu OF97
DeWalt DW620, 621
- FHA/009** £12.38
Trend T4
Ferm FBF-850E



FIXING KITS

For fitting routers to self-made router tables and accessories.



Pan Head

Screw pack of pan head screws comprising:

- | | |
|-----------------|-------|
| M4x10mm | 4 off |
| M4x12mm | 4 off |
| M5x16mm | 4 off |
| M5x20mm | 2 off |
| M6x16mm | 3 off |
| M6x30mm | 3 off |
| UNF10x1/2" | 3 off |
| M6 nut & washer | 3 off |

Countersink

Screw pack of countersink head screws comprising:

- | | |
|-----------------|-------|
| M4x12mm | 3 off |
| M5x10mm | 4 off |
| M6x10mm | 2 off |
| M6x12mm | 3 off |
| M6x16mm | 2 off |
| M6x25mm | 3 off |
| M6x35mm | 3 off |
| M6 nut & washer | 3 off |

Unibase Fixing Screw Pack

Screw pack comprising:

- | | |
|------------------------|-------|
| 2 BAx1/4" Countersink | 2 off |
| M4x10mm pan head | 4 off |
| M4x12mm pan head | 4 off |
| M5x16mm pan head | 4 off |
| M5x20mm pan head | 2 off |
| M6x12mm pan head | 2 off |
| M6x16mm pan head | 3 off |
| M6x30mm pan head | 3 off |
| No10 UNFx1/2" pan head | 3 off |
| M6 washer | 3 off |
| M5 nut | 2 off |
| M6 nut | 3 off |

FIX/KIT/1 £1.94

FIX/KIT/2 £1.72

FIX/KIT/3 £2.27

BALL ENDED HEX KEYS

These keys have a T design handle to ensure a better grip and are made from Chrome Vanadium steel for strength and durability. Ball ended giving working angle up to 25°.

- HK/T/02B +** £2.84
Size: 2 x 100mm
- HK/T/25B +** £2.84
Size: 2.5 x 110mm
- HK/T/04B +** £2.84
Size: 4 x 130mm
- HK/T/05B +** £2.70
Size: 5 x 140mm



COLLET EXTENSIONS

For use in router tables where there is a limited router cutter shank length available. Precision machined one-piece steel body and multi-slit spring steel collets.



12MM & 1/2" SHANK

With either a 1/2" or 12mm shank, fitted with a multi-slit spring steel collet and collet nut. Increases cutter spindle length by 50mm. Use at maximum speed 18,000 rpm. Maximum tool diameter 50mm and maximum tool cut length 30mm. Requires 19mm & 22mm A/F spanners.

- CE/127635** £53.71
Collet ext. 1/2" shank & 1/4" collet
- CE/127127** £53.71
Collet ext. 1/2" shank & 1/2" collet
- CE/1212** £53.71
Collet ext. 12mm shank & 12mm collet
- CE/CNS/1** £37.88
Collet & nut set 1mm
- CE/CNS/2** £37.88
Collet & nut set 2mm
- CE/CNS/3** £37.88
Collet & nut set 3mm
- CE/CNS/635** £37.88
Collet & nut set 1/4"

- CE/CNS/8** £37.88
Collet & nut set 8mm
- CE/CNS/95** £37.88
Collet & nut set 9.5mm
- CE/CNS/12** £37.88
Collet & nut set 12mm
- CE/CNS/127** £37.88
Collet & nut set 1/2"
- CE/NUT** £9.69
Spare collet nut

To download Test Reviews Visit

www.trend-uk.com

8MM SHANK

These sizes have an 8mm shank and should be used with medium duty routers of minimum 850 watts. Increases spindle length by 41mm. Use at maximum speed 18,000 rpm. Maximum cutter diameter 35mm and maximum tool cut length 25mm. Requires 12mm & 17mm A/F spanners.



- CE/8635** £38.64
Collet ext. 8mm shank & 1/4" collet
- CE/88** £38.64
Collet ext. 8mm shank & 8mm collet
- CE/CNS/8/6** £19.27
Collet & nut set 6mm

- CE/CNS/8/635** £19.27
Collet ext. nut set 1/4"
- CE/CNS/8/8** £19.27
Collet & nut set 8mm
- CE/NUT/8** £6.79
Spare collet nut

COLLET EXTENSION SPANNERS

High quality forged vanadium steel open ended spanners for use with collet extensions.



- For 1/2" collet ext. CE/127
- SPAN/19** £5.17
19mm A/F spanner
- SPAN/22** £5.71
22mm A/F spanner

- For 1/4" & 8mm collet ext. CE/8
- SPAN/12** £3.99
12mm A/F spanner
- SPAN/17** £5.38
17mm A/F spanner

NEW

MINI HEX KEY SET

16 mini hex keys made of Chrome-vanadium. Metric sizes 0.7mm, 0.9mm, 1.3mm, 1.5mm, 2mm, 2.5mm & 3mm A/F. Imperial sizes 0.028", 0.036", 0.05", 1/16", 5/64", 3/32", 7/64". 1/8" & 9/64" A/F. Ideal for router cutters, modellers, engineers, automotive, DIY, electronics etc.

HK/SET/A £4.61



16 PIECE



STORAGE & ORGANISERS

INTERLOCKING CUTTER STORAGE TRAYS

Interlocking plastic moulded storage trays for 1/4" and 1/2" router cutters that clip together. 1/4" shank tray has 40 holes and the 1/2" shank tray has 8 holes. Four trays are supplied in each pack. All hole sizes are fractionally oversized to allow the easy removal of the cutter. Trays can be glued into drawers or left on a workbench for easy access.

CST/635/PK1 £10.23

1/4" shank x four pack.
Size: 108 x 79 x 20mm.

CST/127/PK1 £10.23

1/2" shank x four pack.
Size: 108 x 79 x 20mm.

Interlocking



Cutters not included.

RELEASABLE CABLE TIES

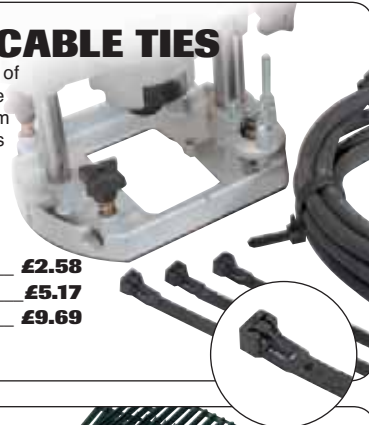
Offers a quick and easy method of securing power leads for storage or to keep them safely away from the working area. The cable ties are moulded with a release tab and ratchet. These black nylon ties will tie a bundle diameter of up to 68mm.

CTR/250/10 (pack of 10) £2.58

CTR/250/25 (pack of 25) £5.17

CTR/250/50 (pack of 50) £9.69

Size: 250 x 7.5mm



CD RACK ORGANISER

Three piece pack that can be fitted into a user made unit to accept 24 single CD cases, or 22 single with 1 double disc case. Black plastic with spring loaded push lock and release.

CD/RACK/1 £6.79

Size of rack: 320 x 10 x 153mm.
Internal width of unit must be 132mm.



CUTTER TRAY

Cutters not included.

A 400 hole plastic storage tray for the safe transport and storage of router cutters. One hundred holes each in 1/4", 8mm, 3/8" and 1/2". All hole sizes are fractionally oversized to allow the easy removal of the cutter.



CS/TRAY/A £13.56

Size: 302 x 302 x 16mm

STORAGE CASES For Trend Routers

Router & cutters not included. T5 router shown.

Plastic storage cases for safely transporting and storing Trend T4, T5, T5 MK2, T10 & T11 routers. On-site or in the workshop.

CASE/T4 (for T4)

Size: 415 x 290 x 140mm £12.81

CASE/T5 (for T5/T5MK2)

Size: 470 x 357 x 165mm £38.43

CASE/T10 (for T10 & T11)

Size: 390 x 295 x 240mm £37.88

Measurements shown are: Length x Width x Depth



MAGNET PACK

These magnets are nickel plated and incredibly strong, making them ideal for a variety of workshop applications with endless possibilities.

MAG/PACK/2 £6.79

Pack of four magnets
Size: 10 x 3mm

MAG/PACK/1 £7.96

Pack of four magnets
Size: 15 x 3mm



DVD RACK ORGANISER

Four piece pack that can be fitted into a user made unit to accept 15 single DVD cases. Black plastic with spring loaded push lock and release.

DVD/RACK/1 £6.90

Size of rack: 320 x 8 x 155mm.
Internal width of unit must be 200mm.



DEPTH GAUGE

Patent No. GB2386085
US Patent Application 10/784,780

Metal rule depth gauge to help set the height of router cutters and sawblades with greater accuracy.

- Horizontal and vertical measuring.
- For hand routers, router tables and saw benches.
- 60mm wide aperture and accurate to 0.5mm.
- 80mm measurement range.
- U section plastic injection moulding with unique cam lever lock.
- Steel rule dual metric and imperial scale.
- Self standing for setting cutter depth on routers tables and low profile for backfence adjustment.



Cutter Height



Horizontal Depth



GAUGE/1 _____ **£7.96**

NEW DIGITAL DEPTH GAUGE

LCD depth gauge for setting tool height in a plunge router, router table and saw bench.

- Opening width 60mm and with 80mm measuring range.
- Metric, imperial and fraction read-out with auto shut off.
- Removable pin for hole depth measuring up to 50.8mm.
- Readout accuracy of +/- 0.1mm.
- Self standing with magnetic feet.
- Includes 3 volt CR2032 battery.
- Absolute and relative position functions.

GAUGE/D60 _ **£19.48**



Hole Depth



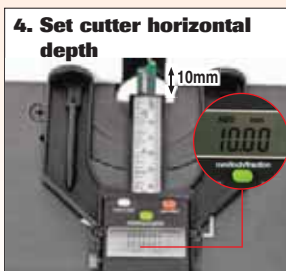
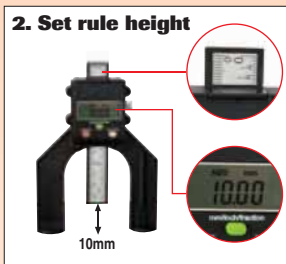
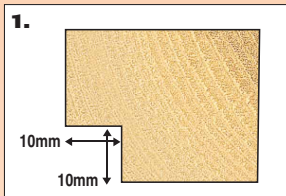
Horizontal Depth

Replacement Part:

**3V Battery CR2032
BAT/CR2032/3V
£2.05**



HOW IT WORKS:
Example steps to create a 10mm x 10mm rebate



JOINTING ACCESSORIES

WOODEN BISCUITS

Biscuit jointing has proven to be one of the strongest, fastest, safest and most accurate ways to join hard and soft woods, plywood, composition board etc. Compared to dowelling, biscuit jointing is faster and more precise. The biscuits are made of die-cut beech which expands when in contact with a woodworking adhesive eg. PVA glue.



For FSC® certified biscuits see our website.



BISCUIT JOINTER

See page 129 for full details.

Ref. **T20K**

For biscuit jointing cutters see pages 61 & 102 for full details.

No.0

For board thickness 8 - 12mm
Size: 47.5 x 15.5 x 4.0mm

BSC/0/100

(qty 100) **£6.36**

BSC/0/1000

(qty 1000) **£25.83**

No.10

For board thickness 13 - 18mm
Size: 53 x 19 x 4.0mm

BSC/10/100

(qty 100) **£6.36**

BSC/10/1000

(qty 1000) **£26.91**

No.20

For board thickness 19mm+
Size: 60 x 23 x 4.0mm

BSC/20/100

(qty. 100) **£6.36**

BSC/20/1000

(qty 1000) **£27.98**

No.0, 10 & 20

Qty No.0 x 30, No.10 x 30
& No.20 x 40. (qty 100)

BSC/MIX/100 **£6.36**

Qty No.0 x 250, No.10 x 250 &
No.20 x 500. (qty 1000)

BSC/MIX/1000 **£26.91**

NEW

DOWEL CENTRE POINTS

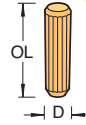
Six pack of metal dowel centres that fit into blind holes to allow lining up of the mating hole for wooden dowels. Pairs of 6mm, 8mm and 10mm diameter dowel centres. Place end of dowel centre into holes drilled in one piece of wood. Place second piece of wood in required position and press to leave centre mark for the hole.

DWL/C/PK1 £2.56



WOODEN DOWELS

Multi-grooved kiln dried hardwood dowel pins. Suitable for joining chipboard and MDF panels in the production of cabinet carcasses and doors. The grooves in the dowels allow for gluing up. Three diameters available.



D mm	OL mm	Qty	Product Ref.	Price
6	30	50	DWL/1/50	£2.05
6	30	500	DWL/1/500	£13.56
8	30	50	DWL/2/50	£2.05
8	30	500	DWL/2/500	£16.47
8	40	50	DWL/3/50	£2.05
8	40	500	DWL/3/500	£19.80
10	35	50	DWL/4/50	£2.58
10	35	500	DWL/4/500	£23.25
10	50	50	DWL/5/50	£3.44
10	50	500	DWL/5/500	£26.05



METAL ENDED WORKTOP CONNECTORS

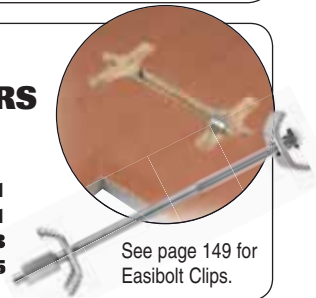
Panel bolt connectors to connect worktop joint together. 150mm overall length.

PC/10/M (qty 10) £8.51

PC/50/M (qty 50) £36.81

PC/100/M (qty 100) £66.73

PC/1000/M (qty 1000) £589.35

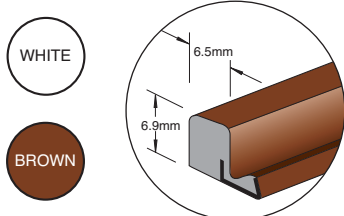


See page 149 for Easibolt Clips.

WEATHERSEALS

AQUA 63 & P6 STYLE STRIP

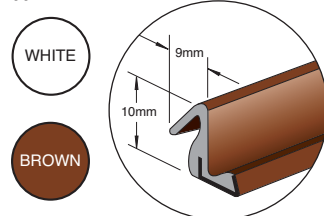
Strip is fitted into the window frame aperture using four cut lengths. Groove created by Refs. 331 & 330. See page 66.



Colour	Approx. length metres	Product Ref.	Price
White	10	AQ63/W/10	£15.28
White	25	AQ63/W/25	£35.09
White	300 roll	AQ63/W/300	£328.37
Brown	10	AQ63/B/10	£15.28
Brown	25	AQ63/B/25	£35.09
Brown	300 roll	AQ63/B/300	£328.37

AQUA 21 & A10 STRIP

Strip is fitted into the door frame rebate (head and jambs) as three cut pieces forming a compression or wiping seal. Groove created by Ref. 334. See page 66.

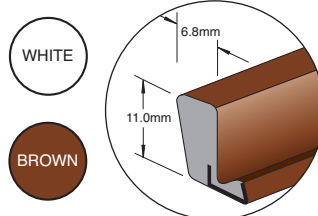


Colour	Approx. length metres	Product Ref.	Price
White	10	AQ21/W/10	£23.25
White	25	AQ21/W/25	£54.24
White	250 roll	AQ21/W/250	£467.85
Brown	10	AQ21/B/10	£23.25
Brown	25	AQ21/B/25	£54.24
Brown	250 roll	AQ21/B/250	£467.85

NEW

AQUA 109 & P11 STRIP

Strip is fitted into the window frame aperture using four cut lengths. Requires 2.8mm wide x 7mm depth groove. Ref. C212. See page 104.

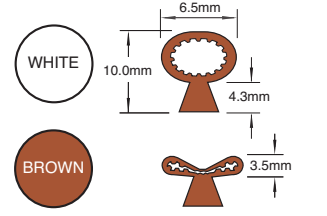


Colour	Approx. length metres	Product Ref.	Price
White	10	AQ109/W/10	£22.68
White	25	AQ109/W/25	£52.92
White	500 roll*	AQ109/W/500	£937.20
Brown	10	AQ109/B/10	£22.68
Brown	25	AQ109/B/25	£52.92
Brown	500 roll*	AQ109/B/500	£937.20

* Supplied as two x 250m rolls

ROUTASEAL STRIP

High grade silicon rubber weatherseal. Will stand temperature of -30° to +200°C. Groove created by Ref. 31/10L. See page 67.




Colour	Approx. length metres	Product Ref.	Price
White	5	RS/W/5	£14.75
White	10	RS/W/10	£28.31
White	25	RS/W/25	£69.53
Brown	5	RS/B/5	£14.75
Brown	10	RS/B/10	£28.31
Brown	25	RS/B/25	£69.53

Illustrations not shown actual size.

JIG MAKING ACCESSORIES

For wood
Ref. **INS/W**



THREADED INSERTS FOR JIG MAKING
Threaded inserts for fixings in plastics, woods, man-made boards and fibre board eg. MDF.

For hard plastic, eg. Tufnol®
Ref. **INS/P**



Threaded inserts have enlarged flange ends to prevent them from 'pulling out' after continual usage.

The inserts need to be located from the underneath.


PRONGED TEENUTS
A strong, reliable and easy to fix low cost anchor for wood and fibre board. Simply insert into a pre-drilled hole and hammer gently into place.



Three sizes
Ref. **PTN**



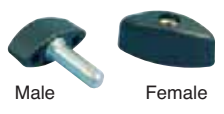
Underside shown



Underside shown


Description	Hole Size	Thread Size	Hex Key	Qty	Product Ref.	Price
For wood	9mm	M6	6mm	10	INS/W6/10	£3.99
For wood	9mm	M6	6mm	50	INS/W6/50	£13.56
For wood	11mm	M8	8mm	10	INS/W8/10	£5.71
For wood	11mm	M8	8mm	50	INS/W8/50	£19.80
For plastic	8mm	M6	-	10	INS/P6/10	£4.52
For Plastic	8mm	M6	-	50	INS/P6/50	£18.84
For Plastic	9.5mm	M8	-	10	INS/P8/10	£6.79
For Plastic	9.5mm	M8	-	50	INS/P8/50	£28.84
8mmØ drill hole	-	M6	-	10	PTN/6/10	£4.52
8mmØ drill hole	-	M6	-	50	PTN/6/50	£15.83
10mmØ drill hole	-	M8	-	10	PTN/8/10	£5.17
10mmØ drill hole	-	M8	-	50	PTN/8/50	£18.08
12mmØ drill hole	-	M10	-	10	PTN/10/10	£5.71
12mmØ drill hole	-	M10	-	50	PTN/10/50	£22.07

Heavy Duty




Male Female

① **LOCKING KEYS**
Reinforced plastic. Male has steel stud, female has brass insert. Ideal for locking sliding plates and bars.



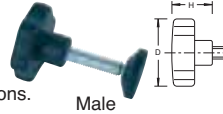
Male Female

② **LOBE KNOBS**
Reinforced plastic. Male has steel stud, female has brass insert. Suitable when a strong clamping action is required.



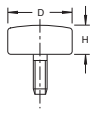
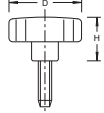
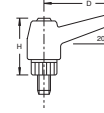
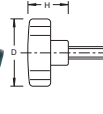
Male Female

③ **ADJUSTABLE LEVERS**
Reinforced plastic lift and lock ratchet system. Male has steel stud, female has steel insert. Suitable when lever turning angle is limited.



Male

④ **CLAMP KNOB**
Clamping knob with pad for clamping applications.

Thread	Thread Length	Qty	H mm	D mm	Product Ref.	Price
Male M6	20	4	15	32	KB1/M/6	£6.79
Male M8	25	4	17	40	KB2/M/8	£14.75
Female M6	-	4	15	32	KB3/F/6	£7.43
Female M8	-	4	17	40	KB4/F/8	£15.28
Male M6	20	2	23	32	KB5/M/6	£4.52
Male M8	35	2	27	40	KB6/M/8	£5.17
Male M10	40	2	32	50	KB7/M/10	£7.43
Female M6	-	2	23	32	KB8/F/6	£4.52
Female M8	-	2	27	40	KB9/F/8	£5.17
Female M10	-	2	32	50	KB10/F/10	£7.43
Male M6	30	1	28	42	KB11/M/6	£5.17
Male M8	35	1	36	63	KB12/M/8	£5.71
Male M10	40	1	45	80	KB13/M/10	£7.96
Male M12	50	1	54	80	KB25/M/12	£11.84
Female M6	-	1	28	42	KB14/F/6	£4.52
Female M8	-	1	36	63	KB15/F/8	£5.71
Female M10	-	1	45	80	KB16/F/10	£7.43
Female M12	-	1	65	100	KB26/F/12	£9.92
Male M10	35	2	32	32	KB27/M/10X35	£11.31

Lighter Duty

A range of popular size knobs available in multi-packs, offering excellent value for money. The knobs are made from reinforced plastic and have a steel insert or stud.

① **LOCKING KEYS**



Male

② **LOBE KNOBS**



Male

③ **ADJUSTABLE LEVERS**



Male Female

Thread	Thread Length	Qty	H mm	D mm	Product Ref.	Price
Male M6	20	10	14	31	CR/KB/PK1	£5.71
Male M6	15	10	20	30	CR/KB/PK2	£8.51
Male M8	36	10	27	40	CR/KB/PK3	£9.04
Male M6	15	4	31	43	CR/KB/PK8	£7.43
Male M6	30	4	31	42	CR/KB/PK4	£7.43
Female M6	-	4	31	43	CR/KB/PK9	£7.43
Female M8	-	4	38	66	CR/KB/PK5	£8.51
Male M8	35	4	40	66	CR/KB/PK6	£8.51
Female M10	-	4	62	83	CR/KB/PK7	£9.69

DOUBLE-SIDED TAPE
Ideal where temporary fixing is required. Can be removed with your thumb.

DS/TAPE £9.69
Size: 19mm x 50 metre



HEAVY DUTY DOUBLE-SIDED TAPE
Ideal where temporary fixing is required. Rayon cloth coated with rubber resin adhesive for a strong hold. Can be removed with your thumb.

DS/TAPE/A £11.00
Size: 25mm x 25 metre

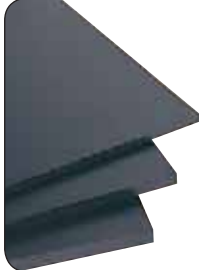


SOLID LAMINATE TEMPLATE MATERIAL
For making templates, vacuum beds, jigs and fixtures. Solid laminate can be cut and machined using most TCT blades or cutters.

TM/SLP/65 £32.29
Size: 6.5 x 580 x 580mm


TM/SLP/8 £39.61
Size: 8.0 x 580 x 580mm

TM/SLP/95 £48.11
Size: 9.5 x 580 x 580mm



VACUUM BED SEAL
To form a vacuum bed to hold workpieces secure when an obstruction free working area is essential.

Flat strip with adhesive surface
VBS/15X50 £21.53
Size: 15mm x 50 metre x 1.5mm



ACRYLIC TEMPLATE MATERIAL
Square sheets of clear acrylic in three thicknesses for use when making templates and jigs. Can be cut and routed with HSS & TCT tools and can be easily drilled.

TM/ACR/3 £13.56
Size: 3 x 500 x 500mm

TM/ACR/6 £19.80
Size: 6 x 500 x 500mm

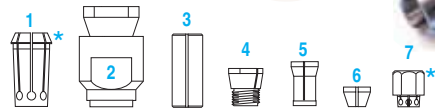
TM/ACR/8 £26.59
Size: 8 x 495 x 495mm



REPLACEMENT COLLETS

Collets for most makes of routers with capacities & sizes to match the shanks of Trend cutters & arbors.

Illustrations do not show actual size and are only diagrammatic.



REDUCTION SLEEVES

Reduction sleeves are used to reduce the collet size to take cutters with smaller shanks. They should only be used as a stop-gap, as the correct size collet is recommended. They should not be used for extensive periods or heavy work.



Bore (to fit Shank)	D (to fit Collet)	OL mm	Product Ref.	Price
3.0mm	1/4"	25.0	CLT/SLV/363	£12.48
1/8"	1/4"	25.0	CLT/SLV/3263	£12.48
6.0mm	8.0mm	25.0	CLT/SLV/68	£6.79
1/4"	8.0mm	25.0	CLT/SLV/638	£6.79
1/4"	3/8"	25.0	CLT/SLV/6395	£6.79
8.0mm	3/8"	25.0	CLT/SLV/895	£9.69
6.0mm	10.0mm	25.0	CLT/SLV/610	£9.69
8.0mm	10.0mm	25.0	CLT/SLV/810	£9.69
6.0mm	12.0mm	30.0	CLT/SLV/612	£9.69
1/4"	12.0mm	30.0	CLT/SLV/6312	£9.69
8.0mm	12.0mm	25.0	CLT/SLV/812	£9.69
8.0mm	12.0mm	25.0	CLT/SLV/1012	£9.69
6.0mm	1/2"	30.0	CLT/SLV/6127	£9.69
1/4"	1/2"	30.0	CLT/SLV/63127	£9.69
8.0mm	1/2"	30.0	CLT/SLV/8127	£9.69
3/8"	1/2"	30.0	CLT/SLV/95127	£9.69
10.0mm	1/2"	30.0	CLT/SLV/10127	£9.69

Makes	Router Models	6.35mm (1/4") Collet		8mm Collet		9.5mm (3/8") Collet		12.7mm (1/2") Collet	
		Product Ref.	Price	Product Ref.	Price	Product Ref.	Price	Product Ref.	Price
TREND	T2	1 CLT/T2/635	£19.80	1 CLT/T2/8	£19.80	-	-	-	-
	T3	5 CLT/T3/635	£4.31	5 CLT/T3/8	£4.31	-	-	-	-
	T4	5 CLT/T4/635	£4.31	5 CLT/T4/8	£4.31	-	-	-	-
	T5, T5/MK2	7 CNS/T5/635	£15.83	7 CNS/T5/8	£15.83	-	-	-	-
	T9	1 CLT/T9/635	£27.77	1 CLT/T9/8	£27.77	1 CLT/T9/95	£27.77	1 CLT/T9/127	£27.77
	T10 & T11	1 CLT/T10/635	£24.87	1 CLT/T10/8	£24.87	1 CLT/T10/95	£24.87	1 CLT/T10/127	£24.87
ATLAS COPCO	OFSE2000	7 CE/CNS/635	£37.88	7 CE/CNS/8	£37.88	7 CE/CNS/95	£37.88	7 CE/CNS/127	£37.88
AXMINSTER	AW635R	5 PDW502763MM	£5.71	5 PDW502708MM	£5.71	-	-	-	-
BLACK & DECKER	SR100	7 DE6951	£27.98	7 DE6952	£21.53	-	-	-	-
	KW780(E), 779(E)	5 94326901	£7.43	5 94326902	£5.50	-	-	-	-
BOSCH	POF52,400,500A	5 2-608-570-048	£12.92	5 2-608-570-049	£12.92	-	-	-	-
	POF600ACE, PKF25	5 2-608-570-048	£12.92	5 2-608-570-049	£12.92	-	-	-	-
	GOF900A, POF1100AE, 1300ACE	7 2-608-570-101	£34.44	-	-	-	-	-	-
	GOF1300ACE, 2000E	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	7 2-608-570-108	£40.90
GOF1600A, 1700ACE	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	-	-	
CASALS	FT2000VCE	7 CE/CNS/635	£37.88	7 CE/CNS/8	£37.88	7 CE/CNS/95	£37.88	7 CE/CNS/127	£37.88
CMT	CMT1E	1 DE6273	£23.79	1 DE6274	£23.21	1 DE6275	£23.79	1 DE6278	£23.79
	CMT2E	1 CLT/T9/635	£27.77	1 CLT/T9/8	£27.77	1 CLT/T9/95	£27.77	1 CLT/T9/127	£27.77
DEWALT	DW613, 614, 615	7 DE6951	£27.98	7 DE6952	£21.53	-	-	-	-
	DW670	5 94326901	£7.43	5 94326902	£5.50	-	-	-	-
	DW620, 621	7 DE6951	£27.98	7 DE6952	£21.53	-	-	-	-
	DW624, 625EK, 629	1 DE6273	£23.79	1 DE6274	£23.21	1 DE6275	£23.79	1 DE6278	£23.79
	DW626	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	1 DE6257	£26.59
DRAPER	R1900V	7 CE/CNS/635	£37.88	7 CE/CNS/8	£37.88	7 CE/CNS/95	£37.88	7 CE/CNS/127	£37.88
	PT1200V	5 2-608-570-048	£12.92	5 2-608-570-049	£12.92	-	-	-	-
ELU	MKF67, MOF69, 96, 96E	7 DE6951	£27.98	7 DE6952	£21.53	-	-	-	-
	OF97, 97E	7 DE6951	£27.98	7 DE6952	£21.53	-	-	-	-
	MKF167, 267	5 94326901	£7.43	-	-	-	-	-	-
	MOF77, 98, 131, 177, 177E	1 DE6273	£23.79	1 DE6274	£23.21	1 DE6275	£23.79	1 DE6278	£23.79
FESTO	OF2000E	1 DE6273	£23.79	1 DE6274	£23.21	1 DE6275	£23.79	1 DE6278	£23.79
FELISATTI	TP246(E), R346EC	1 CLT/T9/635	£27.77	1 CLT/T9/8	£27.77	1 CLT/T9/95	£27.77	1 CLT/T9/127	£27.77
FREUD	FT2000E, FT2200, FT3000	7 CE/CNS/635	£37.88	7 CE/CNS/8	£37.88	7 CE/CNS/95	£37.88	7 CE/CNS/127	£37.88
HITACHI	M12V, M12SA, TR12	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	2 956926Z	£28.84
	M12V2	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	7 323421	£19.50
KINZO	25C44	5 K44/635 +	£4.41	5 K44/8 +	£4.41	-	-	-	-
MAKITA	3600B, 3601B	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	2 10297	£28.84
	3612BR, 3612C, 3612	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	1 06748	£37.14
	3700B, 3703, 3705	6 06053	£5.92	-	-	-	-	-	-
	3620(M362)	-	-	6 06864	£5.38	-	-	-	-
METABO	OF1612, OFE1812	1 CLT/T9/635	£27.77	1 CLT/T9/8	£27.77	1 CLT/T9/95	£27.77	1 CLT/T9/127	£27.77
POWER DEVIL	PDW5026, 5027	5 PDW502763MM	£5.71	5 PDW502708MM	£5.71	-	-	-	-
POWER CRAFT	PBF-1200	5 CLT/T4/635	£4.31	5 CLT/T4/8	£4.31	-	-	-	-
RYOBI	ERT2100	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	5 R2100/127	£6.50
	R150, R151, RE155K	1 CLT/SLV/63127	£9.69	4 50436007	£24.32	-	-	-	-
	R500, R502	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	2 50436880	£48.65
	RE600N, R600N, RE601	1 CLT/SLV/63127	£9.69	1 CLT/SLV/8127	£9.69	1 CLT/SLV/95127	£9.69	-	-

WOODWORKING ACCESSORIES

To maximise the potential of the router, we offer a range of unique woodworking accessories for the professional user and the craftsman.

HAND TOOLS

NEW



FOLDING FLUSH SAW

HAND MITRE SHEAR

With replaceable trapezoidal blade



NEW

182

NEW

VARIJIG
Clamp guide accessories



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NEW



CRAFTPRO DIAMOND SHARPENING

204

SPINDLE TOOLING

NEW



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DRILLING TOOLS

POCKET HOLE JIG



183

BORING TOOLS & ROSETTE DRILLING



184-189

PRO GRABIT™

Damaged Screw & Bolt Remover.



189

CLAMPING

CLAMPING SYSTEMS

NEW



190-193

LOC BLOCKS



193

MEASURING & MARKING



194-196

LUBRICANTS & CUTTER CLEANING



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ROUTING BOOK



An essential read for the amateur or experienced router user.

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SHARPENING



199-204

Trend Snappy
The Quick Release Drill System

Quick Release Drill System



NEW

NEW

NEW METRIC DRILL SIZES

NEW

NEW

205-216

MULTI PROFILE SYSTEM TOOLING

These cutter blocks are ideal for the larger workshop. The range includes cutter heads made from steel or alloy. Tool steel and Tungsten Carbide Tipped blades are available. Please see further details in our Industrial Tooling Catalogue.

Phone 01923 249911 for your free Industrial Tooling Sawblade & Spindle Catalogue (Ref. CAT/IT/SS) and details of your nearest Industrial Tooling Centre.



SPINDLE TOOLING

See Industrial Tooling Sawblade & Spindle Catalogue (Ref. CAT/IT/SS) for our complete range.



MULTI PROFILE SYSTEM CUTTER BLOCKS 40 X 4MM & 50 X 4MM



Hand Feed

- Cutterhead bodies in hard wearing aluminium or steel complete with 4mm thick tool steel rebate knives and corresponding limitor plates.
- Suitable for jointing, rebating and profiling in softwood and hardwood.

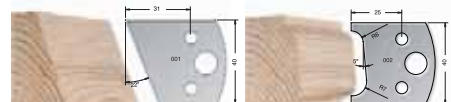
Dia. Block Only	Dia. with Rebate Knives Thickness	Product Ref.	No. of Blades	Bore	Body	Max. RPM	Price
78mm	90mm 40mm	IT/776 010 1	2	30mm	Steel	7,000 - 9,000	£97.41
93mm	105mm 40mm	IT/776 006 1	2	30mm	Steel	6,000 - 9,000	£63.40
93mm	105mm 40mm	IT/776 006 7	2	1-1/4"	Steel	6,000 - 9,000	£63.40
100mm	112mm 40mm	IT/776 020 1	2	30mm	Alloy	5,500 - 8,400	£74.59
100mm	112mm 40mm	IT/776 010 7	2	1-1/4"	Alloy	5,500 - 8,400	£74.59
120mm	132mm 40mm	IT/776 007 1	2	30mm	Steel	5,100 - 7,900	£74.59
120mm	132mm 40mm	IT/776 007 7	2	1-1/4"	Steel	5,100 - 7,900	£74.59
114mm	128mm 40/50mm	IT/776 008 1	2	30mm	Steel	5,000 - 8,000	£74.59
114mm	128mm 40/50mm	IT/776 008 7	2	1-1/4"	Steel	5,000 - 8,000	£74.59

MULTI PROFILE SYSTEM CUTTER BLOCK 40 X 4MM SET

Cutter set comprising alloy block IT/776 020 1 (100 x 40 x 30mm*), knives IT/33 001 40 to IT/33 006 40, limitors IT/34 001 40 to IT/34 006 40. Supplied in a wooden storage box.

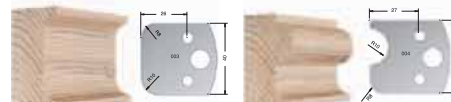


* 1-1/4" bore uses block IT/776 010 7.



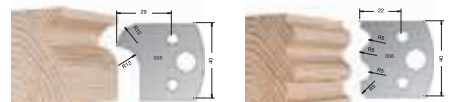
IT/33 001 40 Knives
IT/34 001 40 Limitors

IT/33 002 40 Knives
IT/34 002 40 Limitors



IT/33 003 40 Knives
IT/34 003 40 Limitors

IT/33 004 40 Knives
IT/34 004 40 Limitors



IT/33 005 40 Knives
IT/34 005 40 Limitors

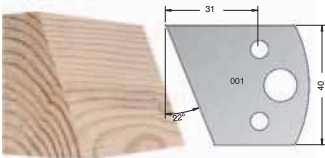
IT/33 006 40 Knives
IT/34 006 40 Limitors

IT/ST/SET001 (30mm bore) _____ **£171.98**

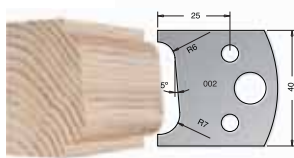
IT/ST/SET007 (1-1/4" bore) _____ **£171.98**

MULTI PROFILE SYSTEM CUTTER KNIVES & LIMITORS

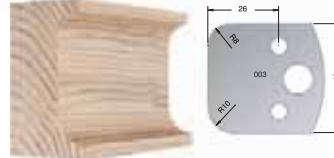
A small selection of our 40mm x 4mm knives for use with Trend multi-profile system cutter blocks. Knives are tool steel grade. Limitors are available. See our Industrial Tooling Sawblade & Spindle Catalogue (Ref. CAT/IT/SS) for all profiles. All knives and limitors are sold as pairs.



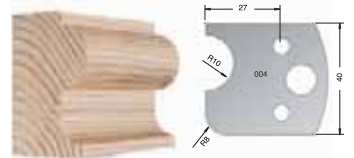
IT/33 001 40 Knives _____ £9.23
IT/34 001 40 Limitors _____ £8.71



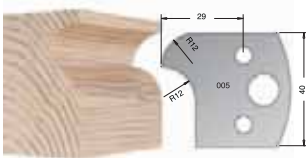
IT/33 002 40 Knives _____ £9.23
IT/34 002 40 Limitors _____ £8.71



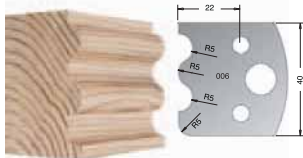
IT/33 003 40 Knives _____ £9.23
IT/34 003 40 Limitors _____ £8.71



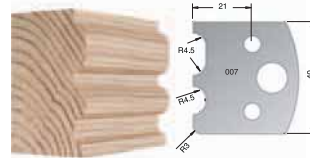
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IT/34 004 40 Limitors _____ £8.71



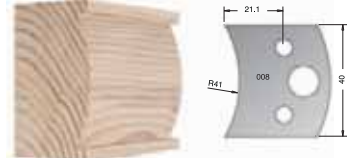
IT/33 005 40 Knives _____ £9.23
IT/34 005 40 Limitors _____ £9.23



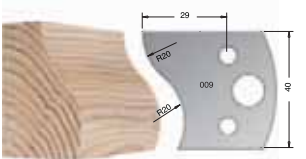
IT/33 006 40 Knives _____ £9.23
IT/34 006 40 Limitors _____ £8.71



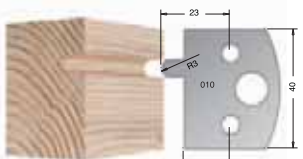
IT/33 007 40 Knives _____ £9.23
IT/34 007 40 Limitors _____ £8.71



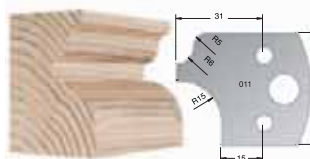
IT/33 008 40 Knives _____ £9.23
IT/34 008 40 Limitors _____ £8.71



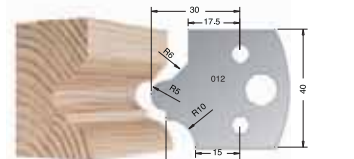
IT/33 009 40 Knives _____ £9.23
IT/34 009 40 Limitors _____ £9.23



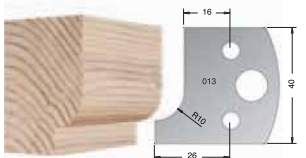
IT/33 010 40 Knives _____ £9.23
IT/34 010 40 Limitors _____ £8.71



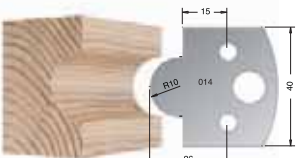
IT/33 011 40 Knives _____ £9.23
IT/34 011 40 Limitors _____ £8.71



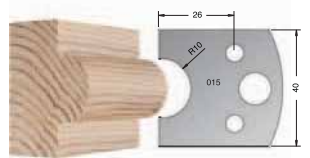
IT/33 012 40 Knives _____ £9.23
IT/34 012 40 Limitors _____ £8.71



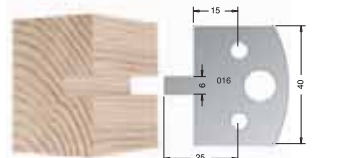
IT/33 013 40 Knives _____ £9.23
IT/34 013 40 Limitors _____ £8.71



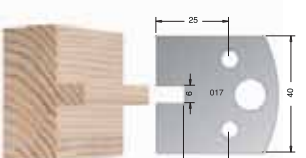
IT/33 014 40 Knives _____ £9.23
IT/34 014 40 Limitors _____ £8.71



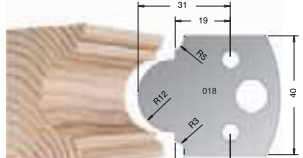
IT/33 015 40 Knives _____ £9.23
IT/34 015 40 Limitors _____ £8.71



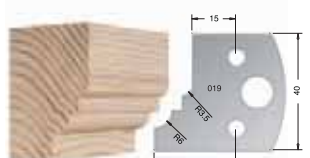
IT/33 016 40 Knives _____ £9.23
IT/34 016 40 Limitors _____ £8.71



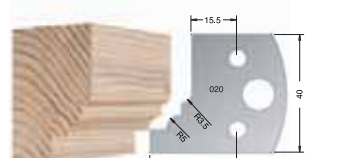
IT/33 017 40 Knives _____ £9.23
IT/34 017 40 Limitors _____ £8.71



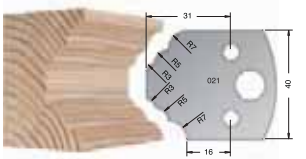
IT/33 018 40 Knives _____ £9.23
IT/34 018 40 Limitors _____ £8.71



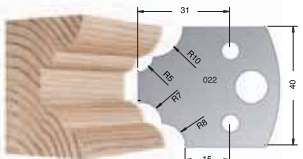
IT/33 019 40 Knives _____ £9.23
IT/34 019 40 Limitors _____ £8.71



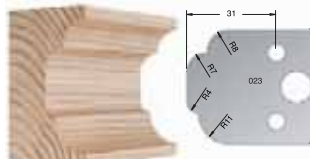
IT/33 020 40 Knives _____ £9.23
IT/34 020 40 Limitors _____ £8.71



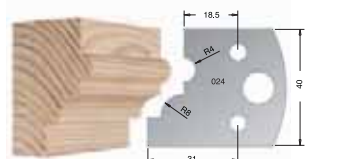
IT/33 021 40 Knives _____ £9.23
IT/34 021 40 Limitors _____ £8.71



IT/33 022 40 Knives _____ £9.23
IT/34 022 40 Limitors _____ £8.71



IT/33 023 40 Knives _____ £9.23
IT/34 023 40 Limitors _____ £8.71

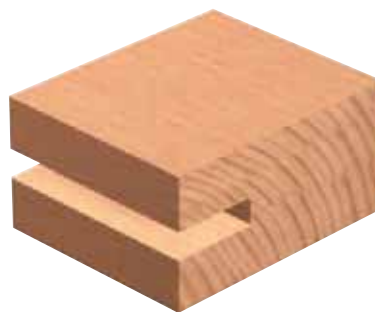


IT/33 024 40 Knives _____ £9.23
IT/34 024 40 Limitors _____ £8.71

More sizes and profiles can be found in our Industrial Tooling Catalogue.

DISPOSABLE INSERT GROOVING CUTTERS WITH SCORERS 4-12MM

Hard wearing steel body complete with disposable Tungsten Carbide knives and scorers for improved finish. Suitable for producing grooves and slots in softwood, hardwood and man-made boards (with or without coating) on a spindle moulder.

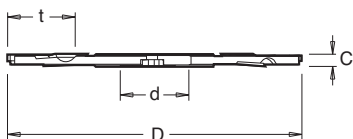


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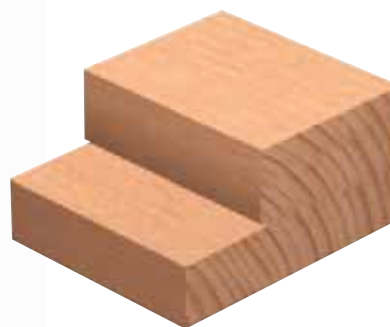
EN847-1/2

Diameter D	Cut C	Product Ref.	No. of blades	Bore d	Depth of cut t	Max RPM	Price
150mm	4mm	IT/721 004 1	4+4	30mm	45mm	5,200 - 8,900	£131.20
150mm	4mm	IT/721 004 7	4+4	1 1/4"	45mm	5,200 - 8,900	£131.20
150mm	5mm	IT/721 005 1	4+4	30mm	45mm	5,200 - 8,900	£136.15
150mm	5mm	IT/721 005 7	4+4	1 1/4"	45mm	5,200 - 8,900	£136.15
150mm	6mm	IT/721 006 1	4+4	30mm	45mm	5,200 - 8,900	£143.90
150mm	6mm	IT/721 006 7	4+4	1 1/4"	45mm	5,200 - 8,900	£143.90
150mm	8mm	IT/721 013 1	4+4	30mm	45mm	5,200 - 8,900	£110.97
150mm	8mm	IT/721 013 7	4+4	1 1/4"	45mm	5,200 - 8,900	£110.97
150mm	10mm	IT/721 014 1	4+4	30mm	45mm	5,200 - 8,900	£119.68
150mm	10mm	IT/721 014 7	4+4	1 1/4"	45mm	5,200 - 8,900	£119.68
150mm	12mm	IT/721 015 1	4+4	30mm	45mm	5,200 - 8,900	£126.46
150mm	12mm	IT/721 015 7	4+4	1 1/4"	45mm	5,200 - 8,900	£126.46



DISPOSABLE INSERT REBATING CUTTER BLOCKS

Cutterhead body in steel, complete with disposable Tungsten Carbide knives and scorers for improved finish. Suitable for producing various thickness rebates in softwood, hardwood and man-made boards (with or without coating) on a spindle moulder.

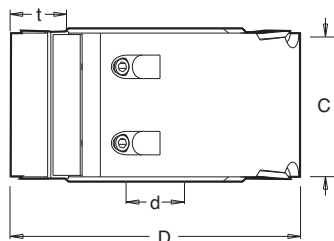


Hand Feed



EN847-1/2

Diameter D	Cut C	Product Ref.	No. of blades	Bore d	Depth of cut t	Max RPM	Price
100mm	50mm	IT/733 106 1	2+4	30mm	20mm	7,600 - 12,900	£91.48
100mm	50mm	IT/733 106 7	2+4	1 1/4"	20mm	7,600 - 12,900	£91.48
125mm	50mm	IT/733 102 1	2+4	30mm	30 mm	6,100 - 10,000	£93.96
125mm	50mm	IT/733 102 7	2+4	1 1/4"	30 mm	6,100 - 10,000	£93.96



DISPOSABLE INSERT ADJUSTABLE CHAMFER CUTTER BLOCKS

Cutterhead body in steel complete with disposable Tungsten Carbide knives. Suitable for producing chamfer cuts at various angles in softwood, hardwood and man-made boards on a spindle moulder. Cutting angle can be adjusted in 7.5° steps by using notched scale. Fine adjustments of 1° are also possible.

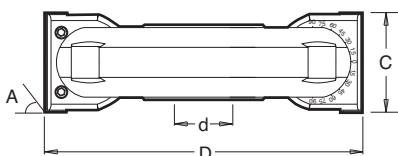


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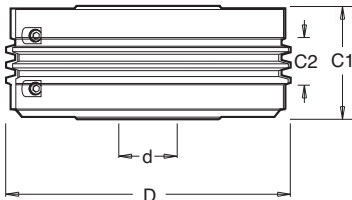
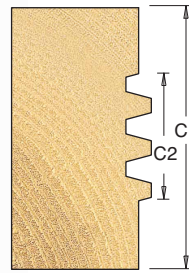
EN847-1/2

Diameter D	Cut C	Product Ref.	Angle A	Bore d	Max RPM	Price
110mm	40mm	IT/734 014 1	-45° - +45°	30mm	7,000 - 9,000	£273.15
110mm	40mm	IT/734 014 7	-45° - +45°	1 1/4"	7,000 - 9,000	£273.15



DISPOSABLE INSERT GLUE JOINT CUTTER BLOCKS

Cutterhead bodies in hard wearing steel complete with disposable Tungsten Carbide knives. Suitable for producing 'finger style' reversible glue joints in softwood, hardwood and man-made boards on a spindle moulder.



Hand Feed

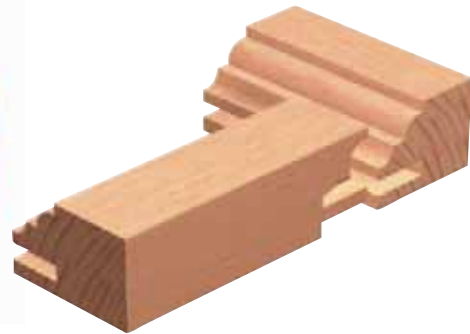


EN847-1/2

Diameter D	Cut C1	Product Ref.	Cut C2	Bore d	Profile shown approx. 70% of actual size	
					Max RPM	Price
140mm	60mm	IT/741 005 1	23mm	30mm	5,400 - 8,800	£258.20
140mm	60mm	IT/741 005 7	23mm	1 1/4"	5,400 - 8,800	£258.20

DISPOSABLE INSERT PROFILE - COUNTER PROFILE CUTTER BLOCKS

Cutterhead in hard wearing aluminium, complete with disposable Tungsten Carbide knives. Suitable for producing various profile / counter profile joints in softwood, hardwood and man-made boards on a spindle moulder. Raising or lowering the cutter on the spindle moulder produces both parts of the joint. Same tool body accepts all four different profiles. Also available with 1-1/4" bore.

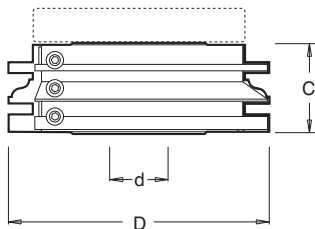
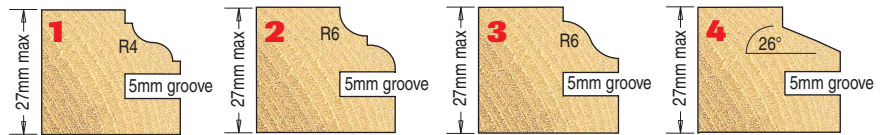


Hand Feed



EN847-1/2

Profiles shown approx. 70% of actual size



Diameter D	Cut C	Product Ref.	Profile	Bore d	Max RPM	Price
120mm	40mm	IT/742 031 1	1	30mm	5,000 - 8,400	£144.33
120mm	40mm	IT/742 032 1	2	30mm	5,000 - 8,400	£144.33
120mm	40mm	IT/742 033 1	3	30mm	5,000 - 8,400	£144.33
120mm	40mm	IT/742 034 1	4	30mm	5,000 - 8,400	£144.33

NEW DISPOSABLE INSERT PANEL RAISING CUTTERHEAD

Cutterhead in hard wearing aluminium, complete with disposable Tungsten Carbide knives. Suitable for producing various raised panel profiles in softwood, hardwood and man-made boards on a spindle moulder. The cutter block works over the timber. Also available with 1-1/4" bore.

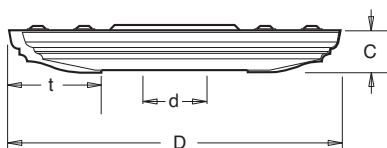
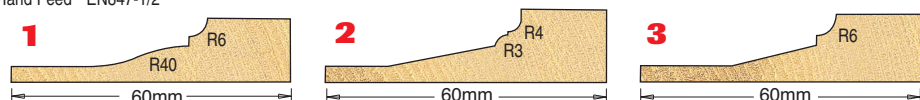


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EN847-1/2

Profiles shown approx. 70% of actual size



Diameter D	Cut C	Product Ref.	Profile	Bore d	Depth of cut t	Max RPM	Price
180mm	25mm	IT/751 072 1	1	30mm	57mm	4,500 - 7,500	£151.73
180mm	25mm	IT/751 073 1	2	30mm	57mm	4,500 - 7,500	£151.73
180mm	25mm	IT/751 074 1	3	30mm	57mm	4,500 - 7,500	£151.73

NEW

PULLCUT 120MM FOLDING FLUSH SAW

Pullcut for trimming dowels, plugs and wooden nails.

- Minimise damage to wood surface.
- Flexible thin blade.
- Non-set teeth.
- Soft touch handle that folds to protect blade.
- 22 TPI (1.15mm pitch) for fine finish.
- 120mm high carbon steel blade.



FFS/120 £19.90

HAND MITRE SHEARS

For perfect mitre cuts of mouldings, beadings and weatherseals.

HAND MITRE SHEAR WITH CHROME VANADIUM BLADE

- For trimming seals and delicate dolls house moulding beads. Suitable for synthetic, PVC, latex and wood.
- 45° angled wings with engraved lines at 45°, 60°, 75°, 90°, 75 and 60°.
- For cutting beading up to 10mm thick.
- Maximum thickness at 90° is 10mm.
- Maximum length of cut at 45° is 50mm.
- Spare blades available.

HM/SHEAR £44.13

Length 225mm, weight 335g.

Spare Parts:

Spare blade for HM/SHEAR only
HMS/1 £14.21

Spare alloy wing for HM/SHEAR & HM/SHEAR/A
HMS/2 £14.21



HAND MITRE SHEAR WITH REPLACEABLE TRAPEZOIDAL BLADE

- For trimming seals and beads. Suitable for synthetic, PVC, latex and wood.
- Trapezoidal blade (Stanley® style) fitting.
- 45° angled wings with engraved lines at 45°, 60°, 75°, 60° & 90°.
- Maximum thickness at 90° is 7.5mm.
- Maximum length of cut at 45° is 50mm.

NEW



HM/SHEAR/A

£44.13 Length 210mm, weight 380g.
Fitted with one blade only.

With replaceable trapezoidal blade



POCKET HOLE JIG

For fast and accurate joining of timber and plywood giving strong instant joints.

- Solid hardened bushes, with variable pitch of 29mm to 63mm.
- Use on timber, MDF, plywood and blockboard.
- Allows a variety of joints to be created individually.
- Uses square drive self tapping screws.
- Workpiece can be handled immediately after gluing and screwing creating time saving benefits.
- No clamps required.



Includes:

- 100 x Dome Head Screws
- 1 x Face Clamp
- 1 x HSS Drill Bit with Collar
- 1 x 75mm Square Drive Bit
- 1 x 150mm Square Drive Bit

Specification:

Material thickness min. _____ 16mm
 Material thickness max. _____ 38mm
 Material width min. _____ 38mm
 Hole pitch _____ 29mm-63mm
 Drill diameter _____ 9.5mm
 Square drive bit size _____ No. 2
 Screw sizes _____ No. 7 x 30mm

PH/JIG __ **£63.50**

Replacement Parts:

- Stepped Drill Bit 9.5mm (3/8")
PH/DRILL/95 _____ **£13.89**
- Drill Collar 9.5mm (3/8")
PH/COLL/95 _____ **£3.44**
- Face Clamp 150mm (6")
PH/CLAMP/F6 _____ **£9.69**
- No. 2 Square Drive Bit 75mm
SNAP/SQ/2A _____ **£5.17**
- No. 2 Square Drive Bit 150mm
SNAP/SQ/2B _____ **£6.24**



Optional Accessories:

Square Drive Self Tapping Screws

No. 7 x 30mm dome head standard self tapping screws.

PH/7X30/500 (pack of 500) _____ **£9.93**

No. 7 x 30mm dome head coarse self tapping screws. Ideal for softer woods, plywood and particle board as thread gives better holding power.

PH/7X30/500C (pack of 500) _____ **£13.56**



Quick Release Shank 3/8" Drill Bit

A 9.5mm diameter stepped High Speed Steel drill. Supplied with depth setting collar.

PH/DRILL/95Q _____ **£14.21**



Pocket Hole Plug Cutter

Tool steel plug/pellet cutter. Use in a pillar drill to allow plugs to be made to cover the pocket hole sockets. Allows plugs up to 52mm long to be created in end grain.

PH/PC/95 _____ **£19.27**



1. Adjust column position



2. Clamp timber



3. Drill pocket hole sockets



4. Drive self tapping screws to secure

BORING TOOLS

- Our range of drilling tools include: twist drills, dowel drills, countersinks, counterbores, plug makers, machine bits and forstner bits.
- Grades and sizes are geared to satisfy the demanding needs of the building industry, the joinery trades and workshops.
- High quality and performance are the prime considerations in the design of our tooling which is manufactured using the latest technology.



Boring Tool Grades

High Speed Steel Tooling
HSS Produced entirely in HSS, ground with a very fine edge. Suitable only for non-abrasive materials, but will give a superior finish in soft timbers. HSS is slightly less expensive than TCT, but can be more suitable for certain applications i.e. drilling or cutting non-abrasive timbers & plastics.

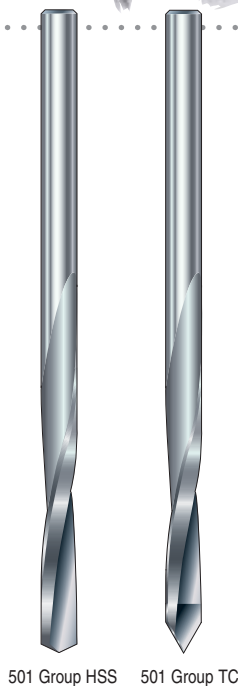
Tungsten Carbide Tipped Tooling
TCT Tips are brazed onto a steel body. Designed for use with the most abrasive materials and will outlast HSS tooling by many times. Applications are used for cutting or drilling natural timbers, plywood, medium density fibre board, chipboard and abrasive plastics.

Carbon Steel Tooling
WS Less durable than HSS, WS is extensively used in the production of forstner and countersink tooling for use on natural timbers. Offers a cost effective solution for many applications.

Slow Spiral Twist Drills

- HSS or TCT.
- Slow spiral is sometimes preferred for drilling end grain in wood.
- Ideal for fast drilling operations in open grained material.
- Tungsten Carbide versions have Solid Carbide ends, brazed in and ground to give maximum clearance.
- TCT drills have a 60° taper point and are recommended for hard or abrasive materials.

These drills are not for use with routers and not suitable for masonry work.



D inch	D mm	OL mm	Product Ref.	HSS	TCT
1/8	3.2	65.0	501/18	£3.13	-
5/32	3.96	74.0	501/532	£3.13	£15.28 +
7/32	5.55	93.0	501/732	£4.85	£17.00 +
1/4	6.3	92.0	501/14	£6.79	£17.55 +
9/32	7.14	111.0	501/932	£12.17	£19.27 +
-	8.0	116.0	501/8	-	£19.27 +
5/16	7.9	117.0	501/516	£9.00	-
11/32	8.73	124.0	501/1132	£11.31	-
3/8	9.5	134.0	501/38	£14.21	-
7/16	11.11	144.0	501/716	£19.27	£27.12 +

Countersink Sets

See page 186 for full details.

Ref. 6200 Group

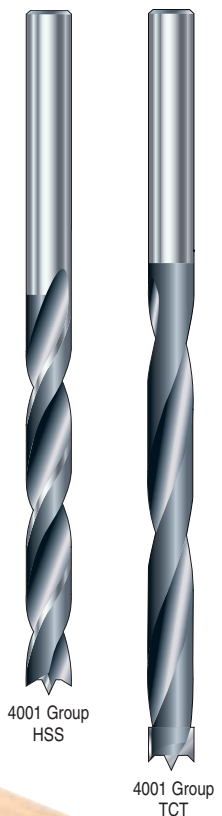
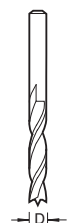


Dowel Drills

Lip and Spur

- These have 2 lips, 2 spurs and a centre brad point.
- TCT versions have tapered spurs. The complete drill head is made from Solid Carbide.
- TCT drills are recommended for hard or abrasive materials.
- Flutings are backed-off to give a radial relief and assist chip clearance.
- These groups of dowel drills are used mainly for drilling cross grained timber and particle board.

These drills are not for use with routers and not suitable for masonry work. It is recommended that they are used in a pillar drill.



D inch	D mm	Product Ref.	HSS	TCT
-	3.0	4001/3	£2.00 +	-
1/8	3.2	4001/32	£2.00 +	-
-	3.5	4001/35	-	£21.00 +
-	4.0	4001/4	£2.52 +	£19.43 +
-	4.5	4001/45	-	£22.05 +
3/16	4.75	4001/475	£3.05 +	-
-	5.0	4001/5	£3.05 +	£25.73 +
7/32	5.5	4001/55	£3.05 +	-
-	6.0	4001/6	£3.05 +	£25.73 +
-	6.5	4001/65	-	£28.67 +
-	7.0	4001/7	£3.05 +	£25.41 +
-	8.0	4001/8	£3.05 +	£29.40 +
-	9.0	4001/9	£3.68 +	£28.14 +
3/8	9.5	4001/95	£3.68 +	-
-	10.0	4001/10	£4.20 +	£33.71 +
-	11.0	4001/11	£5.25 +	£41.90 +
-	12.0	4001/12	£7.77 +	£41.90 +
1/2	12.7	4001/127	£7.77 +	-

Wooden Dowels

See page 174 for full details.

Ref. DWL/ etc.



Router Drilling

See page 72 for full details.

Ref. 61 Group



MULTI-BORING Drills & Boring Bits




Precision ground, long durability and suitable for drilling the most abrasive materials.

For our full range of Drilling Tools, download or view online at: www.trend-uk.com

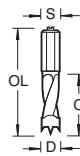


Dowel Drills

- Tungsten Carbide Tipped dowel drills with centre point and two spurs.
- Suitable for drilling blind holes in natural wood and man-made boards (including paper/plastic coated and veneered).
- Drills have a cylindrical shank with flat and length adjusting screw.
- For use on automatic and point-to-point boring machines.



Ref. IT/2010197



Lip & Spur Dowel Drills

D mm	C mm	S mm	OL mm	Product Ref. Right Hand	Product Ref. Left Hand	TCT
5.0	27.0	10.0	57.5	IT/2010017	IT/2010047	£11.31
6.0	27.0	10.0	57.5	IT/2010077	IT/2010107	£11.31
8.0	27.0	10.0	57.5	IT/2010137	IT/2010167	£12.48
10.0	27.0	10.0	57.5	IT/2010197	IT/2010227	£13.56
12.0	27.0	10.0	57.5	IT/2010257	IT/2010287	£15.83
5.0	35.0	10.0	70.0	IT/2010317	IT/2010347	£12.48
6.0	35.0	10.0	70.0	IT/2010377	IT/2010407	£13.56
8.0	35.0	10.0	70.0	IT/2010437	IT/2010467	£13.56
10.0	35.0	10.0	70.0	IT/2010497	IT/2010527	£15.83
12.0	35.0	10.0	70.0	IT/2010557	IT/2010587	£17.55

ITEC Lip & Spur Dowel Drills

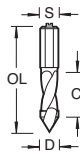
D mm	C mm	S mm	OL Ref.	Product Ref. Right Hand	Product Ref. Left Hand	TCT
5.0	27.0	10.0	57.5	IT/2017057	IT/2017067	£13.56
8.0	27.0	10.0	57.5	IT/2017137	IT/2017167	£15.83
10.0	27.0	10.0	57.5	IT/2017227	IT/2017237	£18.08
5.0	35.0	10.0	70.0	IT/2017317	IT/2017347	£15.83
8.0	35.0	10.0	70.0	IT/2017437	IT/2017467	£17.00
10.0	35.0	10.0	70.0	IT/2017457	IT/2017487	£17.00

Through Hole Drills

- Tungsten Carbide Tipped dowel drills with V drill point.
- Suitable for drilling tear free through holes in natural wood and man-made boards (including paper/plastic coated and veneered).
- Drills have a cylindrical shank with flat and length adjusting screw.
- For use on automatic and point-to-point boring machines.



Ref. IT/2016127



V-point Through Hole Drills

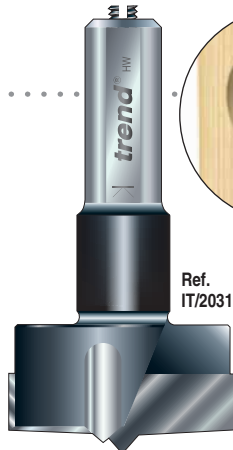
D mm	C mm	S mm	OL mm	Product Ref. Right Hand	Product Ref. Left Hand	TCT
5.0	25.0	10.0	57.5	IT/2016047	IT/2016057	£14.75
6.0	25.0	10.0	57.5	IT/2016067	IT/2016077	£15.83
8.0	25.0	10.0	57.5	IT/2016087	IT/2016097	£16.47
10.0	25.0	10.0	57.5	IT/2016127	IT/2016137	£6.05
5.0	40.0	10.0	70.0	IT/2016147	IT/2016157	£16.47
6.0	40.0	10.0	70.0	IT/2016167	IT/2016177	£17.55
8.0	40.0	10.0	70.0	IT/2016187	IT/2016197	£18.08
10.0	40.0	10.0	70.0	IT/2016227	IT/2016237	£22.07

ITEC V-point Through Hole Drills

D mm	C mm	S mm	OL mm	Product Ref. Right Hand	Product Ref. Left Hand	TCT
5.0	27.0	10.0	57.5	IT/2017607	IT/2017617	£18.08
8.0	27.0	10.0	57.5	IT/2017627	IT/2017637	£19.80
10.0	27.0	10.0	57.5	IT/2017647	IT/2017657	£23.79
5.0	35.0	10.0	70.0	IT/2017707	IT/2017717	£19.80
8.0	35.0	10.0	70.0	IT/2017727	IT/2017737	£22.60
10.0	35.0	10.0	70.0	IT/2017747	IT/2017757	£27.77

Cylinder Boring Bits

- Tungsten Carbide Tipped boring bit with centre point, two cutting edges and two spurs.
- Suitable for drilling hinge holes in natural wood and man-made boards (including paper/plastic coated and veneered).
- Boring bits have a cylindrical shank with flat and length adjusting screw.
- For use on automatic and point-to-point boring machines.



Ref. IT/2031197



D mm	S mm	OL mm	Product Ref. Right Hand	Product Ref. Left Hand	TCT
15.0	10.0	57.5	IT/2031007	IT/2031087	£30.57
20.0	10.0	57.5	IT/2031017	IT/2031047	£32.83
25.0	10.0	57.5	IT/2031077	IT/2031107	£35.09
26.0	10.0	57.5	IT/2031137	IT/2031167	£35.09
30.0	10.0	57.5	IT/2031197	IT/2031227	£37.35
35.0	10.0	57.5	IT/2031257	IT/2031287	£40.15
40.0	10.0	57.5	IT/2031317	IT/2031347	£53.71

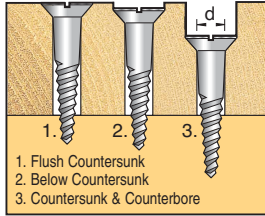
For full range please refer to the IT catalogue.

All prices are exclusive of VAT

Universal Countersink

- This TCT countersink clamps onto any drill between 3.0mm and 7.2mm in diameter.
- Recommended for wood and man-made boards.
- By reversing the countersink on the drill, it can be used as a non-cutting depth stop.
- ▲ Ensure flutes of drill are aligned with flutes of countersink.
- ▲ Do not overtighten screw.
- ▲ Not suitable for production applications and not suitable for ferrous and non-ferrous metals. Not for use with routers.

The drill passes through the body of the countersink and is secured by two hex screws which clamp the countersink onto the drill at the required position.



Can be flipped 180° to act as a depth stop

Drill bit not included.

Fully adjustable from 3mm to 7.2mm

TCT for long life

A Deg.	C mm	OL mm	Product Ref.	TCT
45°	12.0	32.0	UNI/CS	£19.27

Spare Parts

Hex key & two screws	SP-O	£1.72
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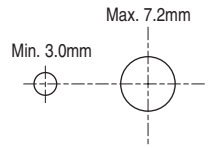


Chart showing recommended drill and screw sizes

For Wood Screw					For Machine Screw		
Screw Gauge No.	Drill Size (Clear Hole) inch	Drill Size (Clear Hole) mm	C/bore (Resulting) inch	C/bore (Resulting) mm	Screw Size mm	Drill Size (Clear Hole) mm	C/bore (Resulting) mm
4 & 5	1/8	3.2	7/16	11.1	M2.5	3.0	11
6 & 7	5/32	3.96	31/64	12.3	M3	3.5	11.5
8 & 9	3/16	4.76	33/64	13.1	M3.5	4.0	12.1
10	7/32	5.55	17/32	13.49	M4	4.5	12.9
12 & 14	1/4	6.35	9/16	14.28	M4.5	5.0	13.1
16	9/32	7.14	39/64	15.47	M5	5.5	13.5
-	-	-	-	-	M5.5	6.0	14.1
-	-	-	-	-	M6	6.5	14.5
-	-	-	-	-	M7	7.2	15.3



Shell Countersink 90°

- These countersinks, produced from best grade carbon steel, leave a clean cut finish by virtue of their multi-tooth deep ground gullets.
 - Fit metric drills from 3.0mm to 12.0mmØ inclusive.
 - Not suitable for abrasive materials or metal.
- Drill bit not included.



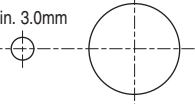
Rose 90° Countersinks

- For use in power drills and stationary drill machines only.
- These countersinks are produced in HSS and should not be confused with carbon steel types.
- They are designed for countersinking mild steel, iron and plastics.

Countersink for Window Industry, see 49/50 page 77.



HSS			
D C/sink mm	No. of Flutes	Product Ref.	Shank Diameter 1/4" 10mm
12.5	5	49/70	£17.55
20.0	5	49/71	£24.87



Spare Hex Key & Screw	D2 mm	D mm	Product Ref.	WS
SP-K	3.0	16.0	620/3	£7.96
SP-K	4.0	16.0	620/4	£7.96
SP-K	5.0	16.0	620/5	£7.96
SP-K	6.0	16.0	620/6	£10.23
SP-K	7.0	16.0	620/7	£9.04
SP-P	8.0	20.0	620/8	£11.31
SP-P	9.0	20.0	620/9	£14.21
SP-P	10.0	20.0	620/10	£14.21
SP-P	12.0	20.0	620/12	£14.21

Spare Parts		
Hex key & screw	SP-K	£1.19
Hex key & screw	SP-P	£1.19

Countersink Sets

- Designed to drill & countersink simultaneously a wide variety of materials.
- Supplied complete with a HSS slow spiral drill.
- Fully adjustable, hex key is supplied.
- The TCT version is used for plywood, particle boards & plastics (abrasive).
- ▲ Use at drilling speeds only. Not suitable for ferrous and non-ferrous metals. Please ensure drill flutes are aligned with flutes of countersink.

Wood Screw Size No.	D Dia. inch	D Dia. mm	D2 Drill Dia. inch	D2 Drill Dia. mm	Product Ref.	HSS	TCT
4	1/2	12.7	1/8	3.2	6200/4	£13.03	£21.53
6	1/2	12.7	5/32	3.96	6200/6	£13.00	£19.27
8	5/8	15.9	3/16	4.76	6200/8	£13.00	£20.99
10	5/8	15.9	7/32	5.55	6200/10	£14.21	£21.53
12	5/8	15.9	1/4	6.35	6200/12	£14.21	£21.53

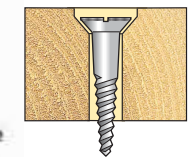
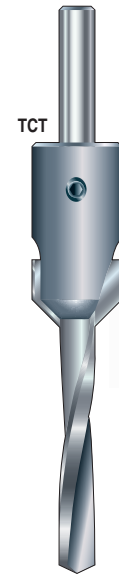
Spare Parts		
Hex key & screw	SP-U	£2.05
▲ For replacement Twist Drills, use slow spiral type e.g. Refs. 501/18 to 501/716. Sizes No.4 and No. 6 have a shouldered body.		

Counterbore Sets

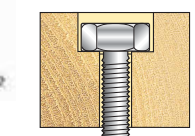
- Extensively used for recessing bolt & screw heads.
- Supplied complete with HSS slow spiral drill bit.
- Fully adjustable, hex key is supplied.
- The TCT version is used for plywood, particle boards and plastics (abrasive).
- ▲ Use at drilling speeds only. Not suitable for ferrous and non-ferrous metals. When setting-up, ensure flutes of drill are aligned with flute of counterbore.

D c/bore Dia. inch	D c/bore Dia. mm	D2 Drill Size inch	D2 Drill Size mm	Product Ref.	HSS	TCT
3/8	9.5	5/32	3.96	CB38-532	-	£26.59
3/8	9.5	3/16	4.76	CB38-316	£20.99	£26.59
1/2	12.7	3/16	4.76	CB12-316	£20.99	£27.77
1/2	12.7	1/4	6.35	CB12-14	£21.53	£28.84
5/8	15.9	1/4	6.35	CB58-14	£21.53	£29.39
3/4	19.1	1/4	6.35	CB34-14	£25.51	£30.57

Spare Parts		
Hex key & screw	SP-U	£2.05
▲ For replacement Twist Drills, use slow spiral type, e.g. Refs. 501/532 to 501/012.		



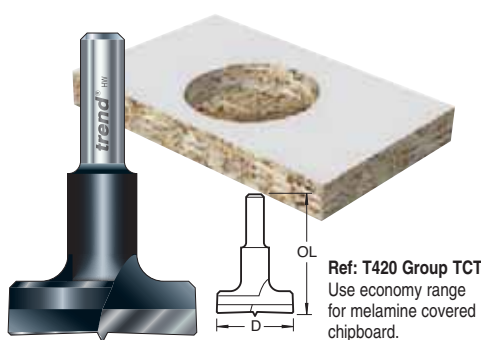
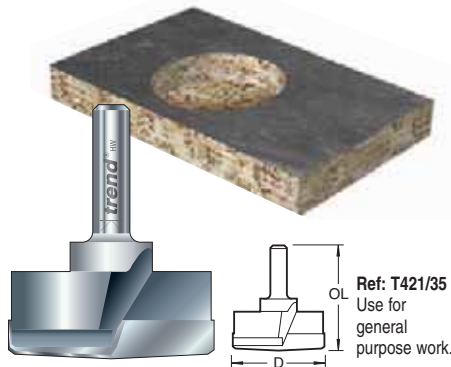
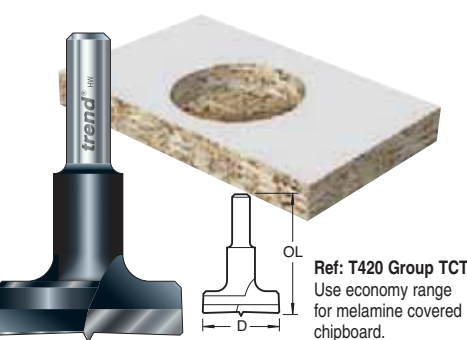
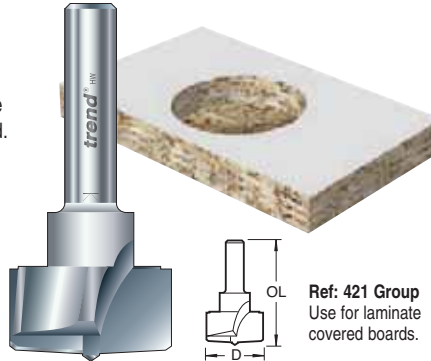
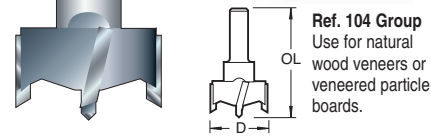
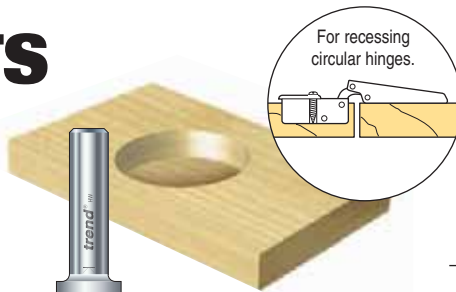
Screw Sizes:	
No.4	= 3.0mmØ
No.6	= 3.5mmØ
No.8	= 4.0mmØ
No.10	= 5.0mmØ
No.12	= 5.5mmØ
No.14	= 6.5mmØ



MACHINE BITS

Machine Bits for Hinge Sinking

- These machine bits are typically used by kitchen furniture manufacturers for recessing circular hinges.
 - Group 104**
This type with scribers is used on veneered and wood finishes.
 - Group 421**
This type without scribers are for laminate covered boards.
 - Group T421**
This hinge sinker is best suited for thinner laminate covered boards.
 - Group T420 TCT**
This economy range is supplied without scribers and are used for recessing holes in melamine covered chipboard.
 - Ref. T420 WS**
This economy tool is supplied with scribers and centre point and is used for recessing holes in softwoods.
- ▲ Use sizes above 25.0mm at recommended speed range 1,000 - 3,000 RPM maximum to avoid burning.
- Use with pillar drills only.



Head Design	D mm	OL mm	Product Ref.	TCT	
				1/4"	3/8"
Two wings, two scribers & centre point	15.0	60.0	104/15	£37.35	£37.35
	20.0	60.0	104/20	-	£39.07
	25.0	65.0	104/25	-	£39.07
	26.0	65.0	104/26	-	£39.07
	30.0	65.0	104/30	-	£40.36
35.0	65.0	104/35	£40.68	£39.61	

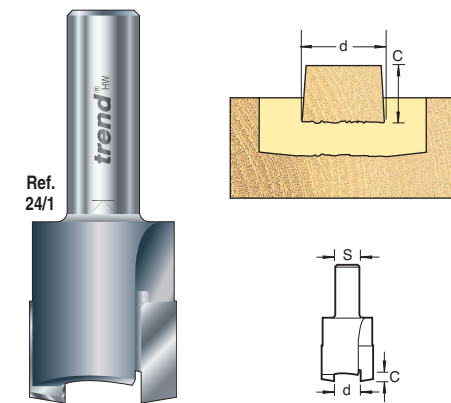
Two wings, no scribers & centre point	15.0	60.0	421/15	£43.59	£43.59
	20.0	60.0	421/20	-	£35.63
	25.0	65.0	421/25	-	£35.63
	26.0	65.0	421/26	-	£37.35
	30.0	65.0	421/30	-	£39.07
35.0	65.0	421/35	£33.91	£33.91	
Two wings & no centre point	35.0	45.0	T421/35	£19.80	£20.99

Head Design	D mm	OL mm	Product Ref.	TCT	
				8mm	
Two wings & centre point	20.0	57.0	T420/20	£9.00	
	25.0	57.0	T420/25	£9.00	
	26.0	57.0	T420/26	£9.00	
	30.0	57.0	T420/30	£9.00	
	35.0	57.0	T420/35	£9.15	

Head Design	D mm	OL mm	Product Ref.	WS	
				8mm	
Two wings & centre point	35.0	54.0	T420/35	£5.90	

Tapered Plug Maker

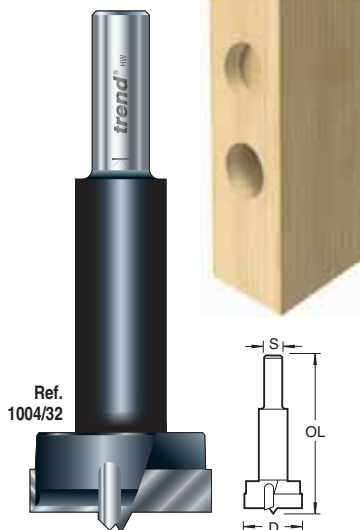
- A tapered plug ensures an exceptionally tight fit is achieved.
 - Tapered plug cutters with Tungsten Carbide Tips will produce many hundreds of plugs before re-sharpening is required.
- ▲ For use in drilling machines at a recommended speed of 2,000 RPM (max. 3,000 RPM). Material must be well clamped.



d Suitable for Hole Size inch	d Suitable for Hole Size mm	C Plug Depth mm	S Shank Dia. inch	Product Ref.	TCT
1/2	12.7	15.0	1/2	24/1	£63.93
5/8	15.9	15.0	1/2	24/2	£63.93
3/4	19.1	15.0	1/2	24/3	£65.55

Machine Bits Lip & Spur

- These machine bits have two wings, two scribers and a centre point.
 - Tungsten Carbide Tipped for extensive drilling of particle boards, and plastics of soft to medium density.
 - The scribes give a very clean entrance hole.
- ▲ Not for use on hard dense materials, such as laminate covered board, phenolic Tufno[®], Wareite[®] and GRP. For such materials, choose from Group 421 tools which have no scribers. For use in drilling machines only.



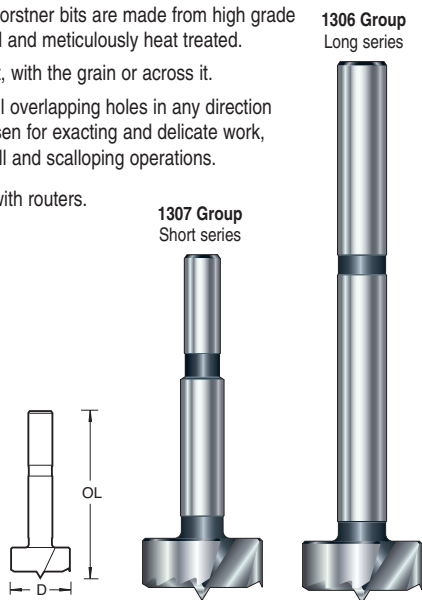
Max. Speed	D mm	OL mm	S mm	Product Ref.	TCT		
10,000 RPM	10.0	90.0	10.0	1004/10	£22.07		
	11.0	90.0	10.0	1004/11	£21.53		
	12.0	90.0	10.0	1004/12	£22.60		
	13.0	90.0	10.0	1004/13	£33.36		
	14.0	90.0	10.0	1004/14	£33.36		
	15.0	90.0	10.0	1004/15	£33.36		
	16.0	90.0	10.0	1004/16	£34.55		
	17.0	90.0	10.0	1004/17	£34.55		
	18.0	90.0	10.0	1004/18	£34.55		
	19.0	90.0	10.0	1004/19	£34.55		
	20.0	90.0	10.0	1004/20	£34.55		
	21.0	90.0	10.0	1004/21	£33.36		
	22.0	90.0	10.0	1004/22	£35.09		
	23.0	90.0	10.0	1004/23	£35.09		
	24.0	90.0	10.0	1004/24	£35.09		
25.0	90.0	10.0	1004/25	£35.09			
6,000 RPM	26.0	90.0	10.0	1004/26	£35.09		
	28.0	90.0	10.0	1004/28	£37.35		
	29.0	90.0	10.0	1004/29	£37.35		
	30.0	90.0	10.0	1004/30	£37.35		
	31.0	90.0	10.0	1004/31	£37.35		
	32.0	90.0	10.0	1004/32	£37.35		
	34.0	90.0	10.0	1004/34	£37.88		
	3,000 RPM	35.0	90.0	10.0	1004/35	£37.88	
		36.0	90.0	10.0	1004/36	£37.88	
38.0		90.0	10.0	1004/38	£42.95		
40.0		90.0	10.0	1004/40	£42.95		
45.0		90.0	10.0	1004/45	£61.03		
50.0		90.0	10.0	1004/50	£66.73		
55.0	90.0	10.0	1013/55	£89.00			
60.0	90.0	10.0	1013/60	£99.00			

All prices are exclusive of VAT

Saw Tooth Forstner Bits

- Saw Tooth Forstner bits are made from high grade Carbon Steel and meticulously heat treated.
- They cut fast, with the grain or across it.
- They can drill overlapping holes in any direction and are chosen for exacting and delicate work, such as scroll and scalloping operations.

▲ Not for use with routers.



Short Series

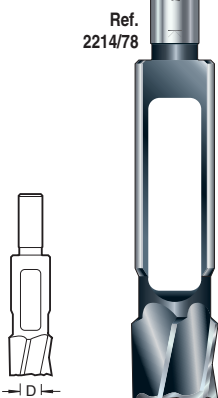
D Dia. inch	Overall Length	Product Ref.	WS
3/8	3-1/2	1307/38	£13.56
1/2	3-1/2	1307/12	£13.56
5/8	3-1/2	1307/58	£15.28
3/4	3-1/2	1307/34	£15.83
7/8	3-1/2	1307/78	£17.55
1	3-1/2	1307/1	£19.27
1-1/8	3-1/2	1307/118	£23.25
1-1/4	3-1/2	1307/114	£25.51
1-3/8	3-1/2	1307/138	£26.59
1-1/2	3-1/2	1307/112	£31.64
1-5/8	3-1/2	1307/158	£34.55
1-3/4	3-1/2	1307/134	£38.43
2	3-1/2	1307/2	£42.95

Long Series

D Dia. inch	Overall Length	Product Ref.	WS
1/2	4-3/4	1306/12	£15.28
5/8	4-3/4	1306/58	£16.47
3/4	4-3/4	1306/34	£17.00
7/8	5	1306/78	£19.27
1	5-1/4	1306/1	£20.99
1-1/8	5-1/4	1306/118	£23.79
1-1/4	5-1/4	1306/114	£27.77
1-3/8	5-1/2	1306/138	£27.98
1-1/2	5-3/4	1306/112	£32.29
1-5/8	5-3/4	1306/158	£41.33
1-3/4	6	1306/134	£41.33
17/8	6	1306/178	£45.85
2	6	1306/2	£46.39

Plug Makers

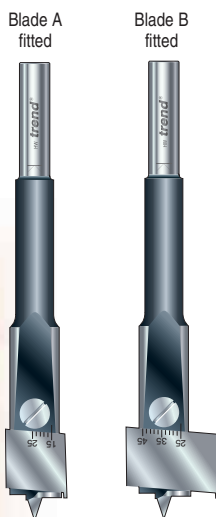
- Precision made plug makers for use on natural timber, exactly matching the holes produced by the Saw Tooth Forstners groups 1306 & 1307.
- These have four to six wings to ensure a clean cut.
- Use a slow, constant feed rate ensuring timber is clamped to bed of drilling machine.
- 5-1/2" to 6-1/2" overall lengths.
- ▲ Do not use these tools on abrasive timber or hard plastics or metal.
- ▲ Not suitable for use with a router.
- ▲ Not for use with hand held power tools or routers.



Max. Speed RPM	D Plug Dia. inch	No. of Wing	Product Ref.	WS
2000	3/8	4	2214/38	£46.28
1500	1/2	4	2214/12	£49.51
1500	5/8	4	2214/58	£49.51
1000	3/4	4	2214/34	£57.04
1000	7/8	5	2214/78	£60.27
800	1	5	2214/1	£63.50
800	1-1/8	5	2214/118	£66.73
800	1-1/4	5	2214/114	£68.88
800	1-3/8	5	2214/138	£74.26
500	1-1/2	5	2214/112	£82.87
500	1-5/8	6	2214/158	£74.26
500	1-3/4	6	2214/134	£85.00
500	1-7/8	6	2214/178	£83.63
400	2	6	2214/2	£102.79

Adjustable Machine Bit - Light Duty

- Supplied with two interchangeable blades offering a range of drilling sizes from 15mm to 45mm.
- Made from specially hardened Carbon Steel.
- Suitable for soft timbers only.
- Use at low speeds only.
- ▲ Not for use with hand held power tools or routers.

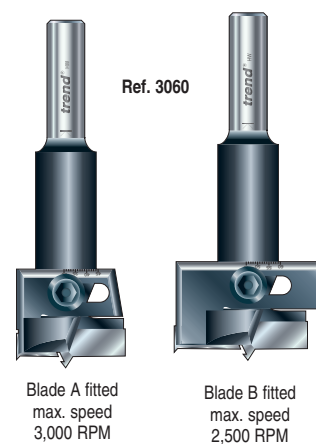


Adjustable Drilling Sizes	D min. mm	D max. mm	Product Ref.	WS
Blade A	15.0	25.0	349	£23.14
Blade B	25.0	45.0		

Replacement Parts			
Blade A	SP-349A	£6.46	
Blade B	SP-349B	£6.79	

Adjustable Machine Bits - Heavy Duty

- These variable diameter drill bits are of heavier construction than Ref. 349.
- Suited for production work e.g. repetitive machining in abrasive materials. Regular checking of hole diameter is recommended.
- Ref. 3060 is supplied as standard with two variable TCT blades.
- ▲ Not for use with hand held power tools or routers.



Blade Type	D mm	S mm	OL mm	Product Ref.	TCT
-	30-60	10.0	80.0	3060	£94.39
-	60-80	12.7	80.0	3061	£139.00

Replacement Blades

For 3060			
A	30-45	-	SP-3060A £27.77
B	45-60	-	SP-3060B £31.11
For 3061		60-80	SP-3061A £63.93

Replacement Screws

For 3060	-	-	SP-3060C £0.65 (ea)
For 3061	-	-	SP-3061C £0.65 (ea)

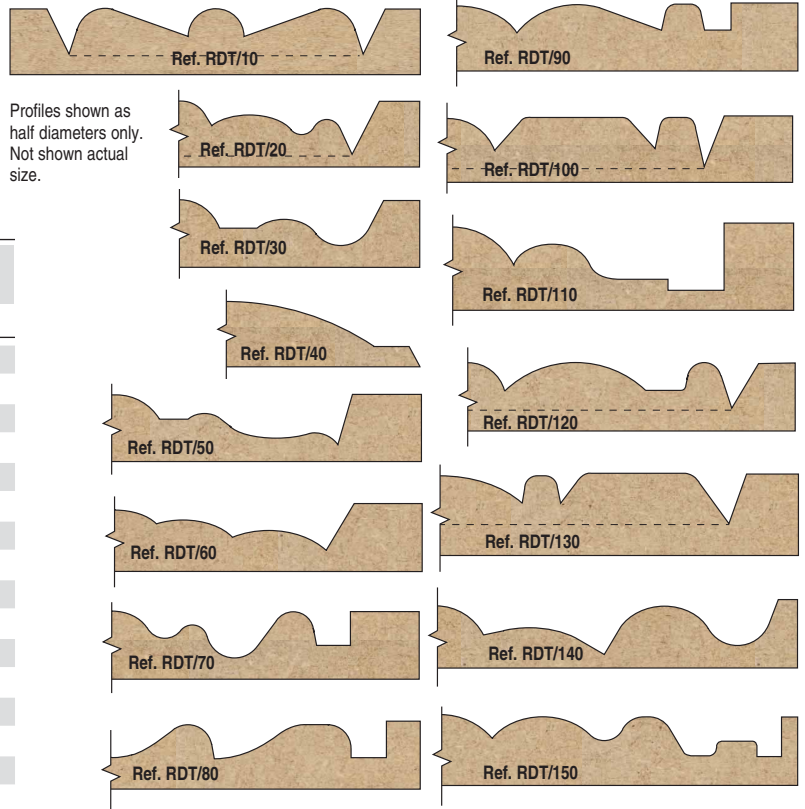
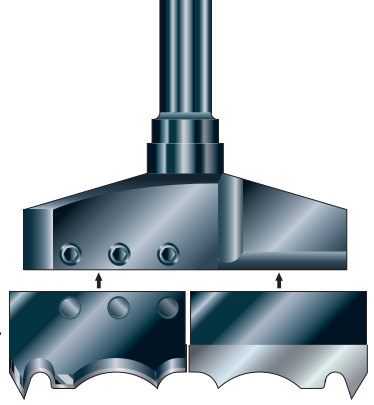
ROSETTE DRILLING TOOL

- The body of the Trend Rosette drilling tool is made from tool steel which accurately supports a pair of removable Tungsten Carbide knives.
- This tool should be used in a standing drill press, mill, lathe or a CNC drilling machine. The wide choice of removable knives (not supplied) allow a variety of rosette patterns to be created in Medium Density Fibreboard (MDF).
- The shank is 1/2" in diameter with three flats for non-slip.
- Knives with outside spurs can be used to cut the rosette free to form a button.



!
Recommended
Speed for MDF
300 - 3,800 RPM

Blade = Ref.
RDT/120



Description	Product Ref.	TCT
Rosette drilling tool body only (no knives). Supplied with wooden box and hex key.	RDT/SET	£99.00

Pairs of Knives



Knives not
included in
RDT/SET.

RDT/10	£62.84
RDT/20	£62.84
RDT/30	£68.63
RDT/40	£62.84
RDT/50	£62.84
RDT/60	£62.84
RDT/70	£62.84
RDT/80	£62.84
RDT/90	£62.84
RDT/100	£68.63
RDT/110	£68.63
RDT/120	£68.63
RDT/130	£68.63
RDT/140	£68.63
RDT/150	£68.63

Spare Parts

Grub screw	SP-RDT/A	£2.58 (ea)
Hex key	SP-RDT/B	£3.99
Shank only	SP-RDT/C	£22.60

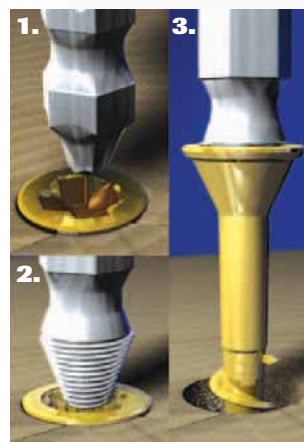
PRO GRABIT™

DAMAGED SCREW & BOLT REMOVER

World Patent App. WO2004002687

This versatile double-ended bit removes damaged screws, machine screws and broken bolts from wood, metal and plastic.

- Removes screw sizes from Nos. 6 - 14 and broken bolts from size M4 - M8 cleanly from wood, metal or plastic.
- Removes screws made of any alloy including soft brass.
- Removes free spinning screws.
- Winslow tip for self-centring. Hardened tool steel.
- Double-ended (burnisher & tapered thread).
- Hex shoulder to aid removal of jammed screw or bolt.



Spare Parts

Description	Product Ref.	Price
No. 2	WP-GRAB/SE/2	£9.04
No. 3	WP-GRAB/SE/3	£9.04
Case	CASE/GRAB/1	£7.43

GRAB/SE1/SET (Set of 2) **£14.75**



NEW VARIJIG CLAMP GUIDES

VARIJIG SELF CLAMPING GUIDES

Self clamping, straight line clamp guides that use the Varijig low profile extrusion.

- For accurate guiding of routers, saws and jigsaws.
- Low profile extrusion with integral clamping of workpiece, double locking mechanism and two full length T-slots.
- Common Varijig extrusion to 24 inch (610mm), 36 inch (915mm) and 50 inch (1270mm) Clamp Guides.
- Metric and imperial sliding scale.
- Extrusion profile 16mm high x 54mm wide.
- Ref. VJS/CG/PRO8 is an extra wide clamp 5" (127mm) with four T-slots. Ideal for large sheet material. Clamps up to 2.44 metre.
- Jaws have fixing holes for accessories.

VJS/CG/24 _____ **£27.00**

Size: 24" (610mm)

VJS/CG/36 _____ **£32.00**

Size: 36" (915mm)

VJS/CG/50 _____ **£37.00**

Size: 50" (1270mm)

VJS/CG/PRO8 _____ **£119.00**

Size: 8 foot (96" / 2440mm)



Router & cutter not included.



Extra wide clamp
Ref. VJS/CG/PRO8

ACCESSORIES

A range of accessories for use with our Varijig Clamp Guides.

NEW

ROUTER BASE PLATE

Plunge router base accessory

- Base plate engages in the T-slot in the Varijig clamp guide extrusion.
- Made from clear plastic.
- Includes adjustable guide bar for perfect tracking using hex key provided.

VJS/CG/RBP
£19.00



Router & cutter not included.

NEW

SAW BASE PLATE

Circular saw base accessory

- Base plate engages in the T-slot in the Varijig clamp guide extrusion.
- Includes adjustable guide bar for perfect tracking using hex key provided.

VJS/CG/SBP _ **£19.00**

Circular saw not included.



NEW

END STOP BLOCK

Adjustable end stop block

- Engages in the T-slot on the Varijig clamp guide extrusion and can be locked in position using locking knob.

VJS/CG/ESB _ **£9.00**



& ACCESSORIES



NEW

SQUARING ATTACHMENT

Allows Varijig clamp guide to be squared up for maximum accuracy.

- Large 90° head allows clamp to be used as a clamping T-square.
- Serrated front edge.
- Includes fixing screws.

VJS/CG/SQA _ £9.50



NEW

HANDLE EXTENSION

Lever extension handle for Varijig clamp guides

- Gives better leverage to operate the clamp, especially when more clamping pressure is required.
- Increases lever length by 134mm.

VJS/CG/EXT _ £5.50



NEW

WIDE JAW KIT

Pair of plastic jaws for fitting onto the jaws of the Varijig clamp guides.

- Distributes clamping pressure over the workpiece to minimise clamping marks.
- Built-in mounting holes allow a batten to be fitted.
- Includes fixing screws.

VJS/CG/WJK _ £6.50



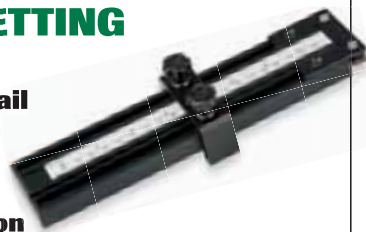
NEW

ADJUSTABLE SETTING GUIDE & STOP

Short alloy extrusion rail can be fixed anywhere along length of Varijig clamp guide, so limits rail travel in set position from edge.

- Ideal for repetitive grooves.
- Removable alloy adjustable bridge guide stop can be locked in place.
- Bridge travel is 176mm.
- Can be used as a length stop.

VJS/CG/AGS £13.00



Router & cutter not included.

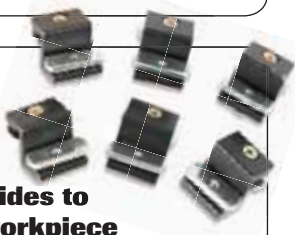
NEW

SIDE-TO-SIDE CLIPS (6 PACK)

Allows two Varijig clamp guides to join side-to-side to clamp workpiece to workbench, obstruction free.

- Clamp one guide to the bench and attach another clamp upside down.
- Two clamps joined together creates a 112mm wide component support surface which is ideal for sanding.
- Six adapters are included so three pairs of clamps can be linked securely together.

VJS/CG/SSC _ £13.00



NEW

FEATHER BOARD

Feather board finger pressure accessory

- Clamps to the Varijig clamp guide which can then be easily clamped to a router table top.
- Provides horizontal side pressure.
- Includes fixing kit.

VJS/CG/FB _ £9.50



NEW

T11 VARIJIG CLAMP GUIDE KIT

Allows T11 Router to be connected to the Varijig clamp guides.

- Comprises alloy bracket fixing and plastic slider.
- Adjustment facility to make router nearer or further away from guide to allow wider slots and trenches to be routed.
- Alloy bracket is bolted to T11 base.

T11/VJS/CGKIT _ £37.88



Router & cutter not included.

NEW

BACK-TO-BACK CLIPS (8 PACK)

Allows two Varijig clamp guides to be joined back to back.

- Clips comprise of alloy brackets and knobs.
- Raises component up by 32mm for unobtrusive clamping especially for full edge mould work.

VJS/CG/BBC £10.00



CLAMPING SYSTEMS

BAR CLAMP & SPREADER

Designed for one handed use, converting easily from clamp to spreader. Clamps have 112kg clamping pressure. Four sizes available.

- Heavy-duty internal mechanism.
- Precision engineered special shaped 19mm x 6mm carbon steel bar for consistent and rigid performance.
- 80mm throat with fixed jaw reversible for spreading operations.
- Soft jaw pads made from thermal plastic rubber.
- Ergonomically designed plastic handles with non-slip (TPR - thermal plastic rubber) inserts, and insert release trigger for maximum comfort.



CLAMP TO SPREADER:

1. Undo fixing bolt & release clamp end.



2. Pull clamp end off & turn around.



3. Slide clamp end on bar & screw on fixing bolt.



112 KG CLAMPING PRESSURE

Replacement

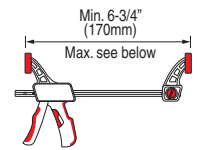
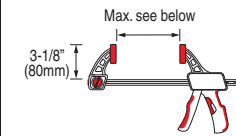
Parts:

Fixing Bolt

WP-BCS/FB £1.62
For unscrewing clamp to convert to spreader.

Soft Jaw Pad

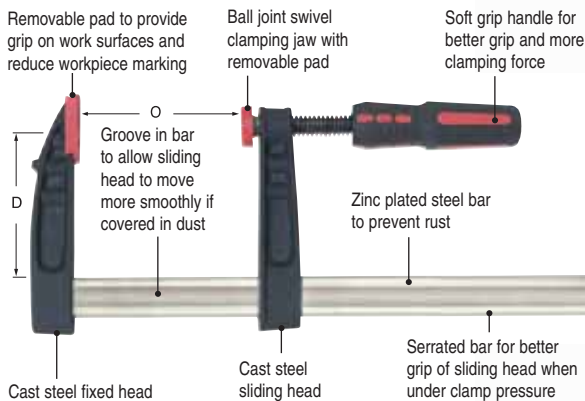
WP-BCS/SJP £1.62
Removable thermal rubber plastic jaw.



Product Ref.	6" (152mm)	14" (355mm)	Price
BCS/6	6" (152mm)	14" (355mm)	£18.19
BCS/12	12" (305mm)	20" (508mm)	£20.35
BCS/24	24" (610mm)	32" (812mm)	£22.50
BCS/36	36" (915mm)	44" (1118mm)	£25.73

HEAVY DUTY GRIPPER CLAMPS

A concise range of F-Style quick action gripper clamps for a variety of clamping applications.



O Max. Opening	D Max. Throat Depth	S Size of Steel Section	Product Ref.	Price
200mm (8")	100mm (4")	27 x 7.5mm	FC/200	£13.03
300mm (12")	100mm (4")	27 x 7.5mm	FC/300	£15.28
500mm (20")	100mm (4")	27 x 7.5mm	FC/500	£17.55

Replacement Parts:

Sliding Jaw Pad

WP-FC/SJP £0.65
round

Fixed Jaw Pad

WP-FC/FJP £0.65
rectangle



Interlocking
Use singly or interlock.

LOC BLOCKS

Pack of 4 interlocking gripping blocks that lock together to allow workpiece to be held in place when sanding, drilling and finishing.

- No need to use clamps. Set-up in seconds. Grips both workpiece and bench.
- Lifts workpiece from bench, to allow complete access to every edge.
- Can be used for routing when extra care should be taken to prevent material tilt.
- Anti-vibration, non-slip, non-marring rubber pads on both top and bottom of the blocks.

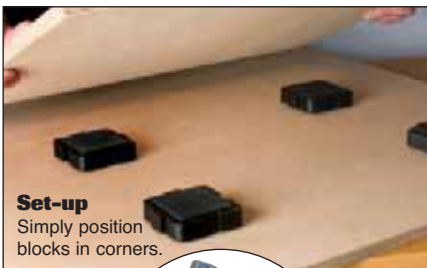


Painting
Perfect for avoiding drips and sticking.



Sanding
Non-slip and no vibration.

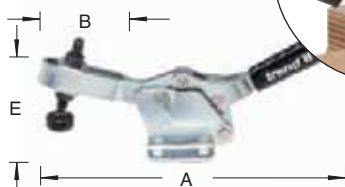
LOC/BLK/PK1 (4 pack) **£13.46**
Size: 67mm x 67mm x 25mm (173mm x 173mm when 4 blocks interlocked)



Set-up
Simply position blocks in corners.



TOGGLE CLAMPS



PROFESSIONAL

Ideal for securing workpiece either onto jigs or to the surface of the machine. 'E' is the threaded spindle length.

Description	Force kg	E mm	A mm	B mm	Product Ref.	Price
Small	75	30	105	36	H75	£13.56
Medium	150	50	160	53	H150	£17.00
Large	250	65	205	65	H250	£24.32

CRAFTPRO & HOBBYIST

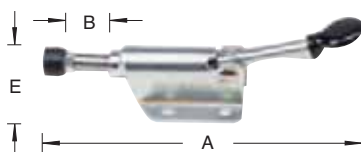
Economy range clamp, ideal for securing workpiece either onto jigs or to the surface of the machine (150kg force).

Description	Force kg	E mm	A mm	B mm	Product Ref.	Price
Medium (1 off)	150	50	160	53	CR/H150	£12.48
Medium (pair)	150	50	160	53	CR/H150/SET	£22.07

TOGGLE CLAMP MOUNTING PLATES

For quick insertion and removal of H150 & CR/H150 toggle clamps.

Product Ref.	Price
H150/MP	£8.51



PUSH-PULL CLAMP

Ideal for securing workpiece against a back stop on a jig.

Force kg	E mm	A mm	B mm	Product Ref.	Price
150	23	126	11	PP150	£18.08

NEW

SELF-ADHESIVE BACKED NON-SLIP MAT

Ideal for gripping and holding component while woodworking and jig making. Can be used to refurbish pushblocks or lining the drawers of workshop tool chests etc. Can be cut to size to suit application.

NS/MAT/B **£6.90**
Size: 300 x 300mm



NON-SLIP MAT

Specifically formulated PVC gripping mat which holds work in place for woodworking applications without the need for clamps. Ideal for sanding and hand planing.

NS/MAT/A **£9.69**
Size: 1220 x 610mm



3D COMBINATION TRI SQUARE

Out performing traditional tri squares the M/3S02 is moved just once when marking round all four sides of a component, saving time & reducing the margin for error.

- Includes low profile wing for easier bench work.
- With etched scale on blade in imperial & metric and includes angle indication on bevel gauge blade.
- Integral bevel gauge locking lever.
- Resettable 9" (225mm) Sheffield sprung steel main blade 50mm wide.

M/3S02 _____ **£41.97**

Tri Blade Accessory Kit

Utilises hyper fine snap off dispensable blades. Scribes high tolerance parallel or curved lines.

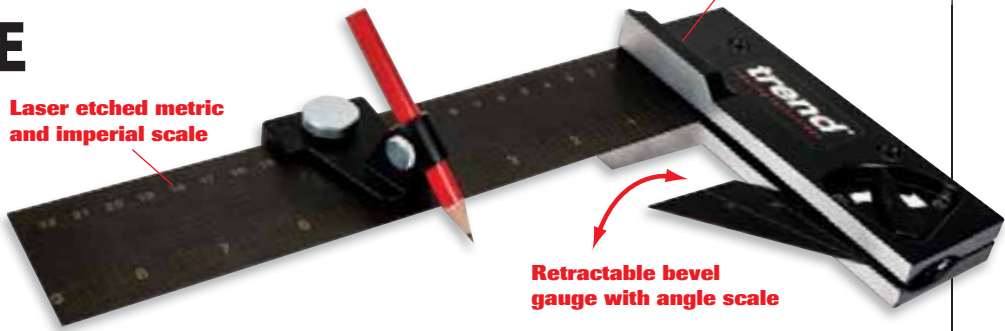
M/TB01 _____ **£5.04**



Laser etched metric and imperial scale

Reduced wing on one side for bench work

Retractable bevel gauge with angle scale



Mark Pre-moulded Edges



Integral Bevel Gauge



Marking Gauge



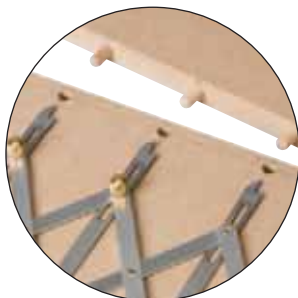
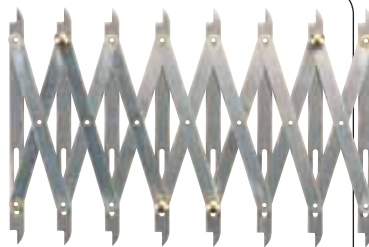
Mark two sides at once

POINT2POINT™

Design Reg. 2090984

Instantly locate equidistant positions for dowels, screws, biscuits, pins & drillings.

- Automatically provides up to 8 equidistant marks.
- 8 x stainless steel upright indicators.
- Brass pinch bolt locking mechanism.
- Designed for both left and right handed use, size range 75mm (3") to 610mm (24").



Perfect Alignment

M/P2P01 _____ **£17.12**



COMPLETE FLAT LYING TRAMMEL SET

Attach to rules & squares when marking/cutting arcs, circles & parallel lines.

- Self supporting flat lying clip on compass.
- Unrivalled marking, mortise and panel gauge.
- Quick and accurate to use with full stability & control.
- Interchangeable carbon steel point, pencil and scribing blade.
- Hyper fine disposable blades ensure perfect results every time.
- Fits any steel or aluminium rule from 150mm (6") upwards with blade width less than 50mm.



Cut Circles



Deep Range Marking Gauge



M/CFT01 _____ **£20.99**



DIGITAL ANGLE RULES

Calculates angles quickly & accurately.

- Digital display for angles.
- Two sizes 7" and 18-1/2" with two stainless steel rules with metric and imperial scale.
- Measuring range from 000.0° to 360.0° with an accuracy of 0.3°.
- Rule locking function.
- Ideal for woodworking, construction and machining.
- Easy operation with two press buttons.
- Auto-shut off in 6 minutes.
- Includes replaceable CR2032 3v Lithium battery.



Angle Finder

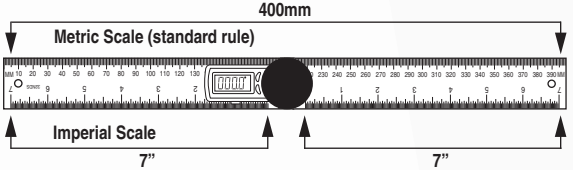


Angle Rule

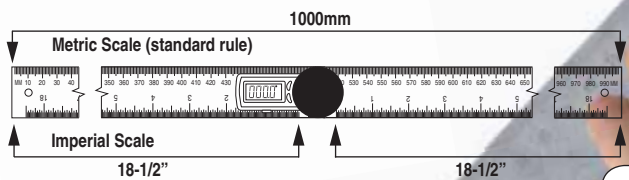


Internal & External Angle Finder

DAR/200 (7") **£18.19**



DAR/500 (18-1/2") **£26.91**



DAR/200 Optional Accessory

Fabric Tool Holder for DAR/200 only

With belt loop, hanging loop/carry strap with quick release buckle & spare battery pocket.

CASE/DAR/200 **£5.38**



Replacement Part

3v Battery CR2032

BAT/CR2032/3V **£2.05**



ANGLEFIX™ MITRE GUIDE

Patent No. PCT WO 00/67969

Halves the angle for mitre joints. Use for mitre cutting of frames, skirting, architrave & beading as well as basic marking out.

- Halves angles to achieve correct cutting angle before cutting mitres.
- Use for mitre cutting of frames, skirting (not tall skirting), architraves and beading.
- Sets internal and external angles.
- Can be used with hand mitre and snip-off saws.



Automatically halves the angle.



Position the tool in the unknown angle and the metal flag automatically halves the angle.



Position the long part parallel to the workpiece and set the sawblade parallel to the metal flag.



The result is a perfect fit.

ANGLEFIX **£18.73**

PERFECT BUTT™

Design Reg. 3014615

Worktop
Scribing Facility

The world's fastest professional worktop scriber tool. It completes traditional scribing chores with precision, speed and ease.

- Quick and easy to use by remaining stable whilst scribing directly onto work surfaces, flooring, shelves etc.
- It works by running a wheeled scribe unit along an irregular feature.
- The sprung pencil in its centre will accurately copy the profile directly onto the workpiece to be installed.
- It can then be cut and fitted to the surface resulting in a perfect butt!
- Five sizes of quick fit track wheels to cope with a variety of situations.

Includes:

- 1 x Body
- 1 x Pencil
- 1 x 18mmØ Wheel
- 1 x 29mmØ Wheel
- 1 x 50mmØ Wheel
- 1 x 70mmØ Wheel
- 1 x 90mmØ Wheel

M/PB01 _____ **£32.19**



MULTISCRIBE

Patent No. GB2380164. Design Reg. 3021163.



The Multiscribe is a profile matching tool used to transfer contours from one shape to another and marks on to various materials.

MS/PRO _____ **£29.00**

15 FUNCTIONS

- 15 functions including parallel scribe, convex scribe, contour profile scribing and line block.
- Multi-function tool for a variety of marking out applications.
- For use by all trades, carpenters, joiners, builders etc.
- Built in spirit level and pencil sharpener.
- Steel blade with 5mm & 1/4" graduations for profiling.



Compass

Allows the drawing of circles with various diameters.



Profile Scribe

Allows the drawing of an equidistant line parallel to a chosen edge.



45° Mitre

Marks a line at 45° to a given straight or flat surface.



T-SQUARE

Made from solid laminate, this T-Square provides an instant means of squaring off, marking out, setting-up jigs etc.



TSQ _____ **£25.51**

LUBRICANTS, & CUTTER CLEANING

TRENDICOTE

Dry Lubricant PTFE Spray

- Dry lubricant spray to increase sawblade and router cutter life.
- Invaluable for preventing build-up of resins on metal table surfaces, sawblades and metal tooling.
- Does not contain silicone.

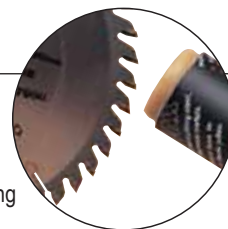


TRENDICOTE/60* (60ml) _____ **£3.13**
TRENDICOTE* (500ml) _____ **£16.47**
(F+) (Xi)

TRENDIWAX

Wax Lubricant

- Extends sawblade life by keeping blade cool at cutting points.
- For use when sawing aluminium. Use at regular intervals.
- Apply directly onto the teeth of a stationary blade.



TRENDIWAX (342g) _____ **£7.96**

RESIN CLEANER

Spray-on resin remover & cutter cleaning liquid

- Simply spray on and wipe off.
- Supplied in pump action dispenser.
- Ideal for sawblades, router bits, planer blades and drill bits etc.
- Corrosion inhibiting agent prevents rusting of blades whilst being cleaned.
- Liquid has dissolving properties that quickly and harmlessly removes caked on resin.



RESIN/100* (100ml) _____ **£9.69**
RESIN/600* (600ml) _____ **£19.80**
RESIN/2500* (2500ml) _____ **£34.55**
 Supplied with a separate pump action dispenser.
(Xi)

RUST BUSTER

Rust Protector and Lubricant Spray

- Protects cutting tools against rust.
- Cleans thoroughly to penetrate and loosen rusted components.
- Penetrates and lubricates to stop squeaking.
- Drives out water on metal surfaces.
- Frees sticky mechanisms, un-jams and lubricates.
- Ideal for spraying onto router cutter shanks and sawblades to prevent rust.



RUST/60* (60ml) _____ **£2.58**
(F) (Xi)

COLLET BRUSH KIT

- Pack of four brushes, used to remove deposits of resin, dust and corrosion from the inside of collets. Made from brass to prevent score damage.
- Sizes include 1/4", 8mm, 3/8" and 1/2".
- Supplied in a storage tube.



CB/KIT _____ **£4.52**

CUTTER & COLLET CARE KIT

This kit contains all the essential accessories to maximise the life of your cutters, collets and router.

Includes:

- 1 x Mini-Diamond Sharpening Stone
- 1 x Water Bottle
- 4 x Brass Brushes
- 1 x 60ml Trendicote
- 1 x 60ml Rust Buster
- 1 x Booklet



CCC/KIT* _____ **£21.42**
(F+) (Xi)

* Note: Aerosols can only be shipped to UK mainland addresses.

TOOL & BIT CLEANER

An industrial grade tool and bit cleaner to remove pitch and resin build-up from sawblades, router cutters, planer blades and drill bits etc.

- Industrial strength cleaner for a variety of uses. Acts as an excellent lubricant and increases tool life.
- Biodegradable, earth and human friendly. Non-toxic and non-flammable.
- Provides rust and corrosion protection.
- Has unique properties which breaks the molecular bond and lifts the dirt from the tool as opposed to eating away the dirt like citrus cleaners and other chemicals.
- Can be used to keep saw table top rust free.
- Applied by spraying onto tool from a distance of 100mm, allow to soak in for a few minutes, then wipe clean with a cloth rag or sponge.



Watch Alan Holtham give a full demonstration on the benefits of using Trend Tool & Bit Cleaner.

CLEAN/500 **£16.14**

Supplied in a pump action spray bottle. (532ml)



Removes resin & grime from machine bed surfaces



Lubricate bearings

Clean Tools & Cutters



Router Cutters, Tools & Sawblades

Industrial strength spray on cleaner removes resin build-up and grime. Just spray, soak, then wipe or scrub residue off.

Prolong Machinery Life



Sawing Machines, Bandsaws, Sanding Belts & Machine Beds

So versatile - cleaner also acts as a rust inhibitor, prevents corrosion and reduces down-time.

Use as a Lubricant



Soak screws before use



Spray teeth & saw

Router Cutter Bearings, Screws & Handsaws

Lubricate your bearings to increase tool life. Soak screws for easy driving and keep handsaws in pristine condition to prevent binding.

ROUTING BOOK

'Complete Routing' by Alan Holtham, an essential read for the amateur or the experienced router user.

Full of easy to read routing techniques and step by step guides on how to use your router to its full potential. With only a little experience you will soon be using the router to transform both the making and the detail of all your woodworking projects.

Includes four step by step projects for all abilities including:

- Bathroom Cabinet
- Occasional Table
- Bathroom Storage Rack
- Settle Seat



BOOK/CR **£20.48** (VAT exempt)

GREAT GIFT IDEA!

GIFT VOUCHERS

Available in £5, £10 & £20 denominations.

Give a woodworker or DIY friend or relative the freedom and flexibility of a Trend gift voucher.

Vouchers are supplied in a presentation sleeve and are redeemable at Trend stockists for any Trend product.

They can be ordered on our internet site, or from participating Trend stockists.



Redeemable only in the UK. Terms and conditions apply.

To order gift vouchers

Visit: www.trend-uk.com

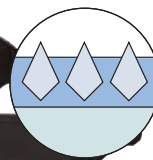
FASTTRACK™

Fixed Angle Honing Technology

Patent No. GB2364943

Portable hand operated honing system giving guaranteed razor fine edges every time.

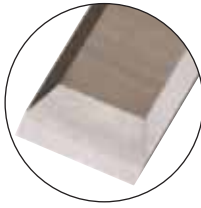
- Easy to use with no set up time required.
- Safe - simple - quick to use.
- Unique lateral sharpening action gives superb finished edge.
- Built to last, machined in solid aluminium and anodised.
- Quick change magnetic lock diamond sharpening hones.
- Carriage runs on nylon 66 slip rails for a smooth action.
- Learn how to create micro secondary honing angles for an ultimate fine edge - prolongs tool life.
- Optional accessory stones available.
- Can be used with lapping fluid.
- Includes cleaning block and bench fixing facility.



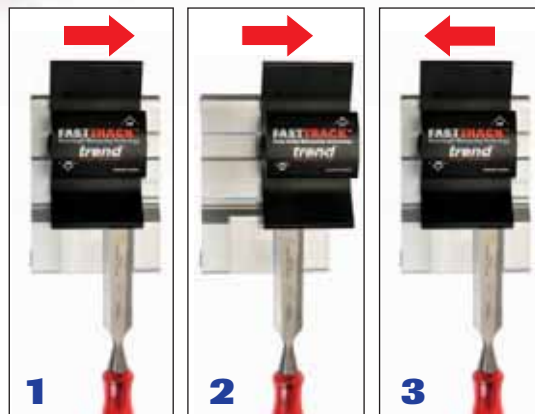
SHARPENING



Guaranteed 25° or 30° sharpening angle.



Sharpened at 25° with a razor sharp 30° micro secondary angle.



FTS/KIT £59.95

Includes:

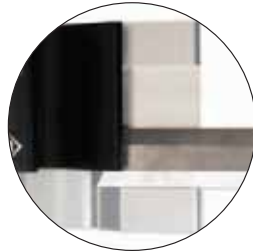
- 1 x Base & Handle
- 1 x Preparation Stone 220 Grit
- 1 x Finishing Stone 450 Grit
- 1 x Cleaning Block



Hones square edged chisels and plane blades from 1/8" (3mm) to 2-1/2" (64mm).



Quick change sharpening angle 25° primary and 30° secondary.



Unique safety feature - blade remains stable when sharpening.

Optional Accessories:

Roughing Stone 90-120 Grit

Silver - 20 micron (extra-extra coarse)

FTS/S/R £11.74

Fine Finish Stone 600 Grit

Red - 25 micron

FTS/S/FF £11.74

Super Fine Finish Stone 1200 Grit

Green - 9 micron

FTS/S/SFF £11.74

Super Extra Fine Finish Stone 8000 Grit

Tan - 3 micron (polish)

FTS/S/SEFF £11.74

Deburr Plate Super Fine Finish 1200 Grit

Ideal for quick removal of burrs from chisel and plane irons. Self adhesive backed. Can retrofit existing Fasttracks.

FTS/DP/SFF £9.69



NEW

FTS KIT PACK

Comprises:

- 1 x Fasttrack.
- 12 x Chisel Edge Guards.
- 1 x 1200 Grit Deburr Plate.



FTS/KIT/PK £69.64

Spares:

Preparation Stone 220 Grit

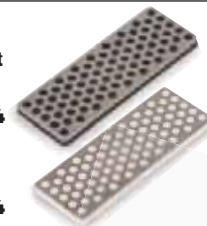
Black - 60 micron (extra coarse)

FTS/S/P £11.74

Finish Stone 450 Grit

White - 35 micron

FTS/S/F £11.74



FASTTRACK CHISEL EDGE GUARDS

- Chisel covers to protect from injury and damage.
- Two pieces of each size.
- Sizes 1/4" (6.35mm), 1/2" (12.7mm), 3/4" (19mm), 1" (25.4mm), 1-1/4" (31.8mm) and 1-1/2" (38mm).

FTS/CEG £6.46



All prices are exclusive of VAT unless shown otherwise

SOLID DIAMOND WHETSTONES



Continual diamond surfaced stones for sharpening, deburring or honing a wide range of tools.

- Fast, easy to use, durable and versatile.
- Use with little pressure.
- Trend Lapping Fluid recommended for all diamond stones.

DOUBLE-SIDED SLIP STONES

A range of double-sided slip stones for all your sharpening needs. Suitable for router cutters, circular sawblades, turning and carving tools, chisels and all hand tools, knives, domestic and gardening.

3" DOUBLE-SIDED POCKET STONE

A double-sided fine/coarse pocket stone ideal for router cutters, turning tools and all hand tools. Supplied in a wallet.

Grade	Grit	Micron
◆ Fine	600	25
◆ Coarse	340	45

DWS/P3/FC £12.50

Size: 87mm x 25mm x 1.5mm



3" DOUBLE-SIDED CREDIT CARD STONE

A general purpose double-sided fine/coarse credit card size stone. Ideal for fluted, small and shaped router cutters, sawblades, chisels, general joinery and turning tools. Supplied in a wallet.

Grade	Grit	Micron
◆ Fine	600	25
◆ Coarse	340	45

DWS/CC/FC £19.50

Size: 85mm x 50mm x 0.8mm



NEW

3" DOUBLE-SIDED CARVERS STONE

A double-sided combination of two grades of fine grit designed for carvers and precision honing for keenest edge. Supplied in a wallet.

Grade	Grit	Micron
◆◆ Fine	1000	15
◆ Fine	600	25

DWS/CS/FF £21.50

Size: 85mm x 50mm x 1.5mm



5" DOUBLE-SIDED POCKET STONE

A double-sided fine/coarse 5" pocket stone. Ideal for router cutters, sawblades, chisels, knives, domestic and garden tools.

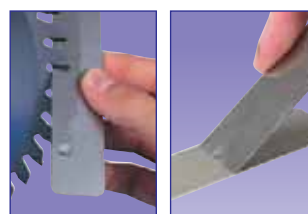
Grade	Grit	Micron
◆ Fine	600	25
◆ Coarse	340	45

DWS/PP5/FC £22.50

Size: 127mm x 27mm x 1.5mm, supplied in plastic wallet.

DWS/P5/FC £24.50

Size: 127mm x 27mm x 1.5mm, supplied with a fabric tool holder and cleaning block.



Monocrystalline Diamond



Shatter-resistant, exceptionally durable, electroplated onto nickel.

Polycrystalline Diamond



Shatters easily, wears quickly, usually glued (impregnated) onto the base.

Types of Diamond

Trend: Monocrystalline Diamond is a single structure which does not break with use. It has an exceptional lifespan. Diamond is set in nickel and then electroplated onto the precision ground surface material.

Some other Brands: Polycrystalline diamond is a fragmented compound that breaks and wears away quickly. Usually these are impregnated (glued) into the surface.

A continual diamond surface prevents "snagging" in holes when sharpening smaller tooling as well as giving 50% more diamond per square inch.

PRECISION BENCH STONES & KITS

PRECISION
FLAT
SUBSTRATE

A range of precision double-sided bench stones. Substrate pre-ground to +/- 0.0005" flatness. Coarse grade suitable for flattening, re-honing, HSS, re-shaping & general joinery. Fine grade gives a razor edge in seconds, suitable for carving tools, cabinetmaking, all carbide tooling & all finishing work.

NEW IMPROVED

Now with solid fine side

CLASSIC PROFESSIONAL DIAMOND 8" X 3" WORKSHOP DOUBLE-SIDED STONE

The 1000 grit fine surface has a continual diamond surface for smooth precise honing for all carving & cabinet making tools. The 300 grit coarse surface has unique clearance channels which assist in the dispersion of lubricants & residue from the tool & increases the speed of cut. Suitable for re-shaping, general joinery & heavy duty work. Ideal for carbide tooling, Woodturning inserts & carbide tips. Use with Trend lapping fluid to prevent rusting & clogging. Grit sizes clearly marked on each surface. Supplied with fabric tool holder, cleaning block and non-slip mat.



Grade	Grit	Micron
♦♦ Fine	1000	15
♦ Coarse	300	50

DWS/CP8/FC £79.50

Size: 203mm x 75mm x 8mm

NEW

6" X 2" DOUBLE-SIDED WORKSHOP BENCH STONE

Ideal size for all Turners and Woodcarvers. Fine finish achieves a razor edge suitable for all carving tools. Ideal for carbide tooling including Woodturning inserts & carbide tips. Grit sizes clearly marked on each surface. Use with lapping fluid to prevent rusting, clogging and assists in keeping tooling clean. Supplied with non-slip mat, cleaning block and wallet.



Grade	Grit	Micron
♦♦ Fine	1000	15
♦ Coarse	300	50

DWS/W6/FC £39.50

Size: 152mm x 50mm x 8mm

7" X 2-1/2" DOUBLE-SIDED BENCH STONE

A double-sided fine/coarse 2-1/2" wide bench stone. Use for plane irons and chisels. Precision flatness enables sharpening of Euro block knives. Supplied with a fabric tool holder, cleaning block and non-slip mat.



Grade	Grit	Micron
♦♦ Fine	1000	15
♦ Coarse	300	50

DWS/B7/FC £59.50

Size: 178mm x 63.5mm x 9.5mm

8" X 3" SINGLE-SIDED GRINDING STONE

Single-sided workshop stone with precision ground substrate. Fix and restore a damaged edge on chisels, plane irons etc. Fast and clean stock removal. Supplied with fabric tool holder, non-slip mat and cleaning block.



DWS/W8/X £59.50

Grade	Grit	Micron
♦ Extra coarse	220	75

Size: 203mm x 76mm x 6.3mm

DIAMOND WHETSTONE KIT

A diamond whetstone kit comprising the 7" x 2-1/2" bench stone, fabric tool holder, heavy-duty bench holder, credit card stone and lapping fluid. Suitable for sharpening a wide variety of tools.

Grade	Grit	Micron
♦♦ Fine	1000	15
♦ Coarse	300	50

DWS/KIT/A £87.50

Includes:

- DWS/B7/FC 7" x 2.5" bench stone in pouch
- DWS/CC/FC Credit card stone
- *DWS/LF/100 Lapping fluid
- DWS/BH/B7 Bench holder
- DWS/CB/A Cleaning block
- DWS/TH/B7 Tool pouch
- DWS/NM/B7 Non-slip mat



DIAMOND WHETSTONE HONING & POLISHING KIT

8" x 3" wide Classic Professional double-sided diamond stone. Ideal for chisels, plane blades and all hand tools. Honing guide ensures correct angles are maintained. Honing paste and leather strop gives a highly polished finish.

Grade	Grit	Micron
♦♦ Fine	1000	15
♦ Coarse	300	50

DWS/KIT/B £112.00

Includes:

- DWS/CP8/FC 8" x 3" bench stone in pouch
- DWS/CB/A Cleaning block
- DWS/NM/8 Non-slip mat
- DWS/HG/SET Honing guide set
- DWS/LF/100 Lapping fluid *
- DWS/HP/KIT Honing paste & strop



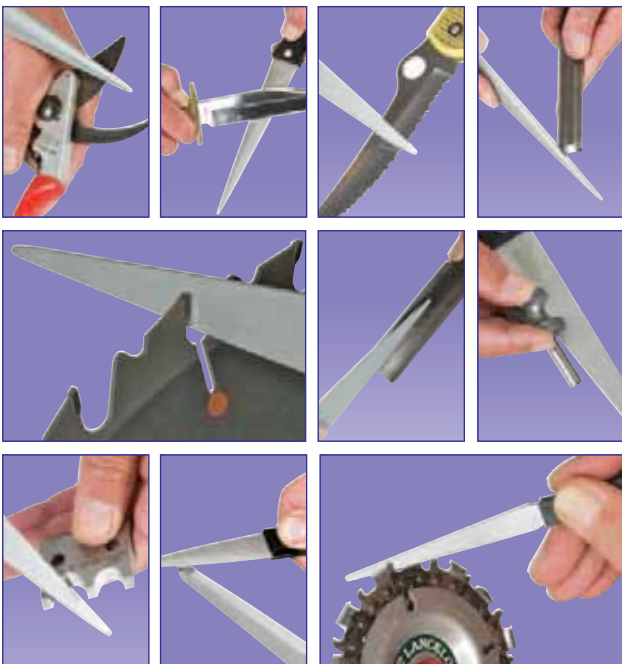
DIAMOND FILES & STEELS



For use on carving, turning and shaped tools, metals, plastics, wood and Carbide Tipped tools. For domestic, garden and kitchen applications.

DIAMOND TAPER FILES

Unique versatile half round/flat tapered file suitable for woodworking, gardening and domestic tooling. Ideal for woodturning tools. Monocrystalline diamond allows fast, clean stock removal. Precision made with flat top and convex back blade.

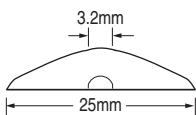


6" DIAMOND TAPER FILE

Exceptionally versatile multi-purpose sharpening tool. Size: 270mm overall length with 150mm diamond coverage. Thickness 1.8mm to 4.3mm.

Grade	Grit	Micron
◆ Fine	600	25

DWS/TF6/F £24.50

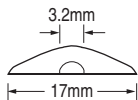


3" DIAMOND TAPER FILE

Designed for woodturning and carving tools. Sharpens Carbide Tipped tooling in seconds. Size: 180mm overall length with 75mm diamond coverage. Thickness 2.5mm to 1.5mm.

Grade	Grit	Micron
◆ Fine	400	35

DWS/TF3/F £22.50



3" DIAMOND MINI TAPER FILE

Suitable for woodturning, carving, Carbide Tips. Unique size allows access to all difficult sharpening problems. Size: 150mm overall length with 75mm diamond coverage. Thickness 3mm to 1.8mm.

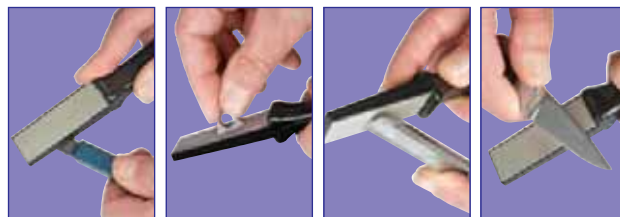
Grade	Grit	Micron
◆ Fine	600	25

DWS/TF3M/F £19.50



DIAMOND MACHINIST DOUBLE-SIDED FLAT FILE

A 60mm (2- 3/8") long double-sided machinist file with ABS handle. Unique & versatile, this tool is extremely durable with an exceptional life span. Used for engineering, woodturning, carving, Carbide Tipped & HSS.



Grade	Grit	Micron
◆ Fine	600	25
◆ Coarse	300	50

DWS/MF/FC £22.50

Size: 178mm overall length, diamond width 20mm on 22mm wide base. Thickness 6.35mm to 10mm.



NEEDLE FILE SET

Four pack of needle files for carving tools, small tools and removing welds. Use to file metals, plastics and wood. As used in the British aerospace industry.

End diagrams below are shown actual size.

- Flat
- Half round/taper/flat
- Triangular/taper
- Round/taper

Grade	Grit	Micron
◆ Fine	600	25

DWS/NFPK/F £22.50

Size: 160mm overall length with 75mm diamond length.



10" & 12" DIAMOND STEEL

Sharpens all blunt knives easily in seconds with little pressure. Ideal for domestic, butchery, catering and fishing with an exceptional life span. Stainless steel core electroplated with diamond surface and polycarbonate handle. Thickness 10mm to 6.35mm.

Grade	Grit	Micron
◆ Fine	600	25

DWS/DS10/F
£27.50

Size: 10" (254mm)

DWS/DS12/F
£29.50

Size: 12" (305mm)



DIAMOND PEN FILE ROUND/TAPER

Multi-purpose versatile pen file with round/taper profile. Suitable for use on turning & carving tools, shaped tools & profiles. Also for woodworking, gardening & home use. Unscrew from body which then becomes a handle.

Grade	Grit	Micron
◆ Fine	600	25



DWS/PFR/F _ £19.50

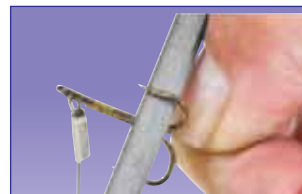
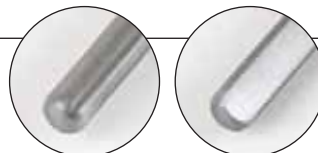
Size: 143 x 11.3mm, file length 93mm x 5.5mm to 4mm diameter.



OUTDOORSMAN DIAMOND PEN FILE ROUND/FLAT

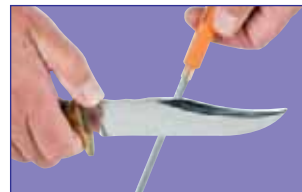
Half round diamond pen file for fish hook sharpening & de-barring. Parallel barrel with a flat and v-groove surface area. Sharpens small tools, knives & fish hooks. Outer body becomes handle.

Grade	Grit	Micron
◆ Fine	600	25



DWS/PFF/F+ _ £22.50

Size: 95 x 5.5mm, file length 95mm x 5.5mm diameter.



DIAMOND ACCESSORIES

DIAMOND STONE HONING GUIDE

Side clamping the tool in the guide ensures that it is set square to the sharpening surface. Ensure correct angle is maintained on bevel edge chisels and plane irons when used with diamond whetstone. Precision roller with alloy body which self-centres. Clamps chisels from 10mm (3/8") to 60.3mm (2-3/8"). The unique setting device is preset for 25°, 30°, 35° and 40° angles. Use with bevel edge chisels only. Positive location for roller and blade. Adjustable stop for setting blade angle. Use with bench stones or workshop stones.



DWS/HG/SET _ £40.39

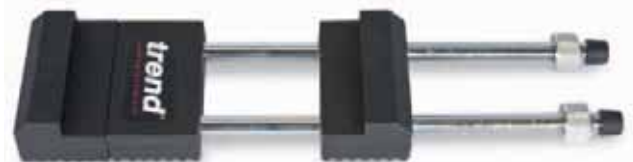


HEAVY DUTY BENCH HOLDER

Adjustable to clamp 6" to 8" bench stones securely, (will also accept most oil stones up to 8"). Central rubber block provides extra support.



DWS/BH/B7 _ £16.71



DIAMOND ABRASIVE LAPPING FLUID*

Suitable for use with all quality diamond abrasive products. Use instead of water to reduce the threat of rusting by 95%. Reduces possibility of clogging & improves diamond performance. Designed & used in the engineering industry for diamond abrasives for over thirty years.



DWS/LF/100* _ £7.50

100ml

DWS/LF/250* _ £15.50

250ml

DWS/LF/500* _ £22.50

500ml



DIAMOND HONING PASTE & STROP

Kit for applying a polished finish to chisels and plane irons. Used to give a highly polished finish to a sharpened cutting edge. Includes 100gm honing paste bar & leather strop.



DWS/HP/KIT _ £14.04

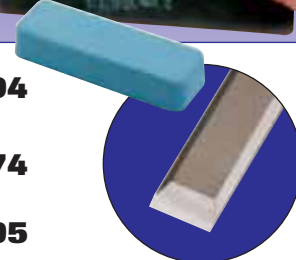
Spares

DWS/HP/100 _ £9.74

100gm Honing Paste

DWS/HP/LS _ £5.95

Leather Strop



Non-slip Mat

DWS/NM/B7 _ £2.15

For 7" & 8" bench stone

Cleaning Block

DWS/CB/A _ £1.64

For all stones

Fabric Tool Holders

DWS/TH/P5 _ £4.31

For 5" pocket stone

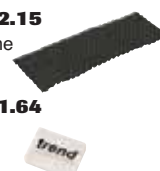
DWS/TH/B7 _ £4.31

For 7" bench stone

Fabric Pouch

DWS/FP/8 _ £10.76

For 8" worktop stone



NEW CRAFTPRO DIAMOND SHARPENING

Our new range of diamond sharpening products for sharpening, deburring or honing a wide range of tools.

- Monocrystalline diamond for fast clean stock removal.
- Double sided for coarse sharpening and fine honing.
- Fast, easy to use, durable and versatile.
- The use of Trend Lapping Fluid is recommended.
- Fine grade used for cabinet making and carving tools.
- Fine finish refines the cutting edge of all hand tools, spindle knives, chisels and plane irons.
- Coarse grade for carpentry and joinery, rapidly fixes or restores damaged or blunt tools.
- Achieves a razor sharp edge in seconds.



3" DOUBLE-SIDED CREDIT CARD STONE

A double-sided fine/coarse credit card size stone. Ideal for fluted, small and shaped router bits, woodturning and carving tools.

Supplied in a wallet.



CR/DWS/CC/FC £9.90

Size: 82mm x 50mm x 0.8mm

	Grade	Grit	Micron
◆	Fine	600	25
◆	Coarse	360	40

4" DOUBLE-SIDED STONE WITH FOLDING HANDLE

Folding ABS plastic handle to protect diamond surface. For sawblades, chisels and knives. Oval hole design to collect and hold metal filings. Use with lapping fluid.



CR/DWS/F4/FC £14.90

Size: 89mm x 20mm x 6mm

	Grade	Grit	Micron
◆	Fine	600	25
◆	Coarse	360	40

6" X 2-3/8" DOUBLE-SIDED BENCH STONE

For plane irons and chisels. Plastic base with non-slip feet and cover. Fine side has oval hole design to collect and hold metal filings with clear diamond area for small tools. Solid diamond on coarse side. Supplied in plastic case.



CR/DWS/B6/FC £29.90

Size: 152mm x 61mm x 6mm

	Grade	Grit	Micron
◆	Fine	600	25
◆	Coarse	360	40



Fine ◆



Coarse ◆

Lapping Fluid

See page 203 for details



Ref. _____ DWS/LF/100
Ref. _____ DWS/LF/250
Ref. _____ DWS/LF/500

Fast Track System

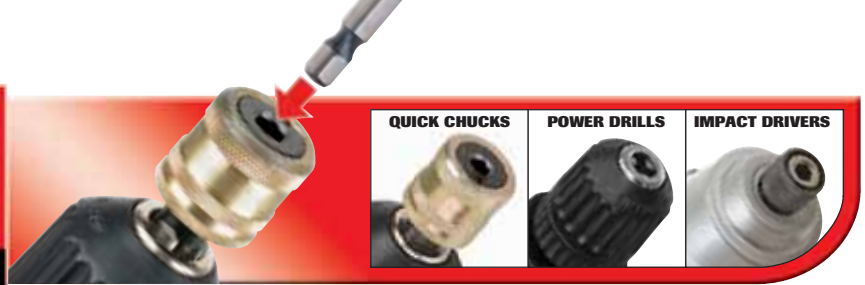


See page 199 for details

Ref. _____ FTS/KIT

Trend Snappy

The Quick Release Drill System



NEW METRIC DRILL SIZES

DRILL COUNTERSINK WITH ROTATING DEPTH STOP



208



NEW

TCT

8 PIECE MASONRY DRILL SET

211



NEW

DRILL SAW



211



NEW

SDS PLUS SCREWDRIVER BIT HOLDER

213

QUICK CHUCKS & HAND-DRIVER



206

DRILL BITS & COUNTERBORES



207

COUNTERSINKS & KEYLESS CHUCK



208

PLUG CUTTERS & DRILL BIT GUIDE



209

MACHINE BITS



209

FLAT BITS & FORSTNERS



210

AUGERS



210

MASONRY DRILLS & GLASS DRILLS



211

WOOD SAW SET



211

RTA STEPPED DRILLS



211

WIRE BRUSH



212

MAGNETIC NUT DRIVERS & ADAPTERS



212

STEP REAMERS



212

STEPPED & TAPERED DRILLS



212

DE-BURRING COUNTERSINKS



212

6MM SHANK ADAPTER



212

SCREWDRIVER BIT HOLDERS & SCREWDRIVER BITS



213 - 215

TOOL HOLDERS



216

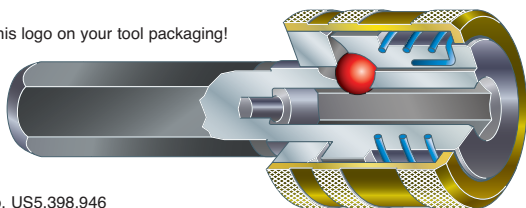
Snappy

The Quick Release Drill System

- The most effective way to increase productivity for drilling & fixing.
- For use with power drills & screwdrivers & compatible with direct drive 1/4" hex shank power bits.
- The spring-loaded Quick Chuck fitted to a drill, enables the quick change range of tooling to be interchanged quickly.
- The most comprehensive range of Quick Change tooling on the market.

HOW DOES THE QUICK CHUCK WORK?

Look for this logo on your tool packaging!



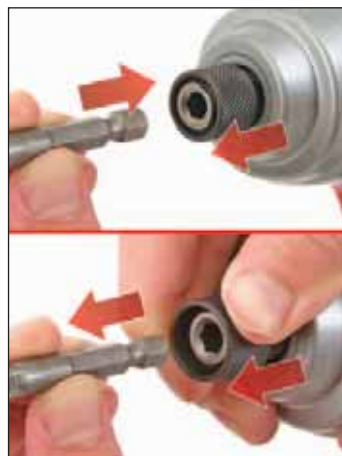
Patent No. US5,398,946



USING QUICK CHUCK IN A DRILL

The Quick Chuck is fitted into a drill, with a standard 3/8" key or keyless chuck. Six flats on the shank ensure precise location in the chuck. Any direct drive 1/4" hex bits, can then 'snap' into the Quick Chuck and are held positively in place. A spring-loaded outer sleeve in the Quick Chuck makes it easy to remove attachments.

QUICK CHANGE TOOLS



PLACING TOOLS DIRECT INTO IMPACT DRIVER CHUCK

Quick change hex shank tools will fit the chuck of an impact driver directly.



PLACING TOOLS DIRECT INTO A DRILL CHUCK

The hex shank can also be fitted directly into keyed and keyless chucks.

QUICK CHUCKS

STANDARD QUICK CHUCK

The Quick Chuck is fitted into a standard 3/8" key or keyless chuck. Quick Change hex shank attachments or any direct drive 1/4" hex bits can then 'snap' in effortlessly. Six flats on the shank ensure precise location in the chuck. A sprung-loaded outer sleeve makes it easy to remove attachments.

SNAP/QC _____ **£10.23**

SDS PLUS SHANK QUICK CHUCK

For SDS+ plus drills. Hammer action must be switched off when used.

SNAP/QCSDS _____ **£14.21**



YANKEE® SHANK QUICK CHUCK

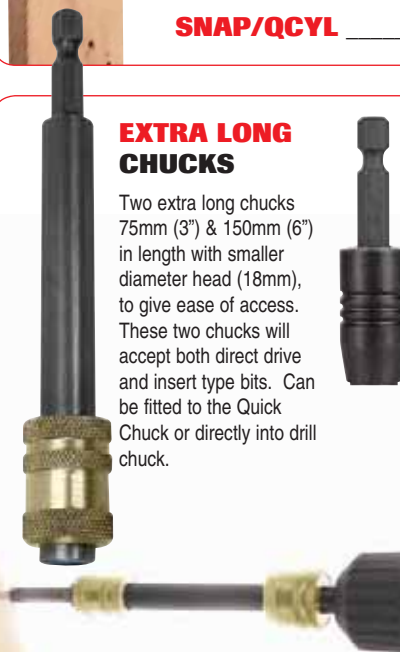
For 5/16" No. 131A Yankee® Spiral ratchet screwdrivers (large). The Quick Chuck replaces a standard bit and then enables Snappy tools to be used.



SNAP/QCYL _____ **£14.21**

EXTRA LONG CHUCKS

Two extra long chucks 75mm (3") & 150mm (6") in length with smaller diameter head (18mm), to give ease of access. These two chucks will accept both direct drive and insert type bits. Can be fitted to the Quick Chuck or directly into drill chuck.



SNAP/QC3 (75mm) _____ **£11.31**

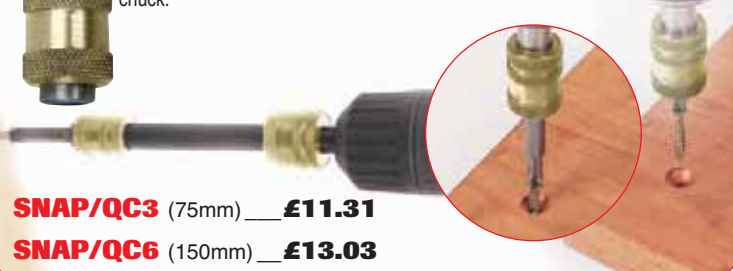
SNAP/QC6 (150mm) _____ **£13.03**

IMPROVED DESIGN WITH SMALLER BODY DIAMETER

SNAPPY MAGNET QUICK CHUCK

15mm in diameter with magnetic 60mm long chuck which accepts hex shank fitting and Insert screwdriver bits. (Magnet will hold wood screws when used with insert bits.)

SNAP/QCM **£13.22**



HAND-DRIVER

This Quick Chuck with sturdy plastic handle, allows the use of hex shank direct drive tools. Supplied with a magnetic screwdriver holder and No. 2 Pozzi® bit.

SNAP/HAND/1 _____ **£10.23**

HAND DRIVER SET

Comprises a hand driver and a 31 piece bit set.

SNAP/DRV/SET _____ **£16.47**



DRILLS & COUNTERBORES

DRILL BITS

These HSS drill bits are gripped by a spring steel collet into the hex shaft. The hex shanks snap into the Quick Chuck.

7 Piece Drill Sets

Product Ref.	Price
SNAP/D/SET (Imperial)	£21.50
SNAP/D/SET/2 (Metric)	£21.50

Individual Drills

Drill Size	Product Ref.	Price
1/16" (1.6mm)	SNAP/D/2	£3.64
3/32" (2.5mm)	SNAP/D/3	£3.64
1/8" (3.2mm)	SNAP/D/4	£3.64
5/32" (3.96mm)	SNAP/D/5	£3.64
3/16" (4.8mm)	SNAP/D/6	£3.75
7/32" (5.5mm)	SNAP/D/7	£4.31
1/4" (6.35mm)	SNAP/D/8	£4.31
1mm	SNAP/D/1MM	£3.64
2mm	SNAP/D/2MM	£3.64
3mm	SNAP/D/3MM	£3.64
4mm	SNAP/D/4MM	£3.64
5mm	SNAP/D/5MM	£3.64
6mm	SNAP/D/6MM	£3.75
7mm	SNAP/D/7MM	£4.53

HEX PROTECTOR

The hex collar (as supplied in the sets) enables drills to be removed with two spanners and is available separately.



SNAP/HP £2.05

HEX DRILL BIT SET 16 PIECE

Hex shank drill bit set in fabric tool holder for drilling wood, plastics and metals.

- Eight HSS fully ground TiN coated twist drill bits, sizes 2, 2.5, 3, 4, 5, 6, 7 and 8mm for wood, metal and plastic.
- Eight carbon steel dowel (Brad point) roll fluted drill bits, sizes 3, 4, 5, 6, 7, 8, 9 and 10mm for deep boring of wood.
- Unique tool holder includes removable inner section with Velcro® elasticated cartridges to accept an extra 8 hex power drive shanks tools and 8 insert bits.



Folded holder with front pocket and hanging hole.



Belt loop and hanging loop/carry strap with quick release buckle.



Removable inner section

SNAP/HD1/SET £19.37

Spare Empty Holder

SNAP/TH/A £10.23
Removable inner section and removable elasticated cartridges. Accepts twenty four 150mm bits and eight insert bits. Size: 123mm x 170mm



HEX DRILL 7 PIECE SET

A set of seven quick change hex shank through hole drills for drilling timber, diameters 1.5mm, 2mm, 2.5mm, 3mm, 4mm, 5mm & 6mm. Supplied in a storage tube.

SNAP/HD/SET £8.51

TAPERED DRILLS

A range of HSS tapered drills for use with drill adapters and drill countersinks. Drills pilot and tapered clearance holes for wood screws in one operation. Drill sizes range from 2.0mm - 6.3mm. Replaces the standard drill bits.

Drill Size	Product Ref.	Price
2mm (5/64")	WP-SNAP/DT/20	£1.51
2.5mm (3/32")	WP-SNAP/DT/24	£1.51
2.8mm (7/64")	WP-SNAP/DT/28	£2.05
3.2mm (1/8")	WP-SNAP/DT/32	£2.05
3.5mm (9/64")	WP-SNAP/DT/36	£2.05
4mm	WP-SNAP/DT/40	£2.05
4.8mm (3/16")	WP-SNAP/DT/48	£2.58
6.3mm (1/4")	WP-SNAP/DT/63	£3.23

TCT

TCT COUNTERBORES

Five sizes of counterbore with a slow spiral drill fitted. Tungsten Carbide Tipped for use in abrasive materials.

Drill Dia.	C/Bore Dia.	Product Ref.	Price
4mm	9.5mm	SNAP/CB/1TC	£15.28
4.75mm	9.5mm	SNAP/CB/2TC	£15.28
4.75mm	12.7mm	SNAP/CB/3TC	£15.83
6.35mm	12.7mm	SNAP/CB/4TC	£16.47
6.35mm	16.0mm	SNAP/CB/5TC	£17.55

Spare Drills

Drill Dia.	Product Ref.	Price
4mm	WP-SNAP/D/4C	£2.05
4.75mm	WP-SNAP/D/47C	£2.58
6.35mm	WP-SNAP/D/63C	£3.13

DEPTH STOP

Adjustable depth stops to fit Quick Change Drill Countersinks. Two sizes offered 3/8" (for SNAP/CS/4-10) and 1/2" (for SNAP/CS/12) diameter. Supplied with hex key.

Not suitable for metric set.

Product Ref.	Price
SNAP/DS/38	£2.70
SNAP/DS/12	£2.70

COUNTERSINKS & KEYLESS CHUCK



HSS

DRILL COUNTERSINKS 5 Piece Countersink Set HSS

Heat treated tool steel countersinks with HSS drills. They are adjustable for different length screws and can produce a counterbored hole. They are available in five screw sizes. The drills produce pilot holes only. Comprises 5/64", 3/32", 7/64", 1/8" and 9/64" drill bits.

SNAP/CS/SET £21.50

Individual Drill Countersinks Imperial size

Drill Dia. mm	Screw No. S/W	CB H/W	Ømm	Product Ref.	Price
2 (5/64")	- 4	9.5		SNAP/CS/4	£5.29
2.5 (3/32")	6 -	9.5		SNAP/CS/6	£5.29
2.75 (7/64")	8 6	9.5		SNAP/CS/8	£5.29
3.25 (1/8")	10 8	9.5		SNAP/CS/10	£5.29
3.5 (9/64")	12 10	12.7		SNAP/CS/12	£5.29

● ● Denotes suitable plug cutter size. See Plug Cutters.

Spare Imperial Drill Ten Packs

Supplied in a storage tube.

Drill Size	Product Ref.	Price
2mm (5/64")	SNAP/DB564/10	£10.23
2.5mm (3/32")	SNAP/DB332/10	£10.23
2.75mm (7/64")	SNAP/DB764/10	£10.23
3.25mm (1/8")	SNAP/DB18/10	£12.48
3.5mm (9/64")	SNAP/DB964/10	£12.48
2 x each size	SNAP/DB/PK1	£10.23

Spare Imperial Drill Bits Individual

Drill Size	Product Ref.	Price
2mm (5/64")	WP-SNAP/D/564	£1.51
2.5mm (3/32")	WP-SNAP/D/332	£1.51
2.75mm (7/64")	WP-SNAP/D/764	£1.51
3.25mm (1/8")	WP-SNAP/D/18	£1.51
3.5mm (9/64")	WP-SNAP/D/964	£1.51
Set Screw	WP-SNAP/GSW/1	£0.86

Plug Cutters
See page 209 for full details.

TCT

DRILL COUNTERSINKS 5 Piece Countersink Set TCT

Tungsten Carbide Tipped version of the drill countersink sets with adjustable HSS drill. These tools can be used in abrasive materials such as laminated chipboard. The drills produce pilot holes only and can produce a counterbored hole. The imperial sizes comprise 5/64", 3/32", 7/64", 1/8" and 9/64" drill bits.

SNAP/CSTC/SET £48.65

Individual Drill Countersinks Imperial size

Drill Dia. mm	Screw No. S/W	CB H/W	Ømm	Product Ref.	Price
2 (5/64")	- 4	9.5		SNAP/CS/4TC	£10.23
2.5 (3/32")	6 -	9.5		SNAP/CS/6TC	£10.23
2.75 (7/64")	8 6	9.5		SNAP/CS/8TC	£10.23
3.25 (1/8")	10 8	9.5		SNAP/CS/10TC	£10.23
3.5 (9/64")	12 10	12.7		SNAP/CS/12TC	£10.23

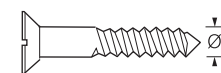
Metric size

Drill Dia. mm	Screw No. S/W	H/W	Product Ref.	Price
3	5mm	4mm	SNAP/CS/3MMTC	£11.31
4	M4*	M4*	SNAP/CS/4MMTC	£11.31
5	M5*	M5*	SNAP/CS/5MMTC	£16.47
6	M6*	M6*	SNAP/CS/6MMTC	£16.47

* Clearance hole for machine screw

SCREW SIZES

No. 6	= 3.5mmØ
No. 8	= 4mmØ
No. 10	= 5mmØ
No. 12	= 5.5mmØ



HOLE COUNTERSINK

Single flute 82 degree countersink for countersinking holes in wood and manmade boards.

SNAP/CSK/1 £10.23

NEW METRIC DRILL SIZES

DRILL COUNTERSINK WITH ROTATING DEPTH STOP

TCT

Tungsten Carbide Tipped countersink with drill and adjustable non-marring rotating depth stop.

Drill countersink with adjustable short series drill bits. Three sizes for No 8, 10 and 12 screw sizes (in softwood). Tungsten Carbide Tipped for longer life on abrasive materials.

Drill Size	CBØ	Product Ref.	Price
2.8mm (7/64")	9.5mm	SNAP/CSDS/8TC	£17.76
3.2mm (1/8")	9.5mm	SNAP/CSDS/10TC	£17.76
3.6mm (9/64")	12.7mm	SNAP/CSDS/12TC	£17.76
4mm	10.0mm	SNAP/CSDS/4MMT	£17.33
5mm	12.7mm	SNAP/CSDS/5MMT	£22.55
6mm	12.7mm	SNAP/CSDS/6MMT	£22.00

Spare Drill Bits Individual

Drill Size	Product Ref.	Price
2.8mm (7/64")	WP-SNAP/D/764S	£2.70
3.2mm (1/8")	WP-SNAP/D/18S	£2.70
3.6mm (9/64")	WP-SNAP/D/964S	£2.70
4mm	WP-SNAP/D/4MS	£2.63
5mm	WP-SNAP/D/5MS	£2.63
6mm	WP-SNAP/D/6MS	£2.63

● ● Denotes suitable plug cutter size. See Plug Cutters.

TRADESMAN SETS

These three sets incorporate one of each of the four main lines and are designed for a specific screw size. Each set comprises a Quick Chuck, Drill/Countersink, No. 2 Pozzi® Bit and Drill Bit Guide.

Screw Size	Product Ref.	Price
No. 6	SNAP/NO6/SET	£25.51
No. 8	SNAP/NO8/SET	£25.51
No. 10	SNAP/NO10/SET	£25.51

HEX SHANK KEYLESS CHUCK

For use in Quick Chucks or impact drivers. Has a clamping capacity of 0.8mm (1/32") to 6mm (1/4"). Enhanced gripping power when compared to traditional key type drill chucks. Lightweight with plastic body.

SNAP/HKLC/6 £13.56

PLUG, DRILL BIT GUIDES & M/C BITS



STANDARD PLUG CUTTERS

Made from Tool Steel for cutting plugs in wood in two sizes: 3/8" (9.5mm) and 1/2" (12.7mm) to suit Quick Change Drill Countersinks. Recommended for use with a pillar drill.

Plug Size	Product Ref.	Price
9.5mm (3/8")	SNAP/PC/38	£10.23 ●
12.7mm (1/2")	SNAP/PC/12	£13.03 ●



TUBE PLUG CUTTERS

Made from Tool Steel they allow longer plugs to be drilled. Plugs are parallel sided. Recommended for use with a pillar drill.

Plug Size	Product Ref.	Price
8mm	SNAP/PC/8T	£14.21
9.5mm (3/8")	SNAP/PC/95T	£14.21 ●
10mm	SNAP/PC/10T	£14.21
12mm	SNAP/PC/12T	£16.47
12.7mm (1/2")	SNAP/PC/127T	£16.47 ●
15.9mm (5/8")	SNAP/PC/16T	£22.07

Drill Countersinks
See page 208 for details.

STANDARD PLUG CUTTER SETS

Plug cutter sets for particular screw sizes. Each set comprises Quick Chuck, Drill/Countersink, Pozidriv Screwdriver bit and standard Plug Cutter.

Screw Size	Csk Size	Plug Cutter Size	Bit Size	Product Ref.	Price
No. 6	2.5	9.5	No.2	SNAP/PC6/SET	£26.59
No. 8	2.75	9.5	No.2	SNAP/PC8/SET	£26.59
No. 10	3.2	9.5	No.2	SNAP/PC10/SET	£26.59
No. 12	3.5	12.7	No.3	SNAP/PC12/SET	£29.39



DRILL BIT GUIDES

Self-centring drills for the accurate drilling of pilot holes for fittings such as hinges to ensure exact alignment. They can be easily dismantled for cleaning and are supplied with a HSS drill bit.

DRILL BIT GUIDE SET

Set comprising a Quick Chuck and the three sizes of Drill Bit Guides 5/64", 7/64" and 9/64", for the accurate fitting of hinges.

SNAP/DBG/SET _____ **£34.55**

Drill Dia.	Screw	Product Ref.	Price
2mm (5/64")	No.6	SNAP/DBG/5	£8.51
2.75mm (7/64")	No.8	SNAP/DBG/7	£8.51
3.5mm (9/64")	No.10	SNAP/DBG/9	£8.51
4.36mm (11/64")	No.12	SNAP/DBG/12	£18.73



Spare Drills

Drill Dia.	Product Ref.	Price
2mm (5/64")	WP-SNAP/D/5L	£3.13
2.75mm (7/64")	WP-SNAP/D/7L	£3.13
3.5mm (9/64")	WP-SNAP/D/9L	£2.58
4.36mm (11/64")	WP-SNAP/D/11L	£4.52
Spring (for 5-9)	WP-SNAP/SPR/1	£1.51
Spring (for 12)	WP-SNAP/SPR/2	£2.58
Grub screw	WP-SNAP/GSW/1	£0.86

Spare Drills Five Pack

Drill Size	Product Ref.	Price
2mm (5/64")	SNAP/DB5L/5	£14.97
2.75mm (7/64")	SNAP/DB7L/5	£14.97
3.5mm (9/64")	SNAP/DB9L/5	£14.97
4.36mm (11/64")	SNAP/DB11L/5	£21.53

POCKET HOLE DRILL

A 9.5mm (3/8") diameter stepped high speed steel drill for use with Pocket Hole Jigs. Supplied with depth setting collar.

SNAP/PHD/95 _____ **£14.21**



Pocket Hole Jig

See page 183.

Ref. **PH/JIG**



SHELF SUPPORT DRILL BIT GUIDE 5MM

A Snappy shank lip and spur 5mm HSS drill bit guide, which when used with a template will allow 5mm diameter blind holes to be drilled for 5mm Shelf Supports. Guide diameter is 9.5mm (3/8").



SNAP/SS/5MM _____ **£24.32**

* Load capacity applies to four shelf supports being evenly distributed.

SHELF SUPPORTS

Metal (Glass) Shelf Support

SS/M5/12 (pack of 12)
With rubber sleeve (removable) for glass.
Pin=5mmØ x 16.6mmOL.

Brass Plated Shelf Support
SS/B5/12 (pack of 12) Load capacity*
100kg. Pin=5mmØ x 23mmOL.

Plastic Shelf Support

SS/P5/12 (pack of 12)
Load capacity* 100kg
For prices see page 158.

Spare 5mm Drill Bit
WP-SNAP/D/5S _____ **£9.04**

A template for drilling 32mm centre holes for 5mm diameter shelf supports. See page 158.



Ref. _____ **TEMP/SS/A**

TCT

TCT MACHINE BITS

Diameters 26mm, 35mm and 40mm are for drilling blind holes for circular hinges in kitchen and cabinet doors. The 15mm bit is designed to suit cam and dowel fixings. It is recommended that these bits are used in a drill stand.



Bit Dia.	Product Ref.	Price
15mm	SNAP/MB/15TC	£9.04
26mm	SNAP/MB/26TC	£10.76
35mm	SNAP/MB/35TC	£13.89
40mm	SNAP/MB/40TC	£14.21



FLAT BITS, FORSTNERS & AUGERS

FLAT BITS 152MM

Economical bits for cutting quick holes in timber. They have an 152mm overall length with centre point, back tapered cutting edge and ground chip breakers.

Drill Dia.	Product Ref.	Price
8mm	SNAP/FB/8	£2.91
10mm	SNAP/FB/10	£3.01
12mm	SNAP/FB/12	£3.44
13mm	SNAP/FB/13	£3.44
14mm	SNAP/FB/14	£3.44
16mm	SNAP/FB/16	£3.44
18mm	SNAP/FB/18	£3.44
19mm	SNAP/FB/19	£3.99
20mm	SNAP/FB/20	£3.99
22mm	SNAP/FB/22	£3.99
25mm	SNAP/FB/25	£3.99
28mm	SNAP/FB/28	£4.52
30mm	SNAP/FB/30	£4.52
32mm	SNAP/FB/32	£4.52
34mm	SNAP/FB/34	£5.06
35mm	SNAP/FB/35	£5.06
38mm	SNAP/FB/38	£5.06

3 Piece Set

Three piece set comprising a 16mm, 19mm and 25mm diameter Snappy Flat Bit.

SNAP/FB1/SET £10.76

5 PIECE EXTRA LONG FLAT BIT SET 300MM

A five piece extra long 300mm long flat bit set. Diameter sizes are 16.0mm, 18.0mm, 22.0mm, 25.0mm and 32.0mm.

**SNAP/FB2/SET+
£24.32**



FORSTNERS 80MM

High quality forged and ground carbon steel short Forstner bits for drilling accurate holes.

For use with the Quick Chuck. They will also drill overlapping holes.

They have an 80mm overall length.

5 Piece Boxed Forstner Set Sizes 15mm, 20mm, 25mm, 30mm & 35mm.

**SNAP/FS1/SET
£72.11**

Carry case available separately.

CASE/SNAP/3 £7.43



Bit Dia.	Product Ref.	Price
10mm	SNAP/FS/10	£10.23
12mm	SNAP/FS/12	£10.23
15mm	SNAP/FS/15	£11.31
16mm	SNAP/FS/16	£11.95
18mm	SNAP/FS/18	£11.95
20mm	SNAP/FS/20	£13.99
22mm	SNAP/FS/22	£12.48
24mm	SNAP/FS/24	£15.28
25mm	SNAP/FS/25	£15.61
26mm	SNAP/FS/26	£14.75
28mm	SNAP/FS/28	£15.28
30mm	SNAP/FS/30	£17.12
35mm	SNAP/FS/35	£17.12

FLAT BIT EXTENSION

300mm long extension for flat bits. Minimum diameter of flat bit that can be used is 16mm.

**SNAP/FB/EXT+
£8.51**



Double set screw fixing.

STUB AUGER BITS 105MM

Short series augers with 105mm overall length, ideal for drilling between joists. Made from high quality carbon steel with screw thread and single spur. They must only be used with torque control drills.

Bit Dia.	Product Ref.	Price
8mm	SNAP/SA/8	£3.99
10mm	SNAP/SA/10	£3.99
13mm	SNAP/SA/13	£4.52
16mm	SNAP/SA/16	£5.17
19mm	SNAP/SA/19	£5.17
20mm	SNAP/SA/20	£5.71
25mm	SNAP/SA/25	£6.79
32mm	SNAP/SA/32	£7.96

8 PIECE STUB AUGER BIT SET 105MM

Comprising 8mm, 10mm, 13mm, 16mm, 19mm, 20mm, 25mm and 32mm stub auger bits. Supplied in a fabric tool case.

SNAP/SA1/SET £33.91



AUGER BITS 155MM

Made from Carbon Steel and precision machined. Augers have a spiral point, single flute and an overall length of 155mm. They are ideal for quick, clean deep holes. They must only be used with torque control drills to prevent wrist injury.

Bit Dia.	Product Ref.	Price
6mm	SNAP/AB/6	£5.71
8mm	SNAP/AB/8	£5.71
10mm	SNAP/AB/10	£5.71
12mm	SNAP/AB/12	£7.96
13mm	SNAP/AB/13	£7.96
16mm	SNAP/AB/16	£8.51
19mm	SNAP/AB/19	£8.51
20mm	SNAP/AB/20	£9.04
22mm	SNAP/AB/22	£9.04
25mm	SNAP/AB/25	£9.69

INDIVIDUAL MASONRY DRILLS

Forged one-piece range of Tungsten Carbide Tipped masonry drills to suit wall plugs.

Flute	Drill Dia.	Length	Product Ref.	Price
	5mm	44mm	SNAP/MD/5	£3.13
	5.5mm	55mm	SNAP/MD/55	£3.23
	6mm	58mm	SNAP/MD/6	£3.13
	7mm	69mm	SNAP/MD/7	£3.13
	8mm	63mm	SNAP/MD/8	£3.13
	10mm	95mm	SNAP/MD/10	£4.31
	12mm	95mm	SNAP/MD/12	£4.31

4 PIECE MASONRY DRILL SET

Comprises drill sizes 5, 6, 7 and 8mm.

SNAP/MD1/SET _ £9.69

5 PIECE MASONRY DRILL BIT SET

With colour coded depth guides

Adjustable coloured depth bands help identify which wall plug to use and allow drilling depth to be gauged.

Yellow for 5mm diameter drill. No. 4, 6, 8, 10 (3mm to 4mm) screw.

Red/Orange for 5.5/6mm diameter masonry drill. Depending on screw size - No. 6, 8, 10 (3mm to 4mm) screw.

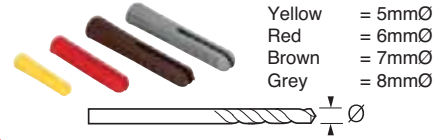
Brown for 7mm diameter masonry drill. No. 10, 12, 14 (4.5mm to 6mm) screw.

Grey for 8mm diameter masonry drill.

SNAP/MD2/SET _ £15.07



GENERAL WALL PLUG DRILL SIZES



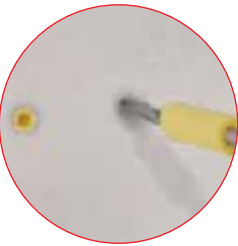
NEW 8 PIECE

8 PIECE MASONRY DRILL BIT SET

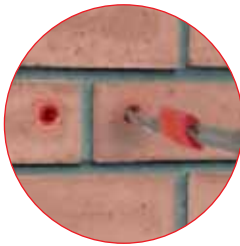
Milled one-piece Tungsten Carbide Tipped masonry drill set in tool holder. For building blocks, mortar and brickwork. Diameters 3mm, 4mm, 5mm, 5.5mm, 6mm, 6.35mm, 7mm and 8mm.

Supplied in tool holder which has Velcro® backed elasticated cartridges to allow layout flexibility.

SNAP/MD3/SET _ £19.48



For drilling into plaster walls and plasterboard.



For drilling into mortar and brickwork.



For drilling into building blocks.

STEPPED DRILLS for 'Ready-to-Assemble' bolts

Step drills with hardened cutting edges for furniture construction bolts. Two sizes offered to suit 5mm diameter and 7mm diameter bolts. For use in chipboard with minimum board thickness of 15mm. Supplied with HSS slow spiral drill. Stepped drills have diameters of 3.5/5.0/7.0 and 5.0/7.0/10.0 respectively.

For Bolts	Dia. mm	Product Ref.	Price
5mm	3.5/5.0/7.0	SNAP/RTA/5	£11.31
7mm	5.0/7.0/10.0	SNAP/RTA/7	£13.03

Depth stop collar accessory also available to give consistent depths of cut.

For SNAP/RTA/5	SNAP/RTA/DS5	£2.58
For SNAP/RTA/7	SNAP/RTA/DS7	£2.58

Spare Drills for RTA

For SNAP/RTA/5	WP-SNAP/D/35R	£2.05
For SNAP/RTA/7	WP-SNAP/D/5R	£2.58

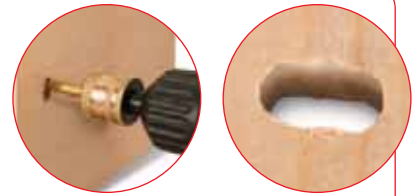


NEW

DRILL SAW

Solid one-piece HSS Quick Change shank drill saw. 6mm in diameter with 90mm overall length. Ideal for drilling a slot or opening up holes in wood, MDF and plywood.

SNAP/DSB/6 _ £5.90



WOOD HOLE SAW SET

High speed carbon steel seven piece wood saw set for use in timber and boards.

Six sizes of saw to give hole sizes of 32mm, 38mm, 44mm, 51mm, 57mm and 64mm diameters.

Drilling depth of up to 32mm.



SNAP/WS1/SET _ £13.00

Spare 6mm Drill Bit

WP-SNAP/D/6W _ £3.13

GLASS DRILLS

A range of eight TCT drills for use on glass, porcelain, tile and mirrors. Not for use on toughened glass. A coolant must be used.

Drill Dia.	Overall Length	Product Ref.	Price
3mm	53mm	SNAP/GD/3MM	£5.71
4mm	58mm	SNAP/GD/4MM	£5.71
5mm	63mm	SNAP/GD/5MM	£6.24
6mm	71mm	SNAP/GD/6MM	£6.24
7mm	89mm	SNAP/GD/7MM	£6.79
8mm	81mm	SNAP/GD/8MM	£6.79
10mm	95mm	SNAP/GD/10MM	£9.04
12mm	105mm	SNAP/GD/12MM	£10.23



SPECIALIST TOOLS



STEPPED DRILL

High speed steel stepped drill. 4mm to 12mm diameter in 2mm increments. For drilling holes in wood, sheet metal and plastic up to 5mm thick.

SNAP/SD/1 £24.32



TAPERED DRILLS

For drilling and enlarging holes in man-made boards and wood (up to 6mm thick) and in all metals and plastics (up to 2mm thick).

Enlargement	Product Ref.	Price
3mm to 7mm	SNAP/TD/1	£18.84
3mm to 14mm	SNAP/TD/2	£17.00



STEP REAMERS

Specially for use with Quick Change Taps fitted into torque control screwdrivers. Ideal for jig-making. One reamer suits 3 tap sizes.

For Tap Sizes	Product Ref.	Price
M3.5, M5 & M8	SNAP/SR/1	£21.53
M4, M6 & M10	SNAP/SR/2	£22.07

Taps

For use in torque control screwdrivers for threading metals and plastics when jig-making.

Tap Size	Product Ref.	Price
M3.5 x 0.6mm	SNAP/TAP/M35	£12.48
M4 x 0.7mm	SNAP/TAP/M4	£13.00
M5 x 0.8mm	SNAP/TAP/M5	£13.00
M6 x 1mm	SNAP/TAP/M6	£13.56
M8 x 1.25mm	SNAP/TAP/M8	£14.21
M10 x 1.5mm	SNAP/TAP/M10	£14.75

MAGNETIC NUT DRIVER

Ideal for bolts, this range of high quality magnetic nut drivers have an overall length of 65mm. The 1/4" and 5/16" A/F nut drivers are suitable for use with sheet metal screws.

A/F	Product Ref.	Price
5.5mm	SNAP/ND/55M	£7.43
6mm	SNAP/ND/6M	£7.43
7mm	SNAP/ND/7M	£7.43
8mm	SNAP/ND/8M	£7.43
10mm	SNAP/ND/10M	£8.51
13mm	SNAP/ND/13M	£10.23
1/4" (6.35mm)	SNAP/ND/635M	£8.51
5/16" (7.94mm)	SNAP/ND/794M	£8.51



A/F

NEW

5 PIECE NUT DRIVER SET

Comprising 5.5mm, 7mm, 8mm, 10mm and 13mm A/F magnetic nut drivers.

SNAP/ND/SET £29.90

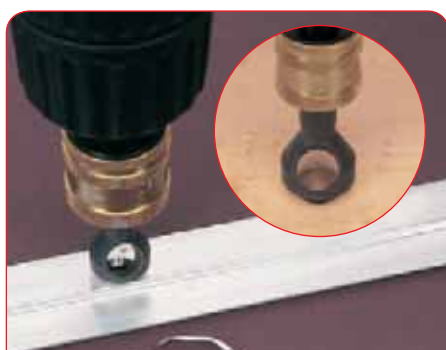


SQUARE DRIVE ADAPTER

Three sizes for 1/4", 1/2" and 3/8" square drives with ball locator.



A/F	Length	Product Ref.	Price
1/4"	50mm	SNAP/SDA/1	£5.71
3/8"	50mm	SNAP/SDA/2	£7.43
1/2"	50mm	SNAP/SDA/3	£8.51



DE-BURRING COUNTERSINKS

Two high speed steel de-burring countersinks for wood and plastic and de-burring holes in metal.

Enlargement	Product Ref.	Price
5mm to 13mm	SNAP/CSK/2	£25.51
7mm to 20mm	SNAP/CSK/3	£32.19

WIRE BRUSH

With 1/4" hex shank allowing rapid tool change. This 0.3mm steel wire brush tackles a wide range of abrasive jobs and is useful for getting into small awkward areas.



SNAP/WB/E20S+ £3.99
End type 20mm.

6MM SHANK ADAPTER

Adapt your existing tools to the Quick Change range. The adapter consists of a spring steel collet on a Quick Change shank. It enables 6mm shank tools to be converted and used with the Quick Chuck. Max. tool head dia. of 50mm. Pack of 5.



SNAP/ADP/6MM £3.99
Pack of 5.

SCREWDRIVER BIT HOLDERS

The Quick Release Drill System
trend
Snappy



MAGNETIC SCREWDRIVER BIT HOLDERS

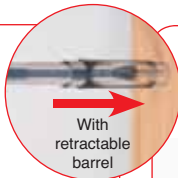
Magnetic screwdriver bit holder will hold screws onto 25mm insert bits. Retractable rubberised barrel ensures screwdriver bits do not jump out of screw head. Supplied with one Pozzi® bit.

SNAP/MSH _____ **£4.20**
(with No.2 Pozzi®)

NO. 12 MAGNETIC BIT HOLDER

A larger size magnetic bit holder for 25mm insert bits with retractable barrel. For use with screw sizes up to No.12. Supplied with one No.3 Pozzi® bit.

SNAP/MSH/12 **£5.38**



MAGNETIC SCREWDRIVER HOLDER

Designed to hold longer screws securely onto the screwdriver bit with an extra magnetic ring. Accepts 25mm insert bits and has an adjustable barrel. Supplied with one No.2 Pozzi® bit.

SNAP/MAG **£9.15**



LONG SERIES MAGNETIC BIT HOLDER 25MM

Extra long magnetic holders for 25mm insert bits. Body diameter 9.4mm. Ideal for awkward and hard to reach screws.

SNAP/BH/6 (150mm) **£10.66**

SNAP/BH/11 (278mm) **£13.03**

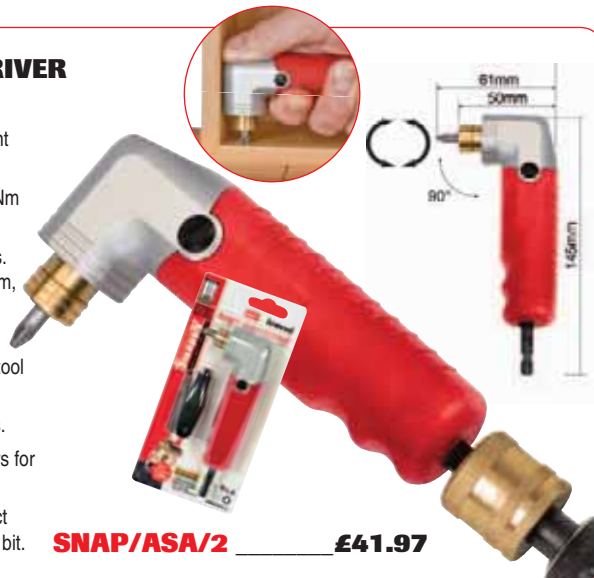
58MM MAGNETIC 25MM BIT HOLDER

Accepts 25mm insert bits. Quick and easy to use. Magnetic for bit retention.

SNAP/BH/58 (58mm) **£5.17**

90° ANGLE SCREWDRIVER ATTACHMENT

- 90° Angle screwdriver attachment allows access to tight corners.
- High load gears, max torque 60Nm and ergonomic handle.
- For use with impact screwdrivers. Max. 12V, with max. torque 80Nm, rotation 0-2000 RPM & 0-2500 impacts per minute.
- Quick Change Chuck to ensure tool is held securely.
- Use in cordless and corded drills.
- Heat treated steel precision gears for maximum torque.
- Includes No.2 Pozzi® 50mm direct drive power bit and 25mm insert bit.



SNAP/ASA/2 _____ **£41.97**

NEW

SDS PLUS SHANK MAGNETIC BIT HOLDER 25MM

Magnetic bit for SDS+ rotary drill with hammer action stop. 80mm overall length. Pull forward to lock/release insert bits. Accepts 25mm screwdriver bits.

SNAP/BH/SDS **£12.71**



FLIP OVER SCREWDRIVER SET

A four piece drill countersinking and screwdriving flip over set. Supplied with Quick Change shank for fitting into Quick Chuck and No. 2 Pozzi® insert bits.



Spare Parts

Description	Product Ref.	Price
Body only	WP-SNAP/FLIP	£4.52
No. 6 only	WP-SNAP/FL/6	£4.52
No. 8 only	WP-SNAP/FL/8	£4.52
No. 10 only	WP-SNAP/FL/10	£4.52
Drill Bit 3/32" for No. 6	WP-SNAP/D332F	£1.51
Drill Bit 7/64" for No. 8	WP-SNAP/D764F	£1.51
Drill Bit 1/8" for No. 10	WP-SNAP/D18F	£1.51
Plastic Case	CASE/SNAP/5	£4.85
Spare Screw (3pk)	WP-SNAP/GSW/2	£2.05

SNAP/FLIP/SET _____ **£16.69**

OFFLINE DRIVER

- Use drill next to walls.
- Drill and fixes in tight spaces.
- Outer sleeve rotates allowing secure positioning.
- Shaft swivels to 15° angle.
- Accepts both insert bits and direct drive bits.
- Includes No. 2 Pozzi® 50mm screwdriver bit.

SNAP/OFLD _____ **£10.23**



25MM SCREWDRIVER BITS



OPTIMUM HARDNESS WITH TIN COATING



POZI® INSERT BITS 25MM

25mm No.2 Pozi® bits. Titanium Nitride coated high grade tool steel for extra wear resistance.

Size Bits	Qty	Product Ref.	Price
Pozi® No. 0	3	SNAP/IPZ0/3	£3.13
Pozi® No. 1	10	SNAP/IPZ1/10	£7.95
Pozi® No. 2	10	SNAP/IPZ2/10	£7.95
Pozi® No. 2	20	SNAP/IPZ2/20	£14.50
Pozi® No. 3	10	SNAP/IPZ3/10	£7.95

PHILLIPS® INSERT BITS 25MM

25mm No. 2 Phillips® bits. Titanium Nitride coated high grade tool steel for extra wear resistance.

Size Bits	Qty	Product Ref.	Price
Phillips® No. 1	10	SNAP/PH1/10	£7.95
Phillips® No. 2	10	SNAP/PH2/10	£7.95
Phillips® No. 3	10	SNAP/PH3/10	£7.95



TORX® INSERT BIT 25MM

Pack of three same size Torx® 25mm long insert bits. 1/4" hex insert bit shank DIN3126 C6,3. High grade chrome-vanadium steel, through hardened to hardness HRC 59-61. Precision machined to exacting standards of accuracy.

Machine Screw	Qty	Product Ref.	Price
Torx® T5 for carbide inserts	3	SNAP/IT5/3	£3.99
Torx® T10 for M3	3	SNAP/IT10/3	£3.99
Torx® T15 for M3.5	3	SNAP/IT15/3	£3.99
Torx® T15 for M3.5	10	SNAP/IT15/10	£10.23
Torx® T20 for M4	3	SNAP/IT20/3	£3.99
Torx® T20 for M4	10	SNAP/IT20/10	£10.23
Torx® T25 for M5	3	SNAP/IT25/3	£3.99
Torx® T25 for M5	10	SNAP/IT25/10	£10.23
Torx® T27 for special screw	3	SNAP/IT27/3	£3.99
Torx® T30 for M6	3	SNAP/IT30/3	£3.99
Torx® T40 for M8 (csk)	3	SNAP/IT40/3	£3.99

NEW



POZI® NO.2 DIAMOND INSERT BITS 3 PACK 25MM

Torsion zone tips are Diamond and Sapphire particle coated. Coating provides optimum torque transfer and secure grip on screw head. Nickel coated, hi-grade chrome-vanadium through hardened.

SNAP/IPZ2D/3 £6.05



POZI® NO.2 INSERT BIT 25MM & BIT HOLDER

Set comprises ten standard No.2 Pozi bits & Quick Change bit holder. For No. 6, 8 & 10 screws. Round shaft bits to reduce breakage giving excellent torque transmission & extended life. Supplied in reusable storage case.



SNAP/IPZ2P/BH £9.00

NEW



SLOTTED INSERT BITS 25MM

Four popular sizes of slotted insert bits. Hi-grade chrome-vanadium through hardened for ultimate wear resistance.

Size Bits	Qty	Product Ref.	Price
4.5mm x 0.6mm	3	SNAP/IS45/3	£4.61
5.5mm x 0.8mm	3	SNAP/IS55/3	£4.61
6.5mm x 1.2mm	3	SNAP/IS65/3	£4.61
8mm x 1.6mm	3	SNAP/IS8/3	£4.61



25MM BIT SETS

MAGNETIC SCREWDRIVER BIT SETS

31 Piece Set

Comprises magnetic holder and 30 assorted 25mm screwdriver bits in a plastic case with belt clip. Includes 3 Pozi®, 3 Phillips®, 4 flats, 10 Torx®, 7 hex & 3 square bits.

SNAP/SB2/SET £13.03



7 Piece Set

Comprises magnetic holder and 6 assorted 25mm screwdriver bits in a plastic case/handle. Pozi® bits feature a unique torsion zone to prevent the possibility of breakage.

SNAP/SB1/SET £9.04



TORSION FLEX GROOVES

25MM DRYWALL BIT

DRYWALL PHILLIPS NO.2 INSERT BITS 2 PACK 25MM

A pack of two 25mm No. 2 Phillips insert bits with plastic depth stop for drywall. Plastic depth stop will not corrode/rust and will therefore not tear the drywall paper. Bits are forged high grade chrome-vanadium steel, through hardened. Highly resistant to wear.

SNAP/DWIPH2/2 £3.77



29MM HIGH PERFORMANCE SCREWDRIVER BITS ESPECIALLY DESIGNED FOR IMPACT DRIVERS

NEW



POZI®

POZI® NO. 2 INSERT BITS FOR IMPACT DRIVERS 5 PACK 29MM

Especially designed for impact drivers. Torsion zone for maximum life. Optimum hardness for high loads. Cellulose acetate sleeve retains broken tip if it shatters. Will fit impact driver without need for bit holder.

SNAP/IPZ2I/5 £9.95



NEW



PHILLIPS®

PHILLIPS® NO.2 INSERT BITS FOR IMPACT DRIVERS 5 PACK 29MM

Especially designed for impact drivers. Torsion zone for maximum life. Optimum hardness for high loads. Cellulose acetate sleeve retains broken tip if it shatters. Will fit impact driver without need for bit holder.

SNAP/IPH2I/5 £9.95



FITS DIRECT INTO IMPACT DRIVERS OR BIT HOLDERS

Torsion Zone for increased life. Optimum Hardness for tough fastenings. Extra 4mm length improves access. Maximum safety with retainer sleeve.



50MM SCREWDRIVER BITS



POZI® BITS 50MM

High grade tool steel screwdriver bits, hardened for ultimate wear resistance. The bits have 1/4" hex shanks to fit the Quick Chuck directly.

Size Bits	Qty	Product Ref.	Price
Pozi® No. 1	3	SNAP/PZ/1	£5.71
Pozi® No. 2	3	SNAP/PZ/2	£7.43
Pozi® No. 3	3	SNAP/PZ/3	£9.04
Mixed pack of above	3	SNAP/PZ/123	£6.79
Pozi® No. 4	2	SNAP/PZ/4	£6.36

The No.4 Pozi® bit is ideal for 10mm window anchor and frame fixing screws.



TORX® BIT SETS 50MM

Set A includes three 50mm Torx® bits to suit screw sizes M3, M3.5 & M4 and Set B includes three bits to suit screw sizes M5, M6 and M8. These two sets can be used with T-Star® Screws.

Size Bits	Product Ref.	Price
Torx® T10, T15, T20	SNAP/TX/A	£3.99
Torx® T25, T30, T40	SNAP/TX/B	£3.99



PHILLIPS® BITS 50MM

High grade tool steel screwdriver bits, hardened for ultimate wear resistance. The bits have 1/4" hex shanks to fit the Quick Chuck directly.

Size Bits	Qty	Product Ref.	Price
Phillips® No. 1	3	SNAP/PH/1	£5.71
Phillips® No. 2	3	SNAP/PH/2	£7.43
Phillips® No. 3	3	SNAP/PH/3	£9.04
Mixed pack of above	3	SNAP/PH/123	£6.79



BALL END HEX BITS 50MM

A range of 50mm ball end hex screwdriver bits. The ball hex allows a working angle up to 20°.

Set A includes three bits 2mm, 2.5mm & 3mm A/F. Set B includes three bits 4mm, 5mm & 6mm A/F. Set C includes two bits 7mm & 8mm A/F.

Size Bits	Product Ref.	Price
Hex 2, 2.5, 3mm	SNAP/HEX/A	£12.92
Hex 4, 5, 6mm	SNAP/HEX/B	£12.92
Hex 7mm, 8mm	SNAP/HEX/C	£12.92



SQUARE DRIVE BITS 50MM

A range of 50mm square 'Robertson' screwdriver bits, available in 3 sizes.

Size Bits	Qty	Product Ref.	Price
Robertson® No. 1 (3/32")	3	SNAP/SQ/1	£3.77
Robertson® No. 2 (1/8")	3	SNAP/SQ/2	£3.77
Robertson® No. 3 (9/64")	3	SNAP/SQ/3	£3.77
Mixed pack of above	3	SNAP/SQ/123	£3.77



POZI® NO.2 SCREWDRIVER BITS 50MM FOR IMPACT DRIVERS

Pack of three high grade tool steel bits for use with an impact driver. For No. 6, 8 & 10 screws. Round torsion body for increased life. Ideal for use with high grade screws.

SNAP/PZ/2/ID £7.96

SECURITY TORX® T25 BITS 50MM



SNAP/TX25T/10 £9.69

Pack of ten 50mm Torx® T25 screw driver bits. The bits have 1/4" hex shanks to fit the Quick Chuck. Tamperproof style with pin socket for security screws.

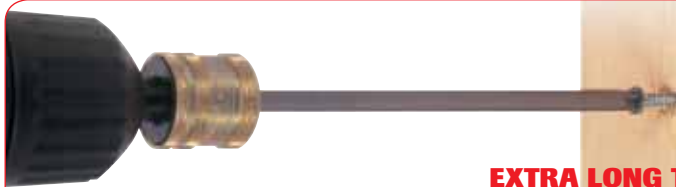
SECURITY TORX® BITS SET 50MM



SNAP/TXT/SET £5.38

Pack of five 50mm Torx® screw driver bits. Tamperproof style with pin socket for security screws. Sizes T10, T15, T24, T25 & T30.

EXTRA LONG BITS



EXTRA LONG POZI® BITS 150MM

150mm long Pozi® Screwdriver bits in three sizes No.1, 2 and 3.

Bit Size	Product Ref.	Price
Pozi® No. 1	SNAP/PZ/1A	£6.36
Pozi® No. 2	SNAP/PZ/2A	£6.36
Pozi® No. 3	SNAP/PZ/3A	£7.43

EXTRA LONG TORX® BITS 150MM

150mm long Torx® screw driver bits with round shafts. Can be used with T-Star® screws.

Bit Size	Machine Screw	Product Ref.	Price
Torx® T10	M3	SNAP/TX/10A	£7.43
Torx® T15	M3.5	SNAP/TX/15A	£7.43
Torx® T20	M4	SNAP/TX/20A	£7.43
Torx® T25	M5	SNAP/TX/25A	£7.43
Torx® T30	M6	SNAP/TX/30A	£7.43

EXTRA LONG PHILLIPS® BITS 150MM

150mm long Phillips® screwdriver bits in three sizes No.1, 2 and 3.

Bit Size	Product Ref.	Price
Phillips® No. 1	SNAP/PH/1A	£6.36
Phillips® No. 2	SNAP/PH/2A	£6.36
Phillips® No. 3	SNAP/PH/3A	£6.36

EXTRA LONG SQUARE DRIVE BITS

Two lengths of No.2 (1/8") Robertson square drive bits. 75mm (3") and 150mm (6") for use with Pocket Hole Jig.

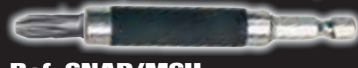
Bit Size	Length	Product Ref.	Price
Robertson® No. 2	3"	SNAP/SQ/2A	£5.17
Robertson® No. 2	6"	SNAP/SQ/2B	£6.24

Hand-Driver
See page 206.



Ref. SNAP/HAND/1

Bit Holders
See page 213.



Ref. SNAP/MSH



Ref. SNAP/MAG

Bit Holders
4 heavy duty fabric tool holders with assorted Quick Change tools. Supplied with elasticated pockets, pencil, belt straps, hanging hole, hanging/carrying loop with Velcro® fastening.

See page 216.



HEAVY DUTY FABRIC TOOL HOLDERS

Heavy duty fabric tool holders with assorted Quick Change tools. Five sizes available with elastic pockets to hold tools. All holders are supplied with a pencil & have a belt strap, hanging hole, hanging/carrying loop & are Velcro® fastening. Empty holders also available.

30 PIECE SET

Selection of assorted Quick Change tools.

Contents:

- 1x Standard Quick Chuck
- 3x Drill 3mm, 5mm & 6mmØ
- 3x Pozzi® No. 1, 2, & 3 screwdriver bits
- 1x No. 8 Drill bit guide
- 1x Magnetic bit holder with retractable barrel
- 2x Flat bits 19mm & 25mmØ
- 2x Socket adapters 1/4" & 3/8" A/F
- 3x Nut drivers 6mm, 8mm & 10mm A/F
- 2x Drill countersinks 2.5mm & 3.5mmØ
- 12x Insert bits for magnetic holder (3 slotted, 3 Pozzi®, 3 Phillips® & 3 hex keys)

SNAP/TH1/SET
£44.13



60 PIECE SET

Selection of assorted Quick Change tools. Suitable for a variety of drilling and screwing applications.

Contents:

- 1x Standard Quick Chuck
- 4x Masonry bits 5mm, 6mm, 7mm, 8mmØ
- 2x Drill bit guides No.2 & No.8
- 7x Drill 1mm, 2mm, 3mm, 4mm, 5mm, 6mm & 7mmØ
- 2x Auger bits 10 & 13mmØ
- 5x Flat bits 16mm, 19mm, 22mm, 25mm & 30mmØ
- 3x Drill countersinks 2.5mm, 3.25mm & 3.5mmØ
- 1x Deburrer/countersink
- 1x Hole enlarger
- 3x Square drive adapters 1/4", 3/8", & 1/2" A/F
- 3x Screwdriver bits Pozzi® No. 1, 2, & 3
- 4x Magnetic nut drivers 6mm, 8mm, 10mm, & 12mm A/F
- 23x Insert bits for Magnetic bit holder (including 5 slotted 3 Pozzi®, 3 Phillips®, 6 hex & 6 Torx®)
- 1x Magnetic bit holder with retractable barrel.

SNAP/TH2/SET _____ **£89.33**



IMPACT DRIVER TOOL HOLDER 60 PIECE SET

Selection of assorted Quick Change tools suitable for use with impact drivers.

Contents:

- 4x Masonry drill 5mm, 6mm, 7mm & 8mmØ
- 2x Stub auger 10mm & 13mmØ
- 1x No.2 Pozzi® 150mm Screwdriver bit
- 7x Hex drill 1.5mm, 2mm, 2.5mm, 3mm, 4mm, 5mm & 6mmØ
- 4x Magnetic nut driver 5/16", 8mm, 10mm & 13mm A/F
- 2x Flat bit 16mm & 20mmØ
- 15x 50mm Screwdriver bits (Phillips®, Pozzi®, Torx® & Square)
- 20x 25mm Screwdriver bits (Phillips® & Pozzi®)
- 3x Square drive adapter 1/4", 3/8" & 1/2" A/F
- 1x Bit holder
- 1x Magnetic bit holder with retractable barrel

SNAP/TH3/SET
£41.33



DOOR HANGING TOOL HOLDER 22 PIECE SET

Selection of assorted Quick Change tools to make door hanging easier. Includes flat bits for mortise locks and drill bit guides for hinges.

Contents:

- 1x Quick Chuck
- 2x Drill bit guides 7/64" (2.75mm) & 9/64" (3.57mm)Ø
- 2x Hex drills 2mm & 3mmØ
- 3x Flat bits 16mm, 19mm & 22mmØ
- 1x No.2 Pozzi bit
- 1x Magnetic screwdriver holder
- 8x 25mm Screwdriver bits (1 x PZ1, 2 x PZ2, 1 x PZ3, 1 x PH1, 2 x PH2, 1 x PH3)
- 4x 25mm Flat screwdriver bits 3mm, 4.5mm, 5.5mm & 6.5mm

SNAP/TH4/SET _____ **£36.81**



HOLDERS

Product Ref.	Supplied with Piece Set	Size mm	Screw Pouch	Tools Belt Strap	Tools up to 155mm	No. of up to 80mm	No. of Screwdriver Insert Bits	Quick Chuck	Price
SNAP/TH/4	22	125 x 172	1	1	6	3	12	1	£9.04
SNAP/TH/1	30	140 x 165	1	1	10	7	12	1	£9.04
SNAP/TH/2	60	300 x 165	-	2	20	15	23	2	£11.31
SNAP/TH/A*	-	123 x 170	1	1	24(150mm)	-	8	1	£10.23

* See page 207

ROUTING COURSES

Trend sponsor a number of course centres running one or two day routing courses, both basic & advanced. Full instruction is provided on a wide range of Trend products, including hands free routing, safety & maintenance.



ALSCOT TIMBER & WOODWORKING

The Stalls Preston-on-Stour
Stratford-upon-Avon Warwickshire
CV37 8DZ
Tel/Fax: 01789 450353
Contact: Ray Lawrence
ray@alscottimber.co.uk



AMMANFORD COLLEGE

Ammanford Campus
Duffryn Road Ammanford
Carmarthenshire SA16 3TA
Tel: 01554 748182
Contact: Dylan James
dylan.james@colegsirgar.ac.uk



EDINBURGH COLLEGE

350 Grafton Rd
Edinburgh EH5 1QE
Tel: 01315 594000
Contact: Keith Swan
mail@ed-coll.ac.uk



ISAAC LORD

185 Desborough Road
High Wycombe Bucks
HP11 2QN
Tel: 01494 462121 /
01494 835200
Contact: Cliff Rayner
www.isaaclord.co.uk/events



CHICHESTER COLLEGE

Westgate Fields Chichester
West Sussex PO19 1SB
Tel: 01243 786321
Fax: 01243 539481
Contact: Christian Notley
christian.notley@chichester.ac.uk



COLIN SEARLE ROUTING COURSES

40 Garden Road Tonbridge
Kent TN9 1PT
Tel: 01732 773145
Contact: Colin Searle
enquiries@routercourses.co.uk



JEREMY BROUN - ROUTING OUTSIDE THE BOX

PO Box 658 Bath BA1 6ED
Tel: 01225 332738
Contact: Jeremy Broun
jb@woodomain.com
www.woodomain.com



KERRY SCHOOL OF DIY

Caragh Lake Killorglin
County Kerry Southern Ireland
Tel: 003 53879 807180
Contact: Joe Kennedy
joe@kerryschoolofdiy.ie



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85 East Rd Cambridge
Cambridgeshire CB1 1BY
Tel: 01223 517000
Contact: Peter Graves
powertools@mackay.co.uk
www.mackay.co.uk



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Dwr-y-felin Road Neath
Wales SA10 7RF
Tel: 01639 648038
Contact: Stephen Fowler
www.trainingwales.com



PEMBROKESHIRE COLLEGE

Haverfordwest Pembrokeshire
SA61 1SZ
Tel: 01437 753000
Contact: Gareth Evans
info@pems.ac.uk



ROUTING CRAZY

9 Marls Road Botley Southampton
Hampshire SO30 2EY
Tel: 01489 783176 / 07957 267647
Contact: Tony Chalk
t.chalk@me.com



SAMUEL ABERNETHY'S ROUTING COURSES

15 Mount Royal Lisburn
Northern Ireland BT27 5BF
Tel: 07725 137718
Contact: Samuel Abernethy
routing@hotmail.co.uk



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Hurst Works Martock
Somerset TA12 6JU
Tel: 01935 822207
Contact: Mike Sandells
mike.sandells@tiscali.co.uk
www.yandles.co.uk/courses



WOODCRAFT TRAINING SERVICES

6 The Fairway Eaglescliffe
Stockton On Tees Cleveland
TS16 9HL
Tel: 01642 786449 / 07788 585824
Contact: Ian Coning
lanconing@yahoo.co.uk
www.woodcrafttrainingservices.co.uk



WRAYWAY & CO LTD

21 Franklin Road Harrogate
North Yorkshire HG1 5ED
Tel: 01423 560739
Contact: Kevin Davies
wrayway@harrogate.com

WARRANTY

If your Trend product becomes defective due to faulty materials or workmanship within 12 months of purchase, we guarantee to replace all defective parts free of charge, or at our discretion, replace the unit free of charge provided that: Proof of date of purchase is provided. The product has not been misused, abused or improperly maintained and has been used in accordance with the instructions. No unauthorised repair or modification has been made to the product. Service and/or repair of power tools and machinery is carried out by an authorised Trend Service Agent. The product was not stolen or is a counterfeit copy.

Please note: This guarantee is personal to the original purchaser and is not transferable. The guarantee is in addition to and does not affect contractual rights as a professional user or your statutory rights as a private non-professional user. Customers must ensure that the product is suitable for the purpose intended before use. Trend cannot be held liable for any products or unauthorised service of any product. We also cannot be held liable for material rendered unusable or any form of consequential loss.

IMPORTANT

The information in this catalogue is for general guidance purposes only. You are responsible for determining whether it applies to your particular application. Before using our products users must read and understand all safety legislation and refer to the Provision and Use of Work Equipment Regulations (PUWER). Before using our products please read and understand all instructions provided and also refer to our Safety section in this catalogue on page 112. Trend accessories must not be put into service until it has been established that the power tool being used is in compliance with 2006/42/EC (identified by the CE marking).

ENVIRONMENTAL

We are committed to reducing the impact of our products to the environment through design and process. The re-use of recycled materials reduces the demand for raw materials and helps prevent environmental pollution. Packaging and used products should be sorted for environmentally friendly recycling. We comply with all applicable laws and regulations and strive to minimise waste generation, re-use and recycle materials where possible. Please see our website for more information and also
www.recycle-more.co.uk

WASTE ELECTRONIC AND ELECTRICAL EQUIPMENT REGULATION

Recycle raw materials instead of disposing as waste.

Accessories and packaging should be sorted for environmental-friendly recycling.

Separate collection. This product must not be disposed of with normal household waste.

Household User
Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by retailer when you purchase a new product. Please call Trend Customer Services for advice as to how to dispose of unwanted Trend electrical products in an environmentally safe way or visit
www.trend-uk.com

Business User
Please call Trend Customer Services for disposal of unwanted Trend electrical products.

Producer No: WEE/DC0043SY/PRO

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COMPATIBILITY CHART

		ITEM	SUB-BASES AND PLATES			ROUTING TABLES		ROUTING JIGS				
ROUTER MAKE	ROUTER MODEL		PART NO.	UNIBASE	CIRCULAR SUB-BASES	ELLIPSE JIG PLATE	PRO ROUTER TABLE	CRAFTPRO ROUTER TABLE	TREND DOVETAIL JIG	N ROUTER COMPASS JIG	LARGE ROUTER COMPASS	ROUTABOUT JIGS
		PAGE 168		GB/5 GB/5/S	GB/PLATE/S	PRT	CRT/MK3	CDU300, 600 DC400 MT/JIG	N/COMPASS/A	R/COMPASS/A	RBT MRBT	CRB
TREND	T3 T4 T5, T5MK2 T9 T10, T11		✓	✓	-	✓	✓	✓	✓	✓	✓	✓
AEG	OF450S, OFE710 OF500S		X	X	-	X	■	✓	✓	■	✓	✓
ATLAS COPCO	OFSS0, 720, OFSE850, 1000, OFSE2000		X	X	-	X	■	✓	✓	■	✓	✓
AXMINSTER	AW635R AW127R		X	X	-	X	■	GB/5/S	✓	■	✓	✓
BLACK & DECKER	SR100 BD780(E), KW779, 780(E) KW800(E) KW850ET		X	X	-	X	■	✓	✓	■	✓	✓
BOSCH	POF400A POF52, 500A, 600ACE POF1300ACE, 1100ACE GOF900A(CE) <2003 GOF900A(E) >2003 GMF1300ACE GMF1400ACE GOF1600A, 1700ACE GOF2000CE		✓	■	■	X	✓	U	X	■	U	✓
CASALS	FT750, 1000E FT2000VCE		✓	■	■	■	■	U	X	■	U	✓
CHALLENGE (ARGOS)	1020W XTREME MR5757		X	X	-	X	■	✓	✓	■	✓	✓
CHAMPION (FOCUS)	CPR850 CR1010		X	X	-	X	■	GB/S/S	✓	■	GB/S/S	✓
CLARK	CR1		X	X	-	X	■	✓	✓	■	✓	✓
CMT CMT	CMT1E CMT2E		✓	✓	-	✓	✓	U	X	✓	U	✓
DEWALT	DW613, 614, 615 DW620, 621 DW624, 625EK, 629		✓	✓	-	✓	✓	U	X	✓	U	✓
DRAPER	R850V R1900V PT1200V		X	X	■	X	■	✓	X	■	U	✓
EINHELL	EOF850SP		X	X	-	X	■	✓	✓	■	✓	✓
ELU	MOF69 MOF96(E) Mk2 OF97(E) MOF131, 177(E) Mk2		✓	✓	-	✓	✓	U	X	✓	U	✓
ERBAUER	ERBRT3		X	S	-	■	■	GB/5/S	X	■	GB/5/S	✓
FESTO (FESTOOL)	OF900E, 1000E, 1010EBC OF1400E OF2000E		✓	■	■	■	■	U	X	■	U	✓
FERM	FBF-6E FBF1050E, 1200 FBF-8E		X	X	ROD/8	X	■	GB/5/S	✓	■	GB/5/S	✓
FLEX	OFT2926VV OFT3121VV		X	M	■	■	■	GB/5/S	X	■	GB/5/S	✓
FREUD	FT1000(E) FT2000(E)		✓	■	■	■	■	U	X	■	U	✓
FELISATTI	TP246(E) R346EC		✓	■	■	■	■	U	X	■	U	✓
HITACHI	FM8, ZK2008 M8, M8V TR12 M12V, M12SA M12V2		✓	■	■	X	■	U	✓	■	U	✓
HOLZHER	2335, 2336, 2356		X	X	-	■	■	✓	✓	■	✓	✓
JCB	PR1217 PR12, 1216 PR1200, 1105		X	X	-	X	■	✓	✓	■	U	✓
KANGO	R855OS		X	X	-	■	■	GB/5/P	X	■	GB/5/P	✓
KINZO	25C44 25C46EP		X	■	■	X	■	GB/5/S	X	■	GB/5/S	✓
KRESS	FM6955		X	X	-	X	■	✓	✓	■	✓	✓
LYNX	RT-800-A		X	■	■	X	■	GB/5/S	X	■	GB/5/S	X
MAFELL	L050E L065E		✓	■	-	X	■	GB/5	X	■	U	✓
MAKITA	RP0910, 1110C 3620 3612BR 3600B 3612C, 3612		✓	A	■	✓	■	U	✓	■	U	✓
METABO	OF528, 1028, OFE1229 OF1612, OFE1812		✓	■	■	X	■	U	X	■	U	✓
NU-TOOL	NPT850, 102, HP6, MNPC900 XP12 NPK1802		X	■	■	■	■	GB/5/S	✓	■	GB/5/S	✓
PERFORMANCE PRO (B&Q)	NLE 1020R FITC1020R CLM1250R <11/03 CLM1250R >11/03 CLM2050R, TTECH TT/R127, COD1500R CLM1250RD (fixed base) CLM127R		X	■	■	X	■	GB/5/P	✓	■	GB/5/P	✓
PEUGEOT	DEF570E, DF55E		✓	D	-	X	■	U	X	■	U	X
PERLES	OF808(E) <99 OF808(E) >99, 2-808(E) OF9(E)		X	X	-	■	■	✓	✓	■	✓	✓
PORTER-CABLE	100 690, 693, 9290 7539, 7538 7519, 7518 7529, 97529		X	M	■	X	■	GB/5/M	X	■	GB/5/M	CR
POWERBASE (HOMEBASE)	1020W EXCEL 1250W PBX 1500RT		X	X	■	X	■	GB/5/S	✓	■	GB/5/S	✓
POWER DEVIL	PDW5026 PDW5027, 5037PRA PDW5038PR		X	X	-	X	■	GB/5/S	✓	■	GB/5/S	✓
POWER PLUS	X091		X	X	-	X	■	✓	✓	■	✓	✓
RYOBI	RE120 R150, 151, 155, RE155K R500 R502 R600, RE600 R600N, RE600N, RE601 ERT1150W, RE180PL ERT1150		✓	■	■	X	■	U	X	■	U	✓
SILVERLINE	762170, 783111, AT3305, 911523 464910		X	X	-	■	■	GB/5/S	✓	■	GB/5/S	✓
SKIL	1835U 1875U1		✓	■	■	X	■	U	X	■	U	✓
SPARKY	X52E		✓	■	■	X	■	U	X	■	U	✓
STAYER	PR50		X	X	-	X	■	✓	✓	■	✓	✓
TRITON	TRB001		X	Q	-	■	■	GB/5/Q	X	■	GB/5/Q	✓
VIRUTEX	FR77C, 78C FR66F		X	X	-	X	■	✓	✓	■	✓	✓
WICKES	900W 1650W		X	X	-	■	■	GB/5/S	✓	■	GB/5/S	✓
WORX	WX15RT		✓	S	■	■	■	U	X	■	U	✓

For WADKIN R500 see RYOBI R500 For MAX PRO MIR-KW02-12 see MAKITA 3612BR For POWER MASTER 710W, SEALEY SR1000 see BLACK & DECKER KW800(E) For BRITCHEX BT800EF(-E) see DRAPER R850V For CHARNWOOD P200, VARO POWER PLUS 105012E, DIRECT POWER BR1020E, OSAKI 1020W, DIY ER005, EINHELL BOF700, MCKELLER MCKM005, HOMEBASE PBX1020RT see AXMINSTER AW625R For CHARNWOOD P220, MCKELLER MCKT06, HISPEC 675059 see NUTOOL XP12 For TITAN RT1500XP, see HOMEBASE PBX1500RT For HOMEBASE PBX1100RT, SKIL 1830, Erbauer ERB040ROU see CHALLENGE XTREME MR5757

PRODUCT REFERENCE INDEX

Product Ref.	Page	Product Ref.	Page	Product Ref.	Page	Product Ref.	Page	Product Ref.	Page
2/ All refs HSS	77	27/ All refs	62	84/45	38	B35	65	C214	86
2/ All refs TC	8	28/ All refs	73	84/47	41	B38G	110	C215 & C216	95
3/ All refs HSS	77	30/ All refs	63	84/48	37	B39 - B43	65	C217 - C217A	97
3/0 - 3/6	6	31/02 - 31/25	26	84/49	35	B48J - B78D	110	C218	93
3/8L - 3/9	7	31/30 - 31/34	27	84/68	47	B95	60	C219	101
3/10 - 3/13	6	31/50	26	84/82 - 84/96	43	B95A - B127B	110	C220 & C221	105
3/20L	8	32/ All refs	26	86/03 - 86/05	38	B210 & B250	65	C222	90
3/20 - 3/31	6	33/1 - 33/22	65	86/06	45	B254C & B254G	110	C223	105
3/40L	8	33/23 - 33/26	105	86/12	36	B280 - B300	62	C224 - C225C	104
3/41 - 3/52	6	33/30 - 33/32	51	87/01	22	B300A	110	C226	85
3/55L	8	33/60	64	88/01	31	BAT/CR2032/3V	173	C230 - C231	86
3/60 - 3/62	6	34/01	64	88/02	40	BB16	110	C235 - C237	85
3/70L	8	34/03 - 34/7	65	88/03	38	BB18 - BB22	104	C240 - C250	90
3/71 - 3/83	7	34/8	64	88/04	36	BB22RS	110	C255 & C256	103
3/84L	8	34/9 - 34/17	65	88/07 - 88/09	35	BB24	104	C260	95
3/85 & 3/86C	7	34/20	64	90/3 & 90/4	40	BB25 - BB34	62	C265 - C273	94
4/0 - 4/4	7	34/22	65	90/10 & 90/11	71	BB41 & BB43	110	CASE/65 - CASE/1001	148
4/5L	8	34/33	64	90/12 - 90/14	39	BBC/ All refs	192	CASE/DAR/200	195
4/5 - 4/22	7	34/40	65	90/20 & 90/21	69	BEAM/ All refs	160	CASE/DG	141
4/23L	8	34/41	64	90/22 - 90/24	70	BUB/100S	129	CASE/DH	155
4/24 - 4/96	7	34/50 - 34/92	16	90/25 - 90/28	69	BN All refs	110	CASE/GRAB/1	189
5/ All refs	9	34/110	65	90/29 - 90/40	71	BOOK/CR	198	CASE/HJ & CASE/HJA	152
6/ All refs	32	34/200 - 34/220	62	91/1	71	BR/ All refs	10	CASE/SNAP/3	210
7/01 - 7/2	57	35/ All refs	63	91/10	42	BS/JIG	150	CASE/SNAP/5	213
7/4 - 7/10	29	36/ All refs	16	91/15 & 91/16	70	BSC/ All refs	129	CASE/T4 - CASE/T10	172
7/49 & 7/50	32	37/1	21	91/20	71	BSJ/PIN/4	150	CASE/T20	129
7/60 & 7/61	31	39/ All refs	65	92/1 - 92/11	40	BUSH/600	144	CB/KIT	197
7/66	29	40/13 - 40/16	29	92/20 - 92/27	41	BW All refs	117	CB All refs	186
7/71 & 7/72	31	40/32	30	92/28	70	C/CHISEL	156	CC/ All refs	117
7/80 - 7/83	48	41/5	25	93/1 - 93/3	42	C001A - C021A	83	CCC/KIT	197
7/96 - 7/99	69	45/ All refs	47	93/10 & 93/11	39	C021S	85	CD/RACK/1	172
7D/ All refs	29	46/01 - 46/03	13	104/ All refs	187	C022 - C033Y	83	CDJ All refs	140
7E/ All refs	29	46/05	17	105/ All refs	73	C034A - C039	84	CE/ All refs	171
8/10 - 8/30	38	46/06	20	330 & 331	66	C040	86	CIRC All refs	111
8/40 - 8/44	37	46/07	17	332 & 333	68	C041A - C042	89	CJ/640 All refs	148
8/51 & 8/53	38	46/09	18	334	66	C043A - C045	88	CJ/BUSH	144
8D/ All refs	10	46/010	13	337	63	C046 - C048	87	CJ/LSK	144
8E/ All refs	47	46/2	17	338 - 342	61	C049	89	CJ/ORS	144
9/0 - 9/04	36	46/3 - 46/6F	20	343 & 344	67	C049A	88	CLEAN/500	198
9/2 - 9/19	34	46/7	21	345 - 348	68	C050 - C066	91	CLT/NUT/T4	128
9/20	36	46/7/50	32	349	188	C067 - C070E	95	CLT/NUT/T5	126
9/41 & 9/42	23	46/7/60	31	421/ All refs	187	C071 - C073	93	CLT/NUT/T10	125
9/50 - 9/53	35	46/8/50	32	501/ All refs	184	C073A	94	CLT/SLV All refs	176
9/55 - 9/57	39	46/9/50	31	620/ All refs	186	C074 - C077	92	CLT/T2 All refs	176
9/60 - 9/74	35	46/10	18	753	70	C077A	94	CLT/T3 All refs	176
9/75 - 9/78	36	46/11 - 46/18	28	755	30	C078 - C079	92	CLT/T4 All refs	176
9/80	37	46/19 - 46/23	17	765	20	C086 - C091	92	CLT/T5/32	126
9/85	35	46/29 & 46/30	46	767	25	C094 & C095	92	CLT/T9 All refs	176
9/87 & 9/88	36	46/32 & 46/33	31	768	30	C096 - C105	97	CLT/T10 All refs	176
9/95 - 9/98	37	46/34 - 46/38	25	865 - 876	22	C106	93	CM/ All refs	115
9A/1	34	46/39 & 46/39L	10	1004/ All refs	187	C107 - C111	96	CNC All refs	135
9A/2	37	46/40	31	1013/ All refs	187	C112	93	CNS/ All refs	126
10/1 - 10/12	24	46/41 - 46/43	30	1306/ All refs	188	C115 - C119	97	COLL All refs	111
10/20 & 10/21	23	46/44	10	1307/ All refs	188	C120 & C120A	86	COMBI600	144
10/22 & 10/23	70	46/46	48	2214/ All refs	188	C121 - C121E	103	COMBI640H	148
10/25 & 10/26	16	46/47 - 46/49	49	4001/ All refs	184	C122	91	COMBI66	144
10/30 - 10/99	23	46/50 & 46/52	45	6200/ All refs	186	C123	86	COMBI1002	145
10H/ All refs	25	46/55 - 46/58	34	06053 - 06864	176	C124 & C125	83	CR/BJB All refs	129
11/1 - 11/5	24	46/60 - 46/67	46	10297	176	C126 - C128	93	CR/DWS All refs	204
11/17	25	46/68 - 46/75	48	323421	176	C130	95	CR/H All refs	193
11/20 - 11/41	24	46/80 - 46/92	18	50436007 - 50475045	176	C131	96	CR/KB All refs	175
11/50	59	46/93	28	94326901 - 94326902	176	C133 - C135	87	CR/KFP All refs	84
11/60	70	46/94 - 46/96	18	956926Z	176	C138 - C139	89	CR/PB29	113
12/ All refs	44	46/97 - 46/99	28	2608570048 - 2608570108	176	C140	95	CR/PDS All refs	100
13/ All refs	44	46/100 & 46/101	18	ABSS All refs	74	C141	93	CR/SSP All refs	94
13F/ All refs	44	46/103 - 46/107	25	ACE/ All refs	131	C142	96	CRB All refs	159
14/ All refs	9	46/115 - 46/160	28	ACR All refs	74	C143 - C148	102	CRT All refs	133
15/ All refs	44	46/200 - 46/212	17	AIR/ All refs	130	C149	98	CS/TRAY/A	172
16/ All refs	59	46/230 - 46/250	48	AIRACE	131	C150 & C151	99	CSB/12512 - CSB13424	119
17/ All refs	29.57	46/260 - 46/283	45	AK/ All refs	130	C152	102	CSB/13612T - CSB/13824T	120
18/01 - 18/1	56	46/290	46	ALU/ All refs	193	C153 - C153M	83	CSB/14012 - CSB/15012A	119
18/15 & 18/18	58	46/300 & 46/301	18	ANGLEFIX	75	C153S	85	CSB/15012TB	120
18/19 & 18/20	54	46/360	25	ANUT/33/30	62	C154	89	CSB/15024	119
18/21	52	46/390	10	ANUT/46/82	18	C155 - C157	98	CSB/15024TB	120
18/22	54	46/401	31	AP/ All refs	117	C158	103	CSB/15324 - CSB/16012	119
18/23 & 18/24	53	46/501 - 46/913	18	AQ All refs	174	C159 - C161A	90	CSB/16012T	119
18/25	54	47/2	21	B/PACK All refs	110	C162 & C162A	89	CSB/16024	120
18/26	52	47/3	19	B14	10	C163	89	CSB/16024T	120
18/30	59	47/4	21	B14A	110	C164	83	CSB/16028A - CSB/16512	119
18/42 - 18/51	56	47/5 - 47/7	19	B15 & B16	10	C165 & C166	86	CSB/16512TA - CSB/16512TB	119
18/53 & 18/54	57	47/8 - 47/50S	21	B16/10 - B20	110	C167 & C168	87	CSB/16518 - CSB/16524	120
18/55 & 18/56	56	49/50	77	B21 - B22	110	C169 & C170	91	CSB/16524T - CSB/16540TB	120
18/60 & 18/64	57	49/70 & 49/71	186	B22A	102	C171 - C172M	83	CSB/16548 - CSB/16548B	119
18/80	54	50/03 - 50/31	76	B22C	110	C173	99	CSB/16548TC - CSB/16564TC	120
18/81 & 18/82	52	50/32 - 50/40	77	B23	61	C174 - C177	90	CSB/17024 - CSB/18424A	119
18/83 & 18/84	53	50/50 - 50/52	76	B23A	10	C178 & C179	89	CSB/18424T	120
18/90 - 18/93	55	53/ All refs	9	B23C	110	C180	90	CSB/18430 - CSB/19024A	119
18/96	59	54/1	11	B24	64	C181	95	CSB/19024TB	120
19/1 & 19/2	46	55/08 & 55/09	11	B24C	110	C183 - C187	99	CSB/19040 - CSB/19040A	119
19/30	48	55/1 - 55/3	76	B25	64	C188 & C189	101	CSB/19040TB	120
19/60 - 19/62	46	56/3	74	B25A	10	C190 & C191	93	CSB/19060 - CSB/35028	119
20/2 - 20/5	48	59/1	21	B25G	18	C192	101	CSB/AP All refs	121
20/20 & 20/30	23	61/ All refs	72	B26	65	C193	86	CSB/BW All refs	121
20/50 & 20/51	49	62/ All refs	72	B260	62	C194	85	CSB/CC All refs	121
21/ All refs	16	63/ All refs	72	B26E	110	C195 & C196	87	CSB/NC All refs	120
22/01 - 22/03	47	84/02	37	B27	65	C197	89	CSB/PT All refs	120
22/04 - 22/3	58	84/06 & 84/07	36	B270	64	C198	92	CSB/TC All refs	120
22/4	49	84/09	35	B28	110	C199	86	CST All refs	172
22/7 & 22/10	58	84/10	43	B29	65	C200 & C200D	83	CTI/ All refs	167
23/ All refs	43	84/19	37	B29C	110	C201 & C203	96	CTR/ All refs	172
24/1 - 24/3	187	84/21	38	B30 - B33	65	C204	98	D/CLAMP/A	155
24/10 - 24/80	72	84/24	43	B33C	14	C205	87	D/LIFT/A	156
25/ All refs	32	84/31	57	B34	67	C206 - C209	105	D/STAND/A	155
26/ All refs	18	84/40	41	B34C	14	C210 - C213	104	DAR/ All refs	195

PRODUCT REFERENCE INDEX

CONVERSION CHART

Product Ref.	Page	Product Ref.	Page	Product Ref.	Page	Product Ref.	Page
DC400	138	ME/JIG	161	SNAP/FB1/SET	210	TM/ All refs	175
DC400/ All refs	139	MITRE/ All refs	170	SNAP/FB2/SET	210	TR/ All refs	116
DE All refs	176	MS/PRO	196	SNAP/FLIP/SET	213	TR/B All refs	81
DG/JIG	151	MT/ All refs	137	SNAP/FS All refs	210	TR/KFP/ All refs	79
DH All refs	106	N/COMPASS/ All refs	160	SNAP/GD/ All refs	211	TR/PACK/ All refs	78
DS All refs	175	NS/MAT/ All refs	193	SNAP/HAND/1	206	TR01 - TR20	78
DVD/RACK/1	172	NVRS/ All refs	170	SNAP/HD All refs	207	TR21 & TR22	81
DVD/TV/9	138	OFB/BASE	165	SNAP/HEX/ All refs	215	TR23 - TR30	80
DVD/TV/10	137	PB/ All refs	113	SNAP/HKLC/6	208	TR31 - TR34	81
DWL/ All refs	174	PBT/PACK	149	SNAP/HP	207	TR35	79
DWS/B7/FC	201	PC/ All refs	149	SNAP/IP All refs	214	TR36	80
DWS/BH/B7	203	PDW All refs	176	SNAP/IS All refs	214	TR37 & TR37M	78
DWS/CB/A	203	PH/ All refs	183	SNAP/IT All refs	214	TR38 & TR39	80
DWS/CC/FC	200	PJ/ All refs	145	SNAP/MAG	213	TR40D	78
DWS/CP8/FC	201	PLUG/110V/32A	124	SNAP/MB/ All refs	209	TR41 & TR42	80
DWS/CS/FF	200	PP150	193	SNAP/MD All refs	211	TR43	79
DWS/DS All refs	202	PRESSURE/1	170	SNAP/MSH All refs	213	TR44D & TR45D	78
DWS/FP/8	203	PRT & PRT/L	132	SNAP/ND All refs	212	TR46	80
DWS/H All refs	203	PSC/1 - PSC/50	50	SNAP/NO All refs	208	TR47	81
DWS/KIT All refs	201	PSC/101 - PSC/107	51	SNAP/OFLD	213	TRENDICOTE All refs	197
DWS/LF All refs	203	PT/ All refs	116	SNAP/PC All refs	209	TRENDIWAX	197
DWS/MF/FC	202	PTN/ All refs	175	SNAP/PH/ All refs	215	TSQ	196
DWS/NFKP/F	203	PUSHBLOCK/4	170	SNAP/PHD/95	209	UNI/CS	186
DWS/NM/B7	203	PUSHSTICK/1	170	SNAP/PZ All refs	215	UNI/GB16	168
DWS/P3/FC	200	QUADX1/2TC	62	SNAP/QC All refs	206	UNI/PIN/ All refs	168
DWS/P5/FC	200	R/COMPASS/A	160	SNAP/RTA All refs	211	UNIBASE	168
DWS/PF All refs	203	R2100/127	176	SNAP/SA All refs	210	VARIJIG	162
DWS/PP5/FC	200	RB/ All refs	15	SNAP/SB All refs	214	VBS/15X50	175
DWS/TF All refs	202	RBT/ All refs	142	SNAP/SG All refs	212	VJS/AG/36	164
DWS/TH All refs	203	RCCX1/2TC	160	SNAP/SQ All refs	215	VJS/CG/24 - VJS/CG/50	190
DWS/W All refs	201	RDT/ All refs	189	SNAP/SR All refs	212	VJS/CG/AGS	191
EB/ All refs	149	RESIN/ All refs	197	SNAP/SS/5MM	209	VJS/CG/BBC	191
ELLIPSE All refs	161	ROD/8 All refs	127	SNAP/TAP All refs	212	VJS/CG/ESB	190
F41 All refs	27	ROD/10 All refs	124	SNAP/TD/ All refs	212	VJS/CG/EXT	191
FC/ All refs	192	RP/ All refs	115	SNAP/TH All refs	216	VJS/CG/FB	191
FFS/120	182	RS/ All refs	174	SNAP/TX All refs	215	VJS/CG/PRO8	190
FHA All refs	171	RT/03 - RT/08	12	SNAP/WB/E20S	212	VJS/CG/RBP	190
FIX/KIT All refs	171	RT/3.0 - RT/4.0	111	SNAP/WS1/SET	211	VJS/CG/SBP	190
FT/ All refs	116	RT/10 - RT/24	12	SOCK/110V/32A	124	VJS/CG/SQA	191
FTS/ All refs	199	RT/30 - RT/33	13	SP-20/ All refs	49	VJS/CG/SSC	191
GAUGE/ All refs	173	RT/39	14	SP-27/ All refs	62	VJS/CG/WJK	191
GB/01 - GB/03	169	RT/40 - RT/51	12	SP-34/70 - SP-34/73	51	VJS/CK All refs	162
GB/5 All refs	169	RT/60	13	SP-34/74	63	VJS/FJK	163
GB/A	169	RT/65	15	SP-46/ All refs	111	VJS/G/35	162
GB/COLL/ All refs	169	RT/70 - RT/75	13	SP-338 All refs	61	VJS/G/100	162
GB/PLATE All refs	169	RT/80 & RT/81	14	SP-39A	61	VJS/G/CB	163
GB/SET All refs	169	RT/100 - RT/260	15	SP-349 All refs	188	VJS/PCK/L	163
GB/T4/160	152	RT/323	14	SP-755 All refs	30	VJS/TG/JIG	163
GB/T10 All refs	125	RT/331	13	SP-765 All refs	20	WP-AKT/01	152
GB/US/ All refs	169	RT/343 & RT/391	14	SP-767 All refs	25	WP-AP/06	129
GB10 - GB12	169	RT/KEY All refs	111	SP-768 All refs	30	WP-BCS/ All refs	192
GB13/P/A	166	RT/M All refs	111	SP-866 All refs	22	WP-BH/T All refs	157
GB14 - GB30/A	169	RTI/ All refs	170	SP-876 All refs	22	WP-FC/ All refs	192
GB30/B	158	RTS/1000	165	SP-3060 All refs	188	WP-GRAB/SE All refs	189
GB32 - GB158	169	RUST/60	197	SP-3061C	188	WP-HJ/ All refs	152
GB160	152	S2/ All refs	8	SP-A - SP-C	111	WP-LOCK/T/13 - WP-LOCK/T/G	154
GB222 - GB333	169	S3/ All refs	8	SP-C149 All refs	98	WP-LOCK/T/SET	155
GB500 - GB700	124	S11/01 - S11/11	24	SP-C156A & SP-C157A	98	WP-LOCK/T/CUT/A	143
GB794 - GB793	169	S31/11	26	SP-C208C - SP-C223C	105	WP-RTI/ All refs	170
GP/ All refs	115	S47/4	21	SP-C255A & SPC256C	103	WP-SCW/09	128
GRAB/SE1/SET	189	S47/70 - S47/72	19	SP-D - SP-J	111	WP-SCW/13	126
H/JIG/A	152	S48/39 - S48/42	19	SP-K - SP-P	186	WP-SCW/42	125
H/JIG/B	153	S49/ All refs	75	SP-PSC All refs	51	WP-SJA/ All refs	141
H75 - H250	193	S55/02 - S55/06	11	SP-Q	111	WP-SNAP/D/4C	207
HINGE/JIG	152	S55/08	73	SP-QUAD All refs	62	WP-SNAP/D/4MS	208
HJ/1	152	S55/2 - S55/6	11	SP-R	111	WP-SNAP/D/5L	209
HK/SET/A	171	S55/10 & S55/11	73	SP-RD/ All refs	189	WP-SNAP/D/5MS	208
HK/T/ All refs	171	S57/ All refs	11	SP-S & SP-T	111	WP-SNAP/D/5R	211
HM All refs	182	S58/ All refs	11	SP-U	186	WP-SNAP/D/5S	209
HOSE/ All refs	134	S59/ All refs	11	SP-W & SP-X	111	WP-SNAP/D/6MS	208
INLAY/KIT/A	166	S60/ All refs	74	SPAC/8/ All refs	22	WP-SNAP/D/6W	211
INS/ All refs	175	S64/ All refs	17	SPACER All refs	62	WP-SNAP/D/7L - 11L	209
IT/2 All refs	185	SAFE/GOG/B	131	SPAN All refs	171	WP-SNAP/D/18	208
IT/3 All refs	179	SET/DC1	139	SS/ All refs	158	WP-SNAP/D/18F	213
IT/721 All refs	180	SET/DH1	106	SSP All refs	33	WP-SNAP/D/18S	208
IT/733 All refs	180	SET/MT All refs	137	STAIR/A & STAIR/B	141	WP-SNAP/D/35R	211
IT/734 All refs	180	SET/SS8X1/4TC	109	T3/GBS/USA	169	WP-SNAP/D/47C - 63C	207
IT/741 All refs	181	SET/SS9X1/2TC	109	T4EK & T4ELK	128	WP-SNAP/D/332	208
IT/742 All refs	181	SET/SS12X1/4TC	108	T5EB & T5EK	126	WP-SNAP/D/332F	213
IT/751 All refs	181	SET/SS15X1/2TC	108	T5EK/MK2	127	WP-SNAP/D/564 - 764	208
IT/776 All refs	178	SET/SS30X1/4TC	107	T5ELB & T5ELK	126	WP-SNAP/D/764F	213
IT/ST All refs	178	SHIM/ All refs	62	T5MK2/LOCK	127	WP-SNAP/D/764S - 964S	208
K44 All refs	176	SL/ All refs	64	T10EK & T10ELK	125	WP-SNAP/DT All refs	207
KB All refs	175	SNAP/AB All refs	210	T11 All refs	124	WP-SNAP/FL All refs	213
KFP/3/83D	7	SNAP/ADP/6MM	212	T20 All refs	129	WP-SNAP/GSW/1	208
KWJ/PIN/4	146	SNAP/ASA/2	213	T30 All refs	134	WP-SNAP/GSW/2	213
KWJ700	146	SNAP/BH/ All refs	213	T46/ All refs	17	WP-SNAP/SPR All refs	209
KWJ900	147	SNAP/CB/ All refs	207	T420 All refs	187	WP-SPAN/8	129
L60 - L160	27	SNAP/CS/ All refs	208	T421 All refs	187	WP-T4 All refs	128
LB/JIG	158	SNAP/CSDS/ All refs	208	TEMP/BH/A	157	WP-T5/011 - WP-T5/016	126
LOC/BLK/PK1	193	SNAP/CSK/1	208	TEMP/COR/A	167	WP-T5/046	127
LOCK/JIG	154	SNAP/CSK/2 & SNAP/CSK/3	212	TEMP/CTI/A	167	WP-T5/050 - WP-T5/076	126
LOCK/JIG/A	155	SNAP/CSTC/SET	208	TEMP/IN All refs	166	WP-T5/077	127
M/3S02	194	SNAP/D/ All refs	207	TEMP/LB/A	158	WP-T5E All refs	126
M/CFT01	194	SNAP/DB/ All refs	208	TEMP/LN57X1/4	166	WP-T9/075	125
M/KWS01	149	SNAP/DB5 - SNAP/DB11	209	TEMP/LR/A	157	WP-T10 All refs	125
M/P2P01	194	SNAP/DB18 - SNAP/DB964	208	TEMP/LUC/57	166	WP-T10/080	125
M/PB01	196	SNAP/DBG/ All refs	209	TEMP/NUC/57	166	WP-T11/087	124
M/RBT/ All refs	143	SNAP/DBG/ All refs	208	TEMP/OTB All refs	165	WP-T11/128	125
M/TB01	194	SNAP/DRV/SET	206	TEMP/PD/ All refs	166	WP-T20 All refs	129
MAG/PACK/ All refs	172	SNAP/DS/ All refs	207	TEMP/PFP/A	167	WP-T30 All refs	134
MB/ All refs	60	SNAP/DSB/6	211	TEMP/SCM/A	164	WP-VJS All refs	163
		SNAP/DWIPH2/2	214	TEMP/SS All refs	158		
		SNAP/FB/ All refs	210	TEMP/TRKX1/4	167		

Inches	mm
1/64	0.5
1/32	1
3/64	1.5
1/16	2
5/64	2.5
3/32	3
7/64	3.5
1/8	4
9/64	4.5
5/32	5
11/64	5.5
3/16	6
13/64	6.5
7/32	7
15/64	7.5
1/4	8
17/64	8.5
9/32	9
19/64	9.5
5/16	10
21/64	10.5
11/32	11
23/64	11.5
3/8	12
25/64	12.5
13/32	13
27/64	13.5
7/16	14
29/64	14.5
15/32	15
31/64	15.5
1/2	16
33/64	16.5
17/32	17
35/64	17.5
9/16	18
37/64	18.5
19/32	19
39/64	19.5
5/8	20
41/64	20.5
21/32	21
43/64	21.5
11/16	22
45/64	22.5
23/32	23
47/64	23.5
3/4	24
49/64	24.5
25/32	25
51/64	25.5
13/16	26
53/64	26.5
27/32	27
55/64	27.5
7/8	28
57/64	28.5
29/32	29
59/64	29.5
15/16	30
61/64	30.5
31/32	31
63/64	31.5
1	32
1/32	32.5
3/64	33
1/16	33.5
5/64	34
3/32	34.5
7/64	35
1/8	35.5
9/64	36
5/32	36.5
11/64	37
3/16	37.5
13/64	38
7/32	38.5
15/64	39
1/4	39.5
17/64	
9/32	
19/64	
5/16	
21/64	
11/32	
23/64	
13/8	
25/64	
13/32	
27/64	
7/16	
29/64	
15/32	
31/64	
11/2	
33/64	
17/32	
35/64	

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TCT ROUTER
CUTTER SETS
& SPARE PARTS

A BS Cutters	74
Acrylic Cutters	74
Alucobond® Cutters	73
Aluminium Cutters	76, 77
Aquamac Cutters	66, 105
B all End Cutters	63
Bead & Read Cutters	34 - 38, 95
Bearings for Cutters	110, 111
Bevel Cutters	24, 25, 88, 89
Bevel Trimmers	19, 20, 87
Biscuit Jointing	61, 79, 102
Brookman™ Cutter	27
Burrs	75
Butterfly Spline Cutter	23
C apillary Groove Cutters	43
Cavetto Cutters	45, 91
Chamfer & 'V' Groove	24, 25, 81, 88, 89
Classic Ogee Cutters	46 - 49, 81, 96, 97
Comb Jointing Cutter	22
Corian® Cutters	69 - 71
Corner Beads	35, 95
Cornice Cutters	40
Countersinks & Counterbores	72
Cove Cutters	44, 45, 57, 91
CraftPro Cutters	82 - 105
D ished Moulds	58
Dolls House Cutters	106
Dovetail Cutters	26, 27, 89, 90
Dowel Drills	72, 90
Drawer Pull Cutters	43
Drawer Lock Jointer	23

E asiset Cutters	51
Economy Trimmers	19
Edge Mould Cutters	39 - 42
Engraving Cutters	24
F inger Jointers	22
Finger Pull Cutters	43
Four Flute Spiral	74
G lazing Bar Cutters	32, 33, 94
Groovers	64, 65
H andrail Cutters	30, 42, 93
Hinge Recessers	9, 85
HSS Cutters	76, 77
I nlay Cutters	9, 16, 70
Intumescent Strip Cutters	68, 80, 105
K eyhole Slotting Cutters	63, 103
Kitchen Fitters Packs	7, 79, 84
Knuckle Joint	23



L ambs Tongue Set	49
Leigh™ Jig Cutters	27
Linenfold Cutters	59
M atchlining Cutter	61, 103
Metric Scale Cutters	85
Miniature Cutters	60

Mitre Corner Jointers	23
Mortise Cutters	9, 80, 85
Multi-mould Cutters	40
O ctacut Cutters	32
Ogee Cutters	46 - 49, 81, 96, 97
Ovolo Cutters	28 - 33, 59, 81, 92 - 94
P anel Door Cutters	50 - 55, 100, 101
Panel Mould Cutters	56 - 59
Panel Raisers	52 - 55, 99
Pierce & Trim Cutters	21, 87
Pocket Cutters	8, 85
Profile Scribes	50, 51, 98
Profiling Cutters	17, 18, 86
Q uad Groover Set	62
R adius Cutters	44, 45, 81, 91
Raised Panel Cutters	52 - 55, 99
Rasps	75
Rebate Cutters	10, 81, 86
Reeding Cutters	36
Replaceable Tip Cutters	12 - 15, 79
Rounding Over	28 - 31, 81, 92, 93
Routaseal Cutters	67
Router Drilling	72, 73
S ash Bar Cutters	32, 33, 93, 94
Sets	106 - 109, 139, 141
Shear Cutters	9
Shim Sets	62
Slat Wall	63, 103
Shoulder Scribe & Profile Sets	32, 33, 94
Slotting & Grooving	61 - 65, 102, 103

Smokeseal Recesser	68
Solid Surface Cutters	69 - 71
Spare Parts for Cutters	110, 111
Spiral Cutters	11
Staff Bead Cutters & Jointers	34, 95
Staggered Tooth Cutters	9, 80
Stair Housing Cutters	26, 90
Straight Cutters	6 - 9, 77, 78, 79, 83 - 85
Strip Recessing Cutters	16, 86
Sunk Bead	35, 37, 38
T apered Cutters	16
Template Profilers	18, 80, 86
Thumb Mould	30, 93
Tongue & Groove Cutters	63, 103
Tonk Strip Cutters	16, 86
Torus Cutters	39, 95
Trimming Cutters	17 - 21, 80, 87
Trade Range Cutters	78 - 81
'T' Slot Cutters	63, 103
U ndercut Cutters	63
V eining Bits	59
Vertical Panel Raisers	55, 99



W ater Channel & Drip Groove	43
Weatherseal Cutters	66, 67, 104, 105
Window Industry Cutters	76, 77

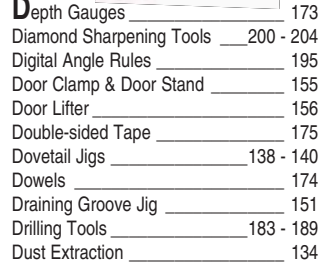
POWER TOOLS, JIGS, WOODWORKING TOOLS & ACCESSORIES

A adjustable Machine Bits	188
Airace & Airshield Pro	130, 131
Anglefix™	195
Auger Bits	210
B ar Clamp Spreader	192
Beam Trammels	160
Belfast Sink Jig	150
Biscuits & Biscuit Blades	129, 174
Biscuit Jointer	129
Book	198
Boring Tools	184 - 188
Bushing Washers	117, 121
Butt Hinge Template	157



C ases for Routers & Cutter Trays	172
Clamping Systems	190 - 193
CNC Smart Machines	135
Collets for Routers	176
Combi Jigs	144, 145, 148
Combination Router Base	159
Compasses	160 - 161
Corner Chisel	153
Countersinks & Counterbores	186, 207, 208
CraftPro Router Table	133
CraftPro Sawblades	118 - 121

C utter & Collet Care Kit	197
Cutter Storage	172



D ePTH Gauges	173
Diamond Sharpening Tools	200 - 204
Digital Angle Rules	195
Door Clamp & Door Stand	155
Door Lifter	156
Double-sided Tape	175
Dovetail Jigs	138 - 140
Dowels	174
Draining Groove Jig	151
Drilling Tools	183 - 189
Dust Extraction	134
E asibolt Worktop Clips	149
Ellipse Jigs	161
'F' Clamps	192
Fastrack™ Sharpeners	199
Fine Height Adjusters	171
Flat Bits	210
Flush Saw	182
Forstners	210
G oggles	131
Guide Bush Equipment	169
H and Mitre Shears	182

Hex Key Set	171
Hinge Jig	152, 153
Hinge Sinks	73, 90, 187, 209
Hoses & Fittings	134
I nserts (threaded)	175
Insert Worktop Jig	148
J ig Making Accessories	175
K itchen Worktop Jigs	144 - 148
Knobs & Handles	175



L etter & Number Templates	166
Letterbox Jigs	158
Loc Blocks	193
Lock Jigs	154, 155
Lubricants	197, 198
M achine Bits	73, 90, 187, 209
Measuring & Marking	194 - 196
Mitre Fences	170
Mortise & Tenon Jig	137
Multiscribe	196
N on-slip Mats	193
No-Volt Release Switches	170
O ffline Driver	213
Offset Base	165
P anel Connector Bolts	149
Perfect Butt™	196
Pocket Hole Jig	183
Point 2 Point	194
Pro Grabit™	189
Pro Router Table	132
Planer Blades	113
Plug Makers	72, 183, 209
Pushblock & Pushstick	170
Q uick Change Drilling Tools	205 - 216
R eduction Sleeves	176
Resin Cleaner	197

Rosette Drilling Tool	189
Routabout Jigs	142, 143
Router Bases	159, 164, 165, 168
Router Carver Cutter	160
Routers	124 - 128
Router Tables	132, 133
Routing Jigs & Accessories	137 - 176
Rust Buster	197



S awblades	114 - 122
Screw Remover Set	189
Shelf Support Template	158
Spindle Moulder Tooling	178 - 181
Staircase Jigs	141
Sub-bases	168, 169
T emplate Material	175
Templates	157, 158, 165 - 167
Toggle Clamps	193
Tool & Bit Cleaner	198
Trammel Set	194
Trendicote & Trendiwax	197
T - Square	196
Trend Snappy Range	205 - 216
Tri Square	194
Twist Drills	184
U nibase	168
V acuum Extractor	134
Varijig & Accessories	162 - 164, 190, 191
W eatherseals	174
Worktop Jigs	144 - 148
Worktop Scriber	149

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